

FOUR-DOOR MOTOR CARS 1980-1989

Engine Menu

E1	Crankcase
E2	Crankcase covers and sump
E3	Crankshaft, damper and pulley
E4	Connecting rods and pistons
E5	Camshaft thrust plate and valves
E6	Cylinder heads
E7	Oil pump, pick-up and dipstick
E8	Oil filter and fittings
E9	Oil filter, breather and fittings
E10	Drive belts and jockey pulley
E11	Heat shields
E12	Oil cooler pipes and fittings

E1·001·01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 09867

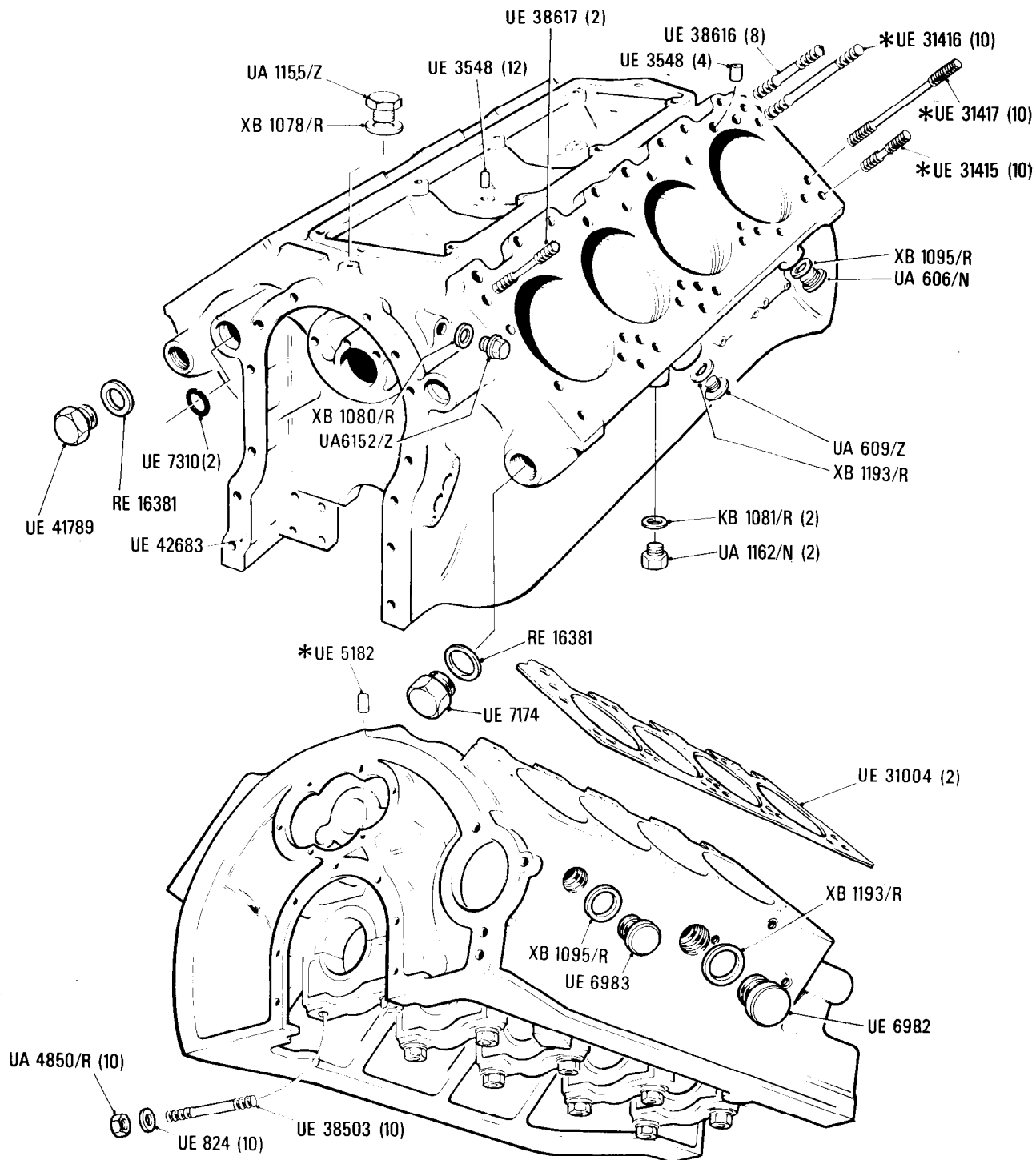
Silver Spur
SCAZN0000ACH01006 to 09890

Bentley Eight
SCBZS8004ECH08862 onwards

Engine
Crankcase

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- | | |
|------------|----------------|
| * UE 5812 | } Alternatives |
| UE 6300 | |
| * UE 31415 | } Alternatives |
| UE 31268 | |
| * UE 31416 | } Alternatives |
| UE 31270 | |
| * UE 31417 | } Alternatives |
| UE 31269 | |

© Rolls-Royce Motor Cars Limited 1991

E1·002·01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne

Engine
Crankcase

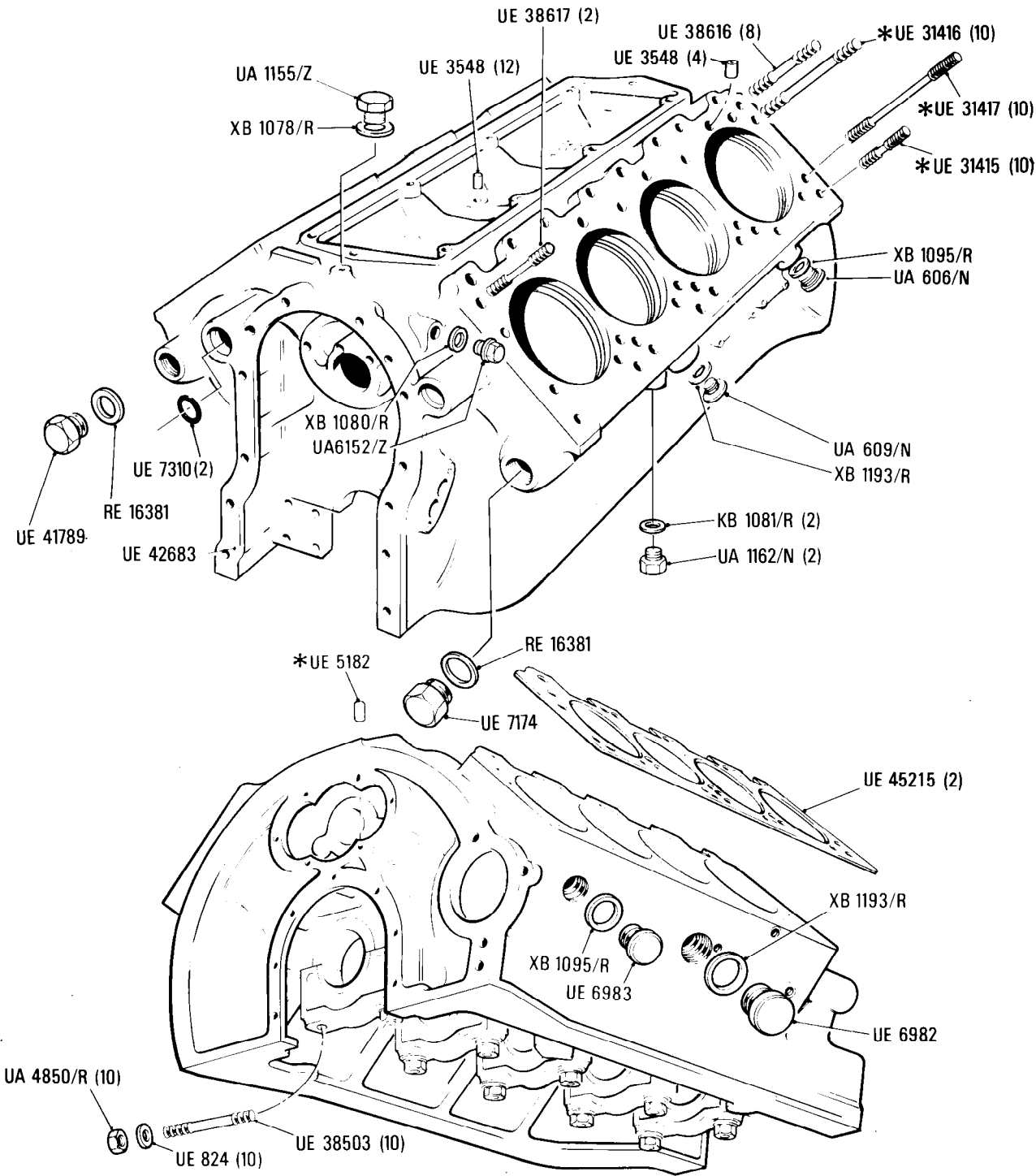
Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002ECH09868 to 133770
Except 13694

Silver Spur
SCAZN42A6ECX09891, 10021 to 13896
Except 13821, 13823, 13825,
13826, 13828, 13872

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

- * UE 5812 } Alternatives
UE 6300 }
- * UE 31415 } Alternatives
UE 31268 }
- * UE 31416 } Alternatives
UE 31270 }
- * UE 31417 } Alternatives
UE 31269 }

E1•003•00

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Engine
Crankcase

Car serial number

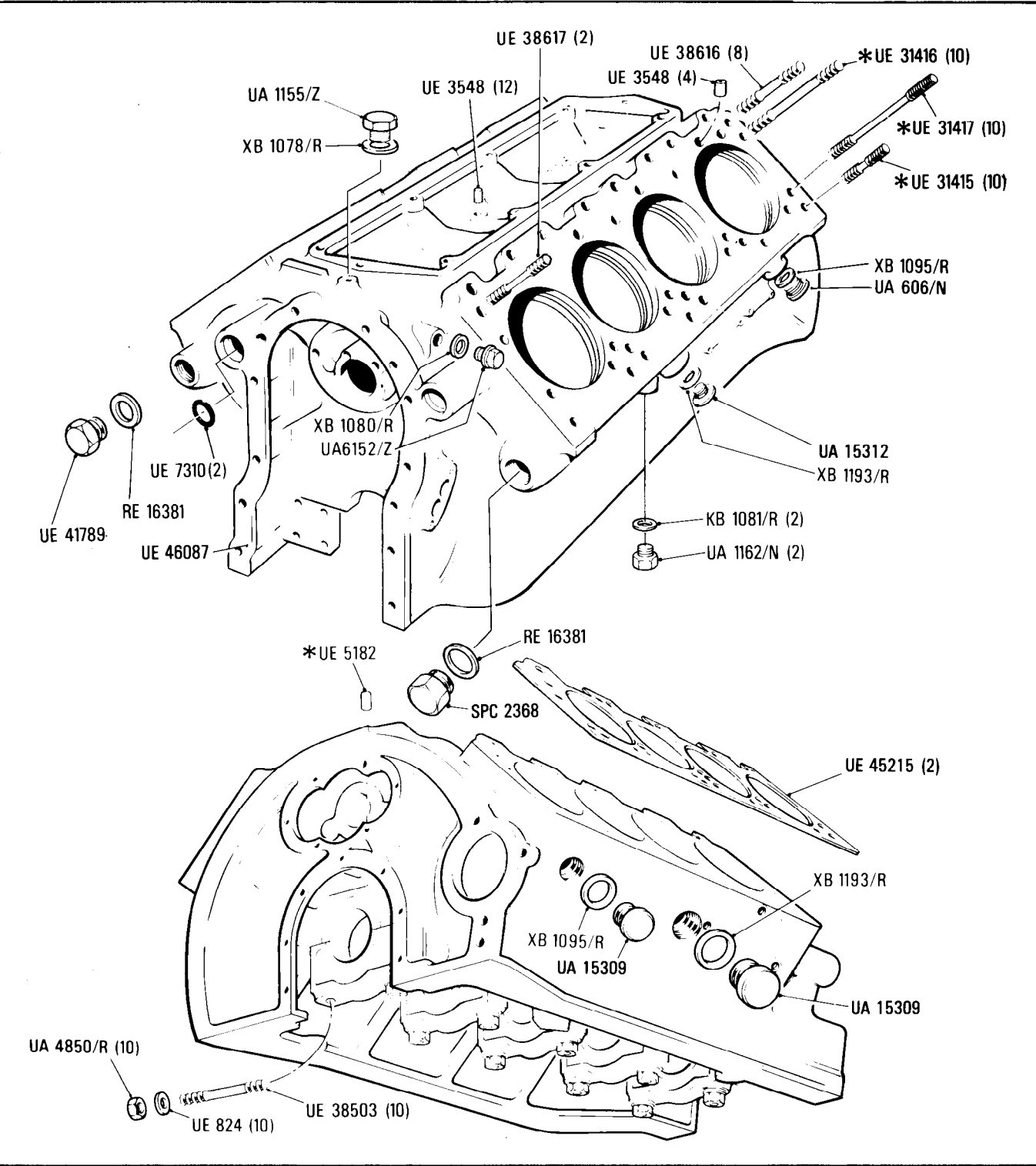
Silver Spirit & Bentley Mulsanne
SCAZS0002FCH13694, 13771 onwards

Silver Spur
SCAZN0006FCH13821, 13823, 13825,
13826, 13828, 13872, 13897 onwards

Bentley Eight
SCBZS8006FCH13806 onwards

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

- * UE 5812 } Alternatives
UE 6300 }
- * UE 31416 } Alternatives
UE 31270 }
- * UE 31415 } Alternatives
UE 31268 }
- * UE 31417 } Alternatives
UE 31269 }

E1-004-05

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 24513 except 23216

Silver Spur
SCAZN0009HCX20004 to 24515

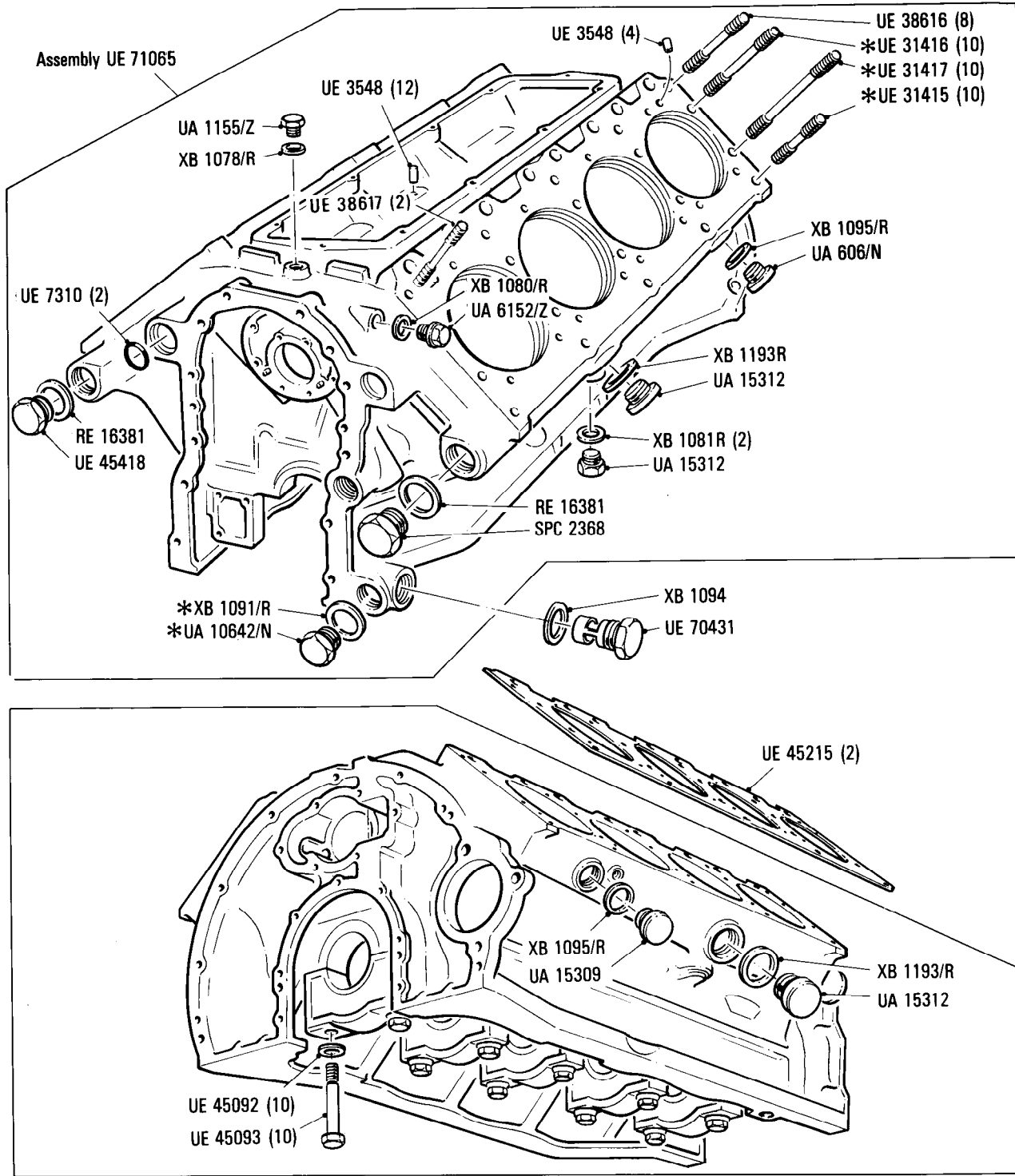
Bentley Eight
SCBZS80009HCX20006 to 24512

Turbo R
SCBZS0T03HCX20001 to 24518 except
23211, 23212, 23214, 23215, 23218, 23219.

Engine
Crankcase

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * UE 5812 } Alternatives
- UE 6300 }
- * UE 31416 } Alternatives
- UE 31270 }
- * UE 31415 } Alternatives
- UE 31268 }
- * UE 31417 } Alternatives
- UE 31269 }
- * UA 10642/N } Required for cars other than Turbo R
- XB 1091/R }

E1 · 005 · 03

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Turbo R
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS00A6KCH23213, 23216, 24514,
24515 to 27796

Silver Spur
SCAZN00A5KCX23210, 24516
to 27780

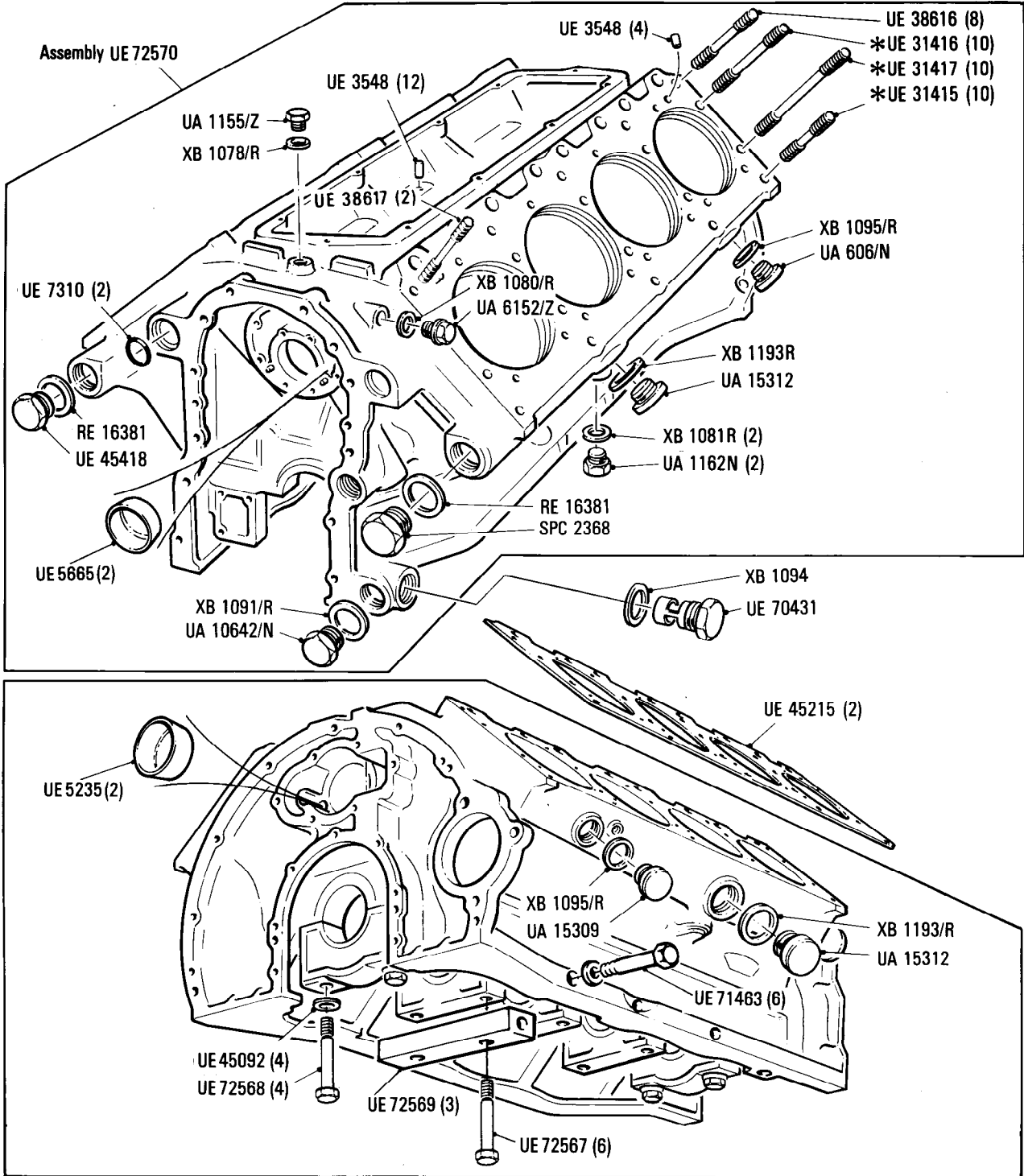
Bentley Eight
SCBZE00A8KCH24513 to 27799

Turbo R
SCBZR04A0KCH23211, 23212, 23214,
23215, 23218, 23219, 24519
to 27793

Engine
Crankcase

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- *UE 31415 Standard } Alternatives
UE 31268 Graded }
- *UE 31416 Standard } Alternatives
UE 31270 }
- *UE 31417 Standard } Alternatives
UE 31269 Graded }

Service kits for designated service intervals
Refer to PSIS A

© Rolls-Royce Motor Cars Limited 1991

Engine
Crankcase

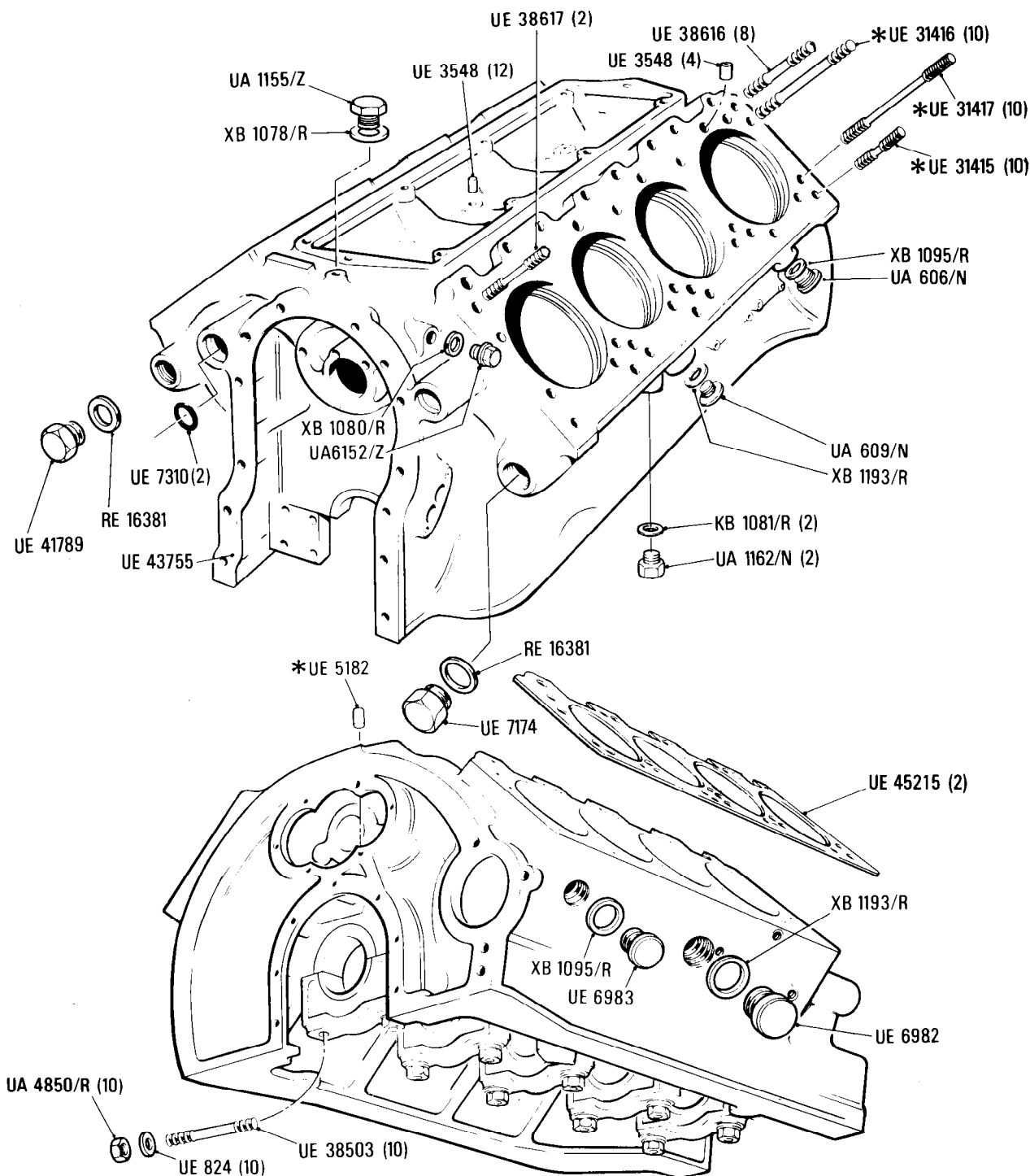
Car serial number

SCAZS0T00CCH04233 to 12931

Except 12577, 12580, 12644, 12646,
12735, 12825, 12579, 12643, 12645,
12685, 12736.

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

- | | |
|------------|----------------|
| * UE 5812 | } Alternatives |
| UE 6300 | |
| * UE 31415 | } Alternatives |
| UE 31268 | |
| * UE 31416 | } Alternatives |
| UE 31270 | |
| * UE 31417 | } Alternatives |
| UE 31269 | |

E1·021·01

Rolls-Royce

Bentley
Mulsanne Turbo
Turbo R

Engine
Crankcase

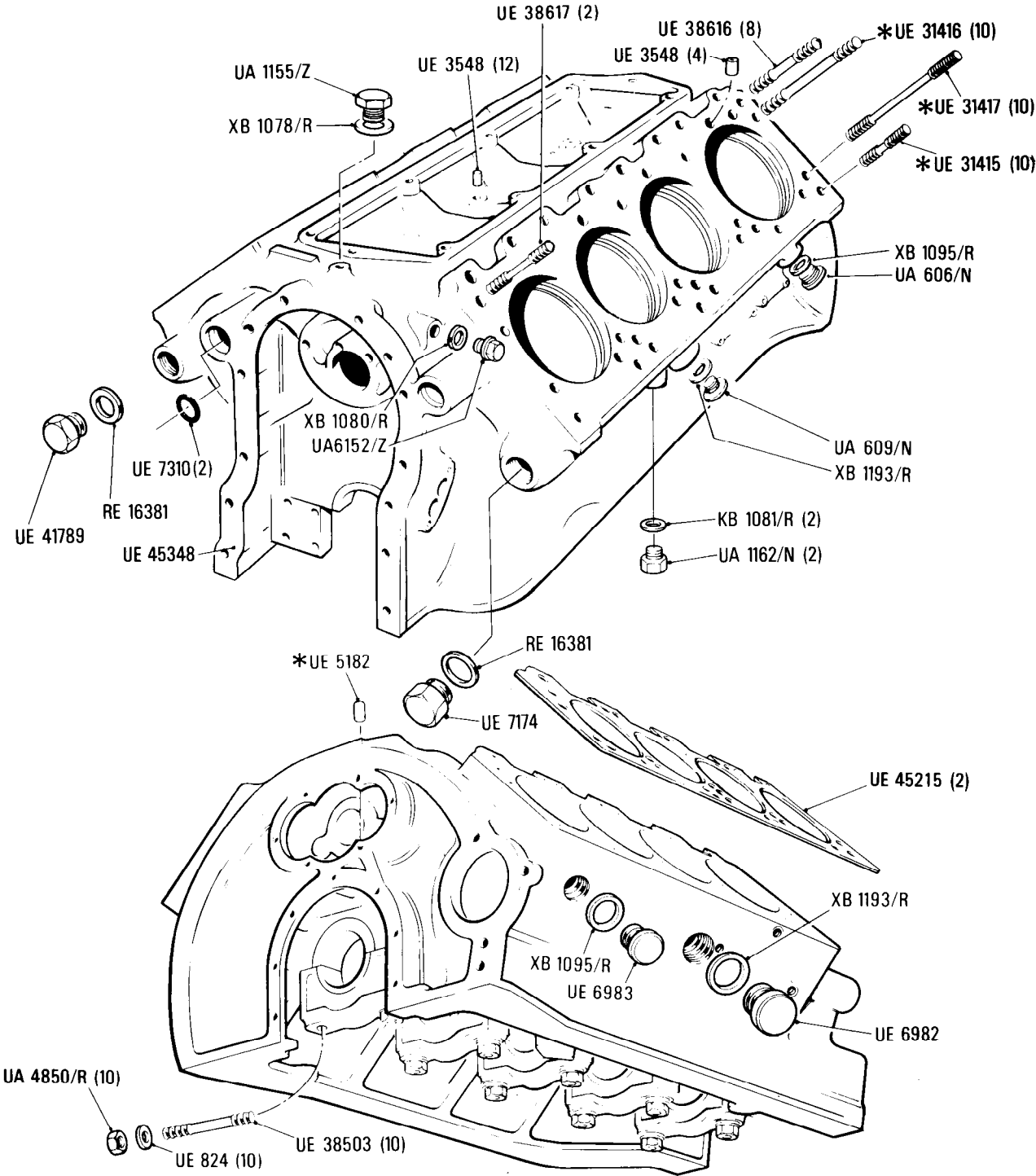
Car serial number

Mulsanne Turbo
SCBZS0T05FCH12577, 12580, 12644, 12646,
12735, 12825, 12579, 12643, 12645,
12686, 12736, 12932 to 13802

Turbo R
SCBZS0T0XFCH12834 to 13796

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

- * UE 5812 } Alternatives
UE 6300 }
- * UE 31415 } Alternatives
UE 31268 }
- * UE 31416 } Alternatives
UE 31270 }
- * UE 31417 } Alternatives
UE 31269 }

E1·022·02

Rolls-Royce

Bentley
Mulsanne Turbo
Turbo R

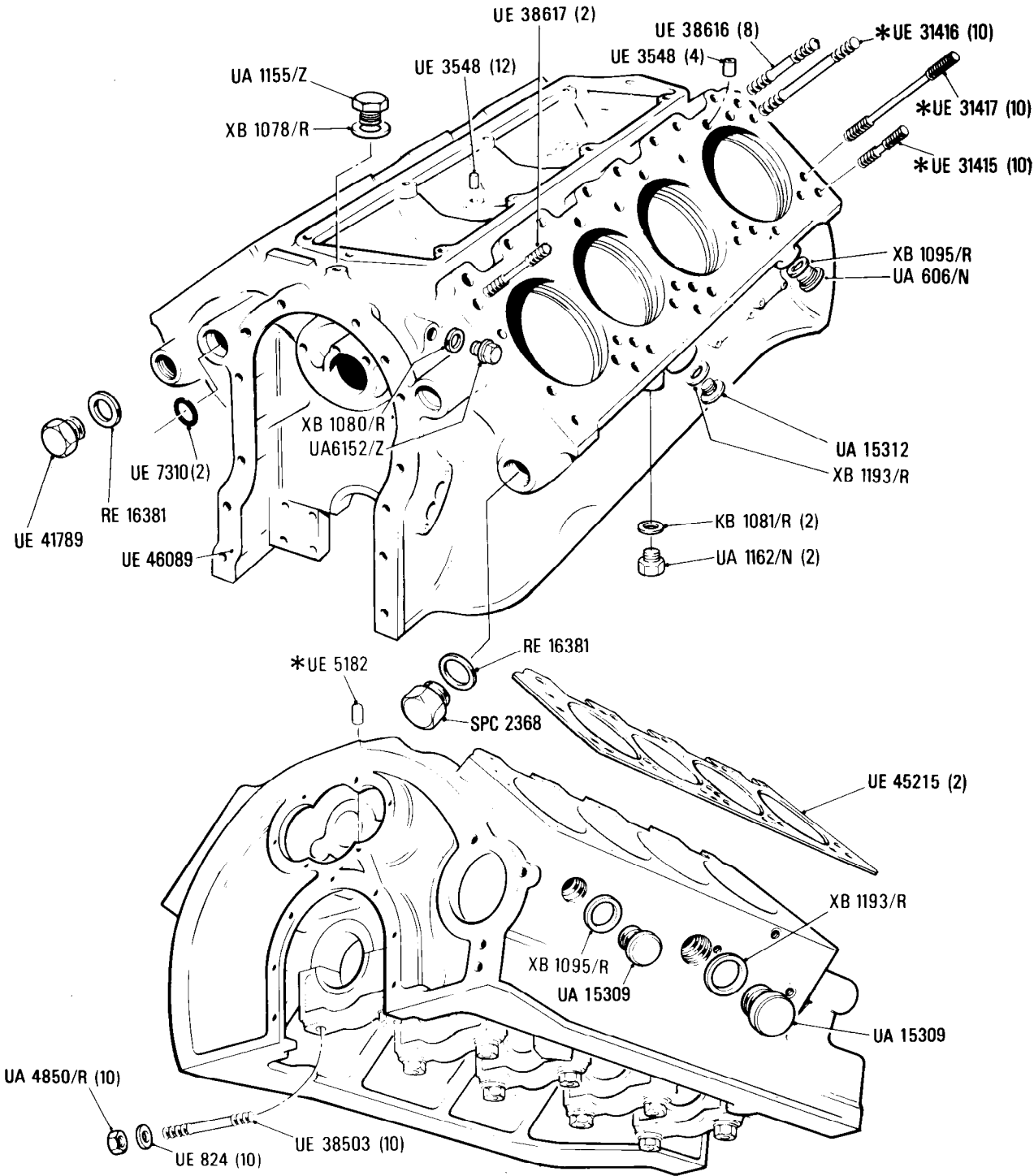
Engine
Crankcase

Car serial number

Mulsanne Turbo
SCBZN0T05FCH13803, 13804 to 14162
Turbo R
SCBZS0T02FCH13797 to 16570

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

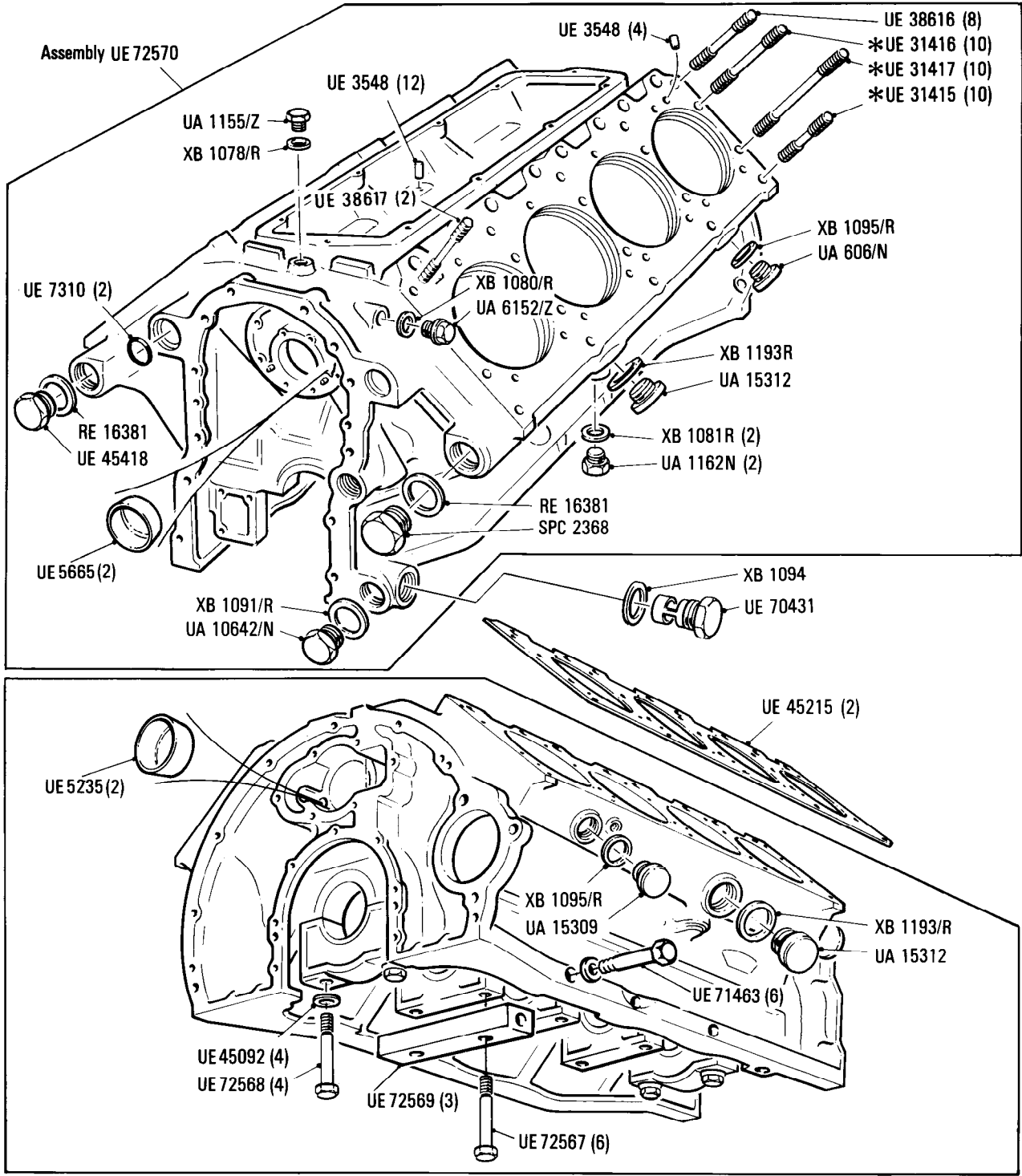
- * UE 5182 } Alternatives
UE 6300 }
- * UE 31416 } Alternatives
UE 31270 }
- * UE 31415 } Alternatives
UE 31268 }
- * UE 31417 } Alternatives
UE 31269 }

Car serial number

SCBZS0T00HCH21786, 21843 to 24567
except 223211, 23212, 23214, 23215,
23217, 23218, 23219, 24519

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



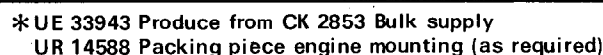
Additional Information

- * UE 5812 } Alternatives
- UE 6300 }
- * UE 31415 } Alternatives
- UE 31268 }
- * UE 31416 } Alternatives
- UE 31270 }
- * UE 31417 } Alternatives
- UE 31269 }

Bentley
Bentley
Mulsanne

◀ Left-hand ▶ Right-hand

Silver Spur
SCAZN000ACX01517 to 03982



E2·002·01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Engine
Crankcase & Covers

Car serial number

Cars other than those for
N. America, Japan & Australia
Silver Spirit & Bentley Mulsanne
SCAZS0000BCH03694 to 09956
Except 09869, 09909

Silver Spur
SCAZN0000BCH03427 03653, 03656,
03661, 03662, 03663, 03717 to 09932
Except 09827, 09828, 09876, 09880,
09926, 09927, 09929, 09930, 09931

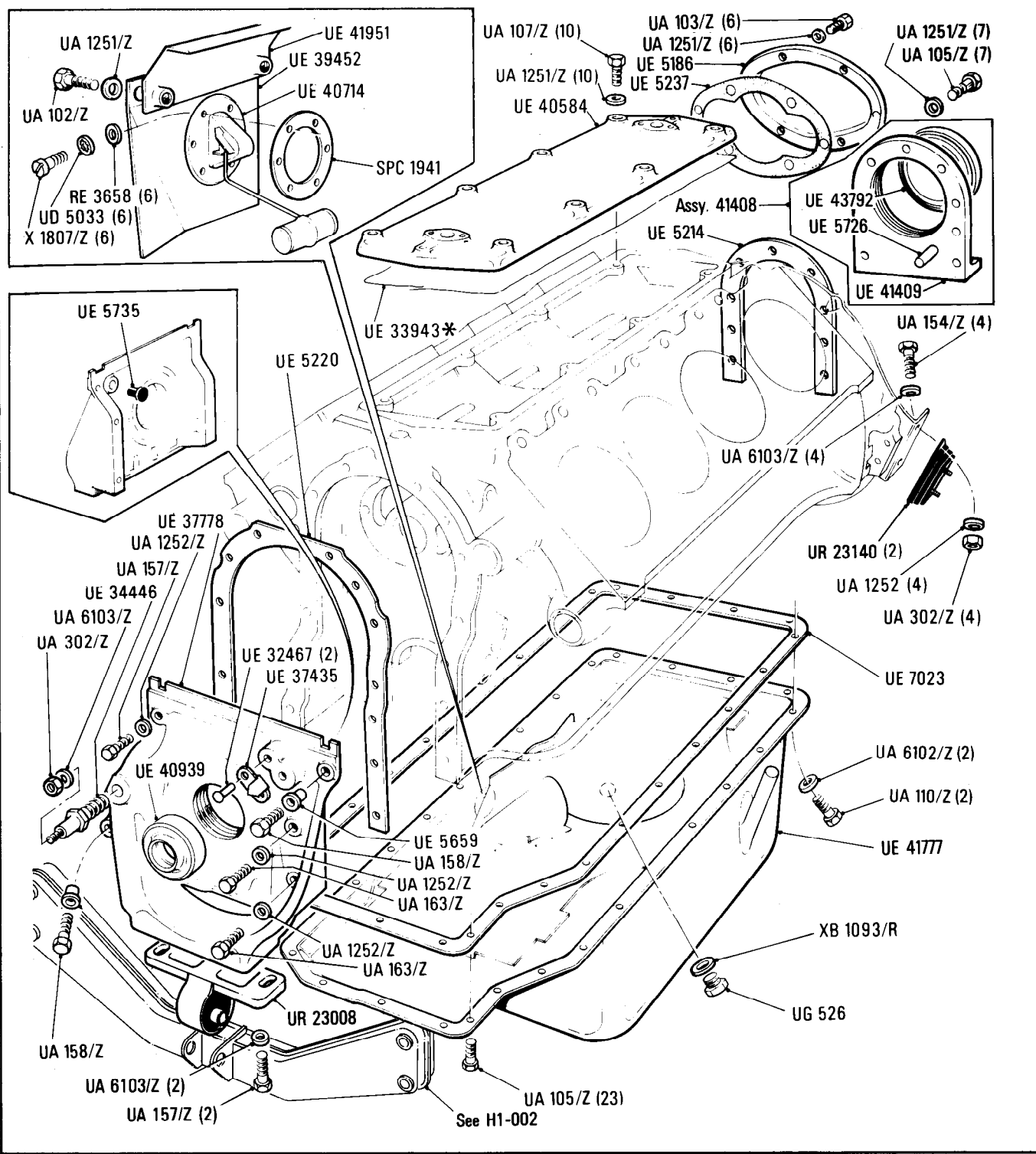
Cars for N. America, Japan & Australia
Silver Spirit & Bentley Mulsanne
SCAZS0000BCX03954 to 09956
Except 09951, 09952, 09953, 09955

Silver Spur
SCAZN0000BCX03860 03899, 03901,
03908, 03911, 03915, 03926, 03928,
03983 to 09932 Except 09827, 09828,
09876, 09880, 09926, 09927, 09929,
09930, 09931

Bentley Eight
SCBZS8004ECH08862 to 09847

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E2-003-01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne

Engine
Crankcase Covers & Sump

Car serial number

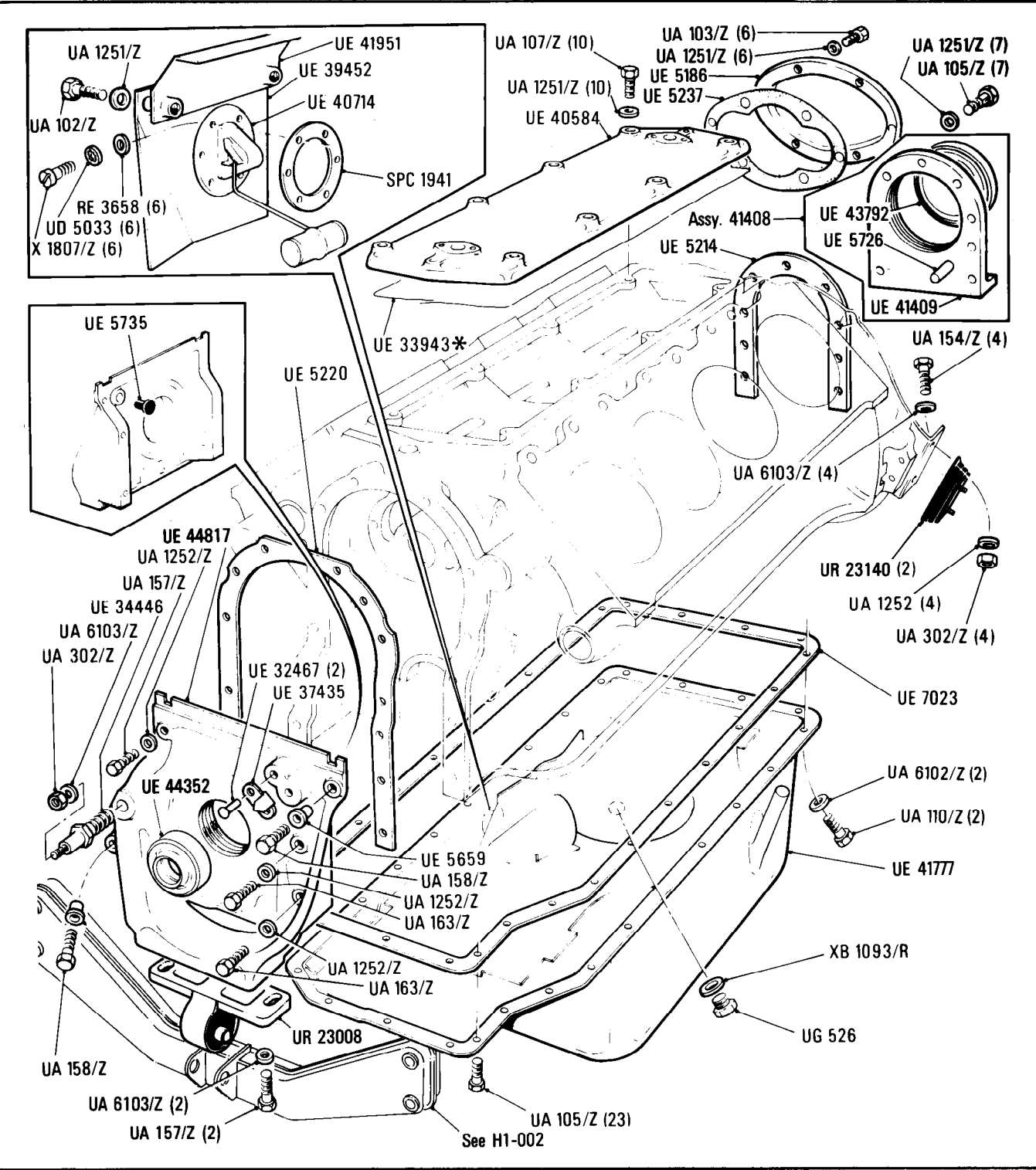
Silver Spirit & Bentley Mulsanne
SCAZS0004ECH09869, 09951 to 09953,
09955, 09957 to 16930

Silver Spur
SCAZN42A8ECX09827, 09828, 09876,
09880, 09926, 09927, 09929, 09930,
09931, 09933 to 16970

Bentley Eight
SCBZS8004ECH09848 to 16954

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E2·004·04

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 24501 except 23213

Silver Spur
SCAZN0009HCH20004 to 24503

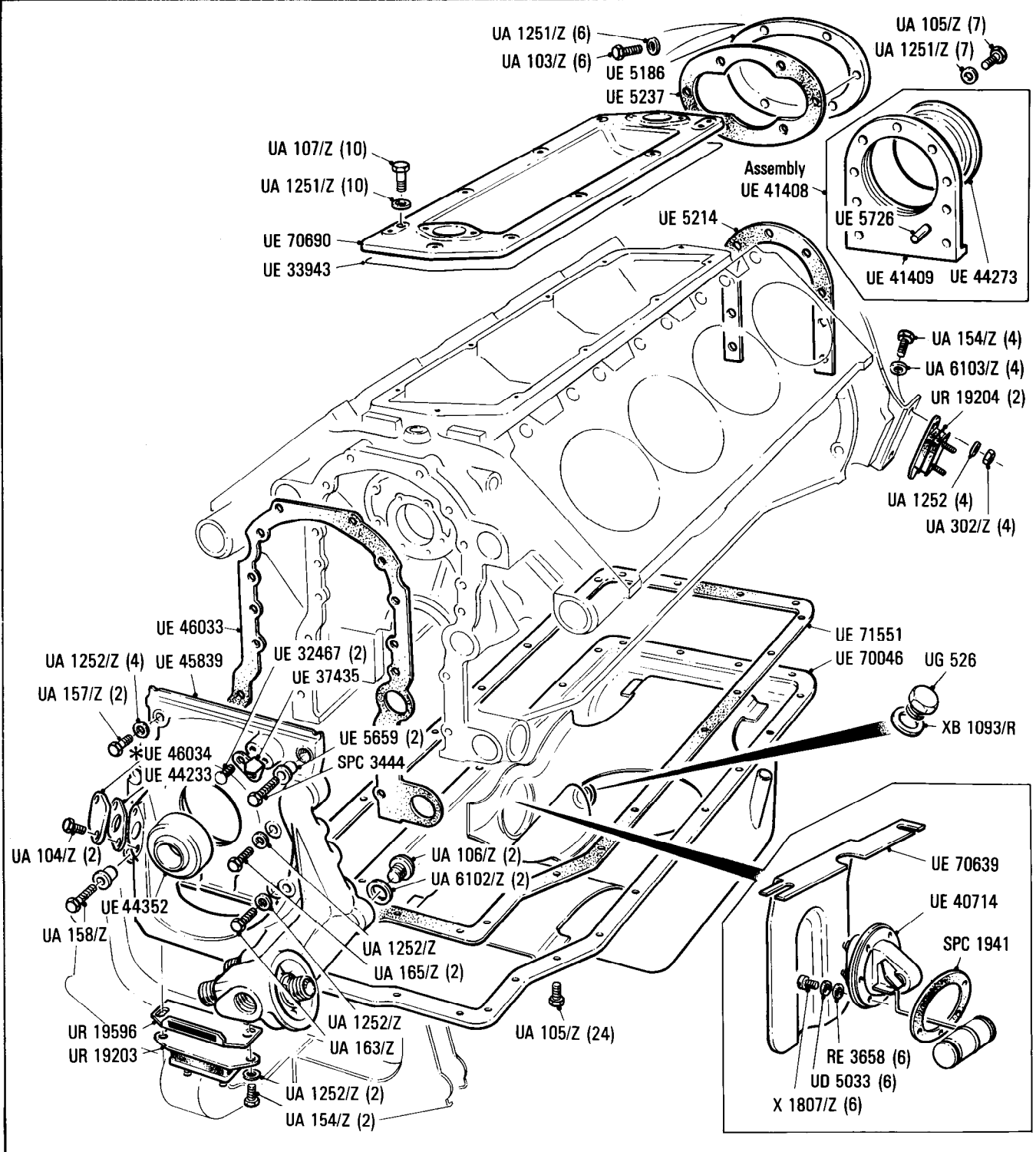
Bentley Eight
SCBZS8009HCX20006 to 24497

Bentley Turbo R
SCBZS0000HCH20013 to 23935 except
23211, 23212, 23214, 23215, 23217

Engine
Crankcase Covers & Sump

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * UE 33943 (47.000in) produce from bulk supply
- * UE 46034 Required for cars other than Turbo
- * UR 23140 Required for Spirit & Spur cars
- UR 19204 Required for cars other than Spirit & Spur

© Rolls-Royce Motors Limited 1986

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS00A6KCH23213, 23216, 24514,
24515, 24569 to 27798

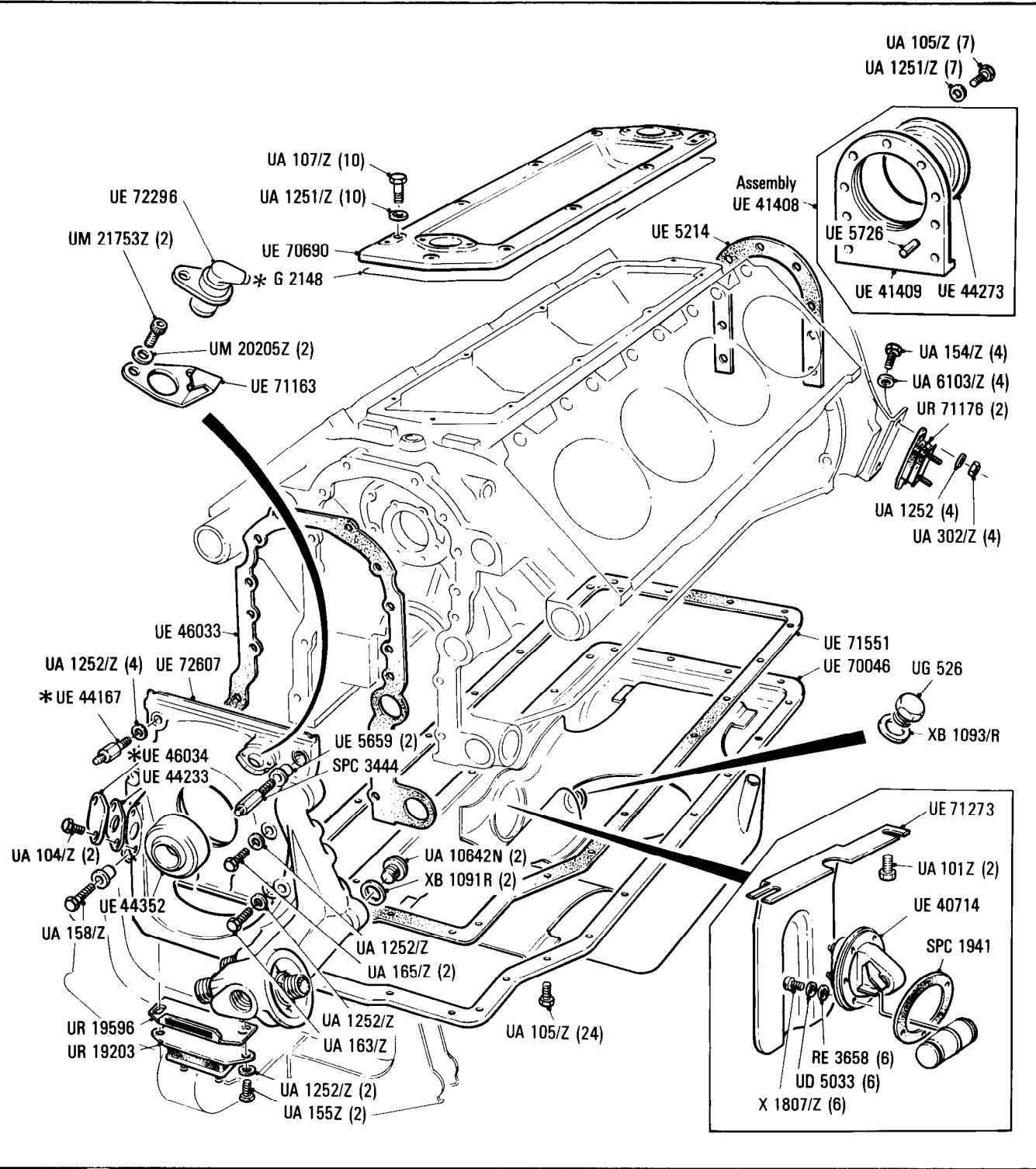
Silver Spur
SCAZN00A5KCX23210, 24516 to 27780

Bentley Eight
SCBZE00A8KCH24513 to 27799

Turbo R
SCBZR04A0KCH23211, 23212, 23214,
23215, 23217, 23218, 23219, 24567
to 27793

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * G 2148 Sealing Compound (Turbo)
- * UE 44167 Turbo cars only
- UA 157Z Cars other than Turbo R
- * UE 46034 Required for cars other than Turbo R
- * UR 70557 Required on cars for all countries except N. America
- UR 71176 Required on cars for N. America

E2·020·03

Rolls-Royce

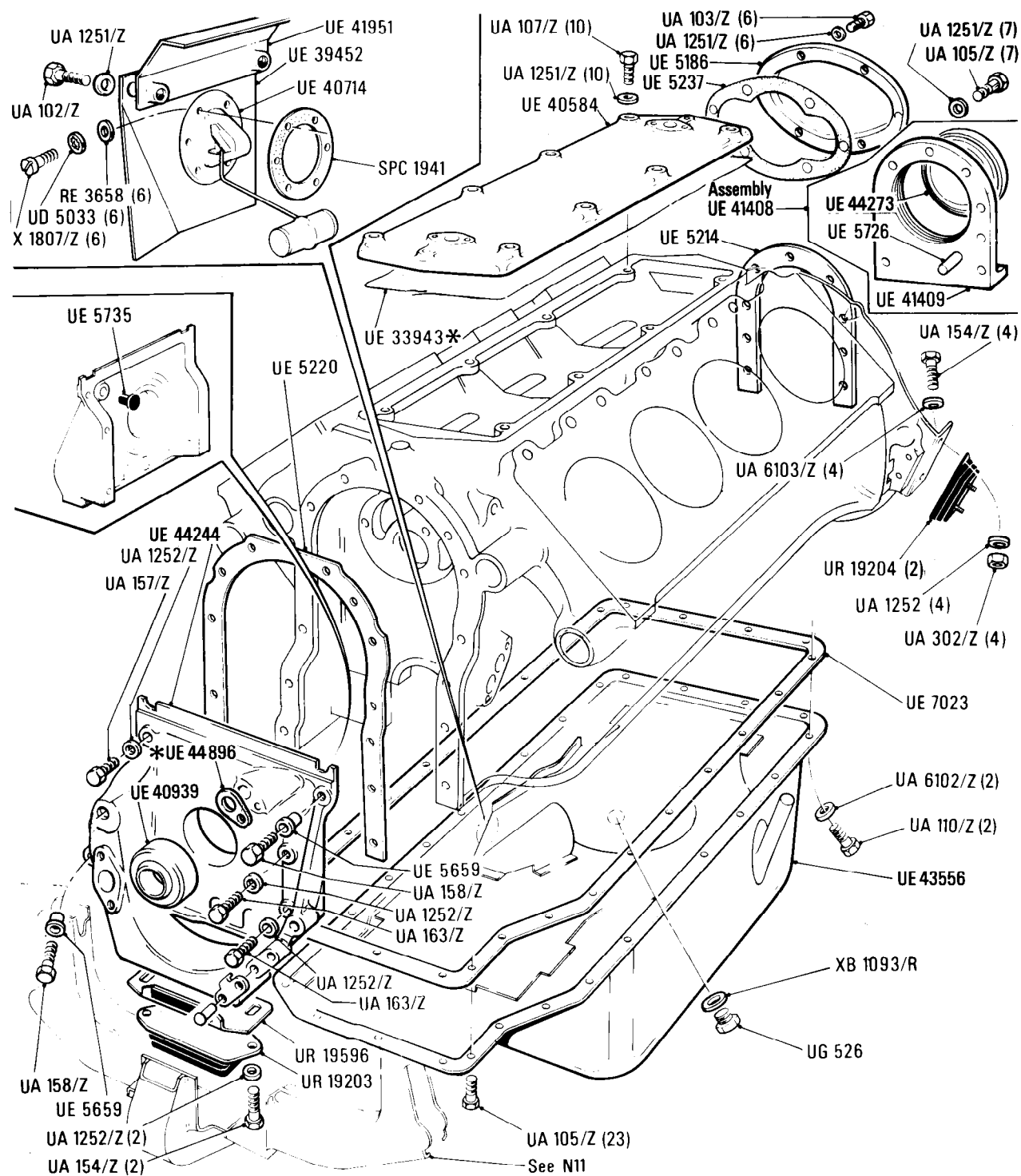
Bentley
Mulsanne Turbo**Engine
Crankcase Covers & Sump**

Car serial number

SCBZS0T00CCH04233 to 09869
Except 09703, 09853, 09855

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand

**Additional Information**

© Rolls-Royce Motors Limited 1984

*UE 44896 Shim .0212 in - .0188 in
 UE 4489 Shim .0312 in - .0288 in] As required

◁ Left-hand ▷ Right-hand

Bentley Turbo R
SCBZS0T0XFCH12834 to 16570

Exploded view diagram of a mechanical assembly, showing various components and their assembly points. The diagram includes the following labeled parts:

- UA 1251/Z
- UE 41951
- UE 39452
- UE 40714
- SPC 1941
- UA 102/Z
- RE 3658 (6)
- UD 5033 (6)
- X 1807/Z (6)
- UA 107/Z (10)
- UA 1251/Z (10)
- UE 40584
- UA 103/Z (6)
- UA 1251/Z (6)
- UE 5186
- UE 5237
- UA 1251/Z (7)
- UA 105/Z (7)
- Assembly UE 41408
- UE 5214
- UE 44273
- UE 5726
- UE 41409
- UA 154/Z (4)
- UA 6103/Z (4)
- UR 19204 (2)
- UA 1252 (4)
- UA 302/Z (4)
- UE 7023
- UE 44812
- UA 1252/Z
- UA 157/Z
- UE 72854
- UE 44352
- UE 5659
- UA 158/Z
- UA 1252/Z
- UA 163/Z
- UA 1252/Z
- UA 163/Z
- UR 19596
- UR 19203
- UA 158/Z
- UE 5659
- UA 1252/Z (2)
- UA 154/Z (2)
- UA 105/Z (23)
- See N11
- UE 723
- UA 6102/Z (2)
- UA 110/Z (2)
- UE 43556
- XB 1093/R
- UG 526

© Rolls-Royce Motors Limited 1984

E3•001•03

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Engine

Crankshaft, Damper & Pulley

Car serial number

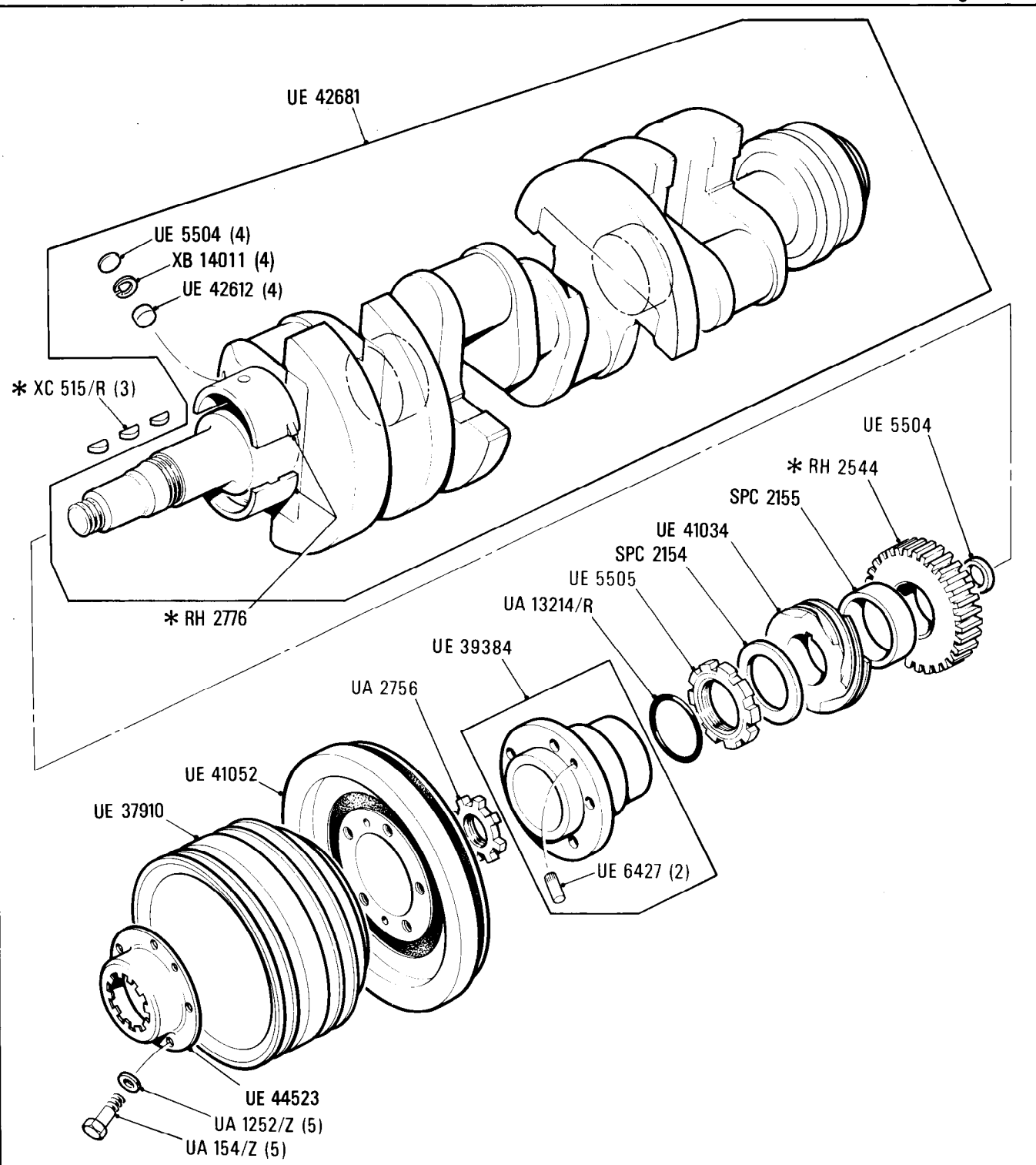
Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 09956
Except 09869, 09951, 09952
09953, 09955.

Silver Spur
SCAZN0000ACH01006 to 09932
Except 09827, 09828, 09876,
09880, 09926, 09927, 09929,
09930, 09931.

Bentley Eight
SCBZS80004ECH08862 to 09847

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

RH 2776 Main Bearing Set (Standard)
RH 2777 Main Bearing Set (.010 in. undersize)
RH 2778 Main Bearing Set (.020 in. undersize)
XC 515/R Woodruff key .1875 in. wide
XC 516/R Woodruff key .1880 in. wide
XC 517/R Woodruff key .1885 in. wide
XC 518/R Woodruff key .1890 in. wide

RH 2544 { UE 36699
UE 6988

These are matched sets

E3-002-03

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Eight

Engine
Crankshaft, Damper & Pulley

Car serial number

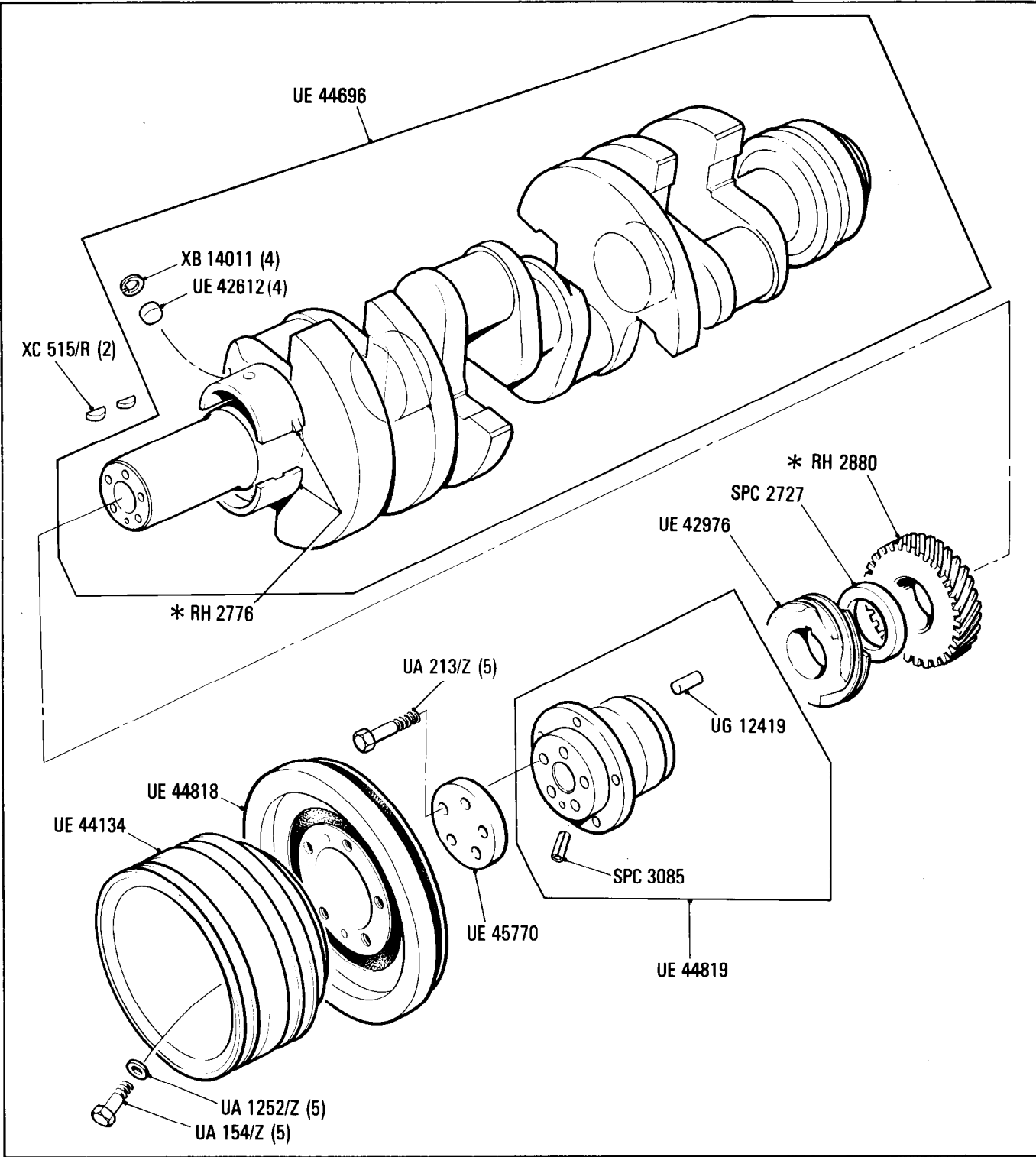
Silver Spirit & Bentley Mulsanne
SCAZS0004ECH09869, 09951, 09952,
09953, 09955, 09957 to 13428
Except 13043, 13137, 13418, 13421 to
13424, 13426, 13429.

Silver Spur
SCAZN42A8ECX09827, 09828, 09876,
09880, 09926, 09927, 09876, 09880,
09926, 09927, 09929, 09930, 09931,
09933 to 13385 Except 13384

Bentley Eight
SCBZS8004ECH09848 to 13457

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2776 Main bearing set (Standard)
- RH 2777 Main bearing set (.010 in undersize)
- RH 2778 Main bearing set (.020 in undersize)
- * XC 515/R Woodruff key .1875 in wide
- XC 516/R Woodruff key .1880 in wide
- XC 517/R Woodruff key .1885 in wide
- XC 518/R Woodruff key .1890 wide
- * RH 2880 UE42975 } matched sets
- UE 6988 }

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Eight

Engine

Crankshaft Damper & Pulley

Parts marked thus * refer to Additional Information below

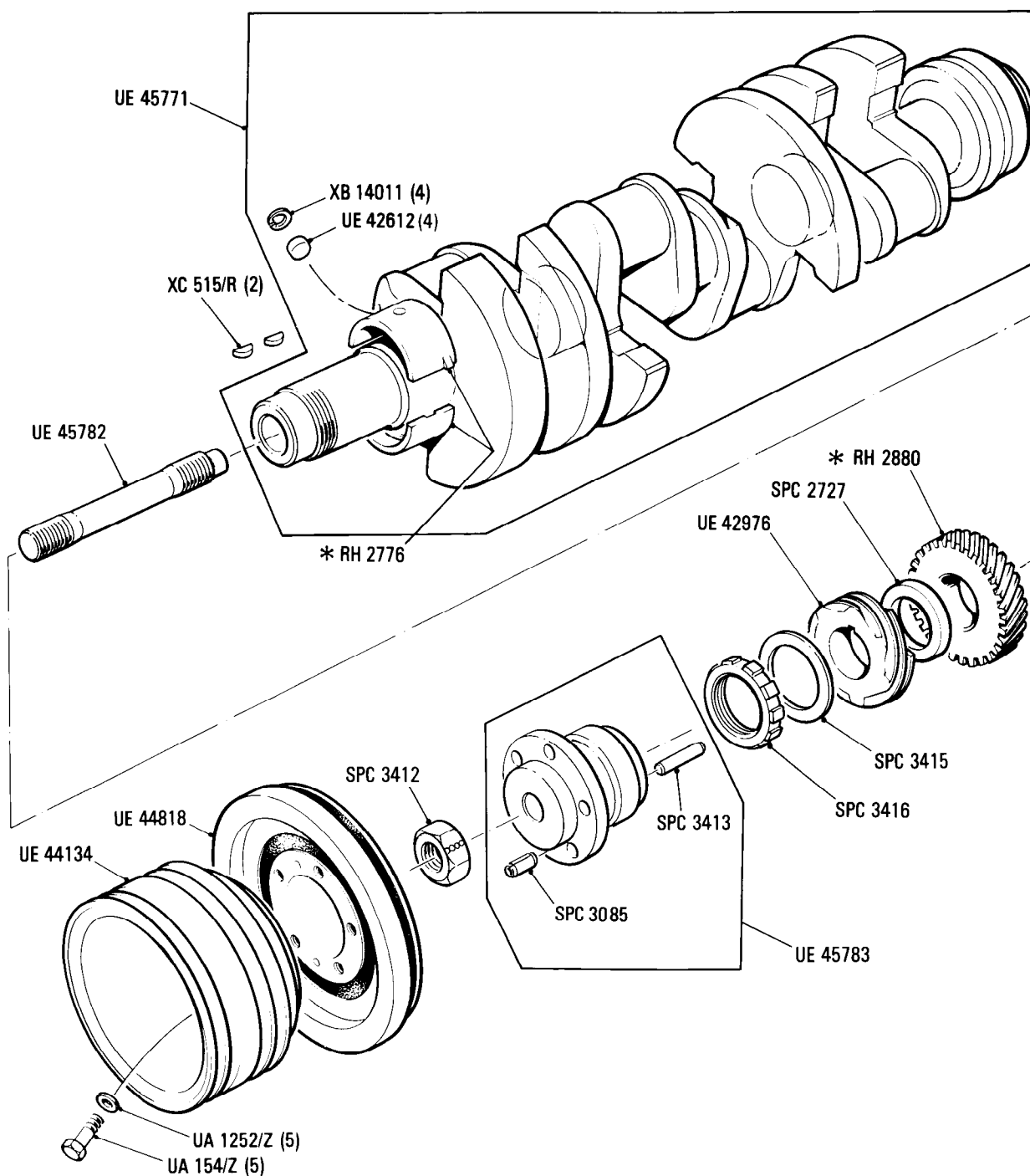
◁ Left-hand ► Right-hand

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0005FCH13043, 13137, 13418,
13421, 13422, 13423, 13424, 13426,
13429 to 13770 except 13694

Silver Spur
SCAZN42A7FCX13384, 13386 to 13827
except 13821, 13823, 13825, 13826

Bentley Eight
SCBZS8009FCH13458 to 13805



Additional Information

*RH 2776 Main bearing set (standard)
RH 2777 Main bearing set (.010 in undersize)
RH 2778 Main bearing set (.020 in undersize)
*XC 515/R Woodruff key .1876 in wide
XC 516/R Woodruff key .1880 in wide
XC 517/R Woodruff key .1886 in wide
XC 518/R Woodruff key .1890 in wide

* RH 2880 UE 4295 } matched sets
UE 6988 }

E3-004-01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Engine
Crankshaft Damper & Pulley

Car serial number

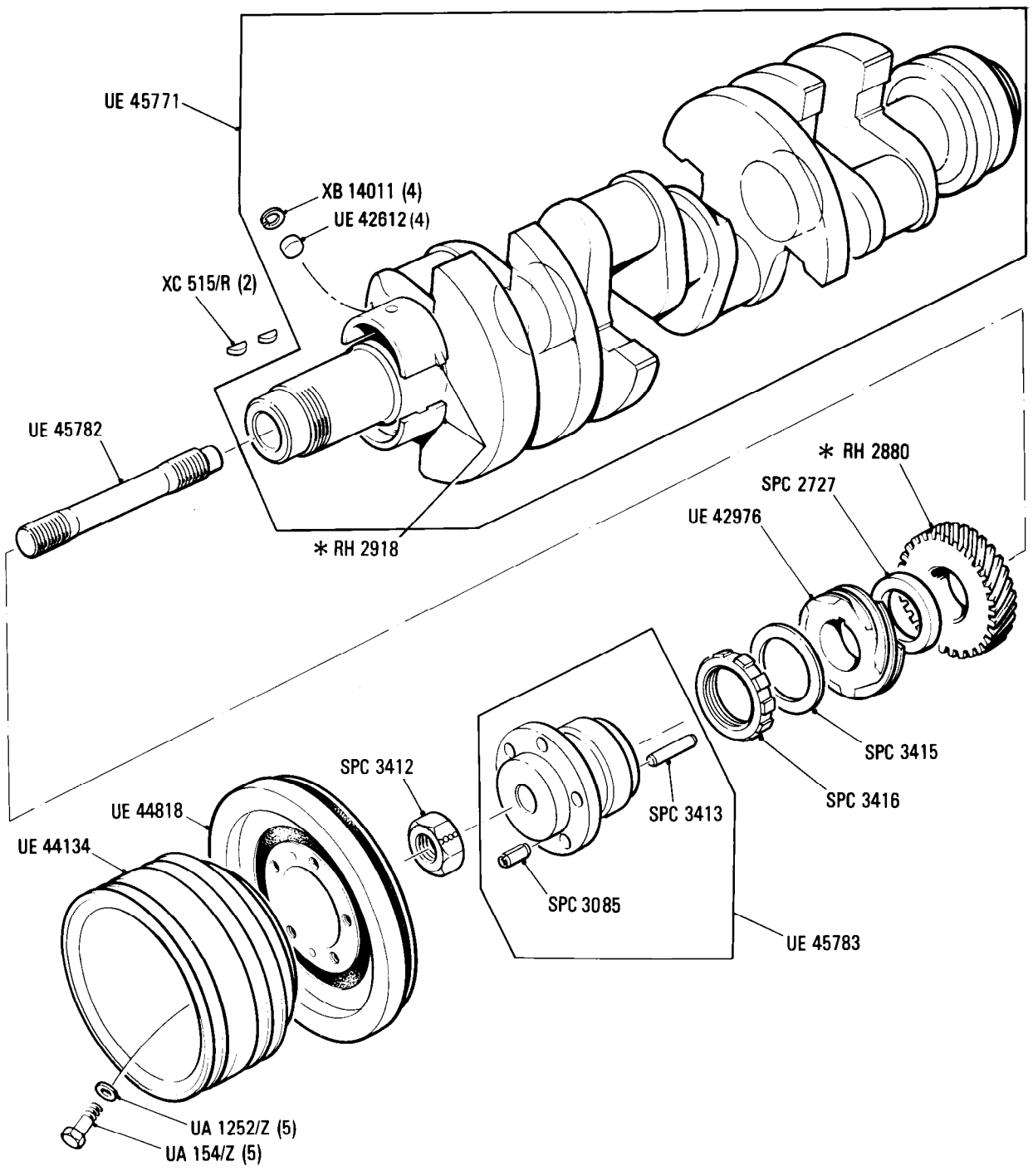
Silver Spirit & Bentley Mulsanne
SCAZS0002FCH13694, 13771 to 16930

Silver Spur
SCAZN006FCH13821, 13823, 13825,
13826, 13828 to 16970

Bentley Eight
SCBZS8006FCH13806 to 16954

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

- * RH 2918 Main bearing set (Standard)
- RH 2919 Main bearing set (.010 in undersize)
- RH 2920 Main bearing set (.020 in undersize)
- * XC 515/R Woodruff key .1875 in wide
- XC 516/R Woodruff key .1880 in wide
- XC 517/R Woodruff key .1885 in wide
- XC 518/R Woodruff key .1890 in wide
- * RH 2880 UE 42975 matched sets
- UE 6988

E3·005·03

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Eight
Silver Spur	
Limousine	

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 24501 except
23213, 23216

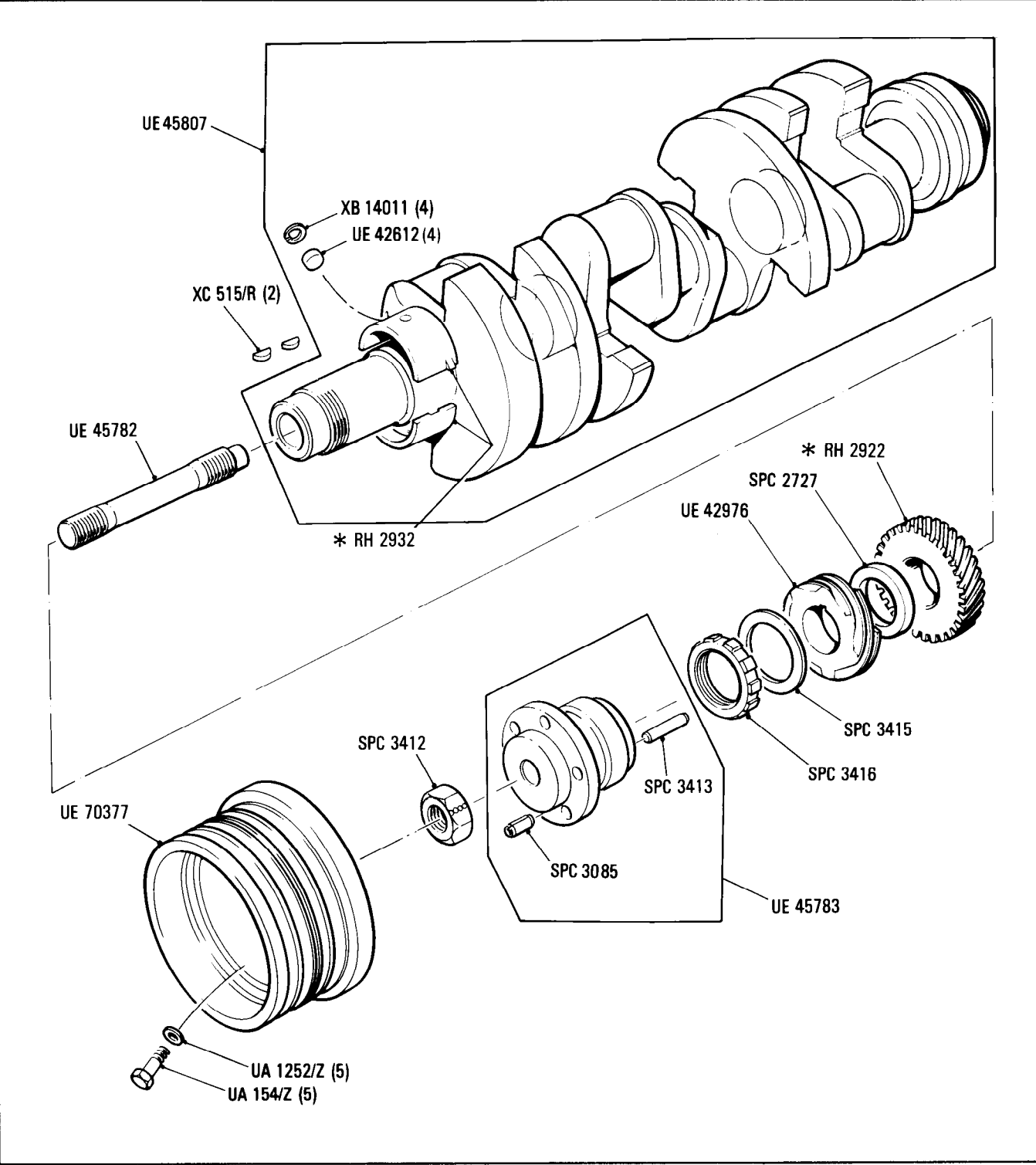
Silver Spur
SCAZN0009HCX20004 to 22053

Bentley Eight
SCBZS8009HCX20006 to 24497

Engine
Crankshaft Damper & Pulley

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2932 Main bearing set (standard)
- RH 2933 Main bearing set (.010 in undersize)
- RH 2934 Main bearing set (.020 in undersize)
- * XC 515/R Woodruff key (.1875 in wide)
- XC 516/R Woodruff key (.1880 in wide)
- XC 517/R Woodruff key (.1885 in wide)
- XC 518/R Woodruff key (.1890 in wide)
- * RH 2922 UE 42975 } Matched sets
- UE 44792 }

Rolls-Royce	Bentley
Silver Spirit	Bentley S
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

E3·020·03

Rolls-Royce

Bentley
Mulsanne
Turbo

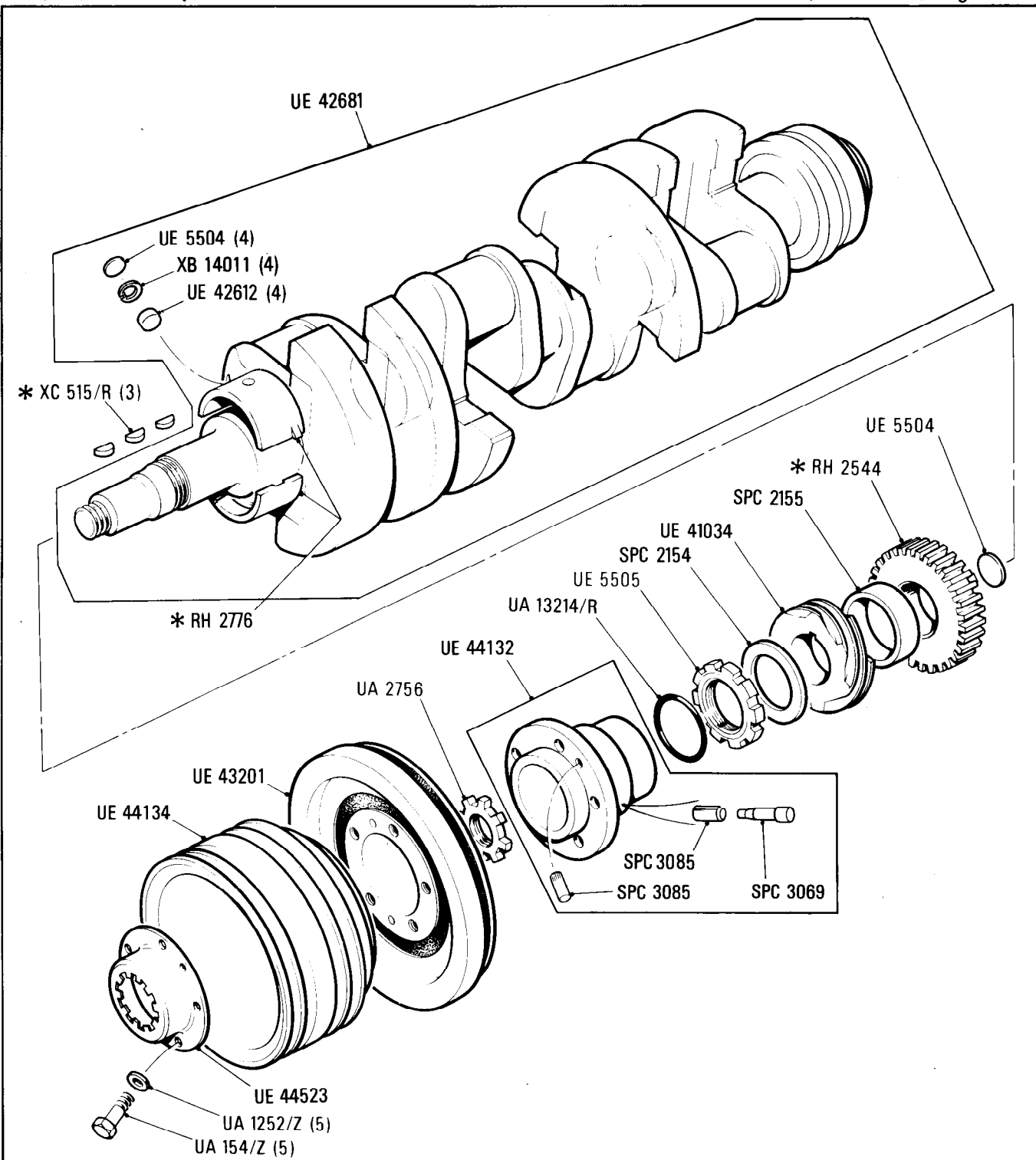
Engine Crankshaft Damper & Pulley

Car serial number

SCBZS0T00CCH04233 to 09869
Except 09703, 09853, 09855

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

* RH 2776 Main bearing set (standard)
RH 2777 Main bearing set (.010 in. undersize)
RH 2778 Main bearing set (.020 in. undersize)

* XC 515/R Woodruff key .1875 in. wide
XC 516/R Woodruff key .1880 in. wide
XC 517/R Woodruff key .1885 in. wide
XC 518/R Woodruff key .1890 in. wide

* RH 2544 UE 36699
UE 6988 — matched sets

E3·021·03

Rolls-Royce

Bentley
Mulsanne Turbo
Turbo R

Engine
Crankcase Damper & Pulley

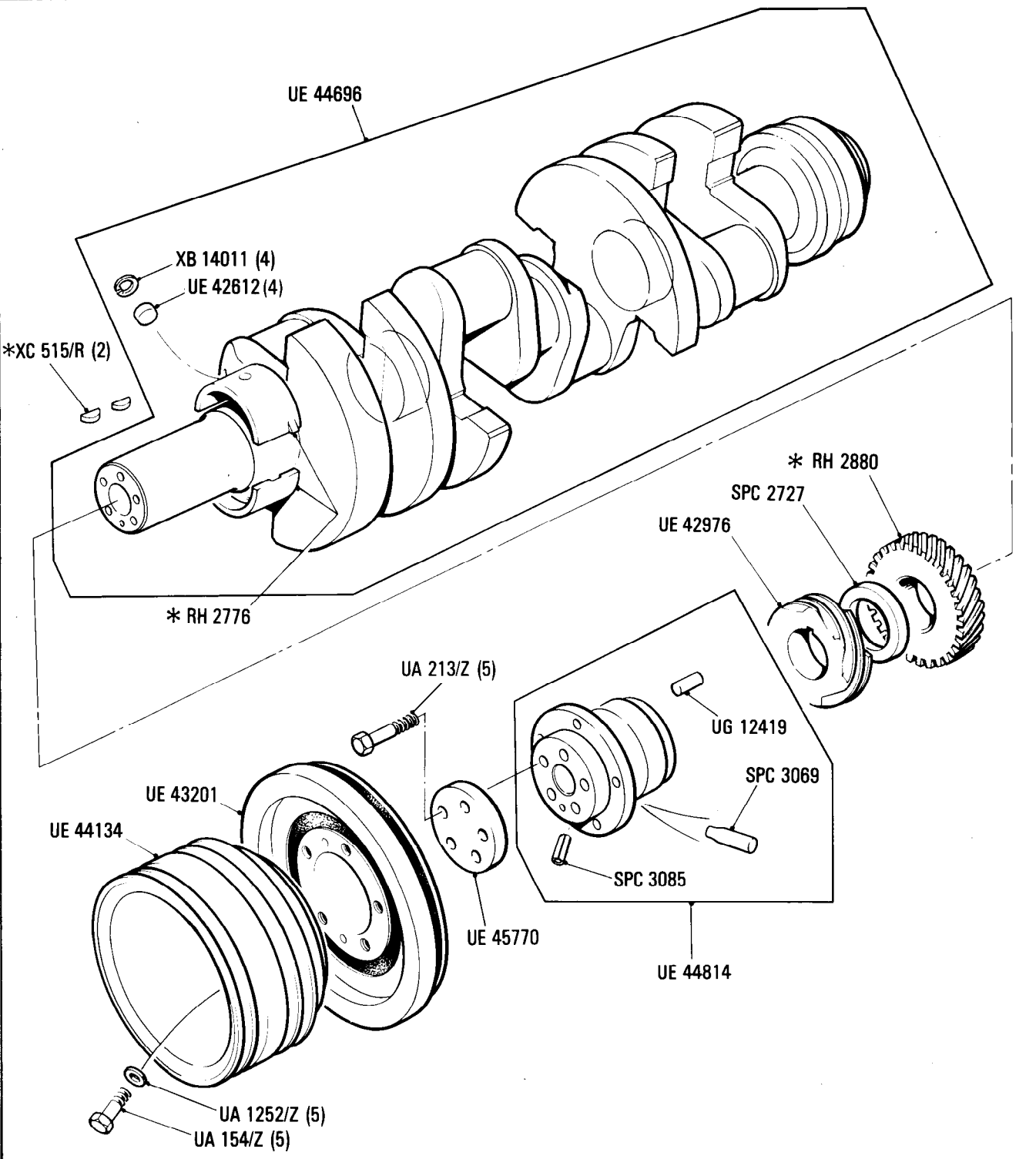
Car serial number

Mulsanne Turbo
SCBZS0T04ECH09703, 09853, 09855,
09870 to 13339

Turbo R
SCBZS0T0XFCH12834 to 13337

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2776 Main bearing set (Standard)
- RH 2777 Main bearing set (.010 in undersize)
- RH 2778 Main bearing set (.020 in undersize)
- * XC 515/R Woodruff key .1875 in wide
- XC 516/R Woodruff key .1880 in wide
- XC 517/R Woodruff key .1885 in wide
- XC 518/R Woodruff key .1890 in wide
- * RH 2880 UE 42975 } matched sets
- UE 6988 }

Engine

Crankshaft Damper & Pulley

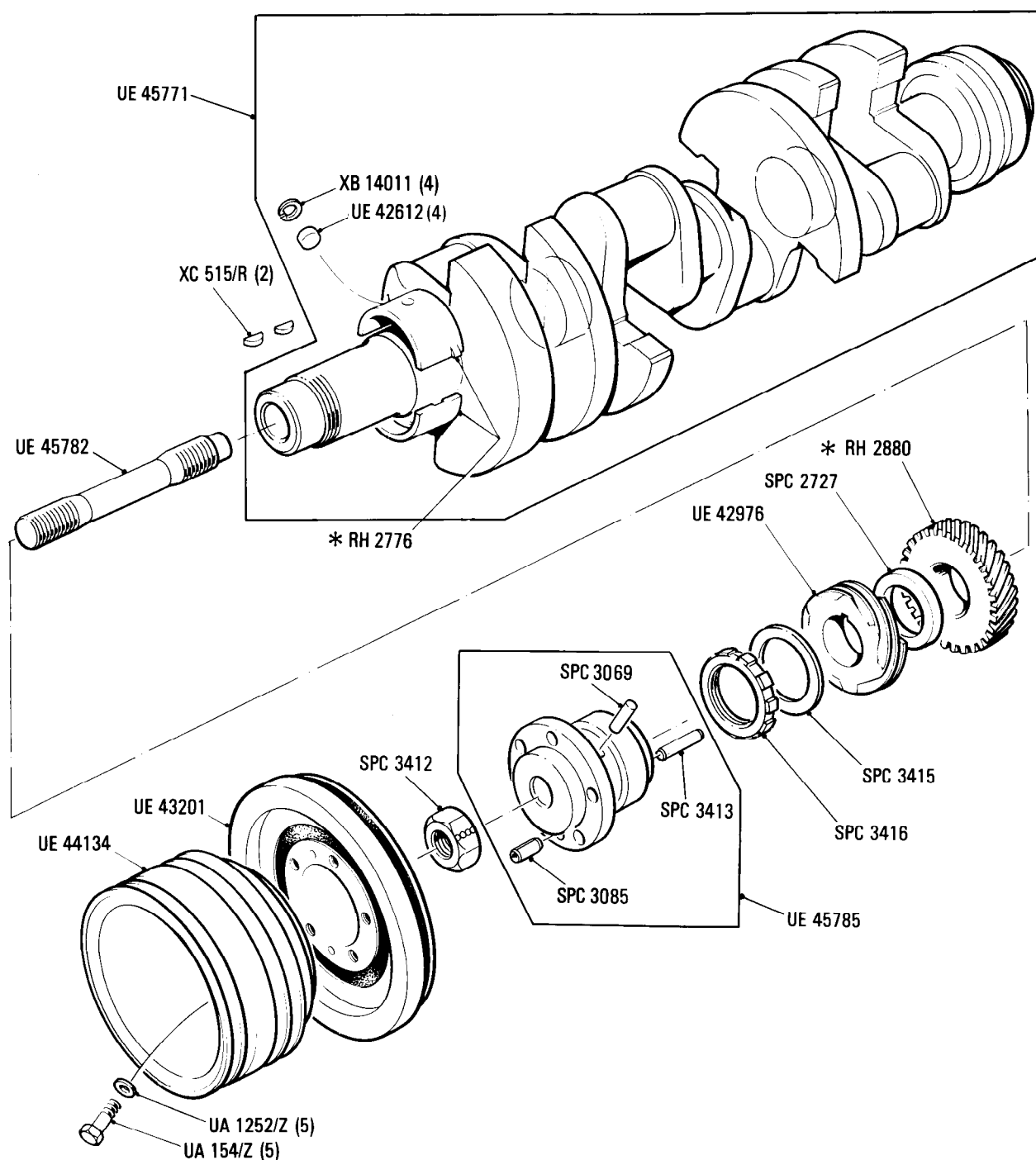
◁ Left-hand ▷ Right-hand

Parts marked thus * refer to Additional Information below

Car serial number

Mulsanne Turbo
SCBZS0T01FCH13340 to 13737

Bentley Turbo R
SCBZS0T03FCH13338 to 13796



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2776 Main bearing set (Standard)
 RH 2777 Main bearing set (.010 in undersize)
 RH 2778 Main bearing set (.020 in undersize)
 * XC515/R Woodruff key .1875 in wide
 XC 516/R Woodruff key .1880 in wide
 XC517/R Woodruff key .1885 in wide
 XC 518/R Woodruff key .1890 in wide
 * RH 2880 UE 42975
 UE 6988 } matched set

E3·023·01

Rolls-Royce

Bentley
Mulsanne Turbo
Turbo R

Engine

Crankshaft Damper & Pulley

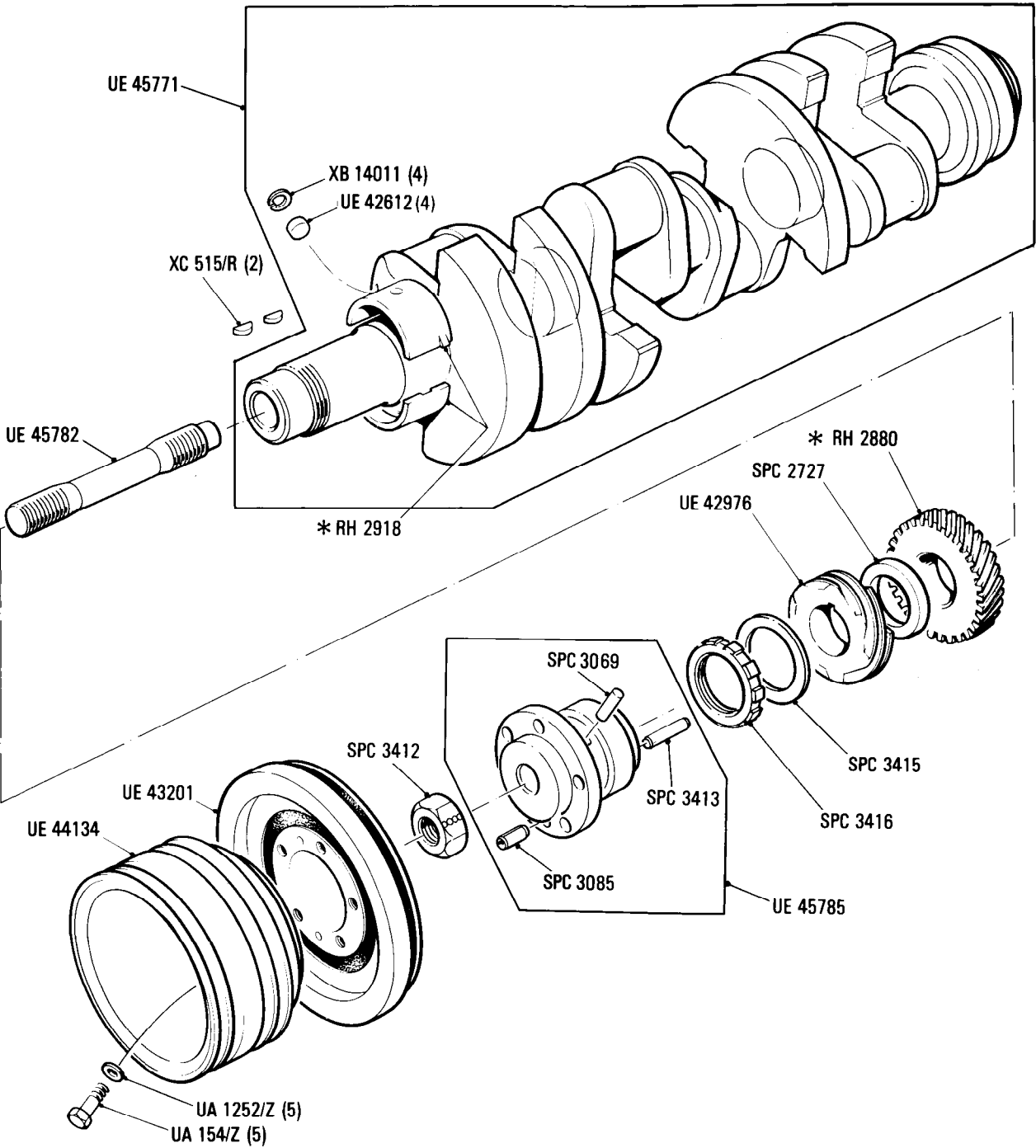
Car serial number

Mulsanne Turbo
SCBZN0T05FCH13803 to 13927

Turbo R
SCBZS0T02FCH13797 to 13874

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2918 Main bearing set (Standard)
- RH 2919 Main bearing set (.010 in undersize)
- RH 2920 Main bearing set (.020 in undersize)
- * XC 515/R Woodruff key .1876 in wide
- XC 516/R Woodruff key .1880 in wide
- XC 517/R Woodruff key .1885 in wide
- XC 518/R Woodruff key .1890 in wide
- * RH 2880 UE 42975 } matched set
- UE 6988 }

© Rolls-Royce Motor Cars Limited 1990

E3·024·02

Rolls-Royce

Bentley
Mulsanne Turbo
Turbo R

Engine

Crankshaft Damper & Pulley

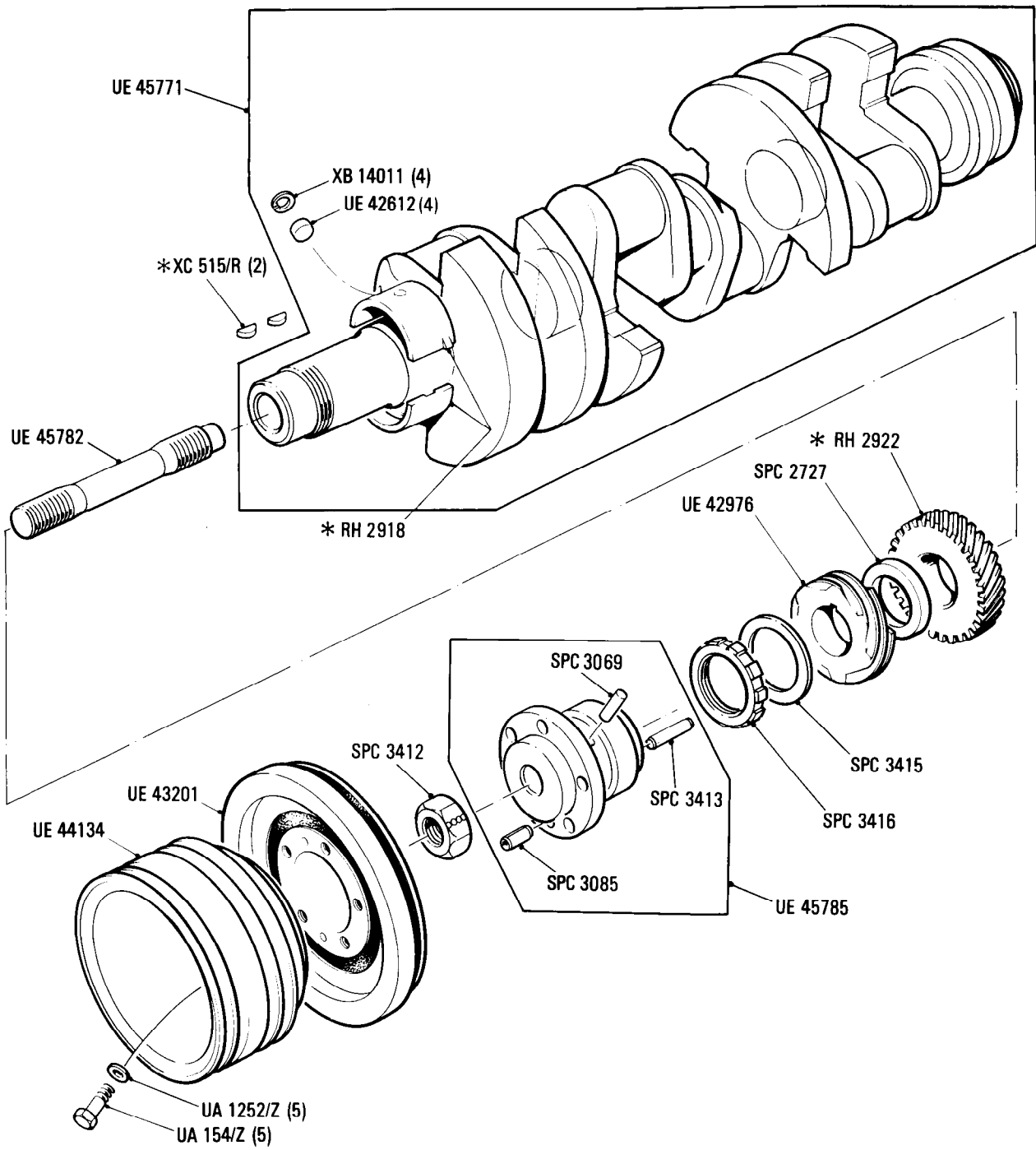
Car serial number

Mulsanne Turbo
SCBZNOT01GCH13928 to 14162

Turbo R
SCBZSOT09GCX14875 to 16570

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2918 Main bearing set (Standard)
- RH 2919 main bearing set (.010 in undersize)
- RH 2920 Main bearing set (.020 in undersize)
- * XC 515/R Woodruff key .1875 in wide
- XC 516/R Woodruff key .1880 wide
- XC 517/R Woodruff key .1885 in wide
- XC 518/R Woodruff key .1890 in wide
- * RH 2922 UE 42975 } Matched sets
- UE 44792 }

© Rolls-Royce Motor Cars Limited 1990

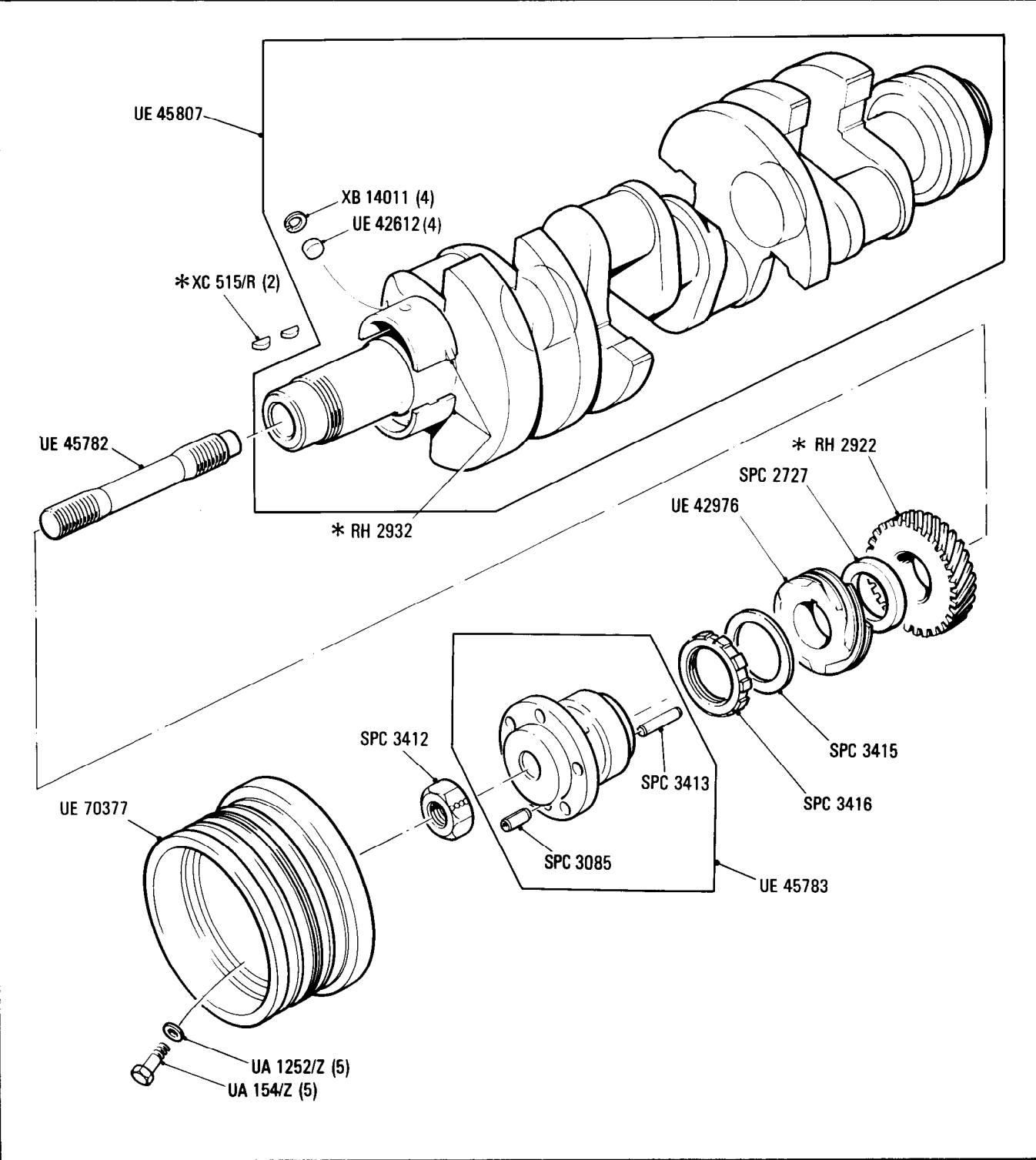
Engine
Crankshaft Damper & Pulley

Car serial number

SCBZS0T03HCX20001 to 23935 except
23211, 23212, 23214, 23215, 23217

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2932 Main bearing set (standard)
- RH 2933 Main bearing set (.010 in undersize)
- RH 2934 Main bearing set (.020 in undersize)
- * XC 515/R Woodruff key (.1875 in wide)
- XC 516/R Woodruff key (.1880 in wide)
- XC 517/R Woodruff key (.1885 in wide)
- XC 518/R Woodruff key (.1890 in wide)
- * RH 2922 UE 42975 } Matched sets
- UE 44792 }

E4-001-05

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Engine

Connecting Rods & Pistons 9:1 Compression Ratio
Countries other than N. America, California, Japan & Australia

Car serial number

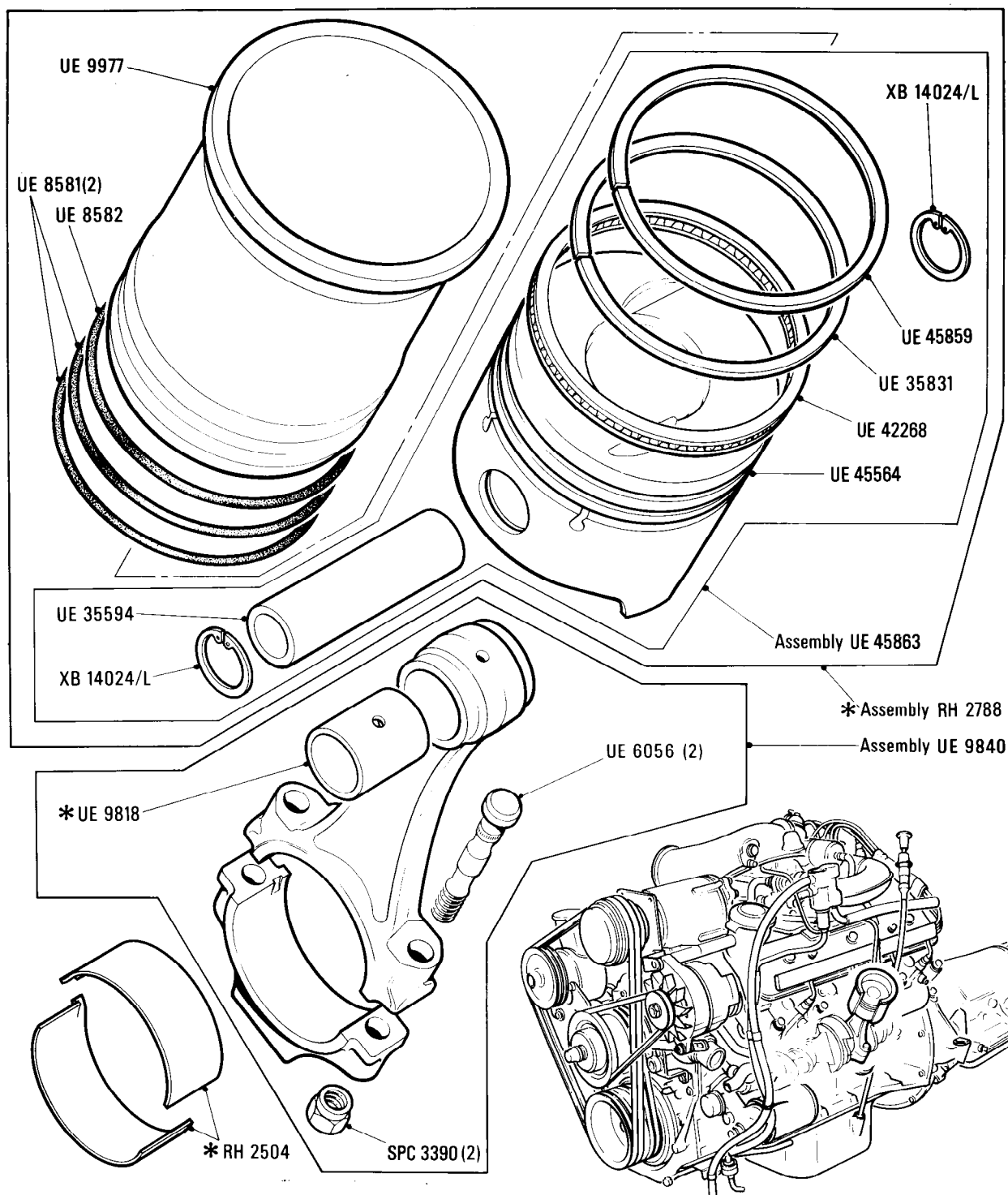
Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 15410 except
15399, 15400, 15403, 14505, 15408, 15409.

Silver Spur
SCAZN0000ACH01006 to 15462 except
15416, 15420, 15427, 15431, 15462.

Bentley Eight
SCBZS8004ECH08862 to 16953

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

- * RH 2504 Big end bearing set
- RH 2505 Big end bearing set (.010 in. undersize)
- RH 2506 Big end bearing set (.020 in. undersize)
- * RH 2788 9:1 Compression Ratio
- * UE 9818 } Alternative
- UE 9819 }

© Rolls-Royce Motors Limited 1984

E4·002·02

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Eight
Silver Spur	
Limousine	

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0008GCH15399, 15400, 15403,
15405, 15408, 15409, 15411 to 16930

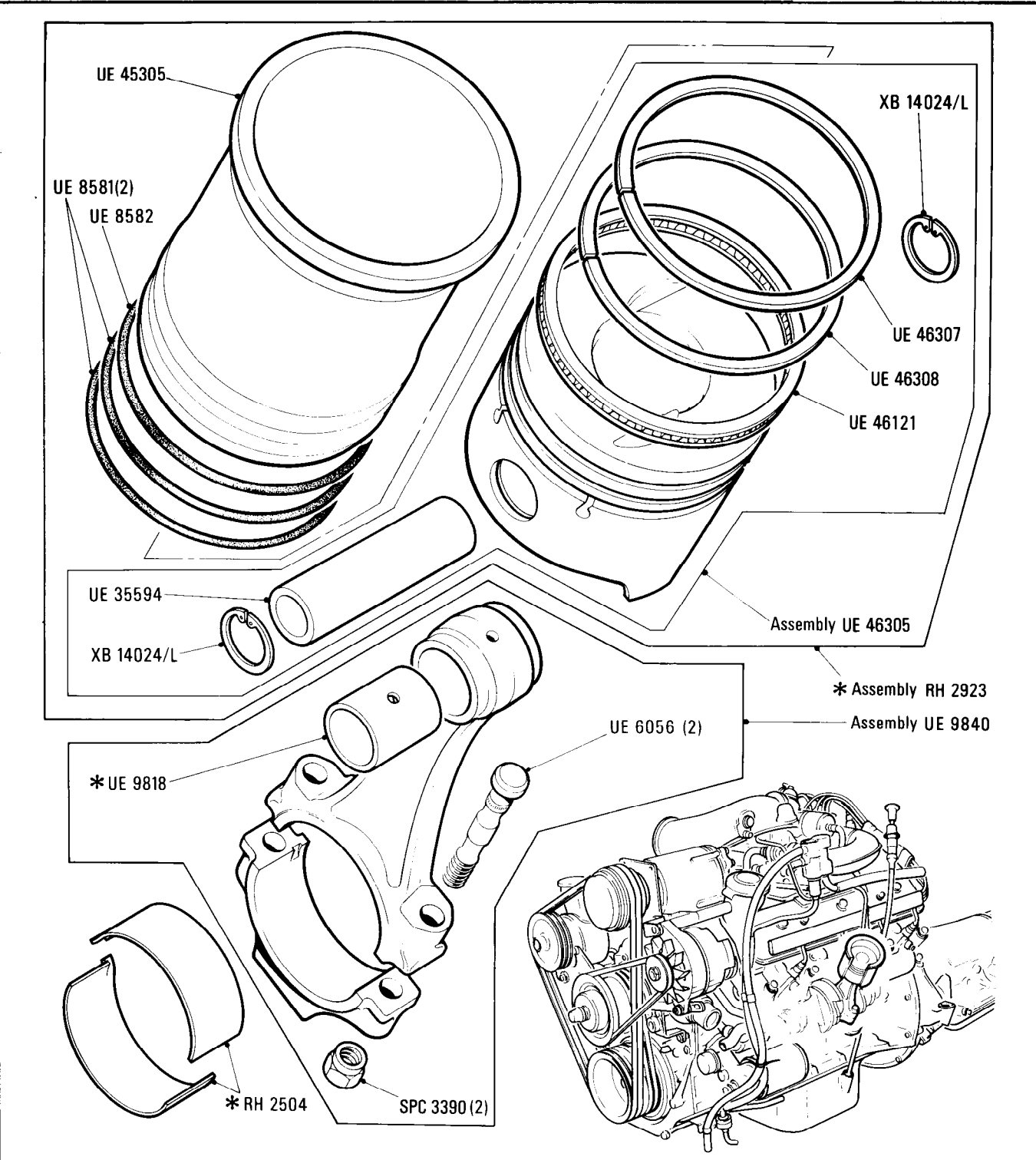
Silver Spur
SCAZN0005GCH15416, 15420, 15427,
15431, 15462, 15463 to 16970

Bentley Eight
SCBZS800XGCH15381, 15379 to 16954

Engine
Connecting Rods & Pistons 9:1 Compression Ratio
Cars for countries other than N.America, Japan, & Australia

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * UE 9818 } Alternatives
- UE 9819 }

E4-003-04

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Eight
Silver Spur	
Limousine	

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 26195

Silver Spur
SCAZN0009HCX20004 to 26237

Bentley Eight
SCBZS8009HCX20006 onwards to 26234
Countries other than N. America, Japan & Australia

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 21989

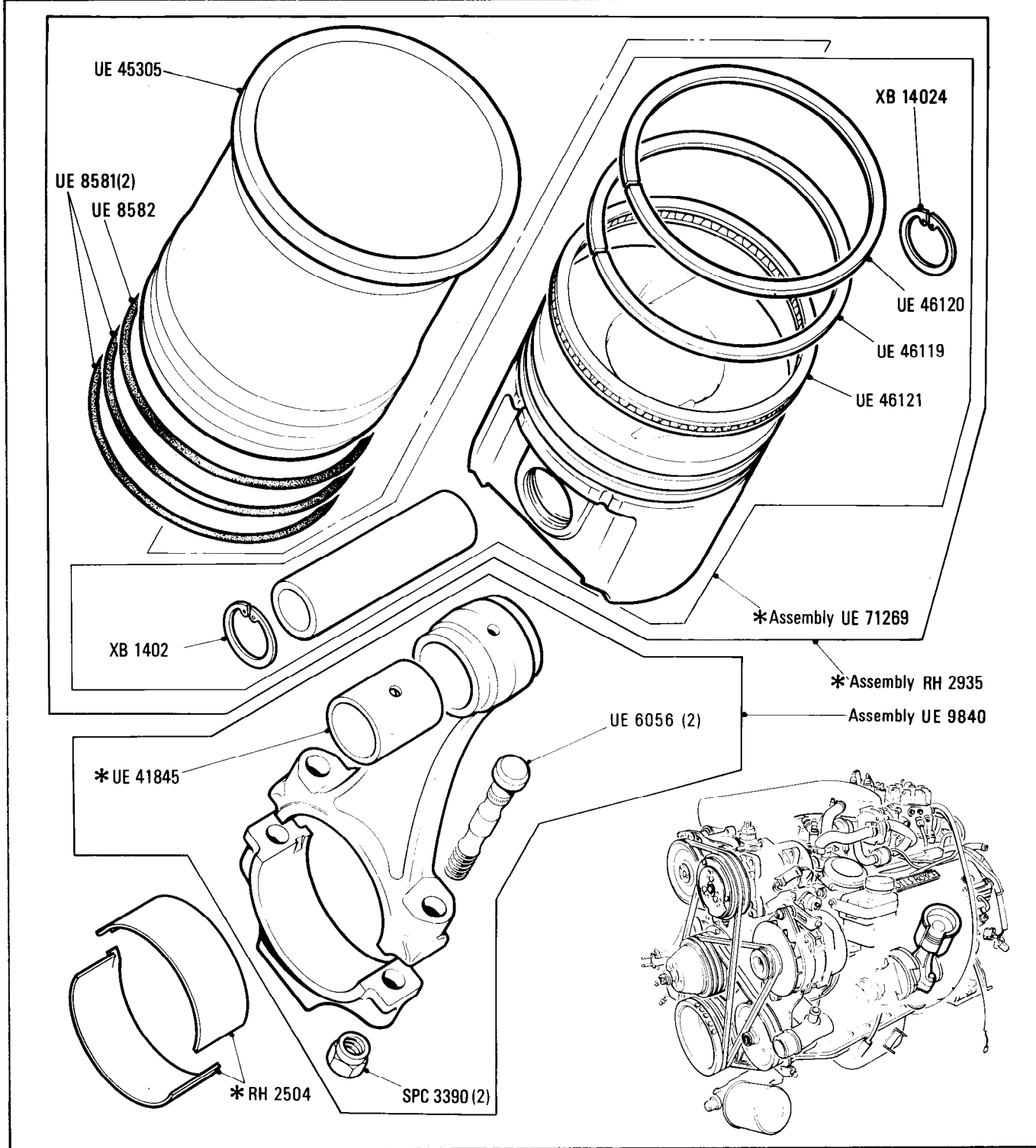
Silver Spur
SCAZN0009HCX20004 to 22053

Bentley Eight
SCBZS8009HCX20006 to 22005
Cars for Switzerland & Austria

Engine
Connecting Rods & Pistons 9:1 Compression Ratio
Countries other than N. America, Japan, Australia, Switzerland, Austria

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2504 Big end bearing set standard
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * RH 2935 Cylinder Liner & Piston kit
- * UE 41845 } Alternatives
- UE 9819 }
- * UE 71269 S.T.X. Grading

E4-004-02

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS00A3KCH26196 to 27798

Silver Spur
SCAZN00A5KCH26238 to 27780

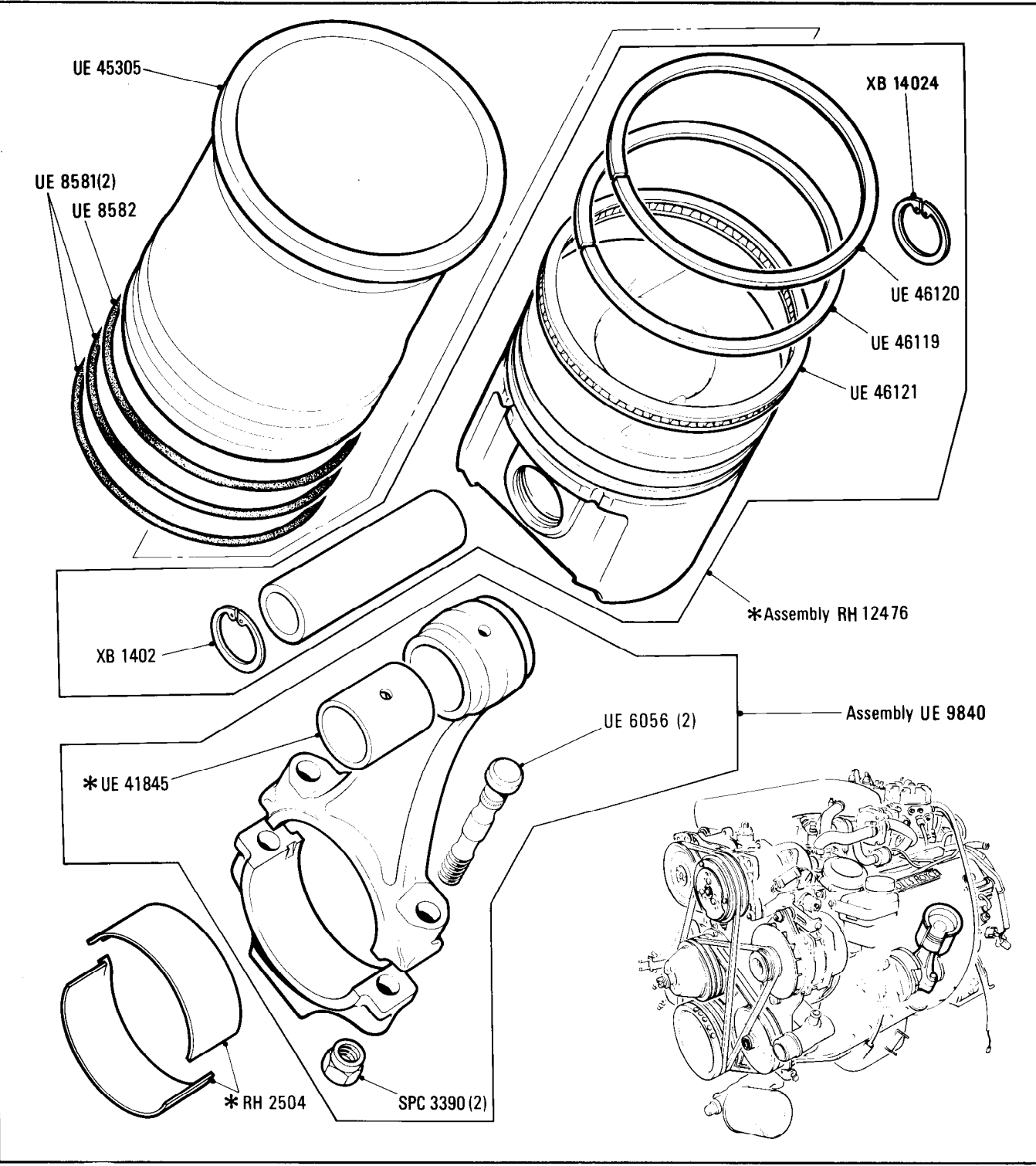
Bentley Eight
SCBZE00A5KCH26235 to 27799

Engine

Connecting Rods & Pistons 9:1 Compression Ratio
Countries other than N. America, Japan, Australia, Switzerland & Austria

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2504 Big end bearing set (standard)
RH 2505 Big end bearing set (.010 in undersize)
RH 2506 Big end bearing set (.020 in undersize)
- * UE 41845 } Alternatives
UE 9819 }
- * RH 12476 'S' grade
RH 12478 'T' grade
RH 12474 'X' grade

E4·020·05

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Engine

Connecting Rods & Pistons 8:1 Compression Ratio

Cars for N. America, California, Japan & Australia

Car serial number

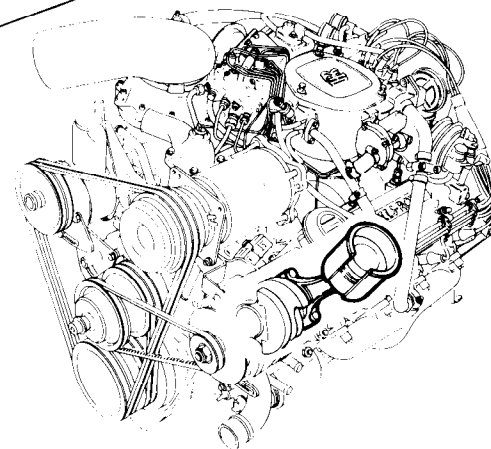
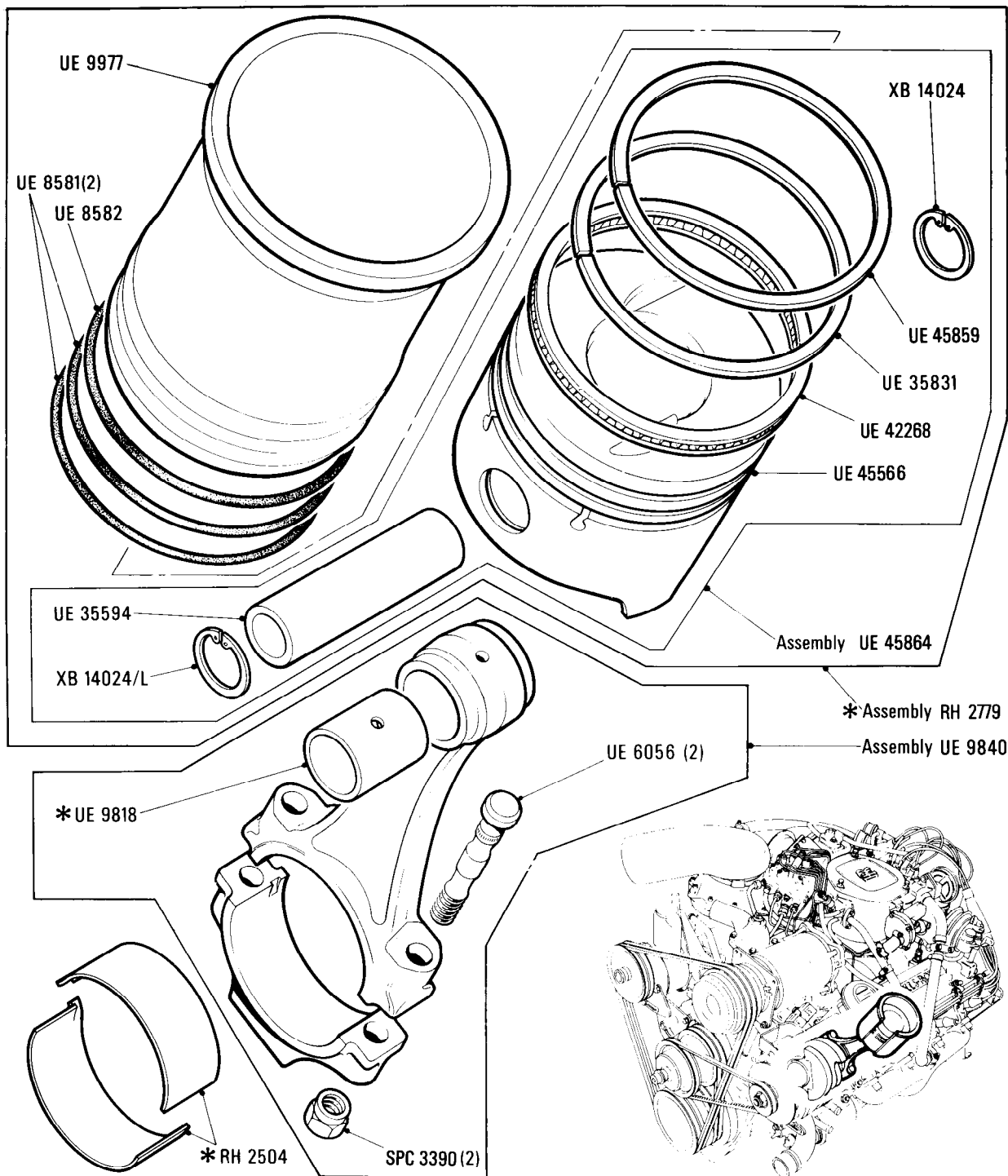
Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 16076

Silver Spur
SCAZN0000ACH01006 to 16970

Bentley Eight
SCBZS8004ECH08862 to 16954

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



© Rolls-Royce Motors Limited 1984

Additional Information

- * RH 2504 Big end bearing set (Standard)
- RH 2505 Big end bearing set (.010 in. undersize)
- RH 2506 Big end bearing set (.020 in. undersize)
- * RH 2779 8:1 Compression Ratio

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	
Silver Spur	
Limousine	

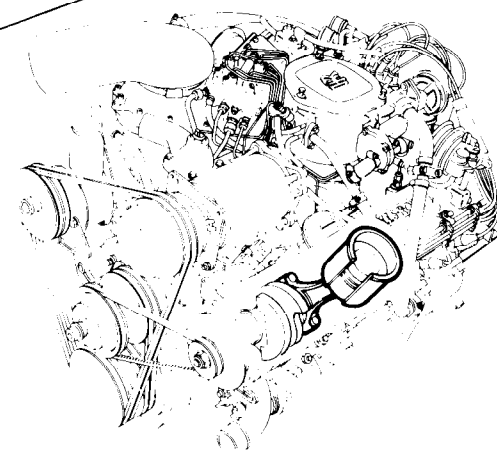
Connecting Rods & Piston 8:1 Compression Ratio
Cars for N. America, Japan & Australia

◁ Left-hand ▷ Right-hand

Silver Spirit & Bentley Mulsanne
SCAZS42AXGCX16077 to 16930

Silver Spur
SCAZN42A9GCX16045, 16095 to 16970

Limousine
SCAZN42A4HCX16195 onwards to 16970



© Rolls-Royce Motors Limited 1984

RH 2604 Big end bearing set
RH 2605 Big end bearing set
RH 2606 Big end bearing set

UE 9818 } Alternatives
UE 9819 }

RH 2924 8:1 Compression ratio

E4·022·04

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Eight
Silver Spur	
Limousine	

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 26505

Silver Spur
SCAZN42A5HCX20014 to 26493 except 26482, 26485

Bentley Eight
SCBZS8009HCX20006 to 26450 except 26426
Cars for N. America, Japan & Australia

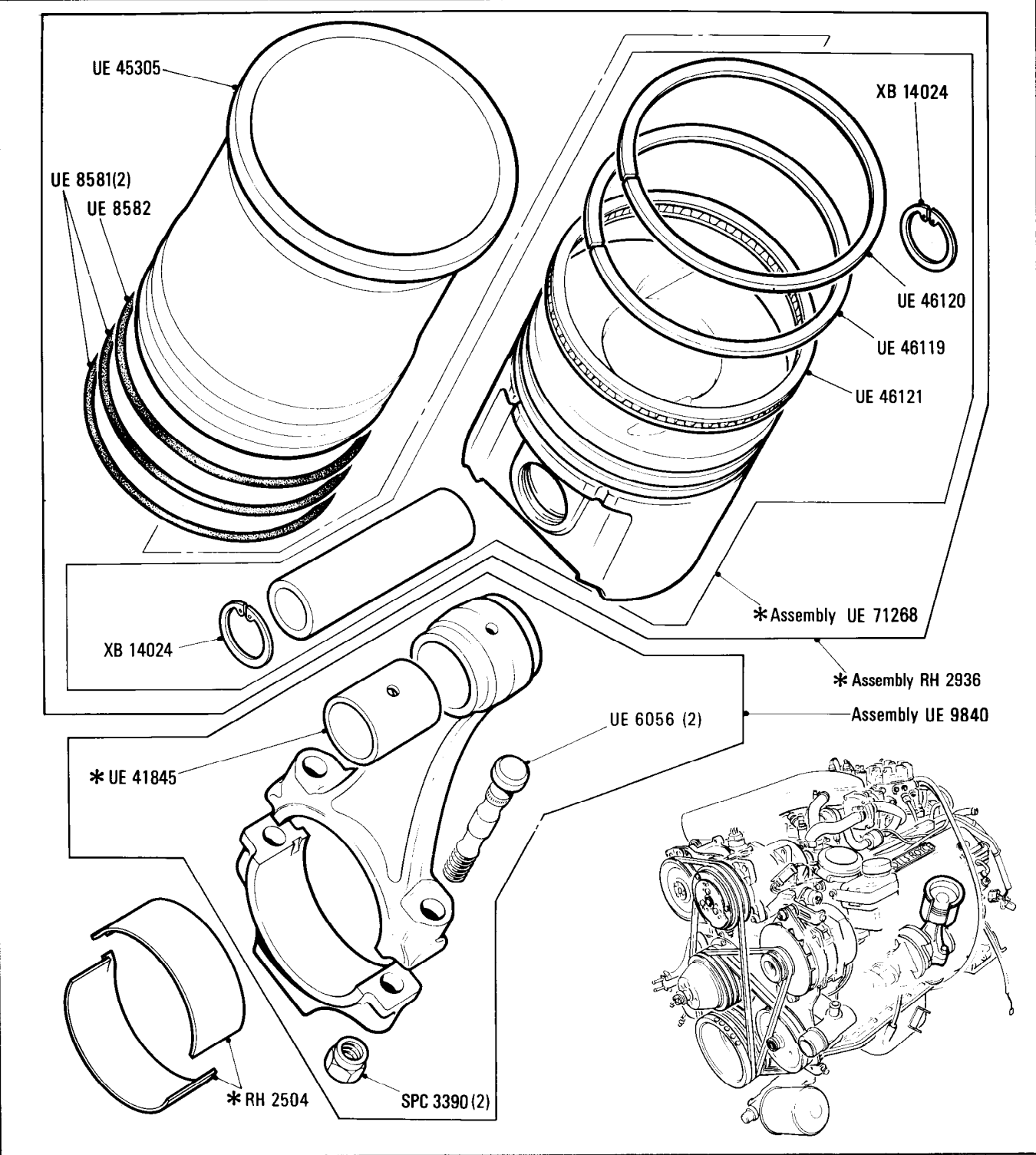
Silver Spirit & Bentley Mulsanne
SCAZS00A0JCH21990 to 26505

Silver Spur
SCAZN02A7JCX22054 to 26493 except 26482, 26485

Bentley Eight
SCBZE00AZJCX22008 to 26450
Cars for Switzerland & Austria

Engine
Connecting Rods & Pistons 8:1 Compression Ratio
Cars for N. America, Japan, Australia, Switzerland, Austria

Parts marked thus * refer to Additional Information below ◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * RH 2936 Cylinder liner and Piston kit
- * UE 41845 } Alternatives
- UE 9819 }
- * UE 71268 S.T.X. Grading

© Rolls-Royce Motor Cars Limited 1990

E4·023·02

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS02B5KCX26487, 26506
to 27798

Silver Spur
SCAZN02A2KCX25482, 26485, 26494
to 27780

Bentley Eight
SCBZE02B8KCX26426, 26451
to 27799

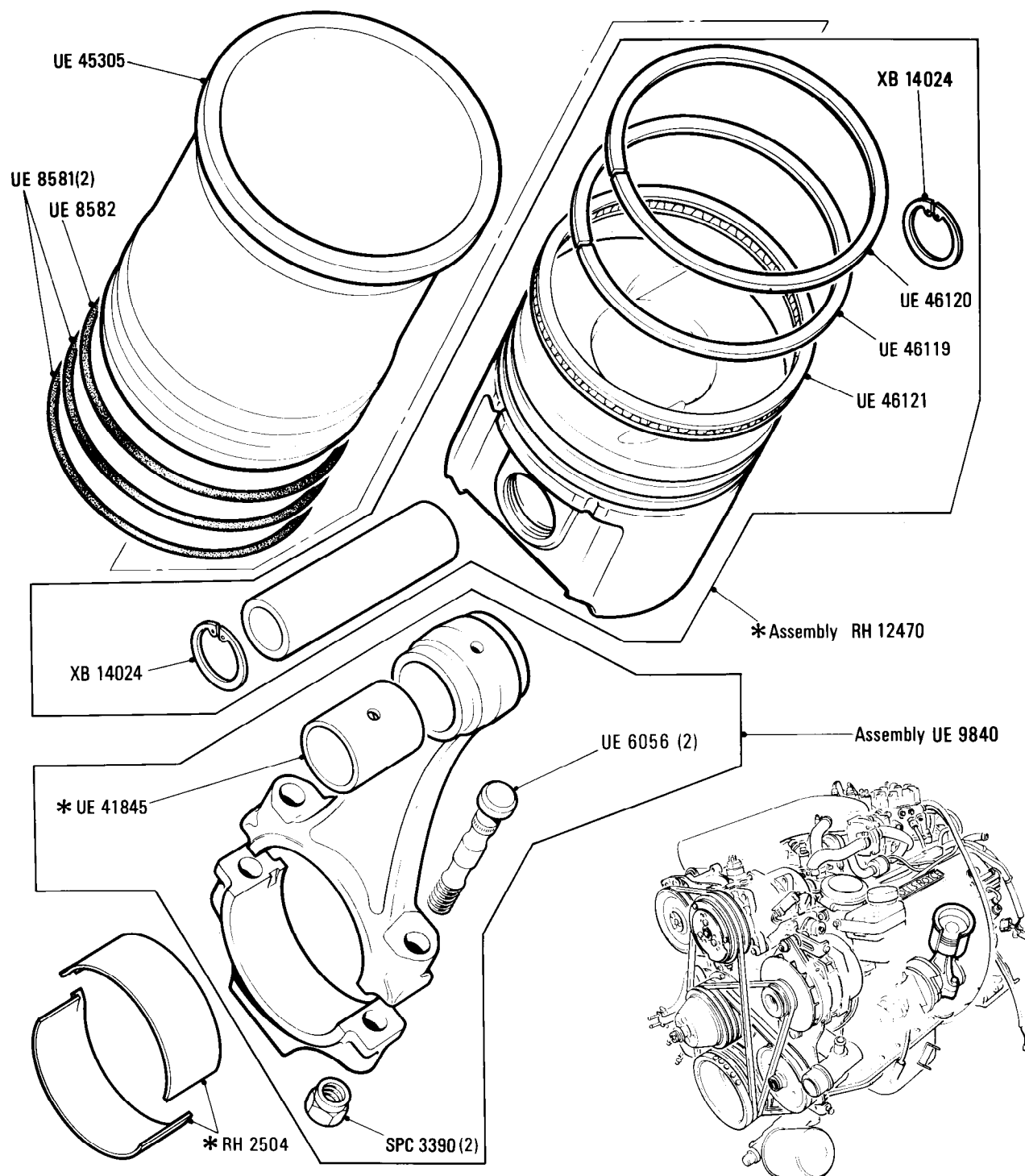
Engine

Connecting Rods & Pistons 8:1 Compression Ratio

Cars for N. America, Japan, Australia, Switzerland & Austria

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)

- * UE 41845 } Alternatives
- UE 9819 }

- * RH 12470 'S' grade
- RH 12472 'T' grade
- RH 12468 'X' grade

© Rolls-Royce Motor Cars Limited 1990

E4·040·04

Rolls-Royce

Bentley
Mulsanne
Turbo

Engine

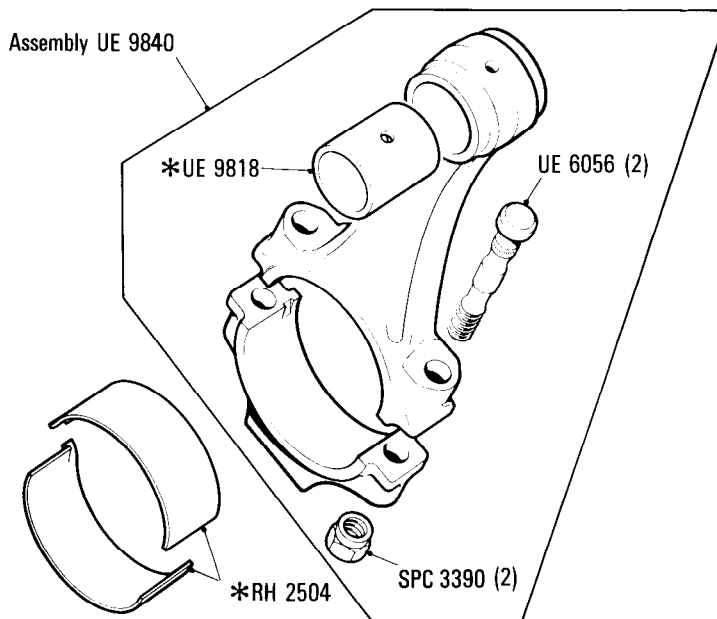
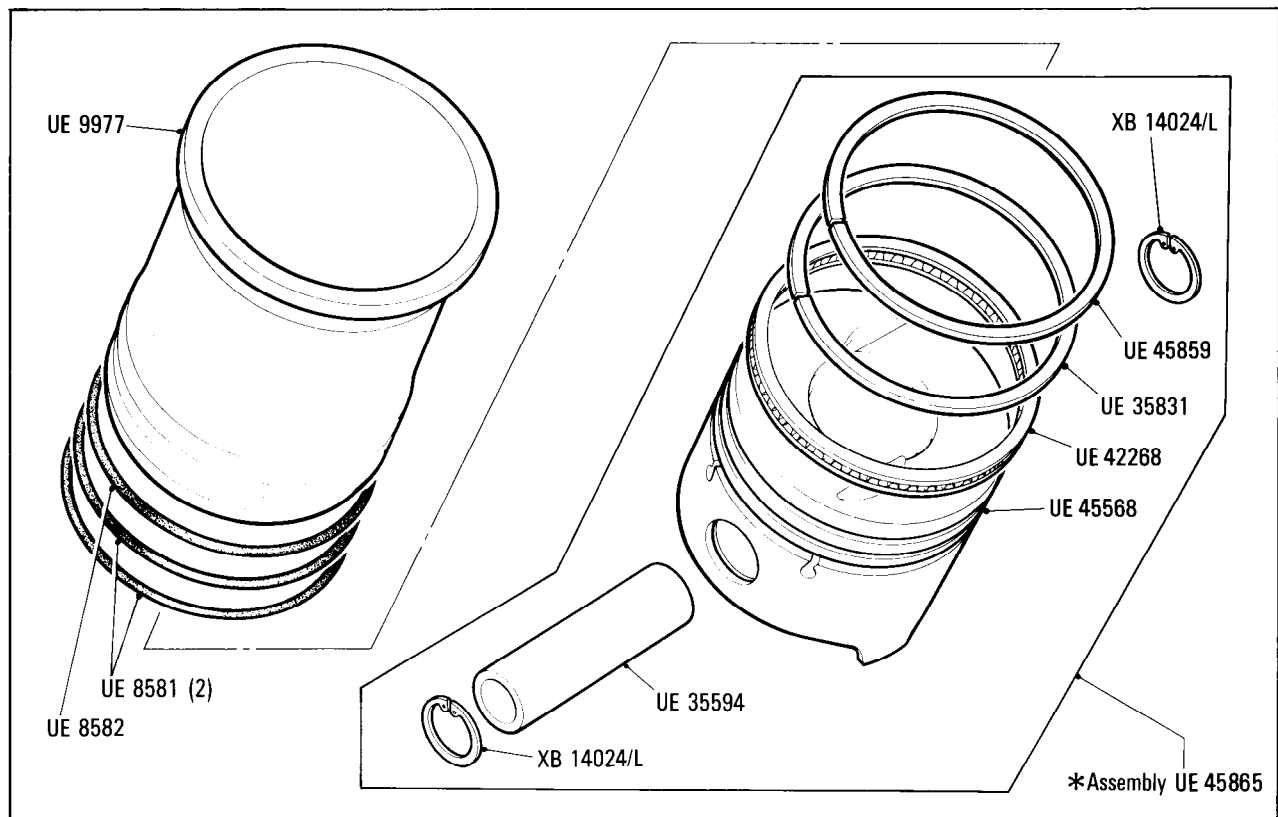
Connecting Rods & Pistons 8:1 Compression Ratio

Car serial number

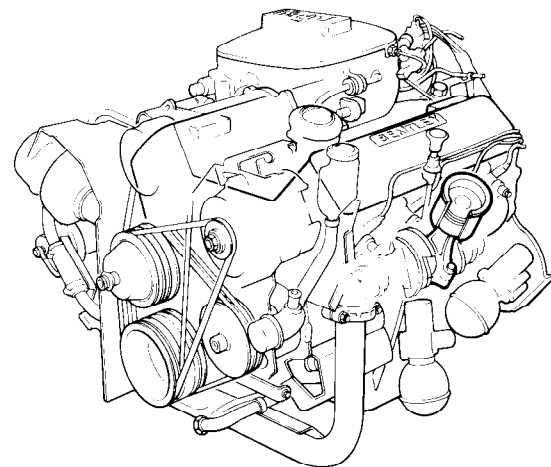
SCBZS0T00CCH04233 to 15435

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



*Assembly RH 2843



Additional Information

© Rolls-Royce Motor Cars Limited 1990

* RH 2504 Big end bearing sets
RH 2505 Big end bearing sets
RH 2506 Big end bearing sets

* UE 9818
UE 9819 — Alternative

* UE 45865 'S' 'T' 'X' grade

* RH 2843 8:1 Compression ratio

E4 041 02

Rolls-Royce

Bentley
Turbo R

Engine

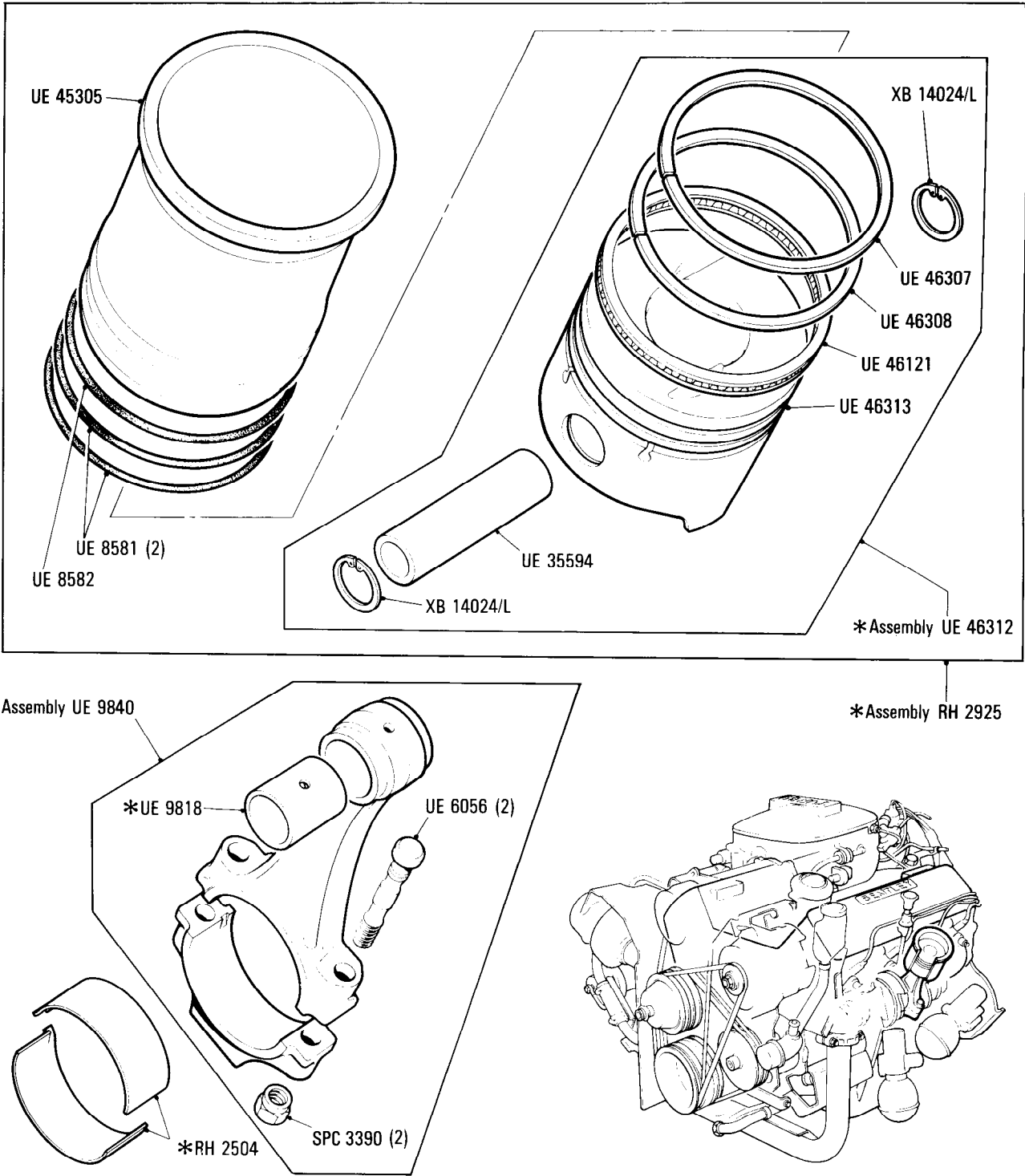
Connecting Rods & Pistons 8:1 Compression Ratio

Car serial number

SCBZS0T04GCX15436 to 16570

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2504 Big end bearing set
- RH 2505 Big end bearing set
- RH 2506 Big end bearing set
- * UE 9818
UE 9819 } Alternative
- * RH 2925 8:1 compression ratio
- * UE 46312 'S' 'T' 'X' grade

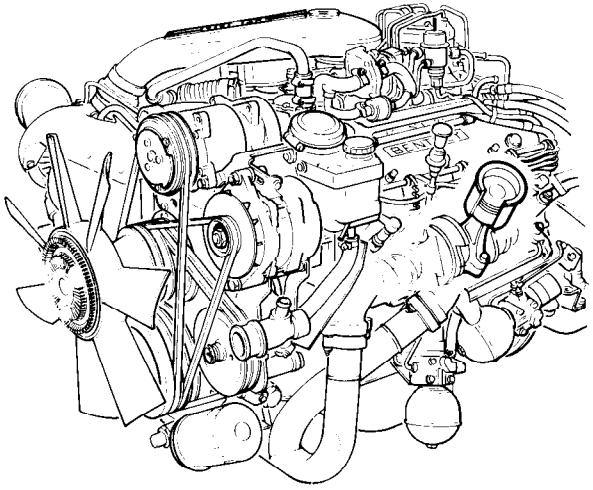
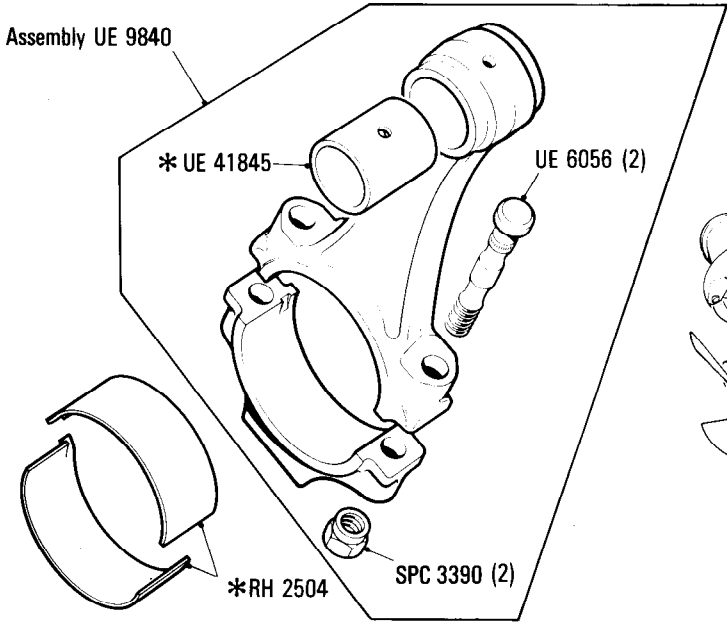
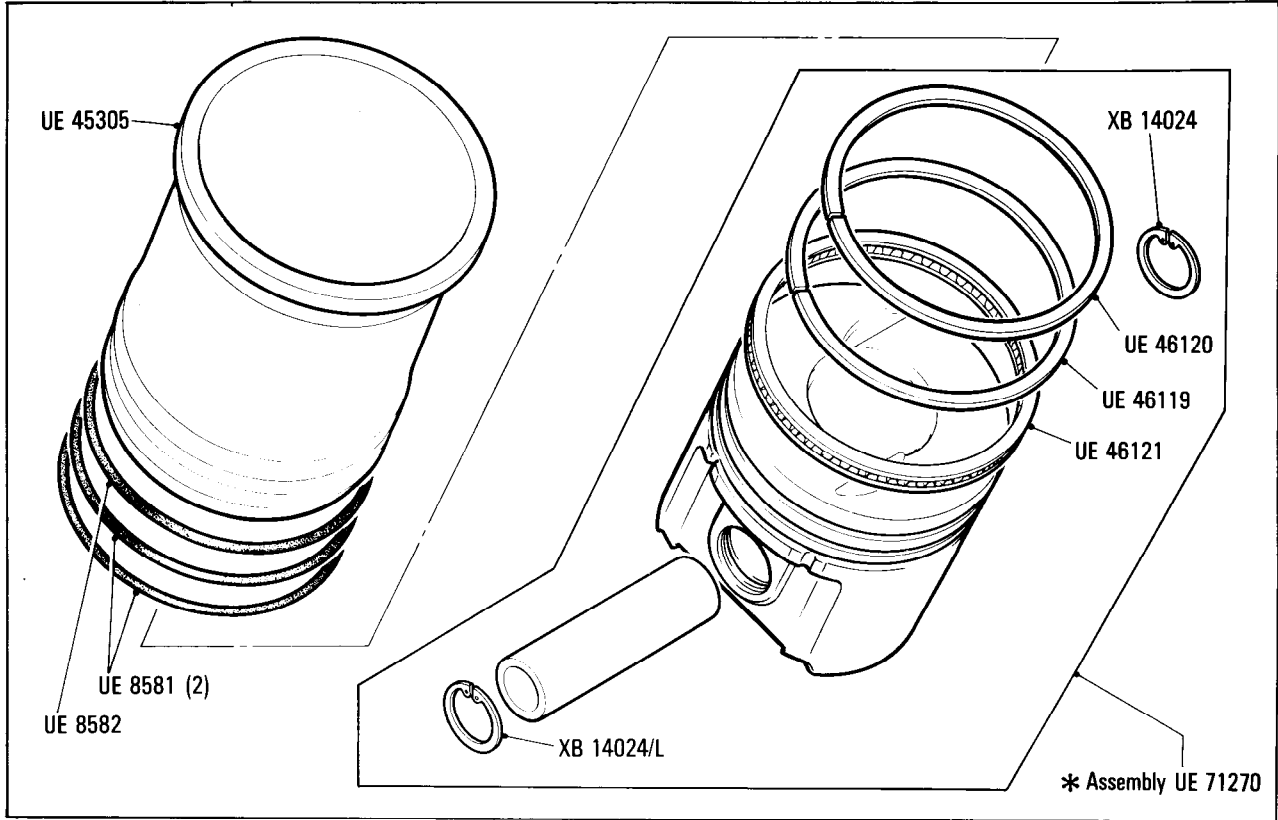
© Rolls-Royce Motor Cars Limited 1990

Car serial number

SCBZS0T03HCX20001 to 26049 except
25982, 25986, 25988, 25990, 25992,
25994, 26008, 26013, 26016, 26018,
26020, 26023, 26027, 26030, 26038,
26040, 26042, 26044, 26046, 26050

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * RH 2937 Cylinder liner and Piston kit
- * UE 41845 } Alternatives
- UE 9819 }
- * UE 71270 S.T.X. Grading

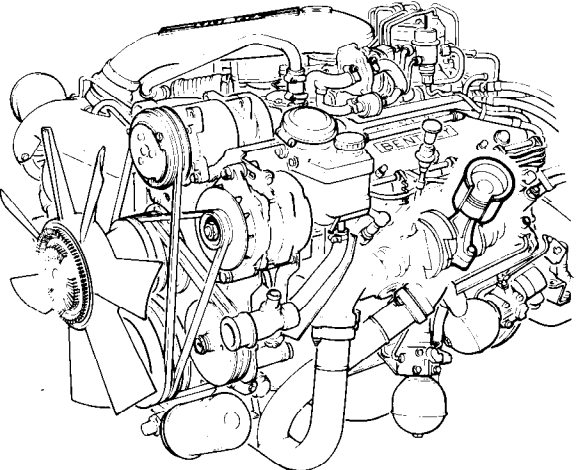
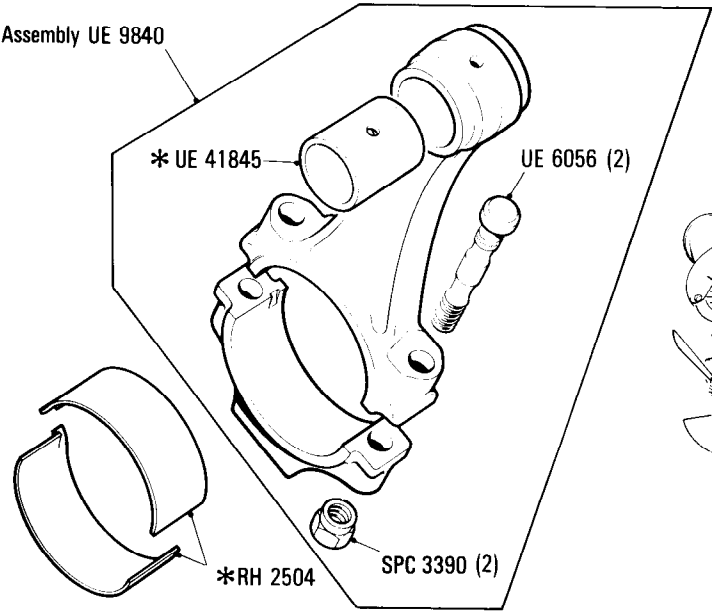
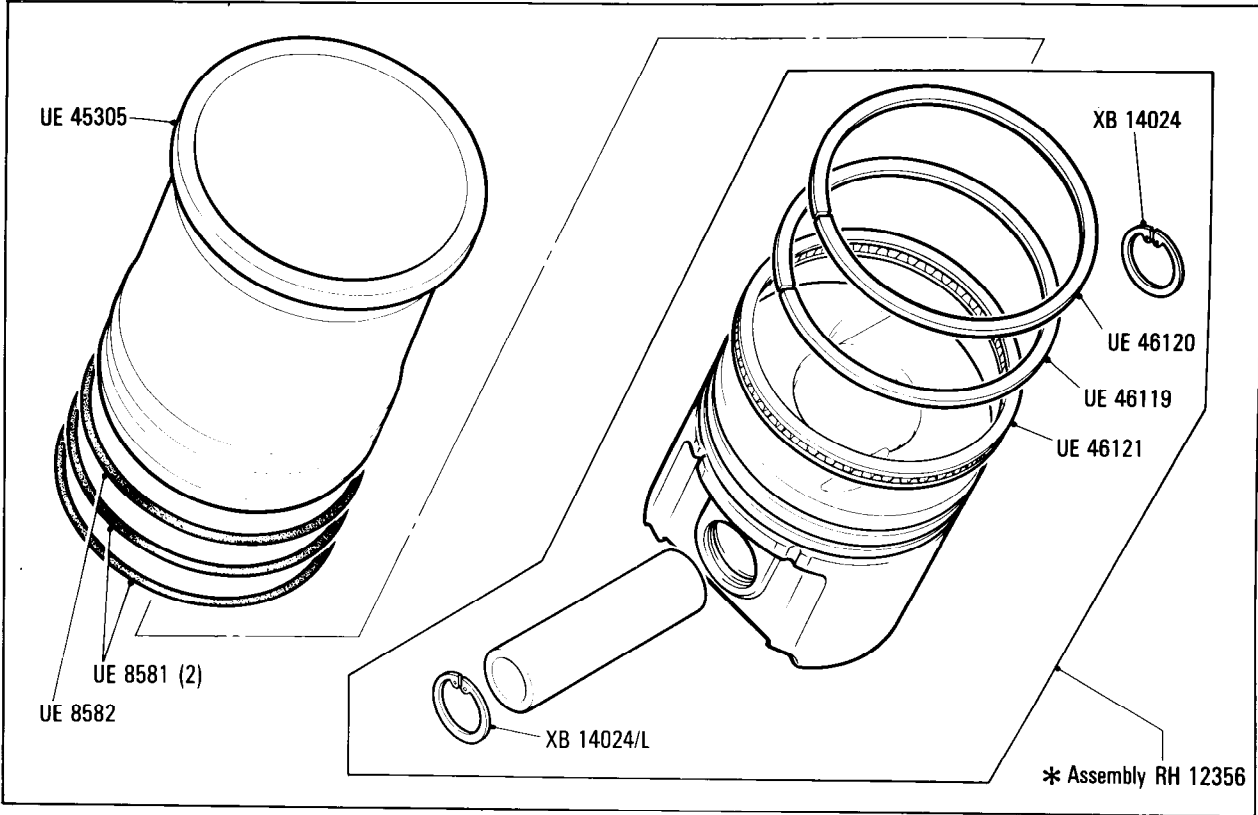
Engine
Connecting Rods & Pistons 8:1 Compression Ratio

Car serial number

SCBZR03B7KCX25982, 25986, 25988,
25990, 25992, 25994, 26008, 26013,
26016, 26018, 26020, 26023, 26027,
26030, 26038, 26040, 26042, 26044,
26046, 26050 to 27793

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * RH 12356 'S'
- RH 12358 'T' grade
- RH 12354 'X'

E5•001•04

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne

Car serial number

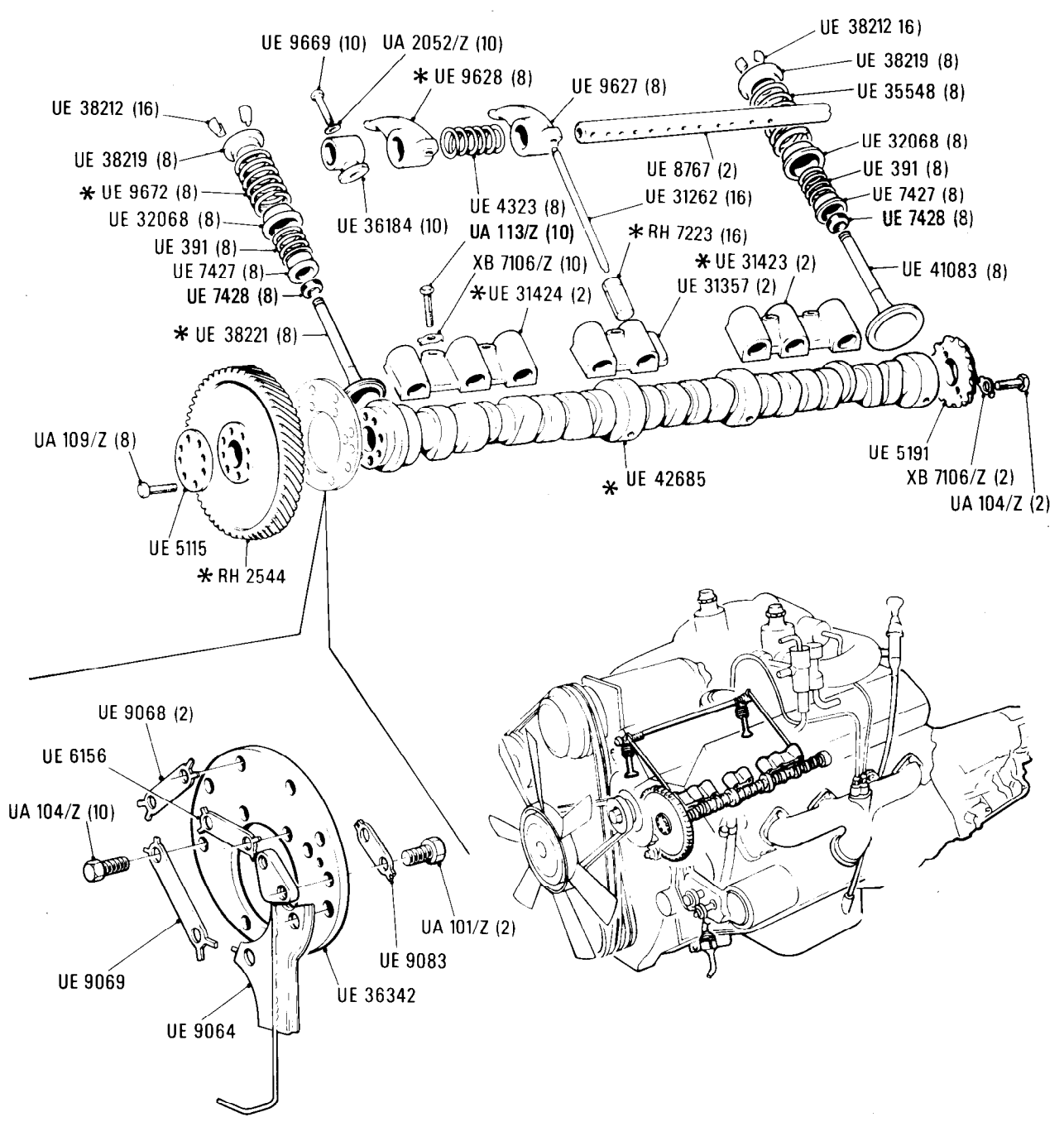
Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 06748

Silver Spur
SCAZN0000ACH01006 to 06598

Engine
Camshaft Thrust Plate and Valves
Cars for Countries other than N. America, California and Japan

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1991

- *RH 7223 Hydraulic Tappet Assembly Code Y
- RH 7224 Hydraulic Tappet Assembly Code Z
- UE 38221 Inlet Valve
- UE 9672 Inlet Spring
- UE 9628 Inlet Rocker
- RH 2544 { UE 36699 These are matched sets
- { UE 6988
- UE 31423 'A' Bank Rear
- 'B' Bank Front
- UE 31424 'A' Bank Front
- 'B' Bank Rear

*UE 42685
UE 42806 } Alternatives.

E5·002·04

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0001DCH06751 to 09868

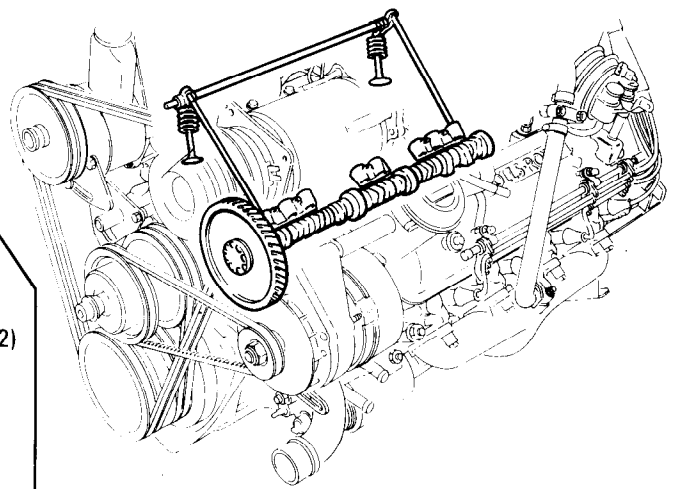
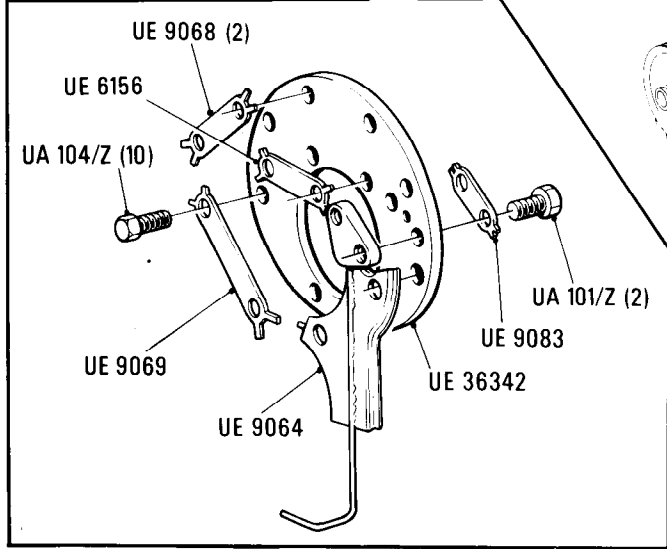
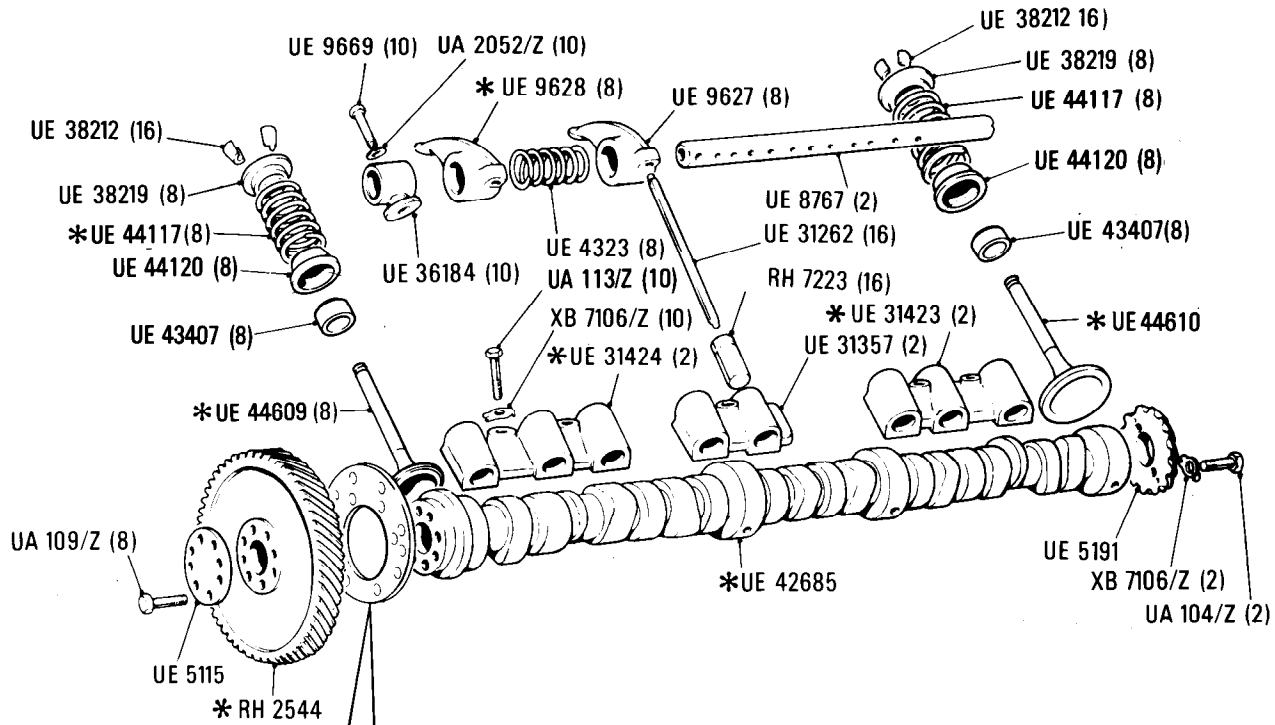
Silver Spur
SCAZN0003DCH06645 to 09833

Bentley Eight
SCBZS8004ECH08862 to 09865

Engine
Camshaft Thrust Plate & Valves
Countries other than N. America & Japan

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * UE 44609 Inlet Valve
- UE 44117 Valve Spring
- * UE 9628 Inlet Rocker
- * RH 2554 UE 36699 } Matched set
- UE 6988 }
- * RH 2882 Decarbonisation kit

- * UE 31423 'A' Bank near
- 'B' Bank front
- * UE 31424 'A' Bank front
- 'B' Bank rear
- * UE 42685 Alternatives
- UE 42806

E5·003·03

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Engine
Camshaft Thrust Plate & Valves

Car serial number

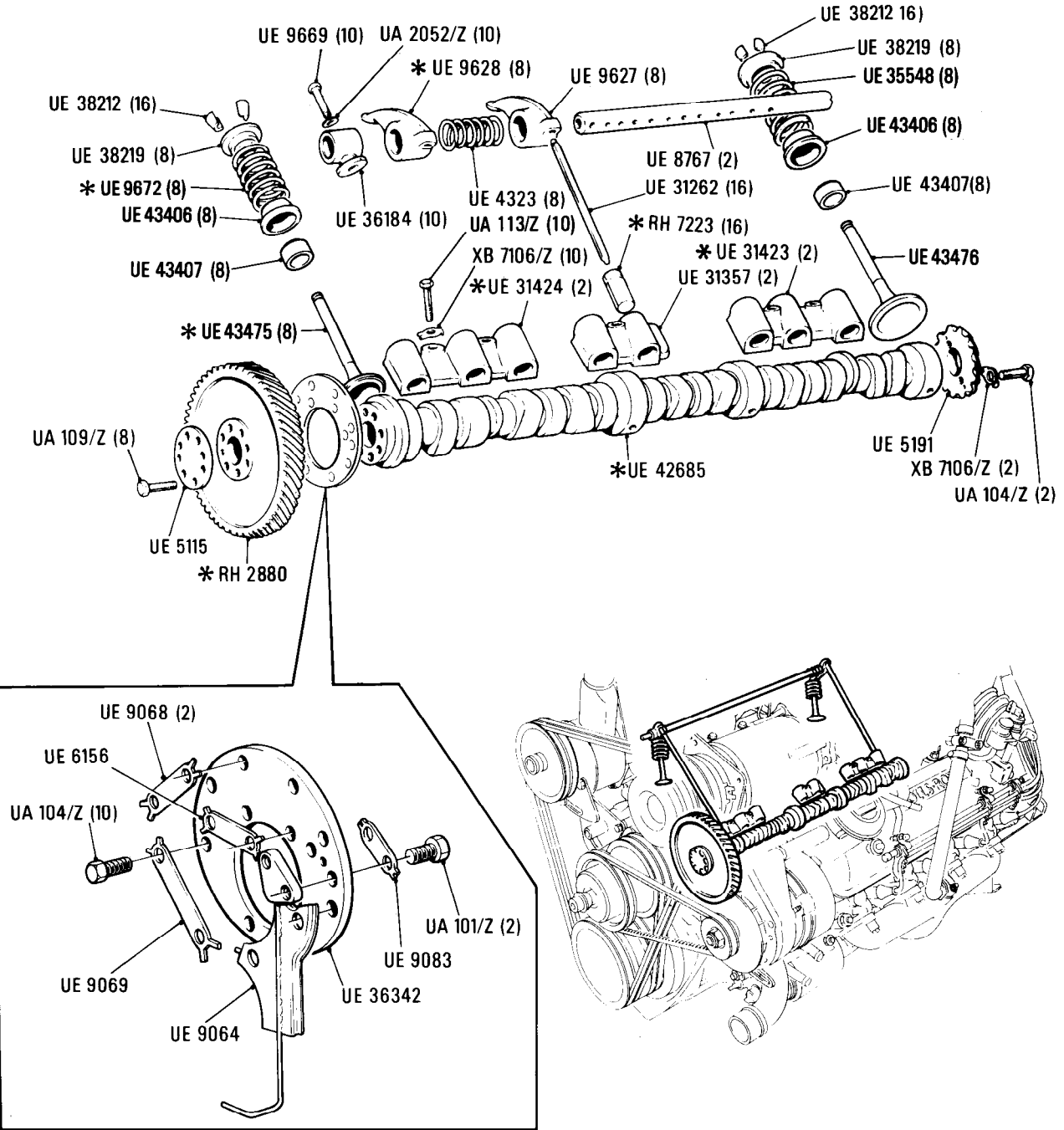
Silver Spirit & Bentley Mulsanne
SCAZS0004ECH09869 to 16930

Silver Spur
SCAZN0009ECX09936 to 16954

Bentley Eight
SCBZS8004ECH09901 to 16954

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2882 Inlet valve
- UE 44117 Valve spring
- * UE 9628 Inlet rocker
- * UE 31423 'A' Bank rear
- 'B' Bank front
- * UE 31424 'A' Bank front
- 'B' Bank rear
- * UE 42685 } Alternatives
- UE 42806 }
- * RH 2880 UE 42975 } matched set
- UE 6988 }

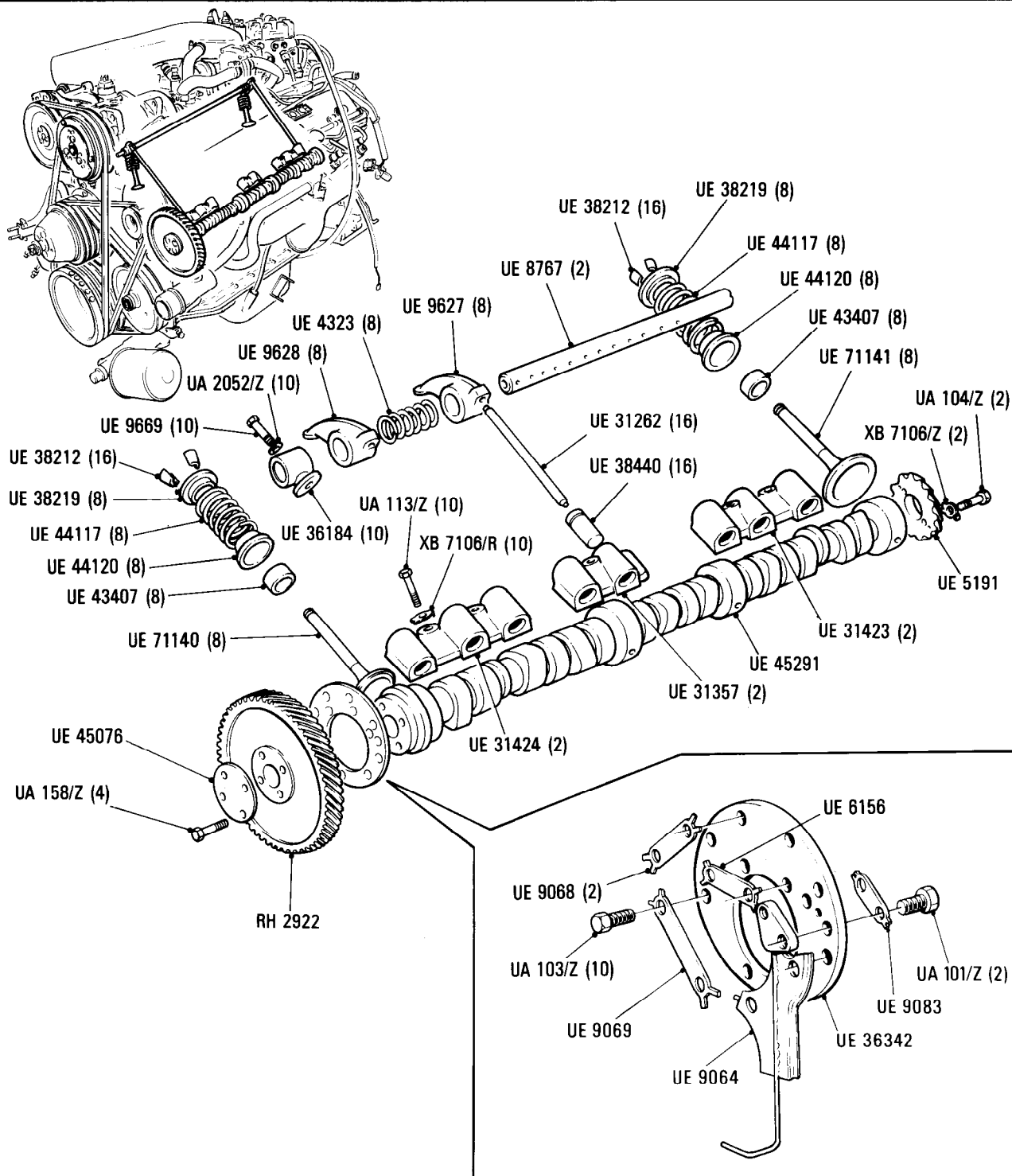
- * RH 2882 Decarbonisation kit
- * UE 44609 Inlet valve

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Eight

Camshaft Thrust Plate & Valves

Bentley Eight
SCBZS8009HCX20006 to 27799

◁ Left-hand ▷ Right-hand



© Rolls-Royce Motor Cars Limited 1990

- * UE 9628 Inlet Rocker
- UE 9627 Exhaust Rocker
- * UE 31423 'A' bank rear
- UE 31423 'B' bank front
- * UE 31424 'A' bank front
- UE 31424 'B' bank rear
- * RH 2922 UE 42975 } Matched set
- UE 44792 }
- * RH 2882 Decarbonisation kit

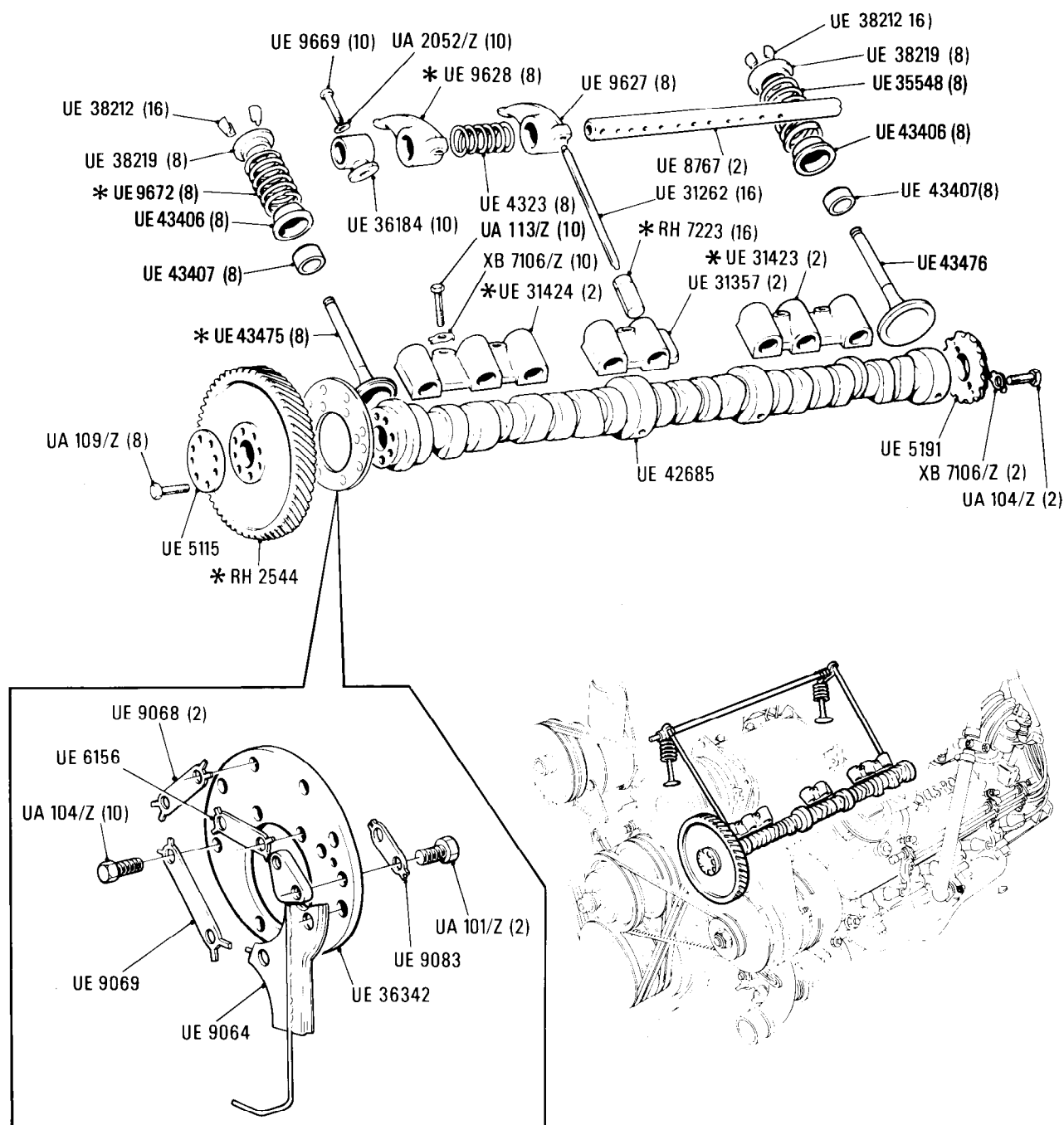
EngineCamshaft, Thrust Plate & Valves
Cars for N. America & Japan

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACX01517 to 09956 except
09951, 09952, 09953, 09955, 09957**Silver Spur**
SCAZN0000ACX01540 to 09932 except
09827, 09828, 09876, 09880, 09926,
09927, 09929, 09930, 09931

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand

**Additional Information**

© Rolls-Royce Motor Cars Limited 1990

* RH7223 Hydraulic tappet assembly code Y
RH 7224 Hydraulic tappet assembly code Z* UE 43475 Inlet valve
* UE 9672 Inlet spring
* UE 9628 Inlet rocker* RH 2544 UE 36699 These are matched sets
UE 6988* UE 31423 'A' bank rear UE 31424 'A' bank front
'B' bank front UE 31424 'B' bank rear

* RH 2882 Decarbonisation kit

E5•021•03

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne

Engine Camshaft Thrust Plate & Valves Cars for N. America, & Japan

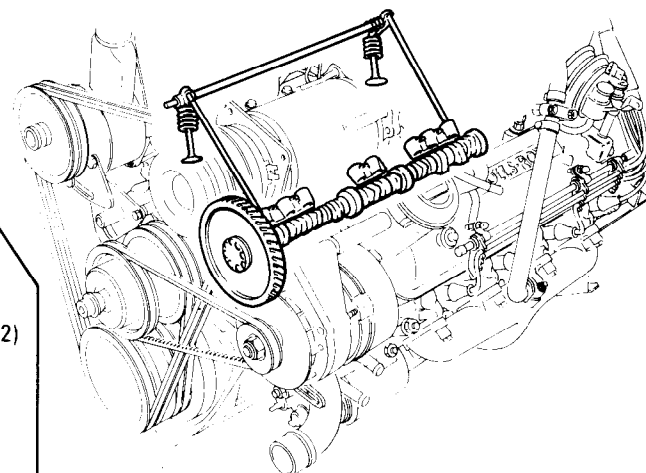
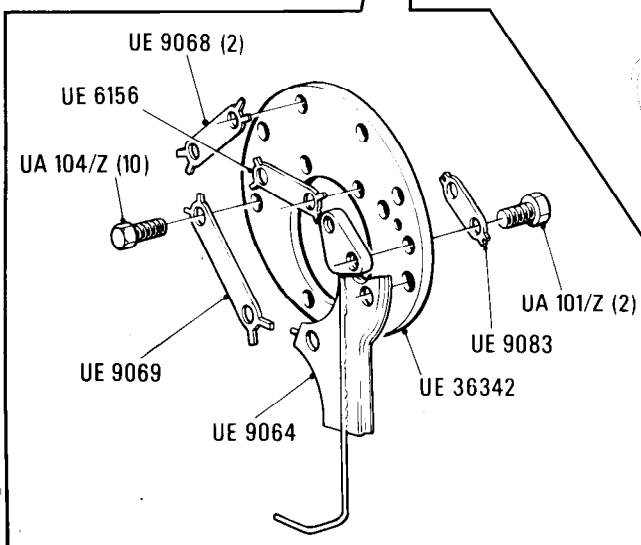
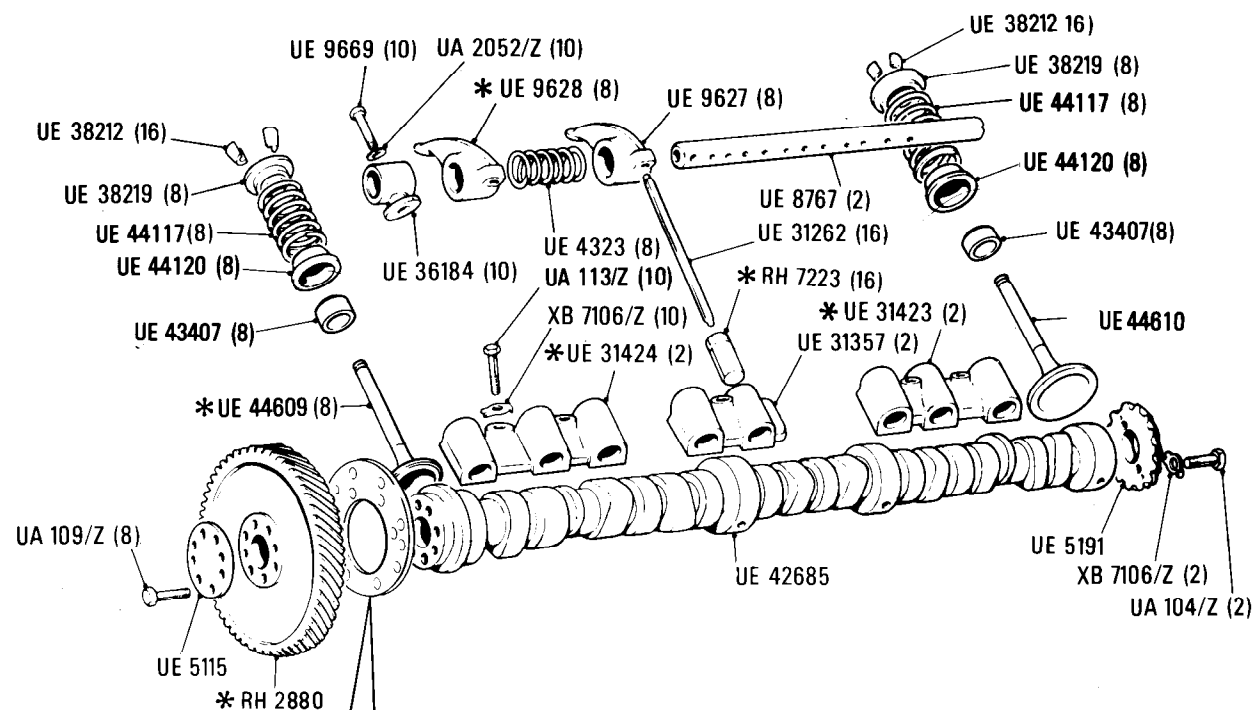
Car serial number

Silver Spirit & Bentley Mulsanne
SCBZS42A3ECX09951, 09952, 09953,
09955, 09957 to 16930

Silver Spur
SCAZN42A8ECX09827, 09828, 09876,
09880, 09926, 09927, 09929, 09930,
09931, 09933 to 16970

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

* RH 7223 Hydraulic tappet assembly Code Y
RH 7224 Hydraulic tappet assembly Code Z

* UE 31423 'A' bank rear
'B' bank front
UE 31424 'A' bank front
'B' bank rear

* UE 44609 Inlet valve
* UE 9628 Inlet rocker

* RH 2882 Decarbonisation kit
* RH 2880 UE 42975 } Matched set
UE 6988 }

E5·040·05

Rolls-Royce

Bentley
Mulsanne
Turbo

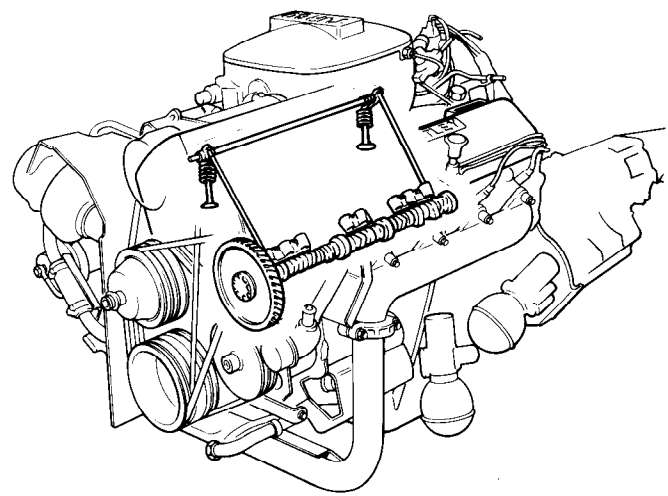
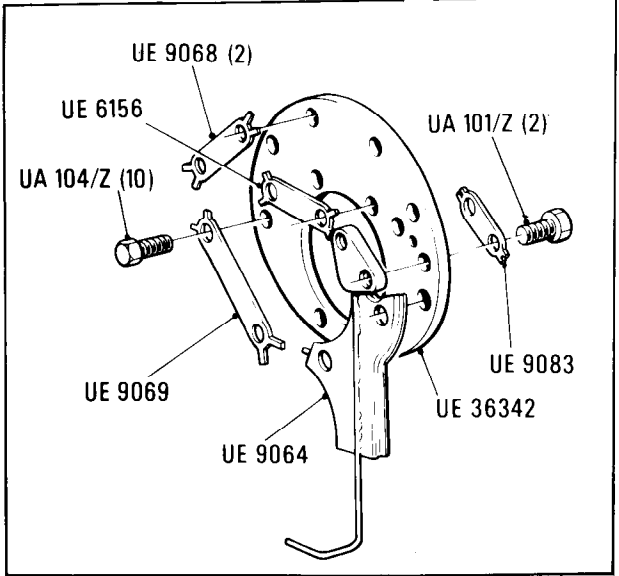
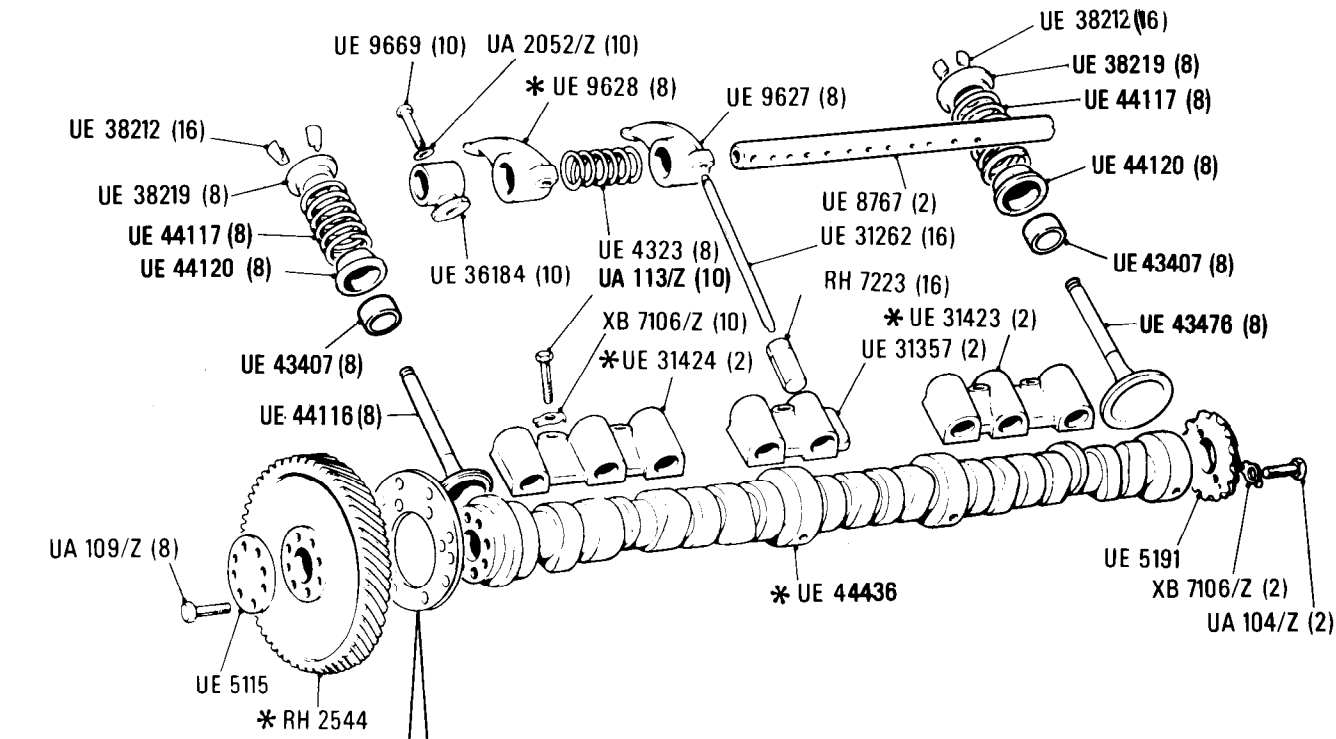
Engine
Camshaft Thrust Plate and Valves

Car serial number

SCBZS0T00CCH04233 to 13874 to
09869 except 09703, 09853, 09855

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 7223 Hydraulic Tappet Assembly Code Y
RH 7224 Hydraulic Tappet Assembly Code Z
- * UE 9628 Inlet Rocker
- * RH 2544 - UE 36699 matched set
UE 6988
- * UE 31423 A bank rear
B bank front
- * UE 31424 A bank front
B bank rear

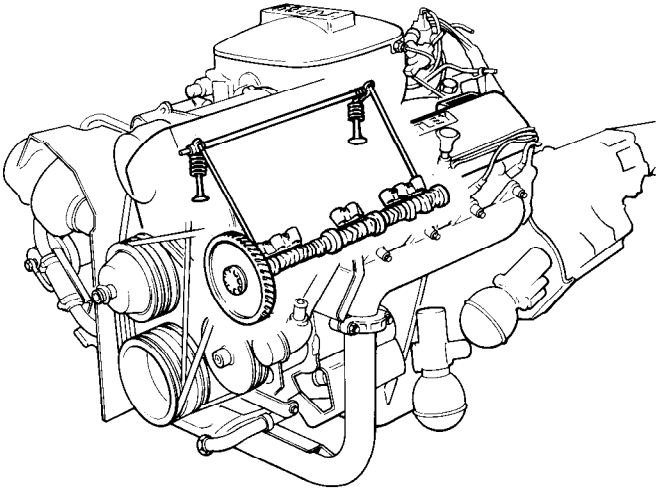
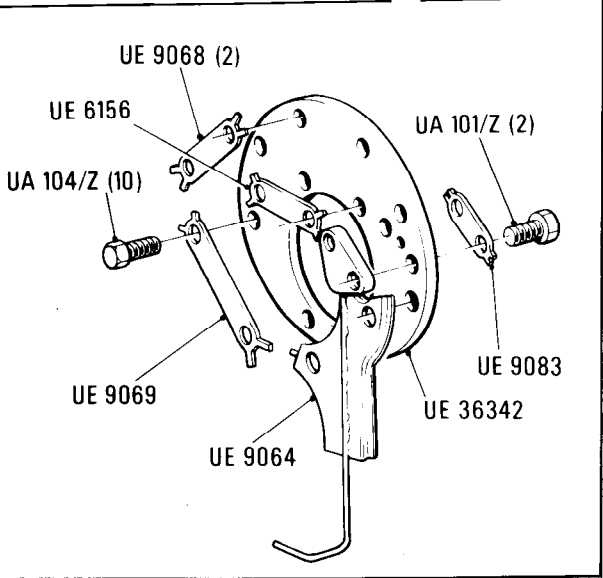
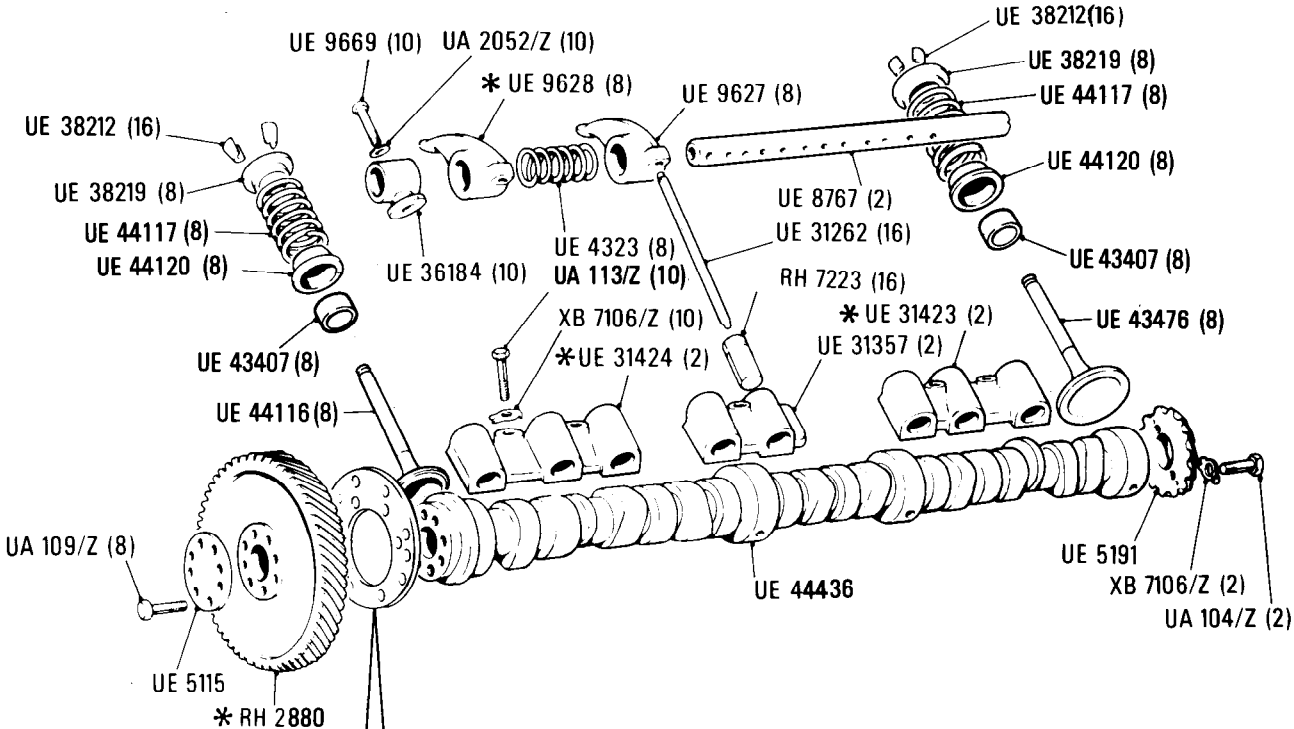
- * UE 42685 } Alternatives
UE 42806 }

Car serial number

SCBZS0T04ECH09703, 09853,
09855, 09870 to 13874

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * UE 44116 Inlet valves
- * UE 9628 Inlet rocker
- * UE 31423 'A' Bank rear
- 'B' Bank front
- * UE 31424 'A' Bank front
- 'B' Bank rear
- * RH 2880 UE 429757 } matched set
- UE 6988 }

Car serial number

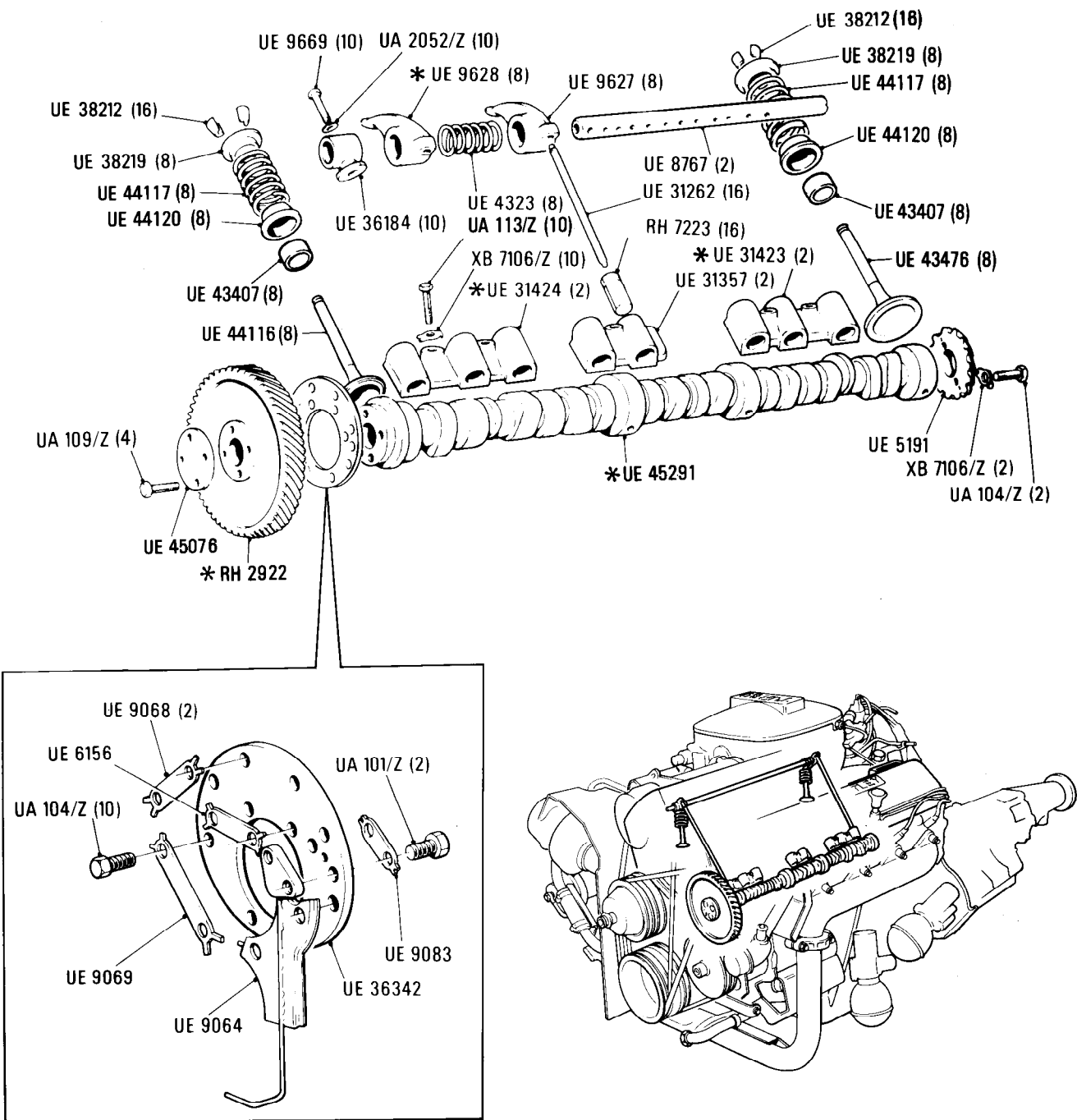
SCBZS0T09GCX13875 to 16570

Engine

Camshaft Thrust Plate & Valves

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

* UE 9628 Inlet Rocker

UE 9627 Exhaust Rocker

* RH 2922 UE 44792 matched pair

UE 6986

* UE 31423 'A' bank rear

'B' bank front

* UE 31424 'A' bank front

'B' bank rear

* UE 42685 } Alternatives

UE 42806 }

© Rolls-Royce Motor Cars Limited 1991

E5 043 00

Rolls-Royce

Bentley
Turbo R

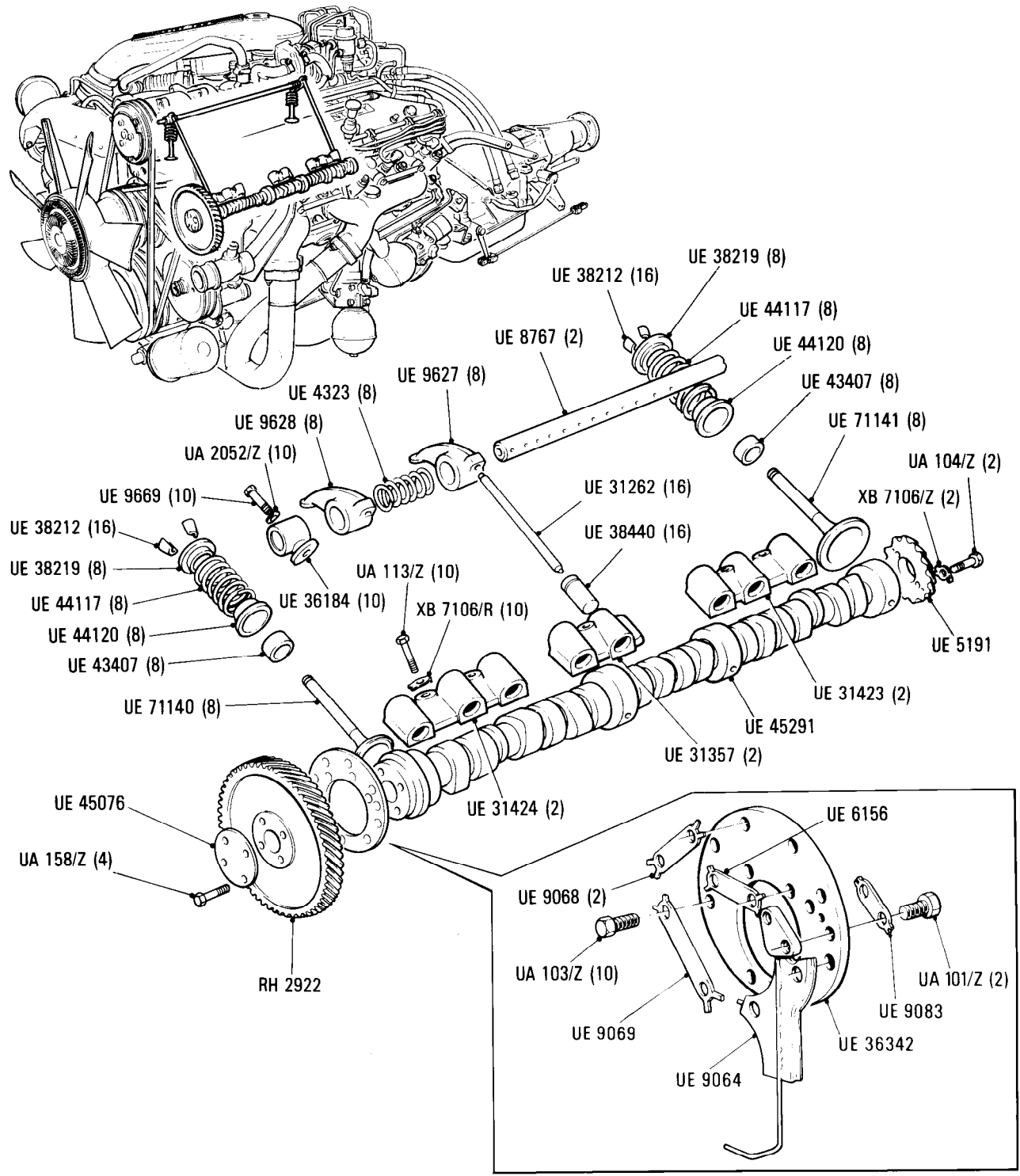
Engine
Camshaft Thrust Plate & Valves

Car serial number

SCBZS0T03HCX20001 to 27793

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * UE 9628 Inlet Rocker
UE 9627 Exhaust Rocker
- * UE 31423 'A' bank rear
UE 31423 'B' bank front
- * UE 31424 'A' bank front
UE 31424 'B' bank rear
- * RH 2922 UE 42975 } matched set
UE 44792 }

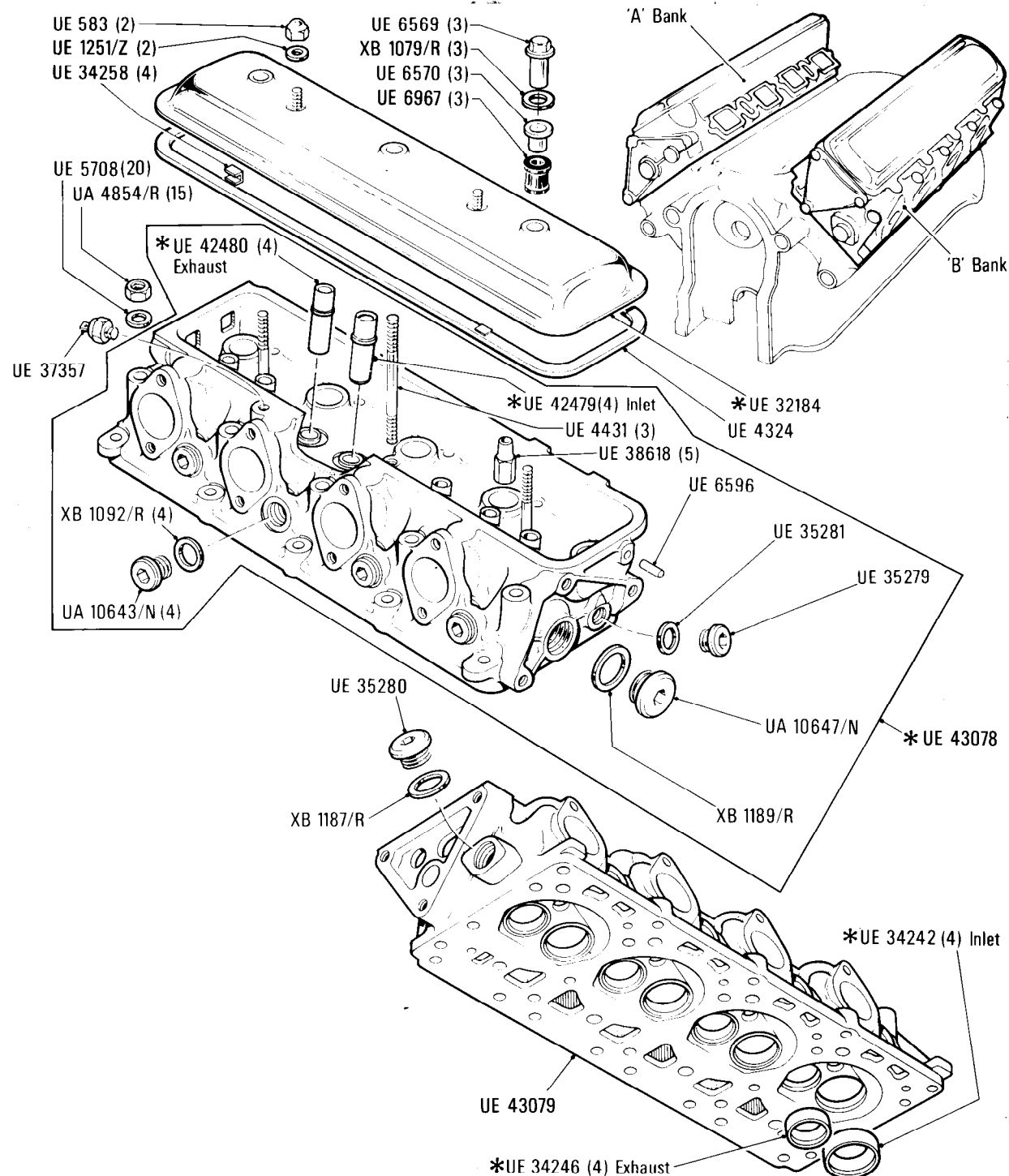
E6•001•03Rolls-Royce
Silver Spirit
Silver SpurBentley
Mulsanne

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 06750Silver Spur
SCAZN0000ACH01006 to 06644**Engine**Cylinder Heads Cars for Countries other than
N. America, California, Japan and Australia

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand

**Additional Information**

© Rolls-Royce Motors Limited 1984

*UE 32184 Rolls-Royce cars
UE 32185 Bentley cars

*UE 42480 Valve Guide Exhaust (standard)
UE 42502 Valve Guide Exhaust (.002 in. oversize)
UE 42503 Valve Guide Exhaust (.005 in. oversize)
UE 42504 Valve Guide Exhaust (.010 in. oversize)

*UE 42479 Valve Guide Inlet (standard)
UE 42499 Valve Guide Inlet (.002 in. oversize)
UE 42500 Valve Guide Inlet (.005 in. oversize)
UE 42501 Valve Guide Inlet (.010 in. oversize)

*UE 34246 Valve Seat Exhaust (standard)
UE 34247 Valve Seat Exhaust (.005 in. oversize)
UE 34248 Valve Seat Exhaust (.010 in. oversize)
UE 34249 Valve Seat Exhaust (.015 in. oversize)

*UE 34242 Valve Seat Inlet (standard)
UE 34243 Valve Seat Inlet (.005 in. oversize)
UE 34244 Valve Seat Inlet (.010 in. oversize)
UE 34245 Valve Seat Inlet (.015 in. oversize)

*UE 43078 Cylinder head assembly 'A' & 'B' bank

E6·002·01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Mulsanne Turbo
Turbo R
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0001DCH06751 to 14463

Silver Spur
SCAZN0003DCH06645 to 14444

Mulsanne Turbo
SCBZ0T00BCH04233 to 14499

Bentley Eight
SCBZS8004ECH08862 to 14387

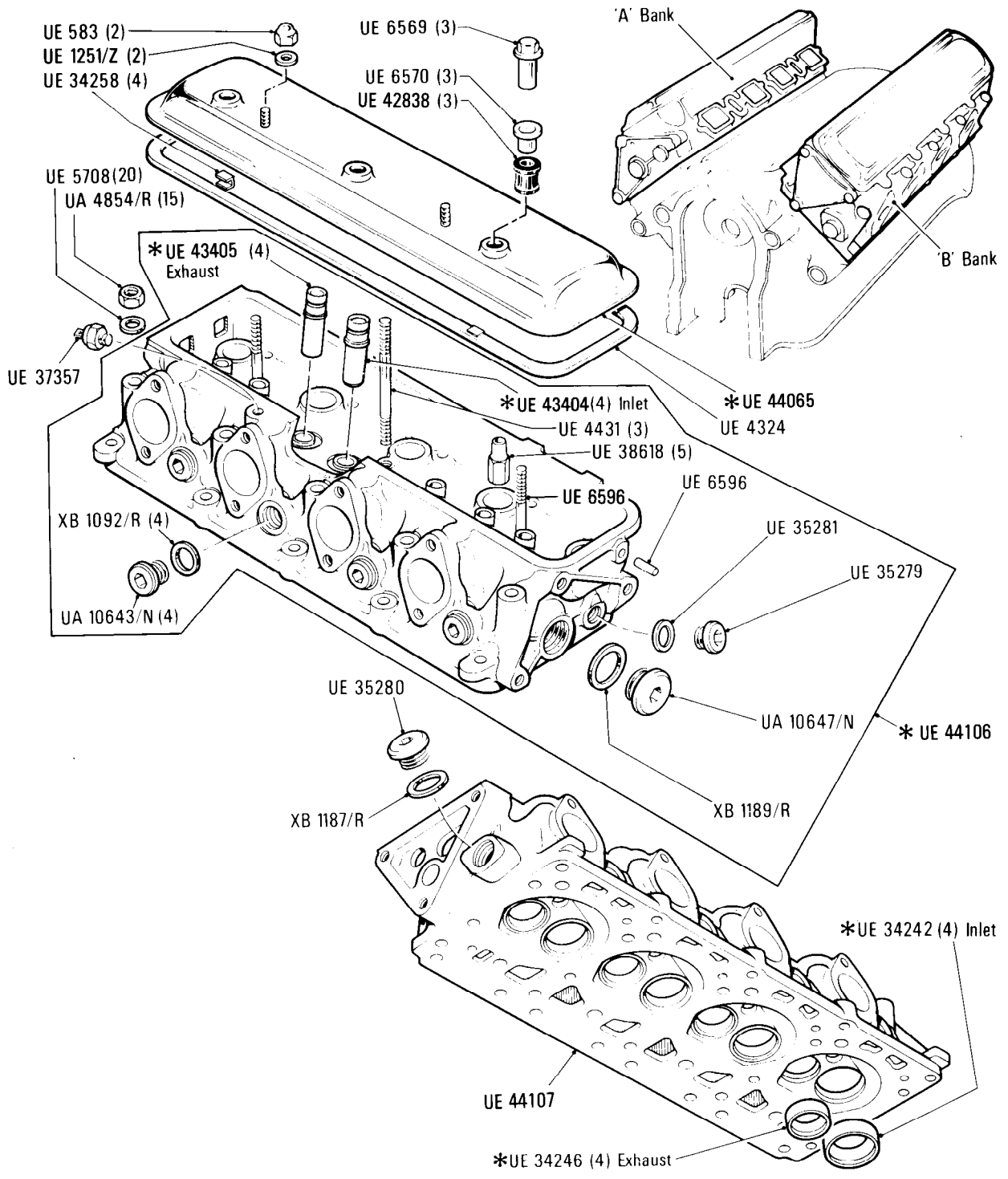
Turbo R
SCBS0T0XFCH12834 to 14499

Engine

Cylinder Heads, Countries other than
N. America, Japan, & Australia

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

- * UE 44065 Rocker cover RR
UE 44066 Rocker cover Bentley
- * UE 44106 Cylinder head assembly 'A' and 'B' bank
UE 44065 Rolls-Royce cars
UE 44066 Bentley cars
- * UE 43405 Valve guide exhaust (standard)
UE 44293 Valve guide exhaust (.002 in oversize)
UE 44294 Valve guide exhaust (.005 in oversize)
UE 44295 Valve guide exhaust (.010 in oversize)
- * UE 43404 Valve guide inlet (Standard)

- UE 44290 Valve guide inlet (.002 oversize)
UE 44291 Valve guide inlet (.005 in oversize)
UE 44292 Valve guide inlet (.010 in oversize)
- * UE 34246 Valve seat exhaust (standard)
UE 34247 Valve seat exhaust (.005 in oversize)
UE 34248 Valve seat exhaust (.010 in oversize)
UE 34249 Valve seat exhaust (.015 in oversize)
- * UE 34242 Valve seat inlet (Standard)
UE 34243 Valve seat inlet (.005 in oversize)
UE 34244 Valve seat inlet (.010 in oversize)
UE 34245 Valve seat inlet (.015 in oversize)

E6·003·02

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Mulsanne Turbo
Turbo R
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCBZS0009GCX14464 to 16930

Silver Spur
SCAZN0007GCH14445 to 16970

Bentley Eight
SCBZS800XGCX14388 to 16954

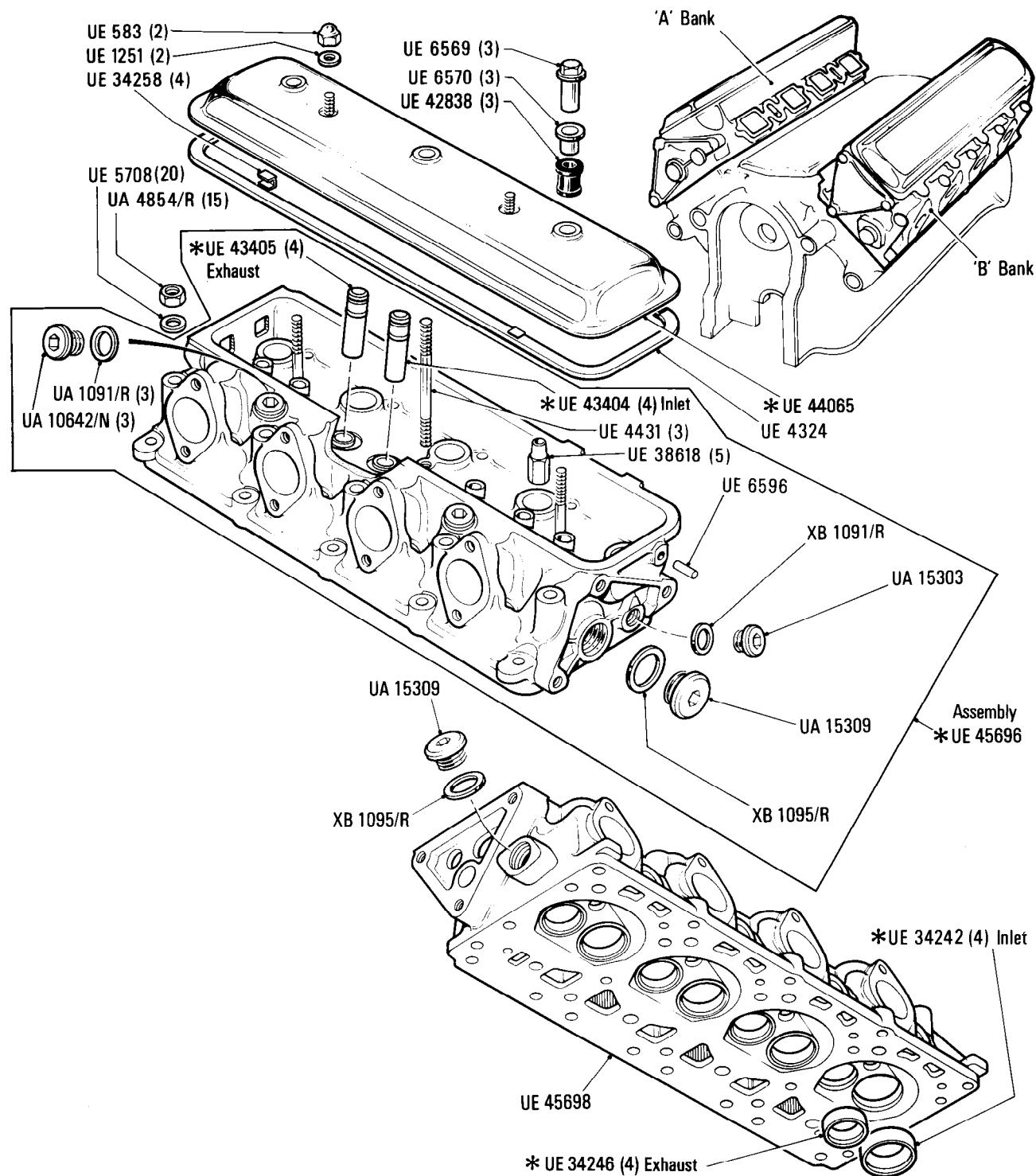
Mulsanne Turbo & Turbo R
SCBZS0T04GCX14500 to 16570

Engine

Cylinder Heads Other than N. America, Japan & Australia

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

- * UE 45696 Cylinder head assembly 'A' & 'B' bank
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- UE 43405 Valve guide exhaust (Standard)
- UE 44293 Valve guide exhaust (.002 in oversize)
- UE 44294 Valve guide exhaust (.005 in oversize)
- UE 44295 Valve guide exhaust (.010 in oversize)
- * UE 43404 Valve guide inlet (Standard)
- UE 44290 Valve guide inlet (.002 in oversize)
- UE 44291 Valve guide inlet (.005 in oversize)

- UE 44292 Valve guide inlet (.010 in oversize)
- * UE 34246 Valve seat exhaust (standard)
- UE 34247 Valve seat exhaust (.005 in oversize)
- UE 34248 Valve seat exhaust (.010 in oversize)
- UE 34249 Valve seat exhaust (.015 in oversize)
- * UE 34242 Valve seat inlet (standard)
- UE 34243 Valve seat inlet (.005 in oversize)
- UE 34244 Valve seat inlet (.010 in oversize)
- UE 34245 valve seat inlet (.015 in oversize)
- * RH 2882 Decarbonising kit

E6·004·02

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Engine
Cylinder Head

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 27798

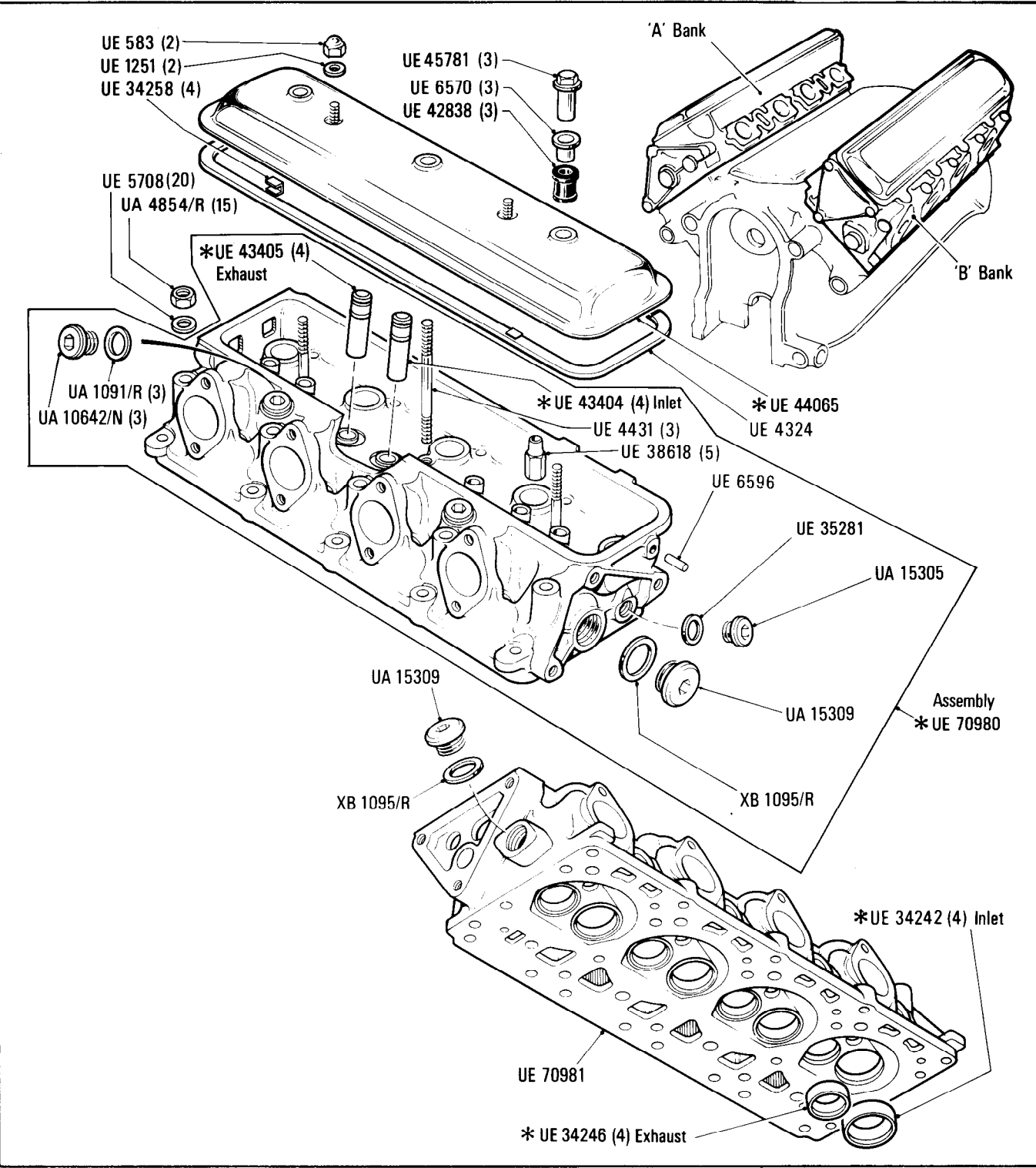
Silver Spur
SCAZN0009HCX20004 to 27780

Bentley Eight
SCBZS8009HCX20006 to 27799

Turbo R
SCBZS0T03HCX20001 to 27793

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1986

- * UE 70980 Cylinder head assembly A & B Banks
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- UE 43405 Valve guide exhaust (Standard)
- UE 44293 Valve guide exhaust (.002 in oversize)
- UE 44294 Valve guide exhaust (.005 in oversize)
- UE 44295 Valve guide exhaust (.010 in oversize)
- * UE 43404 Valve guide inlet (Standard)
- UE 44290 Valve guide inlet (.002 in oversize)
- UE 44291 Valve guide inlet (.005 in oversize)
- UE 44292 Valve guide inlet (.010 in oversize)

- * UE 34246 Valve seat exhaust (standard)
- UE 34247 Valve seat exhaust (.005 in oversize)
- UE 34248 Valve seat exhaust (.010 in oversize)
- UE 34249 Valve seat exhaust (.015 in oversize)
- * UE 34242 Valve seat inlet (standard)
- UE 34243 Valve seat inlet (.005 in oversize)
- UE 34244 Valve seat inlet (.010 in oversize)
- UE 34245 Valve seat inlet (.015 in oversize)
- * RH 2984 Decarbonisation kit Cars other than Turbo R
- RH 2985 Decarbonisation kit Turbo R cars

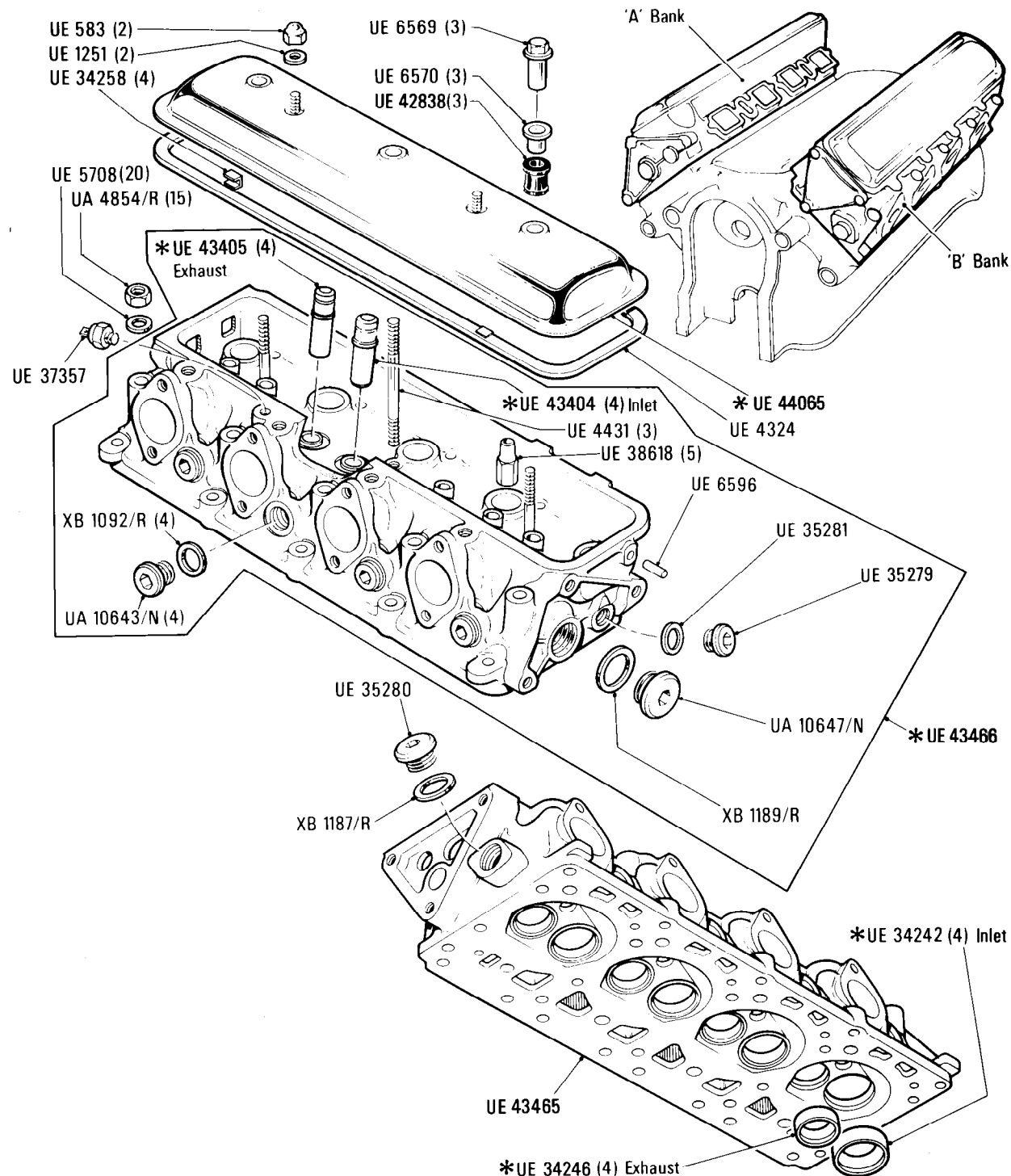
E6•020•02Rolls-Royce
Silver Spirit
Silver SpurBentley
Mulsanne

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACX01517 to 06338Silver Spur
SCAZN0000ACX01540 to 06363**Engine**
Cylinder Heads
Cars for N. America, California and Japan

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand

**Additional Information**

© Rolls-Royce Motors Limited 1984

*UE 43405 Valve guide exhaust (standard)
 UE 44290 Valve guide exhaust .002 in. O/size
 UE 44291 Valve guide exhaust .005 in. O/size
 UE 44292 Valve guide exhaust .010 in. O/size

*UE 43404 Valve Guide Inlet (Standard)
 UE 44293 Valve Guide Inlet .002 in. O/size
 UE 44294 Valve Guide Inlet .005 in. O/size
 UE 44295 Valve Guide Inlet .010 in. O/size

*UE 34246 Valve Seat Exhaust (standard)
 UE 34247 Valve Seat Exhaust (.005 in. oversize)
 UE 34248 Valve Seat Exhaust (.010 in. oversize)
 UE 34249 Valve Seat Exhaust (.015 in. oversize)

*UE 34242 Valve Seat Inlet (standard)
 UE 34243 Valve Seat Inlet (.005 in. oversize)
 UE 34244 Valve Seat Inlet (.010 in. oversize)
 UE 34245 Valve Seat Inlet (.015 in. oversize)

*UE 43466 Cylinder Head Assembly 'A' bank and 'B' bank

*UE 32184 Rolls-Royce cars
 UE 32185 Bentley cars

*UE 44065 Rolls-Royce cars
 UE 44066 Bentley cars

E6-021-01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne

Car serial number

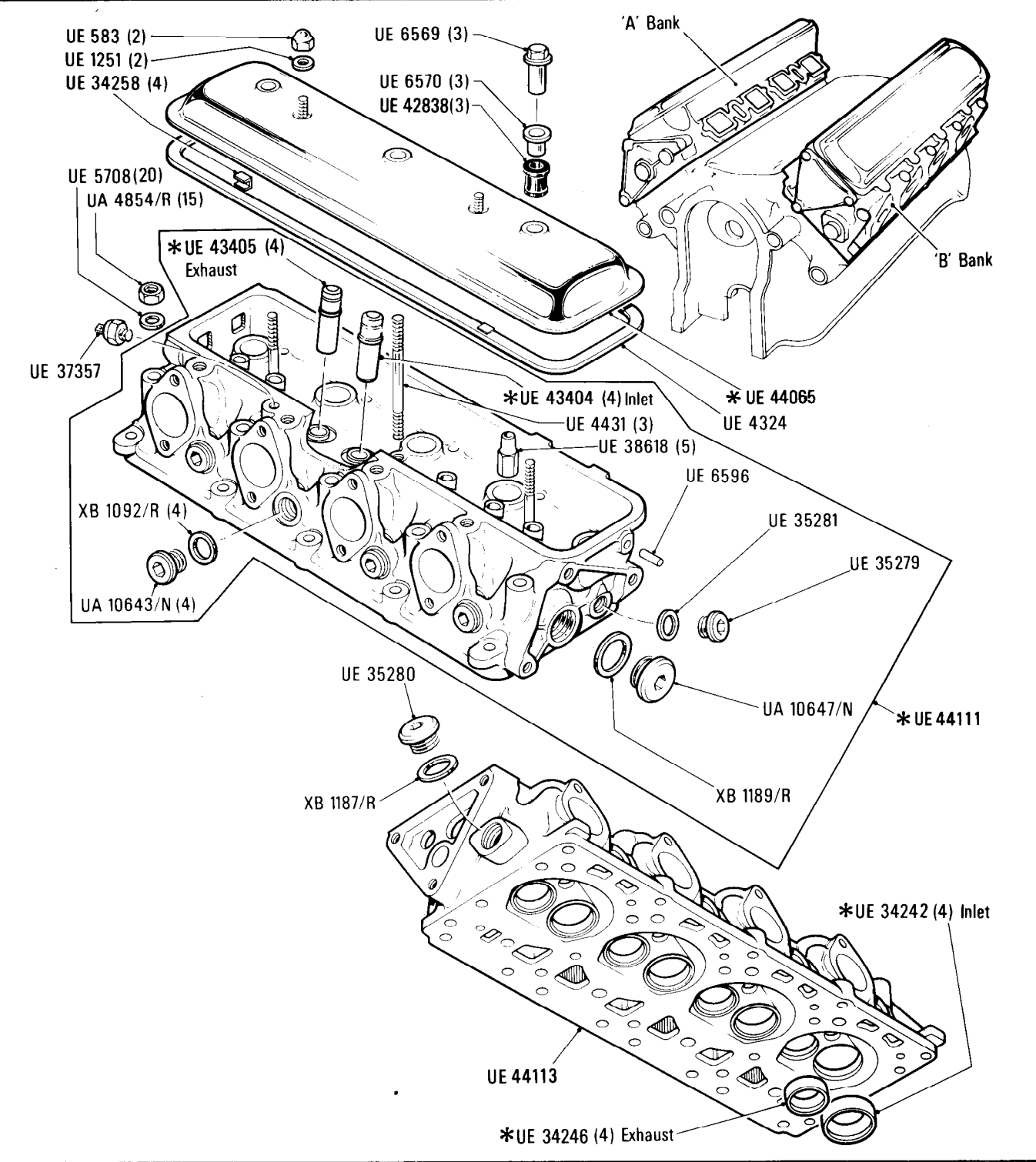
Silver Spirit & Bentley Mulsanne
SCAZS42A3DCX06339 to 14525

Silver Spur
SCAZN42A9DCX06305 to 14536

Engine
Cylinder Heads Cars for N. America

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

- * UE 43405 Valve guide exhaust (standard)
- UE 44293 Valve guide exhaust .002 in **oversize**
- UE 44294 Valve guide exhaust .005 in **oversize**
- UE 44295 Valve guide exhaust .010 in **oversize**
- * UE 43404 Valve guide inlet (standard)
- UE 44290 Valve guide inlet .002 in **oversize**
- UE 44291 Valve guide inlet .005 in **oversize**
- UE 44292 Valve guide inlet .010 in **oversize**
- * UE 44065 Rolls-Royce Cars
- UE 44066 Bentley Cars
- * UE 44111 Cylinder Head Assembly 'A' bank & 'B' bank

E6·022·01

Rolls-Royce
Silver Spirit
Silver Spur

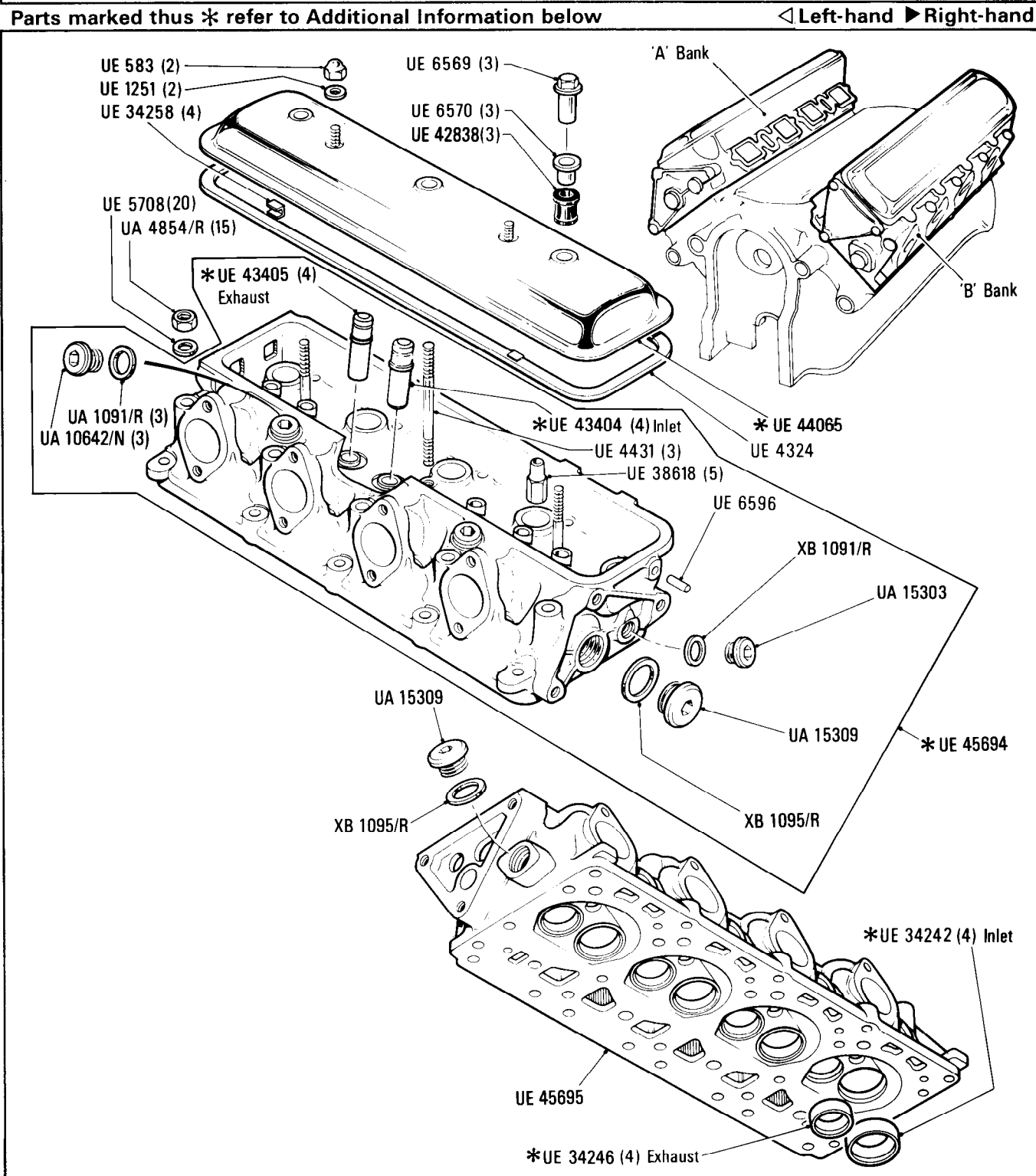
Bentley
Mulsanne

Engine
Cylinder Heads Cars for N. America & Australia

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS42A3GCX14526 to 16930

Silver Spur
SCAZN42A9GCX14537 to 16970



Additional Information

- * UE 45694 Cylinder head assembly 'A' & 'B' bank
- * UE 45694 Cylinder head assembly 'A' & 'B' bank
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- * UE 43405 Valve guide exhaust (Standard)
- UE 44293 Valve guide exhaust (.002 in oversize)
- UE 44294 Valve guide exhaust (.005 in oversize)
- UE 44295 Valve guide exhaust (.010 in oversize)
- * UE 43404 Valve guide inlet (Standard)
- UE 44290 Valve guide inlet (.002 in oversize)
- UE 44291 Valve guide inlet (.005 in oversize)

- UE 44292 Valve guide inlet (.010 in oversize)
- * UE 34246 Valve seat exhaust (standard)
- UE 34247 Valve seat exhaust (.005 in oversize)
- UE 34248 Valve seat exhaust (.010 in oversize)
- UE 34249 Valve seat exhaust (.015 in oversize)
- * UE 34242 Valve seat inlet (standard)
- UE 34243 Valve seat inlet (.005 in oversize)
- UE 34244 Valve seat inlet (.010 in oversize)
- UE 34245 valve seat inlet (.015 in oversize)

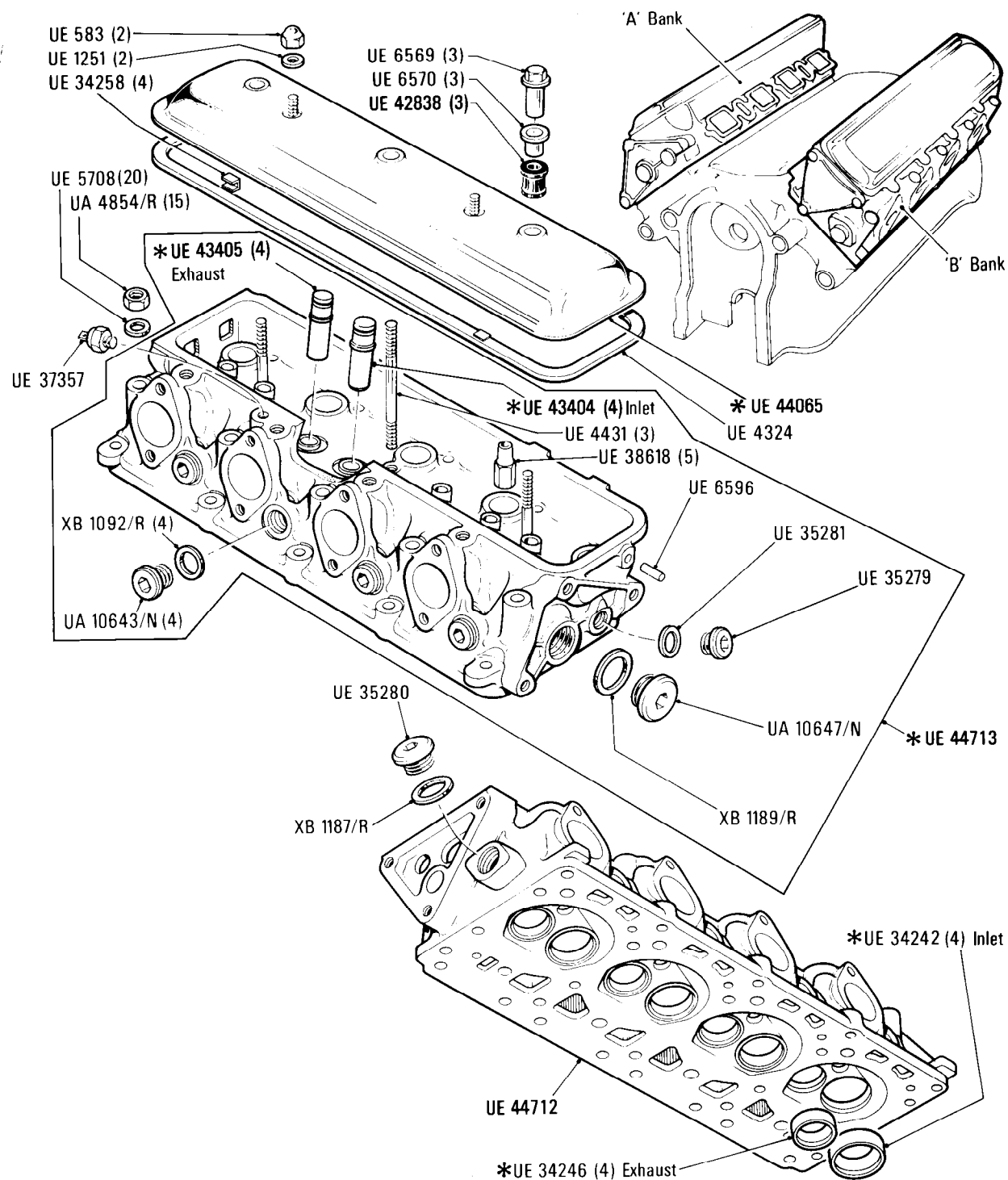
E6•040•02Rolls-Royce
Silver Spirit
Silver SpurBentley
Mulsanne**Engine**
Cylinder Heads Cars for Australia

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0001DCH06927 to 14525**Silver Spur**
SCAZN0003DCH07200 to 14536For other Australian cars
refer to E6•022•00

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand

**Additional Information**

© Rolls-Royce Motors Limited 1984

*UE 34246 Valve Seat Exhaust (standard)
 UE 34247 Valve Seat Exhaust (.005 in. oversize)
 UE 34248 Valve Seat Exhaust (.010 in. oversize)
 UE 34349 Valve Seat Exhaust (.015 in. oversize)
 *UE 34242 Valve Seat Inlet (standard)
 UE 34243 Valve Seat Inlet (.005 in. oversize)
 UE 34244 Valve Seat Inlet (.010 in. oversize)
 UE 34245 Valve Seat Inlet (.015 in. oversize)
 *UE 32184 Rolls-Royce Cars
 UE 32185 Bentley Cars

*UE 43405 Valve guide exhaust (standard)
 UE44293 Valve guide exhaust (.002 in oversize)
 UE 44294 Valve guide exhaust (.005 in oversize)
 UE 44295 Valve guide exhaust (.010 in oversize)
 *UE 43404 Valve guide Inlet (Standard)
 UE 44290 Valve guide inlet (.002 in oversize)
 UE 44291 Valve guide inlet (.005 in oversize)
 UE 44292 Valve guide inlet (.010 in oversize)
 *UE 44713 Cylinder head assembly 'A' & 'B' bank

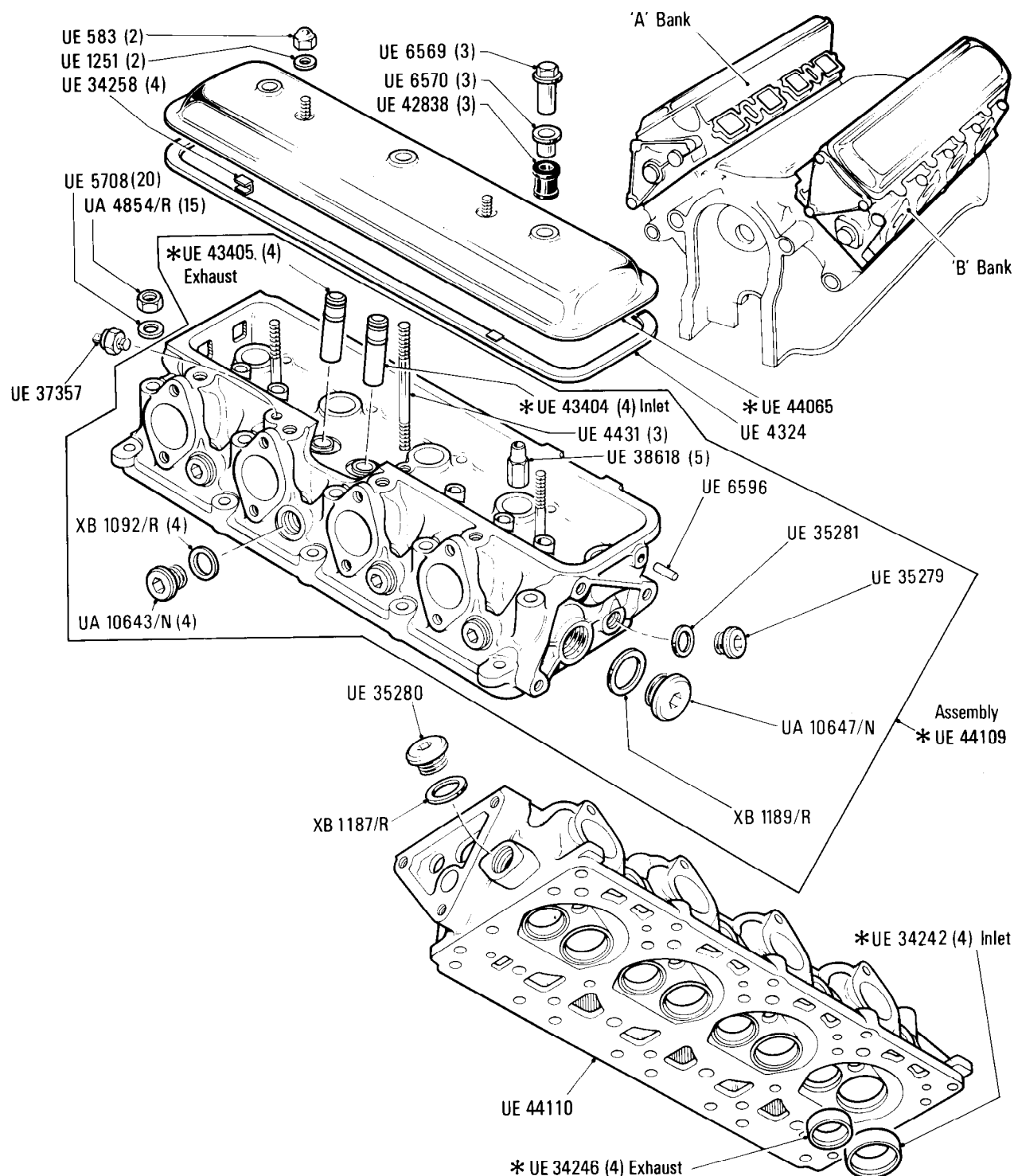
*UE 44065 Rolls-Royce cars
 UE 44066 Bentley cars

E6·060·01Rolls-Royce
Silver Spirit
Silver SpurBentley
Mulsanne**Car serial number****Silver Spirit & Bentley Mulsanne**
SCAZS0001DCX07202 to 14525**Silver Spur**
SCAZN0006DCX07123 to 14536**Engine**

Cylinder Heads Cars for Japan only

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand

**Additional Information**

* UE 43405 Valve guide exhaust (Standard)
 UE 44293 Valve guide exhaust (.002 in oversize)
 UE 44294 Valve guide exhaust (.005 in oversize)
 UE 44295 Valve guide exhaust (.010 in oversize)

* UE 43404 Valve guide inlet (Standard)
 UE 44290 Valve guide inlet (.002 in oversize)
 UE 44291 Valve guide inlet (.005 in oversize)
 UE 44293 Valve guide inlet (.010 oversize)

* UE 44109 Cylinder head assembly 'A' and 'B' Bank

* UE 44065 Rolls-Royce Cars
 UE 44066 Bentley Cars

© Rolls-Royce Motors Limited 1984

Engine
Cylinder Head Cars for Japan

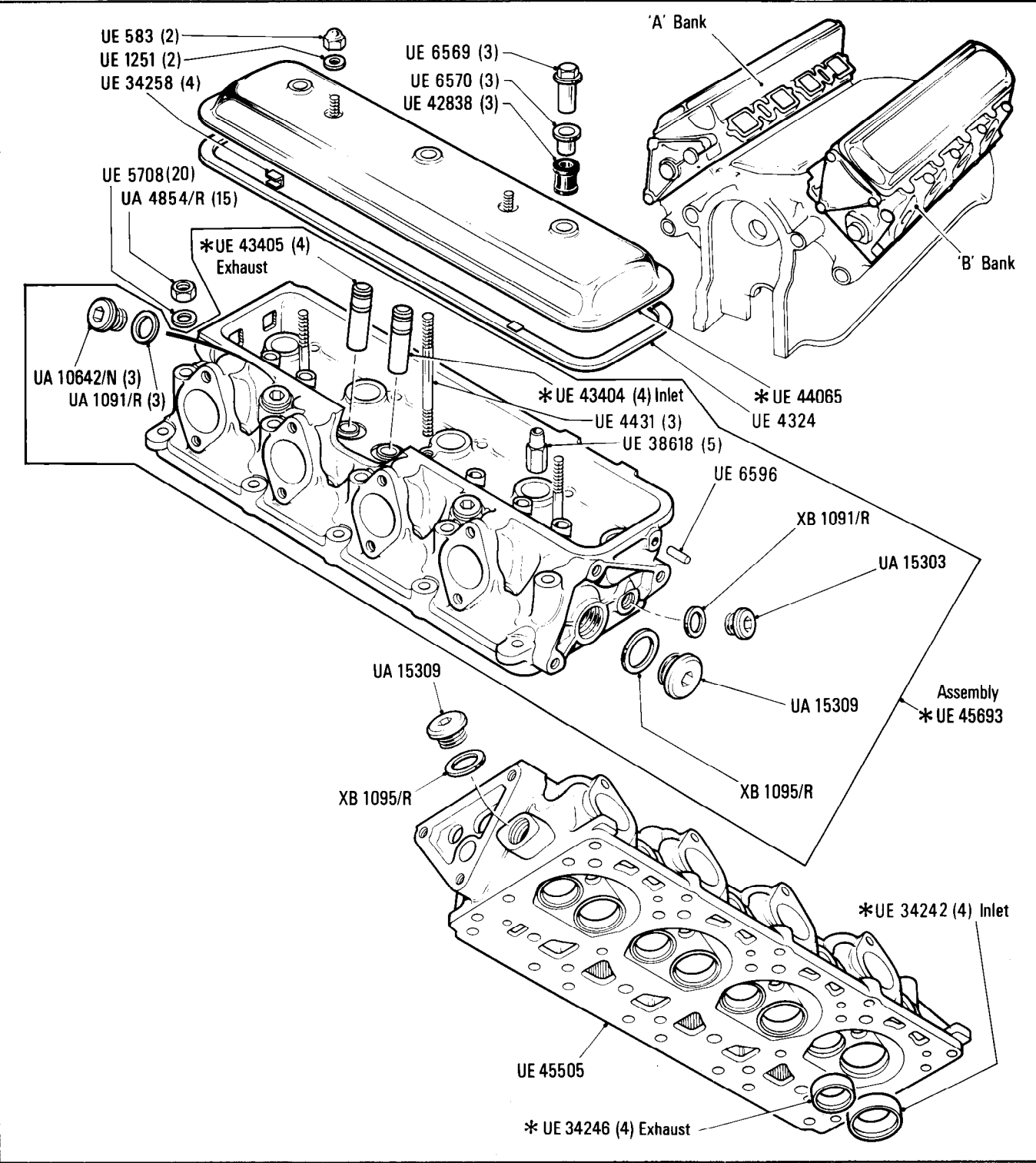
Car serial number

Silver Spirit & Bentley Mulsanne
SCAZ842A3GCX14526 to 16930

Silver Spur
SCAZN42A9GCX14537 to 16970

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

- * UE 45693 Cylinder head assembly 'A' & 'B' bank
- * UE 45693 Cylinder head assembly 'A' & 'B' bank
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- * UE 43405 Valve guide exhaust (Standard)
- UE 44293 Valve guide exhaust (.002 in oversize)
- UE 44294 Valve guide exhaust (.005 in oversize)
- UE 44295 Valve guide exhaust (.010 in oversize)
- * UE 43404 Valve guide inlet (Standard)
- UE 44290 Valve guide inlet (.002 in oversize)
- UE 44291 Valve guide inlet (.005 in oversize)

- UE 44292 Valve guide inlet (.010 in oversize)
- * UE 34246 Valve seat exhaust (standard)
- UE 34247 Valve seat exhaust (.005 in oversize)
- UE 34248 Valve seat exhaust (.010 in oversize)
- UE 34249 Valve seat exhaust (.015 in oversize)
- * UE 34242 Valve seat inlet (standard)
- UE 34243 Valve seat inlet (.005 in oversize)
- UE 34244 Valve seat inlet (.010 in oversize)
- UE 34245 valve seat inlet (.015 in oversize)

E7 001-02

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 16930

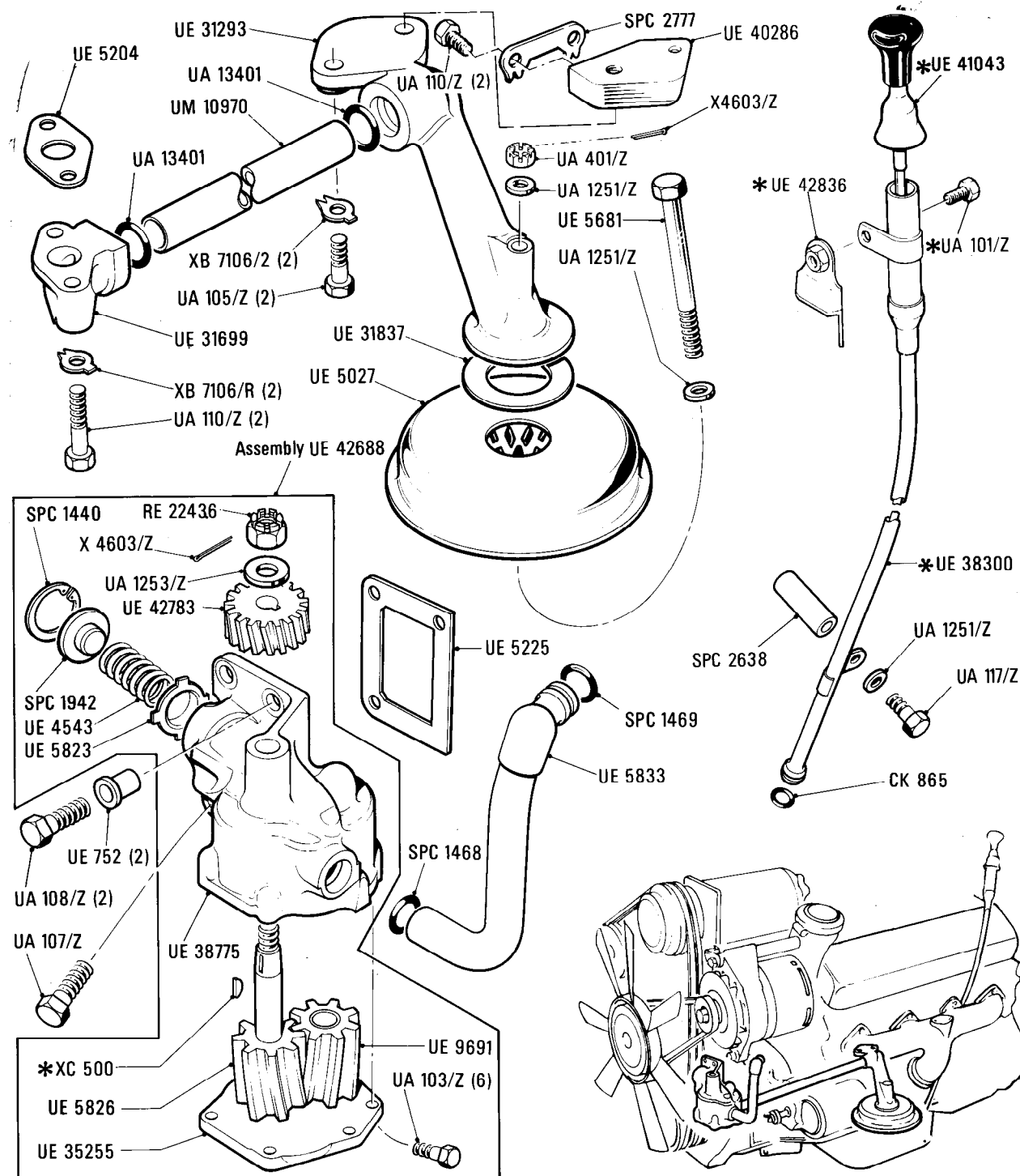
Silver Spur
SCAZN0000ACH01006 to 16970

Bentley Eight
SCBZS8004ECH08862 to 16954

Engine Oil Pump, Oil Pick-up and Dipstick

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

*XC 500 .0935 in. wide
XC 501 .0940 in. wide
XC 502 .0945 in. wide
XC 503 .0950 in. wide

*UE 38300 Required on cars for countries other than N.America and Japan
UE 42840 Required on cars for N.America and Japan

*UE 41043 Required on cars for countries other than N.America and Japan
UE 43047 Required on cars for N.America and Japan

*UE 42836 Required on cars for N.America and Japan
SPC 2164 Required on cars for countries other than N.America and Japan

*UA101/Z Required on cars for N.America and Japan
UA 102/Z Required on cars for countries other than N.America and Japan
UA 1251/Z Required on cars for countries other than N. America and Japan
UA 351/Z Required on cars for countries other than N. America and Japan

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Engine
Oil Pump

Car serial number

Silver Spirit & Bentley Mulsanne
SCASZS0002HCH20003 to 24501 except
23213, 23216

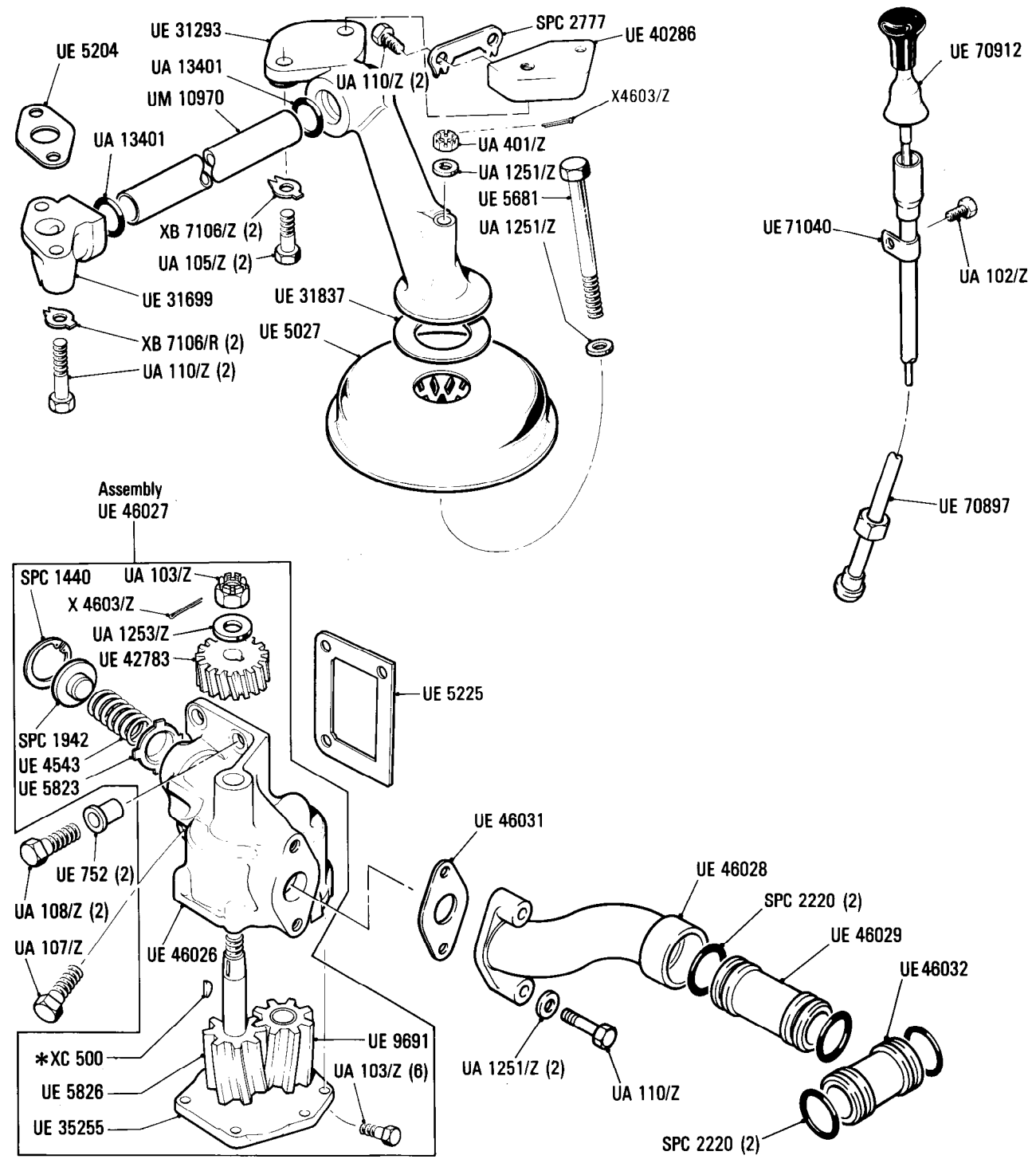
Silver Spur
SCAZN0009HCX20004 to 24503
except 23210

Bentley Eight
SCBZS8009HCX20006 to 24497

Bentley Turbo R
SCBZS0T03HCX20001 to 23935 except
23211, 23212, 23214, 23217, 23218, 23219

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * XC 500 .0935 in wide
- XC 501 .0940 in wide
- XC 502 .0945 in wide
- XC 503 .0950 in wide

E7-003-01

Rolls-Royce	Bentley
Silver Spirit	Mulsanne S
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS00A6KCH23213, 23216, 24514,
24515, 24569 to 27798

Silver Spur
SCAZN00A5KCX23210, 24516 to 27780

Bentley Eight
SCBZE00A8KCH24513 to 27799

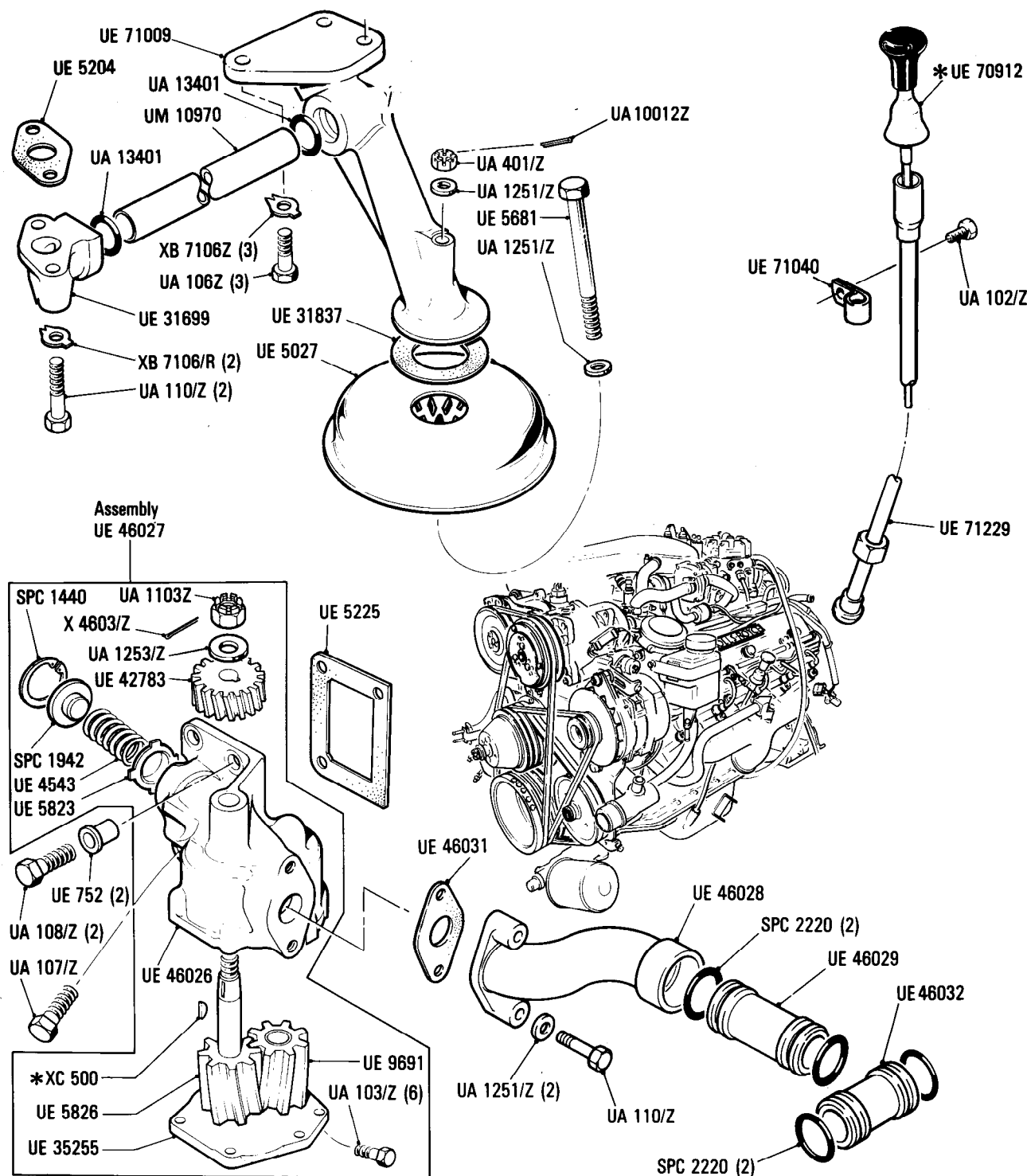
Turbo R
SCBZR0004KCH23211, 23212, 23214,
23215, 23217, 23218, 23219, 24519
24567 to 27793

Engine

Oil Pump, Oil Pick-up & Dipstick

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

* XC 500 .0935 in wide
XC 501 .0940 in wide
XC 502 .0945 in wide
XC 503 .0950 in wide

© Rolls-Royce Motor Cars Limited 1987

**Bentley
Mulsanne
Turbo**

◁ Left-hand ▷ Right-hand

SCBZS0T00CCH04233 to 16570

Exploded view diagram of a Honda engine assembly, showing various components and their assembly order. The diagram includes the following labeled parts:

- UE 5204
- UE 31293
- UA 13401
- UM 10970
- UA 13401
- XB 7106/2 (2)
- UA 106/Z (2)
- UE 31699
- XB 7106/R (2)
- UA 110/Z (2)
- Assembly UE 42688
- UE 31837
- UE 5027
- SPC 2777
- UE 40286
- X4603/Z
- UA 401/Z
- UA 1251/Z
- UE 5681
- UA 1251/Z
- UE 43453
- *UA 101/Z
- SPC 3195
- UE 43455
- UA 1251/Z
- UA 116/Z
- SPC 3196
- CK 865
- SPC 1440
- RE 22436
- X 4603/Z
- UA 1253/Z
- UE 42783
- SPC 1942
- UE 4543
- UE 5823
- UE 752 (2)
- UA 108/Z (2)
- UA 107/Z
- UE 38775
- UE 5225
- SPC 1469
- UE 5833
- SPC 1468
- UE 9691
- UA 103/Z (6)
- *XC 500
- UE 5826
- UE 35255

* XC 500 .0935 in. wide
XC 501 .0940 in. wide
XC 502 .0945 in. wide
XC 503 .0950 in. wide

As required

© Rolls-Royce Motors Limited 1984

E8•001•02

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 13869 except 13860

Silver Spur
SCAZN0000ACH01006 to 13871

Bentley Eight
SCBZS8004ECH08862 to 13875

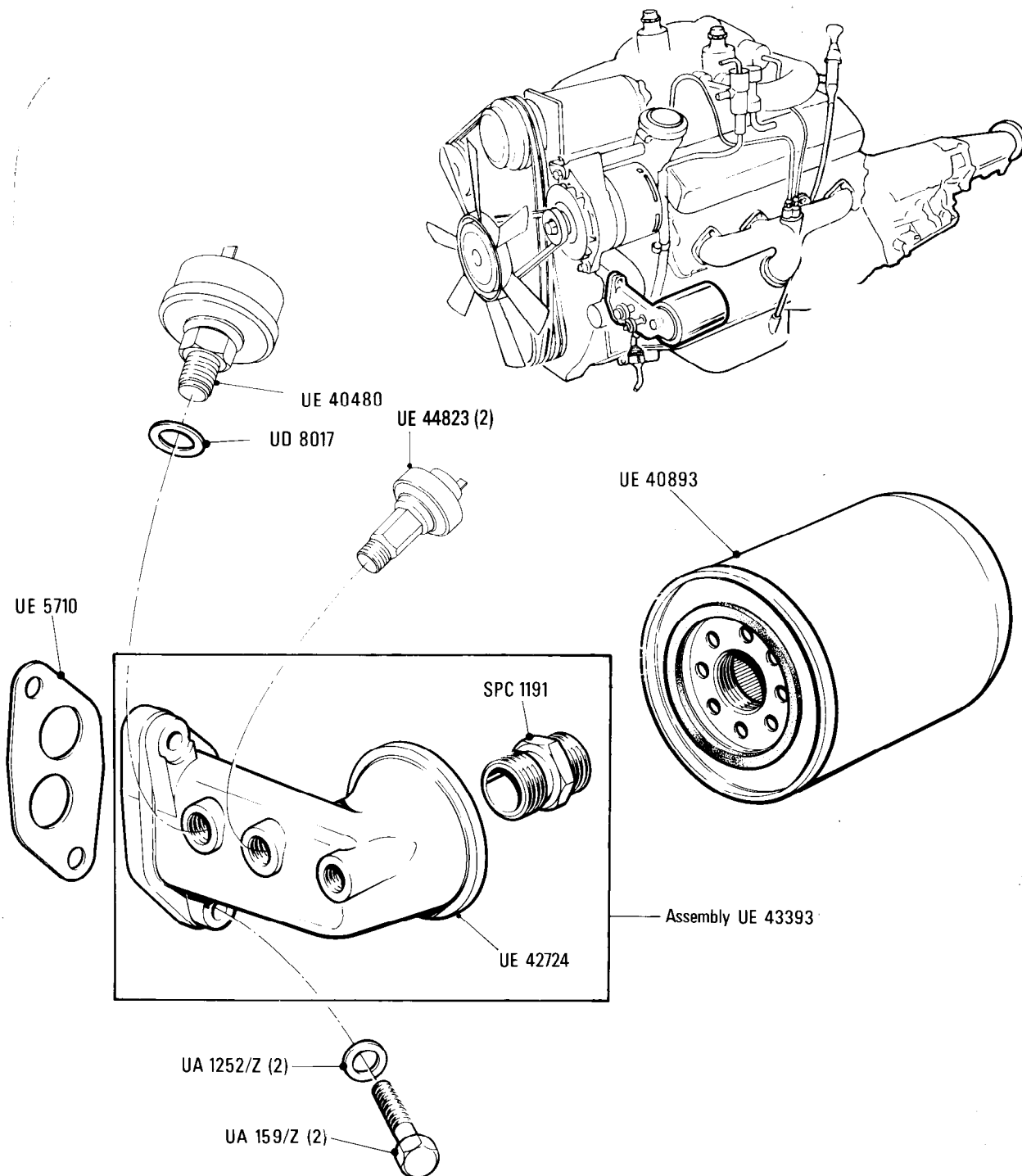
Engine

Oil Filter and Fittings

Cars for Countries other than N. America, California and Japan

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E8•020•02

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACX010011 to 05272

Silver Spur
SCAZN0000ACX01012 to 05195

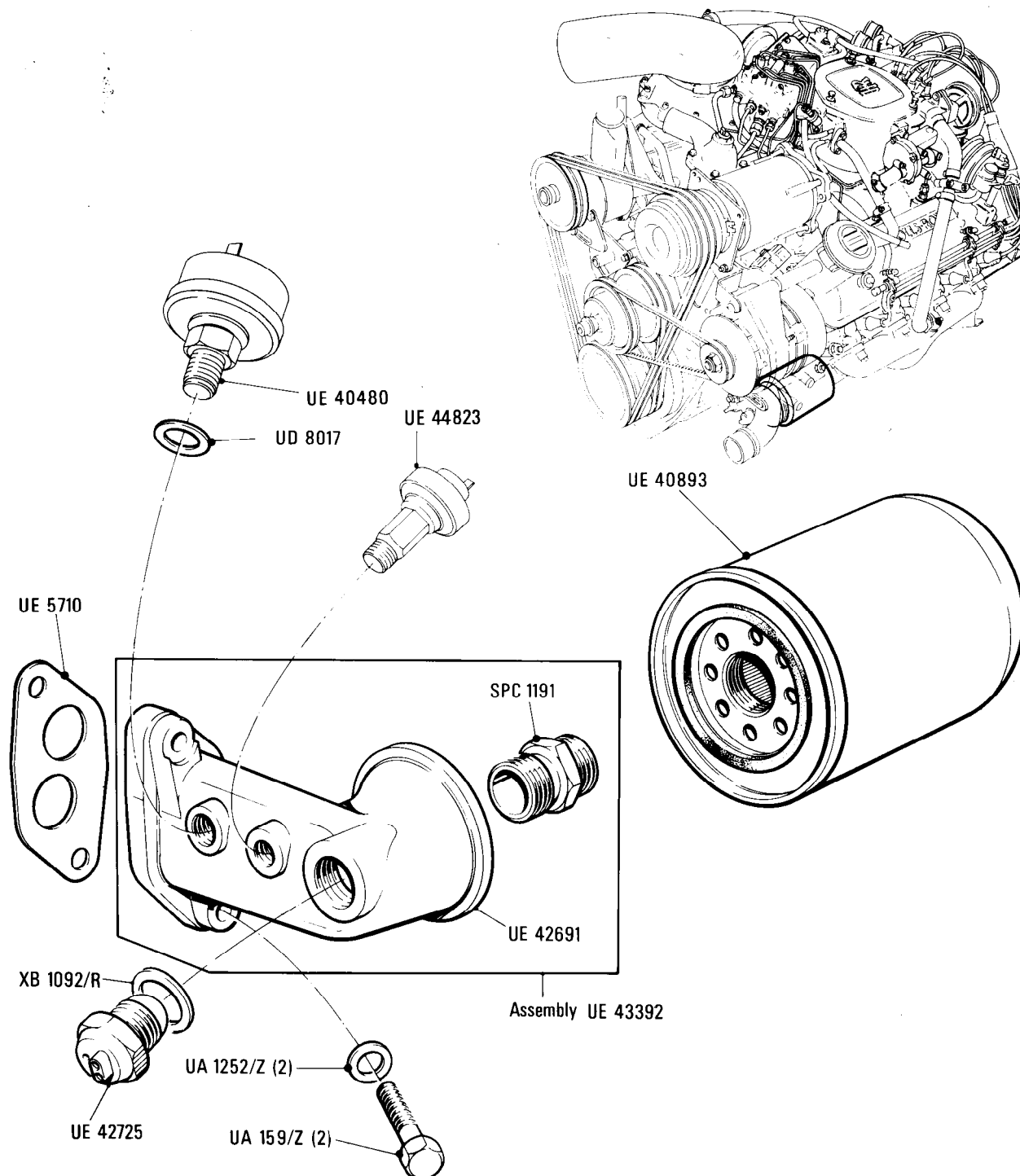
Engine

Oil Filter and Fittings

Cars for N. America, California and Japan

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E8·021·00

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne

Engine
Oil Filter & Fittings
Cars for N. America & Japan

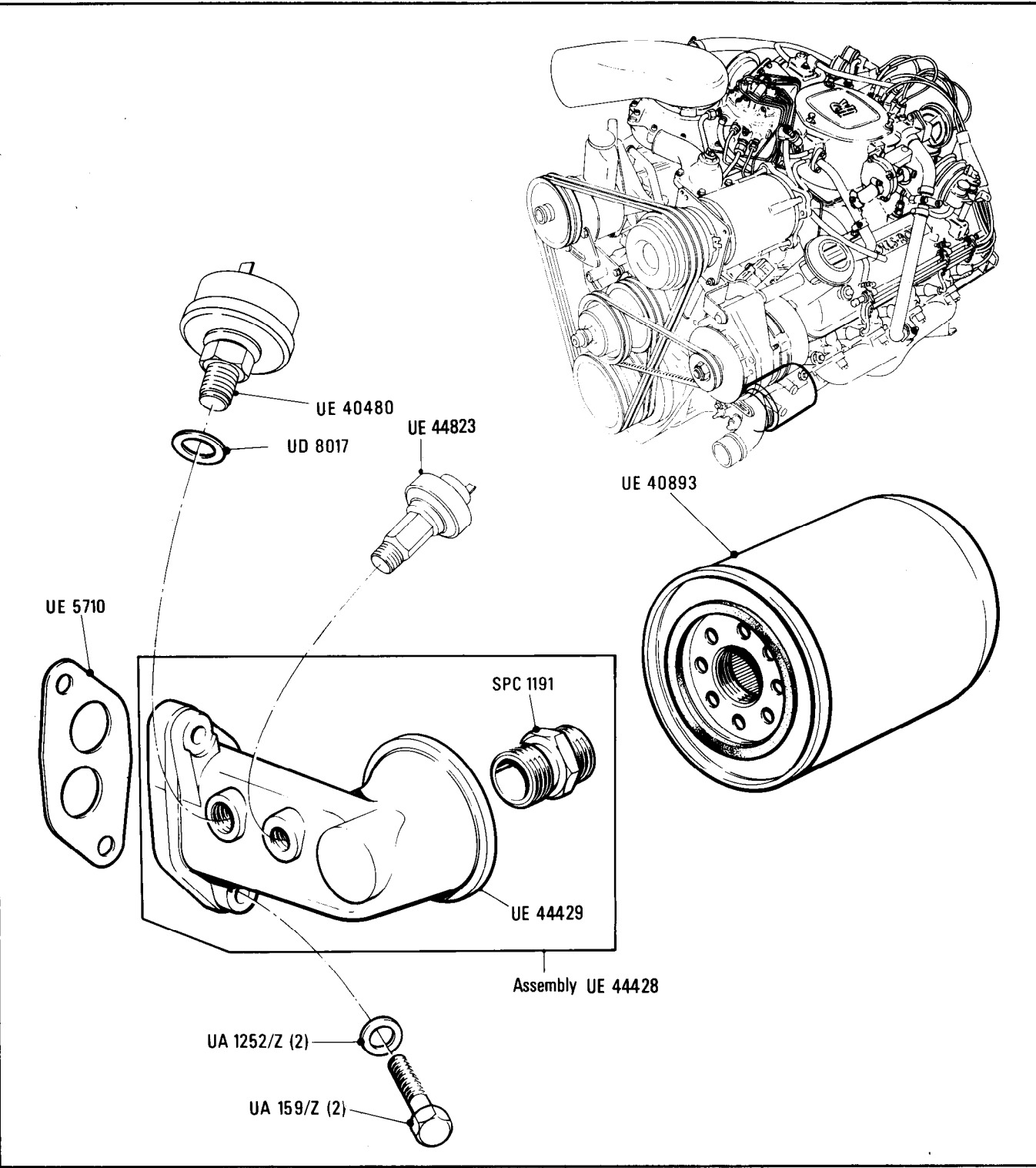
Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS42A7CCX05273 to 13869
Except 13860

Silver Spur
SCAZN42A5CCX05196 to 13896
Except 13872

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

* For later N. American cars refer to E8·022·00

© Rolls-Royce Motors Limited 1984

E8·022·01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0006GCX13860, 13870 to 16930

Silver Spur
SCAZN42A7GCX13872 to 16970

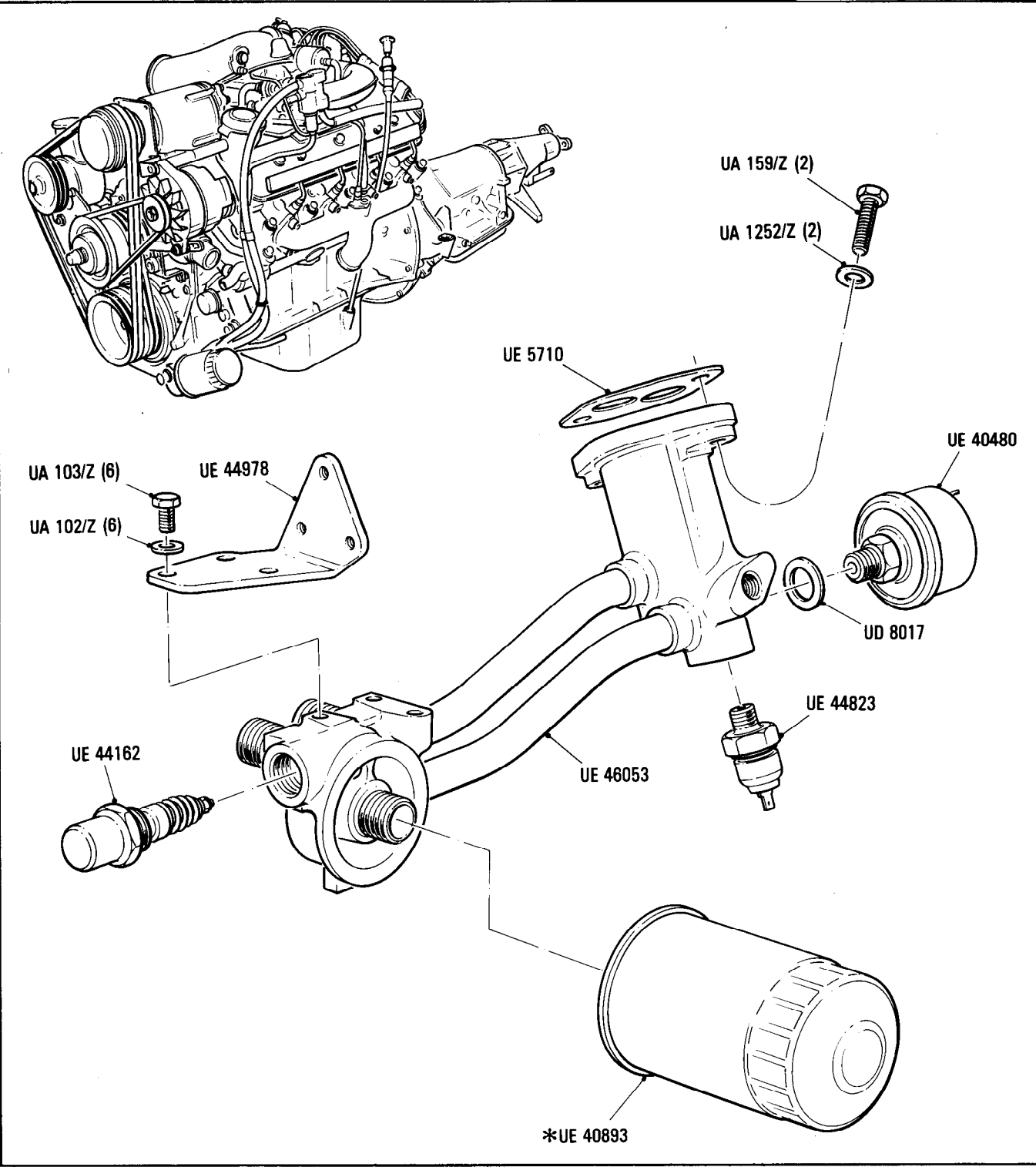
Bentley Eight
SCBZS003GCH13876 to 16954

Engine
Oil Filter & Fittings

Cars for Countries other than United Kingdom & Japan

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

* UE 40893
UE 45018 } Alternatives
UE 45017 }

E8·023·02

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Car serial number

Silver Spirit
SCAZS0002HCH20003 to 27798

Silver Spur
SCAZN0009HCH20004 to 27780

Bentley Eight
SCBZS8009HCX20006 to 27799

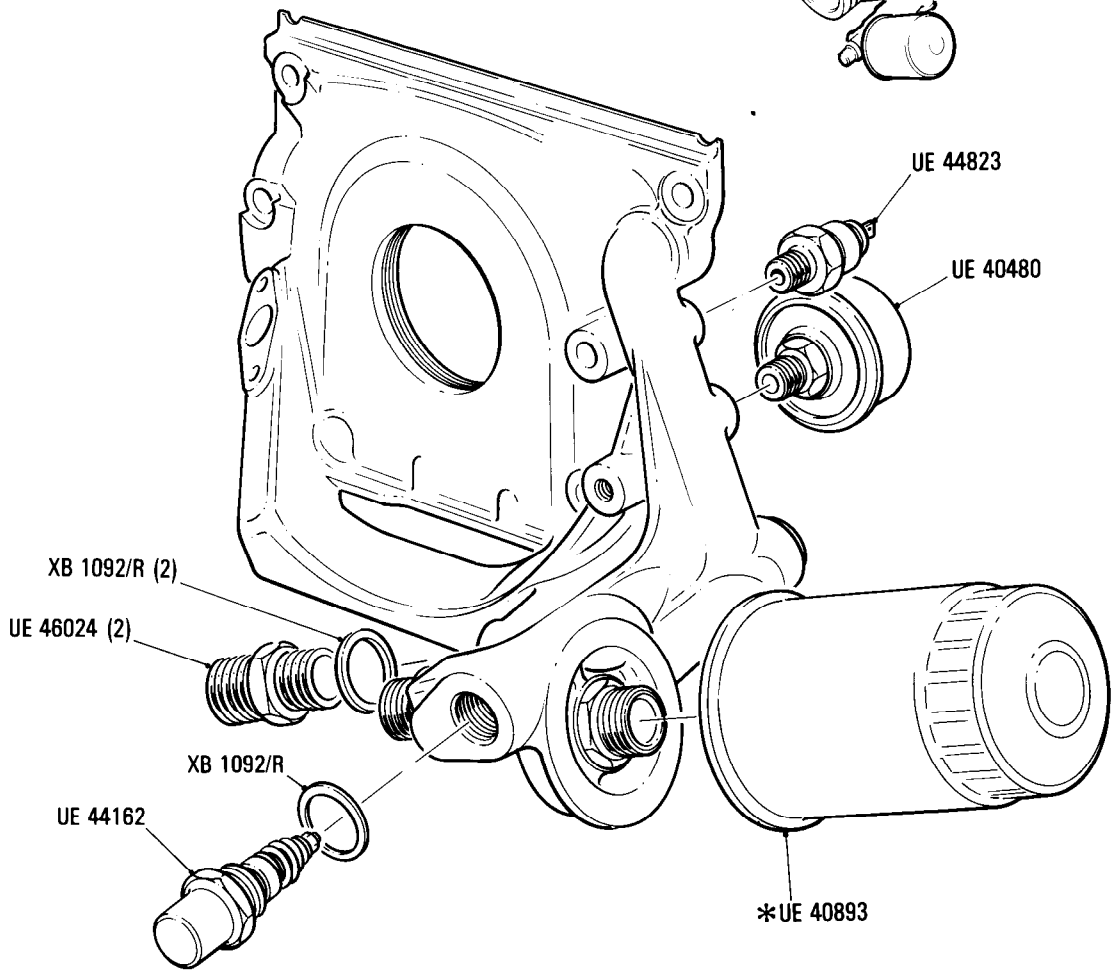
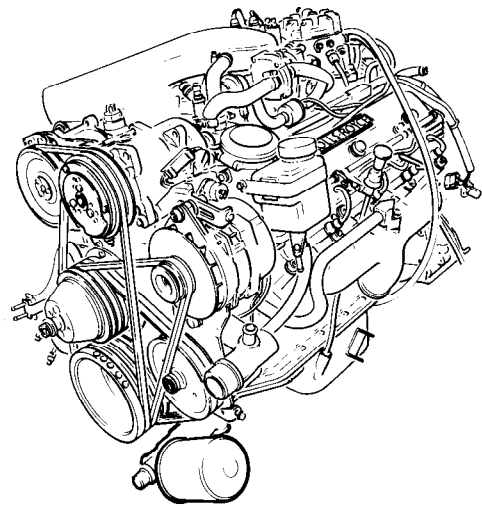
Bentley Turbo R
SCBZS0T03HCX20001 to 27793

Bentley Mulsanne
SCBZS0000HCH20013 onwards

Engine
Oil Filter & Fittings

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

* UE 40893	Alternatives
UE 45018	
UE 45017	

E8·040·01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne

Engine
Oil Filters & Fittings Cars for Japan

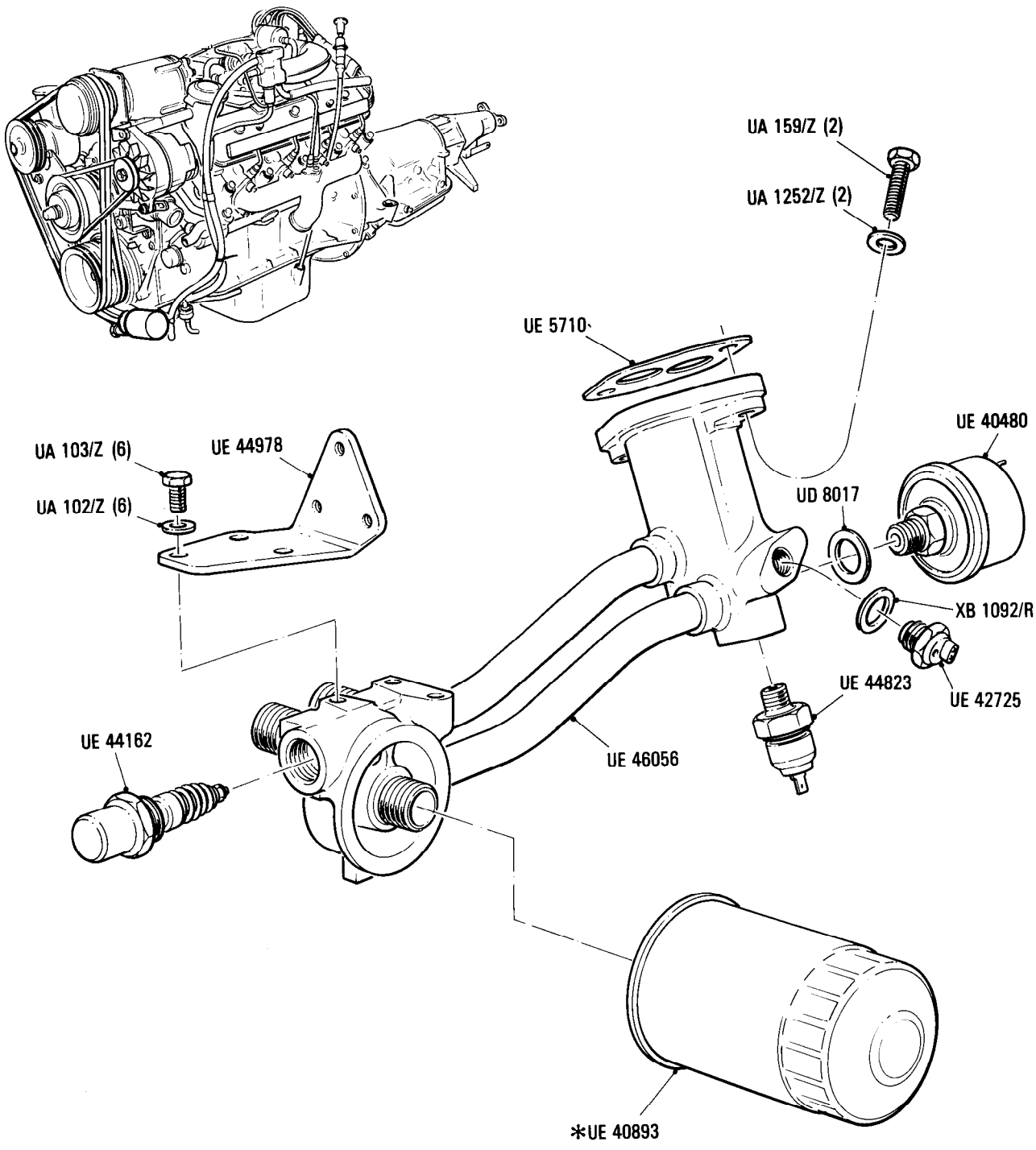
Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0004GCX14344 to 16930

Silver Spur
SCAZN0002GCX14253 to 16970

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E8·060·02

Rolls-Royce

Bentley
Mulsanne
Turbo

Engine

Oil Filter and Fittings

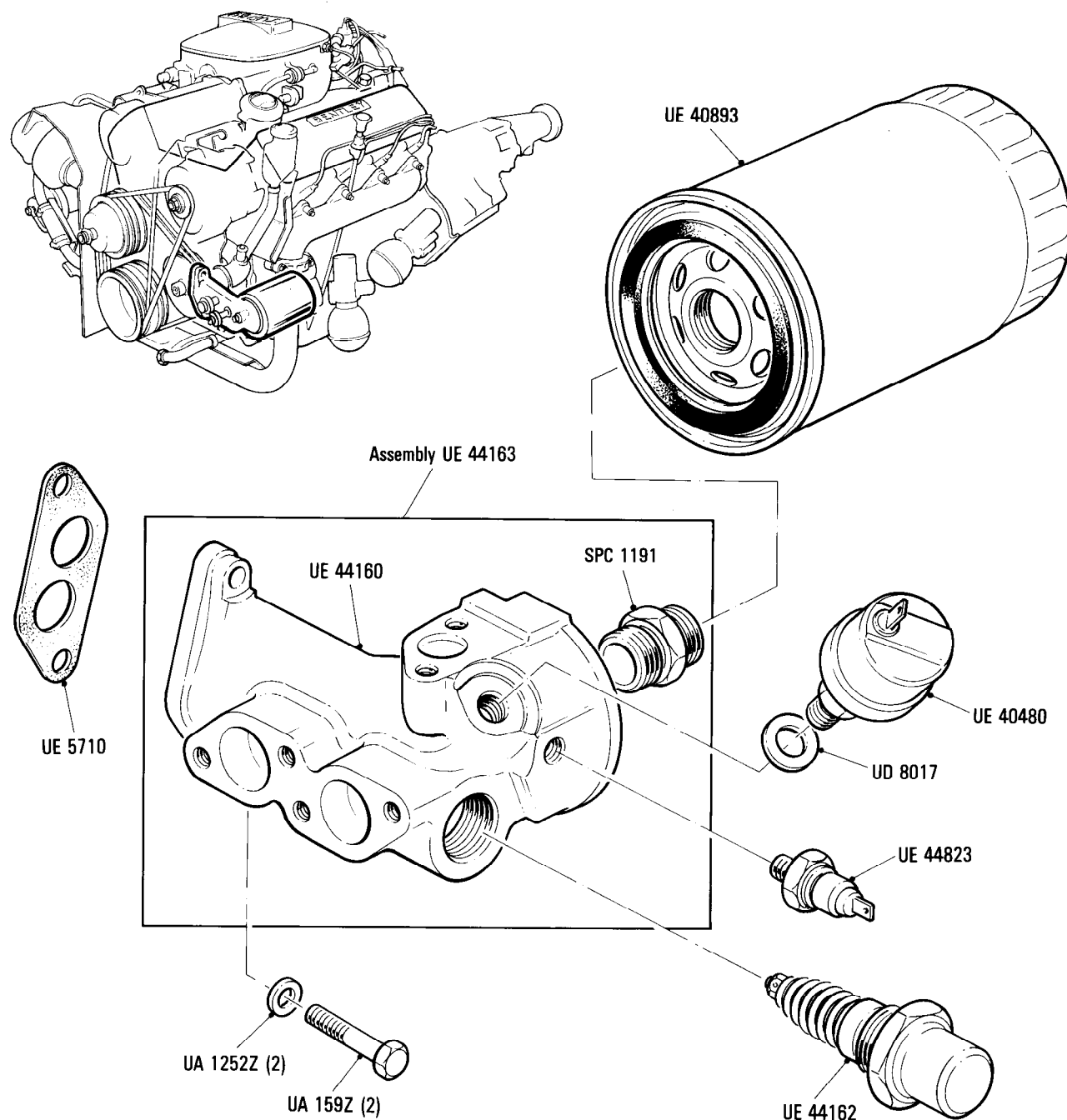
Other than America, Australia & Japan

Car serial number

SCBZS0T00CCH04233 to 12391

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E8·061·01

Rolls-Royce

Bentley
Mulsanne Turbo
Turbo R

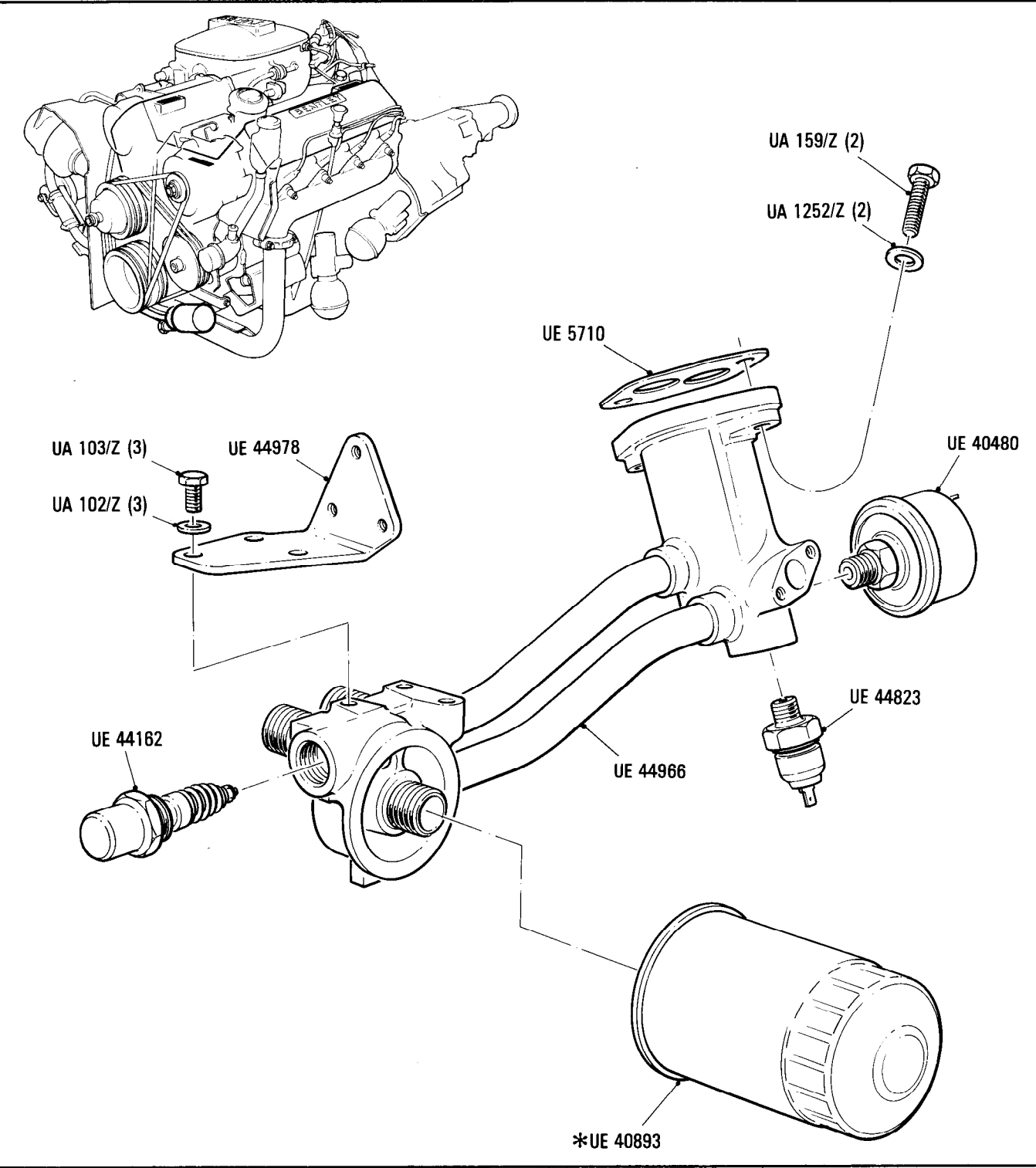
Car serial number

SCBZS0T08FCX12392 to 13874

Engine
Oil Filter and Fittings L.H. Drive Cars

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

* UE 40893 } Alternatives L.H. Drive cars
UE 45018 }

E8·062·01

Rolls-Royce

Bentley
Turbo R

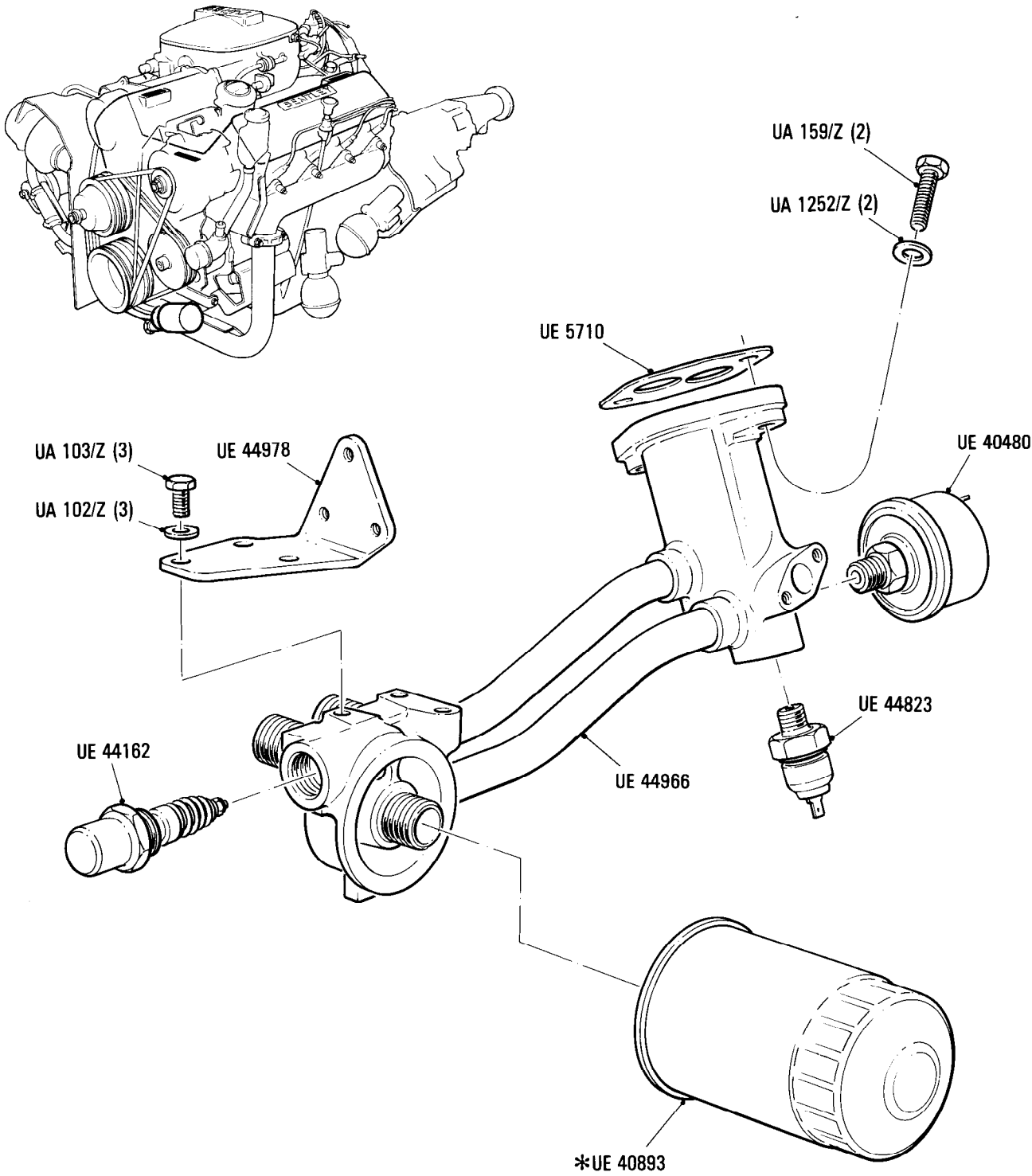
Car serial number

SCBZS0T09GCX13875 to 16570

Engine
Oil Filter & Fittings LHD & RHD cars

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

* UE 40893
UE 45018 } Alternatives L.H.D. cars

© Rolls-Royce Motors Limited 1984

E9-001-06

Rolls-Royce

Bentley
Mulsanne
Mulsanne Turbo
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 16930

Silver Spur
SCAZN0000ACH01006 to 16970

Bentley Mulsanne Turbo
SCBZS0T00BCH04233 to 12827

Bentley Eight
SCBZS8004ECH08862 to 16954

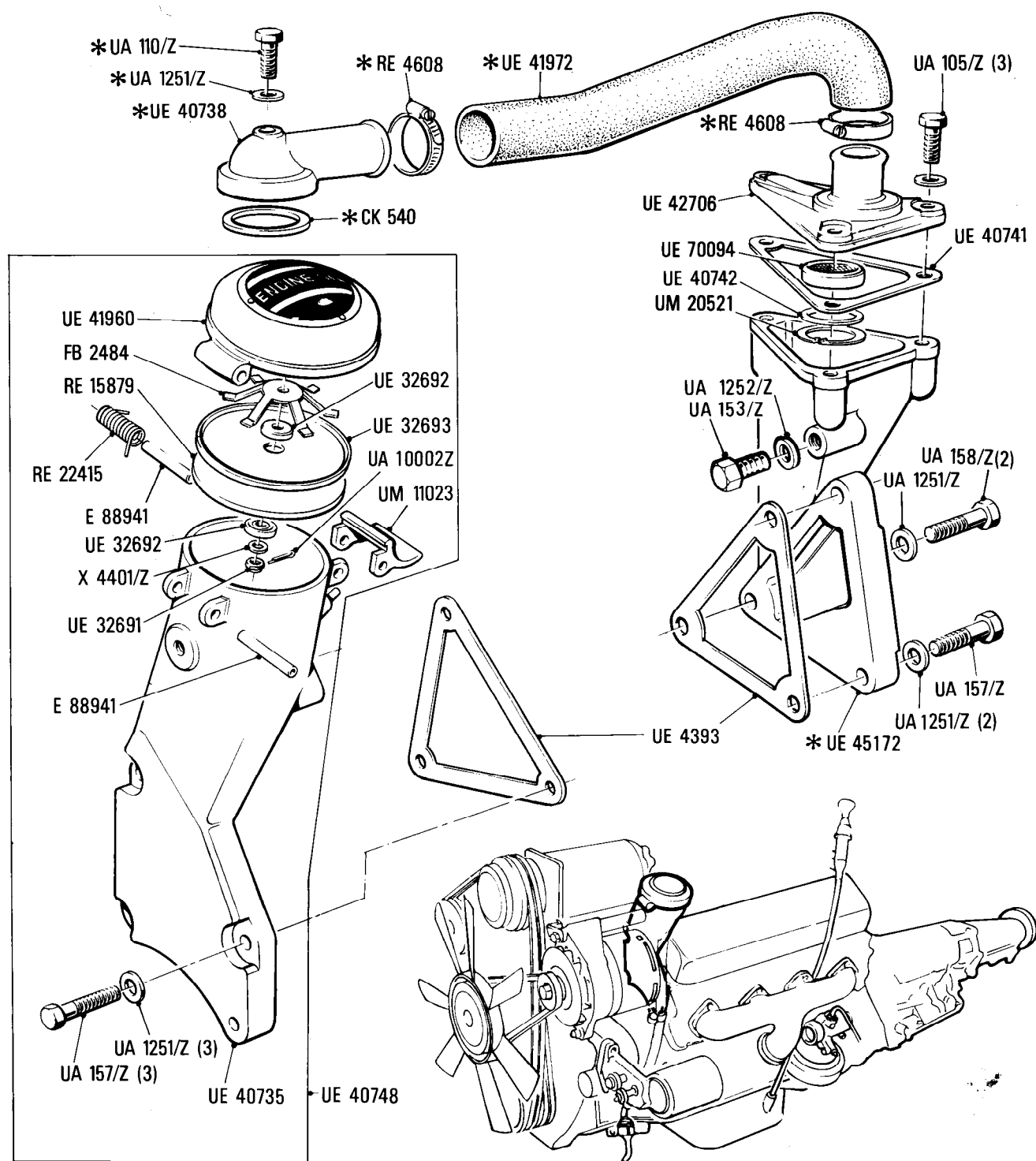
Engine

Oil Filler, Breather & Fitting

Cars for Countries other than N. America, California & Japan

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

*UE 45172 Required for 1983 model cars
UE 40695 Required for cars prior to 1983 model range

*UE 40738
RE 4608
CK 540
UA 1251/Z
UA 110/Z

Not required on
Mulsanne Turbo cars

*UE 41972 For Mulsanne Turbo cars see K&U5 081 00

E9-002-02

Rolls-Royce
Silver Spirit
Silver Spur
Silver Spur
Limousine

Bentley
Mulsanne
Eight

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 27798

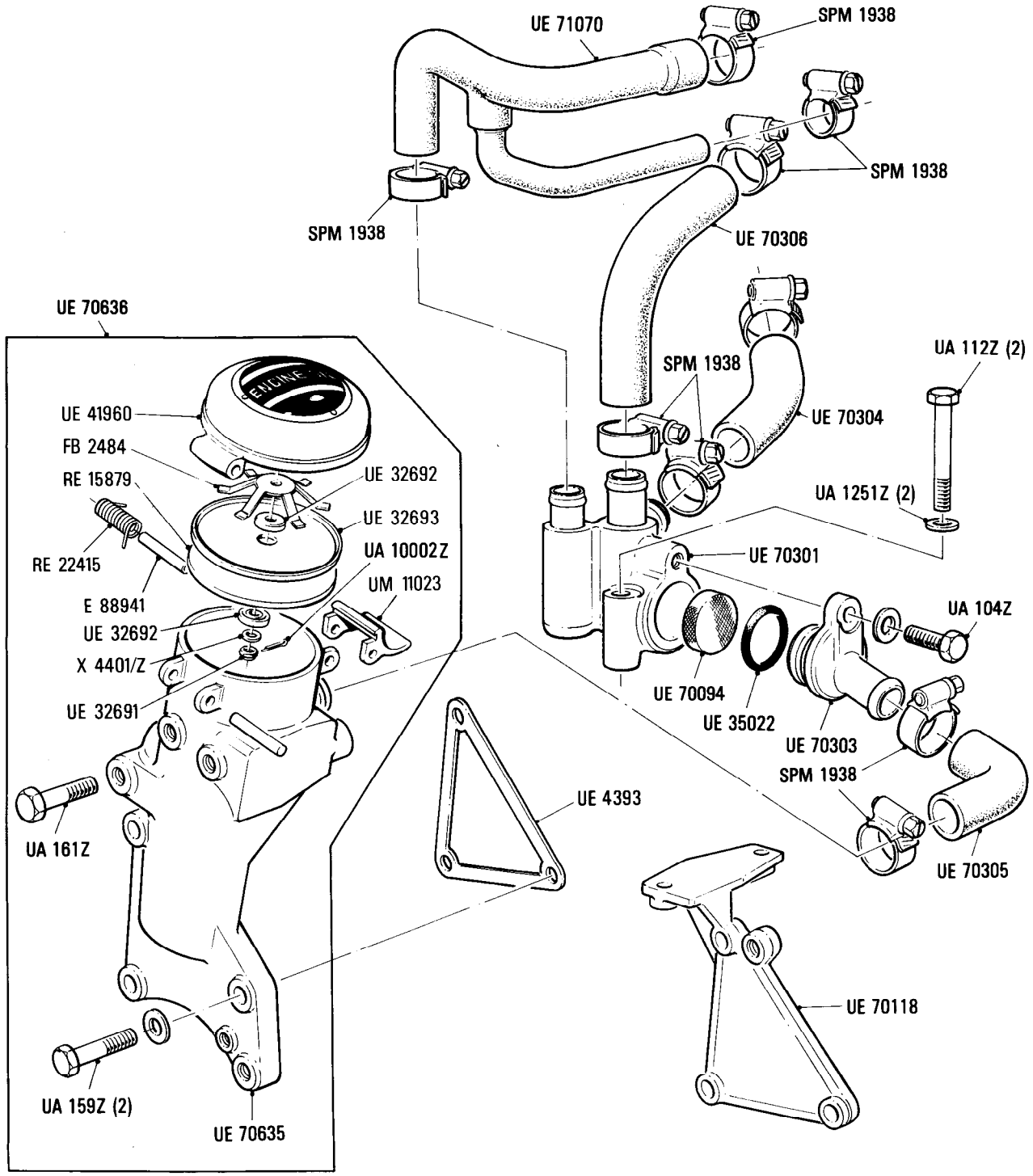
Silver Spur
SCAZN0009HCX20004 to 27780

Bentley Eight
SCBZS009HCX20006 to 27799

Engine
Oil Filler, Breather & Fittings

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

Engine

**Oil Filler, Breather & Fittings
For N America, California & Japan**

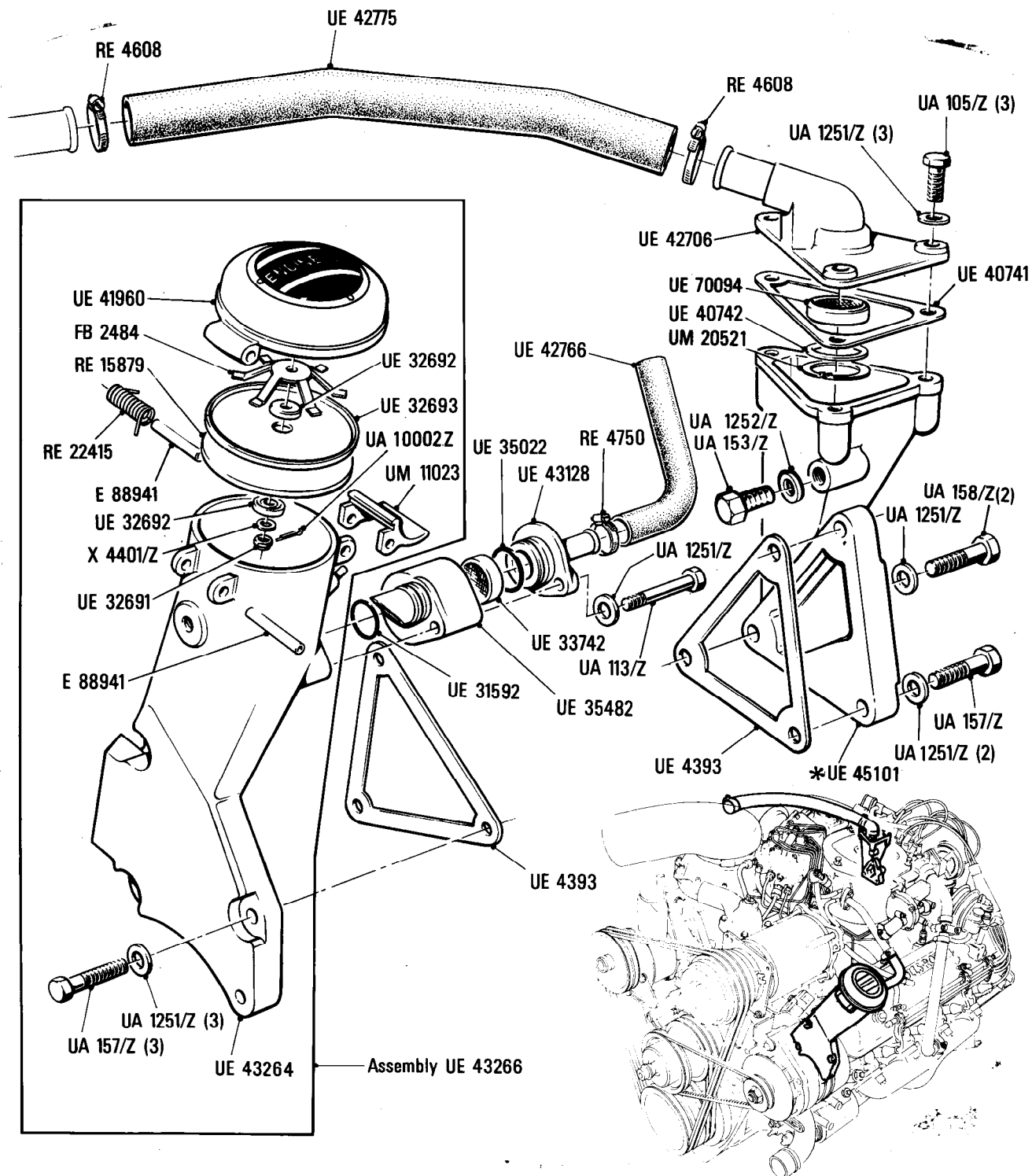
Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 16930

Silver Spur
SCAZN0000ACH01006 to 16970



Additional Information

© Rolls-Royce Motors Limited 1991

***UE 45101 Required for 1983 model cars**
UE 40695 Required for cars prior to 1983 model range

E9·040·04

Rolls-Royce

Bentley
Turbo R

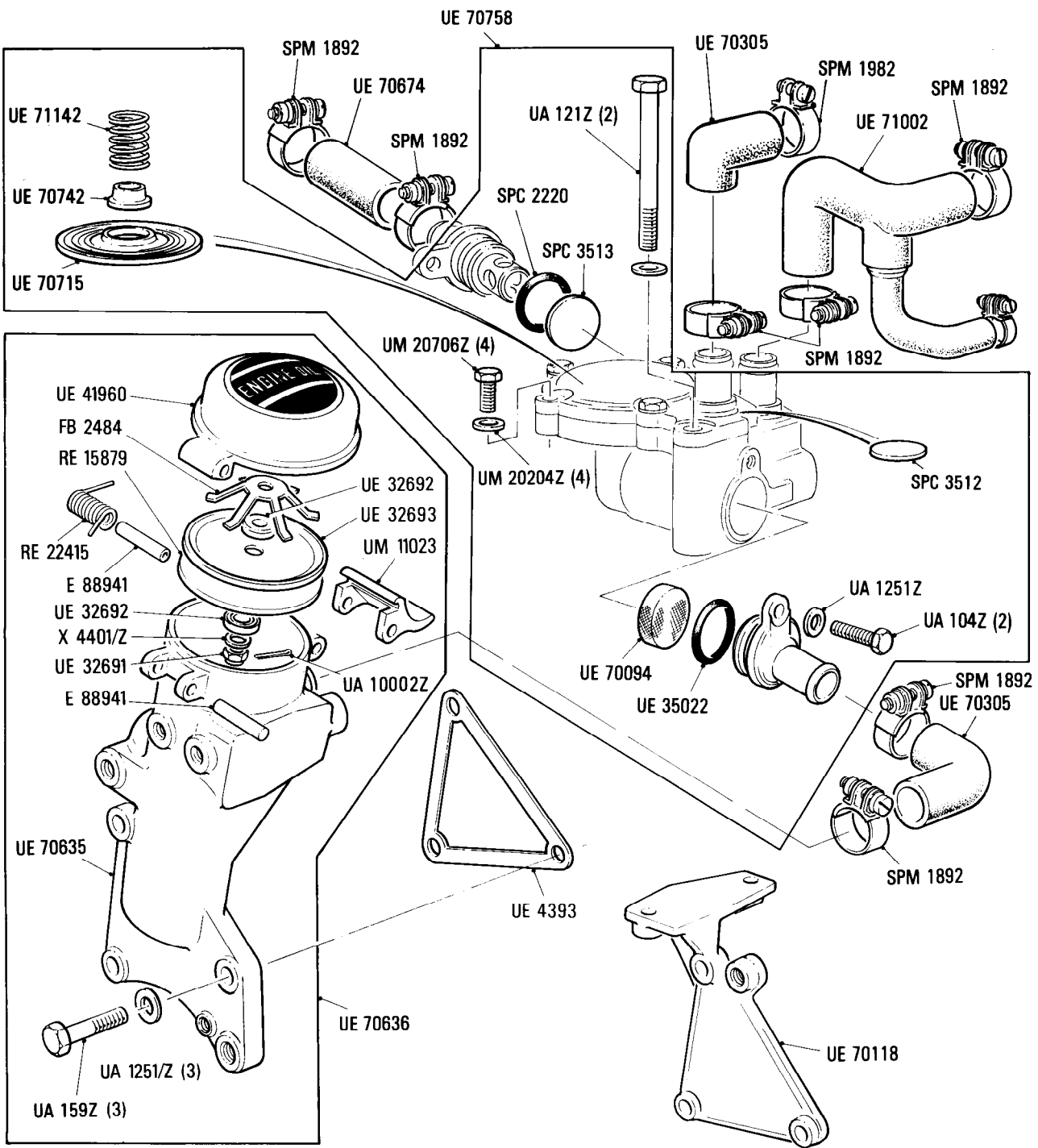
Engine
Oil Filler, Breather & Fittings

Car serial number

SCBZS0T03HCX20001 to 24656 except
23211, 23212, 23214, 23215, 23217,
23218, 23219, 24519

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

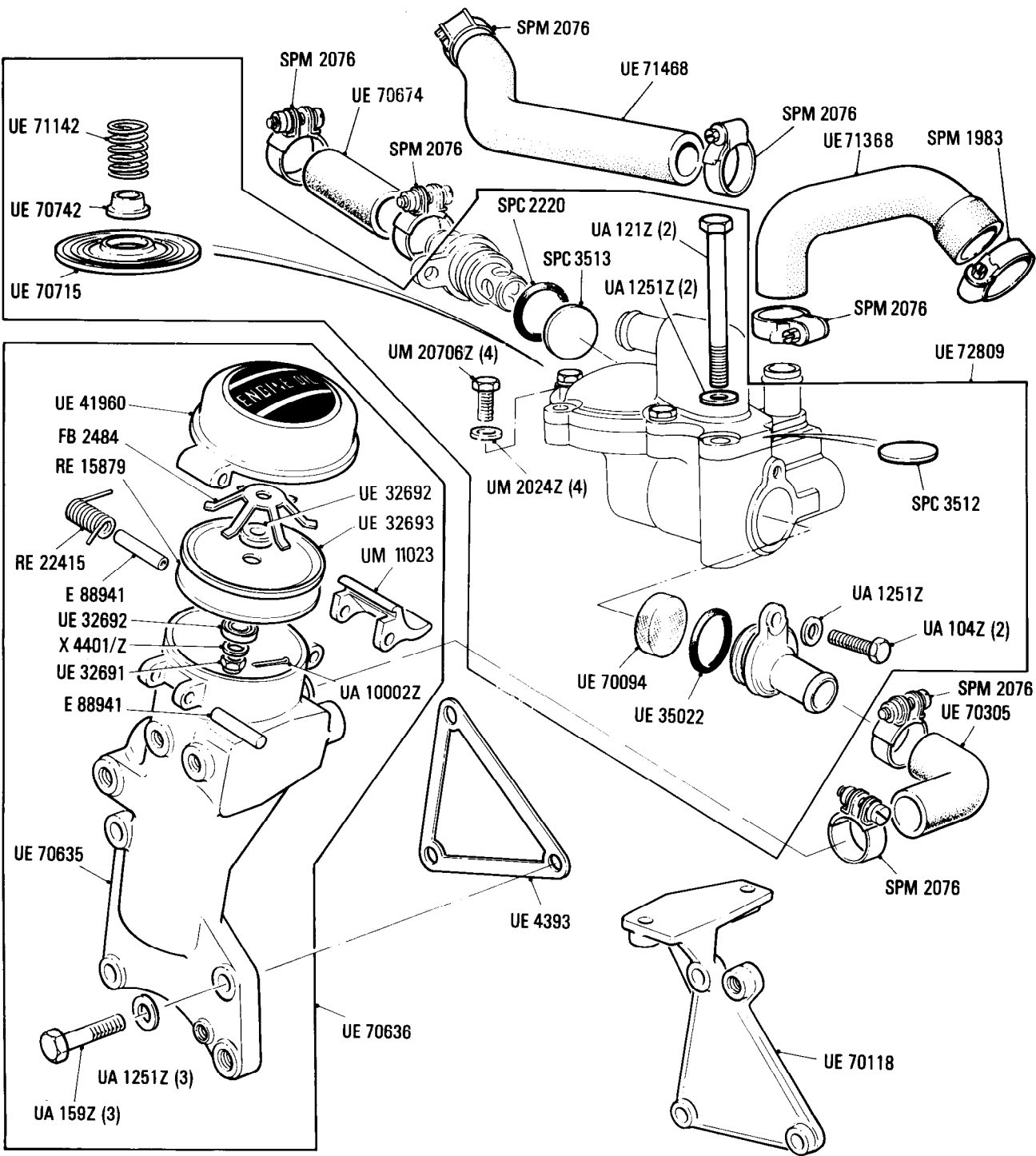
Car serial number

Turbo R
SCBZR04A0KCH23211, 23212, 23214,
23215, 23217, 23218, 23219, 24519
24567 to 27793

Engine
Oil Filler, Breather & Fittings

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1987

E10•001•01

Rolls-Royce
Silver Spirit
Silver Spur

Bentley
Mulsanne
Eight

Engine Drive Belts and Jockey Pulley

Car serial number

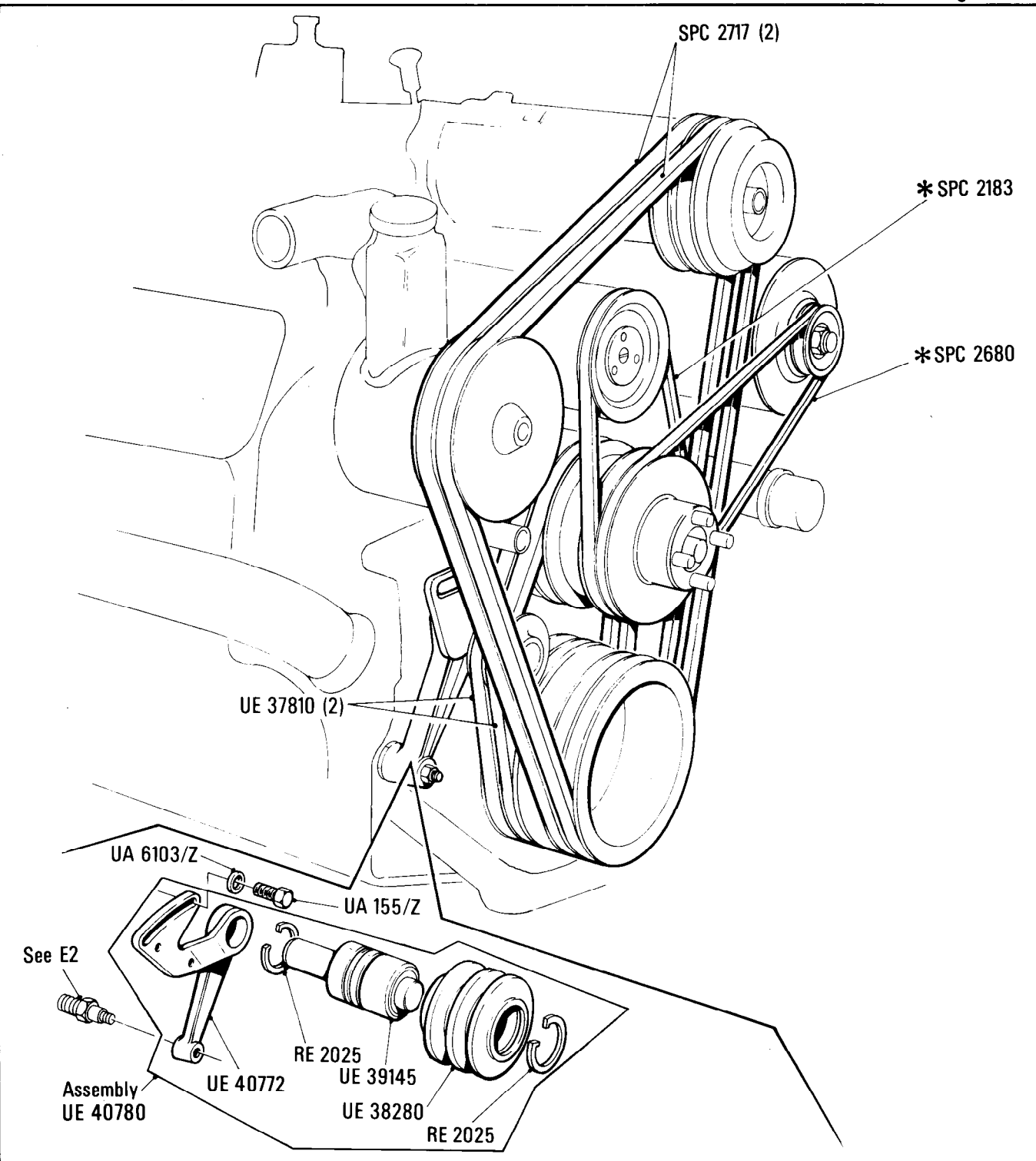
Silver Spirit & Bentley Mulsanne
SCAZS0000ACH01001 to 16930

Silver Spur
SCAZN0000ACH01006 to 16970

Bentley Eight
SCBZS8004ECH08862 to 16954

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

*SPC 2183 Required on cars for N. America, California and Australia

*SPC 2680 Required on cars without Motorola Alternator
SPC 3213 Required on cars with Motorola Alternator

E10
•002•01

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Engine
Drive Belts

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 24501 except
23213, 23216

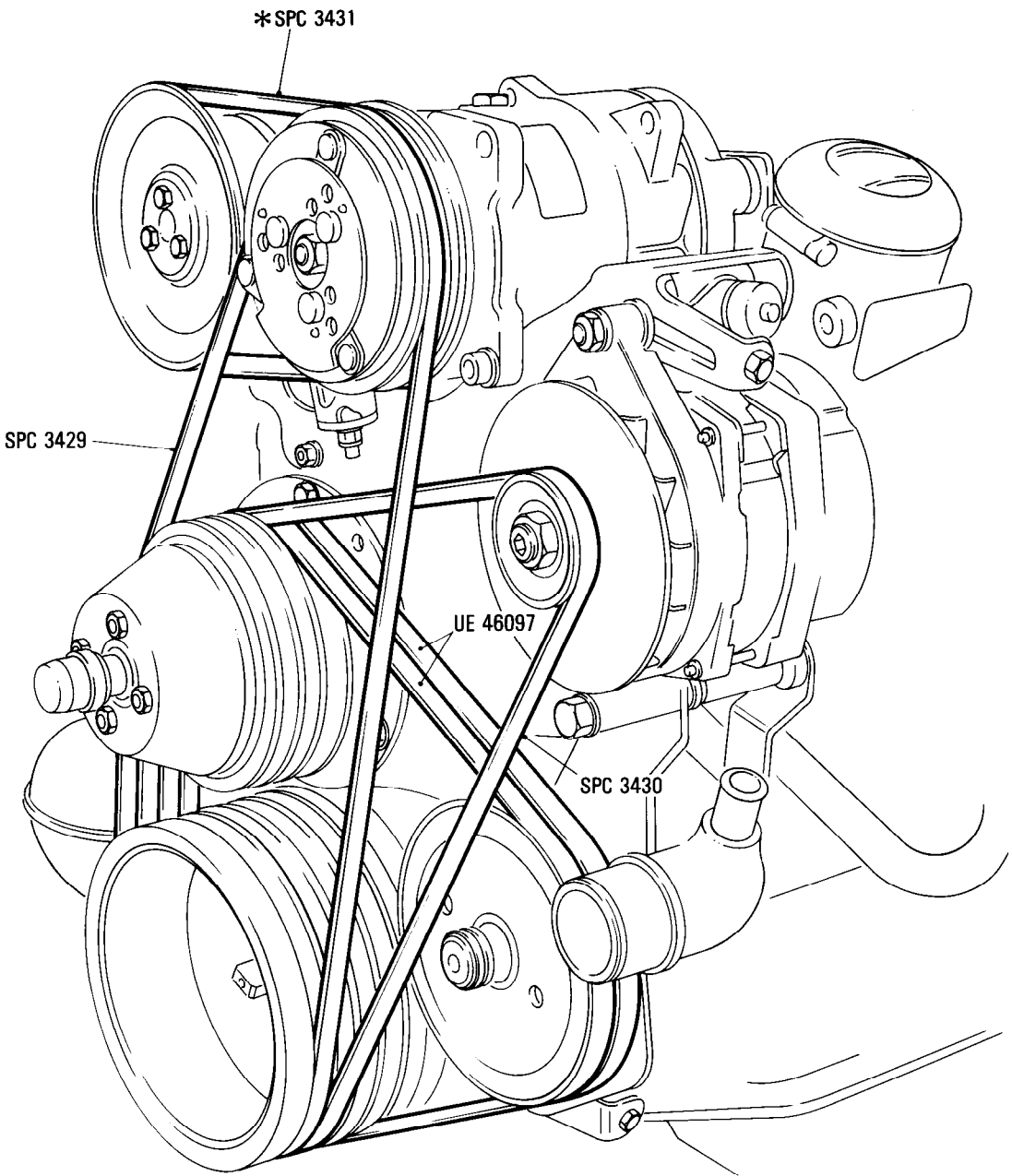
Silver Spur
SCAZN0009ACX20004 to 24503
except 23210

Bentley Eight
SCBZS8009HCX20006 to 24497

Turbo R
SCBZS0T03HCX20001 to 23935 except
23211, 23212, 23214, 23215, 23217,
23218, 23219

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1986

* SPC 3431 Cars for N. America

E10
•003•01

Rolls-Royce	Bentley
Silver Spirit	Mulsanne S
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Engine
Drive Belts

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS00A6KCH23213, 23216, 24514,
24515, 24569 to 27798

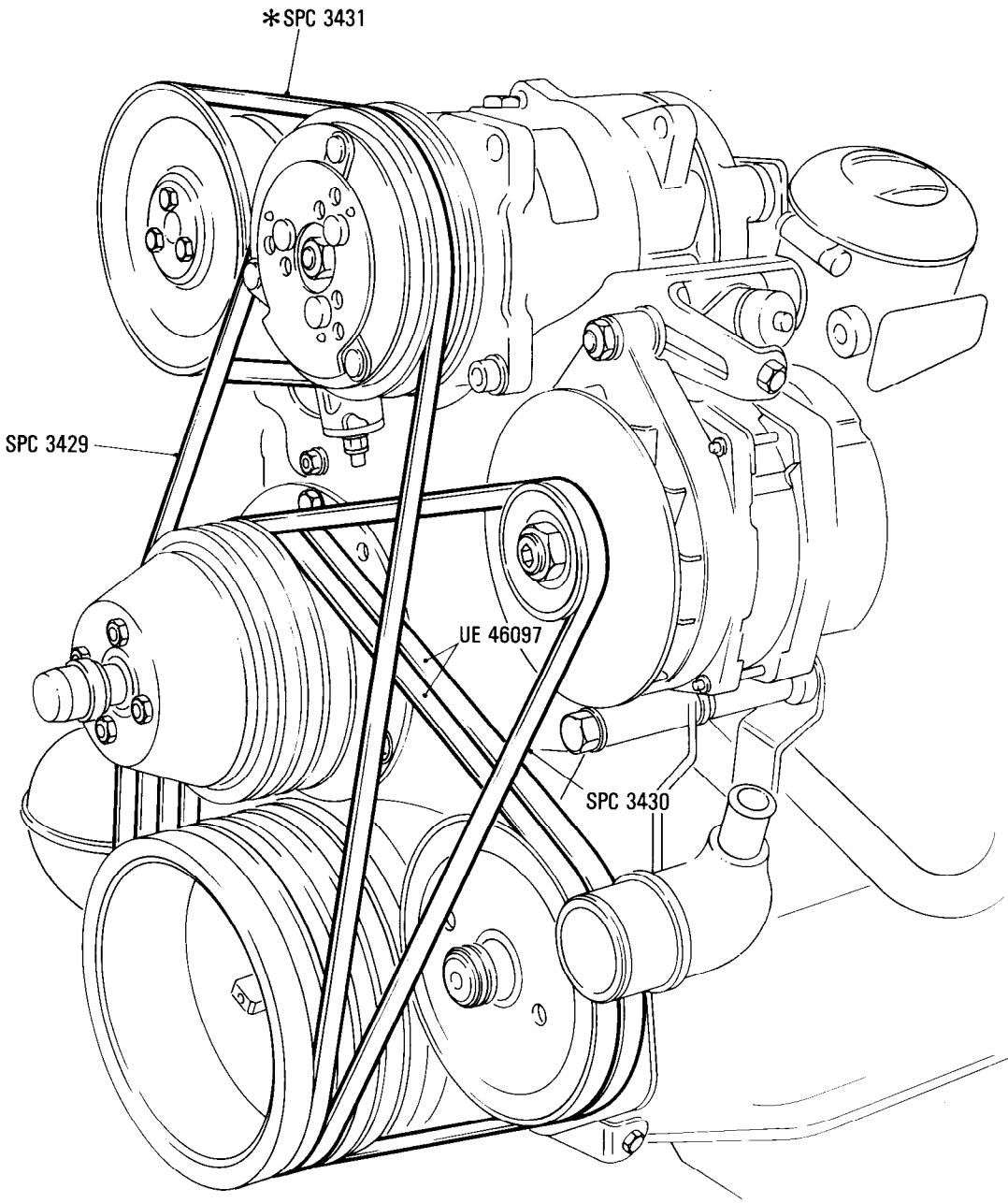
Silver Spur
SCAZN00A5KCX23210, 24516 to 27780

Bentley Eight
SCBZE00A8KCH24513 to 27799

Turbo R
SCBZR04A0KCH23211, 23212, 23214,
23215, 23217, 23218, 23219, 24519,
24567 to 27793

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

***SPC 3431 Cars other than Turbo for N. America & Japan**
SPC 3566 Turbo cars for N. America, Japan, Australia,
Switzerland, Austria & Sweden

© Rolls-Royce Motor Cars Limited 1988

E10
•020•01

Rolls-Royce
Bentley
Mulsanne
Turbo
Turbo R

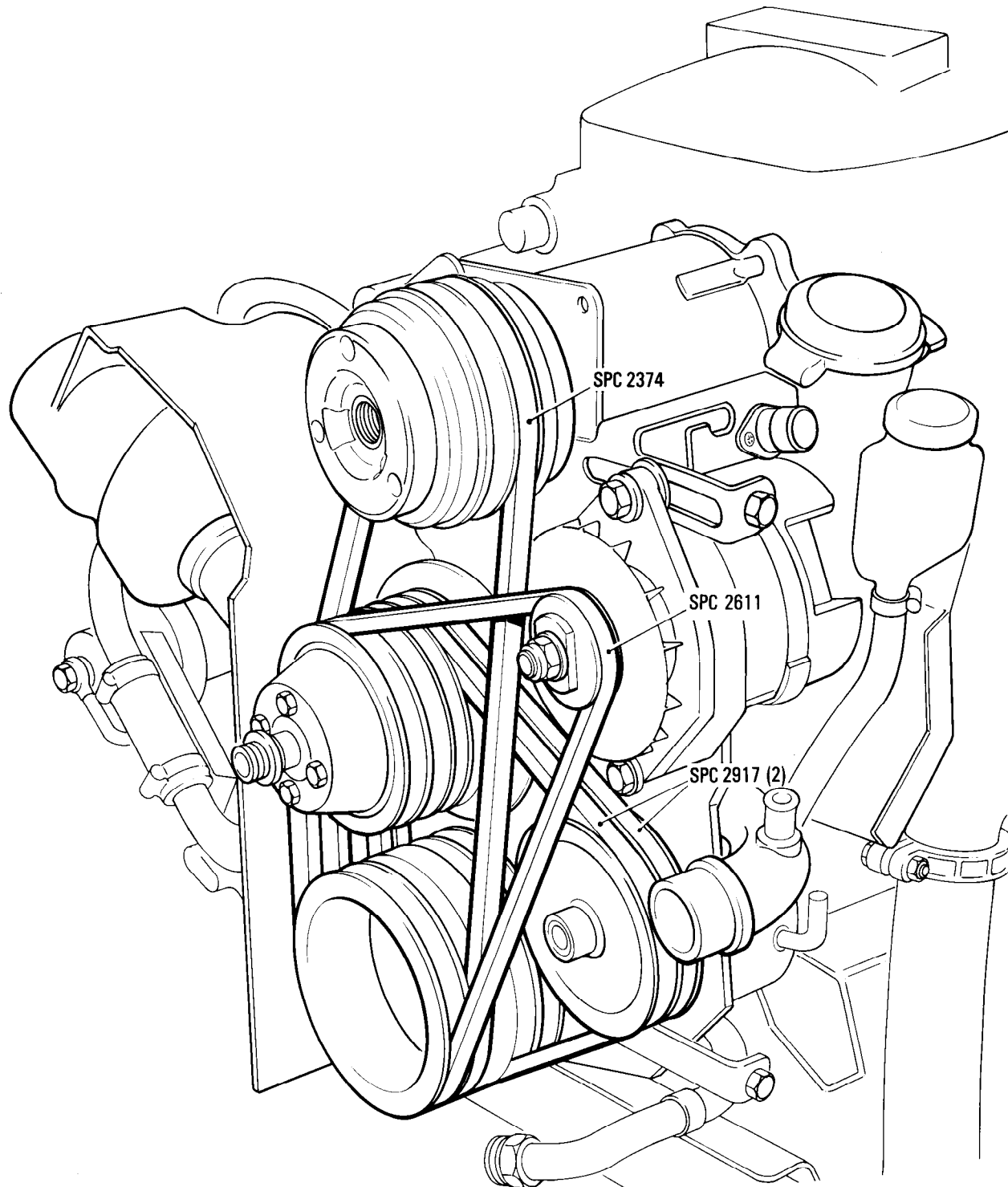
Engine
Drive Belts

Car serial number

Bentley Mulsanne Turbo
SCBZS0T00CCH04233 to 14162
Bentley Turbo R
SCBZS0T09GCX13875 to 16570

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E11
·001·03

Rolls-Royce

Bentley
Mulsanne Turbo

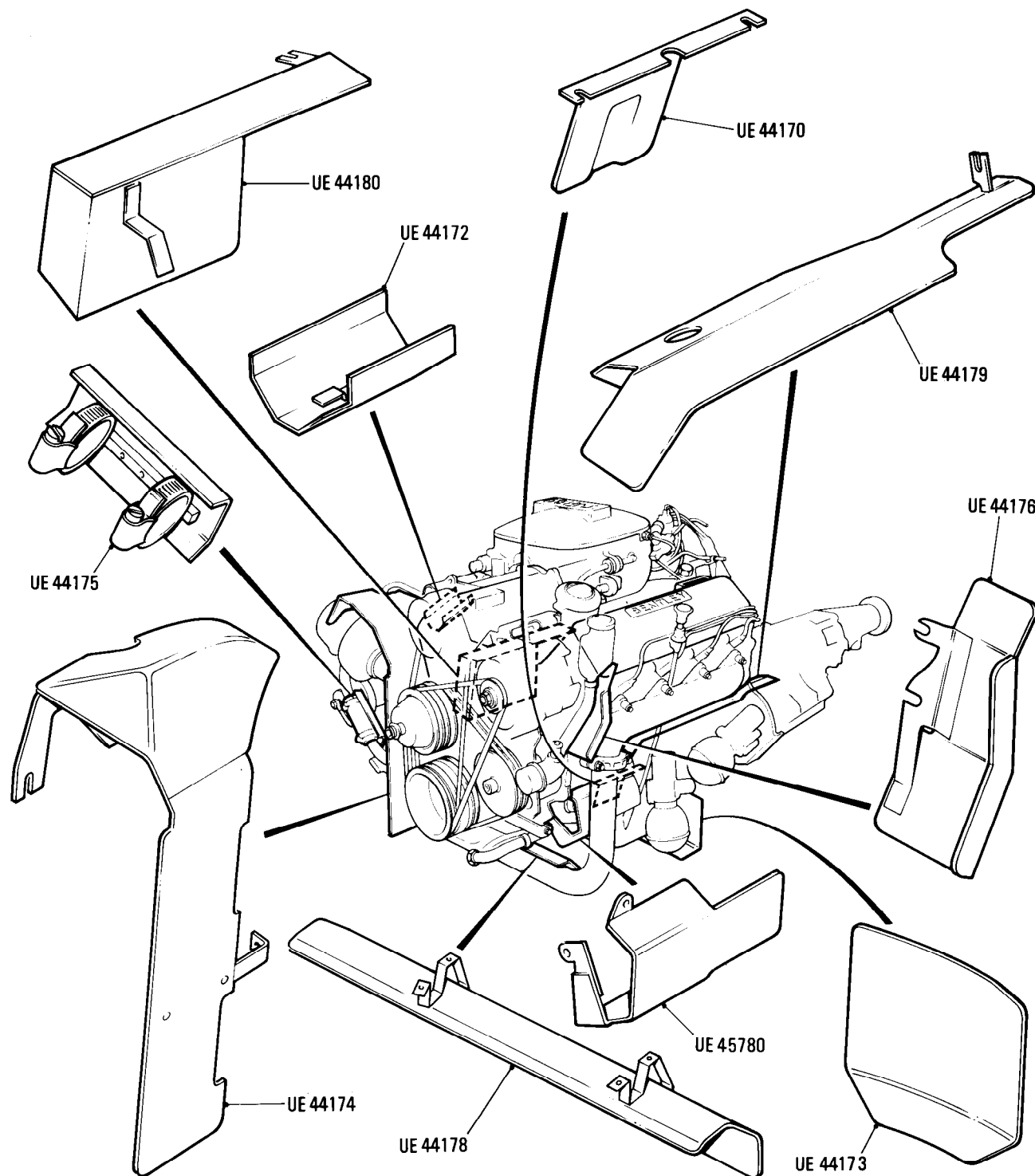
Engine Heat Shields

Car serial number

SCBZS0T00CCH04233 to 12519

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E11
•002•01

Rolls-Royce

Bentley
Mulsanne Turbo
Turbo R

Engine
Heatshields L.H. Drive Cars

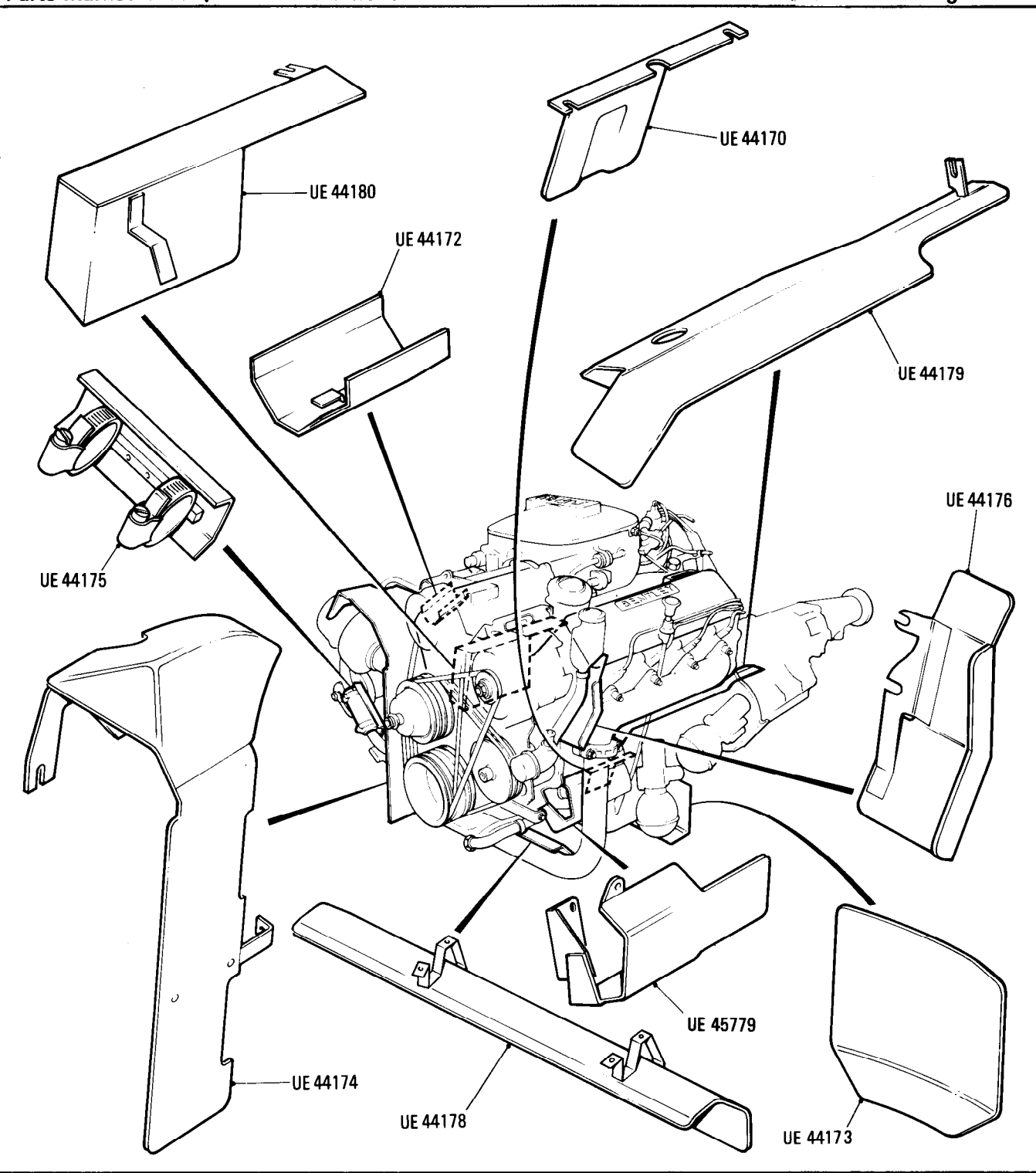
Car serial number

Bentley Mulsanne Turbo
SCBZS0T0FCX12520 to 14162

Turbo R
SCBZS0T09GCX13875 to 16570

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E11
•003•02

Rolls-Royce

Bentley
Turbo R

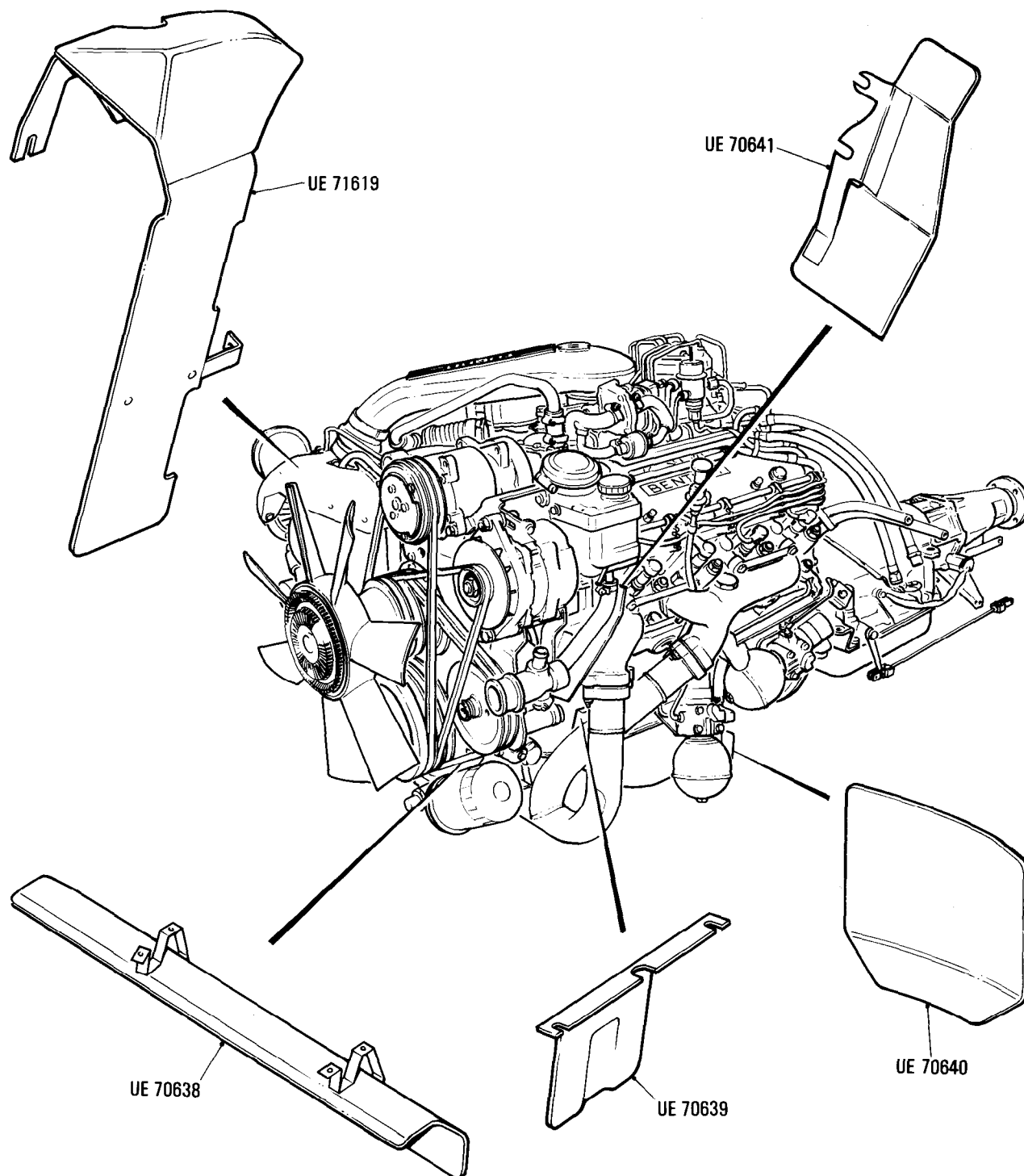
Engine Heatshields

Car serial number

SCBZS0T03HCX20001 to 23935 except
23211, 23212, 23214, 23215, 23217,
23218, 23219

Parts marked thus * refer to Additional Information below

◁Left-hand ▷Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

E11
·004·01

Rolls-Royce
Bentley
Turbo R

Engine
Heatshields

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS00A6KCH23213, 23216, 24514,
24515, 24569 to 27798

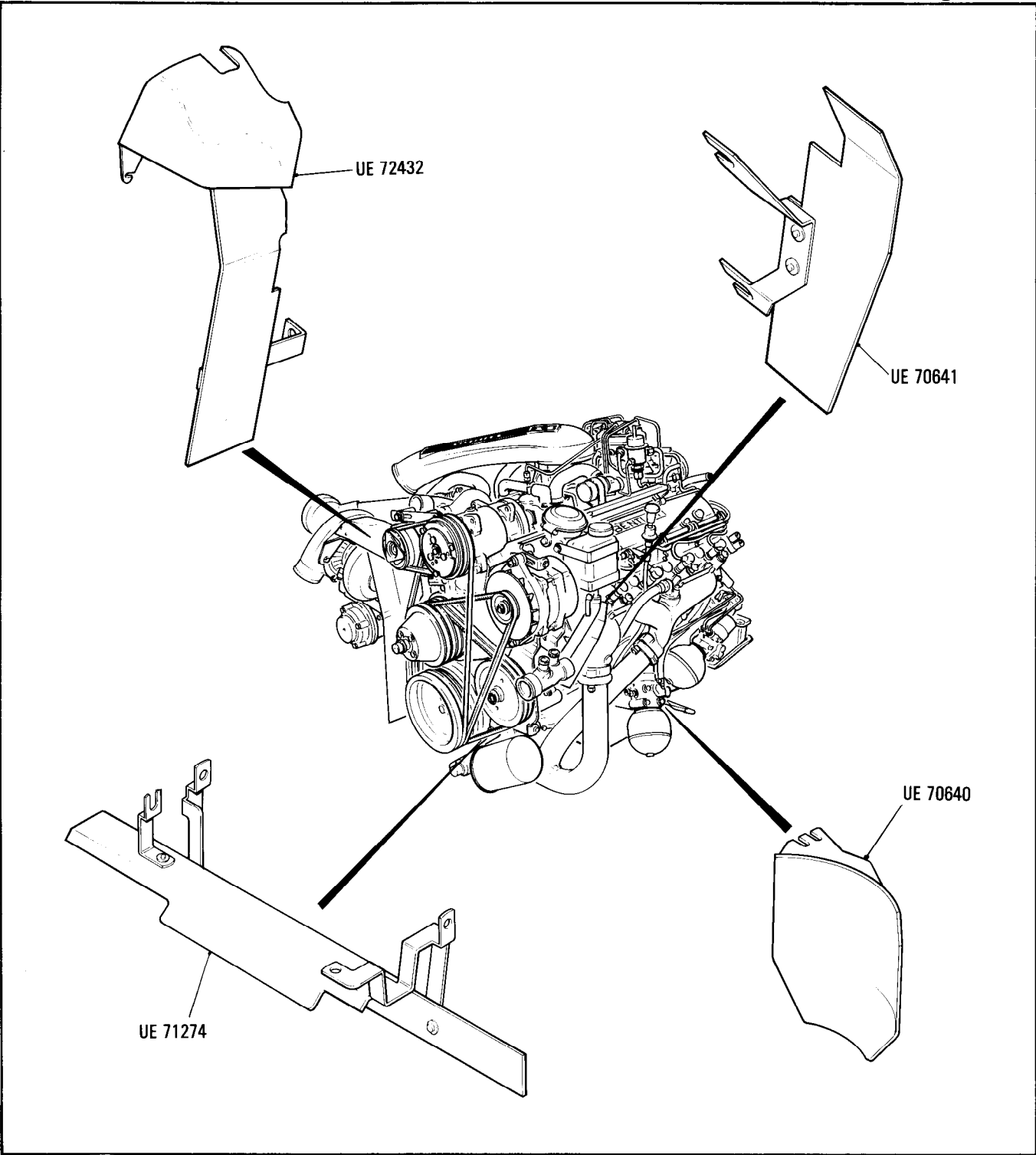
Silver Spur
SCAZN00A5KCX23210, 24516 to 27780

Bentley Eight
SCBZE00A8KCH24513 to 27799

Turbo R
SCBZR04A0KCH23211, 23212, 23214,
23215, 23217, 23218, 23219, 24519,
24567 to 27793

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1987

E12
•001•01

Rolls-Royce Bentley
Mulsanne Turbo

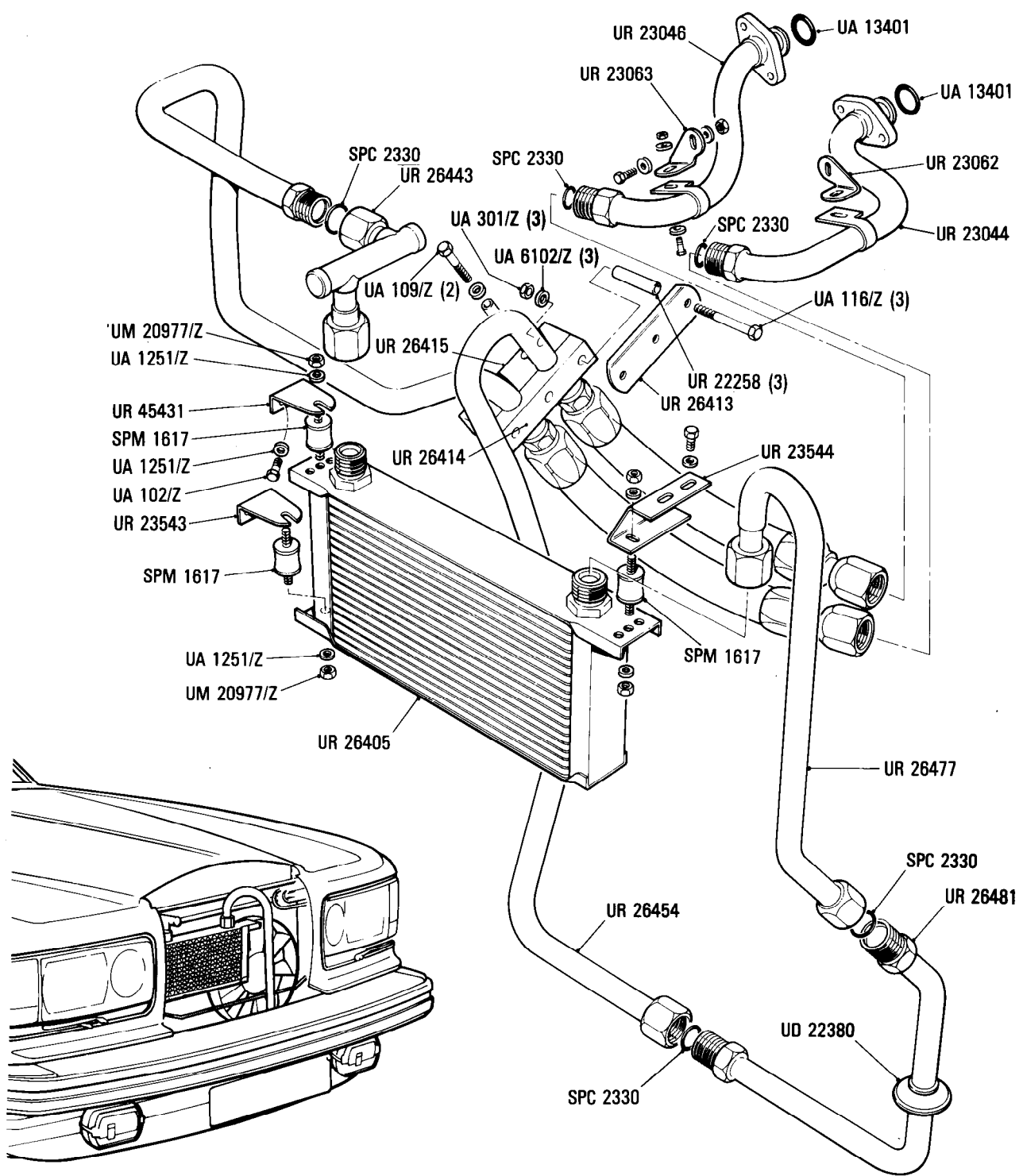
Engine
Oil Cooler, Pipes and Fittings

Car serial number

SCABZS0T00CH04233 to 08529

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E12•002•01

Rolls-Royce

Bentley
Mulsanne Turbo

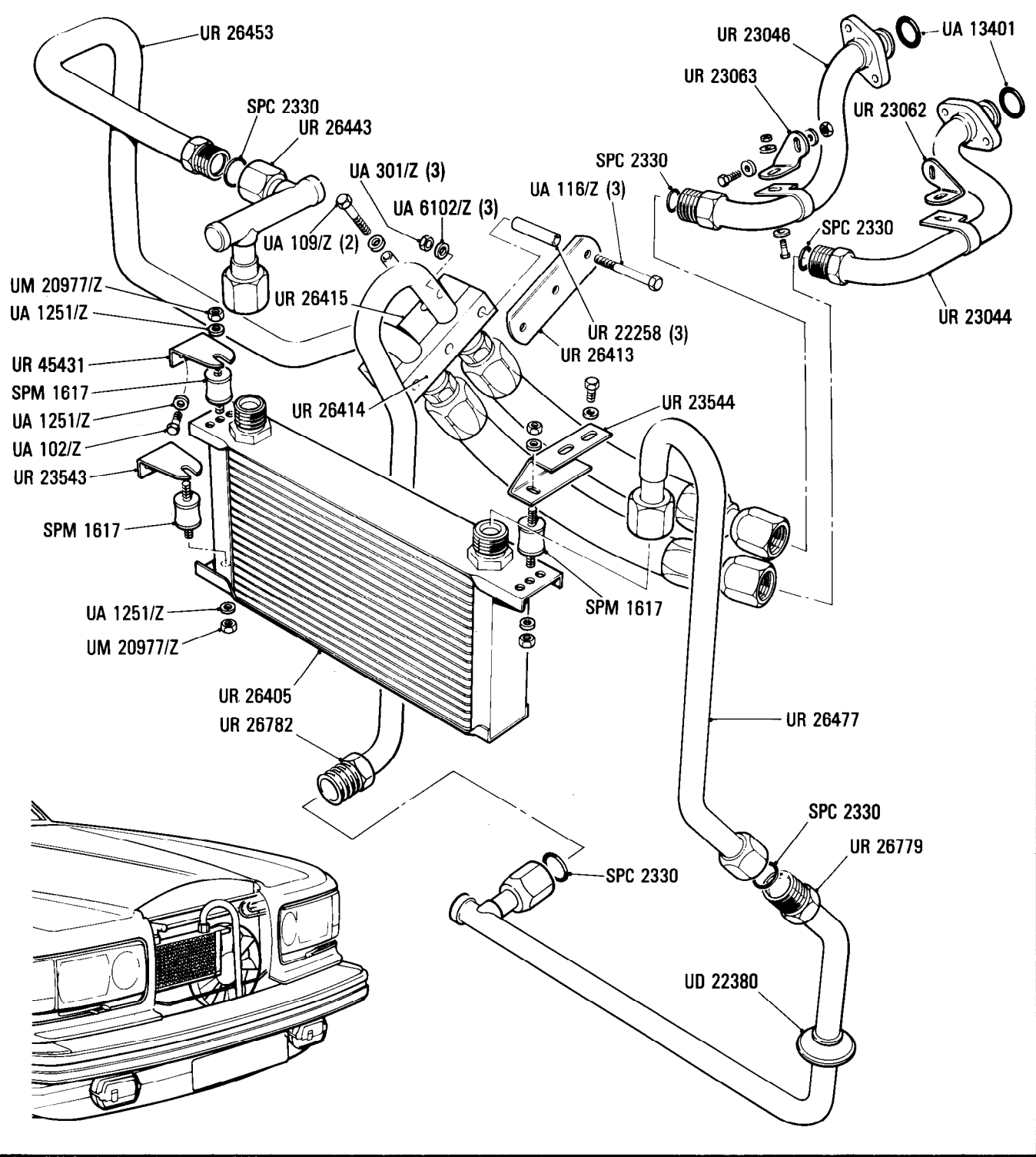
Engine
Oil Cooler Pipes & Fittings

Car serial number

SCBZS0T00ECH08530 to 10099

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

E12
•003•01

Rolls-Royce

Bentley
Mulsanne Turbo

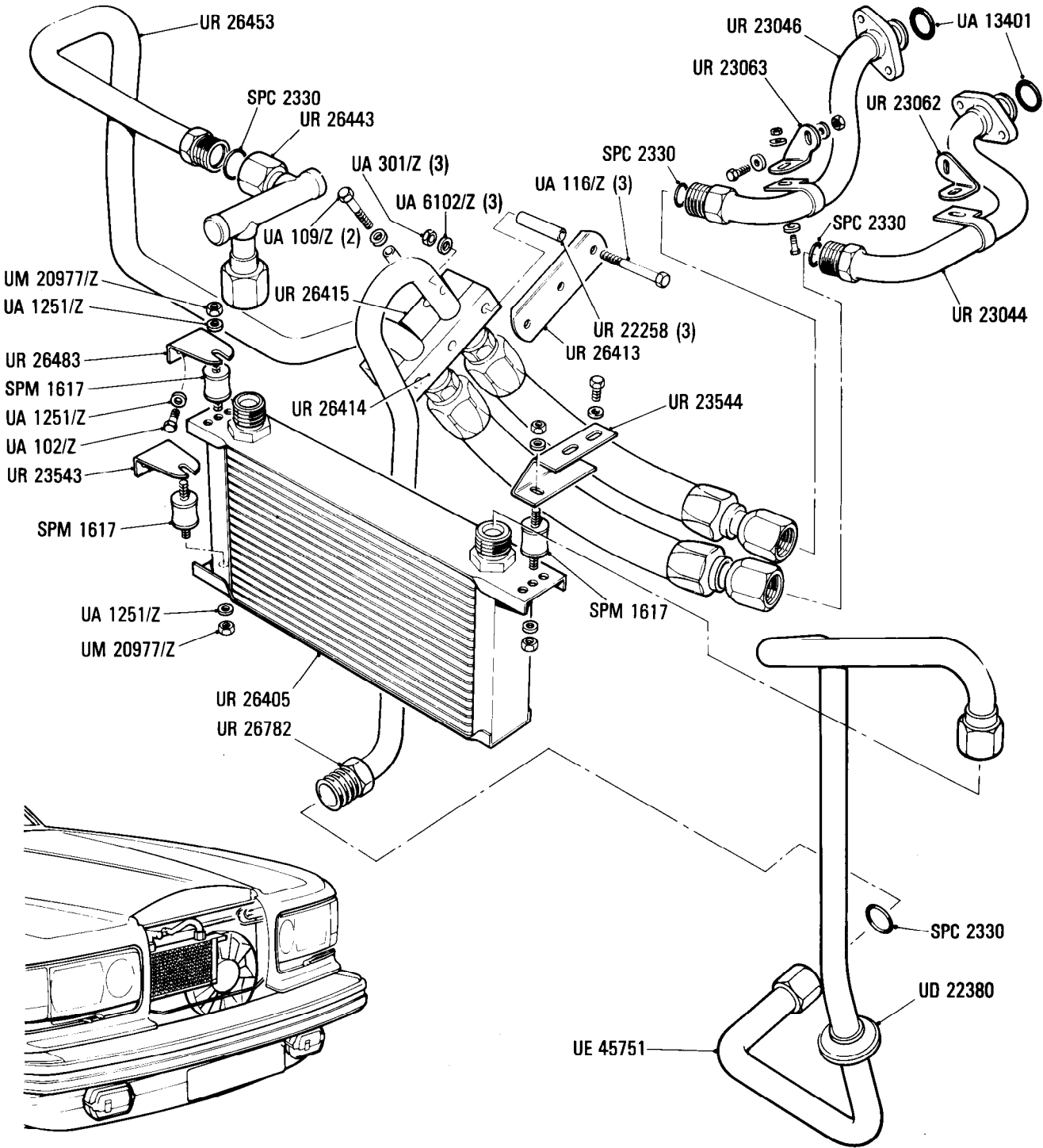
Car serial number

SCBZS0T08FCX12005 to 13874

Engine
Oil Cooler, Pipes & Fittings

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



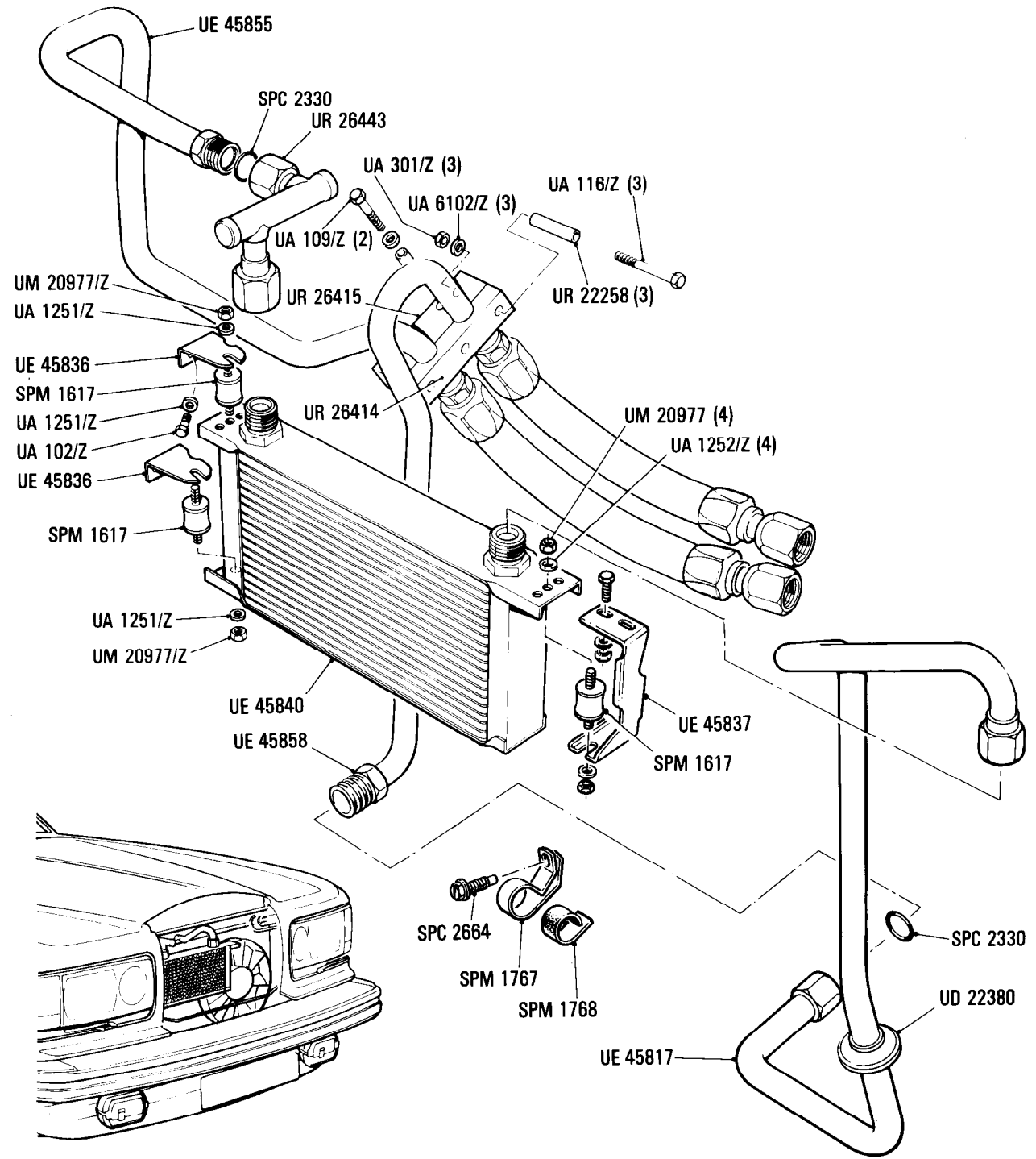
Additional Information

© Rolls-Royce Motors Limited 1984

Car serial number

SCBZS0T09GCX13875 to 16570

Parts marked thus * refer to Additional Information below ◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

•Car serial number

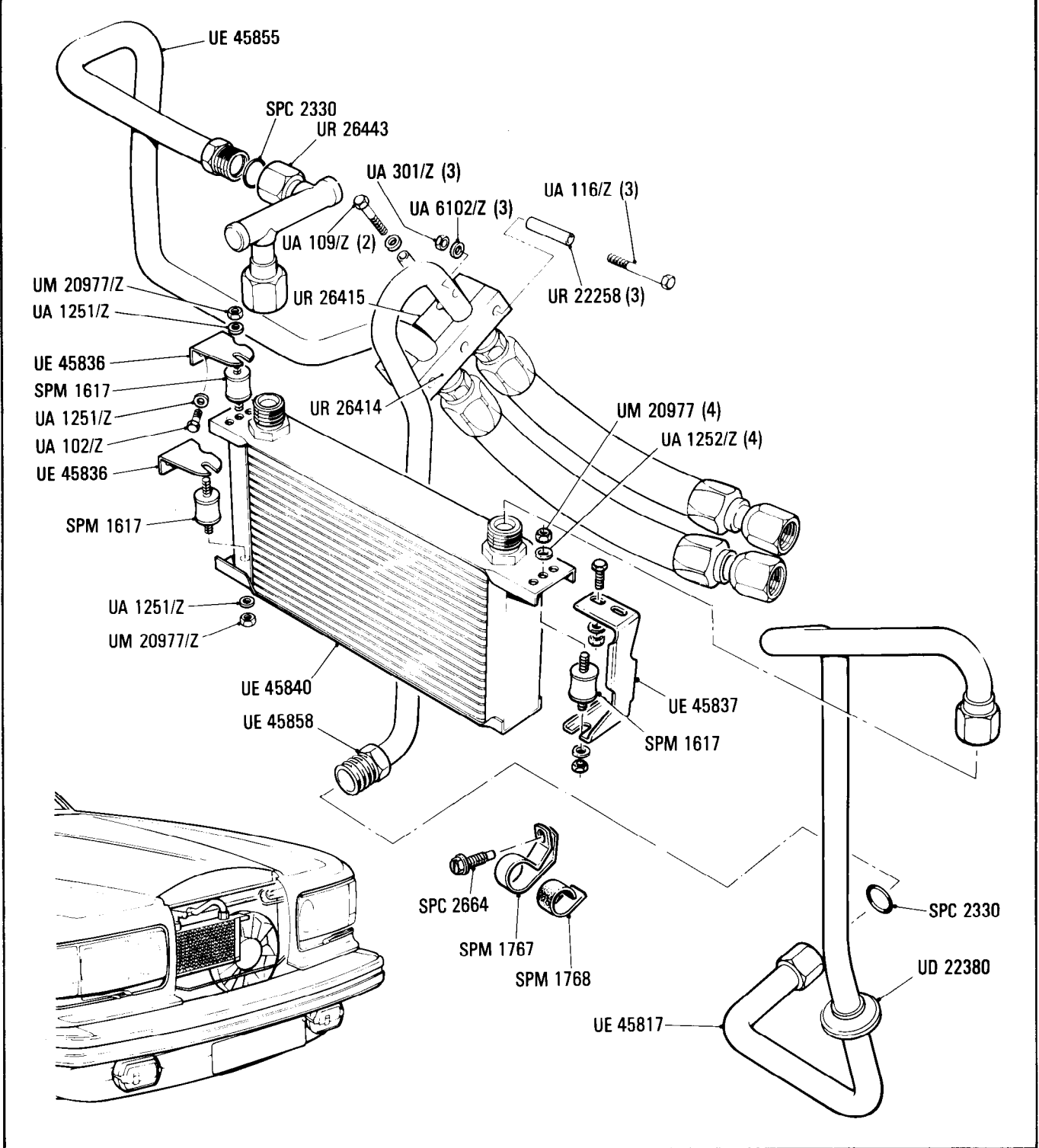
Silver Shadow & Bentley Mulsanne
SCAZS0006GCX13860, 13870 to 16930

Silver Spur
SCAZN42A7GCX13872, 13897 to 16970
Except 14000 to 14025 inc.

Bentley Eight
SCBZS8003GCH13876 to 16954

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

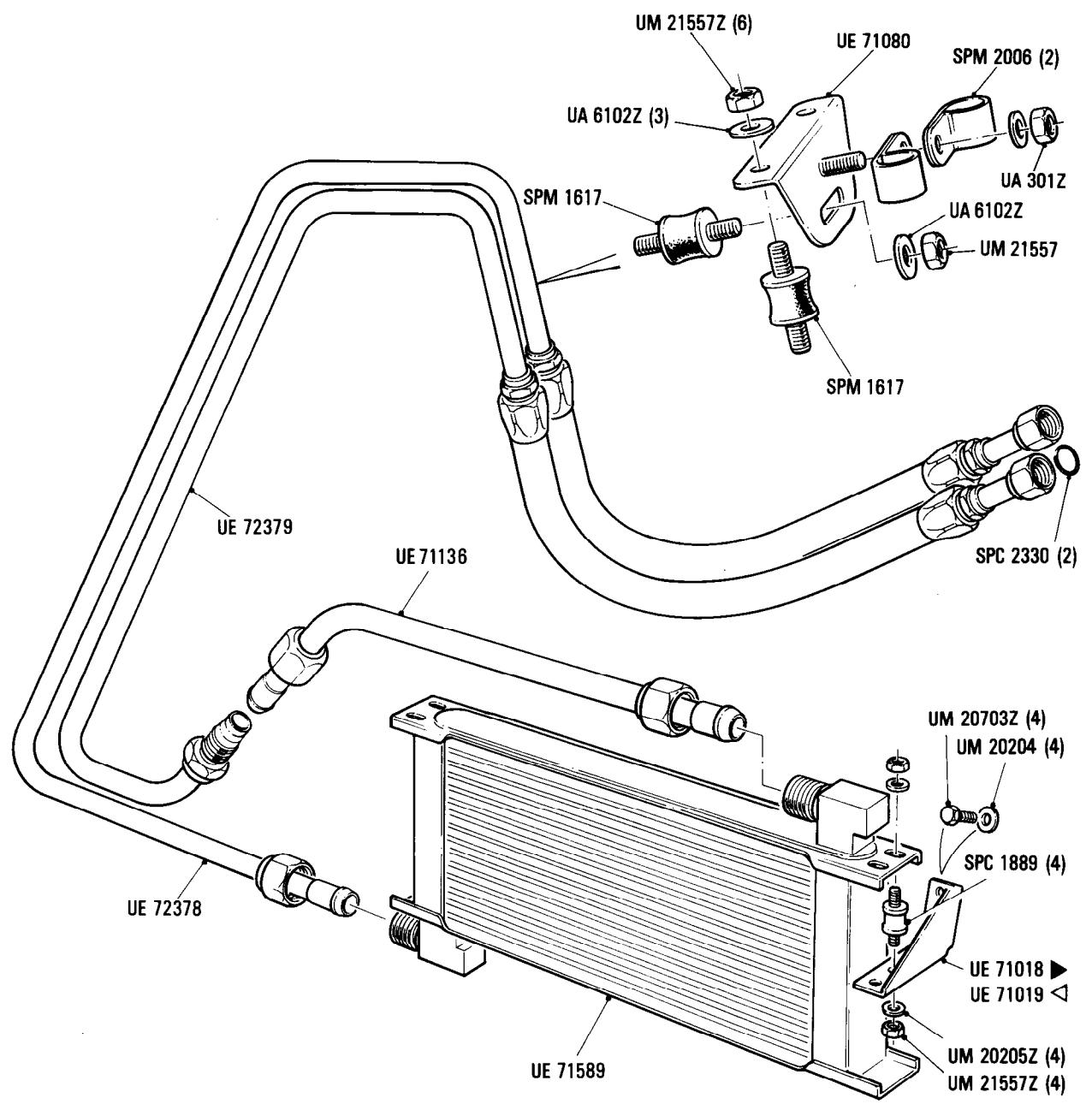
Engine
Oil Cooler Pipes & Fittings

Car serial number

- Silver Spirit & Bentley Mulsanne
SCAZS0002HCH20003 to 24496 except 23213
- Silver Spur
SCAZN0009HCX20004 to 24503 except 23210
- Bentley Eight
SCBZS8009HCX20006 to 24497
- Bentley Turbo R
SCBZS0T03HCX20001 to 23935 except 23211, 23212, 23214, 23215, 23218, 23219

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

E12
022 02

Rolls-Royce	Bentley
Silver Spirit	Mulsanne S
Silver Spur	Turbo R
Silver Spur	Eight
Limousine	

Engine
Oil Cooler, Pipes & Fittings

Car serial number

Silver Spirit & Bentley Mulsanne
SCAZS00A6KCH23213, 23216, 24514 to 27798

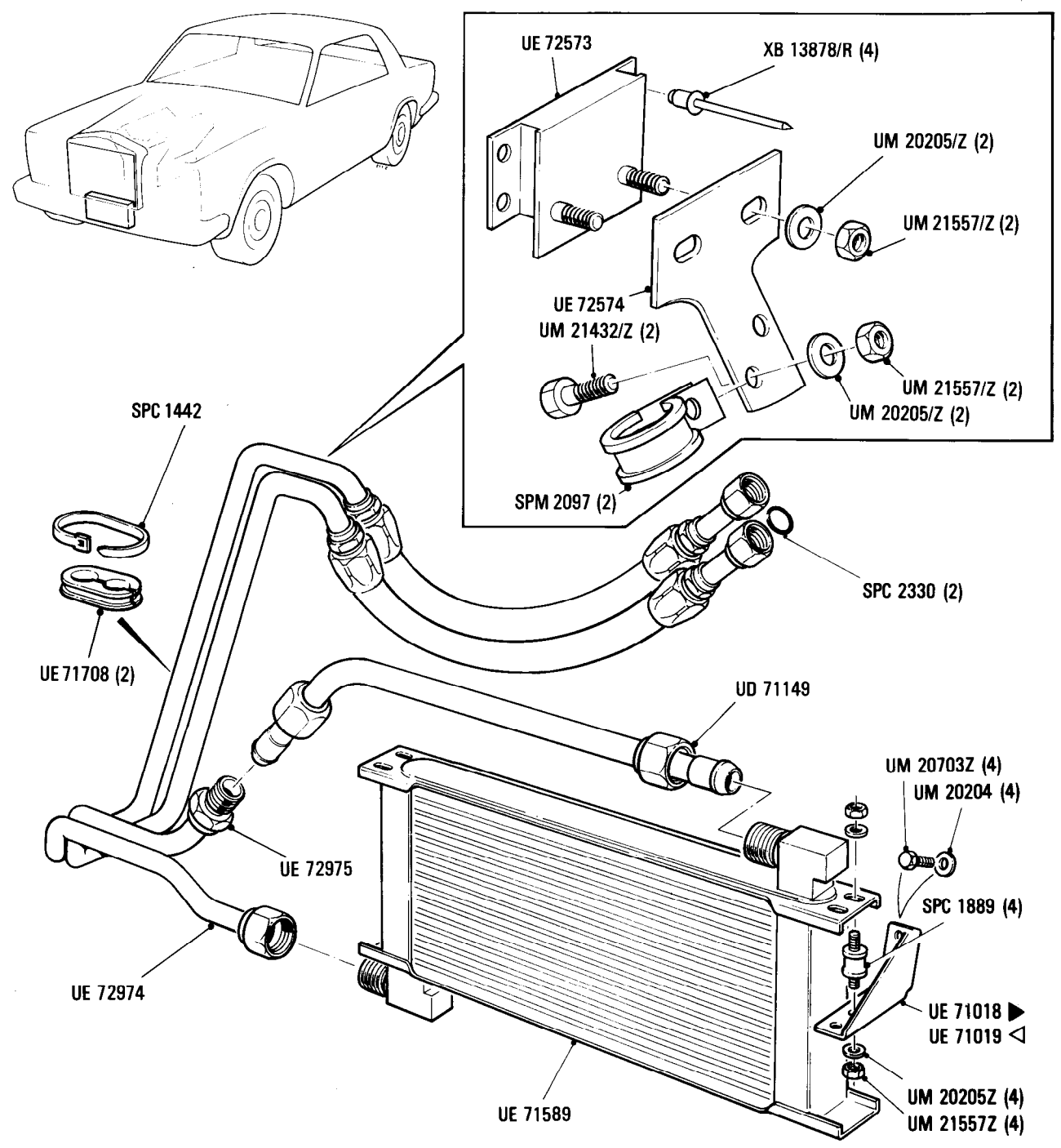
Silver Spur
SCAZN00A5KCX23210, 24516 to 27780

Bentley Eight
SCBZE00A8KCH24513 to 27799

Bentley Turbo R
SCBZR04A0KCH23211, 23212, 23214, 23215, 23217, 23218, 23219, 24519, 23567 to 27793

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1987