

BENTLEY 'R' TYPE

SECTION S

EXHAUST SYSTEM.

Containing:-

GROUP 1 TWIN EXHAUST SYSTEM.

KEY TO CHASSIS NOTES.

Used on	R & S Series.		
" " B-TO	All chassis.		
" " B-TN	2-130, 160-178, 198.	=	F.
Used on B-TN	132-158, 180-196		
	200 and onwards.	=	G.
Used on BC-A	All chassis		
" " BC-B	All chassis		
" " BC-C	1-6.	=	H.
Used on BC-C	7 and onwards.	=	J.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP S.1. TWIN EXHAUST SYSTEM.

Comprising:-

BOLT, .250" dia. support brackets to frame	X.10	K.204/Z	10	
BOLT, .250" dia. bracket to clip	X.10	K.204/Z	2	
BOLT, .250" dia. downtake pipe clip	X.10	K.204/Z	1	
BOLT, .250" dia. downtake pipe clip	X.10	K.214/Z	1	
BOLT, .250" dia. flanges	X.10	K.209/Z	8	F /
BOLT, .250" dia. flanges		K.209/Z	6	G *
BOLT, .250" dia. front extension pipe flange		K.210/Z	2	G *
BOLT, .250" dia. rear pipe clip	X.10	K.203/Z	2	
BOLT, .312" dia. flanges	X.11	K.307/Z	8	
BOLT, .312" dia. manifold to pipe	X.11	K.310/Z	6	
BOLT, .312" dia. suspension strips	X.11	K.308/Z	12	F
BOLT, .312" dia. suspension strips		K.308/Z	10	G
BOLT, .312" dia. tail pipe to suspension strip		K.309/Z	2	G
BRACKET, clip to suspension strips	1	RE.18070	1	
BRACKET, support, front suspension strip	2	RF.9002	1	
BRACKET, support, cruciform to intermediate exhaust pipes	3	RF.9142	1	
BRACKET, support, swan neck, centre section pipe	4	RF.9143	2	
BRACKET, support, centre section pipe	5	RE.13482	1	
BRACKET, support, tail pipe, R.H.	6	RF.9140	1	
BRACKET, support, tail pipe, L.H.	7	RF.9141	1	
CLIP, pipe	8	RE.13361	1	
CLIP, rear pipes	9	RE.13366	4	
CLIP, Jubilee, extension pipe		RE.4754	2	*
CLIP, Jubilee, lagging	10	RE.5601	6	
COVER, lagging, front silencer R.H. half	11	RE.11432	2	
COVER, lagging, front silencer L.H. half	12	RE.11433	2	
JOINT, downtake pipe	13	EB.4468	2	
JOINT, flanges	14	RE.11468	4	
JOINT, front silencer	15	RE.5309	2	
JOINT, manifolds	16	EB.4039	6	
LAGGING, front silencers	17	RE.11439	2	
LAGGING, small end	18	RE.13387	8	
LAGGING, large end	19	RE.13388	8	
MANIFOLD, exhaust, front	20	RE.13356	1	
MANIFOLD, exhaust, rear	21	RE.13357	1	
NUT, half, .250" dia. downtake pipe clip (2)				
rear clip (2) bracket to clip(2)	X.24	K.4310/Z	6	
NUT, half, .250" dia. flanges	X.24	K.4310/Z	8	
NUT, half, .250" dia. support brackets to frame	X.24	K.4310/Z	10	
NUT, half, .312" dia. flanges	X.24	K.4313/Z	8	

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SCHEDULE OF SPARE PARTS

REF NO. PART NO.

QUANTITY
GROUP ASS'Y

NOTES

GROUP S.1. (Continued).

NUT, half, .312" dia. suspension strip	X.24	K.4313/Z	12	
NUT, .312" dia. manifold to pipe	X.21	K.4009/Z	6	
NUT, manifolds	22	EW.1833	12	
PIECE, distance, suspension	23	E.50062	12	
PIPE, downtake, L.H.		RE.13364	1	=
PIPE, downtake, R.H.		RE.13362	1	=
PIPE, downtake, L.H.	24	RE.18240	1	O
PIPE, downtake, R.H.	25	RE.18238	1	O
PIPE, tail, L.H. assembly	26	RE.13465	1	
PIPE, tail, R.H. assembly	27	RE.13466	1	
PIPE, tail, extension		RE.13476	2	* A
PIPE, tail, extension		RE.18856	2	* A
PLATE, holding, suspension strips	28	EW.1322	24	
SILENCER, front assembly, consisting of:	29	RE.13370	2	
Silencer, front R.H. assembly		RE.13369	1	
Silencer, front L.H. assembly		RE.13368	1	
SILENCER, rear R.H. assembly	30	RE.11444	1	
SILENCER, rear L.H. assembly	31	RE.11445	1	
STRIP, blanking, 2.750" long	32	RE.18745	2	
STRIP, blanking, 1.125" long	33	RE.18746	2	
STRIP, suspension, rubber	34	RE.13478	6	
WASHER, heavy, tail pipe support and (4) bracket to cruciform (2)	X.84	KB.3905/Z	6	
WASHER, insulating, asbestos	35	RE.11467	2	
WASHER, .250" dia. downtake pipe clip	X.85	K.4407/Z	1	
WASHER, .250" dia. exhaust pipe front flanges		K.4407/Z	2	F *
WASHER, .250" dia. exhaust pipe front flanges	X.85	K.4407/Z	2	G
WASHER, .250" dia. manifolds	X.85	K.4407/Z	12	
WASHER, spring, .250" dia. clips and flanges and support brackets to frame	X.87	K.9008/Z	24	
WASHER, spring, .312" dia. flanges and strips	X.87	K.9009/Z	26	
WASHER, plain, .312" dia. tail pipe to suspension strip	X.85	K.4410/Z	2	G

NOTE: * For use on Coachbuilt cars.

= For use on cars with Synchromesh
gearbox.O For use on cars with Automatic
gearbox.

/ For use on standard steel saloon cars.

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY NOTESSECTION S.

Bentley Continental 'R' Type.
As for Bentley 'R' Type except.

GROUP S.1.

BOLT, .312" dia., bracket downtake	K.203/Z	1
BOLT, .312" dia., downtake to manifold	K.310	6
BOLT, .312" dia., suspension strips	K.308/Z	16
BOLT, .312" dia., inter bracket to pipe bracket	K.303/Z	2
BOLT, .250" dia., exhaust brackets to frame	K.205/Z	8
BOLT, .200" dia., exhaust brackets to frame	K.206/Z	2
BOLT, .250" dia., flange to pipe	K.208	4
BOLT, .250" dia., flange to pipe	K.210	4
BOLT, .250" dia., flange to silencer	K.208	12
BRACKET, pipe support	RF.4289	1
BRACKET, pipe support rear	RF.4290	1
BRACKET, centre support	RF.5228	1
BRACKET, support centre pipe	RE.18210	1
BRACKET, inter pipe, front support	RF.4379	1
JOINT, pipe to silencers	RE.18215	2
JOINT, tail pipe to silencer	EW.2002	1
JOINT, downtake to manifold	EB.4468	2
JOINT, downtake to pipe (1) pipe to rear silencer (1)	RE.18215	2
JOINT, manifold to crankcase	EB.4039	6
LINK, downtake pipe support bracket	RE.8310	1
LINK, downtake pipe support bracket	RE.8311	1
MANIFOLD, front	RE.8308	1
MANIFOLD, rear	RE.8309	1
NUT, .312" dia., downtake manifold	K.4009	6
NUT, .312" dia., bracket downtake	K.4313/Z	1
NUT, .312" dia., suspension strips	K.4313/Z	18
NUT, .250" dia., exhaust brackets to frame	K.4310/Z	8
NUT, .250" dia., flange to pipe and silencer	K.4310/Z	16
NUT, .250" dia., flange to pipe	K.4008	4
NUT, .250" dia., exhaust manifold	EW.1833	12
PIECE, distance link	RF.513	1
PIECE, distance suspension strips	E.50062	16
PIPE, centre assembly	RE.18246	1
PIPE, downtake assembly (Synchromesh gearbox)	RE.18242	1
PIPE, downtake assembly (RC) (Automatic Gearbox)	RE.18763	1
PIPE, downtake assembly (LC) (Automatic Gearbox)	RE.18769	1
PIPE, intermediate assembly, downtake to front silencer (Synchromesh gearbox)	RE.18244	1

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTESSECTION.S(Continued)GROUP S.1. (Continued)

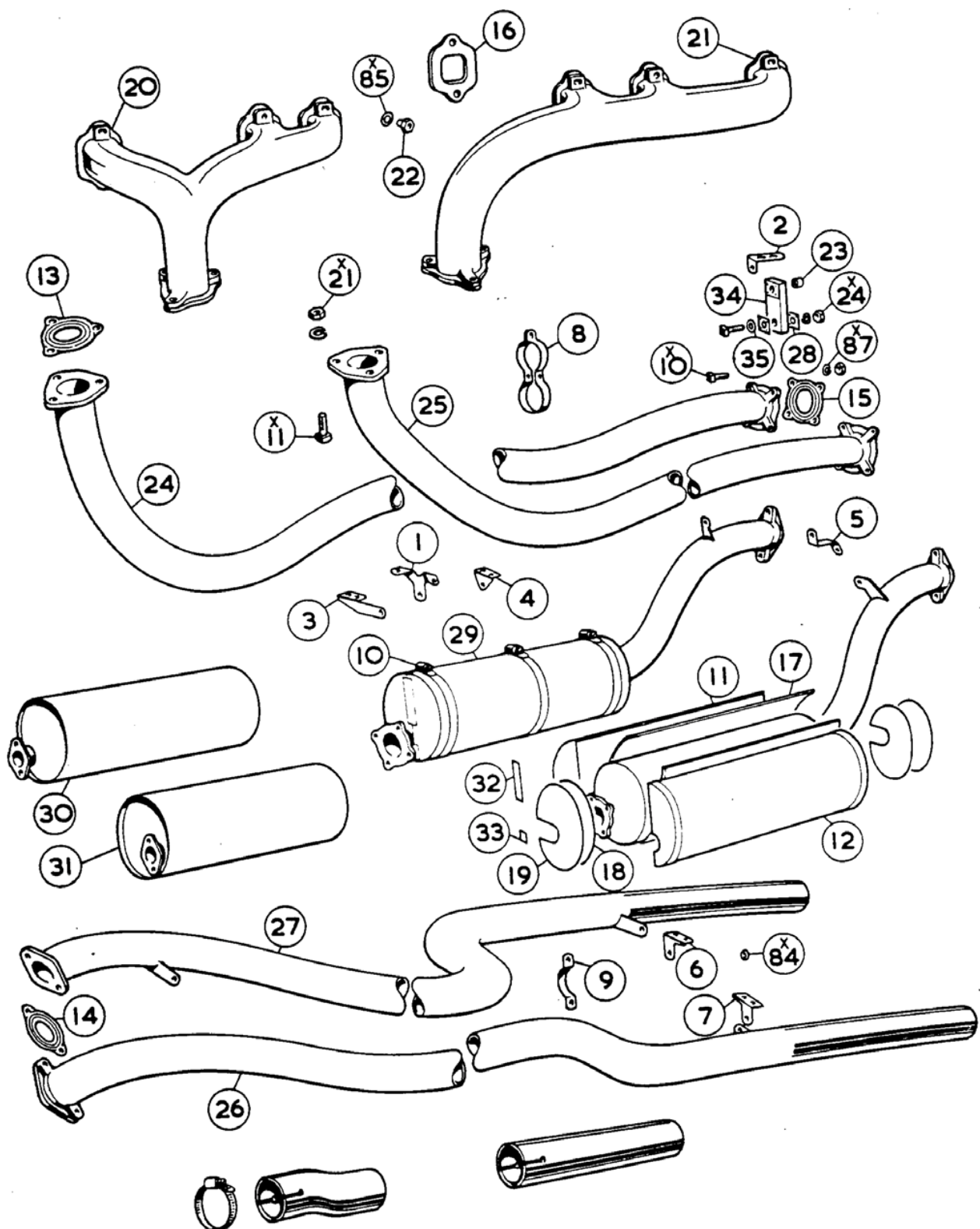
PIPE, intermediate assembly, downtake to front silencer(RC)(Automatic gearbox)	RE.18767	1	
PIPE, intermediate assembly, downtake to front silencer(LC)(Automatic gearbox)	RE.18772	1	
PIPE, tail assembly	RE.18248	1	H
PIPE, assembly, inter damper box and tail pipe	RE.18808	1	J
PLATE, suspension retaining	EW.1332	32	
SILENCER, assembly, front consisting of:-	RE.18705	1	
Box, assembly with rear pipe assembly			
RE.18179	RE.18170	1	
Clip, Jubilee	RE.18189	2	
Cover, assembly, lagging	RE.18182	2	
Lagging, front end plate	RE.18187	2	
Lagging main	RE.18186	1	
Lagging, rear end plate	RE.18188	2	
Strip, blanking	RE.18743	2	
Strip, blanking	RE.18744	2	
SILENCER, assembly, rear consisting of:-	RE.18706	1	H
Box, assembly with rear pipe assy.			
RE.18196	RE.18668	1	
Clip, Jubilee	RE.18208	2	
Cover, front end assembly, lagging	RE.18199	1	
Cover, rear end assembly lagging	RE.18200	1	
Lagging, front end	RE.18206	2	
Lagging, main	RE.18205	1	
Lagging, rear end	RE.18207	2	
Strip, blanking	RE.18748	4	
SILENCER, assembly rear, consisting of:-	RE.18803	1	J
Box and pipe assembly	RE.18804	1	
Clip, Jubilee	RE.18208	2	
Cover, assembly, upper lagging	RE.18806	1	
Cover, assembly, lower lagging	RE.18200	1	
Lagging, front end	RE.18206	2	
Lagging, main	RE.18205	1	
Lagging, rear end	RE.18813	2	
Strip, blanking	RE.18748	4	
STRIP, suspension	RE.18216	4	
WASHER, asbestos, suspension strip	KB.3560	4	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'Y NOTESSECTION S (Continued)GROUP S.1. (Continued)

WASHER, asbestos, suspension strip, tail pipe
WASHER, plain, exhaust bracket to frame
WASHER, spring, .312" dia., downtake bracket
(1) suspension strips (18)
WASHER, spring, manifold
WASHER, spring, .250" dia., flanges
WASHER, spring, exhaust brackets to frame

RE.3504 2
KB.3905/Z 8
K.9009/Z 19
K.9009 6
K.9008 20
K.9008/Z 8



GROUP S1.