TWO-DOOR MOTOR CARS 1980-1989

Engine Menu

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E8	Oil filter and fittings
E9	Oil filler breather and fittings
E10	Drive belts and jockey pulley
	Drive belts
E11	Not used
E12	Oil cooler pipes and fittings

Engine Rolls-Royce Bentley Continental E1.001.00 Crankcase Car serial number Parts marked thus * refer to Additional Information below □ Left-hand Right-hand SCAZD0006CCH05037 to 10129 UE 38617 (2) *UE 31416 (10) UE 38616 (8) UE 3548 (4) UE 3548 (12) UA 1155/Z *UE 31417 (10) XB 1078/R *UE 31415 (10) XB 1095/R UA 606/N XB 1080/R UA6152/Z UA 609/N UE 7310(2) XB 1193/R RE 16381 KB 1081/R (2) UE 41789 UA 1162/N (2) RE 16381 **≭**UE 5182 UE 31004 (2) XB 1193/R XB 1095/R **UE 6983** UE 6982 UA 4850/R (10)

UE 38503 (10)

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UE 824 (10)

Additional Information

*UE 31415 Standard | Alternatives UE 31268 Graded |

*UE 31416 Standard UE 31270 Graded Alternatives

*UE 31417 Standard Alternatives UE 31269 Graded

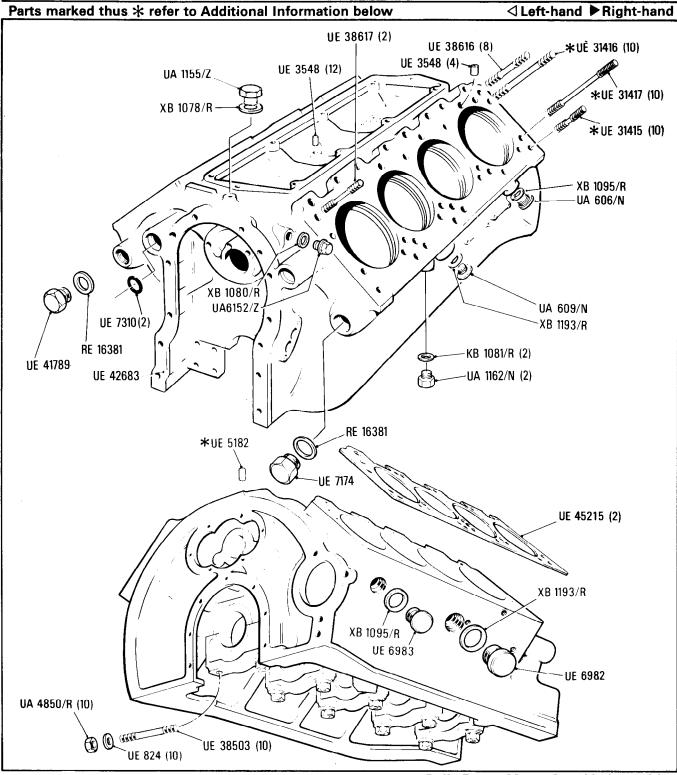
*UE 5182 Alternatives UE 6300

E1.002.00

Rolls-Royce Corniche Bentley Continental **Engine** Crankcase

Car serial number

SCAZD42A1FCX10130 to 13865 except 13807 & 13864



Additional Information

*UE 31415 Standard Alternatives UE 31268 Graded

★UE 31416 Standard → Alternatives

UE 31269 Graded

*UE 5182 } Alternatives UE 6300

Engine Rolls-Royce Bentley E1.003.00 Corniche Continental Crankcase Car serial number Parts marked thus * refer to Additional Information below □ Left-hand Right-hand SCAZD42A3GCX13807, 13864, 13866 to 16968 UE 38617 (2) UE 38616 (8) UE 3548 (4) UE 3548 (12) **UA 1155/Z** XB 1078/R XB 1080/Ŕ UA6152/Z UA 15312 UE 7310(2) XB 1193/R RE 16381 KB 1081/R (2) UE 41789 **UE 46087** UA 1162/N (2) RE 16381 **≯**UE 5182 UE 45215 (2) XB 1193/R XB 1095/R

UA 4850/R (10)

Additional Information

*UE 31415 Standard] **Alternatives** UE 31268 Graded

★UE 31416 Standard → Alternatives

UE 31270 Graded ***UE 31417 Standard** → Alternatives

≭UE 5182 → Alternatives UE 6300 J

UE 31269 Graded

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UA 15309

UA 15309

UE 38503 (10)

UE 824 (10)

*UE 31416 (10)

XB 1095/R UA 606/N

*UE 31417 (10)

*UE 31415 (10)

E1.004.03

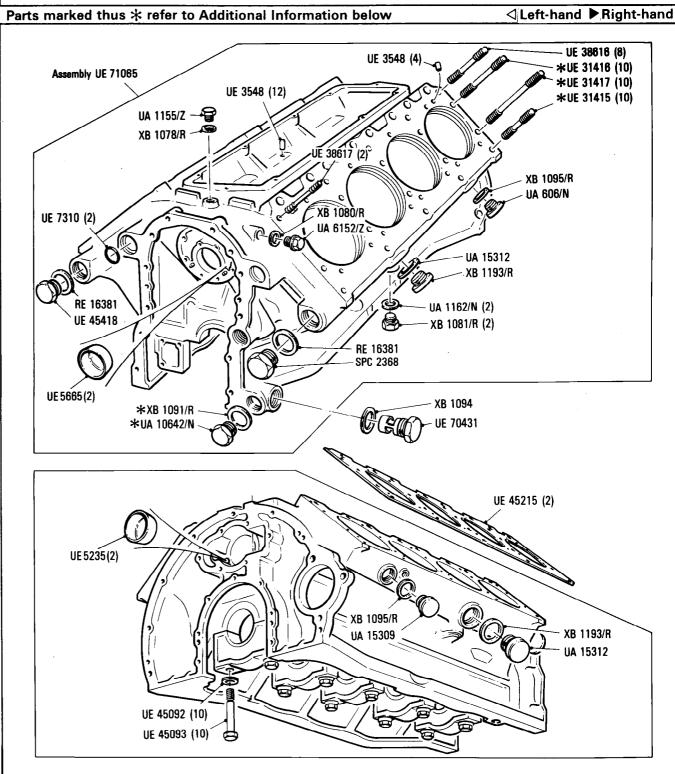
Rolls-Royce Corniche

Bentley Continental

Car serial number

Corniche & Bentley Continental SCAZD02A5HCX20011, 20012, 20132 to 24637 including 24638 to 24653

Engine Crankcase



Additional Information

*UE 31415 Standard **Alternatives** UE 31268 Graded

≭UE 31416 Standard → Alternatives UE 31270 Graded

***UE 31417 Standard** → Alternatives UE 31269 Graded

***UE 5182** 子 UE 6300 _

Alternatives

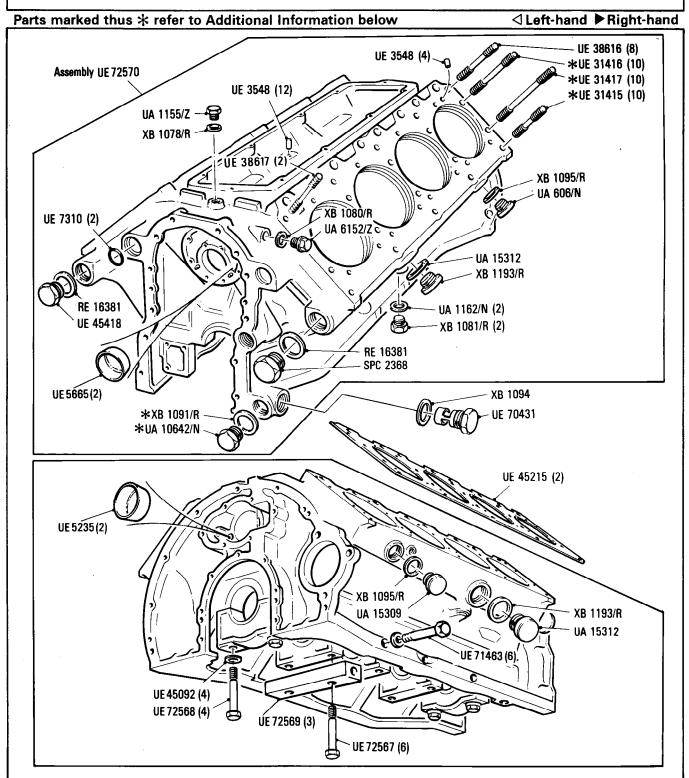
E1 · 005 · 02

Rolls-Royce Corniche

Bentley Continental

Car serial number

Corniche & Bentley Continental SCAZD00A7KCH23248, 23247, 24770 to 29290 Except 24638 to 24653 **Engine** Crankcase



Additional Information

* UE 31415 Standard 7 Alternatives UE 31268 Graded

* UE 31416 Standard 7 Alternatives UE 31270 Graded

★ UE 31417 Standard → Alternatives UE 31269 Graded

E2.001.00

Rolls-Royce Corniche

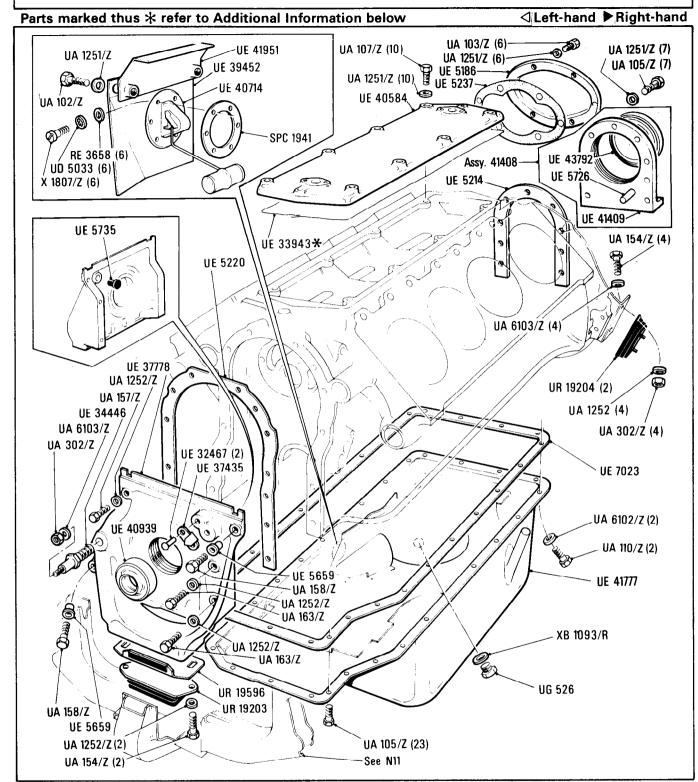
Bentley Continental

Engine

Crankcase Covers & Sump

Car serial number

SCAZD0006CCH05037 to 10079 except 09950, 09984, 10026, 10077



Additional Information

* UE 33943 Produce from CK 2853 Bulk Supply UR 14588 Packing piece engine mounting (as required)

E2.002.00

Rolls-Royce Corniche

Engine Bentley Continental Crankcase Covers & Sump

Car serial number

SCAZD42A1FCX09950, 09984, 10026, 10077, 10080 to 16968

Parts marked thus * refer to Additional Information below UA 1251Z (7) UE 41951 UA 103Z (6) **UA 1251Z** UA 105Z (7) UA 107Z (10) UA 1251Z (6) UE 39452 UE 40714 UA 1251Z (10) UE 5186 **UA 102Z UE 5237 UE 44273 UE 40584** SPC 1941 UD 5033 (6) X 1807Z (6) **UE 5214** UÈ 5726 UE 41409 **UE 5735** UE 33943 **UE 5220** Assembly 41408 UA 154Z (4) UA 6103Z (4) UA 1252 (4) UE 44817 UR 19204 (2) **UA 302Z (4) UE7023** UE 32467 (2 **UA 1252 Z UA 157Z** UE 34446 **UA 302Z** UA 6102Z (2) UA 6103Z UA 110Z (2) -ŰE 5659 UA 158Z UA 1252Z UE 41777 XB 1093R ∕ÙA 1252Ž **UA 163Z** ÙR 19596 UG 526 ÙR 19203 **UA 158Z UE 5659** ÙA 105Z (23) UA 1252Z (2)

See N11

UA 154Z (2)

Additional Information

* UE 33943 Produce from CK 2853 Bulk supply UR 14588 Packing piece engine mounting (as required)

Engine Rolls-Royce Bentley E2.003.02 Corniche Continental Crankcase Covers & Sump Parts marked thus * refer to Additional Information below □ Left-hand Right-hand Car serial number Corniche & Bentley Continental UA 105/Z (7) UA 1251/Z (6) SCAZD0000HCX20010 to 24637 UA 1251/Z (7) UE 5186 also including 24638 to 24653 UA 103/Z (6) UE 5237 UA 107/Z (10) Assembly UA 1251/Z (10) UE 41408 **UE 5214** UE 5726 UE 70690 UE 33943 UE 41409 UE 44273 **P** UA 154/Z (4) 笋 UA 6103/Z (4) UR 19204 (2) UA 1252 (4) UA 302/Z (4) UE 46033 UE 7023 UE 32467 (2) UA 1252/Z (4) UE 45839 UE 70046 UG 526 UE 37435 UA 157/Z (2) UE 5659 (2) XB 1093/R SPC 3444 - UA 106/Z (Ź) UA 104/Z (2 UA 106/2 (2)_ UA 6102/Z (2) UE 70639 **WE 44352** UE 40714 UA 158/Z SPC 1941 UA 1252/Z UA 165/Z (2) **UA 1252/Z** UA 105/Z (24) UR 19596 UA 163/Z UR 19203 RE 3658 (6) UD 5033 (6) UA 1252/Z (2) X 1807/Z (6) UA 154/Z (2) **Additional Information** © Rolls-Royce Motor Cars Limited 1987

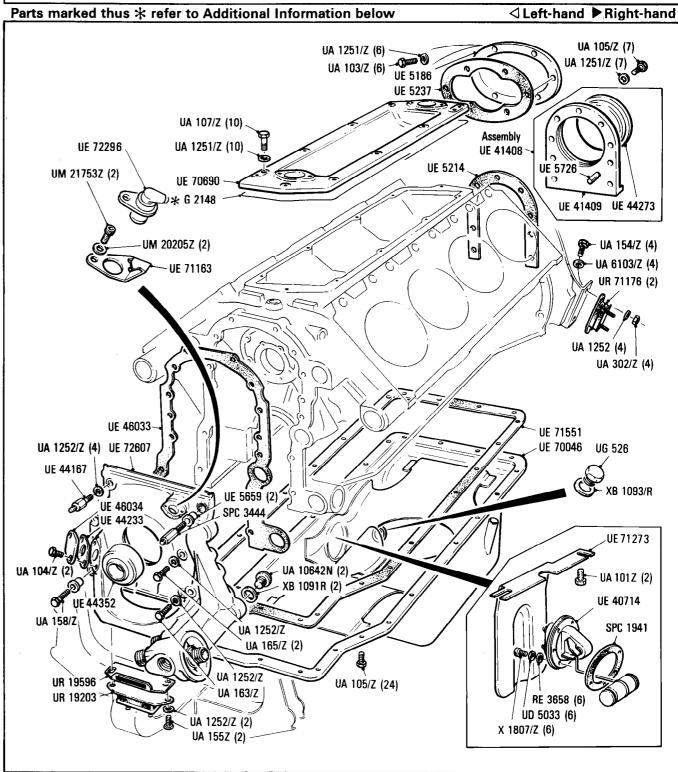
E2.004.01

Rolls-Royce Corniche Bentley Continental

tley Engi

Car serial number

Corniche & Bentley Continental SCAZD00A7KCH23246, 23247, 24638, 24770 to 29290 except 24638 to 24653 Engine Crankcase Covers & Sump



Additional Information

E3.001.00

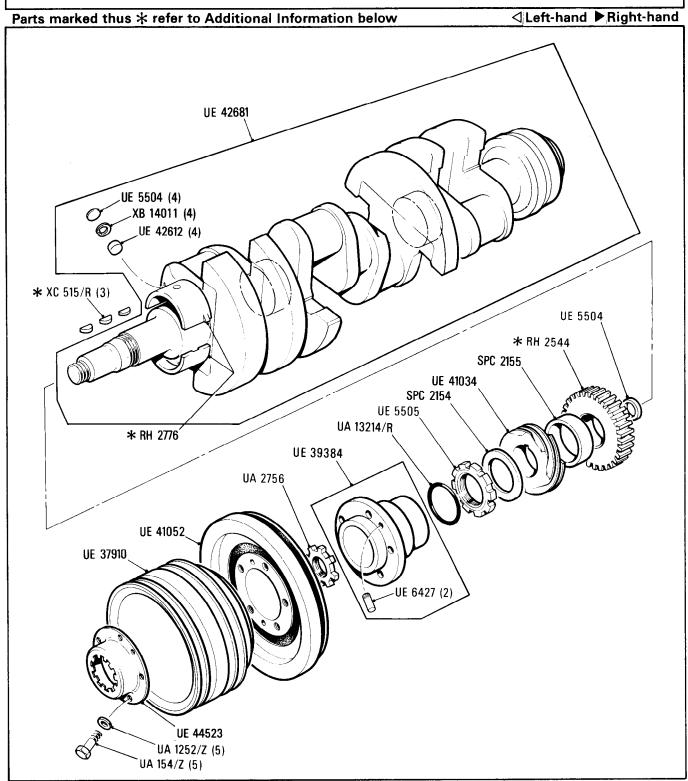
Rolls-Royce Corniche

Bentley Continental

Car serial number

SCAZD0000BCH05037 to 10079 except 09950, 09984, 10026, 10077 Engine

Crankshaft, Damper & Pulley



Additional Information

*RH 2776 Main bearing set (Standard)

RH 2777 Main bearing set (.010 in undersize) RH 2778 Main bearing set (.020 in undersize)

*XC 515R Woodruff key (.1875 in wide)

XC 516R Woodruff key (.1880 in wide) XC 517R Woodruff key (.1885 in wide)

XC 518R Woodruff key (.1890 in wide)

* RH 2544 UE 36699

UE 6988 - Matched sets

E3.002.00

Rolls-Royce Corniche

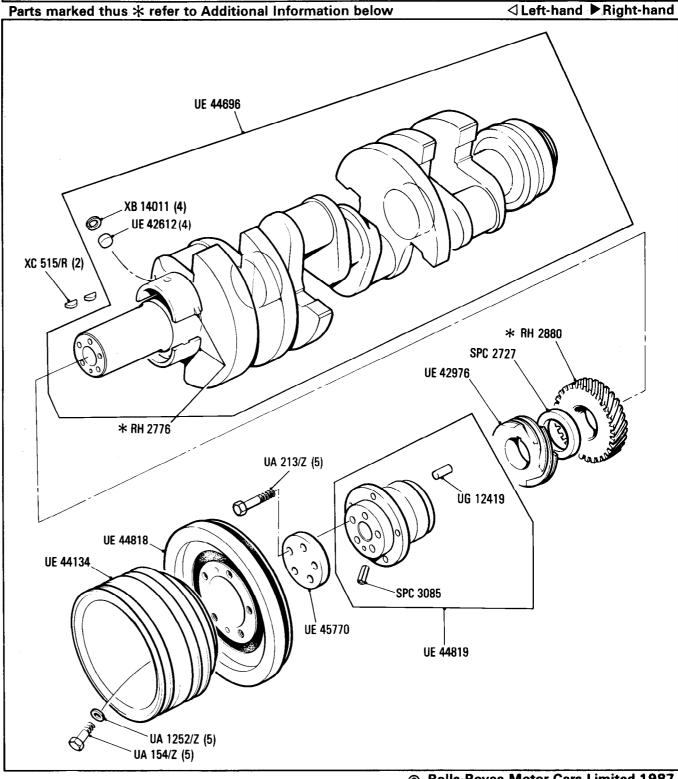
Bentley Continental

Engine

Car serial number

SCAZD42A1FCX09950, 09984, 10026, 10077, 10080 to 13409 except 13344, 13403, 13404, 13405, 13408

Crankshaft Damper & Pulley



Additional Information

* RH 2776 Main bearing set (Standard) RH 2777 Main bearing set (.010 in undersize) RH 2778 Main bearing set (.020 in undersize)

* XC 515R Woodruff key (.1875 in wide) XC 516R Woodruff key (.1880 in wide) XC 517R Woodruff key (.1885 in wide) XC 518R Woodruff key (.1890 in wide)

* RH 2544 UE 36699 UE 6988 - Matched sets

E3.003.00

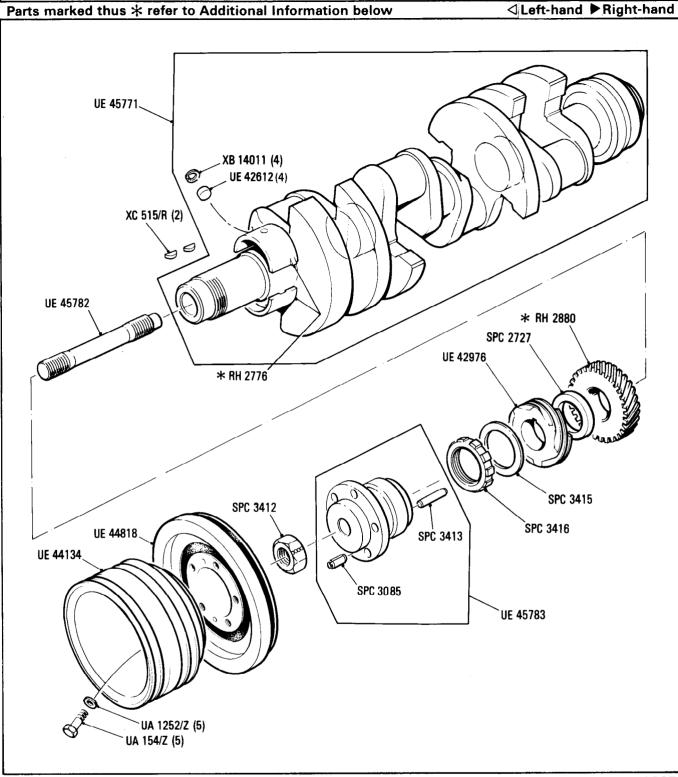
Rolls-Royce Corniche Bentley Continental

Engine

Car serial number

SCAZD42A0GCX13344, 13403, 13404, 13405, 13408, 13410 to 13865 except 13807, 13864

Engine Crankshaft, Damper & Pulley



Additional Information

* RH 2776 Main bearing set (Standard)
RH 2777 Main bearing set (.010 in undersize)
RH 2778 Main bearing set (.020 in undersize)

* XC 515R Woodruff key (.1875 in wide)
XC 516R Woodruff key (.1880 in wide)
XC 517R Woodruff key (.1885 in wide)
XC 518R Woodruff key (.1890 in wide)

* RH 2544 UE 36699 | WE 6988 | Matched sets

E3.004.00

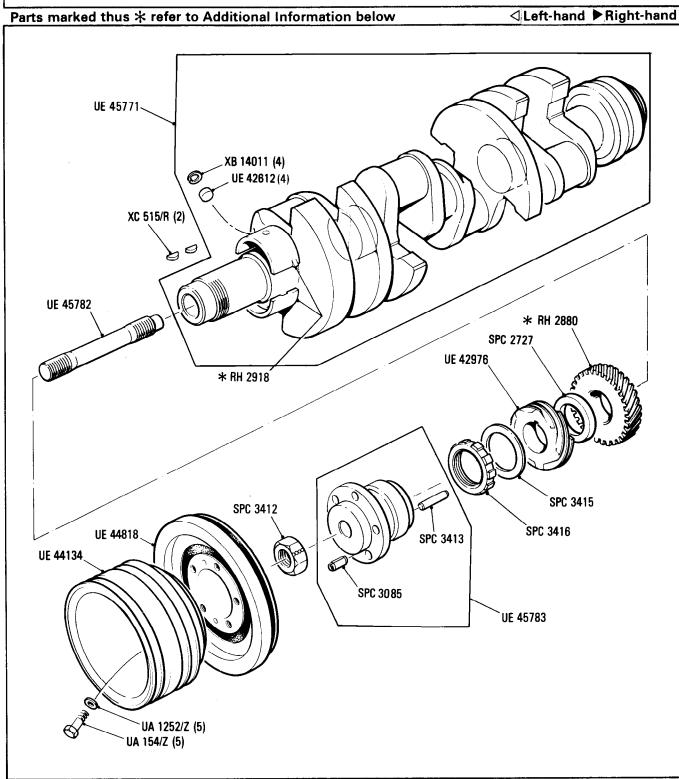
Rolls-Royce Corniche

Bentley Continental

Engine Crankshaft, Damper & Pulley

Car serial number

SCAZ\$42A3GCX13807, 13864, 13866 to 16968



Additional Information

* RH 2918 Main bearing set (Standard) RH 2919 Main bearing set (.010 in undersize) RH 2920 Main bearing set (.020 in undersize)

* XC 515R Woodruff key (.1875 in wide) XC516R Woodruff key (.1880 in wide) XC 517R Woodruff key (.1885 in wide) XC 518R Woodruff key (.1890 in wide)

* RH 2880 UE 42975 UE 6988 - Matched set

E3.005.03

Rolls-Royce Corniche

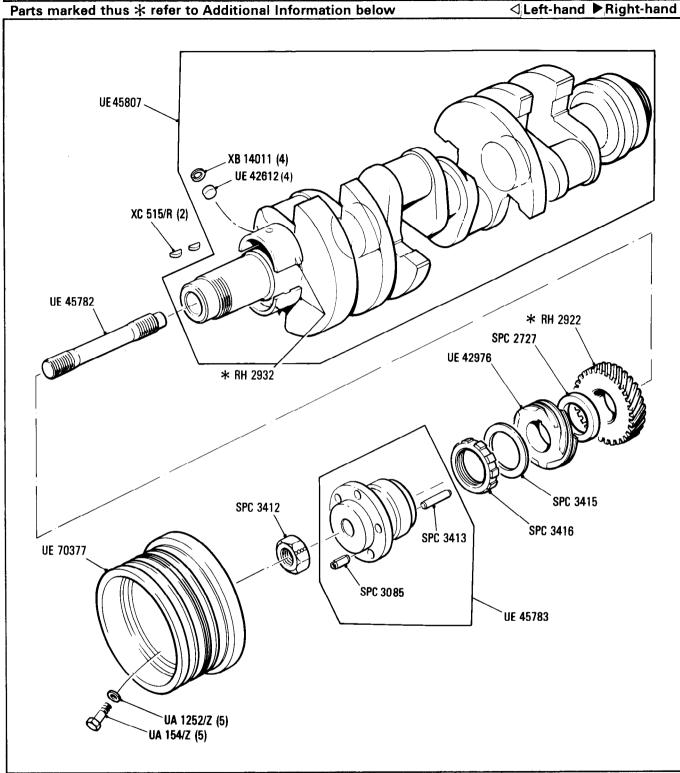
Bentley Continental

Car serial number

Corniche & Bentley Continental SCAZD0000HCX20010 to 24637 including 24638 to 24653

Engine

Crankshaft, Damper & Pulley



Additional Information

* RH 2932 Main bearing set (Standard) RH 2933 Main bearing set (.010 in undersize) RH 2934 Main bearing set (.020 in undersize)

* XC 515/R Woodruff key (.1875 in wide) XC 516/R Woodruff key (.1880 in wide) XC 517/R Woodruff key (.1885 in wide) XC 518/R Woodruff key (.1890 in wide)

* RH 2922 UE 42975

UE 44792 _ Matched sets

E3.006.02

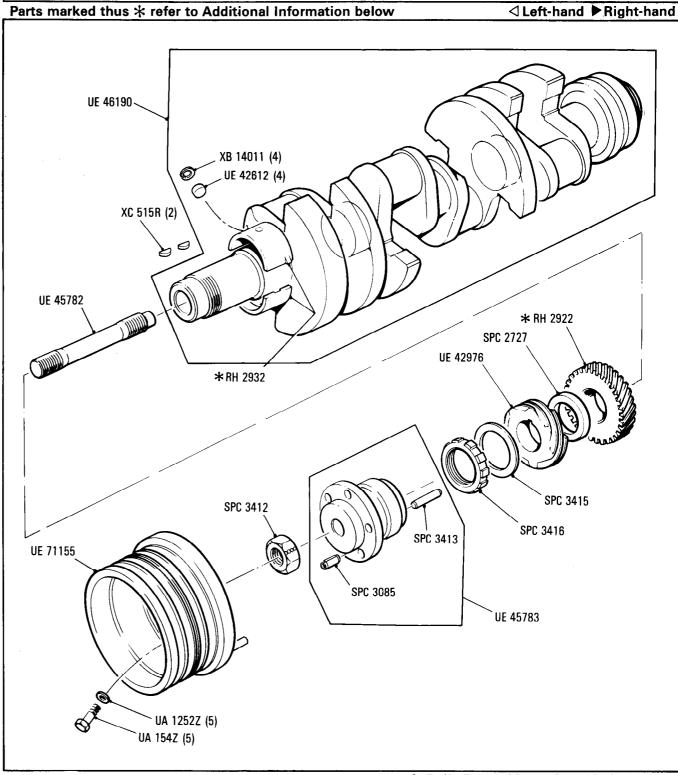
Rolls-Royce Corniche

Bentley Continental

Engine

Car serial number

Corniche & Bentley Continental SCAZD00A7KCH23246, 23247, 24770 to 29290 except 24638 to 24653 Crankshaft Damper & Pulley



Additional Information

* RH 2932 Main bearing set (standard)

RH 2933 Main bearing set (.010 in undersize) RH 2934 Main bearing set (.020 in undersize)

* XC 515R Woodruff key (.1875 in wide) XC 516R Woodruff key (.1880 in wide)

XC 517R Woodruff key (.1885 in wide) XC 518R Woodruff key (.1890 in wide)

* RH 2922 UE 42975 | Matched set UE 44792 |

E4·001·02

Rolls-Royce Corniche Bentley Continental

Car serial number

SCAZD0000BCH05037, 05038 to 15494

Engine

Connecting Rods & Pistons 9:1 Compression Ratio Cars for countries other than N. America, Japan & Australia

Parts marked thus * refer to Additional Information below **UE 9977** XB 14024/L **UE 8581(2) UE 8582** UE 45859 UE 35831 **UE 42268 UE 35594** Assembly UE 45863 XB 14024/L Assembly UE 9840 UE 6056 (2) **★UE 9818**-**≭**RH 2504 SPC 3390 (2)

Additional Information

* RH 2504 Big end bearing set (standard) RH 2505 Big end bearing set (.010 in undersize) RH 2506 Big end bearing set (.020 in undersize)

* UE 9818 | Alternatives

* UE 45683 'S' 'T' & 'X' Grades

E4.002.01

Rolls-Royce Bentley Corniche Continental

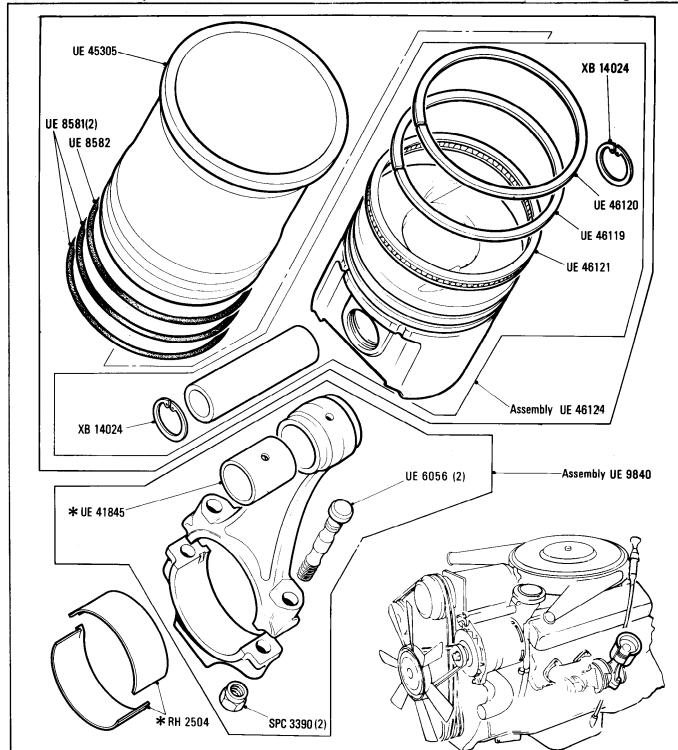
Car serial number

SCAZD0005GCX15495 to 16968

Engine

Connecting Rods & Pistons 9:1 Compression Ratio Cars for countries other than N. America, Japan & Australia

Parts marked thus * refer to Additional Information below



Additional Information

* RH 2504 Big end bearing set (standard)
RH 2505 Big end bearing set (.010 in undersize)
RH 2506 Big end bearing set (.020 in undersize)

* UE 9818 Alternatives UE 9819 🚽

E4.003.03

Rolls-Royce Corniche

Bentley Continental

Car serial number

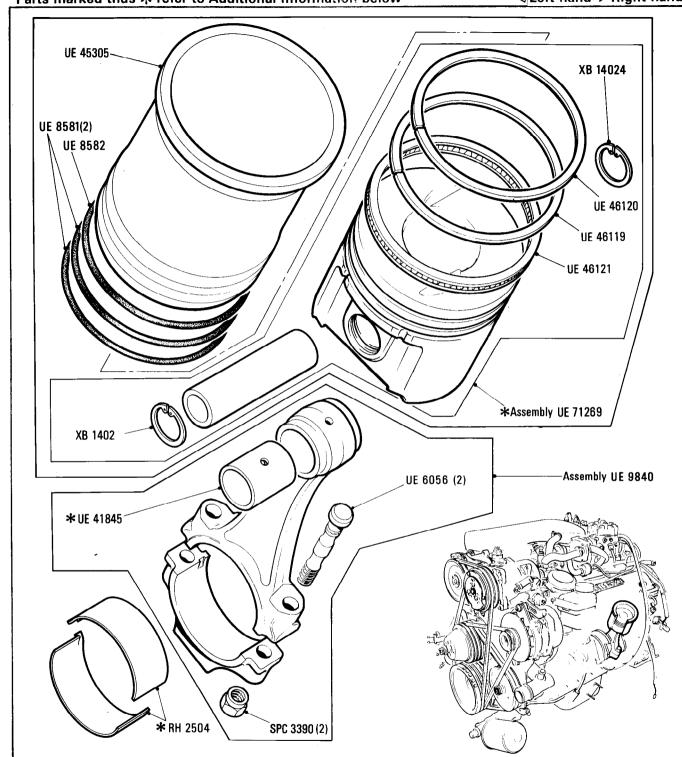
SCAZD0000HCX20010 to 29117 Cars for countries other than N. America, Japan & Australia

SCAZD0000HCX20010 to 21731 Cars for Switzerland & Austria

Engine

Connecting Rods & Pistons 9:1 Compression Ratio Cars for countries other than N. America, Japan, Australia,

Parts marked thus * refer to Additional Information below



Additional Information

* RH 2504 Big end bearing set (standard)
RH 2505 Big end bearing set (.010 in undersize) RH 2506 Big end bearing set (.020 in undersize)

RH 2936 Cylinder liner & piston kit

* UE 41845 - Alternatives UE 9819

* UE 71269 S.T.M. Grading

E4.004.03

Rolls-Royce Corniche

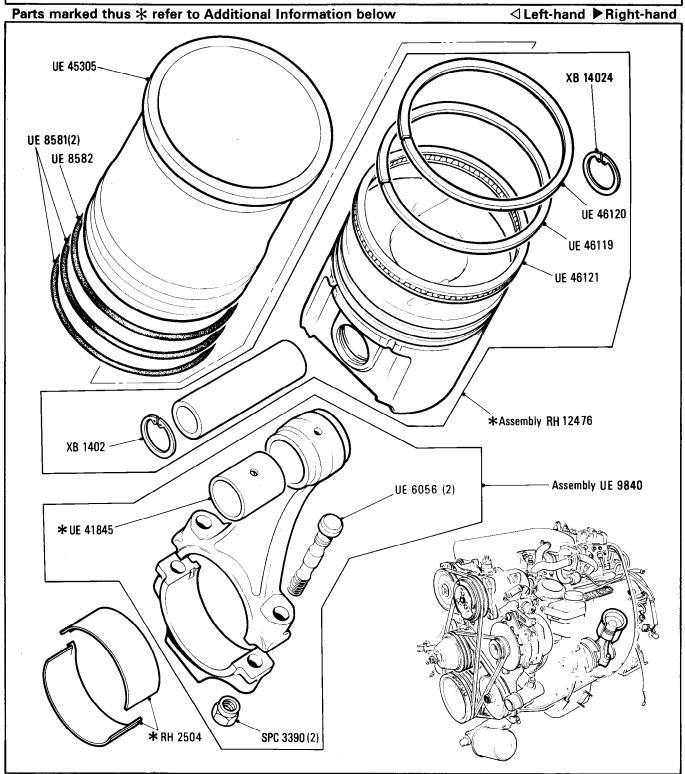
Bentley

Continental

Car serial number

Corniche & Bentley Continental SCAZD00A6KCH29118 to 29290 Engine

Connecting Rods & Piston 9:1 Compression Ratio Cars for countries other than N. America, Japan, Australia, Switzerland, Austrial & Sweden



Additional Information

* RH 2504 Big end bearing set (standard) RH 2505 Big end bearing set (.010 in undersize) RH 2506 Big end bearing set (.020 in undersize)

★ UE 41845 → Alternatives **UE 9819**

* RH 12476 'S' grade RH 12478 'T' grade RH 12474 'X' grade

E4.020.01

Rolls-Royce Corniche

Bentley Continental

Car serial number

SCAZD0000BCH05037, 05038 to 16070 except 15992, 15995, 15997, 16036, 16037

Engine

Connecting Rods & Pistons 8:1 Compression Ratio Cars for N. America, Japan & Australia

Parts marked thus * refer to Additional Information below **UE 9977** XB 14024 UE 8581(2) **ÜE 8582 UE 45859** UE 35831 UE 42268 UE 45566 UE 35594 Assembly UE 45864 XB 14024/L *Assembly RH 2779 Assembly UE 9840 UE 6056 (2) **≭**UE 9818 **≭**RH 2504 SPC 3390(2)

Additional Information

* RH 2504 Big end bearing set (standard)
RH 2505 Big end bearing set (.010 in undersize) RH 2506 Big end bearing set (.020 in undersize)

* UE 9818 -UE 9819 Alternatives

E4.021.01

Rolls-Royce Corniche

Bentley Continental

Car serial number

SCAZD42AXH15992, 15995, 15997, 16036, 16037, 16071 to 16968

Engine

Connecting Rods & Pistons 8:1 Compression Ratio Cars for N. America, Japan & Australia

Parts marked thus * refer to Additional Information below UE 45305 XB 14024 UE 8581(2) **UE 8582 UE 46307** UE 46308 UE 46121 UE 46311 UE 35594 Assembly UE 46310 XB 14024/L Assembly RH 2924 Assembly UE 9840 UE 6056 (2) **★**UE 9818 **≭**RH 2504

SPC 3390 (2)

Additional Information

 \star RH 2504 Big end bearing set (standard) RH 2505 Big end bearing set (.010 in undersize) RH 2506 Big end bearing set (.020 in undersize)

* UE 9818 | Alternatives

E4.022.03

Rolls-Royce Corniche Bentley Continental

Car serial number

SCAZD43A6HCX20011 to 29153 except 29149 cars for N. America, Japan & Australia SCAZD00A1JCX21732 to 29153 Except 29149 cars for Switzerland & Austria Engine

Connecting Rods & Pistons 8:1 Compression Ratio
Cars for N. America, Japan, Australia, Switzerland, Austria

Parts marked thus * refer to Additional Information below UE 45305 XB 14024 UE 8581(2) **UE 8582** UE 46120 UE 46119 UE 46121 **★**Assembly UE 71268 XB 14024 Assembly UE 9840 UE 6056 (2) * UE 41845 **≭**RH 2504 SPC 3390 (2)

Additional Information

* RH 2504 Big end bearing set (standard)
RH 2505 Big end bearing set (.010 in undersize)
RH 2506 Big end bearing set (.020 in undersize)

*UE 9818]

Alternatives

* UE 71268 S.T.M. Grading

E4·023·03

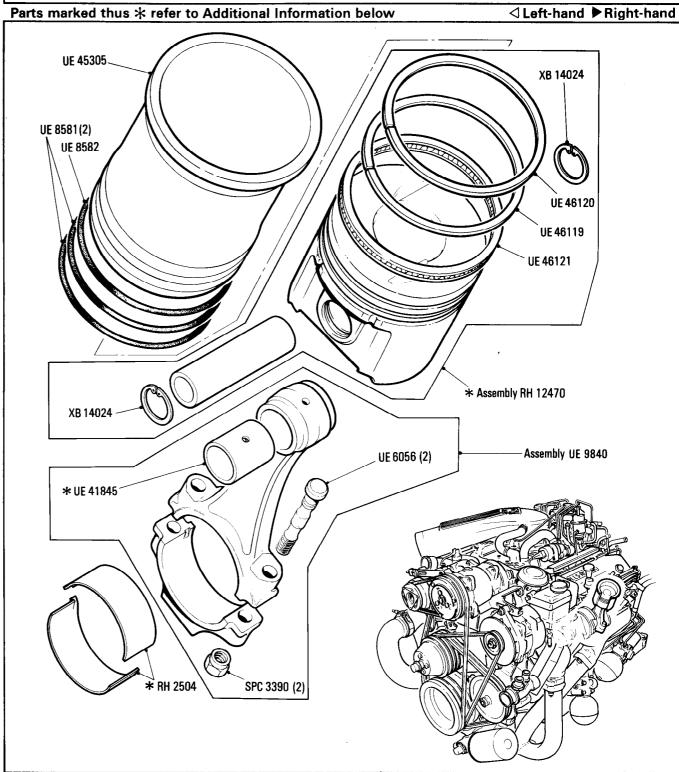
Rolls-Royce Corniche Bentley Continental

Car serial number

SCBZD02A9KCX29149, 29154 to 29290

Engine

Connecting Rods & Pistons 8:1 Compression Ratio
Cars for N. America, Japan, Australia, Switzerland, Austria & Sweden



Additional Information

* RH 2504 Big end bearing set (standard) RH 2505 Big end bearing set (.010 in undersize) RH 2506 Big end bearing set (.020 in undersize)

* UE 9818 - Alternaives UE 9819 -

* RH 12470 'S' grade RH 12472 'T' grade RH 12468 'X' grade

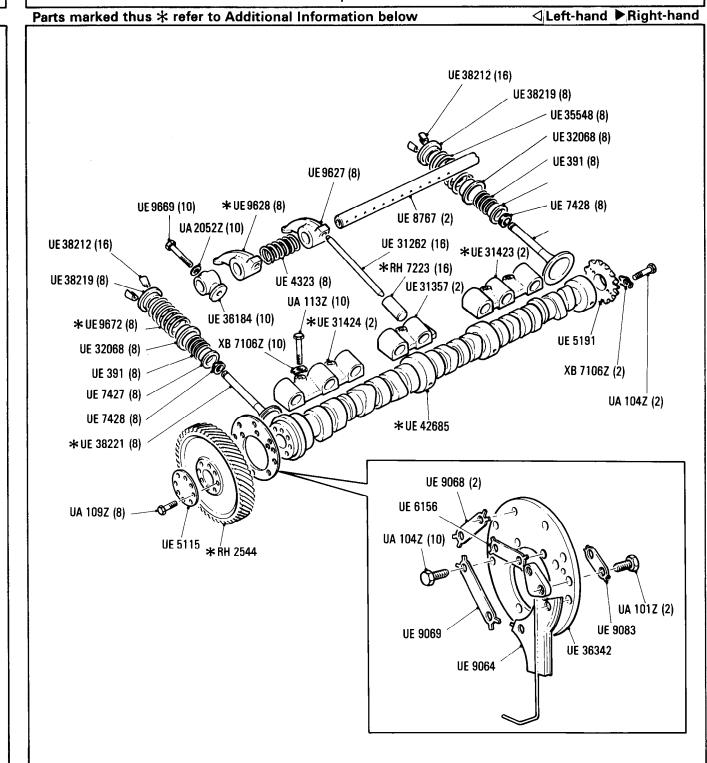
E5.001.00

Rolls-Royce Corniche Bentley Continental

Engine
Camshaft Thrust Plate & Valves
Cars for countries other than N. America & Japan

Car serial number

SCAZD0000CCH05112 to 06661



Additional Information

*UE 31424 'A' Bank front and 'B' Bank rear *UE 31423 'A' Bank rear and 'B' Bank front

* UE 42685 | Alternatives

* RH 7223 Hydraulic tappet assembly Code 'Y'
* RH 7224 Hydraulic tappet assembly Code 'Z'

* UE 38221 Inlet valve

≭UE 9628 Inlet rocker

*RH 2544 UE 36699 Matches set UE 6988

E5.002.02

Rolls-Royce Corniche

Continental

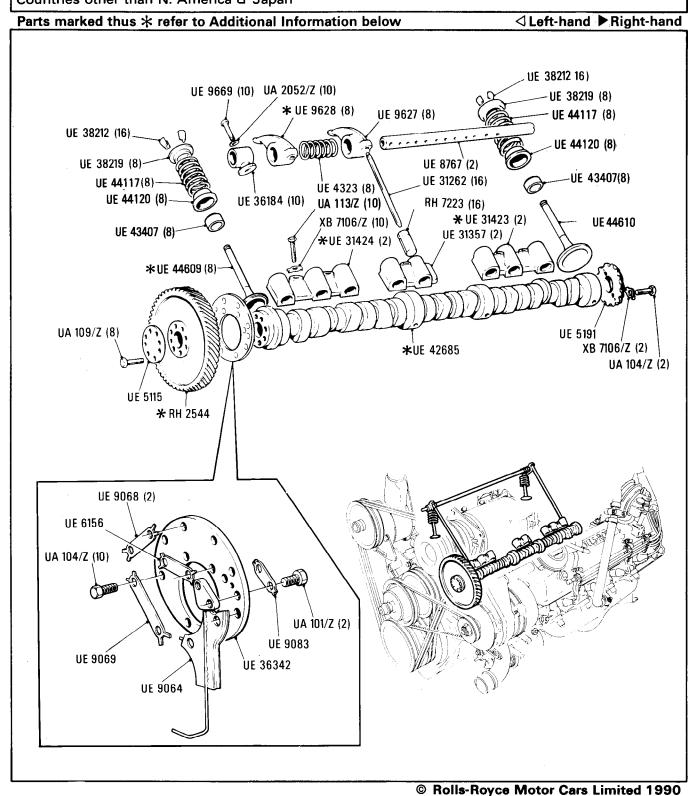
Bentley

Car serial number

SCAZD003DCX06662 to 10079 except 09984, 10026

Engine

Camshaft Thrust Plate & Valves Countries other than N. America & Japan



Additional Information

* UE 44609 Inlet valve

* UE 9628 Inlet rocker

* RH 2882 Decarbonisation kit

* UE 31423 'A' Bank rear

'B' Bank front

* UE 31424 'A' Bank front 'B' Bank rear

* UE 42685 Alternatives UE 42806

*RH 2544 UE 36699

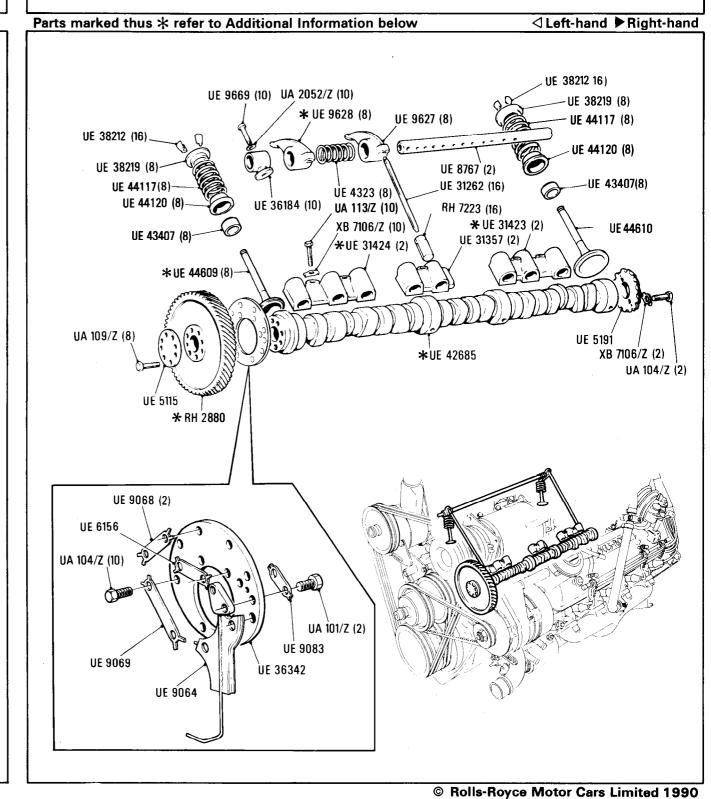
UE 6988 _ matched set

E5.003.00

Rolls-Royce Corniche Bentley Continental Engine Crankshaft, Thrust Plate & Valves

Car serial number

SCAZD000XFCH09984, 10026 to 16968



Additional Information

* UE 44609 Inlet valve UE 44117 Valve spring

₩ UE 9628 Inlet rocker

* UE 31423 'A' Bank rear 'B' Bank front

* UE 31424 'A' Bank front 'B' Bank rear

* UE 42685 - Alternatives

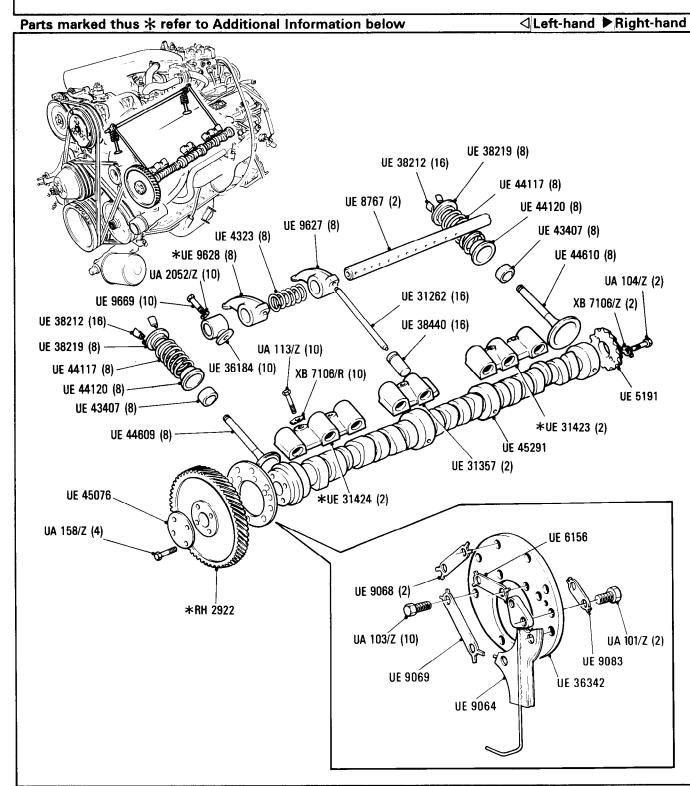
UE 42806 _

* RH 2880 UE 42975 UE 6988 Matched set

E5.004.00 Car serial number SCAZD0000HCX20010 to 24653

Rolls-Royce Corniche

Bentley Continental Engine Camshaft, Thrust Plate & Valves



Additional Information

* UE 9628 Inlet rocker UE 9627 Exhaust rocker

* UE 31423 'A' Bank rear

UE 31423 'B' Bank front * UE 31424 'A' Bank front

UE 31424 'B' Bank rear

UE 44792 __ matched set * RH 2922 UE 42975

* RH 2882 Decarbonisation kit

E5.020.02

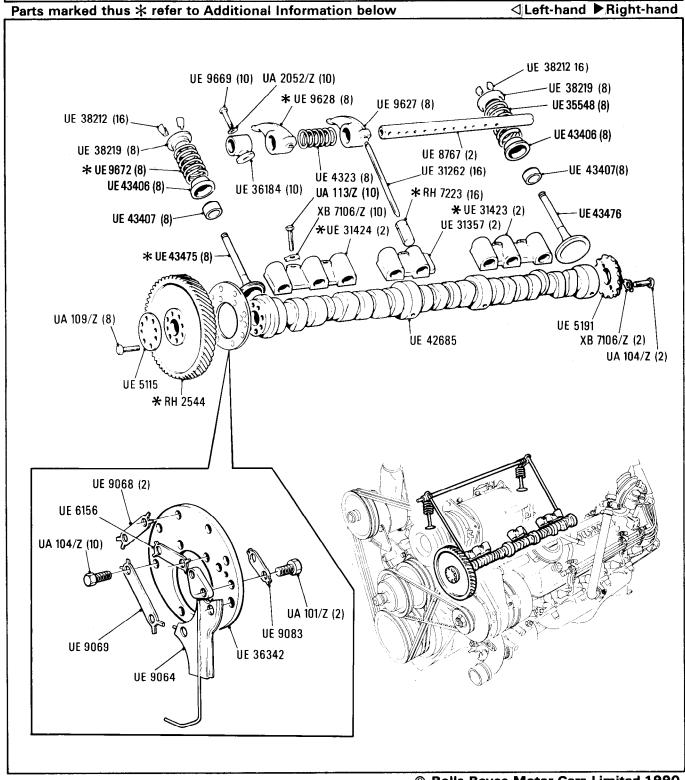
Rolls-Royce Corniche

Bentley Continental

Car serial number

SCAZD0000BCH05037, 05038 to 10077 except 09950

Engine Camshaft Thrust Plate & Valves Cars for N. America & Japan



Additional Information

* UE 43475 Inlet valve * UE 9672 Inlet spring

≭ UE 9628 Inlet rocker

* RH 2544 UE 36699 _ Matched set **UE 6988**

* UE 31423 'A' bank rear 'B' bank front * UE 31424 'A' bank front 'B' bank rear

* RH 2882 Decarbonisation kit

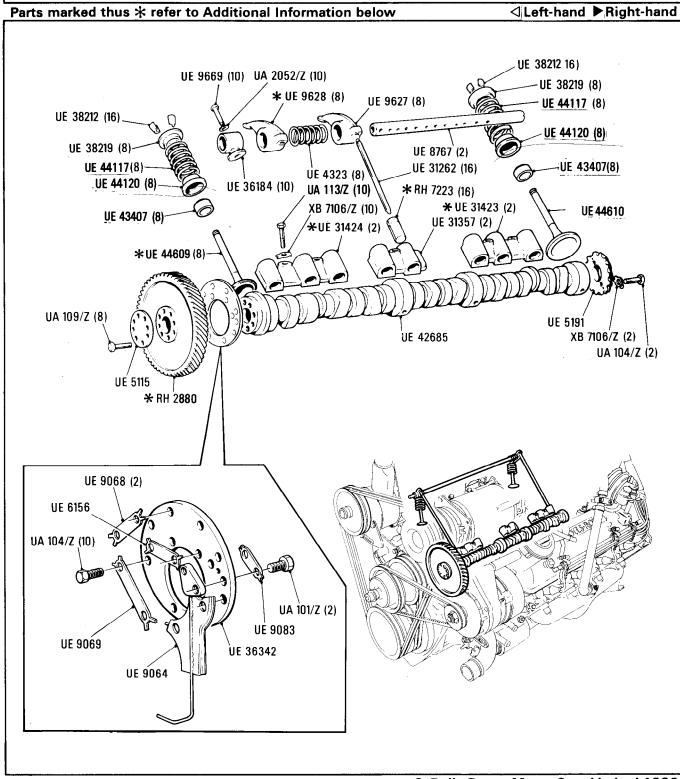
E5.021.02

Rolls-Royce Corniche Bentley Continental

Car serial number

SCAZD42A1FCX09950, 10077 to 16968

Engine
Camshaft Thrust Plate & Valves
Cars for N. America & Japan



Additional Information

* UE 44609 Inlet valve

* UE 9628 Inlet rocker * RH 2544 UE 36699 Matched set UE 6988

* UE 31423 'A' bank rear 'B' bank front

* UE 31424 'A' bank front 'B' bank rear

* RH 2880 UE 42975 | Matched set UE 6988 |

* RH 2882 Decarbonisation kit

E6.001.00

Bentley Continental

Rolls-Royce Corniche

Car serial number

SCAZD0000CCH05112 to 06661

Engine Cylinder Head Cars for countries other than N. America & Japan

Parts marked thus * refer to Additional Information below 'A' Bank UE 6569 (3)-UE 583 (2)-XB 1079 (3) UE 1251/Z (2)-UE 6570 (3) UE 34258 (4) UE 6967 (3) UE 5708(20) UA 4854/R (15) *UE 42480 (4 B' Bank Exhaust UE 37357 **≭**UE 42479(4) Inlet **℀**UE 32184 UE 4431 (3) **UE 4324** UE 38618 (5) UE 6596 XB 1092/R (4) UE 35281 UE 35279 UA 10643/N (4) UE 35280 UA 10647/N **≭** UE 43078 XB 1189/R XB 1187/R *UE 34242 (4) Inlet UE 43079 **★**UE 34246 (4) Exhaust

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Additional Information

* UE 32148 Rolls-Royce cars UE 32185 Bentley cars

* UE 42480 Valve Guide Exhaust (standard) UE 42502 Valve Guide Exhaust (.002 in. oversize) UE 42503 Valve Guide Exhaust (.005 in. oversize) UE 42504 Valve Guide Exhaust (.010 in. oversize)

* UE 42479 Valve Guide Inlet (standard) UE 42499 Valve Guide Inlet (.002 in. oversize) UE 42500 Valve Guide Inlet (.005 in. oversize) UE 42501 Valve Guide Inlet (.010 in. oversize) * UE 34246 Valve Seat Exhaust (standard)

UE 34247 Valve Seat Exhaust (.005 in. oversize) UE 34248 Valve Seat Exhaust (.010 in. oversize) UE 34249 Valve Seat Exhaust (.015 in. oversize)

* UE 34242 Valve Seat Inlet (standard) UE 34243 Valve Seat Inlet (.005 in. oversize) UE 34244 Valve Seat Inlet (.010 in. oversize) UE 34245 valve seat Inlet (.015 in. oversize)

* UE 43078 Cylinder head assembly 'A' & 'B' bank

E6.002.00

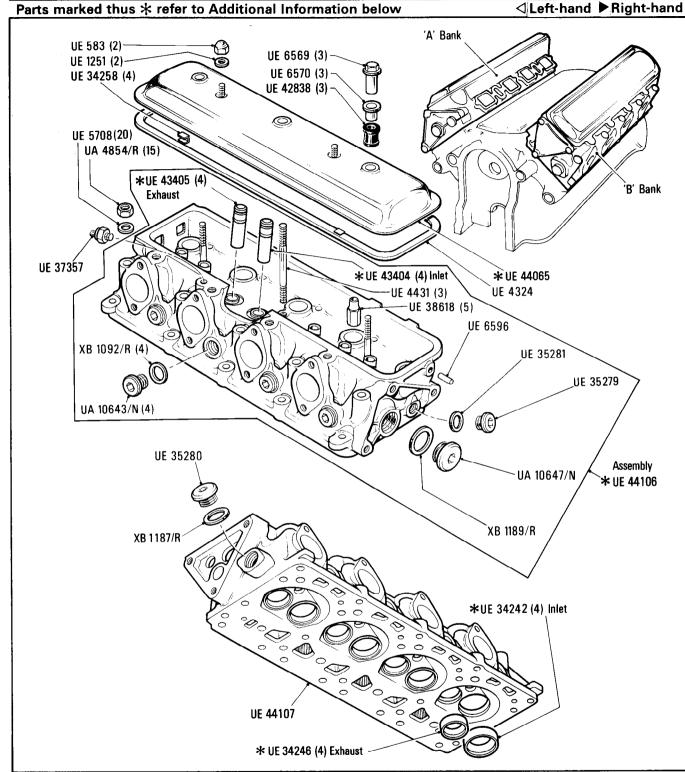
Rolls-Royce Corniche

Bentley Continental

Car serial number

SCAZD0003DCX06662 to 13161

Engine Cylinder Heads Countries other than N. America, Japan & Australia



Additional Information

***UE 44065 Rocker cover RR UE 44066 Rocker cover Bentley**

* UE 44106 Cylinder head assembly 'A' and 'B' bank

UE 44065 Rolls-Royce cars UE 44066 Bentley cars

* UE 43405 Valve guide exhaust (standard)

UE 44293 Valve guide exhaust (.002 in. oversize) UE 44294 Valve guide exhaust (.005 in. oversize)

UE 44295 Valve guide exhaust (.010 in. oversize)

* UE 43404 Valve guide inlet (standard)

* UE 44290 Valve guide inlet (.002 in. oversize) UE 44291 Valve guide inlet (.005 in. oversize) UE 44292 Valve guide inlet (.010 in oversize)

* UE 34246 Valve seat exhaust (standard)

UE 34247 Valve seat exhaust (.005 in. oversize) UE 34248 Valve seat exhaust (.010 in. oversize)

UE 34249 Valve seat exhaust (.015 in. oversize) * UE 34242 Valve seat inlet (standard)

UE 34243 Valve seat inlet (.005 in. oversize) UE 34244 Valve seat inlet (.010 in. oversize) UE 34245 Valve seat inlet (.015 in. oversize)

E6.003.00

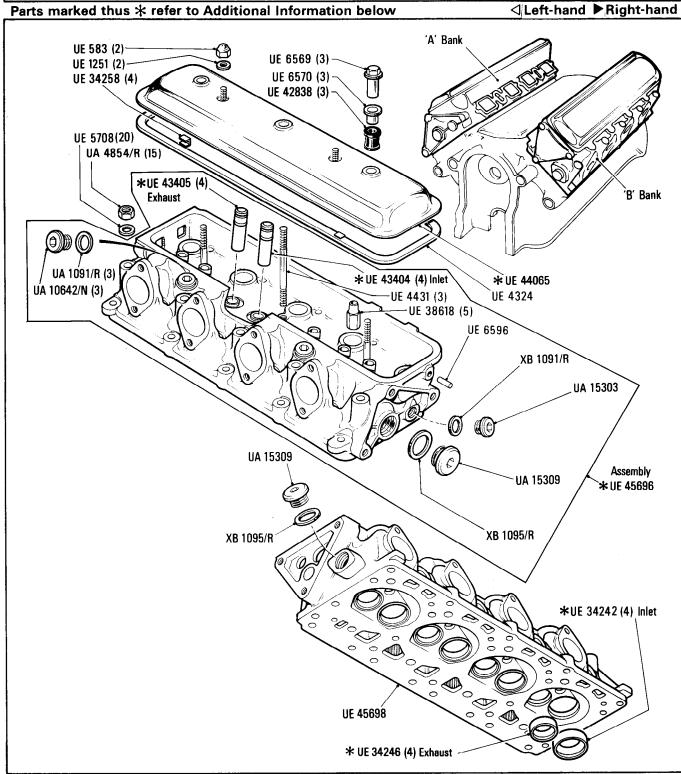
Rolls-Royce Corniche

Bentley Continental **Engine**

Car serial number

SCAZD42A5GCX13162 to 16968

Cylinder Heads Cars for countries other than N. America, Japan & Australia



Additional Information

* UE 45696 Cylinder head assembly 'A' & 'B' bank

* UE 44065 Rolls-Royce cars

UE 44066 Bentley cars UE 43405 Valve guide exhaust (standard)

UE 44293 Valve guide exhaust (.002 in. oversize) UE 44294 Valve guide exhaust (.005 in. oversize)

UE 44295 Valve guide exhaust (.010 in oversize) * UE 43404 Valve guide inlet (standard)

UE 44290 Valve guide inlet (.002 in. oversize)

UE 44291 Valve guide inlet (.005 in. oversize) UE 44292 Valve guide inlet (.010 in. oversize) * UE 34246 Valve seat exhaust (standard)

UE 34247 Valve seat exhaust (.005 in. oversize) UE 34248 Valve seat exhaust (.010 in. oversize)

UE 34249 Valve seat exhaust (.015 in. oversize) * UE 34242 Valve seat inlet (standard)

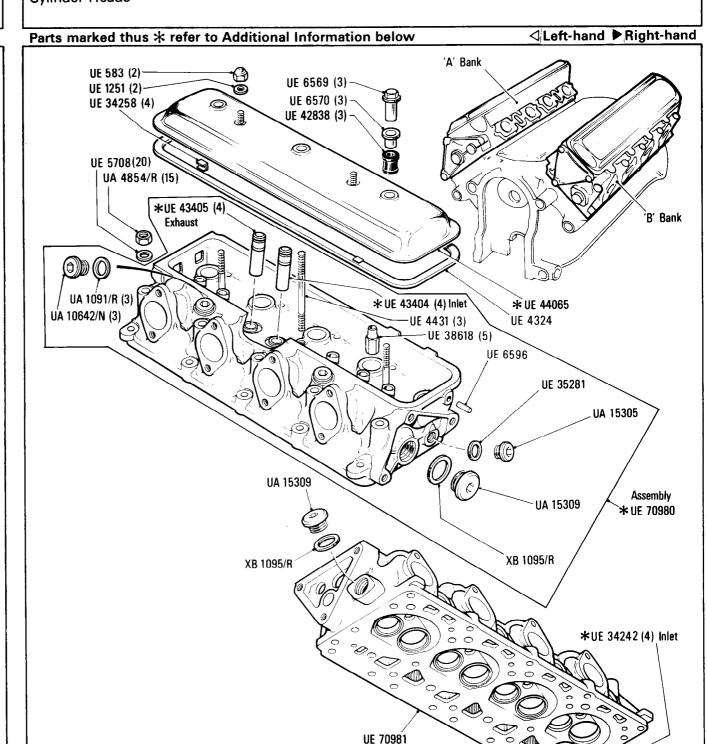
UE 34243 Valve seat inlet (.005 in. oversize) UE 34244 Valve seat inlet (.010 in. oversize) UE 34245 Valve seat inlet (.015 in. oversize)

E6.004.01 Car serial number SCAZD0000HCX20010 to 29290

Rolls-Royce Corniche

Bentley Continental

Engine Cylinder Heads



* UE 34246 (4) Exhaust

Additional Information

* UE 70980 Cylinder head assembly A & B Banks

* UE 44065 Rolls-Royce cars

UE 44066 Bentley cars

UE 43405 Valve guide exhaust (standard)

UE 44293 Valve guide exhaust (.002 in. oversize)

UE 44294 Valve guide exhaust (.005 in. oversize) UE 44295 Valve guide exhaust (.010 in. oversize)

* UE 43404 Valve guide inlet (standard)

UE 44290 Valve guide inlet (.002 in. oversize) UE 44291 Valve guide inlet (.005 in. oversize) UE 44292 Valve guide inlet (.010 in. oversize) * UE 34246 Valve seat exhaust (standard)

UE 34247 Valve seat exhaust (.005 in. oversize)

UE 34248 Valve seat exhaust (.010 in. oversize)

UE 34249 Valve seat exhaust (.015 in. oversize)

* UE 34242 Valve seat inlet (standard)

UE 34243 Valve seat inlet (.005 in oversize)

UE 34244 Valve seat inlet (.010 in. oversize)

UE 34245 Valve seat inlet (.015 in. oversize) *RH 2984 Decarbonising kit

E6.020.00

Rolls-Royce Corniche

Bentley Continental

Car serial number

SCAZD0006CCH05037 to 05699

Engine Cylinder Heads Cars for N. America & Japan

Parts marked thus * refer to Additional Information below □ Left-hand Right-hand 'A' Bank UE 583 (2) UE 6569 (3) UE 1251 (2)-UE 34258 (4) UE 6570 (3) UE 42838(3) UE 5708(20) UA 4854/R (15) *UE 43405 (4 **Exhaust** B' Bank **UE 37357** *UE 43404 (4) Inlet * UE 44065 -UE 4431 (3) **UE 4324** -UE 38618 (5) UE 6596 XB 1092/R (4) UE 35281 UE 35279 UA 10643/N (4 UE 35280 UA 10647/N **★ UE 43466** XB 1189/R XB 1187/R *UE 34242 (4) Inlet **UE 43465** *UE 34246 (4) Exhaust

Additional Information

* UE 43405 Valve guide exhaust (standard) UE 44290 Valve guide exhaust (.002 in. oversize) UE 44291 Valve guide exhaust (.005 in. oversize)

UE 44292 Valve guide exhaust (.010 in. oversize) * UE 43404 Valve guide inlet (standard)

UE 44293 Valve guide inlet (.002 in. oversize) UE 44294 Valve guide inlet (.005 in. oversize) UE 44295 Valve guide inlet (.010 in. oversize)

* UE 34246 Valve seat exhaust (standard) UE 34247 Valve seat exhaust (.005 in. oversize) UE 34248 Valve seat exhaust (.010 in. oversize)

UE 34249 Valve seat exhaust (.015 in. oversize)

- * UE 34242 Valve seat inlet (standard)
 - UE 34243 Valve seat inlet (.005 in. oversize) UE 34244 Valve seat inlet (.010 in. oversize)
- UE 34245 Valve seat inlet (.015 in. oversize) * UE 43466 Cylinder head assembly 'A' & 'B' Banks
- * UE 32184 Rolls-Royce cars **UE 32185 Bentley cars**
- * UE 44065 Rolls-Royce cars UE 44066 Bentley cars

E6.021.00 Car serial number SCAZD42A6DCX05700 to 14401

Rolls-Royce Corniche

Bentley Continental **Engine** Cylinder Heads Cars for N. America

Parts marked thus * refer to Additional Information below 'A' Bank UE 583 (2) UE 6569 (3) UE 1251 (2) UE 6570 (3) UE 34258 (4) 9 UE 42838(3) UE 5708(20) UA 4854/R (15) *UE 43405 (4) B' Bank **Exhaust** UE 37357 **★UE 43404 (4) Inlet** * UE 44065 **UE 4324** UE 4431 (3) UE 38618 (5) UE 6596 XB 1092/R (4) UE 35281 6 UE 35279 UA 10643/N(4) UE 35280 UA 10647/N * UE 44111 XB 1189/R XB 1187/R *UE 34242 (4) Inlet **UE 44113** *UE 34246 (4) Exhaust

Additional Information

* UE 43405 Valve guide exhaust (standard) UE 44293 Valve guide exhaust (.002 in. oversize)

UE 44294 Valve guide exhaust (.005 in. oversize) UE 44295 Valve guide exhaust (.010 in. oversize)

* UE 43404 Valve guide inlet (standard)
UE 44290 Valve guide inlet (.002 in oversize)

UE 44291 Valve guide inlet (.005 in. oversize) UE 44292 Valve guide inlet (.010 in. oversize)

* UE 44065 Rolls-Royce cars UE 44066 bentley cars

* UE 44111 Cylinder head assembly 'A' & 'B' banks

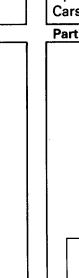
E6.022.01 Car serial number

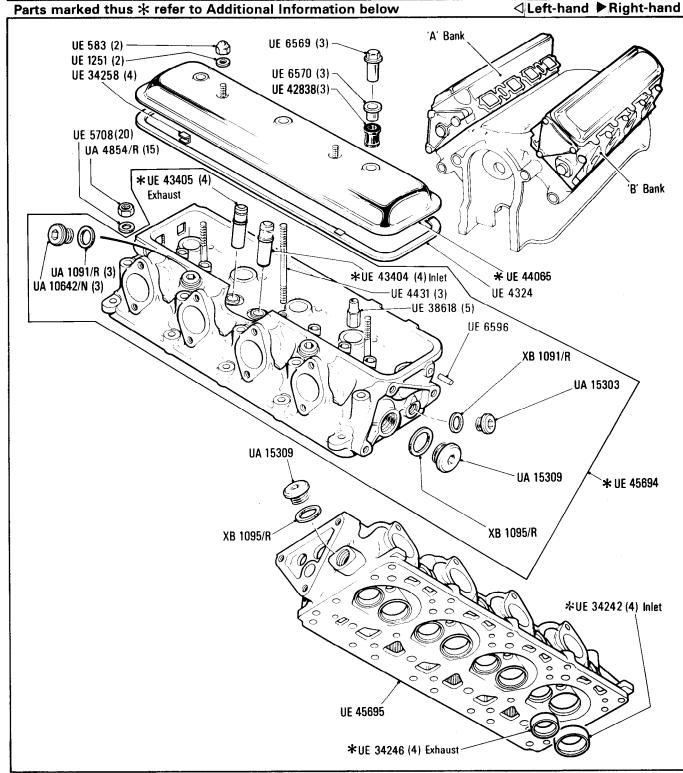
SCAZD42A4GCX14402 to 16968

Rolls-Royce Corniche

Bentley Continental

Engine Cylinder Heads Cars for N. America & Australia





Additional Information

* UE 45694 Cylinder head assembly 'A' and 'B' banks * UE 44065 Rolls-Royce cars **UE 44066 Bentley cars**

★ UE 43405 Valve guide exhaust (standard)

UE 44293 Valve guide exhaust (.002 in oversize) UE 44294 Valve guide exhaust (.005 in oversize)

UE 44295 Valve guide exhaust (.010 in oversize) * UE 43404 Valve guide inlet (Standard)

UE 44290 Valve guide inlet (.002 in oversize) UE 44291 Valve guide inlet (.005 in oversize)

UE 44292 Valve guide inlet (.010 in oversize) *UE 34246 Valve seat exhaust (Standard)

UE 34247 Valve seat exhaust (.005 in oversize) UE 34248 Valve seat exhaust (.010 in oversize)

UE 34249 Valve seat exhaust (.015 in oversize)

*UE 34242 Valve seat inlet (Standard) UE 43243 Valve seat inlet (.005 in oversize)

UE 34244 Valve seat inlet (.010 in oversize) UE 34245 Valve seat inlet (.015 in oversize) © Rolls-Royce Motors Limited 1987

E7.001.00

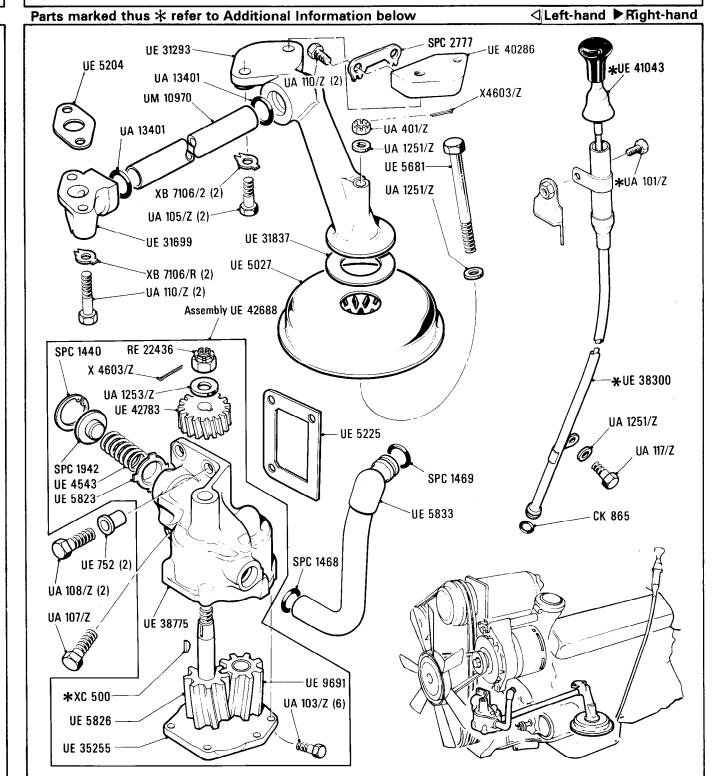
Rolls-Royce Corniche Bentley Continental

Engine

Oil Pump, Oil Pick Up & Dipstick

Car serial number

SCAZD0006CCH05037 to 16968



Additional Information

* XC 500 .0935 in wide XC 501 .0940 in wide

XC 502 .0945 in wide

XC 503 .0950 in wide

- \pm UE 38300 Required on cars for countries other than N. America and Japan UE 42840 Required on cars for N. America and Japan
- * UE 41043 Required on cars for countries other than N. America and Japan UE 43047 Required on cars for N. America and Japan
- * UE 42836 Required on cars for N. America and Japan SPC 2164 Required on cars for countries other N. America and Japan

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* UA 101Z Required on cars for N. America and Japan UA 102Z Required on cars for countries other than N. America and Japan UA 1251Z Required on cars for countries other than N. America and Japan UA 351Z Required on cars for countries other than N. America and Japan

Engine Rolls-Royce Bentley E7.002.01 Corniche Continental Oil Pump, Oil Pick Up & Dipstick Car serial number Parts marked thus ★ refer to Additional Information below SCAZD0000HCX20010 to 24653 **UE 31293 UE 5204** UA 110/Z (2) **UA 13401** UM 10970 X4603/Z UA 13401 **₩**—UA 401/Z ®—UA 1251/Z 🔂 UE 5681-**UA 1251/Z** XB 7106/Z (2) UA 105/Z (2) UE 31837 **UE 31699** (a) **UE 5027** XB 7106/R (2) UA 110/Z (2) Assembly UE 46027 SPC 1440 **UA 103/Z** X 4603/Z UA 1253/Z UE 42783 UE 5225 SPC 1942 **UE 4543 UE 5823** Compage Of UE 46031 UE 752 (2) UA 108/Z (2) **UA 107/Z** UÉ 46026

UE 40286 *****UE 70912 UE 71040-ÙA 102/Z UE 70897 **UE 46028** SPC 2220 (2) UE 46029 UE 46032 **D**@@ UE 9691 *XC 500 UA 103/Z (6) UA 1251/Z (2) **UE 5826** ÙA 110/Z **UE 35255** SPC 2220 (2)

Additional Information

* XC 500 .0935 in wide XC 501 .0940 in wide XC 502 .0945 in wide

XC 503 .0950 in wide

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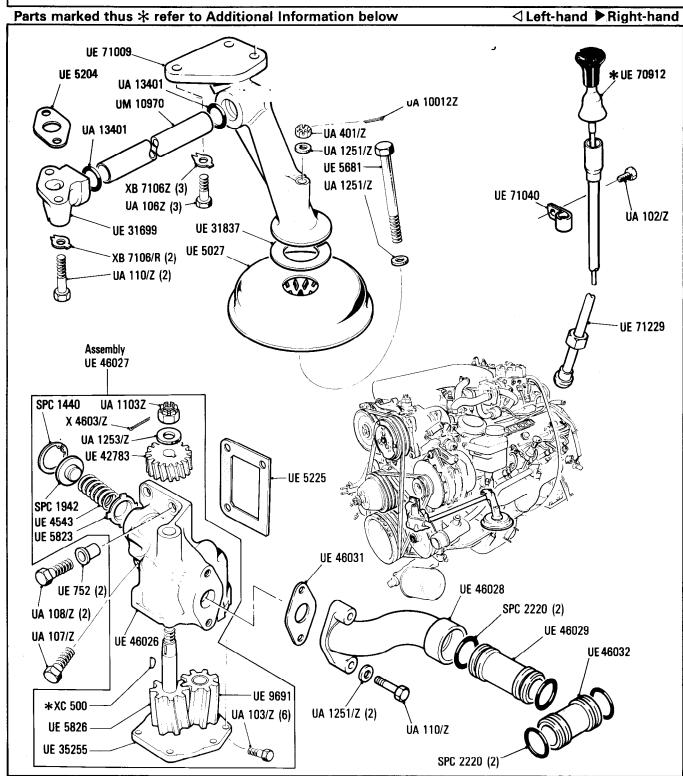
E7.003.01 24770 to 29290

Rolls-Royce Corniche

Bentley Continental **Engine** Oil Pump, Oil Pick-up & Dipstick

Car serial number

SCAZD00A7KCH23246, 23247,



Additional Information

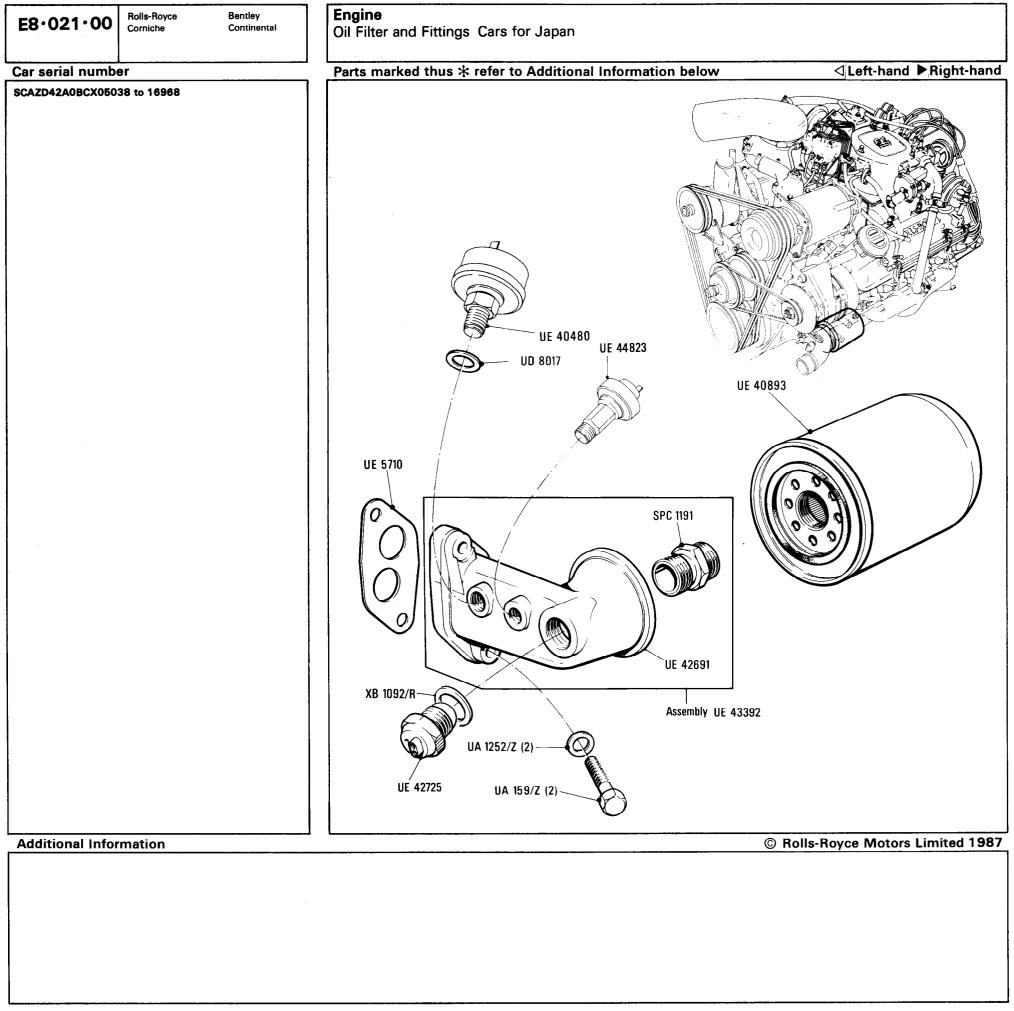
* XC 500 .0935 in wide XC 501 .0940 in wide XC 502 .0945 in wide XC 503 .0950 in wide

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E8·001·00	Rolls-Royce Corniche	Bentley Continental	Engine Oil Filter & Fittings Cars for Countries other than N. America & Japan	
Car serial numb	er		Parts marked thus * refer to Additional Information below	
Additional Infor	37 to 16968		UE 40480 UE 44823 (2) UE 40893 UE 42724 UA 1252/Z (2) UA 159/Z (2)	y UE 43393

E8·002·01	Rolls-Royce Corniche	Bentley Continental	Engine Oil Filter & Fittings	
Car serial numb			Parts marked thus ★ refer to Additional Information below <pre></pre>	and
Additional Info	10 to 29290		XB 1092/R (2) UE 44823 UE 44024 (2) WE 40893 © Rolls-Royce Motor Cars Limited 1	

Engine Rolls-Royce Bentley E8.020.00 Corniche Continental Oil Filter & Fittings N. America and Australia Parts marked thus * refer to Additional Information below Car serial number SCAZD42A0BCX05038 to 16968 **Australian Cars** SCAZD42A5GCX13162 to 16968 UE 40480 UE 44823 UD 8017 UE 40893 UE 5710 **SPC 1191** UE 44429 Assembly UE 44428 UA 1252/Z (2) UA 159/Z (2) © Rolls-Royce Motors Limited 1987 **Additional Information**



	E9 001 0	Rolls-Royce Corniche	Bentley Convertible	Engine Oil Filler, Breather & Fittings Cars for countries other than N. America, California & Japan	
RE 4608 WE 41960 FR 2484 RE 15579 RE 22415 UE 32692 UM 10002 Z UM 1023 UE 32692 X 44017 UE 32692 X 44017 UE 32692 X UE 335482 UE 39473 UE 35482 UE 39473 UE 35482 UE 35482 UE 4393	Car serial nur	nber			
Additional Information © Rolls-Royce Motor Cars Limited 15				RE 22415 RE 22415 RE 32692 RE 4608 RE 4608 RE 4608 RE 4608 RE 32692 VA 4401/Z UE 32692 VE 33692 VE 33742 UE 35482 UE 35482 UE 4393 UE 4393	UA 1251Z UA 118Z

E9·002·02	Rolls-Royce Corniche	Bentley Continental	Engine Oil Filler, Breather & Fittings	
Car serial numb	er		Parts marked thus * refer to Additional Information below	
Additional Info	0 to 29290		UE 70636 UE 41960 FB 2484 RE 15879 RE 22415 UE 32692 UM 11023 UM 11023 UE 32691 UE 32692 UE 32693 UE 70835	SPM 1938 UE 70306 UA 112Z (2) UE 70301 UA 104Z
1				

E9.020.00 Corniche Continental Oil Filler, Breather & Fittings Cars for N. America, California & Japan Parts marked thus * refer to Additional Information below Car serial number SCAZD0000CCH05112 to 16968 UE 42775 RE 4608 RE 4608 UA 105/Z (3) UA 1251/Z (3) UE 42706 UE 40741 UE 70094 **UE 41960** UE 40742 FB 2484 UM 20521 UE 42766 UE 32692 RE 15879 UE 32693 UA 1252/Z X 4648/Z | UE 35022 RE 4750 UA 153/Z RE 22415 UM 11023 UE 43128 UA 158/Z(2) E 88941 -UA 1251/Z UE 32692 X 4401/Z UE 32691 UE 33742 UA 113/Z E 88941 UE 31592 UE 35482 **UA 157/Z** UA 1251/Z (2) **UE 4393** *UE 45101 UE 4393 UA 1251/Z (3) UA 157/Z (3) Assembly UE 43266 UE 43264 © Rolls-Royce Motors Limited 1987 **Additional Information**

Engine

Rolls-Royce

Bentley

E10 ·001·00	Rolls-Royce Bentley Corniche Convertible	Engine Drive Belts and Jockey Pulley	
Car serial number	er	Parts marked thus ★ refer to Additional Information below	
SCAZD0008CCHO!		UE 37810 (2) UA 6103/7 See E2 RE 2025 Assembly UE 40772 UE 39145	

UE 40772

UE 38280

RE 2025

Assembly / UE 40780

Additional Information

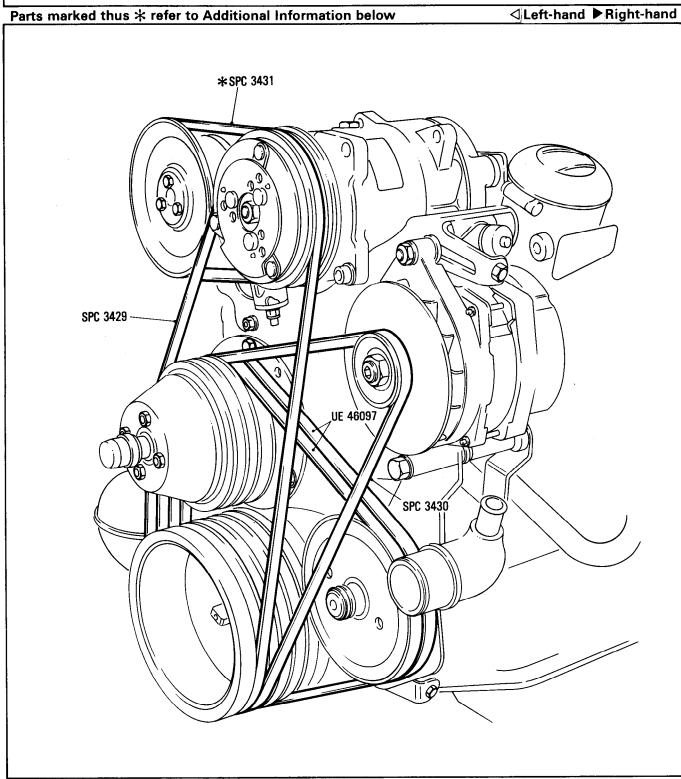
★SPC 2183 Required on cars for N. America, California & Japan

★SPC 2680 Required on cars without Motorola Alternator SPC 3213 Required on cars with Motorola Alternator

E10 ·002·0	1
Car serial	nı

Rolls-Royce Corniche Bentley Continental Engine Drive Belts

Car serial number SCAZD0000HCX20010 to 29290



Additional Information

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★ SCP 3431 Cars for N. America, Japan, Switzerland & Austria

Engine Rolls-Royce Bentley E12 Corniche Continental Oil Cooler, Pipes & Fittings .001.01 Car serial number Parts marked thus * refer to Additional Information below □ Left-hand Right-hand SCAZD0000HCX20010 onwards UM 21557Z (6) **UE 71080** UB1051 SPM 2025 (2) UA 6102Z (3) UM 21057Z (3) UA 301Z **SPM 1617** UA 6102Z UM 20205Z (3) - UM 21557 UE 72376 SPC 2330 SPC 3562 SPM 1617 UE 72377 UE 70547 UE 70834 (2) SPC 1161 (3) - SPC 1158 (3) - UE 70835 (2) UM 21437 Z (3) © Rolls-Royce Motor Cars Limited 1987 **Additional Information**