

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSELY

NOTES

GROUP U3B

BUMPER, FRONT (HEAVY WILMOT BREEDON)

RF.8154

Comprising :-

BOLT, main spring
BOLT, bumper to frame

RF.8132

2

KB.1611/Z

4

BRACKET, support, fairing outer, RH

RF.7248

1

BRACKET, support, fairing outer, LH

RF.7249

1

BRACKET, support, fairing inner

RF.7250

2

BRACKET, fog lamp mounting assembly, RH

RF.9578

1

X

BRACKET, fog lamp mounting assembly, LH

RF.9579

1

X

BRACKET, fog lamp support

RF.9566

2

X

BUMPER, assembly with attachment bracket and
bolts

RF.8155

2

FAIRING, assembly RH

RF.7516

1

Q

FAIRING, assembly RH

RF.7514

1

X

FAIRING, assembly LH

RF.7517

1

Q

FAIRING, assembly LH

RF.7515

1

X

MOULDING, plated, number plate support

RF.8169

2

NUT, hexagon head, .375" dia., number plate
support

RF.8135

3

NUT, fog lamp support bracket

K.4310/Z

4

X

NUT, bumper to frame

X24

K.4319/Z

4

NUT, front bumpers

RF.8135

8

NUT, 2BA, number plate attachment

X24

K.4307/Z

4

OVERRIDE, assembly RH

RF.8116

1

OVERRIDE, assembly LH

RF.8115

1

PLATE, spring inner, RH

RF.8128

1

PLATE, spring inner, LH

RF.8129

1

PLATE, spring outer, RH

RF.8158

1

PLATE, spring outer, LH

RF.8157

1

PLATE, adjusting, front bumper

RF.7252

4

PLATE, number, support assembly

RF.8191

1

SCREW, round head, number plate support

RF.8171

10

SCREW, set, fog lamp support bracket .750"long

KC.905/Z

4

A

SCREW, set, fog lamp support bracket .850"long

KC.906/Z

4

A

SCREW, set, fog lamp support bracket .950"long

KC.907/Z

4

A

SCREW, set, fairing to bumper bracket

KC.903/Z

4

SCREW, set, number plate attachment

X54

KC.153/Z

4

SCREW, set, .375" dia., number plate support

KC.333/Z

3

U15/8/56.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY

NOTES

GROUP U3B Continued

STRIP, tapping, number plate support	RF.8170	2	
WASHER, bevelled, fog lamp support bracket	KB.3905/Z	8	x
WASHER, plain, number plate support	RF.8133	3	
WASHER, shakeproof, number plate support	RF.8143	10	
WASHER, spring, number plate support	RF.8134	3	
WASHER, plain, fairing to bumper bracket	RB.2945	4	
WASHER, plain, bumper	RF.8133	8	
WASHER, plain, bumper to frame	KB.3908/Z	4	
WASHER, plain, number plate attachment	K.4452/Z	4	
WASHER, spring, fairing to bumper bracket	K.9008/Z	4	x
WASHER, spring, fog lamp support bracket	K.9008/Z	4	
WASHER, spring, bumper to frame	K.9011/Z	4	
WASHER, spring, bumper	RF.8134	8	
WASHER, spring, number plate attachment	K.9006/Z	4	
WASHER, raised, countersunk, number plate support	RF.7503/Z	3	

NOTE: x Used on cars fitted with twin fog lamps.

0 Used on cars fitted with single centre lamp.

GROUP U4

BUMPER, REAR

Comprising :-

BADGE, rear bumper	RF.8912	1	
BUMPER, assembly with bolts	RF.8077	1	
MAINSRING, RH	RF.8925	1	
MAINSRING, LH	RF.8915	1	
NUT, overrider and mainspring	RF.5351	6	
OVERRIDER, assembly with bolts	RF.9916	2	
PIECE, packing, overrider to bumper	RF.5231	2	
SEAL, PVC, overrider	RF.9911	4	
WASHER, spring, overrider and mainspring	RF.5352	6	

U16/8/56.

SCHEDULE OF SPARE PARTS

REF NO. PART NO.

QUANTITY
GROUP ASS'Y

NOTES

GROUP U4A

BUMPER, REAR (PYRENE)

Comprising :-

DESCRIPTION	REF NO.	PART NO.	QUANTITY	NOTES
BUMPER, rear assembly with bracket	RF.9753		1	
BUMPER, rear assembly with bracket	RF.9886		1	Q

NOTE: Q Used on coachbuilt cars.

GROUP U4B

BUMPER, REAR (HEAVY WILMOT BREEDON)

RF.9251

Comprising :-

DESCRIPTION	REF NO.	PART NO.	QUANTITY	NOTES
BADGE, rear bumper	RF.8162		1	
BRACKET, attachment overrider and name plate	RF.8150		2	
BRACKET, attachment reflector LH	RD.8257		1	x
BRACKET, attachment reflector RH	RD.8258		1	x
NUT, domed, reflector	RD.8229		2	x
NUT, badge	RF.8144		2	
NUT, bolt overrider	RF.8135		3	
NUT, bolt attachment bracket	RF.8135		2	
OVERRIDER, assembly	RF.9250		2	
PIECE, distance reflector	RD.8251		2	x
REFLECTOR	RD.8226		2	x
SCREW, cheese head, 2BA, reflector	K.1907/Z		2	x
SPRING, main	RF.9253		1	
WASHER, plain, overrider and name plate	RF.8133		3	
WASHER, plain, bolt, attachment bracket	RF.8133		2	
WASHER, spring, attachment bracket bolt	RF.8134		2	
WASHER, spring, overrider and name plate	RF.8134		3	
WASHER, spring, badge	RF.8143		2	
WASHER, spring, 2BA, reflector	K.9006/Z		2	x

NOTE: x Required when combined stop/tail lamp and reflector is not fitted.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP U5

DASHBOARDS AND FITTINGS (RC)

Less Units

Comprising :-

BOLT, .250" dia., rear bracket, bonnet to dash	RF.9986	2	0
BOLT, .250" dia., dashboard mounting bracket	K.204/Z	6	
BOLT, .250" dia., dashboard mounting bracket	K.205/Z	6	
BOLT, .250" dia., mounting strip, solenoid	K.243/Z	2	
BOLT, .250" dia., plate anchor (coachbuilt cars)	K.203/Z	4	
BOLT, .375" dia., dashboard mounting, Silentbloc bush	K.416/Z	4	
BOLT, .250" dia., bracket, wiper motor	K.241/Z	4	
BOLT, 2BA, sealing cover to dash (Synchromesh Gearbox)	K.102/Z	2	
BOLT, 2BA, sealing cover to closing bracket	K.102/Z	2	
BOLT, 2BA, toeboard to dashboard	K.101/Z	26	
BOLT, .312" dia., toeboard reinforcement to dashboard	K.301/Z	4	
BRACKET, closing, toeboard support (Synchromesh)	RF.6833	1	
BRACKET, closing, toeboard support (Automatic)	RF.6454	1	
BRACKET, closing, toeboard support (required on Synchromesh)	RF.6454	1	=
BRACKET, dashboard, mounting	FB.4753	4	
BRACKET, windscreen wiper motor (Lucas)	RF.9216	1	
BUSH, Silentbloc, dashboard mounting bracket	RF.6840	4	
BUSH, Silentbloc, dashboard mounting bracket (Coupe bodies)	RF.6840	2	
BUSH, dashboard mounting bracket (Coupe bodies)	RF.5982	2	
CLIP, .156" dia., pipes	RF.3291	6	
CLIP, harness, windscreen wiper	RF.9226	1	
CLIP, under bonnet lamp	RF.6473	2	
CLIP, windscreen washer piping to dash	RE.10569	1	
CONNECTION, oil pipe to pressure gauge	FB.3629	1	
DASHBOARD, assembly (Synchromesh Gearbox) consisting of:	RF.9217A	1	F
Bracket, valance plate RH	RF.3865	1	
Bracket, valance plate LH	RF.3866	1	
Bush, hank rivet, conduit elbow	FB.3961	4	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U5 Continued

DASHBOARD, assembly (Synchromesh Gearbox)
(Cont'd)

RF.9217A

Bush, hank rivet, fixing pillar	FB.3961	14
Bush, hank rivet, conduit clip	FB.3961	9
Bush, hank rivet, coachbuilders junction box - lower	FB.3961	1
Bush, hank rivet, flexible tube connection	FB.3961	2
Bush, hank rivet, regulator and outout	FB.3961	2
Bush, hank rivet, steering column joint	FB.3961	4
Bush, hank rivet, coachbuilders junction box - upper	RF.9221	1
Bush, hank rivet, speedo drive shield	FB.4336	4
Bush, hank rivet, thermometer pipe shield	FB.4336	4
Bush, hank rivet, oil pressure pipe clips	FB.4336	3
Bush, hank rivet, lubrication pipe clips	FB.4336	4
Bush, hank rivet, under bonnet lamp clip	FB.4336	4
Bush, hank rivet, starter relay and dash- board earth	RF.9221	1
Bush, hank rivet, oil pressure pipe connections	FB.4337	2
Bush, hank rivet, distribution board fixing	FB.4337	3
Bush, hank rivet, 12-way junction box	FB.4337	3
Bush, hank rivet, speedo drive clip	FB.4337	4
Bush, hank rivet, main fuse box	FB.4337	2
Bush, hank rivet, controls bracket	FB.4338	2
Bush, hank rivet, pressure pipe junction	FB.4338	1
Bush, hank rivet, ignition coil mounting	RF.9222	2
Bush, hank rivet, ignition coil condenser	FB.4338	1
Bush, hank rivet, heater pipe clips	FB.4338	2
Bush, hank rivet, tie bar, steering column out out	FB.4338	3
Bush, hank rivet, clip, windscreen washer tubing	FB.4338	1
Bush, hank rivet, windscreen washer bracket	FB.4338	4
Bush, hank rivet, heater cable bracket	FB.3961	3
Dashboard	RF.9217	1
Flate, stiffener, dash front	RF.6659	1
Plate, stiffener, dash front	FB.4849	1
Plate, stiffener, dash side RH	FB.4556	1
Plate, stiffener, dash side LH	FB.4557	1

SCHEDULE OF SPARE PARTS

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QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U5 Continued

DASHBOARD, assembly as above except for drilling	RF.9448	1	Q
DASHBOARD, assembly as above except for drilling	RE.10237	1	=
Bush, hank rivet, steering column joint	FB.4338	6	
Bush, hank rivet, steering column joint FB.3961 4 off deleted			
DASHBOARD, assembly as above except drilling and (Automatic gearbox)	RF.9509	1	
Bush, hank rivet, steering column joint	FB.4338	6	
DASHBOARD, assembly as above except drilling (Automatic gearbox)	RE.10230	1	=
DASHBOARD, assembly as for assembly RF.9448 except drilling (Synchromesh gearbox)	RF.8487	1	x
DASHBOARD, assembly as for assembly RF.9509 except drilling (Automatic gearbox)	RF.8488	1	x
FASTENER, Tenax, insulation	RF.3592	14	
GROMMET, coil and demister blower leads	RF.6610	2	
GROMMET, windscreen wiper leads	RF.6611	1	
GROMMET, instrument board wiring	RD.3097	1	
GROMMET, dip switch wiring	RD.3436	1	
GROMMET, main trunk across dash	RD.4941	2	
GROMMET, windscreen washer tubing	RF.7127	3	
GROMMET, dash to body	RF.9985	2	
GROMMET, starter solenoid switch	RF.5032	2	
INSULATION, dashboard	RF.6828	1	F
INSULATION, dashboard	RF.9954	1	G
INSULATION, dashboard (Synchromesh gearbox)	RF.8484	1	x
INSULATION, dashboard (Automatic gearbox)	RF.8485	1	x
NUT, .250" dia., wiper motor bracket	K.4310/Z	4	
NUT, .250" dia., wiper motor condenser	K.4310/Z	1	
NUT, .250" dia., anchor plate (Coachbuilt bodies)	K.4310/Z	4	
NUT, .250" dia., dash mounting front	K.4310/Z	6	
NUT, .250" dia., dash mounting side	K.4310/Z	6	
NUT, .250" dia., closing bracket, tie bar and dash	K.4310/Z	3	
NUT, .250" dia., mounting strip, solenoid switch	K.4310/Z	2	
NUT, .375" dia., Silentbloc bush	K.4316/Z	4	
NUT, 2BA, sealing cover to dash (Synchromesh gearbox)	K.4307/Z	2	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U5 Continued

NUT, 2BA, sealing cover to closing bracket	K.4307/Z	2	
NUT, 2BA, toeboard to dashboard (Synchromesh gearbox)	K.4307/Z	26	
NUT, 2BA, toeboard to dashboard (Automatic gearbox)	K.4307/Z	25	
NUT, .312" dia., toeboard reinforcement to dash	K.4313/Z	4	
PANEL, Flincote, dashboard	RF.10005	1	
PANEL, Flincote, dashboard side	RF.10006	2	
PANEL, Flincote, dashboard upper	RF.10007	2	
PIECE, distance, solenoid switch	RF.5031	2	
PILLAR, insulation fixing	RF.3959	14	
PLATE, stiffening dash to body RH (coachbuilt body)	RF.8556	1	
PLATE, stiffening dash to body LH (coachbuilt body)	RF.8557	1	
SCREW, under bonnet lamp	RE.13513	4	
SCREW, cheese head, 3BA, oil pipe connection	K.1804/Z	2	
SCREW, cheese head, 2BA, toeboard and bracket speaker, (when speaker is mounted on steering column)	K.1910/Z	2	
SCREW, cheese head, 5BA, lubrication pipe clips	K.1704/Z	6	
SCREW, cheese head, 2BA, dashboard to earth	K.1907/Z	1	
SCREW, cheese head, 2BA, bracket heater cable	K.1907/Z	3	
SCREW, cheese head, 3BA, main fuse box	K.1810/Z	2	
SCREW, cheese head, 2BA, steering column joint (Synchromesh gearbox)	K.1910/Z	4	
SCREW, cheese head, .250" dia., heater pipe clips	K.2010/Z	2	
SCREW, cheese head, .250" dia., closing bracket to dashboard	K.2013/Z	2	
SCREW, cheese head, .250" dia., steering column seal, .500" long (Automatic gearbox)	K.2010/Z	4	
SCREW, cheese head, .250" dia., steering column seal, .600" long (Automatic gearbox)	K.2013/Z	4	
SCREW, cheese head, .250" dia., x .500" steering column seal, (required with Synchromesh gearbox)	K.2010/Z	4	
SCREW, cheese head, .250" dia., x .600" steering column seal, (required with Synchromesh gearbox)	K.2013/Z	4	
SCREW, set, .250" dia., clip, windscreen washer hose	KC.902/Z	1	

SCHEDULE OF SPARE PARTS

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QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U5 Continued

SCREW, set, .250" dia., bracket, windscreen washer	KC.902/Z	4	
SCREW, set, .250" dia., condenser, wiper motor	KC.902/Z	1	
SCREW, set, .250" dia., condenser coil	KC.902/Z	1	
SCREW, set, .250" dia., tie bar to dash	KC.201/Z	3	
SCREW, set, .250" dia., closing bracket to tie bar	KC.201/Z	1	
SCREW, .250" dia., toeboard	CS30201/Z	2	
STOP, lubrication pump lever	RF.6654	1	
STRIP, sealing, dash to toeboard angle RH	RF.7390	1	
STRIP, sealing, dash to toeboard angle LH	RF.7391	1	
STRIP, sealing, dash side to toeboard angle	RF.7394	2	
STRIP, sealing, dash to toeboard reinforcement	RF.7396	2	
STRIP, sealing, closing bracket to steering column seal	RF.7400	1	
STRIP, mounting assembly starter relay with	RF.7190	1	
Bush, hank rivet	FW.1036	2	
Strip	RF.7189	1	
TIE-BAR, steering column cut-away	RF.6549	1	
TOEBOARD, reinforcement side assembly RH	RE.10575	1	
TOEBOARD, reinforcement side assembly LH	RE.10576	1	
TOEBOARD, reinforcement lower assembly RH	RE.10579	1	
TOEBOARD, reinforcement lower assembly LH	RE.10580	1	
TOEBOARD, support angle assembly RH	RF.6701	1	
TOEBOARD, support angle assembly LH	RF.6702	1	
WASHER, plain, .250" dia., solenoid mounting strips	K.4407/Z	2	
WASHER, plain, .250" dia., coil suppression condenser	K.4407/Z	1	
WASHER, plain, .250" dia., condenser, wiper motor	K.4407/Z	1	
WASHER, plain, 2BA, steering column joint	K.4404/Z	4	
WASHER, plain, 3BA, main fuse box (Synchromesh gearbox)	K.4403/Z	2	
WASHER, plain, 3BA, main fuse box (Automatic gearbox)	K.4446/Z	2	
WASHER, plain, closing bracket tie bar and dash	RE.5855	3	
WASHER, plain, toeboard	CS32070/Z	2	
WASHER, bracket, rear, bonnet side to dash	RF.9997	2	
WASHER, shakeproof, toeboard	CS32058/Z	2	
WASHER, spring, 5BA, lubrication pipe clips	K.9003/Z	6	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U5 Continued

WASHER, spring, 2BA, loudspeaker baffle (when loudspeaker is mounted on steering column)	K.9006/Z	1	
WASHER, spring, 2BA, steering column joint (Synchromesh gearbox)	K.9006/Z	4	
WASHER, spring, 2BA, seal cover to dash (Synchromesh gearbox)	K.9006/Z	2	
WASHER, spring, 2BA, bracket heater cable	K.9006/Z	3	=
WASHER, spring, 2BA, seal cover to closing bracket	K.9006/Z	2	
WASHER, spring, 2BA, toeboard to dashboard	K.9006/Z	26	
WASHER, spring, 2BA, dashboard to earth	K.9006/Z	1	
WASHER, spring, 3BA, oil pipe connection	K.9005/Z	2	
WASHER, spring, 3BA, main fuse box	K.9005/Z	2	
WASHER, spring, .312" dia., toeboard reinforcement to dashboard	K.9009/Z	4	
WASHER, spring, .250" dia., bracket, wiper motor	K.9008/Z	4	
WASHER, spring, .250" dia., solenoid mounting strip	K.9008/Z	2	
WASHER, spring, .250" dia., anchor plate (coach- built)	K.9008/Z	4	
WASHER, spring, .250" dia. coil suppression condenser	K.9008/Z	1	
WASHER, spring, .250" dia., tie bar	K.9008/Z	3	
WASHER, spring, .250" dia., dash mounting front	K.9008/Z	6	
WASHER, spring, .250" dia., dash mounting sides	K.9008/Z	6	
WASHER, spring, .250" dia., windscreen washer hose	K.9008/Z	1	
WASHER, spring, .250" dia., condenser, wiper motor	K.9008/Z	1	
WASHER, spring, .250" dia., heater pipe clip	K.9008/Z	2	
WASHER, spring, .250" dia., windscreen washer bottle bracket to dash	K.9008/Z	4	
WASHER, spring, .250" dia., closing bracket to dash tie bar	K.9008/Z	3	
WASHER, spring, .250" dia., steering column seal (Automatic gearbox)	K.9008/Z	8	
WASHER, spring, .375" dia., Silentbloc bush	K.9010/Z	4	
WASHER, shakeproof, wiper motor clip	CS32056/Z	3	
WASHER, dash to body	RF.9997	2	Q

- NOTES: x Required on cars destined for Canada and fitted
with additional heater and booster demister.
- Q Used when grommet and bolts are used under
bonnet side bracket.
- = When Continental "R" Type demister system is fitted.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U5A

DASHBOARD AND FITTINGS (LC)

(Less Units)

BOLT, .250" dia., rear bracket, bonnet to dash	RF.9986	2	Q
BOLT, .250" dia., bracket wiper motor	K.203/Z	4	
BOLT, .250" dia., handbrake lever to dash	K.204/Z	4	
BOLT, .250" dia., dash mounting front	K.204/Z	2	
BOLT, .250" dia., dash mounting front	K.205/Z	4	
BOLT, .250" dia., dash mounting side	K.204/Z	4	
BOLT, .250" dia., dash mounting side	K.205/Z	2	
BOLT, .250" dia., anchor plate (coachbuilt cars)	KA.203/Z	4	
BOLT, .375" dia., Silentbloc bush	K.416/Z	4	
BOLT, .312" dia., toeboard reinforcement to dash side	K.301/Z	4	
BOLT, 2BA, steering column seal to closing bracket seal	KA.102/Z	2	
BOLT, 2BA, toeboard angle to dash	KA.101/Z	25	
BRACKET, dashboard mounting	FB.4753	4	
BRACKET, mounting wiper motor	RF.9216	1	
BRACKET, closing toeboard support	RF.6454	1	
BRACKET, assembly mounting handbrake lever	RF.8296	1	
BUSH, Silentbloc dash mounting	RF.6840	4	
CLIP, chassis lubrication pipes	RF.3291	6	
CLIP, windscreen washer tubing	RE.10569	1	
CLIP, harness, windscreen wiper	RF.9226	1	
CLIP, under bonnet lamps	RF.6473	2	
CONNECTION, oil pipe to pressure gauge	FB.3629	1	
DASHBOARD, assembly	RF.9224	1	F
Bracket, valance plate (RH front)	RF.3865	1	
Bush, hank rivet, fixing pillar	FB.3961	13	
Bush, hank rivet, conduit elbow	FB.3961	4	
Bush, hank rivet, conduit clip	FB.3961	9	
Bush, hank rivet, junction box, lower	FB.3961	1	
Bush, hank rivet, flexible tube connection	FB.3961	2	
Bush, hank rivet, regulator and cut-out	FB.3961	2	
Bush, hank rivet, junction box, upper	RF.9221	1	
Bush, hank rivet, speedo drive shield	FB.4336	4	
Bush, hank rivet, thermometer pipe shield	FB.4336	4	
Bush, hank rivet, oil pressure pipe clip	FB.4336	3	
Bush, hank rivet, lubrication pipe clip	FB.4336	4	
Bush, hank rivet, lamp clip	FB.4336	4	
Bush, hank rivet, starter relay and dash earth	RF.9221	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'LY NOTES

GROUP U5A, Continued

DASHBOARD, assembly (Cont'd)

RF.9224

Bush, hank rivet, oil pressure pipe conn.	FB.4337	2	
Bush, hank rivet, distribution board fixing	FB.4337	3	
Bush, hank rivet, 12-way junction box	FB.4337	3	
Bush, hank rivet, speedo drive clip	FB.4337	4	
Bush, hank rivet, main fuse box	FB.4337	2	
Bush, hank rivet, ignition coil mounting	RF.9222	2	
Bush, hank rivet, ignition coil condenser	FB.4338	1	
Bush, hank rivet, twist pull handbrake stay	FB.4338	1	
Bush, hank rivet, steering column mounting seal	FB.4338	6	
Bush, hank rivet, tie bar steering column cut-out	FB.4338	3	
Bush, hank rivet, centre floor boards and side supports	FB.4338	8	
Bush, hank rivet, oil pressure pipe junction	FB.4338	1	
Bush, hank rivet, clip, windscreen washer tubing	FB.4338	1	
Bush, hank rivet, bracket, windscreen washer bottle	FB.4338	4	
Bush, hank rivet, bracket, toeboard support	FB.4338	1	
Bush, support bracket, dash front (coupe bodies only)	RF.5982	2	
Plate, stiffener, dash side RH	FB.4556	1	
Plate, stiffener, dash side LH	FB.4557	1	
Plate, stiffener, dash front	RF.6659	2	
DASHBOARD, assembly as above, except for drilling	RF.9449	1	G
DASHBOARD, assembly as above, except for drilling	RF.10231	1	=
DASHBOARD, assembly as above, except for drilling	RF.8489	1	x
FASTENER, Tenax, insulation	RF.3592	13	
FASTENER, 'Carr' type		1	
GROMMET, coil (1) and demister blower leads (1)	RF.6610	2	
GROMMET, dip switch and reverse lamp leads	RF.6611	1	
GROMMET, windscreen wiper leads	RF.6611	1	
GROMMET, main trunk across dash	RD.4941	2	
GROMMET, instrument board wiring	RD.3097	1	
GROMMET, tubing, windscreen washer	RF.7127	3	
GROMMET, dash to body	RF.9985	2	
INSULATION, dashboard	RF.6629	1	F
INSULATION, dashboard	RF.9955	1	G
INSULATION, dashboard	RF.8486	1	x

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY LY

NOTES

GROUP U5A Continued

NUT, .250" dia., wiper motor bracket	K.4310/Z	4	
NUT, .250" dia., wiper motor condenser	K.4310/Z	1	
NUT, .250" dia., dash mounting front	K.4310/Z	6	
NUT, .250" dia., dash mounting sides	K.4310/Z	6	
NUT, .250" dia., handbrake lever bracket to dash	K.4310/Z	4	
NUT, .250" dia., anchor plate (coachbuilt)	K.4310/Z	4	
NUT, .250" dia., closing bracket	K.4310/Z	3	
NUT, .312" dia., toeboard reinforcement to dash sides	K.4313/Z	4	
NUT, .375" dia., Silentbloo bush	K.4316/Z	4	
NUT, 2BA, toeboard angle to dash	K.4307/Z	24	
NUT, 2BA, steering column seal to closing bracket seal	K.4307/Z	2	
NUT, 5BA, 'Carr' fastener	K.4301/Z	1	
PILLAR, insulation fixing	RF.3959	13	
PANEL, "Flinco" dashboard	RF.10005	1	
PANEL, "Flinco" dash side	RF.10006	2	
PANEL, "Flinco" dash upper	RF.10007	2	
SCREW, lamp clip to dash	RE.13513	4	
SCREW, cheese head, 2BA, dashboard to earth	K.1907/Z	1	
SCREW, cheese head, 2BA, bracket heater cable	K.1907/Z	3	
SCREW, cheese head, 2BA, toeboard and bracket speaker (when speaker is mounted on steering column)	K.1910/Z	2	
SCREW, cheese head, 2BA, bracket, speaker dashboard plugging	K.1904/Z	1	
SCREW, cheese head, 3BA, main fuse box	K.1810/Z	2	
SCREW, cheese head, 3BA, oil pipe connections	K.1804/Z	2	
SCREW, cheese head, 5BA, lubrication pipe clips	K.1704/Z	6	
SCREW, cheese head, .250" dia., steering column seal (.500" long)	K.2010/Z	4	
SCREW, cheese head, .250" dia., steering column seal (.600" long)	K.2013/Z	4	
SCREW, countersunk head, 5BA, 'Carr' fastener	K.2604/Z	1	
SCREW, set, .250" dia., condenser, wiper motor	KC.902/Z	1	
SCREW, set, .250" dia., condenser coil	KC.902/Z	1	
SCREW, set, .250" dia., tie bar to dash	KC.201/Z	3	
SCREW, set, .250" dia., tie bar to closing bracket	KC.201/Z	1	
SCREW, set, .250" dia., clip, tubing, windscreen washer	KC.902/Z	1	
SCREW, set, .250" dia., bracket, windscreen washer bottle	KC.902/Z	4	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U5A Continued

SCREW, .250" dia., toeboard	CS30201/Z	2	
STOP, lubrication pump lever	RF.6654	1	
STRIP, seal, toeboard angle side to dash RH	RF.7394	1	
STRIP, seal, toeboard angle side to dash LH	RF.7395	1	
STRIP, seal, toeboard angle front to dash RH	RF.7392	1	
STRIP, seal, toeboard angle front to dash LH	RF.7393	1	
STRIP, seal, steering column seal to closing bracket	RF.7400	1	
STRIP, seal, toeboard reinforcement to dash	RF.7396	22	
TIE-BAR, steering column cut-out	RF.6549	1	
TOEBOARD, reinforcement side assembly RH	RE.10575	1	
TOEBOARD, reinforcement side assembly LH	RF.7164	1	
TOEBOARD, reinforcement lower assembly RH	RF.7160	1	
TOEBOARD, reinforcement lower assembly LH	RF.7161	1	
TOEBOARD, support angle assembly RH	RF.6587	1	
TOEBOARD, support angle assembly LH	RF.6585	1	
WASHER, dashboard to body	RF.9997	2	
WASHER, plain, toeboard	CS32070/Z	2	
WASHER, plain, handbrake lever bracket to dash	RB.2945	2	
WASHER, plain, .250" dia., condenser, wiper motor	K.4407/Z	1	
WASHER, plain, .250" dia., condenser coil	K.4407/Z	1	
WASHER, plain, .250" dia., steering column seal	K.4407/Z	8	
WASHER, plain, 3BA, main fuse box	K.4446/Z	2	
WASHER, plain, 5BA, 'Carr' fastener	K.4401/Z	1	
WASHER, closing bracket to tie bar and dash	RE.5855	3	
WASHER, shakeproof, toeboard	CS32058/Z	2	
WASHER, shakeproof, windscreen wiper motor	CS32056/Z	3	
WASHER, spring, 5BA, lubrication pipe clips	K.9003/Z	6	
WASHER, spring, 5BA, 'Carr' fastener	K.9003/Z	1	
WASHER, spring, 3BA, oil pipe connection	K.9005/Z	2	
WASHER, spring, 3BA, main fuse box	K.9005/Z	2	
WASHER, spring, 2BA, dashboard to earth	K.9006/Z	1	
WASHER, spring, 2BA, bracket heater cable	K.9006/Z	3	
WASHER, spring, 2BA, toeboard angles to dash	K.9006/Z	25	
WASHER, spring, 2BA, steering column seal to closing bracket seal	K.9006/Z	2	
WASHER, spring, 2BA, bracket speaker baffle (when speaker is mounted on steering column)	K.9006/Z	1	
WASHER, spring, .250" dia., bracket wiper motor	K.9008/Z	4	

SCHEDULE OF SPARE PARTS

REF NO. PART NO.

QUANTITY
GROUP ASSTLY

NOTES

GROUP U5A Continued

WASHER, spring, .250" dia., condenser, wiper motor	K.9008/Z	1	
WASHER, spring, .250" dia., steering column seal	K.9008/Z	8	
WASHER, spring, .250" dia., tie bar to dash	K.9008/Z	3	
WASHER, spring, .250" dia., tie bar to closing bracket	K.9008/Z	1	
WASHER, spring, .250" dia., dash mounting front	K.9008/Z	6	
WASHER, spring, .250" dia., dash mounting side	K.9008/Z	6	
WASHER, spring, .250" dia., handbrake lever bracket to dashboard	K.9008/Z	4	
WASHER, spring, .250" dia., anchor plate (coachbuilt)	K.9008/Z	4	
WASHER, spring, .250" dia., clip windscreen washer tubing	K.9008/Z	1	
WASHER, spring, .250" dia., windscreen washer bottle bracket	K.9008/Z	4	
WASHER, spring, .312" dia., toeboard reinforcement to dashboard side	K.9009/Z	4	
WASHER, spring, .375" dia., Silentbloc bush	K.9010/Z	4	

NOTES: * Required on cars destined for Canada and fitted with additional heater and booster demister.

Q Used when grommet and bolt are used under bonnet side bracket.

= When Continental "B" type demister system is fitted.

GROUP U6

FRAME (WITHOUT FITTINGS)

This group includes parts normally welded or riveted to the frame as one unit. Items fixed to the frame but not normally welded or riveted to it will be found in other groups.

Comprising :-

BRACKET, anchor, brake tension spring	RF.4273	1	
BRACKET, body and step iron support	FB.4463	2	X
BRACKET, body and step iron support	RF.9408	2	Q
BRACKET, body short	FB.3502	2	X
BRACKET, body short	RF.9411	2	Q

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP U6 Continued

BRACKET, body, wheelarch, front LH	FB.5050	1	*
BRACKET, body, wheelarch, front LH	RF.9625	1	Q
BRACKET, body, wheelarch, front RH	FB.3534	1	*
BRACKET, body, wheelarch, front RH	RF.9627	1	Q
BRACKET, body, wheelarch, rear LH	FB.3501	1	*
BRACKET, body, wheelarch, rear LH	RF.9624	1	Q
BRACKET, body, wheelarch, rear RH	FB.3500	1	*
BRACKET, body, wheelarch, rear RH	RF.9626	1	Q
BRACKET, brake pedal pull off spring	RF.6338	1	
BRACKET, dash mounting front	RF.4436	2	
BRACKET, dash mounting side RH	RF.9687	1	Q
BRACKET, dash mounting side LH	RF.9688	1	Q
BRACKET, engine support, front RH	RF.3240	1	
BRACKET, engine support, front LH	RF.3241	1	
BRACKET, engine undersheet, long	RF.3825	3	
BRACKET, engine undersheet, short	RF.3824	2	
BRACKET, engine undersheet	RF.7022	1	
BRACKET, rear shackle, rear spring RH	RF.8934	1	
BRACKET, rear shackle, rear spring LH	RF.8935	1	
BRACKET, 2nd relay lever, handbrake (used only on LC)	RF.8938	1	
BRACKET, servo undersheet assembly	RF.3824	2	
BRACKET, stop lamp switch	FB.3760	1	
BRACKET, support, brake equaliser bar	RF.3602	1	
BRACKET, support, brake rear intermediate	RF.4667	1	
BRACKET, support, front shock damper rebound stop RH	RF.7703	1	
BRACKET, support, front shock damper rebound stop LH	RF.7704	1	
BRACKET, support, front head shield	RF.9167	3	
BRACKET, support, rear axle buffer	FB.4605	2	
BRACKET, support, rear shock damper	FB.3877	4	
BRACKET, support, torque arm, coiled pipe shield LH	RF.3208	1	
BRACKET, support, torque arm, coiled pipe shield RH	RF.3207	1	
CROSSMEMBER, rear assembly	RF.8873	1	*
CROSSMEMBER, rear assembly	RF.9332	1	Q
CROSSMEMBER, 2nd assembly	RF.8875	1	*
CROSSMEMBER, 2nd assembly	RF.9329	1	Q
PLATE, blanking, RH front gusset to side member	RF.5276	1	
PLATE, end, frame side member	RF.3503	2	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP AMT LY

NOTES

GROUP U6 Continued

SUSPENSION, battery assembly consisting of:

Part Description	Part No.	Quantity	Notes
Boss, battery fixing screw	F.55311	2	
Bracket, junction box mounting	RF.6622	1	
Bracket, battery support assembly	RF.6805	1	
Support angle LH	FB.4283	1	
Support angle RH	FB.4282	1	
Support angle front	FB.4284	1	
Support angle rear	FB.4286	1	
Support cruciform frame	RF.6804	1	
Plate, battery fixing	FB.4285	1	

SUSPENSION, battery assembly as above except

Part Description	Part No.	Quantity	Notes
Bracket, battery support assembly	RF.9428	1	
Support angle LH	RF.9944	1	
Support angle RH	RF.9944	1	
Support cruciform frame	RF.9326	1	

BRACKET, mounting dash side

Part Description	Part No.	Quantity	Notes
Bracket	RF.8300	1	
Bolt, .3125" dia.	K.305/Z	1	
Nut, .3125" dia.	K.4009/Z	1	
Washer, spring	K.9009/Z	1	

NOTE: * Riveted frame.

O Welded frame.

GROUP U7

MOUNTINGS, FRAME

Consisting of parts necessary to mount the various units on the frame.

Comprising:-

BODY

Part Description	Part No.	Quantity	Notes
Bolt, .250" dia., body bracket, Silentbloc mounting	K.241/Z	32	H
Bolt, .250" dia., body bracket, Silentbloc mounting	K.241/Z	30	J
Bolt, .250" dia., body bracket, Silentbloc mounting rear	K.204/Z	2	J

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS LV

NOTES

GROUP U7 Continued

BODY (Cont'd)

Bolt, .250" dia., wheelarch brackets, Silentbloc mounting	K.204/Z	8	
Bush, Silentbloc, body bracket, rear	FW.250	2	
Bush, Silentbloc, body bracket	FB.3484	6	
Bush, Silentbloc, wheelarch brackets	FW.380	4	
Nut, half, .250" dia.	K.4310/Z	40	
Stiffener, body bracket, rear	FW.1974	2	
Stiffener, body bracket	FB.4499	6	
Stiffener, body bracket	RF.9822	2	=
Stiffener, wheelarch bracket	FW.382	8	
Washer, plain, .250" dia., Silentbloc mounting rear	K.4407/Z	2	
Washer, spring, .250" dia.,	K.9008/Z	40	
BUMPER, rear	2		
Bolt, .375" dia., stay to crossmember	K.453/Z	2	Q
Bolt, .250" dia., bracket to rear crossmember	K.204/Z	8	Q
Bracket, support, LH	RF.8926	1	≠
Bracket, support, RH	RF.8916	1	≠
Bracket, support, RH	RF.9198	1	Q
Bracket, support, LH	RF.9199	1	Q
Nut, half, .250" dia., bracket to rear crossmember	K.4310/Z	8	Q
Nut, half, .375" dia., stay to crossmember	K.4316/Z	2	Q
Nut, half, .437" dia., bumper to bracket	K.4319/Z	2	
Nut, half, .437" dia., support bracket to frame	K.4319/Z	4	
Plate, backing, rear bumper (used with export bumpers)	RF.6149	2	
Screw, .4375" dia., support bracket to bumper (1.300")	KC.358/Z	2	A
Screw, .4375" dia., bumper to support bracket (1.500")	KC.360/Z	2	A
Screw, .4375" dia., bumper to support bracket (1.600")	KC.361/Z	2	A
Screw, .4375" dia., bumper to support bracket (1.700")	KC.362/Z	2	A
Screw, .4375" dia., support bracket to frame	KC.355/Z	4	
Washer, plain, bracket to frame	RF.8917	4	Q
Washer, plain, .375" crossmember to stay	KB.3907/Z	4	Q
Washer, plain, bumper to bracket	RF.8917		B
Washer, spring, .375" dia., crossmember to stay	K.9010/Z	2	Q