

BENTLEY MK. VI.SECTION Q.ELECTRICAL AND IGNITION EQUIPMENT.

Containing:-

- GROUP 1. BATTERY AND HIGH AMPERAGE CABLES.
2. BOARD DISTRIBUTION.
3. BOXES JUNCTION.
4. COIL, DISTRIBUTOR AND HIGH TENSION LEADS.
- 4A. COMPANION INTERIOR.
5. DRIVE STARTER MOTOR.
6. DYNAMO AND REGULATOR.
7. EARTH, ENGINE AND DASHBOARD.
8. HEATER, WINDSCREEN.
- 8A. HEATER, WINDSCREEN.
9. HORN AND MOUNTING.
10. INSTRUMENTS AND MOUNTING.
11. LAMPS AND MOUNTING.
12. MOTOR, STARTER.
13. PLATE, REAR, NUMBER.
- 13A. REAR LICENCE PLATE (U.S.A).
- 13B. REAR LICENCE PLATE (SWITZERLAND).
- 13C. TAIL SWITCH (AUSTRALIA).
14. RADIO AND FITTINGS.

GROUP	14A	RADIO AND FITTINGS (WHEN SPEAKER IS MOUNTED ON STEERING COLUMN.)
	14B	SPARE PARTS FOR RADIO.
	15	SWITCH BOX.
	16	SWITCHES SEPARATE.
	17	TRAFFICATOR.
	18	WINDSCREEN WIPER (BERKSHIRE)
	18A	WINDSCREEN WIPER (LUCAS)
	19	WIRING, DASHBOARD.
	20	WIRING, LOW TENSION AND FITTINGS.
	21	WIRING, FOR STANDARD BODY.

KEY TO CHASSIS NOTES.

Used on	A.B.C.D.E.F, & G Series.	=	F
Used on	H Series onwards	=	G
Used on	A.B & C Series		
" " B-DA	All Chassis.		
" " B-DZ	1-235.	=	H
Used on B-DZ	237 onwards	=	J
Used on	A.B.C.D.E.F.G.H & J Series.		
" " B-KM	All Chassis.		
" " B-KL	1-155, 179 to end.	=	K
Used on B-KL	157-177		
" " B-LJ	2 onwards.	=	L
Used on B	A.B.C & D Series.		
" " B-EY	All Chassis.		
" " B-EW	1-249, 265-271	=	M
Used on B-EW	251-263, 273 onwards	=	N
Used on	A & B Series	=	O

KEY TO CHASSIS NOTES, Contd.

Used on	C Series		
" " B-DA	All Chassis		
" " B-DZ	1-235	=	P
Used on B-DZ	237 to end		
" " B-EY	All Chassis		
" " B-EW	1-271	=	Q
Used on	A, B & C Series		
" " B-DA	All Chassis		
" " B-DZ	1-191	=	R
Used on	A, B & C Series		
" " B-DA	All Chassis		
" " B-DZ	1-261	=	S
Used on B-DZ	263		
" " B-EY	All Chassis		
" " B-EW	1-249, 265-271	=	T
Used on B-FU	523 onwards	=	U
Used on B-DZ	193-261	=	V
Used on B-DZ	263 to end		
" " B-EY	E, F, G, H & J Series		
" " B-KM	2-62	=	W
Used on B-KM	64 onwards	=	X
Used on	A, B & C Series		
" " B-DA	2-250	=	Y
Used on B-DA	252 to end		
" " B-DZ	1-191	=	Z
Used on B-DZ	263 to end		
" " B-EY	All Chassis		
" " B-EW	1-249, 265-271	=	FF
Used on B-EW	251-263, 273 onwards		
" " B-FV	All Chassis		
" " B-FU	1-521	=	GG
Used on B-FU	523 onwards		
" "	G Series	=	HH
Used on	H & J Series		
" "	2-62	=	JJ
Used on B-EW	251-263, 273 onwards		
" " B-FV	All Chassis		
" " B-FU	All Chassis	=	KK

KEY TO CHASSIS NOTES, Contd.

Used on B-GT	1 onwards.	= LL
Used on " " B-DA	A,B & C Series. 2-58.	= MM
Used on B-DA " "	60 to end. 1-191.	= NN
Used on B-HR " " B-HP	All Chassis. 1-179, 199.	= OO
Used on B-HP	181-197, 201 onwards.	= PP
Used on " " B-GT	A,B,C,D,E & F Series. 1-335.	= QQ
Used on B-GT " "	33 to end of GT. H Series.	
" " B-JO	All Chassis.	
" " B-JN	1-205, 209 to end.	= RR
Used on B-JN " " B-KM	207. 2 onwards.	= SS
Used on " " B-CF	A & B Series. 2-378, 382-384, 406, 408, 424.	= TT
Used on B-CF	380, 386-404, 410-422.	= UU
Used up to B-CF	472.	= VV
Used on B-CF	474 onwards.	= WW
Used on B-EY	124, 128-150, 156-174, 178-202, 210-268, 272-300.	= XX
Used on B-EY	126, 152, 154, 176, 204, 206, 208, 270, 302 onwards.	= YY
Used on B-EY	132-142, 162 onwards.	= ZZ
Used on " " B-DA " " B-DZ	A,B & C Series. 2-500. 1-191.	= GGG
Used on B-DZ " "	103 onwards to end. E,F,G,H,J,K,L & M Series.	
" " B-NZ	All Chassis.	
" " B-NY	1-159, 187, 189, 213, 257.	= HHH
Used on B-NY	169-185, 191-211, 215-255, 259 onwards.	= JJJ
Used on " " B-CF	A & B Series. 2-240.	= KKK

KEY TO CHASSIS NOTES, Contd.

Used on B-CF	242 Onwards.	=	LLL
Used on B-CF	474 Onwards.		
" " B-CD	All Chassis.		
" " " "	All D Series.		
" " B-EY	2-300.	=	MMM
Used on	A,B,C,D,E,F,G,H,J,K,L & M Series.		
" " B-NZ	2-290.	=	NNN
Used on B-NZ	292 Onwards.	=	OOO
Used on	A & B Series.		
" " B-CF	2-424.	=	PPP
Used on B-CF	426 Onwards.	=	QQQ
Used on	A,B,C,D,E,F,G & H & J Series.		
" " B-KM	2-62.	=	RRR
Used on B-KM	64 Onwards.	=	SSS
Used on	A,B,C,D,E,F,G,H,J,K,L & M Series.		
" " B-NZ	2-302, 316-358, 380-468, 478-482, 488, 492 to end.		
" " B-NY	1-11, 17-19, 37, 41, 43, 47, 51, 53, 57-93, 97-141, 147-151, 157-163, 167-187, 191, 195, 199-211, 215, 219, 223-253, 259-297, 301-309 - on standard steel cars.	=	TTT
Used on	A,B,C,D,E,F,G,H,J,K,L & M Series.		
" " B-NZ	All Chassis.		
" " B-NY	1-469, 477, 481-487 on coachbuilt cars.	=	TTT
Used on B-NZ	304-314, 360-378, 470-476, 484, 486, 490.		
" " B-NY	15, 21-35, 39, 45, 49, 55, 95, 143, 145, 153, 155, 165, 189, 193, 197, 213, 217, 221, 255, 257, 299, 311 onwards. - on standard steel cars.	=	UUU
Used on B-NY	471-475, 479, 489-501 onwards - on coachbuilt cars.	=	UUU
Used on B-DZ	193 to end.		
" " B-EY	All Chassis.		
" " B-EW	1-249, 253-261, 265-271.	=	VVV
Used on B-EW	251-263, 273 onwards.		
" " " "	F & G Series.		
" " B-HR	All Chassis.		
" " B-HP	1-179, 199.	=	WWW
	The above numbers are approximate.		

KEY TO CHASSIS NOTES, Contd.

Used on B-HP	181-197, 201 onwards. The above numbers are approximate.	= XXX
Used on B-JN	207.	
" " B-B-KM	2 onwards.	= YYY
Used on B-HP	181-197, 201 to end of HP.	
" " B-JO	All Chassis.	
" " B-JN	1-205, 209, to end of JN.	= ZZZ
Used on B-EY	174-182, 214-222, 234 to end.	
" " B-EW	1-249, 265-271.	= FFFF
Used on B-DZ	193 to end.	
" " B-EY	172, 184-212, 224-232.	= GGGG

GROUP Q.1. BATTERY AND HIGH AMPERAGE

Comprising

BATTERY, 12 volt, assembly, consisting of	1	RD.4358	1	
Battery Exide 6 MXP-9R P & R 6 HZP 9S		DB.2063	1	
Nut, battery retaining stud		RD.4357	2	
Stud, battery retaining		RD.4356	2	
BOLT, cable clips	X.9	K.103/Z	5	
BOLT, .250" dia., battery earth to frame	X.10	K.204/Z	1	
BOLT, .250" dia., Solenoid mounting strip, valance plate (LC)	X.10	K.243/Z	2	
CABLE, battery to earth, assembly, consisting of	2	RD.3593	1	
Cable			1	
Eye, angle frame		D.50650	2	
Sleeve, rubber		RD.3305	2	
Terminal, positive to battery		F.56725	1	
CABLE, battery to Solenoid switch assembly, (RC) consisting of	3	RD.3591	1	
Cable				
Eye, straight, Solenoid switch		RD.3102	1	
Sleeve, rubber		RD.3305	1	
Terminal, negative to battery		F.56724	1	
CABLE, battery to Solenoid switch assembly, (LC) consisting of		RD.5005	1	
Cable				
Eye, straight, Solenoid switch		RD.3102	1	
Sleeve, rubber		RD.3305	1	
Terminal, negative to battery		F.56724	1	
CABLE, switch to starter, assembly, consisting of	4	RD.3592	1	
Cable				
Eye, angle, starter motor end		D.50650	1	
Eye, straight, switch end		RD.3102	1	
Sleeve, rubber		RD.3305	1	
CLIPS, cable	5	RD.3041	5	
COVER, terminal, rubber, large dia.	6	RD.3105	2	
COVER, terminal, rubber, small dia.	7	RD.3106	1	
NUT, .250" dia., Solenoid mounting strip to valance plate (LC)		K.4310/Z	1	
NUT, full, .250" dia., battery earth bolt	X.21	K.4008/Z	1	
NUT, full, .250" dia., battery terminal screw	X.21	K.4008	2	+
NUT, full, 2 BA, cable clips	X.21	K.4006/Z	5	
PIECE, distance	9	RD.3099/Z	2	
SCREW, hexagon head, .250" dia., battery terminal	X.55	KC.209/Z	2	+
SCREW, hexagon head, .250" dia., switch retaining	X.55	KC.902/N	2	F
SCREW, hexagon head, 2 BA, switch retaining	X.54	KC.172/Z	2	G
STRIP, mounting Solenoid, assembly (LC)		RF.5030	1	F
STRIP, mounting Solenoid, assembly (LC)		RF.7190	1	G

GROUP Q.1. (Continued overleaf)

GROUP Q1. BATTERY AND HIGH AMPERAGE CABLES (Continued)

SLEEVEING, cable battery to switch	10	RD.3089	1	
SLEEVEING, cable switch to starter	11	RD.5459	1	
SWITCH, Solenoid assembly, with terminal nuts and washers		RD.3009	1	F
SWITCH, Solenoid assembly, with terminal nuts and washers	12	RD.5518	1	G
WASHER, plain, 2 BA, switch to mounting strip	X.85	K.4404/Z	2	G
WASHER, plain, .250" dia., battery earth bolt	X.85	K.4407/Z	1	
WASHER, plain, Solenoid mounting strip to valance plate (LC)		K.4407/Z	2	
WASHER, spring, .250" dia., battery earth bolt	X.87	K.9008/Z	1	
WASHER, spring, .250" dia., switch to mounting strip	X.87	K.9008/Z	2	F
WASHER, spring, cable clip	X.87	K.9006/Z	2	
WASHER, spring, 2BA, switch to mounting strip	X.87	K.9006/Z	2	G
WASHER, spring, Solenoid mounting strip to valance plate (LC)		K.9008/Z	2	G

NOTE:- + Specify 'electro-lead deposited'
when ordering.

GROUP Q2. BOARD DISTRIBUTION

Comprising:-

BASE, assembly, consisting of:	1	RD.3031A	1	
Base		RD.3031	1	
Bolt, fuse terminal		DW.434	16	
Clip, fuse		RD.3034	14	
Plate, connecting main fuse		RD.3035	2	
Rivet, .093" dia., fuse clip retaining		KB.1823	14	
Washer, plain, fuse clip retaining rivet		RD.3036	14	
CLAMP, main fuse	2	DW.538	2	
CLIP, cover retaining	3	RD.3033	1	
COVER	4	RD.3032	1	
FUSE, main, 3 strands of .0124 (30 SWG) tinned copper twisted together (4 ft. total length)	5			
HOLDER, fuse assembly, consisting of	6	RD.3686A	7	
Contact		D.76011	2	
Holder		RD.3686	1	
Wire fuse (as in main fuse)				
HOLDER, spare wire, assembly, consisting of	7	DW.432A	1	
Holder		DW.432	1	
Wire fuse, (as in main fuse)				

GROUP Q2. (Continued overleaf)

GROUP Q2. BOARD DISTRIBUTION (Contd.)

NUT, half 3 BA, terminal and terminal bolt retaining.	X.24	K. 4304/Z	32	
PIECE, distance, main fuse.	8	D. 74845	2	
PIECE, distance, distribution board base.		RD. 5906	1	
SCREW, cheese head, 3 BA, board to dashboard retaining.	X.45	K. 1828/Z	3	M
SCREW, cheese head, 3 BA, board to dashboard retaining.		K. 1834/Z	3	N
SCREW, cheese head, 3 BA, main fuse distance piece retaining.	9	D. 71723	2	
SCREW, cheese head, 3 BA, main fuse distance piece retaining.	X.45	K. 1807/Z	2	
WASHER, plain, 3 BA, board to dashboard retaining screw.	X.85	K. 4446/Z	3	
WASHER, plain, 3 BA, terminal bolt and main fuse screw.	X.85	K. 4447/Z	34	
WASHER, spring, 3 BA, board to dashboard retaining screw.	X.87	K. 9005/Z	3	
WASHER, spring, 3 BA, terminal bolt main fuse screw and distance piece.	X.87	K. 9005/Z	36	

GROUP Q3. BOXES JUNCTION.

Comprising:

BOX, junction, 4 way, assembly, with cover, cover screw and grub screws.	1	RD. 3085	2	
BOX, junction, 4 way assembly, with cover, cover screw and grub screws.		RD. 3085	1	J
BOX, junction, 6 way, assembly with cover, cover screw, terminal and grub screw (R.C).	2	RD. 3086	3	
BOX, junction, 6 way assembly, with cover, cover screw, terminal and grub screw (L.C).		RD. 3086	4	
BOX, junction, 12 way, assembly, consisting of:	3	RD. 3306A	1	
Base.		RD. 3306	1	
Screw, terminal.		RD. 3309	12	
Terminal.		RD. 3308	12	
BRACKET, mounting coachbuilder's box on dashboard.	4	RD. 3098	1	
COVER, 12 way junction box.		RD. 3307	1	
NUT, full, 3 BA, 4 and 6 way junction boxes retaining screws (R.C).	X.21	K. 4005/Z	6	H
NUT, full, 3 BA, 4 and 6 way junction boxes retaining screws (R.C).		K. 4005/Z	8	J

GROUP Q3. (Continued Overleaf).

GROUP Q3. BOXES JUNCTION. (Contd.)

NUT, full, 3 BA, 4 and 6 way junction boxes retaining screws (L.C).		K.4005/Z	10	
NUT, half, 3 BA, tail box retaining screw.	X.24	K.4304/Z	2	
PIECE, distance, coachbuilders junction box on dashboard.	6	RD.3099	2	
SCREW, cheese head, 3 BA, body junction box retaining (R.C).	X.45	K.1810/Z	2	
SCREW, cheese head, 3BA, junction box retaining (R.C)	X.45	K.1807/Z	4	H
SCREW, cheese head, 3BA, junction box retaining (R.C)		K.1807/Z	6	J
SCREW, cheese head, 3BA, junction box retaining (L.C)		K.1807/Z	10	
SCREW, cheese head, 3BA, 12 way junction box cover retaining	X.45	K.1814/Z	3	
SCREW, cheese head, 2BA, coachbuilders junction box bracket, on dashboard retaining.	X.46	K.1928/Z	2	
SCREW, 12 way junction box to dashboard, retaining.	7	RD.3310	3	
WASHER, plain, 3 BA, junction box retaining screw	X.85	K.4446/Z	7	H
WASHER, plain, 3 BA, junction box retaining screw.	X.85	K.4446/Z	6	J
WASHER, spring, 3 BA, junction box and 12 way box cover, retaining screws (R.C)	X.87	K.9005/Z	12	H
WASHER, spring, 3 BA, junction box and 12 way box cover, retaining screw (R.C)		K.9005/Z	14	J
WASHER, spring, 3BA, junction box and 12 way box cover, retaining screw (L.C)		K.9005/Z	16	
WASHER, spring, 2 BA, coachbuilders junction on dashboard, retaining screw.	X.87	K.9006/Z		

GROUP Q4. COIL, DISTRIBUTOR AND HIGH TENSION LEADS.

Comprising:

ADAPTOR, lead to plug (Champion) assembly with bush, clip and screw	1	RE.3482A	6	A
ADAPTOR, lead to plug (Lodge)		RE.5925	6	A
BOLT, bracket to dash		KC.902/Z	2	N
BOLT, coil to bracket		K. 203/Z	4	N
BRACKET, Ignition Coil		RD.4726	1	N
COIL, ignition assembly, including cable cap and 2 BA terminal nuts (1 off on early chassis)	2	RD.3012	2	
CONDENSER, coil assembly, consisting of:	3	RD.4031	1	
Condenser, with cable		RD.3410	1	

GROUP Q4. (Continued Overleaf).

GROUP Q4. COIL, DISTRIBUTOR & HIGH TENSION LEADS. (Contd.)

CONDUIT, front, assembly, consisting of:	4	RE. 5469	1	
Bracket.		RE. 4781	1	
Eyelet.		RE. 652	3	
Tube.		RE. 5468	1	
CONDUIT, rear, assembly, consisting of:	5	RE. 4778	1	
Bracket.		RE. 4781	1	
Eyelet.		RE. 652	3	
Tube.		RE. 644	1	
DISTRIBUTOR, assembly, including:	6	RD. 5897	1	NNN
Distributor.		RD. 5896	1	
Cap, distributor.		RD. 7616	1	
Condenser, assembly (includes condenser RD. 5881).		R. 4481	1	
Contact fixed, base plate.		RD. 4269	1	
Contact, fixed, synchro plate.		RD. 4270	1	
Contact, moving with bush, spring and pad.			2	
Cover, distributor.			1	
Nut, knurled.		RD. 3703	1	
Rotor.			1	
Lubricator.		RE. 10606		
Plate, clamping.		RD. 7565	1	
Pin, taper, driven sleeve.		K. 4802	1	
Sleeve, driven.		RD. 3494	1	
Washer, packing for clamping plate.		RD. 3046	1	
DISTRIBUTOR, assembly, as above except:		RD. 7783	1	000
Distributor case, and		-	1	
Bracket, condensor.		RD. 7773	1	
Condensor.		RD. 7774	2	
Nut, condensor to bracket.		K. 4301/Z	4	
Screw, condensor to bracket.		K. 1750/Z	4	
Washer, condensor to bracket.		K. 9003/Z	4	
LEAD, H.T. coil to distributor.	7	RE. 3466		
LEAD, H.T. Nos. 1, 2 & 5 cylinders (Champion).	8	RE. 3462		
LEAD, H.T. Nos. 1, 2 & 5 cylinders (Lodge).		RE. 9207		
LEAD, H.T. No. 3 cylinder (Champion).	9	RE. 3463		
LEAD, H.T. No. 3 cylinder (Lodge).		RE. 9208		
LEAD, H.T. No. 4 cylinder (Champion).	10	RE. 3464		
LEAD, H.T. No. 4 cylinder (Lodge).		RE. 9209		
LEAD, H.T. No. 6 cylinder (Champion.).	11	RE. 3465		
LEAD, H.T. No. 6 cylinder (Lodge).		RE. 9210		
NUT, coil to dashboard or coil to bracket.		K. 4310/Z	4	
PIECE, distance, coil to dashboard (2 off on early chassis).	12	RD. 4009	4	M
PLATE, driving sleeve, distributor.	13	RD. 3492	4	
PLUG, sparking, 14 mm. Lodge "CLN".	14	RE. 4912	6	
PLUG, sparking, 14 mm. Champion.		RE. 4568	6	
RING, driving plate, distributor retaining.	15	RD. 3493	1	
WASHER, FS., coil to bracket.		K. 9008/Z	4	N
WASHER, FS., bracket to dash.		K. 9008/Z	2	N
WASHER, FS., coil to dash (2 off on early chassis).		K. 9008/Z	4	M

GROUP Q4A. COMPANION INTERIOR.

Comprising:

BRACKET, cigar lighter or	RD. 3488	1	
BRACKET, cigar lighter.	RB. 3991	1	
BULB, 16v. 3w. MES capped.	RD. 4242	2	
COVER, terminal, lamp.	RD. 3357	2	
HOLDER, bulb.	RD. 3353	2	
LIGHTER, cigar interior companion with:	RD. 4835	1	
Knob and element.	RD. 6205	1	
Socket.	RD. 7612	1	
LIGHTER, cigar, interior Companion.	RD. 3479	1	
NUT, 7 BA, lighter to bracket (when RD. 3479 lighter is used).	X.21 K. 4001/Z	3	
NUT, lock, 3 BA, lamp mounting.	X.24 K. 4304/Z	4	
SCREW, 7 BA, lighter to bracket (when RD. 3479 is used).	X.48A K. 2555/Z	3	
SCREW, No.2, lighter to bracket.	RB. 4763	3	
SCREW, 3 BA, lamp mounting.	X.49 K. 2713/Z	4	
SWITCH, see-saw.	RD. 3572	2	
TAB, earthing.	RD. 4030		

GROUP Q5. DRIVE STARTER MOTOR.

Comprising:

BEARING, ball, Fischer.	1	RD. 7530	1	A
BEARING, ball, Hoffman.		RD. 3958	1	A
BEARING, ball, R & M.		RD. 5793	1	A
COVER, clutch.	2	DB. 366	1	
CUP, outer clutch plate retaining.	3	RD. 3728	1	
DISC, clutch, Ferodo.	4	RD. 3726	7	
DISC, clutch, with spigot.	5	RD. 3727	3	
DISC, clutch, without spigot.	6	D. 51584	3	
GEAR, pinion, assembly, consisting of:	7	DB. 1185A	1	
Bush.		DB. 1186	1	
Flange.		D. 50883	1	
Gear.		DB. 1185	1	
KEY, Woodruff, .500" dia., x .0935 thick stop.	X.18	KC. 500	1	A
NUT, ball bearing, retaining.	8	G. 8753	1	
NUT, operating, splined.	9	DB. 2271	1	
PLATE, clutch inner.	10	DB. 1676	1	
PLATE, clutch outer.	11	D. 51585	1	
RING, locking, cover to shell.	12	D. 50911	1	
RING, spring, (circular section), damper spring washer retaining.	13	D. 51139	1	
RING, spring, (square section) outer clutch plate retaining.	14	D. 72370	1	
SHAFT, threaded.	15	DB. 2307	1	

GROUP Q5. (Continued Overleaf).

GROUP Q5. DRIVE STARTER MOTOR (Contd.).

SHELL, driving.	16	D.54612	1
SPRING, damper.	17	DB. 81	1
SPRING, dis-engaging.	18	DB.2098	1
SPRING, engaging (12 lbs.).	19	D.51566	1
STOP, operating.	20	DB.1674	1
WASHER, damper spring retaining.	21	DB.1675	1
WASHER, fibre, outer plate to cover.	22	D.51589	1
WASHER, fibre, pinion to shell.	23	D.50908	1
WASHER, lock, ball bearing retaining nut.	24	D.51590	1
WASHER, plain, ball bearing retaining.	X.85	K. 4419	1

GROUP Q6. DYNAMO AND REGULATOR.

Comprising:

DYNAMO $4\frac{1}{2}$ inch, Lucas C.45, PV/3N7/O .2241/D assembly, including:		RD. 3006	TT
Armature (238683).		RD.4377	
Bearing 115 (189307).		RD.4368	
Bearing 117 (189308).		RG.4449	A
Bearing 117 (189308).		RG. 7079	A
Bolt, .250" trough fixing (238106).		RD.4379	
Bracket, assembly, less bearing (238190).		RD.4373	
Bracket, less brushes and bearings (238685).		RD.4369	
Brush set, (238240).		RD.4371	
Coil set, (238070).		RD.4378	
Cover, assembly (238232).		RD.4367	
Key (189344).		RD.4376	
Nut, (180620).		RD.4374	
Spring, set, brush (238062).		RD.4370	
Washer, shaft D.E. (185187).		RD.4375	
DYNAMO, 5 inch, Lucas RA.5, assembly, including:	1	RD.3679	UU
Bearing.		RD.6204	
Brush, set (2 off per set).		RD.6158	
Screw, adjuster.		RD.6236	
Spring, set brush.		RD.6244	
FULLEY, with cooling fan.	2	RD.4067	
REGULATOR, $4\frac{1}{2}$ inch, dynamo, Lucas RF.96-2.L4.		RD.3082	TT
37052D assembly.			
Choke, assembly (334932).		RD.4394	
Clip, (334906).		RD.4391	
Condensor, (484264).		RD.4395	
Cover, (334904).		RD.4390	
Regulator, LRT. 9-2 (33075A).		RD.4393	
Resistance, assembly, 63 ohms (337920).		RD.4392	

GROUP Q6. (Continued Overleaf).

GROUP Q6. DYNAMO AND REGULATOR. (Contd.)

REGULATOR, 5 inch, dynamo, Lucas RF.9L5/L10 assembly.	3	RE.10621	UU
SCREW, cheese head, 2 BA, voltage control to dashboard retaining.	X.46	K. 1928/Z	
WASHER, plain, 2 BA, regulator to dashboard retaining screw.	X.85	K. 4404/Z	
WASHER, spring, 2 BA, regulator to dashboard retaining screw.	X.87	K. 9006/Z	

GROUP Q7. EARTH ENGINE AND DASHBOARD.

Comprising:

BOLT, .250" dia., cables to frame retaining.	X.10	K. 241/Z	1
CABLE, earthing, dashboard.	1	RD. 3604	1
CABLE, earthing, engine assembly, consisting of:	2	RD. 3594	1
Cable, 8.250" long, double copper braid (tinned).		D. 54573	1
Eye.		RD. 3532	2
NUT, half, 3 BA, earth terminal to dashboard.	X.24	K. 4304/Z	2
NUT, half, .250" dia., cables to frame retaining bolt.	X.24	K. 4310/Z	1
SCREW, cheese head, 3 BA, earth terminal.	X.45	K. 1813/Z	2
WASHER, plain, 3 BA, earth terminal.	X.85	K. 4446/Z	1
WASHER, spring, 3 BA, earth terminal.	X.87	K. 9005/Z	1
WASHER, spring, .250" dia., cables to frame retaining bolt.	X.87	K. 9008/Z	1

GROUP Q8. HEATER, WINDSCREEN (FITTED UP TO B-191-DZ).

Comprising:

BLOWER, de-misting, assembly, Smith's EXX.11776A and CHS 220/1, including mounting bracket and cables.	1	RD. 3356	1
BREECHING.	2	RD. 3365	1
CLIP, Jubilee, No.2 breeching to blower and silencer to air duct connections.	3	RD. 4994	3
CLIP, spring, air duct.	4	RD. 3424	2
COVER, blanking, air duct, with rubber washer RD. 3408.	5	RD. 3372	1

GROUP Q8. (Continued Overleaf).

GROUP Q8. HEATER WINDSCREEN. (FITTED UP TO B-191-DZ) Contd.

HEATER, assembly, consisting of:	6	RD.3423/A	1	
Base		RD.3423	1	
Element		RD.3231	1	
Nut, 5 BA.		K.4302/N	4	
Screw, 5 BA, support, retaining.		K.1702	2	
Support.		RD.3422	2	
Terminal, cable		RD.3232	2	
Washer, plain, 5 BA, element		K.4402/N	2	
Washer, spring, 5 BA.		K.9003/N	6	
Screw, 5 BA, terminal		K.1711	2	
HOSE, rubber, breeching to air silencer, 1.250" dia.	7	RD.3366	2	
HOSE, rubber, air silencer to duct 1.500" dia.	8	RD.3426	2	
PIECE, distance, blower mounting	9	RD.3369	3	
PIN, air duct spring clip	10	RD.3245	2	
PLATE, blower mounting	11	RD.3367	1	
SCREW, hex head, .250" dia., blower retaining	X.55	KC.207	3	
SILENCER, air, demister blower	12	RD.3362	2	
WASHER, rubber, heater unit base	13	RD.3408	1	
WASHER, spring, .250" dia., blower mounting screw.	X.87	K.9008	3	

GROUP Q8A. RADIATOR HEATER WINDSCREEN.

Comprising:

BLOWER demister	1	RD.4998	1	VVV
BLOWER demister	2	RD.4980	1	WWW
BLOWER demister	3	RD.5940	1	XXX
BOLT, blower mounting.		KC.207/Z	3	VVV
BOLT, mounting pad to blower		KC.208/Z	3	WWW
BOLT, mounting pad to bracket		KC.209/Z	3	WWW
BRACKET, support blower	4	RD.4725	1	WWW
BUSH, mounting pad, blower long	5	RD.5317	3	WWW
BUSH, mounting pad, blower short	6	RD.5318	3	WWW
CLIP, No.2 A connection to silencer		RD.4907	2	
CLIP, No.2 A blower to breeches pipe	7	RD.4907	1	VVV/WWW
CLIP, No.3 blower motor to connection pipe	8	RE.6739	2	XXX
CLIP, No.3 air intake to dash	9	RE.6739	4	VVV
CLIP, No.2 x connection air pipe	10	RE.8936	4	FTTE/WWW
CLIP, No.2 transfer unit to blower motor	11	RD.4994	1	WWW
CLIP, No.3 radiator duct to transfer duct	9	RE.6739	2	WWW
CLIP, blower motor leads	12	RD.5161	1	XXX
COLLAR, adjustable	13	RD.5316	1	WWW
CONNECTION, rubber breeching to silencer	14	RD.3366	2	
CONNECTION, tube to blower intake	15	RD.4286	1	VVV
CONNECTION, radiator duct to transfer duct	16	RD.4970	1	WWW
CONNECTION, demister blower	17	RD.4730	1	WWW
CONNECTION, blower motor to connection pipe	18	RD.5942	1	XXX
CONNECTION, elbow blower	19	RD.4522	1	VVV
CONNECTION, elbow blower	20	RD.4906	1	WWW

GROUP Q8A (Continued Overleaf).

GROUP Q8A. RADIATOR HEATER WINDSCREEN. (Contd.)

CONNECTION, elbow blower.	21.	RD. 5944	1	XXX
CONNECTION, rubber, transfer duct.	22	RD. 6071	2	FFFF/WWW
CONNECTION, silencer to duct.	23	RD. 3426	2	
DUCT, air demister, assembly including:	24	RD. 6063	1	GGGG
Clip.		RE. 6783	2	
Nut, strap, square.		CS. 30981/Z	1	
Pin, split.		KB. 6868	2	
Screw, cheese head strap.		K. 1925/Z	1	
Screw, set, clip air duct support.		KC. 172/Z	2	
Strap assembly.		RD. 6104	2	
Strip, felt.		RD. 7434	1	
Strip, packing, connecting strap.		RD. 6103	2	
Washer, FS, strip.		K. 9006/Z	1	
Washer, FS, air duct support clip.		K. 9006/Z	2	
Washer, Thackeray, strap.		K. 3803/Z	1	
DUCT, air demister assembly, as above except for outlet pipe.		RD. 6099	1	FFFF
DUCT, air demister, assembly as above except for outlet pipe.	25	RD. 5002	1	WWW
DUCT, air, demister assembly as above except for duct.		RD. 5924/A	1	ZZZ
DUCT, air demister, assembly including (dividing plate fitted).	26	RD. 5924/B	1	YYY
Seal, felt dividing plate.		RD. 5945	1	
DUCT, air assembly, front including:	27	RD. 5930	1	YYY
Felt, .062" thick, duct to matrix.		RD. 5935	1	
Felt, .125" thick, duct to matrix.		RD. 5936	1	
DUCT, transfer, assembly.	28	RD. 5315	1	WWW
FLANGE, elbow, demister.	29	RD. 5946	1	XXX
GROMMET, tube demister.	30	RD. 4287	1	VVV
HOSE, air intake to dash.	31	RD. 4698	1	GGGG
NUT, front air duct to top tank.	X.24	K. 4307/Z	2	YYY
NUT, pad to support bracket.	X.24	K. 4310/Z	3	WWW
NUT, pad to blower.	X.24	K. 4310/Z	3	WWW
PAD, mounting demister blower.	32	RD. 4729	1	WWW
PIECE, distance, blower motor.	33	RD. 3369	3	VVV
PIPE, air, dash to duct.	34	RD. 6096	1	FFFF
PIPE, breeches.	35	RD. 3365	1	VVV
PIPE, breeches assembly with flange.	36	RD. 4575	1	WWW/XXX
PIPE, blower to dash (R.C.).	37	RD. 5938	1	XXX
PIPE, blower to dash (L.C.).		RD. 5939	1	XXX
PIPE, connection blower to dash.	38	RD. 5941	1	XXX
PLATE, mounting blower.	39	RD. 3367	1	VVV
SILENCER.	40	RD. 3362	2	VVV
SILENCER.	41	RD. 4570	2	WWW/XXX
SCREW, cheese head, connection to dash.	X.40	K. 1910/Z	4	WWW/XXX
SCREW, set support bracket to dash.	X.55	KC. 902/Z	4	WWW

GROUP Q8A. (Continued Overleaf)

GROUP Q8A. RADIATOR HEATER WINDSCREEN. (Contd.)

SCREW, cheese head adjusting plate to air duct.	X.46	K. 1910/Z	4	WWW
SCREW, set front air duct to top tank.	X.54	KC. 152/Z	2	YYY
SCREW, set dashboard sealing.	X.55	KC. 902/Z	4	XXX
TUBE, hose connection.	42	RD. 4285	1	VVV
WASHER, plain, mounting pad to blower.	X.85	K. 4407/Z	3	WWW
WASHER, plain, mounting pad to bracket.	X.85	K. 4407/Z	3	WWW
WASHER, plain, front air duct to top tank.	X.85	K. 4404/Z	4	XXX
WASHER, FS, blower mounting.	X.87	K. 9008/Z	3	VVV
WASHER, FS, mounting pad to blower.	X.87	K. 9008/Z	3	WWW
WASHER, FS, mounting pad to bracket.	X.87	K. 9008/Z	3	WWW
WASHER, FS, support bracket to dash.	X.87	K. 9008/Z	4	WWW
WASHER, FS, connection to dash.	X.87	K. 9007/Z	4	WWW
WASHER, FS, adjusting plate to air duct.	X.87	K. 9006/Z	4	WWW
WASHER, FS, breather piece to dash.	X.87	K. 9006/Z	4	XXX
WASHER, FS, front air duct to top tank.	X.87	K. 9006/Z	2	
WASHER, FS, dashboard sealing.	X.87	K. 9008/Z	4	

GROUP Q9. HORN AND MOUNTING.

Comprising:

BOLT, .312" dia. mounting bracket retaining.	X. 6	K. 304/Z	4	
BOLT, 2 BA horn relay bracket to valance plate.		K. 101/Z	2	L
BRACKET, fixing.	1	RD. 3207	2	
BRACKET, horn mounting.	2	RD. 4950	2	
BRACKET, horn relay mounting.		RD. 6352	1	L
CONNECTOR, horn cables.	3	RD. 3425	4	
COVER, terminal.		RD. 3106	3	L
GRILLE, horn, assembly, consisting of:	4	RD. 3254A	2	
Grille.		RD. 3254	1	
Stud, 2 BA.		RD. 6026	4	
HORN, W.T.29 low note, R.H. assembly, including:	5	RD. 3206	1	
Block, terminal, c/w fixing parts.		RD. 4450		
Contact set c/w fixing parts.		RD. 4451		
Cover, rear.		RD. 4453		
Flex.		RD. 4452		
Grommet.		RD. 4455		
Housing, c/w bridge, core resistance, terminal and C.B.		RD. 4449		
Support, cover fixing.		RD. 4454		
HORN, WT.29, high note, L.H. assembly, as above, except:		RD. 4265	1	
Housing.		RD. 4456	1	

GROUP Q9. (Continued Overleaf)

GROUP Q9. HORN AND MOUNTING. (Contd.)

NUT, full 2 BA. relay retaining.	X.21	K. 4006/Z	2	K
NUT, half, 2 BA. horn grille, retaining.	X.24	K. 4307/Z	8	
NUT, half, .312" dia. horn mounting.	X.24	K. 4313/Z	4	
NUT, half, 2 BA. horn relay bracket to valance plate.		K. 4307/Z	2	
NUT, half, .312" dia. horn mounting.	X.24	K. 4313/Z	4	
RELAY, Lucas, 12v.	6	RD. 3084	1	K
RELAY, Lucas, 12v.		RD. 6351	1	L
SCREW, cheese head, 2 BA. horn relay retaining.	X.45	K. 1949/Z	2	K
SCREW, hex. head, .312" dia. horn mounting.	X.56	KC. 296/Z	4	
SCREW, cheese head, 2 BA. horn relay to bracket.		K. 1901/Z	2	L
WASHER, joint, horn grille.	7	RD. 3225	8	
WASHER, plain, .312" dia. horn mounting.	X.85	K. 4410/Z	8	
WASHER, spring, 2 BA. grille and relay.	X.87	K. 9006/Z	10	K
WASHER, spring, 2 BA. grille.	X.87	K. 9006/Z	8	L
WASHER, spring, 2 BA. relay to bracket.	X.87	K. 9006/Z	2	L
WASHER, spring, 2 BA. relay bracket to valance.	X.87	K. 9006/Z	2	L
WASHER, spring, .312" dia. horn mounting.	X.87	K. 9009/Z	8	

GROUP Q10. INSTRUMENTS AND MOUNTING.

Comprising:

BOLT, 2 BA., speedometer drive clip frame.	X. 9	K. 102/Z	1	
BOLT, .250" dia., mounting bracket clock condenser.	X.10	K. 202/Z	1	OO/FP
BLOCK, mounting, speedometer cable clip.		RD. 3510	1	M
BLOCK, mounting, speedometer cable clip.	1	RD. 5101	2	N
BULB, 12v. 2.4w, 4 in 1 instrument.		RD. 4243	1	
BULB, 12v. 2.4w, speedo.	2	RD. 4243	3	
CABLE, light to switch, speedo.		RD. 4860	2	
CLIP, oil pressure gauge pipe.		RF. 3291	2	M
CLIP, oil pressure gauge pipe.		RF. 3291	3	N
CLIP, thermometer pipe to dash.	3	RF. 3291	2	M
CLIP, thermometer tube to induction pipe.	4	RD. 3508	4	
CLIP, speedometer drive (D type).	5	RD. 3193	1	M
CLIP, speedometer drive (P type).	6	RD. 4782	1	
CLIP, speedometer drive.		RD. 3193	2	N
CLOCK, 8-day.	7	RD. 3184	1	M/GG/HH
CLOCK, electric.	8	RD. 5732	1	OO/FP
CONNECTOR, terminal plug, charging point.	9	D. 70396	2	Z/V/W/X
DRIVE, speedometer, (RC) (70.000" long).	10	RD. 3289	1	
DRIVE, speedometer, (RC) (66.000" long).		RD. 4590	1	
DRIVE, speedometer, (RC) (same as RD. 4590 but felt washers fitted in knurled end).		RD. 5419	1	
DRIVE, speedometer, (LC).		RD. 4746	1	
DRIVE, speedometer (LC) (same as RD. 4746 but felt washer fitted in knurled end).		RD. 5280	1	

Q10. (Continued Overleaf)

GROUP Q10. INSTRUMENTS AND MOUNTING. (Contd.)

INSTRUMENT, 4 in 1 assembly, consisting of:		RD.4670	1	RRR
Ammeter (30-0-30).		RD.4673	1	
Gauge, fuel.		RD.3786	1	
Gauge, oil pressure.		RD.3780	1	
Thermometer.		RD.3770	1	
INSTRUMENT, 4 in 1 assembly, as above except:	11	RD.7583	1	SSS
Ammeter.		RD.7584	1	
LIGHT, green, fuel warning, assembly, consisting of:	12	RD.3158A	1	
Bulb, 16v. screw fixing.		RD.4242	1	
Holder, bulb.		RD.3115	1	
Housing, bulb holder.		RD.4181	1	
Plate, window.		RD.3171	1	
Screen, light.		RD.4182	1	
Screw, wood.		RD.4837	2	
Spring.		RD.3117	1	
Washer, holder to mounting plate.		RD.3116	1	
Window, green.		RD.3453	1	
LIGHT, red, ignition warning assembly, as for:		RD.3158B	1	
Light, green, RD.3158A, except:				
Window, red.		RD.3452	1	
LIGHTER, cigar, including distance piece.	13	RD.4157	1	
Bracket, nut and 6" of fabric covered cable, with eye, RD.3956.				
Knob and element.		RD.7613	1	
Socket.		RD.7614	1	
NUT, .250" dia. mounting bracket, condenser, clock.	X.24	K. 4310/Z	1	OO/PP
NUT, half, 2 BA. speedometer drive clip, frame.	X.24	K. 4307/Z	1	
PACKING, rubber speedo. drive clip, frame.	14	RD.4783	1	
PLATE, clock mounting.	15	RD.3198	1	M/GG/HH
PLATE, instrument mounting.		RD.5253	1	TTT
PLATE, instrument mounting (when 3-position heater and demister switches are fitted).	16	RD.6698	1	UUU
PLATE, shield.	17	DB.1832	2	
PLUG, moulded, charging point.	18	RD.4333	1	Z/V/W/X
RHEOSTAT, heater.		RD.3441	1	TTT
SCREW, cheese-head, thermometer tube shield.	X.44	K. 1707/Z	4	
SCREW, cheese-head, 5 BA. clock.	X.44	K. 1704/Z	4	M/GG/HH
SCREW, cheese-head, 5 BA, speedo. drive shield retaining.	X.44	K. 1707/Z	4	
SCREW, cheese-head, 3 BA. speedo. drive clip retaining (with twin coils).	X.45	K. 1822/Z	2	M

GROUP Q10. (Continued Overleaf)

GROUP Q10. INSTRUMENTS AND MOUNTING. (Contd.)

SCREW, cheese-head, 3 BA. speedo. drive clip retaining (with single coil).	X.45	K. 1825/Z	2	M
SCREW, cheese-head, 3 BA. speedo. drive clip retaining.		K. 1831/Z	4	N
SCREW, cheese-head, 2 BA. instrument mounting.	X.46	K. 1907	6	
SCREW, hex. head, 2 BA. instrument mounting plate, retaining.	X.54	KC. 153/Z	6	
SCREW, cheese-head, 2 BA. switchbox, mounting.	X.46	K. 1910/Z	2	
SCREW, cheese-head, 3 BA. terminal socket, charging point.		K. 1804/Z	2	
SCREW, wood, countersunk head, No.3 clock mounting.		CS. 31335/V	3	M/GG/HH
SCREW, wood, countersunk head, No.6 socket charging point.		CS. 31604/Z	2	
SHIELD, rubber, speedometer drive.	19	RD. 3186	1	
SHIELD, rubber, thermometer tube.		DB. 1830	1	
SOCKET, plug, charging point.	20	RD. 7056	1	Z/V/W/X
SPEEDOMETER, 11 to 41 axle ratio miles per hour (when no warning light is fitted).		RD. 3138	1	
SPEEDOMETER, as above but with red warning light.		RD. 4840	1	
SPEEDOMETER, as above but with felt washer transferred to head of drive (export cars).		RD. 5416	1	
SPEEDOMETER, as above but with green warning light (home cars).	21	RD. 5699	1	
SPEEDOMETER, 11 to 41 axle ratio, kilos. per hour.		RD. 3467	1	
SPEEDOMETER, as above but with red warning light.		RD. 4846	1	
SPEEDOMETER, as above but with felt washer transferred to head of drive.		RD. 5489	1	
SPEEDOMETER, 12 to 41 ratio, kilometers per hour (certain exports to France).		RD. 5684	1	
SPEEDOMETER, 11 to 41 ratio, kilos. and miles per hour.		RD. 3721/2/3	1	
SPEEDOMETER, as above but with red warning light.		RD. 4853	1	
SPEEDOMETER, as above but with felt washer transferred to head of drive.		RD. 5483	1	
SWITCH, fuel/oil level.	22	RD. 3133	1	
SWITCH, map light.	23	RD. 3135	1	
SWITCH, defroster.		RD. 4964	1	R
Body.		RD. 5273	1	
Knob.		RD. 4946	1	
SWITCH, demister.		RD. 4962	1	TTT
Body.		RD. 5273	1	
Knob.		RD. 4944	1	
SWITCH, demister, 3-position.	24	RD. 6692	1	UUU
Body.		RD. 6696	1	
Knob.		RD. 6693	1	

GROUP Q10. (Continued Overleaf)