

BENTLEY 'R' TYPE

SECTION U.

FRAME

Containing :-

- GROUP 1 BONNET AND VALANCE PLATES.
- 2 BRACKETS, FRAME.
- 3 BUMPER, FRONT.
- 3A BUMPER, FRONT, (PYRENE).
- 3B BUMPER, FRONT, (HEAVY WILMOT BREEDON).
- 4 BUMPER, REAR.
- 4A BUMPER, REAR, (PYRENE).
- 4B BUMPER, REAR, (HEAVY WILMOT BREEDON).
- 5 DASHBOARD AND FITTINGS (RC).
- 5A DASHBOARD AND FITTINGS (LC).
- 6 FRAME.
- 7 MOUNTINGS, FRAME.
- 8 SHIELD, EXHAUST PIPE HEAT.
- 9 SHIELD, TORQUE ARM, COILED PIPE.
- 10 STAY, TRANSVERSE.
- 11 STOP, REAR AXLE.
- 12 UNDERSHEETS, ENGINE, (SYNCHROMESH GEARBOX).
- 12A UNDERSHEETS, ENGINE, (AUTOMATIC GEARBOX).
- 13 UNDERSHEETS, FRAME, (SYNCHROMESH GEARBOX).
- 13A UNDERSHEETS, FRAME, (AUTOMATIC GEARBOX).

Key to Chassis Notes.

Used on	R & S Series		
" " B-TO	All chassis	=	F.
Used on B-TN	2 onwards	=	G.
Used on	R & S Series		
" " B-TO	All chassis		
" " B-TN	130, 160-178, 198	=	H.
Used on B-TN	132-158, 180-196, 200 and onwards	=	J.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U1

BONNET AND VALANCE PLATES

Comprising :-

HEAD, centre assembly, consisting of:

RB.2950 1

Eye
Pin

RB.2951 1

RB.2952 1

BOLT, adjustable, cover cold air intake (LC)

K.102/Z 1

Q

BOLT, bonnet lock

RE.4862 6

E

BOLT, .250" dia., valance plate to dashboard
bracket

K.24 1/2 4

x

BOLT, .280" dia., valance plate to dashboard
bracket

K.24 1/2 6

BRACKET, bonnet lock

RE.4861 2

E

BRACKET, bonnet hinge assembly

RB.2601 1

COVER, adjustable, cold air intake (LC)

RE.13661 1

Q

LOCK, bonnet, Vaughan

E.56084 2

E

NUT, 5BA, bonnet lock bolt

X21 K.4003/N 6

E

NUT, 2BA, Simmonds 'T' type gimbal to bracket

RE.13648 2

NUT, full, .250" dia., side panel retaining

K.4008/Z 4

NUT, half, .250" dia., valance plate to dash-
board bracket

K.4310/Z 6

NUT, half, .250" dia., valance plate to dash-
board bracket

K.4310/Z 4

x

NUT, half, .3125" dia., centre bracket to hinge

K.4313/Z 1

NUT, half, .250" dia., backing plate cold air
intake

K.4310/Z 2

NUT, half, .250" dia., screw, suppression horn
relay

K.4310/Z 1

NUT, half, 2BA, backing plate cold air intake

K.4307/Z 3

=

NUT, full, 2BA, adjustable cover, cold air
intake (LC)

K.4006/Z 1

Q

PACKING, bonnet hinge bracket .048" thick RF.6882
.104" thick RF.6883 .156" thick RF.6884

PANEL, bonnet side assembly LH consisting of:

RE.9105 1

Bracket

IB.2873 1

Bracket, angle

RB.2871 2

Bracket

RB.6278 1

x

Bracket, bonnet stay clip assembly

RE.9102 1

U1/8/56.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U1 Continued

PANEL, bonnet side assembly LH (Cont'd)	RE.9105			
Panel	RE.6994	1		
Plate, catch	RE.5866	2		
Rivet, .093" dia., clip retaining	KB.1808	1		
Wire, 20 SWG x 3 in	1904/5			
PANEL, bonnet side assembly as above except:	RE.18381	1		
Bracket	RB.2872	1		
Bracket	RB.6279	1	x	
Bracket, bonnet stay clip assembly	RE.18379	1		
Panel	RE.6995	1		
PANEL, bonnet side assembly RH	RE.5963	1		E
PANEL, bonnet side assembly LH	RE.5964	1		E
PANEL, bonnet top, LH assembly consisting of:	RB.2623	1		
Bracket, bonnet stay	RE.4881	1		
Fastener assembly	RB.2913	1		
Handle assembly	RB.5763	1		
Hook fastener assembly	RB.2665	2		
Nut, .312" dia.	K.4313/Z	1		
Panel	RB.2247	1		
Plate, bonnet handle	RB.2917	1		
Rod, fastener assembly	RB.2915	1		
Trough, hinge (LH assembly only)	RB.2949	1		
Washer, feat, brass	RE.5847	1		
Washer, shakeproof	CS32060/Z	1		
PANEL, bonnet top, RH assembly as above except:	RB.2622	1		
Eye, hinge (RH assembly only)	227/208	1		
Fastener, assembly	RB.2912	1		
Hook, fastener assembly	RB.2664	2		
Panel	RB.2246	1		
Plate, bonnet handle	RB.2916	1		
Rod, fastener assembly	RB.2914	1		
PANEL, bonnet top, RH assembly	RE.5965	1		E
PANEL, bonnet top, LH assembly	RE.5966	1		E
PIECE, distance, bonnet lock	RE.4860	2		E
PLATE, backing, cold air intake	RE.18012	1		
PLATE, backing, cold air intake	RE.18789	1		=
PLATE, cover, bonnet lock	RE.4903	2		E

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'Y LV

NOTES

GROUP U1 Continued

PLATE, valance, LH assembly (RC) consisting of:

	RE.18160	1	0
Bracket, bonnet stay with bolt RE.4869	RE.4868	1	
Bracket, oil can support	RE.4827	1	
Clip, assembly, grease gun	RE.5950	2	
Clip, assembly, oil can	RE.18168	1	
Clip, oil syringe	RE.5949	2	
Clip, starting handle	RE.5950	3	
Nut, clinch, 2BA, wiring clips	CS.30982	3	
Nut, clinch, .250" dia., side plate	CS.30993	8	
Plate, valance	RE.18161	1	
Rivets, .187" dia,	KB.1950	18	

PLATE, valance LH assembly (RC) as above except for drilling

RE.18866 1 0/+

PLATE, valance LH assembly (RC) as for RE.18160 except

RE.18048 1 "

Plate, valance

RE.18049 1

Rivet, .187" dia.

KB.1950 8

RE.4823 RE.4825 deleted

PLATE, valance LH assembly (RC) as above except for drilling

RE.18865 1 +

PLATE, valance LH assembly (LC) as for RE.18160 except for

RE.18082 1 0

Plate

RE.18081 1

PLATE, valance LH assembly (LC) as for RE.18048 except for

RE.18042 1 "

Plate

RE.18043 1

PLATE, valance RH assembly (RC) consisting of:

RE.18393 1

Bracket, bonnet and stay (with bolt RE.4869)

RE.4868 1

Bracket, support, cold air intake

RD.6743 1

Bush, hank rivet, flasher relay

RF.9222 3

Bush, hank rivet, flasher unit

RF.9222 1

Nuts, clinch 2BA wiring clips

CS.30982 4

Nuts, clinch .250" dia., side plate

CS.30993 8

Plate

RE.18392 1

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U1 Continued

PLATE, valance RH assembly (RC) as above except	RE.18792	1	=
Plate	RE.18791	1	
Bracket assembly (replaces RD.6743)	RE.18863	1	
PLATE, valance RH assembly (LC) as for RE.18393 except	RE.18395	1	
Grommet, starter switch	RF.5032	1	
Plate, valance	RE.18394	1	
PLATE, valance RH assembly (LC) as above except	RE.18794	1	=
Plate	RE.18793	1	
Bracket assembly (replaces RD.6743)	RE.18863	1	
RIVET, .125" dia., bonnet lock	KB.1854	10	E
RIVET, .125" dia., side tape retaining	RE.11772	24	
SCREW, .250" dia., suppression, horn relay	K.2007/Z	1	
SCREW, .250" dia., bracket retaining	CS30322/Z	6	
SCREW, .250" dia., flasher relay	KC.902/Z	2	
SCREW, .250" dia., side panel attachment	KC.202/Z	2	
SCREW, .250" dia., side panel attachment	KC.205/Z	2	
SCREW, .250" dia., wing attachment	KC.903/Z	6	
SCREW, .250" dia., wing attachment	KC.903/Z	1	
SCREW, .250" dia., backing plate, cold air intake	KC.202/Z	2	
SCREW, .250" dia., earth	RD.8382	1	
SCREW, 2BA backing plate, cold air intake	KC.178/Z	3	=
SCREW, .312" dia., centre bracket to hinge	KC.271/Z	1	
SCREW, rear tape retaining	CS30122/Z	4	
SCREW, rear tape to scuttle corner	RB.7370	4	
SEAL, cold air intake	RE.18011	1	
SEAL, cold air intake	RE.18790	1	=
SOCKET, bonnet lock	RE.18069	2	E
STAY, bonnet, LH assembly, consisting of:	RE.4879	1	
Bolt	RE.4869	1	
Fastener, universal joint	RE.4866	1	
Gimbal	RE.4870	1	
Nut, 2BA, Simmonds 'T' type	RE.13648	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U1 Continued

STAY, bonnet LH assembly (Cont'd)

RE.4879

Rod, with fastener RE.4866

RE.4880

1

Washer, 2BA

K.4404/Z

1

Washer, Thackeray

K.3804/Z

1

STAY, bonnet RH assembly as above except

RE.18377

1

Rod

RE.18378

1

TAPE, bonnet side front

RE.4904

2

E

TAPE, bonnet side rear

RE.4905

2

E

TAPE, bonnet rear

RB.2539

2

TAPE, bonnet side

RB.2538

2

THIMBLE, top hinge

EB.3296

1

WASHER, plain, .250" dia., screw, suppression,
horn relay

K.4407/Z

1

WASHER, plain, .250" dia., backing plate, cold
air intake

K.4407/Z

2

WASHER, plain, .250" dia., flasher relay

K.4407/Z

2

WASHER, plain, .250" dia., side panel bolt

K.4407/Z

2

WASHER, plain, .250" dia., gimbal to bracket

K.4409/Z

4

WASHER, plain, 2BA, backing plate, cold air
intake

K.4404/Z

3

=

WASHER, plain, 2BA, gimbal to bracket

K.4404/Z

2

WASHER, plain, adjustable cover, cold air
intake (LC)

KB.3904/Z

1

Q

WASHER, spring, 5BA, bonnet lock bolt

K.9003/N

6

E

WASHER, spring, .250" dia., bracket and side
panel attachment

K.9008/Z

10

WASHER, spring, .250" dia., valance plate to
dashboard bracket

K.9008/Z

6

WASHER, spring, .250" dia., valance plate to
dashboard bracket

K.9008/Z

4

x

WASHER, spring, .250" dia., backing plate,
cold air intake

K.9008/Z

2

WASHER, spring, .250" dia., flasher relay

K.9008/Z

2

WASHER, spring, .250" dia., wing attachment

K.9008/Z

10

WASHER, spring, .250" dia., screw, suppression
horn relay

K.9008/Z

1

WASHER, spring, 2BA, adjustable cover, cold
air intake (LC)

K.9006/Z

1

Q

WASHER, spring, 2BA, backing plate, cold air
intake

K.9006/Z

3

=

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U1 Continued

WASHER, spring, .312" dia., centre bracket to hinge	K.9009/Z	1	
WASHER, special, valance plate to dashboard bracket (6) wing attachment (10)	RB.2945	16	
WASHER, special, side panel attachment	RB.2945		B
WASHER, special, valance plate to dashboard bracket (5) wing attachment (10)(LC)	RB.2945	15	O
WASHER, Thackeray, gimbal to bracket bolt	K.3804/Z	2	

NOTES: O Coachbuilt cars

* When Grommet and bolt is used with under bonnet side bracket.

= When Continental 'R' type demister system is fitted.

+ When flashing direction indicators are fitted.

" Standard Steel Saloon.

GROUP U2

BRACKETS, FRAME

Consisting of Brackets which are normally bolted to the frame as distinct from those which are welded or rivetted as listed in Group U6.

Comprising :-

BRACKET, body, 3rd assembly	FB.4462	2	O
Bolt, .312" dia.	K.302/Z	4	
Nut, .312" dia.	K.4313/Z	4	
Washer, spring, .312" dia.	K.9009/Z	4	
BRACKET, body, 3rd assembly (Dunlop Jack Type) consisting of:	RF.6007	2	*
Bar	RF.6015	1	
Bolt, .312" dia.	K.302/Z	6	
Bracket, support, jack arm	RF.6011	1	
Nut, half, .312" dia.	K.4313/Z	8	
Plate, packing	RF.6013	1	
Screw, .312" dia.	K.3022/Z	2	
Washer, spring, .312" dia.	K.9009/Z	8	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'Y

NOTES

GROUP U2 Continued

BRACKET, foot brake, bellcrank (LC)

Bolt, .250" dia., bracket RH	K.203/Z	3	
Bolt, .250" dia., bracket RH	K.204/Z	1	
Bolt, .312" dia., bracket LH	K.344/Z	4	
Bolt, 2BA, stop lamp switch	K.103/Z	2	
Bolt, .437" dia., stay	KB.1600	2	
Bracket, bellcrank LH	RF.6411	1	
Bracket, bellcrank RH	RF.6479	1	
Bracket, support, stop lamp switch	RF.6756	1	
Nut, 2BA, stop lamp switch	K.4307/Z	2	
Nut, .250" dia., bracket RH	K.4310/Z	4	
Nut, .312" dia., bracket LH	K.4313/Z	4	
Nut, .437" dia., bolt, stay	K.4319/Z	2	
Plate, end, bellcrank bracket	RF.6474	2	
Plate, support, LH	RF.6476	1	
Stay, bellcrank bracket	RF.6478	1	
Washer, spacing	RF.6475	2	
Washer, plain, .200" dia., stop lamp switch	K.4404/Z	2	
Washer, spring, 2BA, stop lamp switch	K.9006/Z	2	
Washer, spring, .250" dia., bracket RH	K.9008/Z	4	
Washer, spring, .312" dia., bracket LH	K.9009/Z	4	
Washer, spring, .437" dia., stay	K.9011/Z	2	
BRACKET, exhaust suspension, front	RF.9002	1	
Bolt, support, bracket to frame	K.204/Z	2	
Nut, support, bracket to frame	K.4310/Z	2	
Washer, spring, support, bracket to frame	K.9008/Z	2	
BRACKET, exhaust suspension, intermediate	RF.9142	1	
Bolt, support, bracket to frame	K.204/Z	2	
Nut, support, bracket to frame	K.4310/Z	2	
Washer, heavy, bracket to frame	KB.3905/Z	2	
Washer, spring, support, bracket to frame	K.9008/Z	2	
BRACKET, exhaust suspension, rear	RF.9143	2	
Bolt, support, bracket to frame	K.204/Z	4	
Nut, support, bracket to frame	K.4310/Z	4	
Washer, spring, support, bracket to frame	K.9008/Z	4	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U2 Continued

BRACKET, support, tail pipe RH	RF.9140	1	
Bolt, support, bracket to frame	K.204/Z	1	
Nut, support, bracket to frame	K.4310/Z	1	
Washer, heavy	KB.3905/Z	1	
Washer, spring	K.9008/Z	1	
BRACKET, support, tail pipe LH	RF.9141	1	
Bolt, support, bracket to frame	K.204/Z	1	
Nut, support, bracket to frame	K.4310/Z	1	
Washer, heavy, bracket to frame	KB.3905/Z	1	
Washer, spring, bracket to frame	K.9008/Z	1	
BRACKET, flexible fuel pipe, assembly consisting of:	RE.3513	1	
Bolt, 2BA	K.130/Z	2	
Bracket	RE.3513	1	
Nut, full, 2BA	K.4006/Z	2	
Washer, spring, 2BA	K.9006/Z	2	
BRACKET, fuel tank support, front (coachbuilt B6 tank fitted)	RF.3961	2	
BRACKET, fuel tank support, rear (coachbuilt B6 tank fitted)	RF.9041	2	
BRACKET, and shoe assembly, petrol tank (P.S.C Body)	RF.8848	2	
Bolt, bracket to 2nd cross member	K.204/Z	8	
Bolt, bracket to rear cross member	K.204/Z	8	
Nut, bracket to cross member	K.4310/Z	16	
Washer, spring, bracket to cross member	K.9008/Z	16	
Washer, plain, bracket to cross member	K.4407/Z	16	
BRACKET, gearbox rear support, assembly, consisting of:	RF.5222	1	
Bolt, .312" dia.	K.303/Z	4	
Bracket, with tapping strip, RE.3624	RF.5336	1	
Nut, half, .312" dia.	K.4313/Z	4	
Washer, spring	K.9009/Z	4	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U2 Continued

BRACKET, gearbox torque reaction consisting of:

	FB.4865	2	
2	Bolt, lower, .250" dia.	K.218/Z	2
1	Bolt, upper, .250" dia.	K.216/Z	1
1	Bracket	FB.4865	1
3	Nut, half, .250" dia.	K.4310/Z	3
	Packing, bracket to frame gusset	FB.4867	B
	Stiffener, inside frame gusset	FB.4866	1
3	Washer, spring	K.9008/Z	3

BRACKET, jacking (Dunlop) assembly as RF.6007 except:

	RF.6009	2	Q
	Bar	RF.6014	1
	Bracket	RF.6009	1

BRACKET, lower triangle lever bearing assembly

	RF.236	1	
2	Bolt, .375" dia.	K.451/Z	2
2	Bolt, .625" dia.	RF.8189	2
2	Nut, castle, .625" dia.	KB.3599/Z	2
2	Nut, half, .375" dia.	K.4316	2
2	Pin, split, .125" dia.	K.4615/Z	2
2	Screw, hexagon head, .375" dia.	KC.302/Z	2
4	Washer, spring, .375" dia.	K.9010/Z	4
2	Washer, bracket	RF.8190	2

BRACKET, pedal assembly (RC) consisting of:

	RF.5229	1	
1	Bolt, .375" dia., long	K.453/Z	1
1	Bolt, .375" dia., short	K.404/Z	1
1	Bracket	RF.5229	1
2	Nut, half	K.4316/Z	2
2	Washer, plain	KB.3907	2
2	Washer, spring	K.9010/Z	2

BRACKET, pedal assembly (LC) as above except

	RF.6331	1	
1	Bolt, .375" dia., long	K.453/Z	1
1	Bolt, .375" dia., short	K.452/Z	1
1	Bracket	RF.6331	1

BRACKET, pedal assembly (LC)(Automatic Gearbox)

	RF.9286	1	
	Bolt, .375" dia.	K.452/Z	1
	Bolt, .375" dia.	K.453/Z	1

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U2 Continued

BRACKET, pedal assembly (LC) (Automatic Gearbox) (Cont'd)	RF.9286		
Nut, .375" dia.	K.4316/Z		2
Washer, plain	KB.3907/Z		2
Washer, spring	K.9010/Z		2
BRACKET, pedal assembly (RC) (Automatic)	RF.9438	1	
Bolt, .312" dia., bracket to frame	K.303/Z		1
Nut, .312" dia., bracket to frame	K.4313/Z		1
Washer, F.S., .312" dia., bracket to frame	K.9009/Z		1
BRACKET, rear road spring, front assembly consisting of:	RF.7630	2	
Bolt, .375" dia.	KB.8755/Z		4
Bracket	RF.7630		1
Nut, full, .375" dia.	K.4010/Z		4
Plate, packing	RF.9165		2
Piece, distance	FB.5241		1
Screw, 2BA, star washer, retaining	K.1922/Z		1
Washer, plain, .375" dia.	K.4413/Z		4
Washer, spring, 2BA	K.9006/Z		1
Washer, spring, .375" dia.	K.9010/Z		4
Washer, star, locking shackle pin	KC.464/Z		1
BRACKET, starting handle steady bracket to cross member, assembly, consisting of:	RF.9391	1	
Bolt, .250" dia., starting handle bracket	K.241/Z		6
Bolt, .250" dia., stiffener (RC) only	KC.202/Z		2
Bracket	RF.9391		1
Nut, half, .250" dia., starting handle bracket	K.4310/Z		6
Nut, full, .250" dia., stiffener (RC) only	K.4008/Z		2
Stiffener	RF.9392		1
Washer, spring, .250" dia., starting handle bracket	K.9008/Z		6
Washer, spring, .250" dia., stiffener (RC) only	K.9008/Z		2

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY NOTES
GROUP ASSEMBLY

GROUP U2 Continued

BRACKET, steady, starting handle assembly
consisting of:

	RF.3479	1	
Bolt, .312" dia., (RC) only	K.344/Z	2	
Bolt, .312" dia., (LC) only	KC.296/Z	2	
Bracket	RF.3479	1	
Nut, half, .312" dia.	K.4313/Z	2	
Washer, spring, .312" dia.,	K.9009/Z	2	
Washer, plain, .312" dia.,	K.4410/Z	2	

BRACKET, step, (step iron) front, assembly

	FB.4348	2	0
Bolt, .312" dia., support bracket	K.302/Z	4	
Bolt, .312" dia., step iron	K.315/Z	2	
Bracket	FB.4348	1	
Nut, half	K.4313/Z	6	
Piece, distance	FB.3483	2	
Support	FB.3481	1	
Support	FB.3482	1	
Washer, spring	K.9009/Z	6	

BRACKET, step, (step iron) intermediate and
rear

	FB.4488	4	0
Bolt, .312" dia.	K.302/Z	2	
Bolt, .312" dia.	K.303/Z	2	
Bracket	FB.4488	1	
Nut, half, .312" dia.	K.4313/Z	4	
Washer, spring, .312" dia.	K.9009/Z	4	

BRACKET, support, petrol filter

	RF.7204		
Bolt, .250" dia., support bracket	K.204/Z	2	
Nut, .250" dia., support bracket	K.4310/Z	2	
Washer, spring, support bracket	K.9008/Z	2	

PLATE, throttle control protection assembly
consisting of:

	RF.5275	1	
Bolt, .250" dia.,	KA.203/Z	1	
Bolt, .250" dia.,	KA.202/Z	2	
Nut, .250" dia.,	K.4310/Z	3	
Plate	RF.5275	1	
Washer, spring	K.9008/Z	3	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASSY. NOTES

GROUP U2 Continued

STONEGUARDS, (Australia, Africa and Colonial Territories)

Guard, LH	RF.9921	1	
Guard, RH	RF.9922	1	
Guard, 2nd cross member	RF.9923	1	
Screw, set, .250" dia.	KC.203/Z	8	
Nut, .250" dia.	K.4008/Z	8	
Washer, plain, .250" dia.	K.4407/Z	8	
Washer, spring, .250" dia.	K.9008/Z	8	

NOTE; * Fitted on Pressed Steel Body.

Q Fitted on Coachbuilt Body.

GROUP U3 BUMPER FRONT, WILMOT BREEDON RF.5239

Comprising :-

BAR, number plate support	RF.4458	1	
BOLT, main spring, inner to support		2	
BOLT, .437" dia., main spring to frame	KB.1605/Z	4	
BUMPER, assembly with bolts	RF.4450	2	
FAIRINGS, LH assembly with welded brackets	RF.4505	1	
FAIRINGS, RH assembly with welded brackets	RF.4504	1	
MAINSRING, inner LH	RF.4452	1	
MAINSRING, inner RH	RF.4453	1	
MAINSRING, outer LH	RF.4455	1	
MAINSRING, outer RH	RF.4454	1	
NUT, dome, bar to number plate support	RF.5117	3	
NUT, half, .437" dia., mainspring to frame	K.4319/Z	4	
NUT, half, 2BA, bracket, sound deflector	K.4006/Z	4	*
NUT, plain, overrides support bar and main-spring	RF.5351	10	
NUT, 2BA, front number plate attachment	K.4307/Z	4	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASS'LY NOTES

GROUP U3 Continued

OVERRIDER, LH assembly with bolt	RF.4495	1	
OVERRIDER, RH assembly with bolt	RF.4494	1	
PACKING, mainspring to frame	RF.5140	2	
PACKING, number plate support	RF.5781	3	
PACKING, overrider to bumper bar	RF.5231	2	
PLATE, sound deflector, number plate support	RF.9394	2	☒
PLATE, sound deflector, number plate support LH	RF.9484	1	○
PLATE, sound deflector, number plate support RH	RF.9485	1	○
SCREW, set, 2BA, front number plate attachment	KC.153/Z	4	
SCREW, set, 2BA, bracket sound deflector	KC.153/Z	4	☒
SUPPORT, number plate, assembly with bolts	RF.9483	1	
SUPPORT, number plate, assembly with bolts	RF.9393	1	
WASHER, front number plate attachment	K.4452/Z	4	
WASHER, plain, 2BA, bracket sound deflector	K.4404/Z	4	☒
WASHER, spring, .437" dia., mainspring to frame	K.9011/Z	4	
WASHER, spring, overriders, support bar and mainspring	RF.5352	10	
WASHER, spring, bar to number plate support	RF.5120	3	
WASHER, spring, 2BA, front number plate attachment	K.9006/Z	4	
WASHER, spring, 2BA, bracket sound deflector	K.9006/Z	4	☒

NOTE: ☒ Used in conjunction with RF.9393

○ Used in conjunction with RF.9483

GROUP U3A

BUMPER, FRONT (PYRENE)

Bumper Assembly RF.9752 (Standard steel cars)
Bumper Assembly RF.9887 (Coachbuilt cars)

Comprising :-

BRACKET, assembly, mounting fog lamp RH	RF.9580	1	
BRACKET, assembly, mounting fog lamp LH	RF.9581	1	
BRACKET, assembly fog lamp support	RF.9566	2	
BRACKET, assembly, support hinged flap, centre lamp	RF.9777	1	
BRACKET, spring retaining, hinged flap	RF.9740	1	
BRACKET, number plate support	RF.9797	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U3A Continued

FAIRING, assembly RH (LC)	RF.9766	1	
FAIRING, assembly LH (LC)	RF.9767	1	
FLAP, hinged	RD.8066	1	
NUT, .250" dia., number plate support bracket to front bumper	K.4008/Z	4	
NUT, 2BA, hinged flap support bracket to bumper	K.4006/Z	2	
NUT, half, .250" dia., fog lamp support bracket	K.4310/Z	4	
PIN, spring retaining, hinged flaps	RF.9743	1	
PLATE, adjusting	RF.7252	4	
SCREW, hinged flap mounting	RF.9742	2	
SCREW, cheese head, 5BA, spring retaining bracket to support bracket	K.1701/Z	2	
SCREW, set, fog lamp support bracket	KC.905/Z	4	
SCREW, set, fog lamp support bracket	KC.906/Z	4	
SCREW, set, fog lamp support bracket	KC.907/Z	4	A
SCREW, hexagon head, .250" dia., number plate support bracket to front bumper	KC.203/Z	4	
SCREW, hexagon head, .250" dia., fairing outer bracket to fog lamp bracket assembly	KC.902/Z	2	
SPRING, hinged flap	RF.9744	1	
STUD, 2BA, hinged flap, support bracket to front bumper	KB.253/Z	2	
WASHER, bevelled, fog lamp support bracket	KB.3905/Z	8	
WASHER, plain, 2BA, hinged flap, support bracket to bumper	K.4404/Z	2	
WASHER, spring, 5BA, spring retaining bracket to support bracket	K.9003/Z	2	
WASHER, spring, 2BA, hinged flap support bracket to bumper	K.9006/Z	2	
WASHER, spring, fog lamp support bracket	K.9008/Z	4	
WASHER, spring, number plate support	K.9008/Z	4	
WASHER, spring, fairing outer bracket to fog lamp bracket assembly	K.9008/Z	2	