

BENTLEY

'R' TYPE

SECTION Q.

ELECTRICAL AND IGNITION EQUIPMENT

Containing:-

- | | | | |
|-------|----|---|---|
| GROUP | 1 | BATTERY AND HIGH AMPERAGE CABLES. | |
| " | 2 | BOARD, DISTRIBUTION. | |
| " | 3 | BOXES, JUNCTION. | |
| " | 4 | COIL DISTRIBUTOR AND HIGH TENSION LEADS. | |
| " | 4A | COMPANION INTERIOR. | |
| " | 5 | DRIVE, STARTER MOTOR (SYNCHROMESH GEARBOX & AUTO C.I. HOUSING). | |
| " | 5A | DRIVE, STARTER MOTOR (AUTOMATIC GEARBOX ALUMINIUM HOUSING). | |
| " | 6 | DYNAMO AND REGULATOR. | |
| " | 7 | EARTH, ENGINE AND DASHBOARD. | |
| " | 8 | HEATER, WINDSCREEN. | |
| " | 8A | HEATER, WINDSCREEN. / | Used on B-YD 198-230, 236-242
246 onwards. |
| " | 9 | HORN AND MOUNTING. | |
| " | 10 | INSTRUMENTS AND MOUNTING. | |
| " | 11 | LAMPS AND MOUNTING. | |
| " | 12 | MOTOR, STARTER (SYNCHRO). | |

GROUP 12A MOTOR, STARTER (AUTO).

- " 13 PLATE, REAR NUMBER.
- " 14 RADIO AND FITTINGS.
- " 14A RADIO AND FITTINGS WHEN SPEAKER IS MOUNTED ON STEERING COLUMN.
- " 14B SPARES FOR RADIO.
- " 15 SWITCHBOX.
- " 16 SWITCHES, SEPARATE.
- " 16A SWITCHES, MICRO - (AUTOMATIC GEARBOX).
- " 17 TRAFFICATOR.
- " 17A DIRECTION INDICATORS.
- " 18 WIPER, WINDSCREEN.
- " 19 WIRING, DASHBOARD.
- " 20 WIRING, LOW TENSION FITTING.
- " 21 WIRING, FOR STANDARD BODY.
- " 22 SPECIAL PARTS FOR THERMAL DELAY UNIT.

KEY TO CHASSIS NOTES.

Used on	R & S Series.	
" " B-TO	All chassis.	
" " B-TN	2-130, 160-178, 198	= H.
Used on B-TN	132-158, 180-196, 200 onwards.	= J.
Used on	R & S Series.	
" " B-TO	1-9, 21-35, 39-47, 89, 91.	= K.
Used on B-TO	11, 15, 17, 19, 37, 49-87, 93 onwards.	= L.
Used on	R, S, T, U, V Series.	
" " B-WH	2-224, 232-324 (on Standard Steel Cars)	
" " B-WH	2-22 (On Coachbuilt cars)	
" " Cont.	A, B Series	
" " Cont.		
BC-C	1-69	= M.

Used on	B-WH	226-230, 326 onwards (On Standard Steel Cars).	
"	"	B-WH	24 onwards (On Coachbuilt Cars).
"	"	Cont.	
	BC-C.	70	= N.
Used on		R & S Series.	
"	"	B-TO	1-215, 317, 321, 325-381.
"	"	B-TN	2-20, 26-86, 90-132, 136, 154, 160-236, 240-270.
			= O.
Used on	B-TO	217-315, 319, 323, 383.	
"	"	B-TN	24, 88, 134, 138-152, 156, 158, 238, 272.
"	"	B-UL	1 & onwards on Auto Gearbox.
			= P.
Used on		R & S Series.	
"	"	B-TO	All cars.
			= S.
Used on	B-TN	2 onwards.	= T.
Used on		R & S Series.	= U.
Used on	B-TO	1 onwards.	= V.
Used on	B-RT	All chassis.	
"	"	B-RS	1-93, 97-121.
"	"	B-SR	2-222, 228, 232-242, 246-264, 268-282, 286, 294, 304-310, 316-386, 396, 398, 404, 414, 422, 432.
			= W.
Used on	B-LSR	95.	
"	"	B-SR	224, 226, 230, 244, 266, 284, 288-292, 296-302, 312, 314, 388-394, 400, 402, 406-412, 416-420, 424-430, 434, and onwards.
			= X.
Used on		R, S & T Series.	= Z.
Used on		R & S Series.	
"	"	B-TO	All chassis.
			= FF.
Used on	B-TN	All chassis.	= GG.
Used on	B-UM	Onwards.	= HH.
Used on		R, S, T, U, W Series (Auto Gearbox)	
"	"	YA	All Chassis with Auto Gearbox.
"	"	B-YD	8-16, 20, 22, 26-60, 64-72, 76, 78, 82-86, 96, 152-156.
"	"	Cont.	A, B, C Series (Auto Gearbox).
"	"	Cont.	
	BC-D	1-36 (Auto Gearbox).	= JJ.

Used on	B-YD	2, 4, 6, 18, 24, 62, 74, 80, 88, 90, 92, 94, 98-150, 158 onwards (Auto Gearbox).	
"	" Cont. BC-D	37 and onwards (Auto Gearbox).	= KK.
Used on	Cont.	A & B Series	
"	" Cont. BC-C	1-47	= LL.
Used on	BC-C	48, 49, 50 and onwards.	= MM.
Used on		R, S, T, U, W Series.	
"	" B-YA	All Chassis.	
"	" B-YD	2-256, 308-318, 324, 328.	
"	" Cont.	A, B, C Series.	
"	" Cont. BC-D	1-42.	= NN.
Used on	B-YD	258-306, 320, 322, 326, 330.	
"	" B-ZX	1 and onwards.	
"	" Cont. BC-D.	43 onwards.	= OO.
Used on		Y Series onwards.	= PP.
Used up to			= RR.
Used on			= SS.
Used on		R, S, T, U, W, X Series.	
"	" B-YA	All chassis.	
"	" B-YD	2-98, 102-118, 122-166, 170, 172, 176-252, 256-262, 266-274, 282.	= TT.
Used on	B-YD	100, 120, 168, 174, 254, 264, 276, 278, 280, 284 and onwards.	= UU.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

GROUP Q.1. BATTERY AND HIGH AMPERAGE CABLES.

Comprising:-

BATTERY, 12 volt, assembly, consisting of:

Battery, Exide MXP. 9R or R&R 6HZP 9S

Nut, battery retaining stud

Stud, battery retaining

BOLT, cable clips

BOLT, .250" dia. battery earth terminal

BOLT, .250" dia. Solenoid mounting strip
valance plate (LC)CABLE, battery to earth, assembly, consisting
of:-

Cable

Eye, angle frame

Sleeve, rubber

Terminal, positive to battery

CABLE, battery to solenoid switch assembly (RC)
consisting of:

Cable

Eye, straight, solenoid switch

Sleeve, rubber

Terminal, negative to battery

CABLE, battery to solenoid switch assembly (LC)
consisting of:

Cable

Eye, straight solenoid switch

Sleeve, rubber

Terminal

CABLE, switch to starter, assembly, consisting
of:

Cable

Eye, starter motor

Eye, switch end

CLIP, cable

COVER, terminal, rubber, large dia.

COVER, terminal, rubber, small dia.

NUT, full, .250" dia. solenoid mounting strip
to valance plate (LC)

NUT, full, .250" dia. battery earth bolt

NUT, full, .250" dia. battery terminal screw

NUT, full, 2 BA, cable clips

PIECE, distance mounting switch (LC)

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1	RD.4358	1	
	DB.2063	1	
	RD.4357	2	
	RD.4356	2	
X.9	K.103/Z	5	
X.10	K.204/Z	1	
X.10	K.243/Z	2	
2	RD.3593	1	
		1	
	D.50650	1	
	RD.3305	2	
	F.56725	1	
3	RD.3591	1	
		1	
	RD.3102	1	
	RD.3305	1	
	F.56724	1	
	RD.5005	1	
		1	
	RD.3102	1	
	RD.3305	1	
	F.56724	1	
4	RD.3592	1	
		1	
	RD.8116	1	
	RD.3102	1	
5	RD.3041	5	
6	RD.3105	2	
7	RD.3106	1	
X.24	K.4310/Z	2	
X.21	K.4008/Z	1	
X.21	K.4008	2	
X.21	K.4006/Z	5	
8	RF.5031	2	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY

NOTES

GROUP Q.1. (Continued).

SCREW, hexagon head, .250" dia. battery terminal

X.55 KC.209 2 e

SCREW, hexagon head, .250" dia. switch retaining

X.54 KC.172/Z 2

STRIP, mounting, solenoid assembly (LC)

9 RF.7190 1

SLEEVING, cable battery to switch (RC)

10 RD.3089 1

SLEEVING, cable battery to switch (LC)

RD.5006 1

SLEEVING, cable switch to starter

11 RD.5459 1

SWITCH, solenoid, assembly, with terminal nuts and washers

12 RD.8144 1

WASHER, plain, 2 BA, switch to mounting strip

X.85 K.4404/Z 2

WASHER, plain, .250" dia. battery earth bolt

X.85 K.4407/Z 1

WASHER, plain, .250" dia. solenoid mounting strip to valance plate (LC)

X.85 K.4407/Z 2

WASHER, spring, .250" dia. battery earth bolt

X.87 K.9008/Z 1

WASHER, spring, .250" dia. switch to mounting strip

X.87 K.9006/Z 2

WASHER, spring, cable clips

X.87 K.9006/Z 5

NOTE:

- e Specify "electro-lead deposited" when ordering.

GROUP Q.2. BOARD, DISTRIBUTION.

Comprising:-

BASE, assembly, consisting of:

RD.6684s/a 1

Base

1 RD.6685 1

Bolt, terminal

2 DW.434 16

Clip, fuse

3 RD.3034 16

Nut, 3 BA, terminal

X.24 K.4304/Z 32

Rivet

X.39 KB.1823 16

Washer, rivet

4 RD.3036 16

Washer, plain, 3 BA, terminal

X.85 K.4447/Z 32

Washer, spring, 3 BA, terminal

X.87 K.9005/Z 32

BOX, main fuse assembly, consisting of:

RD.6674s/a 1

Base

5 RD.6674 1

Bolt, terminal

6 RD.6678 2

Clamp, fuse

7 DW.538 2

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

GROUP Q.2. (Continued).

BOX, main fuse assembly (Continued)

		RD.6674s/a	1	
Clip, cover to base	8	RD.6677	1	
Cover	9	RD.6675	1	
Nut, half, 3 BA pillar (2) terminal (4)	X.24	K.4304/Z	6	
Plate, connecting	10	RD.6679	2	
Pillar	11	RD.6676	2	
Screw, pillar	X.45	K.1801/Z	2	
Washer, plain, 3 BA pillar (2) terminal (2)	X.85	K.4447/Z	4	
Washer, spring, 3 BA pillar (4) terminal (4)	X.87	K.9005/Z	8	
Wire, fuse, .0108" dia. 32 SWG = 3 strands				

CLIP, cover distribution board

12 RD.6686 1

COVER, assembly, distribution board (with synchromesh gearbox)

13 RD.6688 1

COVER, assembly, distribution board (with automatic gearbox)

RD.7373 1

HOLDER, fuse assembly consisting of:

RD.3686A 8

Contact

14 D.76011 2

Holder

15 RD.3686 1

Wire fuse (CD.971, 4 oz. roll)

HOLDER, fuse assembly as above

D.76012A 8

HOLDER, spare wire, assembly

16 DW.432A 1

Holder

DW.432 1

Wire fuse (as in main fuse)

SCREW, cheese head, 3 BA board to dashboard retaining

17 RD.7126 3

SCREW, cheese head, 3 BA main fuse to dashboard retaining

X.45 K.1810/Z 2

WASHER, plain, 3 BA, main fuse to dashboard mounting

X.85 K.4446/Z 2

WASHER, plain, 3 BA, board to dashboard retaining

X.85 K.4446/Z 3

WASHER, spring, 3 BA, board to dashboard retaining

X.87 K.9005/Z 3

GROUP Q.3. BOXES JUNCTION.

Comprising:-

BOX, junction, 4 way assembly, with cover, cover screw and grub screws (RC)

1 RD.3085 1

BOX, junction, 4 way assembly, with cover, cover screw and grub screws (LC)

RD.3085 2

Q3/6/58.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP Q.3. (Continued).

BOX, junction, (coachbuilders)		RD.3085	1	
BOX, junction, 6 way assembly with cover, cover screw and grub screws	2	RD.3086	4	
BOX, junction 12 way assembly, consisting of:	3	RD.3306A	1	
Base		RD.3306	1	
Screw		RD.3309	12	
Terminal		RD.3308	12	
BRACKET, mounting coachbuilders box on dashboard	4	RD.3098	1	
COVER, 12 way junction box		RD.3307	1	
NUT, full, 3 BA 4 and 6 way junction boxes retaining screws (RC)	X.21	K.4005/Z	8	
NUT, full, 3 BA 4 and 6 way junction boxes retaining screws (LC)	X.21	K.4005/Z	10	
NUT, half, 2 BA, coachbuilders junction box on dashboard upper screw	X.24	K.4307/Z	1	
PIECE, distance, coachbuilders junction box on dashboard	6	RD.3099	2	
SCREW, cheesehead, 3 BA, body junction box retaining (RC)	X.45	K.1810/Z	2	
SCREW, cheesehead, 3 BA, body junction box retaining (LC)	X.45	K.1810/Z	4	
SCREW, cheesehead, 3 BA, junction box retaining	X.45	K.1807/Z	6	
SCREW, cheesehead, 3 BA, rear junction box retaining	X.45	K.1804/Z	2	
SCREW, cheesehead, 3 BA, 12 way junction box cover retaining	X.45	K.1814/Z	3	
SCREW, cheesehead, 2 BA, lower fixing coachbuilders junction box	X.46	K.1928/Z	1	
SCREW, cheesehead, 2 BA, upper fixing coachbuilders junction box		K.1934/Z	1	
SCREW, 12 way junction box to dashboard retaining	7	RD.3310	3	
WASHER, plain, 3 BA, 12 way junction box cover retaining screw	X.85	K.4446/Z	6	
WASHER, spring, 3 BA, junction boxes and 12 way box cover, retaining screws (RC)	X.87	K.9005/Z	16	
WASHER, spring, 3 BA, junction boxes and 12 way box cover, retaining screws (LC)	X.87	K.9005/Z	18	
WASHER, spring, 2 BA, coachbuilders junction box on dashboard, retaining screw	X.87	K.9006/Z	3	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY NOTESGROUP Q.4. COIL, DISTRIBUTOR AND HIGH
TENSION LEADS.

Comprising:-

ADAPTOR, lead to plug (Champion)	1	RE.3482	6	A
ADAPTOR, lead to plug (Champion)		RE.17121	6	A
ADAPTOR, lead to plug (Lodge)		RE.5925	6	A
BOLT, coil to bracket	X.10	K.203/Z	4	H
BRACKET, ignition coil		RD.4726	1	H
CLIP, lock (Delco coil only)		UD.2187	2	
COIL, ignition, assembly including cable cap and 2 BA, terminal nuts (Lucas)	2	UD.1984	2	A
COIL, ignition, assembly (Delco) with		RD.7993	1	A
Clip terminal (HT)		RD.8543	1	
Nipple		RD.8544	1	
CONDENSER, coil assembly		RD.5229	1	H
CONDENSER, coil assembly, with cable	3	RD.5999	1	J
CONDUIT, front assembly, consisting of:	4	RE.5469	1	
Bracket		RE.4781	1	
Eyelet		RE.652	3	
Tube		RE.5468	1	
CONDUIT, rear assembly, consisting of:	5	RE.4778	1	
Bracket		RE.4781	1	
Eyelet		RE.652	3	
Tube		RE.644	1	
DISTRIBUTOR, assembly, including	6	RD.7783	1	K
Bracket		RD.7773	1	
Cable condensers		RD.7790	1	
Cap, distributor		RD.7616	1	
Condensers		RD.7774	2	
Contact, fixed base plate		RD.4269	1	
Contact, fixed synchro plate		RD.4270	1	
Contact, moving with bush spring and pad		RF.5093	2	
Cover, distributor			1	
Eye, cable condensers		RD.3690	2	
Nut, condensers to bracket screw	X.24	K.4301/Z	4	
Nut, knurled		RD.3703	1	
Lubricator		RE.10606	1	
Plate, base		CD.788	1	
Plate, clamping		RD.7565	1	
Pin, taper, driven sleeve	X.32	K.4802	1	
Rotor, assembly		RD.6376	1	A
Rotor, assembly, TV suppressed		RD.8550	1	A
Sleeve, driven		RD.3494	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY

NOTES

GROUP Q.4. (Continued).

DISTRIBUTOR, assembly (Continued)

Sleeve, rubber, cable condensers

Screw, condensers to bracket

Washer, packing, clamping bolt

Washer, condensers to bracket screw

DISTRIBUTOR, assembly, as above except advance curve

DISTRIBUTOR, assembly, as above except:

Sleeve

(when tachometer is fitted)

LEAD, HT coil to distributor

LEAD, HT coil to distributor

LEAD, HT coil to distributor

LEAD, HT Nos. 1, 2, and 5 cylinder (Champion)

LEAD, HT Nos. 1, 2 and 5 cylinder (Lodge)

LEAD, HT No.3 cylinder (Champion)

LEAD, HT No.3 cylinder (Lodge)

LEAD, HT No.4 cylinder (Champion)

LEAD, HT No.4 cylinder (Lodge)

LEAD, HT No.6 cylinder (Champion)

LEAD, HT No.6 cylinder (Lodge)

LINK, connection, distribution board

NUT, coil to bracket

PLATE, driving sleeve, distributor

PLUG, sparking, 14 mm Champion N88

PLUG, sparking, Lodge CLNP

RING, driving plate, distributor retaining

SCREW, set, .250" dia. bracket to dashboard

WASHER, spring, coil to bracket

WASHER, spring, bracket to dash

NOTE: * For use on cars destined for Europe.

GROUP Q.4A. COMPANION, INTERIOR
(Standard Bodies only)

Comprising:-

BULB, 16v 3w

COVER, terminal, lamp

HOLDER, bulb

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSY. NOTES

GROUP Q.4A. (Continued).

LIGHTER, cigar, interior companion, with

Knob and element

Socket

NUT, lock, cigar lighter, earth

SCREW, No.2 mounting lighter and (3) switch
to companion (4)

SCREW, No.6 x .625" mounting companion light

SCREW, countersunk head, 3 BA cigar lighter,
earth

SWITCH, see-saw

WASHER, plain, 3 BA cigar lighter, earth

WASHER, spring, 3 BA cigar lighter, earth

GROUP Q.5. DRIVE, STARTER MOTOR (Synchromesh
Gearbox and Auto with CI bell
housing(LC) only to B-33-UL).

Comprising:-

BEARING, ball, Fischer

BEARING, ball, Hoffman

BEARING, ball, R & M

COVER, clutch

CUP, outer clutch plate retaining

DISC, clutch Ferodo

DISC, clutch, with spigot

DISC, clutch, without spigot

GEAR, pinion, assembly, consisting of:

Bush

Flange

Gear

KEY, Woodruff, .500" dia. x .0935" thick stop

NUT, ball bearing retaining

NUT, operating, starter drive

PLATE, clutch, inner

PLATE, clutch, outer

RING, locking, cover to shell

RING, spring (circular section) damper spring
washer retaining

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP Q.5. (Continued).

RING, spring, (square section) outer clutch
plate retaining

25 D.72370 1

SHAFT, threaded

29 DB.2307 1

SHELL, driving

30 D.54612 1

SPRING, damper

31 DB.81 1

SPRING, dis-engaging

32 DB.2098 1

SPRING, engaging (12 lbs)

33 D.51566 1

STOP, operating

34 DB.1674 1

WASHER, damper spring retaining

35 DB.1675 1

WASHER, fibre, outer plate to cover

36 D.51589 1

WASHER, fibre, pinion to shell

37 D.50908 1

WASHER, lock, ball bearing retaining nut

38 D.51590 1

WASHER, plain, ball bearing retaining

X.85 K.4419 1

GROUP Q.5.A. DRIVE, STARTER MOTOR (Automatic
Gearbox Aluminium Housing, all
(RC) and (LC) B-35-UL onwards)

Comprising:-

BEARING, ball, starter drive, rear, Fischer

1 RD.7530 1

BEARING, ball, starter drive, rear, Hoffman

RD.3958 1

BEARING, ball, starter drive, rear, R & M

RD.5793 1

BEARING, ball, starter drive, front, Fischer

2 RG.7079 1

BEARING, ball, starter drive, front, Hoffman

RG.4449 1

BEARING, ball, starter drive, front, R & M

RG.6588 1

BUSH, oilite, idler gear

3 RF.9423 2

CASING, starter drive (LC) with 2 off stud
KB.399/Z

RD.6843A 1

CASING, starter drive (RC) with 2 off stud
KB.399/Z

RD.6871A 1

CASING, starter drive (LC) with 2 off stud
KB.399/Z

UD.1621A 1

CASING, starter drive (RC) with 2 off stud
KB.399/Z

4 UD.1620A 1

CASING, starter drive (LC) with 2 off stud
KB.399/Z

RD.8390A 1

CASING, starter drive (RC) with 2 off stud
KB.399/Z

RD.8389A 1

CIRCLIP, Seeger, gear wheel

KB.14155 1

CIRCLIP, Seeger, end cover

X15A KB.14059 1

CIRCLIP, Seeger, bearing housing

X15A KB.14040 1

CONNECTION, oil filler end plate

RD.8025 1

COVER, clutch

5 DB.366 1

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

GROUP Q.5A. (Continued).

COVER, end, starter drive		RD.7213	1	JJ
COVER, end, starter drive	6	RD.8207	1	KK
COVER, inspection, starter drive casing		RD.8388	1	SS
CUP, outer clutch plate retaining	7	RD.3728	1	
DISC, clutch, Ferodo	8	RD.3726	7	A
DISC, clutch, Ferodo		RD.3842	7	A
DISC, clutch, with spigot	9	RD.3727	3	
DISC, clutch, without spigot	10	D.51584	3	
DISC, spring, Belleville, gear wheel	11	RD.7211	1	
DOWEL, casing	12	RD.7214	2	
GEAR, idler, starter drive	13	RD.7204	1	
GEAR, pinion, assembly consisting of :		DB.1185A	1	JJ
Bush		DB.1186	1	
Flange		D.50883	1	
Gear		DB.1185	1	
GEAR, pinion, assembly, as above except:	14	RD.8202	1	KK
Pinion		RD.8203		
HOUSING, bearing, starter drive casing		RD.7209	1	JJ
HOUSING, bearing, starter drive casing	15	RD.8205	1	KK
KEY, Woodruff, .500" dia. .0935" thick, stop	X.18	KC.500	1	A
LUBRICATOR, Winkley		RD.5129	1	O
NUT, ball bearing retaining	16	G.8753	1	
NUT, operating, starter drive	17	DB.2271	1	
NUT, .250" dia. end plate	X.24	K.4310/Z	2	
PIECE, distance, bearing housing	18	RD.8206	1	KK
PLATE, end, starter drive		RD.7208	1	O
PLATE, end, starter drive with oil filler connection RD.8025	19	RD.8022	1	P
PLATE, clutch, inner	20	DB.1676	1	
PLATE, clutch, outer	21	D.51585	1	
PLUG, oil filler, end plate	22	RD.8024	1	P
RING, locking, cover to shell	23	D.50911	1	
RING, spring (circular section) damper spring washer retaining	24	D.51139	1	
RING, spring (square section) outer clutch plate retaining	25	D.72370	1	
SCREW, 2 BA, inspection cover to casing	X.46	K.1904/Z	1	SS
SCREW, set, .250" dia. end plate to casing	X.55	KC.207/Z	3	
SCREW, set, .250" dia. end plate to casing	X.55	KC.215/Z	1	

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SCHEDULE OF SPARE PARTS

REF NO. PART NO.

QUANTITY
GROUP ASSY

NOTES

GROUP Q.5.A. (Continued).

SCREW, set, .375" dia. shaft, starter drive	X.57	KC.333/Z	1	P
SCREW, locating, starter drive casing	26	RD.7212	1	
SHAFT, idler gear	27	RD.6887	1	
SHAFT, starter drive		RD.7207	1	O
SHAFT, starter drive		RD.8023	1	P/JJ
SHAFT, starter drive	28	RD.8204	1	KK
SHELL, driving	30	D.54612	1	
SPRING, damper		DB.81	1	KK
SPRING, damper	31	RD.7210	1	JJ
SPRING, disengaging	32	DB.2098	1	
SPRING, engaging (12 lbs)	33	D.51566	1	
STOP, operating	34	DB.1674	1	
WASHER, damper spring retaining	35	DB.1675	1	
WASHER, .750" dia. disengaging spring	X.83	KB.1091	1	
WASHER, fibre, pinion to shell	36	D.50908	1	
WASHER, fibre, outer plate to cover	37	D.51589	1	
WASHER, joint, .3125" dia. lubricator		KD.1077	1	O
WASHER, lock, ball bearing retaining nut	38	D.51590	1	
WASHER, plain, .500" dia. ball bearing retaining	X.85	K.4419	1	
WASHER, shakeproof, shaft, starter drive	X.88	CS32062/Z	1	P
WASHER, spring, .250" dia. end plate	X.87	K.9008/Z	6	
WASHER, spring, 2 BA, inspection cover to casing	X.87	K.9006/Z	1	SS
WHEEL, gear, starter drive shaft	39	RD.7205	1	

GROUP Q.6. DYNAMO AND REGULATOR.

Comprising:-

BOLT, .250" dia. earthing strip - dynamo to radiator	X.10	K.203/Z	1	
DYNAMO, 5" Lucas assembly including	1	RD.7567	1	
Bearing		RD.6204	2	
Brush set		RD.6158	2	
Screw, adjuster		RD.6236	1	
Spring, brush set		RD.6244	2	
NUT, half, .250" dia. earthing strip - dynamo to radiator		K.4310/Z	1	
PULLEY, with cooling fan	2	RD.8547	1	
REGULATOR, 5" dynamo, Lucas RF.9L5/L10 assy.	3	RE.10621	1	

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SCHEDULE OF SPARE PARTS		REF. NO.	PART NO.	QUANTITY	GROUP	ASSY	NOTES
GROUP Q.6. (Continued).							
SCREW, adjusting			RD.6236	1			
SCREW, cheesehead, 2 BA, voltage control to dashboard retaining	X.46	K.1928/Z	2				
STRIP, earthing, dynamo to radiator consisting of:			RD.7568	1			
Eye, dynamo			RD.7596				1
Eye, radiator			RD.3532				1
Sleeving			RD.7570				1
Strip, copper braid			RD.7569				1
STRIP, earthing, radiator to frame consisting of:			RD.7571	1			
Eye			RD.3532				2
Strip - copper braid			RD.7572				1
WASHER, .312" dia. Grover adjusting screw	X.81	K.4509/Z	1				
WASHER, plain, 2 BA, regulator to dashboard retaining screw	X.85	K.4404/Z	2				
WASHER, plain, fixing bolt, dynamo	X.85	K.4410/Z	1				
WASHER, spring, 2 BA, regulator to dashboard retaining screw	X.87	K.9006/Z	2				
WASHER, spring, .250" dia. earthing strip dynamo to radiator	X.87	K.9008/Z	1				
GROUP Q.7. EARTHS, ENGINE - DASHBOARD.							
Comprising:-							
BOLT, .250" dia. cable to frame retaining	X.10	K.241/Z	1				
CABLE, earthing, dashboard	1	RD.6772	1				
CABLE, earthing, engine assembly, consisting of:-	2	RD.3594	1				
Cable, 8.250" long, double copper braid (tinned)			D.54573				1
Eye			RD.3532				2
NUT, half, .250" dia. earth lead to frame	X.24	K.4310/Z	1				
SCREW, cheesehead, 2 BA, dashboard to earth	X.46	K.1907/Z	1				
WASHER, spring, 2 BA, dashboard to earth	X.87	K.9006/Z	1				
WASHER, spring, .250" dia. earth to frame cable, retaining bolt	X.87	K.9008/Z	1				

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP Q.8. HEATER, WINDSCREEN.

Comprising:-

ADAPTOR, junction piece	1	RD.8060	1	T
AIR, intake assembly, demister	2	RD.6759	1	
BOLT, .250" dia. clip to bracket	X.10	K.226/Z	1	
BRACKET, support, control panel	3	RD.6849	1	T
BRACKET, support, control cable (LC)	4	RD.7327	1	T
CABLE, assembly, control rod (RC)	5	RD.6852	1	T
CABLE, assembly, control rod (LC)	6	RD.7481	1	T
CLAMP, top end, stop control	7	RD.8058	1	T
CLAMP, bottom end, stop control	8	RD.8059	1	T
CLIP, No.2A connection silencer	9	RE.4907	2	
CLIP, No.2A		RE.4907	2	*
CLIP, No.3 blower motor to connection pipe	10	RE.6739	2	
CLIP, No.2 demister pipes	11	RE.8936	10	
CLIP, air intake to grille	12	RD.6757	1	
CLIP, cold air intake pipe	13	RD.6742	1	
CLIP, blower motor leads	14	RD.5161	1	
CONNECTION, dashboard heater		RD.8002	2	*
CONNECTION, elbow, blower assembly (junction piece) with:		RD.6982	1	S
Butterfly spindle - washer assembly		RD.6946	1	
Lever, assembly, butterfly spring		RD.6945	1	
Lever assembly		RD.6948	1	
Lever assembly, actuating		RD.6947	1	
Link		RD.6755	1	
Piece, junction		RD.6728	1	
Pin, taper, lever		K.4851	2	
Pin, split, link		K.4648	2	
Pin, fulcrum valve		RD.6754	2	
Screw, 7 BA, butterfly to spindle		K.1656/Z	4	
Spring, butterfly		RD.6959	1	
Valve, butterfly		RD.6749	1	
Washer, lock, butterfly to spindle		K.9002/Z	4	
Washer, plain, spindle		K.4449/Z	1	
Washer, plain, pin to link		K.4401/Z	2	
CONNECTION, elbow, blower assembly, with (RC)	15	RD.6844	1	T
Lever assembly		RD.6948	1	
Lever assembly, actuating		RD.6846	1	
Link, connecting		RD.8081	1	
Pin, link connecting		RD.6754	2	
Pin, split	X.31	K.4648/Z	2	
Pin, taper, spindle bush	X.32	K.4851/Z	2	
Screw, valve	X.43	K.1656/Z	4	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'Y NOTES

GROUP Q.8. (Continued).

CONNECTION, elbow, blower assembly (Continued)	15	RD.6844	1	T
Spindle and washer assembly		RD.7477	2	
Valve, butterfly		RD.6749	2	
Washer, connecting link	X.85	K.4401/Z	2	
Washer, spring, valve	X.87	K.9002/Z	4	
CONNECTION, elbow, blower assembly, as above except (LC)		RD.7329	1	T
Lever assembly, actuating	16	RD.7483	1	
DUCT, air, demister, assembly, including		RD.5924	1	U
Seal, felt		RD.5945	1	
DUCT, air, demister assembly	17	RD.7229	1	V
DUCT, air, assembly, front, including		RD.5930	1	U
Felt, .062" thick, duct to matrix		RD.5935	1	
Felt, .125" thick, duct to matrix		RD.5936	1	
DUCT, air assembly, front	18	RD.7155	1	V
DUCT, transfer, assembly, rear	19	RD.7197	1	V
DUCT, air, blower to breeches pipe	20	RD.5941	1	
GROMMET, support, cable	21	RD.7476	1	T
GUIDE, rod, control, demister	22	RD.7352	1	T
HOSE, connecting, air intake to grille	23	RD.6756	1	
HOSE, connecting, demister pipes	24	RD.6071	4	
HOSE, connecting, breeching to silencer	25	RD.3366	2	
HOSE, blower motor pipe to connection	26	RD.5942	1	
HOSE, breeches piece		RD.8004	1	*
HOSE, breeches piece (RC)		RD.8005	1	*
HOSE, breeches piece (LC)		RD.8006	2	*
HOSE, breeches piece (RC)		RD.8007	1	*
HOSE, connecting duct to silencer	27	RD.3426	2	
KNOB, control demister	28	RD.8078	1	T
MOTOR, demister, assembly, with studs	29	RD.6980	1	
NIPPLE, solderless	30	RD.7485	1	T
NUT, 2 BA, ring to junction piece	X.24	K.4307/Z	4	
NUT, 2 BA, front air duct, top tank	X.24	K.4307/Z	2	
NUT, 3 BA, end stop control	X.24	K.4304/Z	2	T
NUT, .250" dia. clip to bracket	X.24	K.4310/Z	1	
NUT, .4375" dia. guide	X.24	K.4319/Z	1	T
PANEL, control, assembly	31	RD.7356	1	T
PIECE, breeches		RD.8003	1	*
PIPE, breeches assembly	32	RD.4575	1	
PIPE, demister blower to duct	33	RD.6758	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'Y

NOTES

GROUP Q.8. (Continued).

PIPE, junction piece to air intake, cold	34	RD.6737	1	
PIPE, air intake, cold	35	RD.6736	1	
PLATE, back panel, demister control	36	RD.7348	1	T
PLUNGER, demister control	37	RD.7355	1	T
RING, tapping	38	RD.6745	1	
ROD, control, demister	39	RD.7353	1	T
SCREW, grub, control rod	40	RD.8080	1	T
SCREW, cheesehead, 5 BA	X.44	K.1750/Z	1	T
SCREW, cheesehead, breeches pipe to dash	X.46	K.1910/Z	4	
SCREW, set, rear transfer duct to top tank	X.54	KC.152/Z	2	V
SCREW, set, air duct to top tank	X.54	KC.152/Z	3	V
SCREW, set, front air duct to top tank	X.54	KC.152/Z	2	
SCREW, set, front transfer duct to top tank	X.54	KC.152/Z	2	V
SCREW, set, dashboard sealing	X.55	KC.902/Z	4	
SILENCER, demister blower	41	RD.4570	2	
SPRING, demister control	42	RD.7349	1	T
STUD, 2 BA, ring to junction piece	X.63	KB.251/Z	4	
STUD, end stop, demister control	43	RD.8057	1	T
WASHER, packing, transfer duct		RD.3150	1	V
WASHER, plain, ring to junction piece	X.85	K.4404/Z	4	
WASHER, plain, front air duct to top tank	X.85	K.4404/Z	4	
WASHER, spring, dashboard sealing	X.87	K.9008/Z	4	
WASHER, spring, clip to bracket	X.87	K.9008/Z	1	
WASHER, spring, 3 BA, end stop	X.87	K.9005/Z	2	T
WASHER, spring, breeches pipe to dash	X.87	K.9006/Z	4	
WASHER, spring, ring to junction piece	X.87	K.9006/Z	4	
WASHER, spring, front air duct to top tank	X.87	K.9006/Z	2	
WASHER, spring, front transfer duct to top tank	X.87	K.9006/Z	2	V
WASHER, spring, rear transfer duct to top tank	X.87	K.9006/Z	2	V
WASHER, spring, air duct to top tank	X.87	K.9006/Z	1	V
WASHER, spring, air duct to bracket, top tank	X.87	K.9006/Z	2	V
WASHER, spring, cable control	X.87	K.9011/Z	1	T

NOTE: * These pieces are fitted on cars destined for Canada when fitted with boosted demister.

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY NOTES
GROUP ASS'Y

GROUP Q.8.A. HEATER - WINDSCREEN

Comprising:-

BOLT, ducts to matrix	KC.152/Z	4	
BOLT, bracket to matrix (4) bracket to valance plate	KC.178/Z	6	
BOLT, bracket to valance plate, rear	KC.170/Z	2	
BOLT, clip to valance plate	KC.903/Z	1	
BRACKET, mounting, front, matrix to valance plate	RD.8220	1	
BRACKET, mounting, rear, matrix to valance plate	RD.8219	1	
BRACKET, control panel to steering column	RD.6849	1	
BRACKET, dashboard (LC) control cable	RD.6850	1	
CABLE, control assembly (RC)	RD.8228	1	
CABLE, control assembly (LC)	RD.8227	1	
CLIP, cable control demister (RC)	RE.9770	1	
CLIP, front duct to horn grille	RD.6757	1	
CLIP, assembly, intake pipe to demister blower	RD.8374	1	
CLIP, No.2 hose, demister ducting	RD.8936	8	
CLIP, No.3 hose, blower to duct	RE.6739	2	
CLIP, No.2A hose, silencer to body duct	RE.4907	2	
CLIP, motor leads	RD.5161	1	
DUCT, assembly, front intake with	RD.8225	1	
Duct	RD.8215	1	
Gauge, assembly	RD.8217	1	
DUCT, intake, demister matrix	RD.8218	1	
DUCT, outlet, demister matrix	RD.7074	1	
DUCT, demister blower to breeches pipe	RD.5941	1	
GROMMET, rubber, matrix	RD.8236	2	
GROMMET, rubber, control cable, dashboard	RD.7476	1	
GUIDE, demister control rod	RD.7352	1	
HOSE, blower to duct, breeches pipe	RD.5942	1	
HOSE, demister ducting	RD.6756	4	
HOSE, silencer to breeches pipe	RD.3366	2	
HOSE, silencer to body duct	RD.3426	2	
KNOB, demister control	RD.8078	1	
MATRIX, demister	RD.8190	1	
MOTOR, assembly, demister blower with:	RD.5940	1	
Elbow	RD.8224	1	
Flange	RD.5946	1	
NIPPLE, solderless, control cable	RD.7485	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS LV

NOTES

GROUP Q.8.A. (Continued).

NUT, bracket and ducts to matrix	K.4006/Z	8	
NUT, brackets to valance plate	K.4006/Z	4	
NUT, clip to valance plate	K.4008/Z	1	
NUT, lock control guide	K.4319/Z	1	
PANEL, assembly, demister control	RD.7356	1	
PIECE, distance, bracket to valance plates	RD.8221	2	
PIPE, assembly, breeches	RD.4575	1	
PIPE, intake to demister blower	RD.8222	1	
PIPE, rear intake to demister blower	RD.8223	1	
PLATE, back, control panel	RD.7348	1	
PLUNGER, demister control	RD.7355	1	
ROD, control demister	RD.7353	1	
SCREW, breeches pipe to dashboard	K.1910/Z	4	
SCREW, grub, control knob	RD.8080	1	
SCREW, set, dashboard sealing	KC.902/Z	4	
SCREW, nipple to cable	K.1750/Z	1	
SEAL, demister matrix joints	RD.8376	2	
SILENCER, demister blower	RD.4570	2	
SPRING, demister control	RD.7349	1	
TAB, cable retaining	RE.9770	1	
WASHER, plain, brackets and ducts to matrix	K.4452/Z	8	
WASHER, spring, brackets and ducts to matrix (8) and brackets to valance plate (4) breeches pipe to dashboard (4)	K.9006/Z	16	
WASHER, spring, clip to valance plate (1) and dashboard sealing (4)	K.9008/Z	5	
WASHER, spring, control guide	K.9011/Z	1	

GROUP Q.9. HORN AND MOUNTING.

Comprising:-

BOLT, .250" dia. horn bracket to starting handle bracket	X.55	KC.903/Z	4	0
BRACKET, horn mounting	1	RD.7093	2	0
BRACKET, horn mounting (RC)		RD.7093	2	
BRACKET, c/w bolts, nuts, washer and distance piece, horn attachment		CD.886		
CONNECTOR, horn cables (LC)	2	RD.7050	1	

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