

BENTLEY

'R' TYPE

SECTION N.

STEERING.

Containing:-

- GROUP 1. COLUMN & FITTINGS (SYNCHROMESH GEARBOX)
" 1.A. COLUMN & FITTINGS (AUTOMATIC GEARBOX)
" 2. LEVER, CENTRE.
" 3. LEVER, PENDULUM.
" 4. LEVER, STUB AXLE.
" 5. STEERING BOX MOUNTING.
" 6. TUBE, CROSS.
" 7. TUBE, SIDE.
" 8. WHEEL AND CENTRE CONTROLS.

KEY TO CHASSIS NUMBERS.

Used on B-RT	2 - 120	
Used on B-RS	1 - 93, 97 - 121	
Used on B-SR	2 - 222, 228, 232 - 242, 246 - 264, 268 - 282, 286, 294, 304 - 310, 316 - 386, 396, 404, 414, 422, 432	= F.
Used on B-RS	95	
Used on B-SR	224, 226, 230, 244, 266, 284, 288 - 292, 296 - 302, 312, 314, 388 - 394, 400, 402, 406 - 412, 416 - 420, 424 - 430, 434 and onwards.	= G.
Used on	'R' Series	
Used on B-SR	All chassis	
Used on B-SF	1 - 103, 107 - 181 187 - 195 on (LC) 187 - 203 on (RC)	= H.
Used on B-SF	105, 183, 185 197 on (LC) 205 (RC)	= J.

Used on B-YD
" " B-ZX
" " Continental
BC-D

258-306, 320, 326, 330.

1 and onwards.

43 and onwards.

= L.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY

NOTES

GROUP N.1 COLUMN AND FITTINGS (Synchromesh)

Comprising:-

BOLT, .312" dia., column to dashboard stay	X.11	K.308/Z	1		
BOLT, .312" dia., stay to bracket, long (RC)	X.11	K.317/Z	1		F
BOLT, .312" dia., stay to bracket, long (LC)	X.11	K.314/Z	1		
BOLT, .312" dia. hex. head, stay to bracket (RC)		KC.289/Z	1		G A
BOLT, .312" dia., hex. head, stay to bracket (RC)		KC.291/Z	1		G A
BOLT, .312" dia., hex. head, stay to bracket (RC)		KC.293/Z	1		G A
BOLT, .312" dia., stay to bracket, short (RC)	X.11	K.312/Z	1		F
BOLT, .312" dia., stay to bracket (LC)	X.11	K.312/Z	1		
BOLT, .312" dia., hex. head, stay to bracket (RC)		K.286/Z	1		G
BRACKET, column support	1	RF.4437	1		
BRACKET, pull off spring (LC)	2	RF.6977	1		
BUSH, pull off spring (LC)	3	RF.6978	1		
CAP, Column support bracket	4	FB.3739	1		
COVER, anti-fume, dashboard (RC)	5	RF.6835	1		
COVER, anti-fume, dashboard (LC)	6	RF.6462	1		
HEAD, adjustable, stay, steering column (RC)		RF.8479	1		L
HEAD, adjustable, stay, steering column (LC)		RF.8476	1		L
LINK, spring, pull off (LC)	7	RF.6979	1		
MOUNTING, seal, (LC)	8	RF.6995	1		
NUT, half, .312" dia., support bracket and stay (LC)	X.24	K.4313/Z	5		
NUT, half, .312" dia., support bracket and stay (RC)	X.24	K.4313/Z	5		F
NUT, half, .312" dia., support bracket (RC)	X.24	K.4313/Z	4		G
NUT, stationary tube, lower end	9	F.54135	1		
PIECE, distance, cover seal (LC)	10	RF.6461	2		
PACKING, rubber, bracket to column	11	FB.3742	1		
PLATE, anti-fume, cover (RC)	12	RF.6834	1		
PLATE, anti-fume, cover (LC)	13	RF.6488	1		
SCREW, cheesehead .250" dia., cover seal (LC)	X.47	K.2022/Z	2		
SCREW, set, 2 BA. bracket, pull off spring (LC)	X.54	KC.170/Z	1		
SEAL, felt, backing plate, steering column (LC)	14	RF.6534	1		
SEAL, felt, steering column (LC)	15	RF.6460	1		
STAY, column to dashboard (RC)	16	RF.6181	1		F
STAY, column to dashboard (RC)		RF.9047	1		G
STAY, column to dashboard (RC)		RF.8473	1		L
STAY, column to dashboard (LC)		RE.10548	1		

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSY. NOTES

GROUP N.1. COLUMN AND FITTINGS (Continued)

TUBE, outer assy. (RC) consisting of:-

Bracket, lower end
Bush, oilite
Housing, for oilite bush
Plate, Patent No.
Screw, Parker Kalon
Sleeve, upper end
Tube

17 RF.6697 1

FW.1332 1
F.88434 1
F.88191 1
F.89146 1
RF.6547 4
F.88190 1
RF.3425 1

TUBE, outer assy. (RC) as above, except:-

Tube

RF.9597 1 *

RF.5282 1

TUBE, outer assy. (LC) as above, except:-

Sleeve, upper end
Tube

RF.6705 1

RF.6521 1

RF.9011 1

TUBE, outer assy. (LC) as above, except:-

Tube

RF.9501 1 *

RF.9502 1

TUBE, riding control assy. (RC) with 1 off

Bush FW.1432

18 RF.9268 1 H

TUBE, riding control assy. (RC) with 1 off

Bush FW.1432

RF.9819 1 J

TUBE, riding control assy. (LC) with 1 off

Bush FW.1432

RF.9304 1 H

TUBE, riding control assy. (LC) with 1 off

Bush FW.1432

RF.9818 1 J

TUBE, riding control assy. (RC) with 1 off

Bush FW.1432

RF.9591 1 *

TUBE, riding control assy. (LC) with 1 off

Bush FW.1432

RF.9494 1 *

TUBE, stationary assy. (RC) with 1 off

packing felt F.54860

19 RF.9367 1 H

TUBE, stationary assy. (RC) with 1 off

packing felt F.54860

RF.9826 1 J

TUBE, stationary assy. (RC) with 1 off

packing felt F.54860

RF.9595 1 *

TUBE, stationary assy. (LC) with 1 off

packing felt F.54860

RF.9366 1 H

TUBE, stationary assy. (LC) with 1 off

packing felt F.54860

RF.9824 1 J

TUBE, stationary assy. (LC) with 1 off

packing felt F.54860

RF.9497 1 *

TUBE, steering cam assy. (RC)

20 RF.3402 1

TUBE, steering cam assy. (LC)

RF.6498 1

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSY. NOTES

GROUP N.1. COLUMN AND FITTINGS (Continued)

TUBE, steering cam assy. (RC)		RF.9593	1	*
TUBE, steering cam assy. (LC)		RF.9491	1	*
WASHER, column to dashboard (.192)	21	RF.6176		B
WASHER, column to dashboard (.160)		RF.6177		B
WASHER, column to dashboard (.128)		RF.6178		B
WASHER, column to dashboard (.080)		RF.6179		B
WASHER, column to dashboard (.036)		RF.6180		B
WASHER, dashboard seal mounting (LC)	22	RF.6456	1	
WASHER, lock, stationary tube nut	23	F.54842	1	
WASHER, cover seal (LC)	X.87	K.9008/Z	2	
WASHER, plain, support stay (LC)	X.85	K.4410/Z	1	
WASHER, spring, .312" dia. stay and bracket	X.87	K.9009/Z	5	
WASHER, spring 2 BA bracket pull off spring(LC)	X.87	K.9006/Z	2	

NOTE:- * For use when 2" longer steering column is required.

GROUP N.1.A. COLUMN AND FITTINGS (Automatic)

Comprising:-

BOLT, .312" dia. column stay to dashboard		K.308/Z	1	
BOLT, .312" dia. stay to bracket (LC)		K.312/Z	1	F
BOLT, .312" dia. stay to bracket (LC)		K.314/Z	1	F
BOLT, .312" dia. hex.head, stay to bracket		KC.289/Z	1	G A
BOLT, .312" dia. hex.head, stay to bracket	X.56	KC.291/Z	1	G A
BOLT, .312" dia. hex.head, stay to bracket		KC.293/Z	1	G A
BOLT, .312" dia. hex.head, stay to bracket	X.56	KC.286/Z	1	G
BRACKET, support column	1	RF.4437	1	
CAP, bracket support, column	2	FB.3739	1	
COVER, anti-fume, dashboard	3	RF.9794	1	
DOWEL, locating, control quadrant	4	RF.6519	1	
HEAD, adjustable, stay, steering column	5	RF.8476	1	L
NUT, half, .312" dia. support bracket (LC)	X.24	K.4313/Z	2	F
NUT, half, .312" dia. support bracket and stay	X.24	K.4313/Z	3	
NUT, half, .312" dia. support stay	X.24	K.4313/Z	1	G
NUT, stationary tube, lower end	6	F.54135	1	
PACKING, rubber, bracket to column	7	FB.3742	1	
PLATE, anti-fume seal	8	RF.9310	1	
SEAL, felt, gear control tube	9	RF.9468	1	
STAY, column to dashboard (LC)		RE.10548	1	F
STAY, column to dashboard	10	RF.8473	1	L
STAY, column to dashboard (RC)		RF.9047	1	G

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY

NOTES

GROUP N.1.A. COLUMN & FITTINGS (Continued)

TUBE, outer, assy. (RC) consisting of:

Bracket, bottom support
 Bush, oilite
 Housing oilite bush
 Sleeve, upper end
 Tube

11 RF.9918 1
 FW.1332 1
 F.88434 1
 F.88191 1
 RF.6521 1
 RF.6517 1

TUBE, outer, assy. (RC) as above, except tube

RF.10093 1

Ø

TUBE, outer assy (RC), as above, except tube

RF.9972 1

O =

TUBE, outer assy (LC), as above, except tube

RF.9173 1

X

TUBE, outer assy (LC), as above, except tube &

RF.9835 1

Bracket, assy. support Micro Switches

RF.9917 1

TUBE, outer assy (LC)

RF.9959 1

O =

TUBE, riding control assy (RC) with 1 off

Bush FW.1432

RF.9695 1

H

TUBE, riding control assy (RC) with 1 off

Bush FW.1432

12 RF.9820 1

J

TUBE, riding control assy. (RC)

RF.9979 1

O =

TUBE, riding control assy. (RC)

RF.10097 1

Ø

TUBE, riding control assy. (LC) with 1 off

Bush FW.1432

RF.9304 1

H

TUBE, riding control assy. (LC) with 1 off

Bush FW.1432

RF.9818 1

J

TUBE, riding control assy. (LC)

RF.9961 1

O =

TUBE, stationary, assy. with 1 off packing

felt F.54860

RF.9366 1

H

TUBE, stationary, assy. with 1 off packing

felt F.54860

13 RF.9824 1

J

TUBE, stationary, assy. with 1 off packing

felt F.54860 (RC)

RF.10095 1

Ø

TUBE, stationary assy.

RF.9960 1

O =

TUBE, steering cam. assy. (RC)

14 RF.9585 1

TUBE, steering cam. assy. (RC)

RF.9974 1

=

TUBE, steering cam. assy. (LC)

RF.6498 1

=

TUBE, steering cam. assy. (LC)

RF.9491 1

=

TUBE, steering cam. assy. (RC)

RF.10092 1

WASHER, column to dashboard stay (.192)

RF.6176 }

WASHER, column to dashboard stay (.160)

RF.6177 }

WASHER, column to dashboard stay (.128)

RF.6178 }

B

WASHER, column to dashboard stay (.080)

RF.6179 }

WASHER, column to dashboard stay (.036)

RF.6180 }

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

GROUP N.1.A. COLUMN & FITTINGS(Continued)

WASHER, lock, stationary tube nut	15	F.54842	
WASHER, plain, stay to dashboard		K.4410/Z	1
WASHER, .312" dia. stay and bracket	X.87	K.9009/Z	5

NOTE: o For use on cars fitted with Aluminium Bell Housing (All RC and B-35-UL on. on LC)

* For use on cars fitted with Cast Iron Bell Housing (LC only up to B-33-UL).

= For use on cars with steering column 2" longer than standard.

Ø For use when 1½" shorter steering column is required.

GROUP N.2. LEVER, CENTRE

Comprising:-

BOLT, .375" dia. hexagon head, bearing housing to front pan	X.57	KC.346/Z	2	
BOLT, bearing housing	1	RF.8200	2	
CONNECTION, 'Tee Head' straight through	2	RF.7821	1	
COVER, upper bearing housing	3	RF.6430	2	
ELBOW, junction	4	RF.6775	1	
FERRULE, lock plate	5	RF.5302	4	
HOUSING, bearing, lower, with bushes RF.6432	6	RF.6429A	1	
HOUSING, bearing, upper, with bushes RF.6432	7	RF.6428A	1	
JOINT, cover, bearing housing	8	RF.6436	2	
LEVER, centre steering (RC) assy. consisting of:	9	RF.9383 S/A	1	M
Lever		RF.4994	1	
Pipe, oil assy. consisting of:	10	RF.9383	1	
Clip		G.53540	2	
'T' Connection		G.77035	1	
Nut, threaded		RE.11236	2	
Oil pipe, connection to meter valve		RF.9385	1	
Oil pipe, meter valve to side steering tube end		RF.9384	1	
Oil pipe, connection to fulcrum end		RF.5430	1	
Oil pipe, connection to link end		RF.5428	1	
Sleeve, compression		RF.6783	2	
Valve, meter straight		RE.11235	1	

N5/8/55.

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SCHEDULE OF SPARE PARTS

REF NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP N.2. LEVER, CENTRE (Continued)

LEVER, centre steering (RC) assy.
consisting of:-RF.5307 1 N
S/A

Lever

RF.4994 1

Pipe, oil assy. consisting of:-

RF.5307 1

Clip

G.53540 1

'T' Connection

G.77035 1

Oil pipe connection to single pin end

RF.5428 1

Oil pipe connection to side steering
tube

RF.5429 1

Oil pipe connection to fulcrum end

RF.5430 1

LEVER, centre steering (LC) assy. consisting
of:-RF.9386 1 N
S/A

Lever

RF.7405 1

Pipe, oil assy. consisting of:-

RF.9386 1

Clip

G.53540 2

'T' Connection

G.77035 1

Nut, threaded

RF.11236 2

Oil pipe, connection to link end

RF.7440 1

Oil pipe connection to meter valve

RF.9388 1

Oil pipe connection to fulcrum end

RF.7439 1

Oil pipe meter valve to side steering
tube end

RF.9387 1

Sleeve, compression

RF.6783 2

Valve, meter straight

RE.11235 1

LEVER, centre steering (LC) assy.
Consisting of:-RF.7441 1 N
S/A

Lever

RF.7405 1

Pipe, oil assy. consisting of:-

RF.7441 1

Clip

G.53540 2

'T' Connection

G.77035 1

Oil pipe, connection to single pin end

RF.7440 1

Oil pipe, connection to side steering
tube

RF.7348 1

LEVER, idler, cross steering tube, assy. with: 11 RF.4995A 1

Oil pipe

RF.5308 1

LINK, centre, cross steering tube, assy. with: 12 RF.4996A 1

Oil pipe

RF.5309 1

Oil pipe

RF.5310 1

N6/8/55.

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSY LV NOTES

GROUP N.2. LEVER, CENTRE (Continued)

NUT, full, .375" dia. bearing housing to front pan	X.24	K.4316/Z	6	
NUT, castellated, .437" dia. ball pin centre link	X.20	KB.3587/Z	2	
NUT, oil pipe junction	13	RF.6786	3	
NUT, cap, ball joint	14	RF.4998	2	
PAD, ball centre steering link	15	GW.1075	2	
PIN, ball end	16	RF.8287	2	
PIN, split, .093" dia. ball pin centre link	X.31	K.4608/Z	2	
PIN, fulcrum	17	RF.9025	2	
PIPE, oil, fulcrum pin housing	18	RF.7827	1	
PLATE, lock, cap nut	19	RF.5301	2	
SCREW, 2 BA. cover to housing	X.50	K.2810/Z	6	
SEATING, spring	20	RF.8288	2	
SCREW, cheesehead 2 BA. lock plate	X.46	K.1913/Z	4	
SLEEVE, compression, oil pipe junction	21	RF.6783	3	
SPRING, valve, fulcrum pin	22	GB.4875	2	
SPRING, ball joint	23	RF.4999	2	
VALVE, fulcrum pin	24	RF.6433	4	
WASHERS, adjusting .375" dia. housing to pan	X.86	K.8008/Z		B
WASHER, aluminium, 1.250" dia. cap nut, ball joint	X.83	KB.1095/Z	2	
WASHER, plain, .375" dia. pan to housing	X.84	KB.3907/Z	2	
WASHER, sealing, ball joint	25	RF.5300	2	
WASHER, sealing, fulcrum pin	26	RF.6434	4	
WASHER, shim, adjusting fulcrum pin	27			B
.002" thick - RF.9004 .005" thick - RF.9005				
WASHER, spring 2 BA. cap nut locking plate	X.87	K.9006/Z	4	
WASHER, spring .375" dia. fulcrum housing bolt	X.87	K.9010/Z	6	

GROUP N.3. LEVER PENDULUM

Comprising:-

CLIP, oil pipe to centre of lever	1	RF.3272	1	
CONNECTION, valve (Z.S.I.) lever, ball end	2	RE.10673	1	
COVER, coiled pipe (R.C.)	3	FW.1334	1	
COVER, coiled pipe (L.C.)		RF.6142	1	
LEVER, pendulum (R.C.)	4	RF.4898	1	
LEVER, pendulum (L.C.)		RF.7406	1	
NUT, oil pipe connection	5	RF.6786	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

GROUP N.3. LEVER PENDULUM (Continued)

PIPE, oil (R.C.) assy. consisting of:-

6	RF.8236	1
	FW.1339	1
	FW.1338	2
	RF.5050	1
	RF.8237	1
	RF.8238	1

PIPE, oil (L.C.) assy. consisting of:-

	RF.8333	1
	FW.1339	1
	FW.1338	2
	RF.6140	1
	RF.8334	1
	RF.8335	1

SLEEVE, compression

7	RF.6783	1
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GROUP N.4. LEVER, STUB AXLE.

Comprising:-

BOLT, lever to stub axle

1	EB.4991	4
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BUSH, threaded

	RF.6780	2
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LEVER, L.H. assy. consisting of:-

2	RF.4897A	1
---	----------	---

Clip

	G.53540	1
--	---------	---

+ Lever

	RF.4897	1
--	---------	---

Pipe

3	RF.5312	1
---	---------	---

LEVER, R.H. assy. as for L.H. except:-

	RF.4896A	1
--	----------	---

+ Lever

	RF.4896	1
--	---------	---

Pipe

	RF.5311	1
--	---------	---

NUT, castellated .500" dia. bolts

X.20	KB.3593/Z	4
------	-----------	---

PIN, split .125" dia. bolts

X.31	K.4614/Z	4
------	----------	---

SLEEVE, compression, oil pipe

	RF.6783	2
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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSY. NOTES

GROUP N.5. STEERING BOX MOUNTING

Comprising:-

BEARING, Timken roller, rocking shaft
assembly

1 RF.9059 2

BEARING, Timken roller, box assembly

2 FW.168 2

BOLT, .437" dia. mounting bracket

3 RF.6361 3

BOLT, roller assembly

4 FW.1486 1

BOX, steering assy. (RC) consisting of:-

5 RF.5265A 1

+ Box

RF.5265 1

Stud, 2 BA stationary tube guide

RF.3273 2

Stud, .250" dia. rocking shaft cover(LH)

KB.752/Z 5

Stud, .312" dia. mounting bracket

KB.802/Z 5

Stud, .312" dia. column flange

KB.806/Z 4

BOX, steering assy. (LC) consisting of:-

RF.6098A 1

+ Box

RF.6098 1

Stud, 5 BA heat shield

RF.7859 3

Stud, 2 BA stationary tube guide

RF.3273 2

Stud, .250" dia. rocking shaft cover

KB.752/Z 5

Stud, .312" dia. mounting bracket

KB.802/Z 5

Stud, .312" dia. column flange

KB.806/Z 4

BRACKET, mounting, steering box (RC)

6 RF.7398 1

BRACKET, mounting, steering box (LC)

RF.6358 1

BRACKET, throttle control or blanking (LC)

RF.7742 1

COVER, rocking shaft bore

7 FW.907 1

GUIDE, stationary tube

8 F.54137 1

JOINT, box to mounting bracket

9 F.89787 1

JOINT, rocking shaft cover

10 FW.163 1

JOINT, stationary tube guide

11 F.75305 2

NUT, castellated, .437" dia. mounting bolt

X.20 KB.3587/Z 3

NUT, full, .250" dia. rocking shaft cover

X.21 K.4008/Z 5

NUT, full, .312" dia. box to mounting bracket

X.21 K.4009/Z 5

NUT, full, .312" dia. steering column

X.21 K.4009/Z 4

NUT, half, 5 BA. heatshield (LC)

X.24 K.4301/Z 3

NUT, half, 2 BA. stationary tube guide

X.24 K.4307/Z 2

NUT, half, .750" dia. pendulum lever
retaining

X.24 K.4334/Z 1

NUT, roller assy. retaining bolt

12 FW.1487 1

PIN, split, .093" dia. mounting bracket nut

X.31 K.4609/Z 3

PLATE, base, mounting bracket

RF.6359 1

PLATE, heatshield (LC)

RF.6360 2

PLUG, .625" dia. grease filler

X.27 KB.1062/Z 1

ROLLER, steering cam. assy.

13 RF.3294 1

ROLLER, steering cam. assy.

RF.8362 1

SCREW, set, 2 BA bracket handle throttle
control (LC) (or blanking)

KC.152/Z 2

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N9/8/55

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY

NOTES

GROUP N.5. STEERING BOX MOUNTING (Continued)

SEAL, 'Perfect', rocking shaft	14	RF.8531	1	
SHAFT, rocking (RC)	15	RF.3392	1	
SHAFT, rocking (LC)		RF.6092	1	
SLEEVE, adjusting, cam. bore	16	FW.906	1	
TAB, locking, stationary tube guide	17	F.71842	1	
WASHER, adjusting, cam	18			B
.001" thick - FW.687 .0015" thick - FW.688				
.002" thick - FW.689 .0025" thick - FW.690				
.035" thick - RF.3298 .038 " thick - RF.3299				
.041" thick - RF.3300 .044 " thick - RF.3301				
.047" thick - RF.3302 .050 " thick - RF.3303				
.053" thick - RF.3304 .056 " thick - RF.3305				
.059" thick - RF.3306 .062 " thick - RF.3307				
.065" thick - RF.3308 .068 " thick - RF.3309				
WASHER, Grover, 5 BA heatshield (LC)	X.81	K.4503/Z	3	
WASHER, adjusting, roller	19			
.002" thick - FW.915 .003" thick - FW.916				
.005" thick - FW.2002 .006" thick - FW.2003				
.007" thick - FW.2004 .008" thick - FW.2005				
.009" thick - FW.2006 .010" thick - FW.2007				
WASHER, adjusting, shaft	20			B
.002" thick - FW.693 .0025" thick - FW.694				
.003" thick - FW.652 .011" thick - FW.653				
.046" thick - FW.155 .048" thick - FW.156				
.050" thick - FW.157 .052" thick - FW.158				
.054" thick - FW.159 .056" thick - FW.160				
WASHER, adjusting, stationary tube guide	21			B
.040" thick - F.71886 .050" thick - F.71887				
.060" thick - F.71888 .070" thick - F.71889				
.080" thick - F.71890				
WASHER, aluminium .625" dia. filler plug	X.83	KB.1081	1	
WASHER, lock pendulum lever retaining nut	22	G.56472	1	
WASHER, plain .250" dia., throttle control bracket (RC)	X.85	K.4407/Z	2	=
WASHER, plain .437" dia., mounting bracket bolt	X.85	K.4416/Z	3	
WASHER, spring 2 BA stationary tube guide stud	X.87	K.9006/Z	2	
WASHER, spring 2BA blanking throttle control	X.87	K.9006/Z	2	
WASHER, spring .250" dia., rocking shaft cover	X.87	K.9008/Z	5	

N10/8/55.

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP. ASSEMBLY NOTES

GROUP N.5. STEERING BOX MOUNTING(Continued)

WASHER, spring .312" dia. box to bracket stud	X.87	K.9009/Z	5	
WASHER, spring .312" dia. steering column stud	X.87	K.9009/Z	4	

NOTE:- = Not required on automatic controls.

GROUP N.6. TUBE, CROSS (2 OFF PER CHASSIS).

Comprising:-

BALL, steel, .312" dia.	1	RG.6131	2	A
BALL, steel, .312" dia.		RF.6594	2	A
BOLT, .312" dia. clamping inner socket	2	RF.8090	1	
EXCLUDER, dust	3	FW.1924	2	
NUT, cap	4	GW.1519	2	
NUT, castellated .312" dia. clamping bolt	X.20	KB.3583/Z	1	
NUT, castellated .437" dia. ball pin	X.20	KB.3587/Z	2	
PAD, ball	5	GW.1075	2	
PAD, spring	6	FW.995	2	
PIN, ball	7	FW.1903	2	
PIN, split, .062" dia. clamping bolt	X.31	K.4602/Z	1	
PIN, split, .093" dia. ball pin	X.31	K.4608/Z	2	
PLATE, locking, cap nut	8	GW.1520	2	
SCREW, 2 BA. cap nut locking plate	X.46	K.1910/Z	4	
SOCKET, inner	9	RF.8089	1	
SPRING, exterior	10	FW.403	2	
SPRING, interior	11	GW.1073	2	
TUBE, assy. consisting of:-	12	RF.5304A	1	
+ Pin, taper		K.4819	2	
+ Socket, outer		RF.5303	1	
+ Tube		RF.5304	1	
WASHER, spring, 2 BA. cap nut locking plate	X.87	K.9006/Z	4	

GROUP N.7. TUBE SIDE.

Comprising:-

BALL, steel, front socket		RF.3176	16	M
BALL, steel, .312" dia. front socket	1	RG.6131	1	A
BALL, steel, .312" dia. front socket		RG.6594	1	A
BOLT, .312" dia. clamping, front socket	2	RF.7369	1	
DISC, sealing, dust excluder	3	RF.3563	1	N
EXCLUDER, dust	4	RF.3562	1	

N11/8/55.

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP N.7. TUBE SIDE (Continued)

GUIDE, ball pad, rear socket	5	FW.1707	2	
NUT, cap, front socket	6	RF.3560	1	
NUT, cap, rear socket	7	RF.4432	1	
NUT, castellated .312" dia. front clamping bolt	X.20	K.4209/Z	1	
NUT, castellated .500" dia. ball pin	X.20	KB.3593	2	
NUT, full, 2 BA. front cap locking plate	X.21	K.4006/Z	1	
PAD, ball, lower front socket	8	FW.996/Z	1	N
PAD, ball, rear socket	9	FW.1706	2	
PAD, spring, front socket	10	FW.995	1	
PIECE, distance, rear socket		RF.9359	2	O
PIN, ball front socket	11	FW.1000	1	
PIN, ball, rear socket assy. with 1 off plug F.77658	12	FW.390A	1	
PIN, split, .062" dia. front socket bolt	X.31	K.4602/Z	1	
PIN, split, .125" dia. ball pin	X.31	K.4614/Z	2	
PIN, split, .125" dia. rear socket cap nut	X.31	K.4616/Z	1	
PLATE, locking, front cap nut	13	RF.8051	1	
RING, joint, side steering tube	14	RF.9470	1	M
SLEEVE, front socket	15	RF.9360	1	M
SLEEVE, front socket		RF.3561	1	N
SLEEVE, ring, front socket		RF.9361	1	M
SOCKET, front, adjustable assy. with 1 off stud KB.3821/Z	16	RF.8050A	1	
SPRING, front socket	17	GW.1073	1	
SPRING, rear socket	18	RF.9358	2	O
SPRING, rear socket		FB.4925	2	P
SPRING, sealing disc	19	FW.403	1	N
TUBE, side assy. (RC)	20	RF.5306	1	
TUBE, side assy. (LC)		RF.7409	1	
WASHER, locating, pendulum lever	21	FW.391	1	
WASHER, plain 3 BA. front socket	X.85	K.4446/Z	1	M
WASHER, spring, 2 BA. cap nut lock plate	X.87	K.9006/Z	1	

GROUP N.8. WHEEL AND CENTRE CONTROLS

Comprising:-

BOLT, 2 BA, riding control lower lever	X.9	K.132/Z	1	
BUTTON, horn assy. consisting of:-	1	RF.10306	1	
Pin, taper, .062" dia.		K.4870	1	

N12/8/55.

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSLY NOTES

GROUP N.8. WHEEL AND CENTRE CONTROLS(Continued)

CONTACT, assy. with nut F.58687	2	F.83987A	2	
CUP, control lever spring	3	F.58671	2	
HOLDER, spring, riding control lever assy. with pedestal F.58670	4	F.87730A	1	
INSULATOR, cable	5	RF.3421	1	
INSULATOR, contact	6	RF.3424	1	
LEVER, lower, riding control assy. with ball pin RE.3527 (RC)	7	RE.4820	1	H
LEVER, lower riding control assy. as above except lever (RC)		RE.18469	1	J
LEVER, lower, riding control (LC) assy. with ball pin RE.3527		RE.8222	1	H
LEVER, lower, riding control (LC) assy. with ball pin RE.3527		RE.18471A	1	J
LEVER, quadrant, riding control assy. with	8	RF.5004A	1	
+ Knob		RF.8401	1	
+ Rivet, .093" dia. countersunk		KB.12123	1	
+ Tooth		F.87738	1	
NUT, half 2 BA. lower riding control lever bolt	X.24	K.4307/Z	1	
NUT, steering wheel retaining	9	F.57659	1	
PIN, control lever spring	10	G.77718	1	
PLATE, locking, steering wheel nut	11	F.87732	1	
QUADRANT, control assy. with insert FB.4981	12	RF.9369A	1	
SCREW, countersunk head, spring holder	13	F.58672	3	
SCREW, 5 BA. countersunk head lockplate retaining	X.48	K.2604/Z	5	
SCREW, 2 BA. quadrant	14	F.57145	3	
SCREW, terminal	15	F.58688	1	
SPRING, control lever	16	FB.42	1	
SPRING, horn button	17	RF.4435	1	
WASHER, adjusting contact cap	18			
.020" thick - FB.532 .032" thick - FB.533				
.040" thick - FB.534				
WASHER, spring 2 BA. lower riding control lever bolt	X.87	K.9006/Z	1	
WASHER, spring 2 BA. quadrant screw	X.87	K.9006/Z	3	
WASHER, steering wheel nut	19	E.72995	1	
WHEEL, steering	20	RF.5974	1	

N13/8/55.

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