

SECTION X

STANDARD PARTS

The parts tabulated in this section are what are known as Standard Parts i.e. they are common to several sections. They have been listed here to provide a ready means of ascertaining their Part Number, Size, etc., although, in every case they are listed in the preceding sections wherever they are required.

When a part number is shown to have a suffix letter in the preceding sections it must be quoted when an order is placed as it signifies a non-standard electro-deposit finish. The standard finish is cadmium.

The distinction between a Bolt and a Screw depends upon the use to which it is put, therefore to assist identification only square or half square heads are admitted as Bolts, hexagonal, cheese or other shaped heads being listed as Screws.

Dimension A is in all cases the effective length of thread of a bolt, screw or rivet to the end of the shank i.e. it is the total length of the shank but not the total length of the part.

Dimension E is in all cases the effective length of thread and does not include the run out of the thread forming tool where the thread is not fully formed.

Some dimensionally similar parts differ in the material from which they are produced. In such cases the material is indicated by one of the following abbreviations:-

- A - Aluminium
- B - Brass
- C - Copper
- S - Plain carbon steel
- SA - Alloy Steel

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'Y NOTES

X No	Dim A	Dim E	Part No.
1.	BOLT, square head, frame fitting .312 x 22 TPI, R.H. .950 .300 KB.3697		
2.	BOLT, half square head, fitting .375 x 20 TPI, R.H. .400 .350 K. 801		
3.	BOLT, half square head, fitting .500 x 16 TPI, R.H. .700 .650 K. 903		
4.	BOLT, square head, fitting 2 BA thread .800 .267 KB.7956 1.200 .167 KB.7866		
5.	BOLT, square head, fitting .312 x 22 TPI, R.H. .700 .600 KB.2801 .900 .600 KB.2803 1.000 .600 KB.2805 1.200 .600 KB.2806 1.500 .600 KB.2809 1.700 .600 KB.2811		
6.	BOLT, square head, fitting .312 x 22 TPI, R.H. .700 .255 KB.8452 1.150 .255 KB.8461		
6A.	BOLT, square head, fitting .375 x 20 TPI, R.H. 1.100 .420 KB.8755		
6B.	BOLT, square head, fitting .437 x 18 TPI, R.H. 1.150 .308 KB.8858		
7.	BOLT, square head, non-fitting 5 BA thread .600 .207 K. 3705 .700 .257 K. 3706 .750 .207 KA.3706 1.200 .207 K. 3711		
8.	BOLT, square head, non-fitting 3 BA thread .400 .223 CS.202		

X No	Dim A	Dim E	Part No
Contd/-			
8.	.400	.223	K. 3602
	.500	.223	K. 3603
	.600	.223	K. 3604
	.700	.223	K. 3629
	.800	.223	K. 3630
9.	BOLT, square head, non-fitting 2 BA thread		
	.300	.217	K. 101
	.350	.217	KA.101
	.400	.317	K. 102
	.450	.317	KA.102
	.500	.317	K. 103
	.600	.317	K. 130
	.700	.317	K. 131
	.800	.317	K. 132
	.900	.317	K. 107
	.900	.317	K. 133
	1.000	.317	K. 108
	1.400	.317	K. 138
	3.000	.317	K. 128
10.	BOLT, square head, non-fitting .250 x 26 TPI, R.H.		
	.350	.220	KA.201
	.400	.270	K. 202
	.450	.320	KA.202
	.500	.220	K. 241
	.500	.395	K. 203
	.550	.395	KA.203
	.600	.395	K. 204
	.625	.220	K. 242
	.700	.395	K. 205
	.750	.220	K. 243
	.800	.395	K. 206
	.900	.395	K. 207
	1.100	.395	K. 209
	1.125	.220	K. 246
	1.200	.395	K. 210
	1.250	.220	K. 247
	1.400	.395	K. 212
	1.500	.395	K. 213
	1.600	.395	K. 214
	1.800	.395	K. 216
	2.000	.395	K. 218
	2.800	.395	K. 226

SCHEDULE OF SPARE PARTS

REF NO. PART NO. QUANTITY GROUP ASS'Y NOTES

X No	Dim A	Dim E	Part No.
11.	BOLT, square head, non-fitting .312 x 22 TPI, R.H.		
	.400	.325	K. 302
	.600	.405	K. 303
	.625	.255	K. 304
	.700	.230	K. 304
	.750	.255	K. 345
	.800	.230	K. 305
	.875	.235	K. 346
	.900	.530	K. 306
	1.000	.230	K. 307
	1.100	.530	K. 308
	1.125	.225	K. 348
	1.200	.530	K. 309
	1.250	.255	K. 349
	1.300	.530	K. 310
	1.500	.530	K. 312
	1.600	.530	K. 313
	1.700	.530	K. 314
	1.800	.530	K. 315
	2.700	.530	K. 324
	3.400	.230	K. 331
	3.700	.530	K. 334
	3.800	.230	K. 335
12.	BOLT, square head, non-fitting .375 x 20 TPI, R.H.		
	.625	.300	K. 421
	.700	.520	K. 404
	.750	.266	K. 452
	.875	.300	K. 453
	.900	.620	K. 406
	1.125	.300	K. 455
	1.200	.620	K. 409
	1.900	.620	K. 416
	3.300	.620	K. 430
	3.400	.620	K. 431
	3.700	.620	K. 434
12A.	BOLT, washer faced, hex.head .375 x 20 TPI, R.H.		
	1.625	.750	CS.2211
	2.875	.750	CS.2221
13.	BOLT, square head, non-fitting .437 x 18 TPI, R.H.		
	.800	.585	KB.1600
	1.100	.708	KB.1603

X No	Dim A	Dim E	Part No
Contd/-			
13.	1.300	.708	KB.1605
	6.250	.708	KB.1635
14.	BOLT, square head, non-fitting .500 x 16 TPI, R.H.		
	2.500	.790	K. 521
14A.	BOLT, washer faced, hex.head .500 x 16 TPI, R.H.		
	3.375	1.000	CS.2423
15.	BOLT, square head, non-fitting .625 x 16 TPI, R.H.		
	3.250	.770	K. 611
16.	COLLAR, steel i/d Flange Pin		
	.156	.312 .075	KB.1177
	.187	.375 .075	KB.1178
	.250	.437 .075	KB.1179
	.312	.500 .138	KB.1180
17.	JAW, hardened, R.H. thread		
	Gap		
	2 BA	.187	KB.1115
	.312 x 22 TPI	.187	KB.1110
	.312 x 22 TPI	.312	KB.1112
	.312 x 22 TPI	.437	KB.1114
18.	KEY, Woodruff		
	.500 dia.,	.203 deep	
	Width		
	.0935		KC.500
	.0940		KC.501
	.0945		KC.502
	.0950		KC.503
	KEY, Woodruff		
	.625 dia.,	.250 deep	
	.1250		KC.505
	.1255		KC.506
	.1260		KC.507
	.1265		KC.508
	KEY, Woodruff		
	.750 dia.,	.313 deep	
	.1875		KC.515

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASS'Y NOTES

X No	Part No	
	KEY, Woodruff (Continued)	
	.750 dia., 313 deep	
	.1880	KC.516
	.1885	KC.517
	.1890	KC.518
19.	NUT, castellated	
	.750 x 16 TPI, L.H. thread	
	Flats Length	
	1.101 .625	KB.3610
20.	NUT, castellated, R.H.	
	Flats Length	
	2 BA .338 .250	KB.3579
	2 BA .338 .279	KB.4206
	.250 x 26 .448 .300	KB.3581
	.250 x 26 .448 .375	KB.4208
	.312 x 22 .525 .290	KB.3639
	.312 x 22 .525 .350	KB.3583
	.312 x 22 .525 .469	K. 4209
	.375 x 20 .601 .460	KB.3585
	.437 x 18 .709 .400	KB.3589
	.437 x 18 .709 .438	KB.4211
	.437 x 18 .709 .525	KB.3587
	.500 x 16 .820 .500	KB.3593
	.500 x 16 .820 .625	KB.3591
	.625 x 16 .919 .750	KB.3599
	.625 x 16 .919 .562	KB.3601
	.625 x 16 .919 .938	K.4214
	.750 x 16 1.101 .625	KB.3609
21.	NUT, full, plain, R.H. thread	
	5 BA .252 .125	K. 4003
	3 BA .280 .188	CS.5505)
	3 BA .280 .188	K. 4005)
	2 BA .338 .188	CS.5506)
	2 BA .338 .188	K. 4006)
	.250 x 26 .448 .250	CS.5508)
	.250 x 26 .448 .250	K. 4008)
	.312 x 22 .525 .313	K. 4009
	.375 x 20 .601 .375	K. 4010
	.437 x 18 .709 .438	K.4011
	.500 x 16 .820 .500	K.4012
	.625 x 16 .919 .625	K.4014
22.	NUT, half or lock, L.H. thread	
	Flats	
	.312 x 22 .525	KB.5054

X No	Part No	
23.	NUT, half or lock, L.H. thread	
	1.312 x 16 1.825	KB.3521
	1.625 x 16 2.050	KB.3541
24.	NUT, half or lock, R.H. thread	
	5 BA .252 S	K. 4301
	5 BA .252 B	K. 4302
	3 BA .280 S	K. 4304
	3 BA .280 B	K. 4305
	2 BA .338 S	K. 4307)
	2 BA .338 S	CS.5703)
	.250 x 26 .448 S	K. 4310
	.312 x 22 .525 S	K. 4313
	.375 x 20 .601 S	K. 4316
	.437 x 18 .709 S	K. 4319
	.500 x 16 .820 S	K. 4322
	.562 x 20 .919 S	KB.5056
	.625 x 16 .919 S	K. 4328
	.687 x 16 1.011 S	K. 4331
	.750 x 16 1.101 S	K. 4334
	.875 x 16 1.301 S	K. 4340
25.	NUT, tubing, Enot's "Olive" union	
	o/dia	
	.250 (B and S No.Z17)	KB.3022
	.312 (B and S No.Z18)	KB.3023
	.375 (B and S No.Z19)	KB.3024
26.	PLUG, flanged, R.H. thread	
	with 2 pin holes	
	.625 x 20	KB.7301
	.750 x 20	KB.7303
	.875 x 20	KB.7305
	1.125 x 20	KB.7309
27.	PLUG, hexagon head, R.H. thread	
	Flats	
	.312 x 22 .448 S	KB.1054
	.437 x 18 .601 S	KB.1058
	.500 x 16 .709 B	KB.1061
	.625 x 16 .820 S	KB.1062
	.625 x 16 .820 B	KB.1063
28.	PIN, plain, with flat head	
	.047 dia. hole	
	A dia.	
	.450 .125	KB.4456
	.562 .156	KB.4462
	.575 .125	KB.4458

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'Y NOTES

X No			Part No
28A.	PIN, plain, with flat head .015 dia. hole		
	.740	.249	K.6508
	.800	.249	K.6509
29.	PIN, plain, with flat head .125 dia. hole		
	.660	.311	K.6604
30.	PIN, plain, with flat head .137 dia. hole		
	1.437	.312	KB.4569
	.975	.437	KB.4608
31.	PIN, split, parallel shank		
	Dia.	Length	
	.031	.375	K.4646
	.031	.500	K.4648
	.062	.500	K.4601
	.062	.625	KA.4602
	.062	.750	K.4602
	.062	1.000	K.4603
	.062	1.250	K.4604
	.062	1.750	K.4606
	.093	.750	K.4607
	.093	.875	K.4608
	.125	.750	K.4643
	.125	1.000	K.4613
	.125	1.250	K.4614
	.125	1.500	K.4615
	.125	1.750	K.4616
	.187	1.500	K.4625
32.	PIN, taper, plain Taper 1 in 48 on dia.		
	Large		
	End.	Length.	
	.062	.250	K.4870
	.062	.375	K.4871
	.093	.625	K.4851
	.125	.375	K.4846
	.125	.625	K.4901
	.125	.750	K.4801
	.125	1.000	K.4802
	.156	.750	K.4883
	.187	.375	K.4847
	.187	1.250	K.4819

X No			Part No
33.	PIN, taper, split Taper 1 in 48 on dia.		
	Large		
	End.	Length.	
	.156	1.000	K.4710
34.	RING, rubber sealing		
	i/d	o/d	
	.450	.700	KB.6201
	.512	.762	KB.6202
	.825	1.075	KB.6206
35.	RIVET, countersunk head		
	dia.	Length.	
	.187	.093 S	KB.13123
	.250	.093 S	KB.13124
	.500	.093 S	KB.12128
	.562	.125 A	KB.12750
	.375	.156 C	KB.12568
36.	RIVET, countersink head to B.E.S.A. 641		
	.156	.375 S	KB.2200
37.	RIVET, flat head		
	.062 dia., .125 dia. head		
	A		
	.187 (AS 469/203)C		KB.2356
38.	RIVET, flat head		
	.093 dia., .186 dia. head		
	.187 (AS 469/303)C		KB.2406
39.	RIVET, snap head, .093 dia.		
	.187 (AS 155/303) A		KB.1807
	.250 (AS 455/304) S		KB.1808
	.250 (AS 155/304) A		KB.1811
	.375 (AS 455/306) S		KB.1816
40.	RIVET, snap head, .125 dia.		
	.250 (AS 455/404) S		KB.1850
	.312 (AS 455/405) S		KB.1854
	.375 (AS 455/406) S		KB.1858
	.437 (AS 455/407) S		KB.1862
41.	RIVET, snap head, .156 dia.		
	.375 (AS 455/506) S		KB.1908

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

X No	Part No.				X No	Part No.			
42.	RIVET, snap head, .187 dia.				47.	SCREW, cheesehead, .250 x 26			
	.437	(AS 455/607)	S	KB.1962		.400	.295	S	K.2007
	.500	(AS 455/608)	S	KB.1966		.400	.295	SA	K.2009
	.625	(AS 455/610)	S	KB.1974		.500	.395	S	K.2010
	.625	(AS 155/610)	A	KB.1977					
43.	SCREW, cheesehead, 7 BA				48.	SCREW, countersink head, 5 BA			
	A	E				.400	.250	S	K.2601
	.250	.191		K.1656		.500	.350	S	K.2604
	.700	.266		K.1669		.500	.350	B	K.2605
44.	SCREW, cheesehead, 5 BA				49.	SCREW, countersink head, 3 BA			
	A	E				.400	.250	S	K.2701
	.200	.312	S	K.1750		.600	.450	S	K.2707
	.250	.182	B	K.1702		.800	.175	S	K.2713
	.300	.232	S	K.1704					
	.400	.332	SA	K.1707	50.	SCREW, countersink head, 2 BA			
	.500	.407	S	K.1710		A	E		
	.500	.407	S	K.1712		.450	.193	S	K.2801
	.500	.407	B	K.1711		.450	.192	B	K.2802
	.600	.457	S	K.1713		.500	.193	S	K.2804
	.600	.457	B	K.1714		.550	.343	S	K.2807
	.700	.507	S	K.1719		.600	.342	S	K.2810
	1.250	.757	S	K.1731		.700	.442	S	K.2813
	1.400	.357	S	K.1737	51.	SCREW, countersink head			
45.	SCREW, cheesehead, 3 BA					.250	x 26		
	.300	.223	S	K.1801		.600	.270	S	K.2904
	.300	.223	SA	K.1803		.600	.270	SA	K.2906
	.400	.323	S	K.1804	52.	SCREW, countersink head			
	.500	.400	S	K.1807		.437	x 18		
	.700	.398	B	K.1814		.600	.200		K.3201
	.700	.498	S	K.1813					
	.800	.500	N/SLD	K.1816	53.	SCREW, hexagon head			
	.800	.500	S	K.1817		3 BA, .280 flats			
	1.200	.748	S	K.1828		.300	.223	SA	KC.101
	1.200	.750	B	K.1829	54.	SCREW, hexagon head			
46.	SCREW, cheesehead, 2 BA					2 BA .338 flats			
	.250	.167	S	K.1901		.300	.217		KC.151
	.325	.242	S	K.1904		.350	.217		KC.170
	.325	.242	B	K.1905		.400	.317		KC.152
	.375	.292	S	K.1907		.450	.317		KC.171
	.500	.417	S	K.1910		.500	.317		KC.153
	.750	.492	S	K.1916		.500	.417		KC.178
	.800	.492	S	K.1949		.550	.317		KC.172
	1.000	.742	S	K.1922		.650	.317		KC.173
	1.000	.742	B	K.1923					
	1.250	.742	S	K.1928					

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASSEMBLY NOTES

X No	Part No.		
55.	SCREW, hexagon head		
	.250 x 26, .448 flats		
	.350	.250 SA	KC.901
	.400	.300 SA	KC.201
	.450	.350 SA	KC.902
	.500	.400 SA	KC.202
	.550	.450 SA	KC.903
	.600	.460 SA	KC.203
	.650	.470 SA	KC.904
	.750	.470 SA	KC.905
	.800	.470 SA	KC.205
	.900	.470 SA	KC.231
	.850	.470 SA	KC.906
	.950	.470 SA	KC.907
	1.000	.486 SA	KC.207
	1.200	.470 SA	KC.209
	1.800	SA	KC.215
	1.900	.480 SA	KC.216
56.	SCREW, hexagon head		
	.312 x 22, .525 flats		
	.550	.430	KC.271
	.600	.480	KC.277
	.850	.530	KC.297
	.950	.530	KC.298
	1.000	.530	KC.281
	1.100	.530	KC.282
	1.600	.530	KC.287
57.	SCREW, hexagon head		
	.375 x 20, .601 flats		
	A	E	
	.600	.475	KC.302
	.650	.520	KC.322
	.700	.575	KC.328
	.900	.620	KC.330
	1.200		KC.333
58.	SCREW, hexagon head		
	.437 x 18, .709 flats		
	1.300	.683	KC.358
	1.500	.883	KC.360
	1.900	1.283	KC.364
59.	SLEEVE, Enot's "Olive" union		
	To suit pipe o/dia		
	.250 (B and S No.Z3)KB.3002		
	.312 (B and S No.Z4)KB.3003		
	.375 (B and S No.Z5)KB.3004		

X No	Part No.		
60.	STUD, 2 BA		
	Length E		
	.650	.192/.292	KB.3818
61.	STUD, 2 BA		
	.700	.242/.242	KB.650
	.900	.242/.242	KB.653
	1.200	.242/.242	KB.656
	1.600	.242/.242	KB.660
	1.800	.242/.242	KB.662
62.	STUD, 2 BA		
	.725	.242/.317	KB.299
63.	STUD, 2 BA		
	.775	.317/.317	KB.250
	.975	.317/.317	KB.253
	1.075	.317/.317	KB.254
	1.275	.317/.317	KB.256
	1.475	.317/.317	KB.258
	1.600	.317/.317	KB.263
	3.375	.317/.317	KB.277
64.	STUD, 2 BA and .250 x 26		
	1.100	.317/.317	KB.3201
	1.200	.317/.317	KB.3202
65.	STUD, .250 x 26		
	.850	.220/.420	KB.3823
66.	STUD, .250 x 26		
	.875	.295/.295	KB.750
	.975	.295/.295	KB.751
	1.075	.295/.295	KB.752
	1.175	.295/.295	KB.753
	1.275	.295/.295	KB.754
	1.475	.295/.295	KB.756
	2.375	.295/.295	KB.765
67.	STUD, .250 x 26		
	A	E	
	.925	.370/.420	KB.399
	1.000	.370/.420	KB.350
68.	STUD, .250 x 26		
	1.100	.420/.420	KB.351
	1.200	.420/.420	KB.352
	1.300	.420/.420	KB.353
	1.400	.420/.420	KB.354

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSY. NOTES

X No		Part No.
68.	(Continued).	
	1.500 .420/.420	KB.355
	1.900 .420/.420	KB.359
	2.500 .420/.420	KB.365
69.	STUD, .250 x 26 and .312 x 22	
	1.925 .370/.320	KB.3258
70.	STUD, .312 x 22	
	1.050 .260/.530	KB.3630
71.	STUD, .312 x 22	
	1.075 .475/.475	KB.800
	1.275 .475/.475	KB.802
	1.475 .475/.475	KB.804
	1.675 .475/.475	KB.806
	1.775 .475/.475	KB.807
	3.075 .475/.475	KB.820
	3.975 .475/.475	KB.826
72.	STUD, waisted, .312 x 22	
	2.725 .530/.530	KB.4008
73.	STUD, .312 x 22	
	1.325 .530/.530	KB.401
	1.425 .530/.530	KB.402
	1.625 .530/.530	KB.404
	1.725 .530/.530	KB.405
	1.825 .530/.530	KB.406
	2.125 .530/.530	KB.409
	2.225 .530/.530	KB.410
74.	STUD, waisted, .375 x 20	
	3.375 .575/.575	KB.4313
	4.575 .575/.575	KB.4319
75.	STUD, .375 x 20	
	1.575 .575/.575	KB.853
76.	STUD, .375 x 20	
	1.950 .646/.646	KB.455
	3.350 .646/.646	KB.469
77.	STUD, .375 x 20 and .437 x 18	
	.750 .375/.575	KB.3396
78.	STUD, .437 x 18	
	A E	
	2.175 .758/.758	KB.505
	2.275 .758/.758	KB.506

X No		Part No.
78.	(Continued).	
	2.375 .758/.758	KB.507
	2.475 .758/.758	KB.508
79.	STUD, .500 x 16	
	2.850 .750/.750	KB.962
80.	STUD, waisted, .500 x 16	
	5.500 .750/.750	KB.4420
80A.	UNION.	
	To suit .375 dia. pipe	KB.3044
81.	WASHER, grover Bolt	
	dia. 1/d	
	.343 .197	CS.6731
	.250 .275	K.4508
	.312 .350	K.4509
	.437 .470	KB.4511
82.	WASHER, copper and asbestos	
	1/d o/d	
	1.020 1.270	KB.7620
83.	WASHER, plain, aluminium	
	1/d o/d	
	.218 .350	KB.1075
	.250 .400	KB.1076
	.312 .500	KB.1077
	.375 .575	KB.1078
	.385 .575	KB.1096
	.437 .650	KB.1079
	.500 .725	KB.1080
	.520 .725	KB.1097
	.625 .825	KB.1081
	.687 .875	KB.1088
	.750 .950	KB.1091
	.750 1.025	KB.1082
	.812 1.050	KB.1089
	.830 1.050	KB.1098
	.875 1.075	KB.1092
	.875 1.225	KB.1083
	1.000 1.250	KB.1093
	1.000 1.325	KB.1084
	1.875 2.125	KB.1197
84.	WASHER, plain, chamfered one side	
	.201 .625	KB.3904
	.218 .625	KB.3905

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

X No	Part No.
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84. (Continued).

.328	1.250	K.7502
.343	.875	KB.3906
.406	1.000	KB.3907)
.406	1.000	CS.6557)
.468	1.125	KB.3908
.531	1.250	KB.3909)
.531	1.250	CS.6559)
.656	1.425	KB.3911

85. WASHER, plain, flat

.135	.325	S	K.4401)
.135	.325	S	CS.6501)
.135	.325	B	K.4402
.170	.350	S	K.4406
.170	.350	B	K.4407
.200	.450	S	K.4404)
.200	.450	S	CS.6503)
.200	.450	B	K.4405
.200	.450	S/A	K.4406
.218	.500	S	K.4452
.260	.550	S	K.4407)
.260	.550	S	CS.6504)
.280	.565	S	K.4409
.320	.635	S	K.4410
.320	.635	S	CS.6505
.385	.750	S	K.4413)
.385	.750	S	CS.6506)
.450	.875	S	K.4416
.450	.875	S	CS.6508
.525	1.025	S	K.4419)
.525	1.025	S	CS.6509)
.625	1.125	S	K.4425

86. WASHER, extra thin (.018)

.135	.325	S	K.8802
.195	.195	S	K.8804
.260	.525	SA	K.8806
.260	.525	SA	K.8833
.320	.625	S	K.8807

87. WASHER, spring

Size	i/d	
7 BA	.109	K.9002
5 BA	.130	K.9003
3 BA	.175	K.9005
2 BA	.200	K.9006
1 BA	.225	K.9007)
1 BA	.225	CS.6706)

X No	Part No.
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87. (Continued).

.250	.275	K.9008)
.250	.275	CS.6708)
.312	.325	K.9008
.312	.325	CS.6709
.375	.400	K.9010
.437	.450	K.9011
.500	.530	K.9012
.562	.580	K.9013
.625	.650	K.9014

88. WASHER, star locking
Flats Stud Hole

1.390	.210	KC.464
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89. WASHER, tab locking
Size

2 BA	KB.2953
.250	KB.2954
.250	KB.7106
.312	KB.7107
.312	KB.2955
.375	KB.2956
.437	KB.2957
.687	KB.2961
.875	KB.2964

90. WASHER, Thackeray

Size	i/d	
3 BA	.171	K.3902
2 BA	.200	K.3803
.250	.281	K.3804
.312	.328	K.3805
.375	.390	K.3806
.437	.469	K.3807
.500	.531	K.3808

COACHWORK SECTION ONLY.

91. NUT, B.S.F. Thread
.250 dia

CS.30965

92. NUT, 38.5 T.P.I.
4 BA

CS.30975

93. NUT, square,
2 BA x 31.4 T.P.I.
.250 dia. B.S.F.CS.30981
CS.30990

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'LY NOTES

X No		Part No.
94.	PIN, Gimp .040 dia. x .375	CS.32290
95.	SCREW, binding head 2 BA x 31.4 T.P.I.	
	.250 S	CS.30540
	.375 S	CS.30541
	.500 S	CS.30542
	.625 S	CS.30543
	.750 S	CS.30544
	.875 S	CS.30545
	1.000 S	CS.30546
96.	SCREW, binding head, cone point 2 BA x 31.4 T.P.I.	
	.375 S	CS.30101
	.500 S	CS.30102
	.625 S	CS.30103
	.750 S	CS.30104
97.	SCREW, cheesehead 2 BA die cut	
	.250 .167 S	CS.7151
	.450 .377 S	CS.7153
	.550 .377 S	CS.7154
98.	SCREW, countersunk head 2 BA x 31.4 T.P.I.	
	.250 S	CS.30560
	.375 S	CS.30561
	.500 S	CS.30562
	.625 S	CS.30563
	.750 S	CS.30564
	1.000 S	CS.30566
99.	SCREW, countersunk head, cone point 2 BA x 31.4 T.P.I.	
	.375 S	CS.30121
	.500 S	CS.30122
	1.250 S	CS.30127
100.	SCREW, hexagon head 2 BA x 31.4 T.P.I.	
	.375 S	CS.30581
101.	SCREW, hexagon head, cone point 2 BA x 31.4 T.P.I.	
	.375 S	CS.30141
	.500 S	CS.30142

X No		Part No.
101.	(Continued).	
	.625 S	CS.30143
	.750 S	CS.30144
102.	SCREW, raised head, cone point 2 BA x 31.4 T.P.I.	
	.500 S	CS.30162
103.	SCREW, round head 2 BA x 34 T.P.I.	
	.500 S	CS.30622
104.	SCREW, countersunk head 4 BA x 38.5 T.P.I.	
	.250 B	CS.33076
	.375 S	CS.30077
	.625 S	CS.30079
105.	SCREW, countersunk head, cone point 4 BA x 38.5 T.P.I.	
	.375 S	CS.30052
106.	SCREW, cheesehead 5 BA Die cut	
	.200 .132 S	CS.7051
	1.000 .257 S	CS.7060
107.	SCREW, binding head .250 dia x 26 T.P.I.	
	.500 S	CS.30640
	1.000 S	CS.30644
	1.250 S	CS.30645
108.	SCREW, binding head, cone point .250 dia x 26 T.P.I.	
	.500 S	CS.30200
	.625 S	CS.30201
	.875 S	CS.30203
	1.000 S	CS.30204
109.	SCREW, countersunk head .250 dia x 26 T.P.I.	
	.500 S	CS.30700
	.625 S	CS.30701
	.725 S	CS.30702
	1.000 S	CS.30704
	1.250 S	CS.30705
	1.500 S	CS.30706

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASSEMBLY NOTES

X No	Part No.	X No	Part No.
110.	SCREW, countersunk head, cone point .250 dia x 26 T.P.I. .500 S CS.30260 1.000 S CS.30264	118.	SCREW, sheet metal, Type 'Z' Countersunk head No.4 x .750 CS.31464
111.	SCREW, hexagon head, cone point .250 dia x 26 T.P.I. .500 S CS.30320 .750 S CS.30322 .875 S CS.30323	119.	SCREW, wood, countersunk head No.3 x .3125 B CS.34002 No.3 x .375 S CS.31333 No.4 x .250 S CS.31341 No.4 x .375 S CS.31342 No.4 x .375 B CS.34012 No.4 x .4375 S CS.31343 No.4 x .500 S CS.31344 No.4 x .500 B CS.34013 No.4 x .625 S CS.31345 No.4 x .625 B CS.34014 No.6 x .4375 S CS.31362 No.6 x .500 S CS.31363 No.6 x .500 B CS.34021 No.6 x .625 S CS.31364 No.6 x .625 B CS.34022 No.6 x .750 S CS.31365 No.6 x 1.000 B CS.34025 No.6 x 1.750 S CS.31370 No.8 x .750 S CS.31384 No.8 x 1.000 S CS.31386 No.8 x 1.250 S CS.31387 No.8 x 2.000 S CS.31390 No.8 x 2.250 S CS.31391 No.10 x .750 S CS.31402 No.10 x 1.000 S CS.31404 No.10 x 1.500 S CS.31406
112.	SCREW, raised head, cone point .250 dia x 26 T.P.I. .625 S CS.30421	120.	SCREW, wood, raised head No.4 x .750 S CS.31464
113.	SCREW, cheesehead .3125 dia. rolled thread 1.200 .625 S CS.7260	121.	SCREW, wood, round head No.4 x .3125 B CS.34241 No.4 x .375 S CS.31502 No.4 x .500 S CS.31584 No.4 x .625 B CS.34245 No.6 x .375 S CS.31602 No.6 x .500 S CS.31604 No.6 x .500 B CS.34263 No.8 x .375 S CS.31620
114.	SCREW, countersunk head .3125 dia. x 22 T.P.I. .875 CS.30722	122.	WASHER, Cup, Type 'C' 1/d No.6 .277 B CS.34322 No.8 .333 B CS.34324 No.12 .450 B CS.34328
115.	SCREW, sheet metal, Type 'A' Binding head No.4 x .250 CS.31020 No.4 x .500 CS.31022 No.6 x .500 CS.31042 No.6 x .750 CS.31044 No.14 x .750 CS.36642		
116.	SCREW, sheet metal, Type 'A' Countersunk head No.4 x .250 CS.31100 No.4 x .500 CS.31102 No.6 x .500 CS.31121 No.6 x .625 CS.31122 No.6 x .750 CS.31123 No.6 x .875 CS.31124 No.6 x 1.000 CS.31125 No.8 x .500 CS.31120 No.8 x 1.000 CS.31144		
117.	SCREW, sheet metal, Type 'A' Raised head No.4 x .375 CS.31181 No.6 x .875 CS.31204 No.6 x 1.000 CS.31205 No.10 x 1.000 CS.31244		

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'LY NOTES

X No	Part No.
123. WASHER, Cup, Type 'R' No.8 .333 B	CS.34336
124. WASHER, lock 2 BA	CS.32032
125. WASHER, plain, large o/d o/d .500 .200 .625 .370	CS.32068 CS.32070
126. WASHER, plain, 2 BA	CS.32044
127. WASHER, shakeproof 2 BA .195 .250 .265 .375 .385	CS.32056 CS.32058 CS.32062
128. WASHER, shakeproof, countersunk .460 .260	CS.32061

SECTION X, STANDARD PARTS.

BOLT, square head
frame fitting
X.1



NUT, castellated
X19-20



BOLT, half square
head, fitting
X2-3



NUT, full, plain
X21



BOLT, square head
fitting X4-6B



NUT, half or
lock X22-24



BOLT, square head
non-fitting
X7-15



NUT, tubing
X25



COLLAR, steel
X16



PLUG, flanged
X26



JAW, hardened
X17



PLUG, hexagon
head X27



KEY, Woodruff
X18



PIN, plain
X28-30



SECTION X, STANDARD PARTS (Continued)PIN, split
X31PIN, taper
X32PIN, taper
split X33RING, rubber
sealing X34RIVET, countersink
head X35-36RIVET, flat head
X37-38RIVET, snap head
X39-42SCREW, cheese head
X43-47SCREW, countersink
head X48-52SCREW, hexagonal
head X53-58SLEEVE, Enots olive
union X59STUD, plain
X60-63 X65-68
X70-71 X73
X75-76 X78-79STUD, 2 diameter
X64 69 77STUD, waisted
X72 74 80UNION
X80AWASHER, Grover
X81WASHER, copper and
asbestos X82

SECTION X. STANDARD PARTS (Continued).

WASHER, plain
aluminium X83



WASHER, spring
X87



WASHER, plain,
chamfered one side
X84



WASHER, star
locking X88



WASHER, plain, flat
X85-86



WASHER, tab
locking X89



WASHER, shakeproof
X86A



WASHER, Thackary
X90

