

TWO-DOOR MOTOR CARS 1980-1989

Engine Menu

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	Drive belts
E11	Not used
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E1·001·00

Rolls-Royce
Corniche

Bentley
Continental

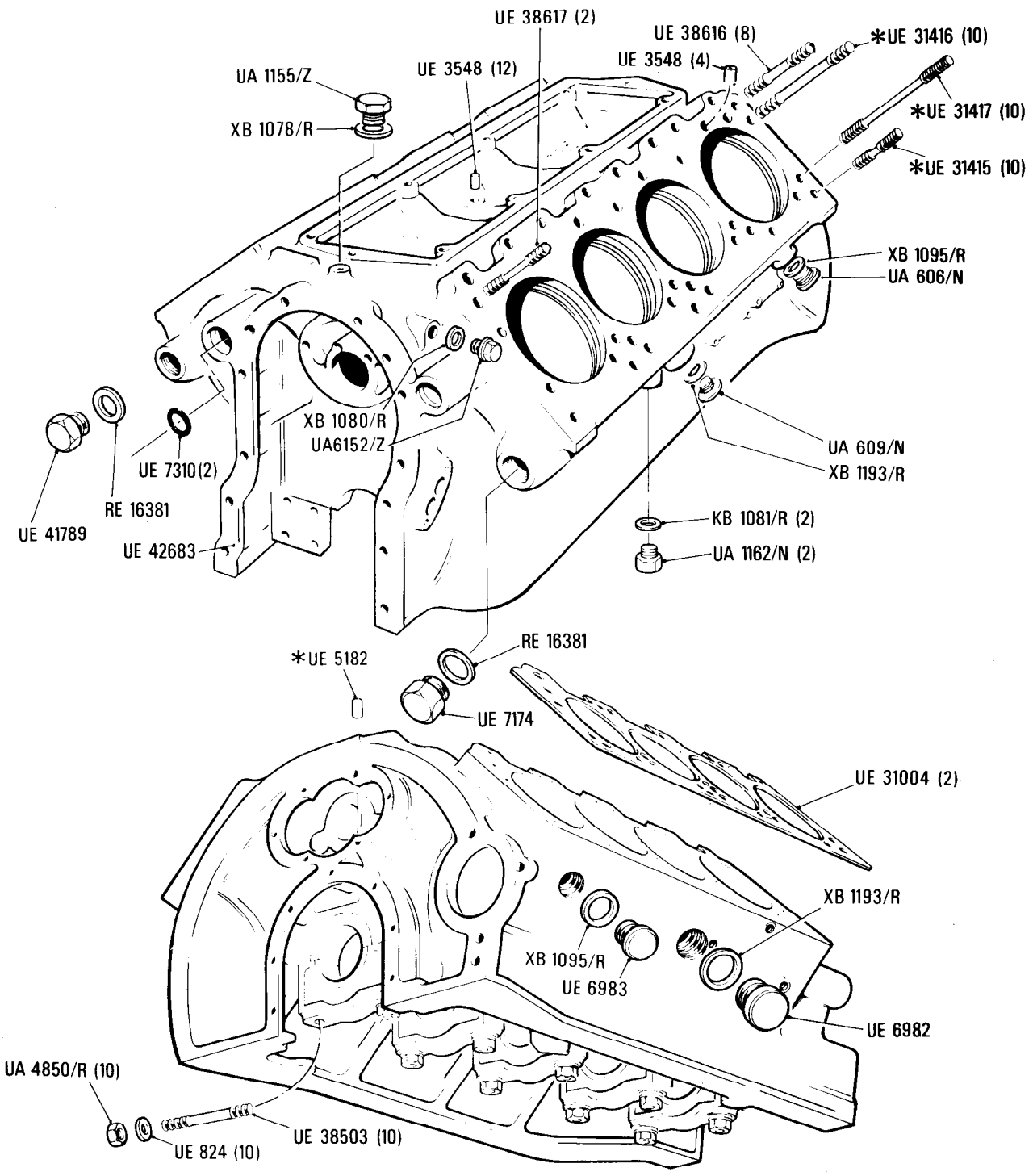
Car serial number

SCAZD0006CCH05037 to 10129

Engine
Crankcase

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

- *UE 31415 Standard } Alternatives
- UE 31268 Graded }
- *UE 31416 Standard } Alternatives
- UE 31270 Graded }
- *UE 31417 Standard } Alternatives
- UE 31269 Graded }
- *UE 5182 } Alternatives
- UE 6300 }

E1·002·00

Rolls-Royce
Corniche

Bentley
Continental

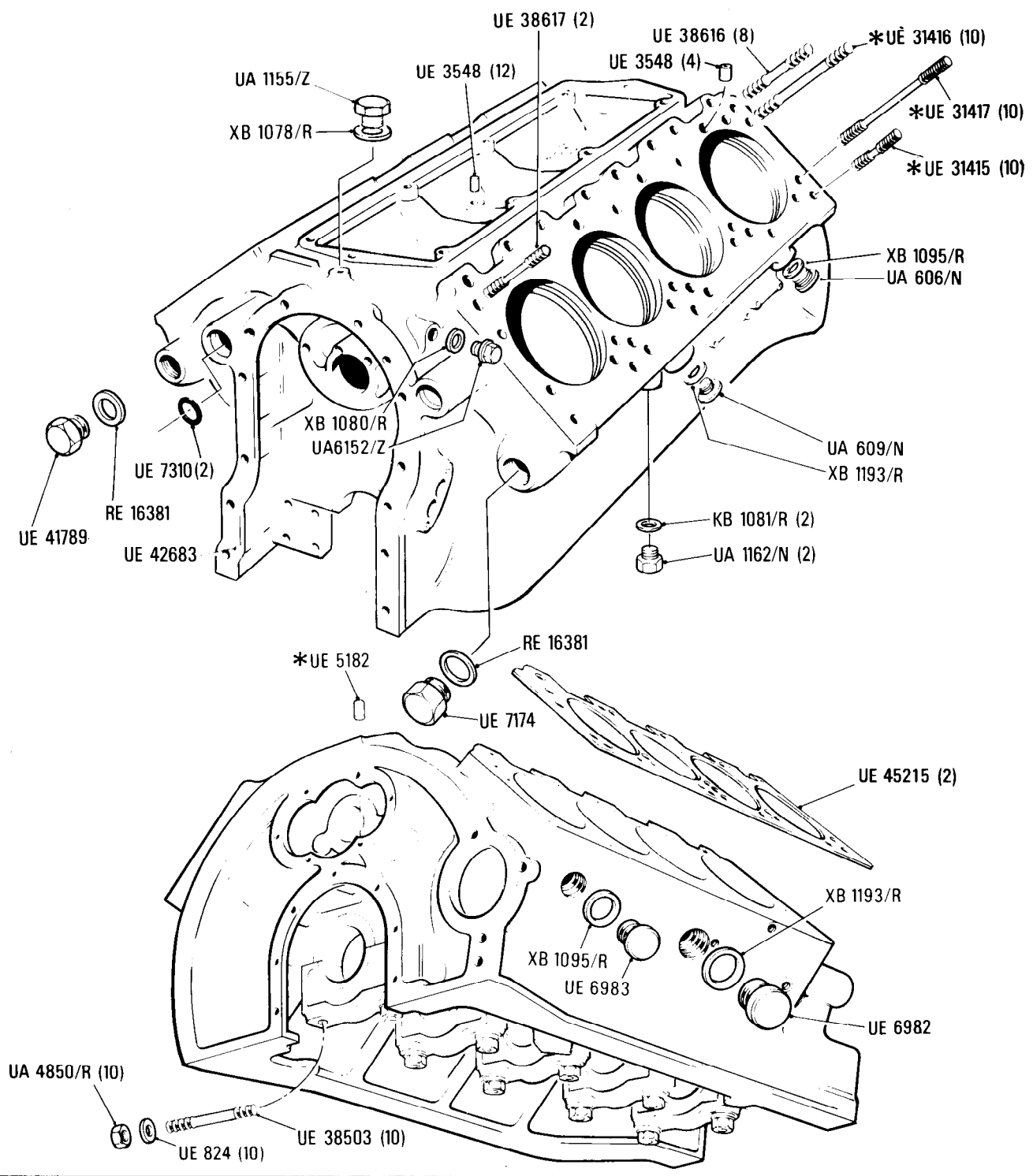
Engine
Crankcase

Car serial number

SCAZD42A1FCX10130 to 13865
except 13807 & 13864

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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- * UE 31415 Standard } Alternatives
UE 31268 Graded }
- * UE 31416 Standard } Alternatives
UE 31270 Graded }
- * UE 31417 Standard } Alternatives
UE 31269 Graded }
- * UE 5182 } Alternatives
UE 6300 }

E1·003·00

Rolls-Royce
Corniche

Bentley
Continental

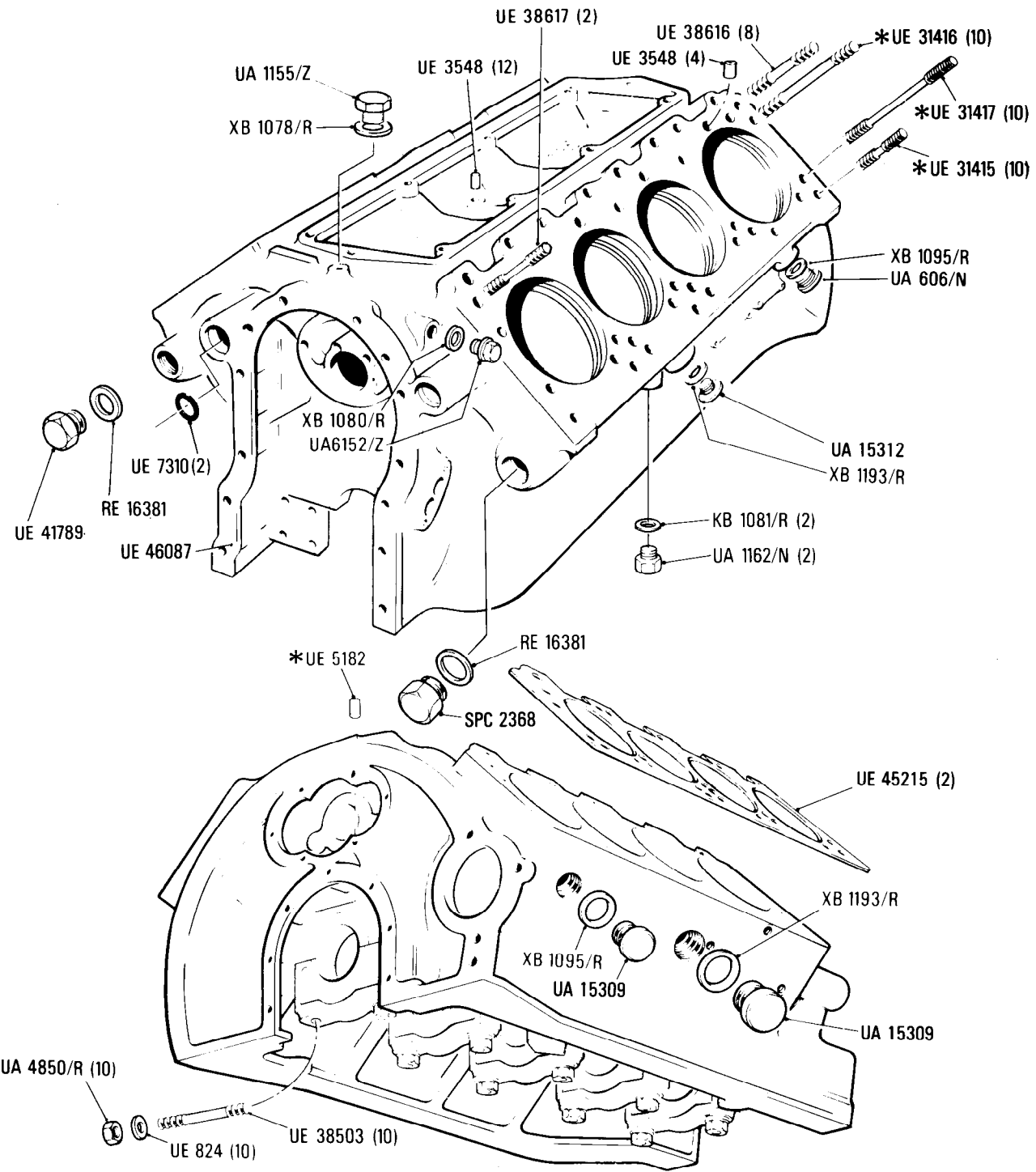
Car serial number

SCAZD42A3GCX13807, 13864,
13866 to 16968

**Engine
Crankcase**

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

- * UE 31415 Standard } Alternatives
UE 31268 Graded }
- * UE 31416 Standard } Alternatives
UE 31270 Graded }
- * UE 31417 Standard } Alternatives
UE 31269 Graded }
- * UE 5182 } Alternatives
UE 6300 }

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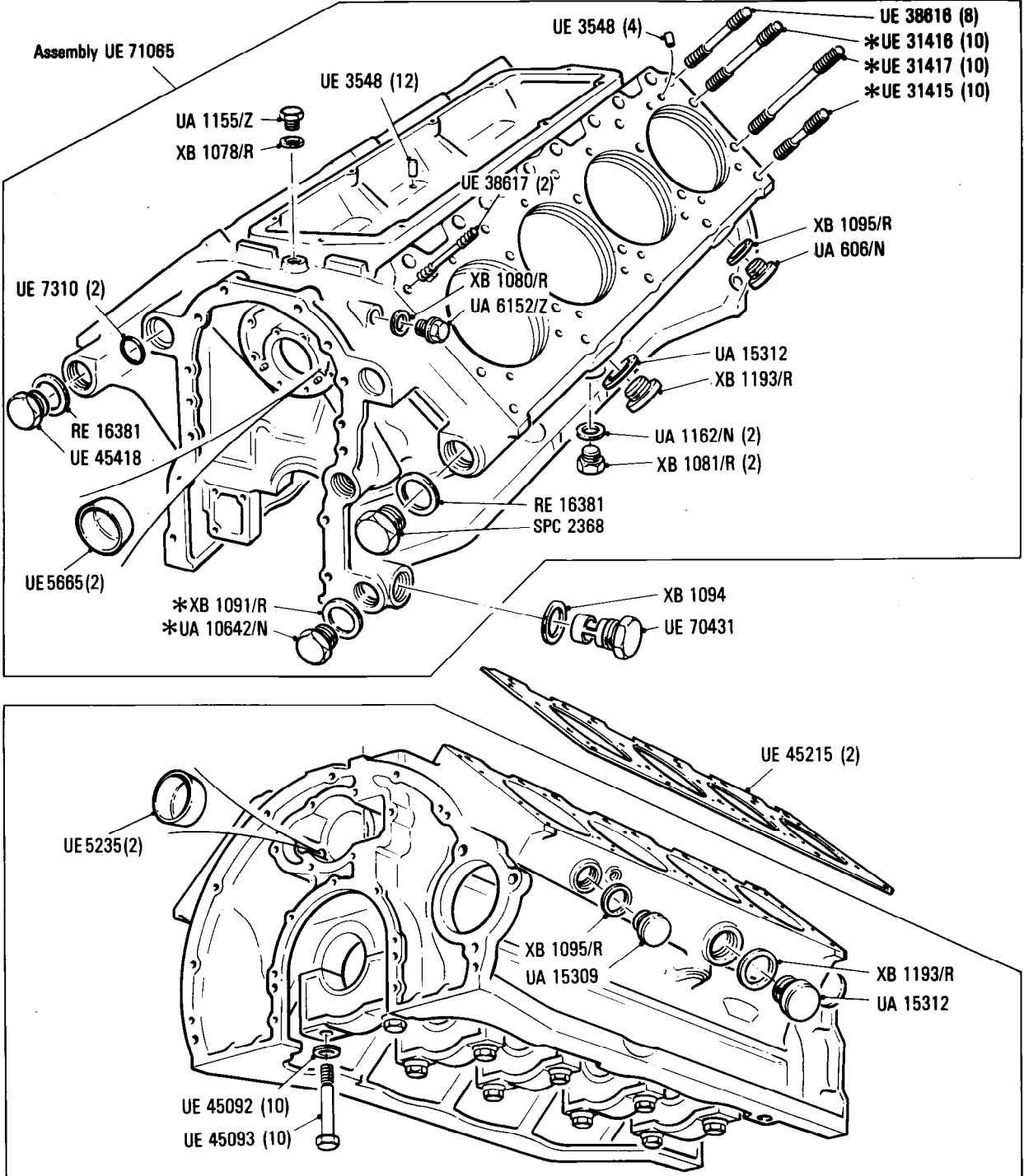
Engine
Crankcase

Car serial number

Corniche & Bentley Continental
SCAZD02A5HCX20011, 20012, 20132 to
24637 including 24638 to 24653

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

- | | |
|--------------------|----------------|
| *UE 31415 Standard | } Alternatives |
| UE 31268 Graded | |
| *UE 31416 Standard | } Alternatives |
| UE 31270 Graded | |
| *UE 31417 Standard | } Alternatives |
| UE 31269 Graded | |
| *UE 5182 | } Alternatives |
| UE 6300 | |

E1·005·02

Rolls-Royce
Corniche

Bentley
Continental

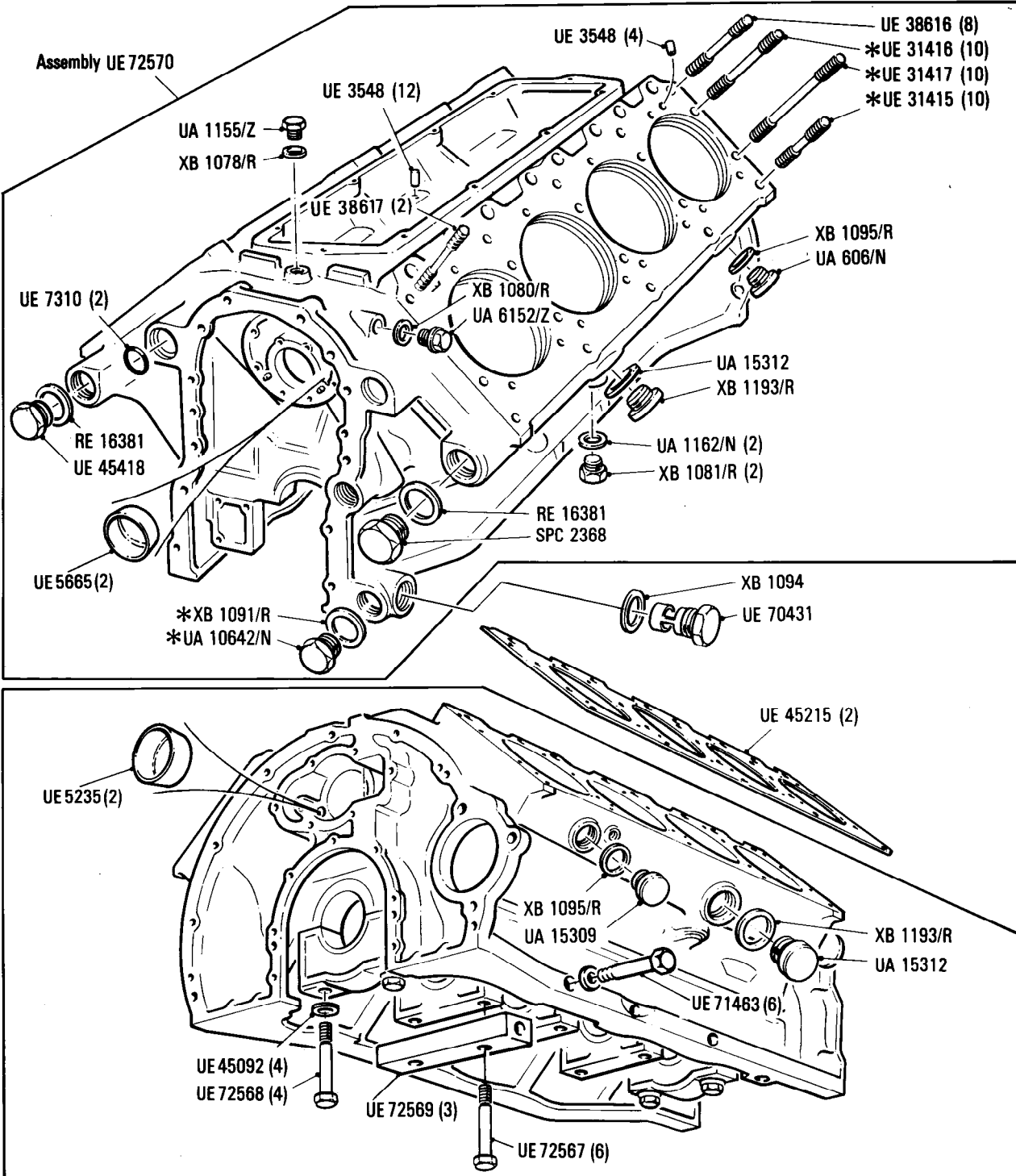
Engine
Crankcase

Car serial number

Corniche & Bentley Continental
SCAZD00A7KCH23246, 23247,
24770 to 29290 Except 24638 to 24653

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * UE 31415 Standard } Alternatives
UE 31268 Graded
- * UE 31416 Standard } Alternatives
UE 31270 Graded
- * UE 31417 Standard } Alternatives
UE 31269 Graded

Engine

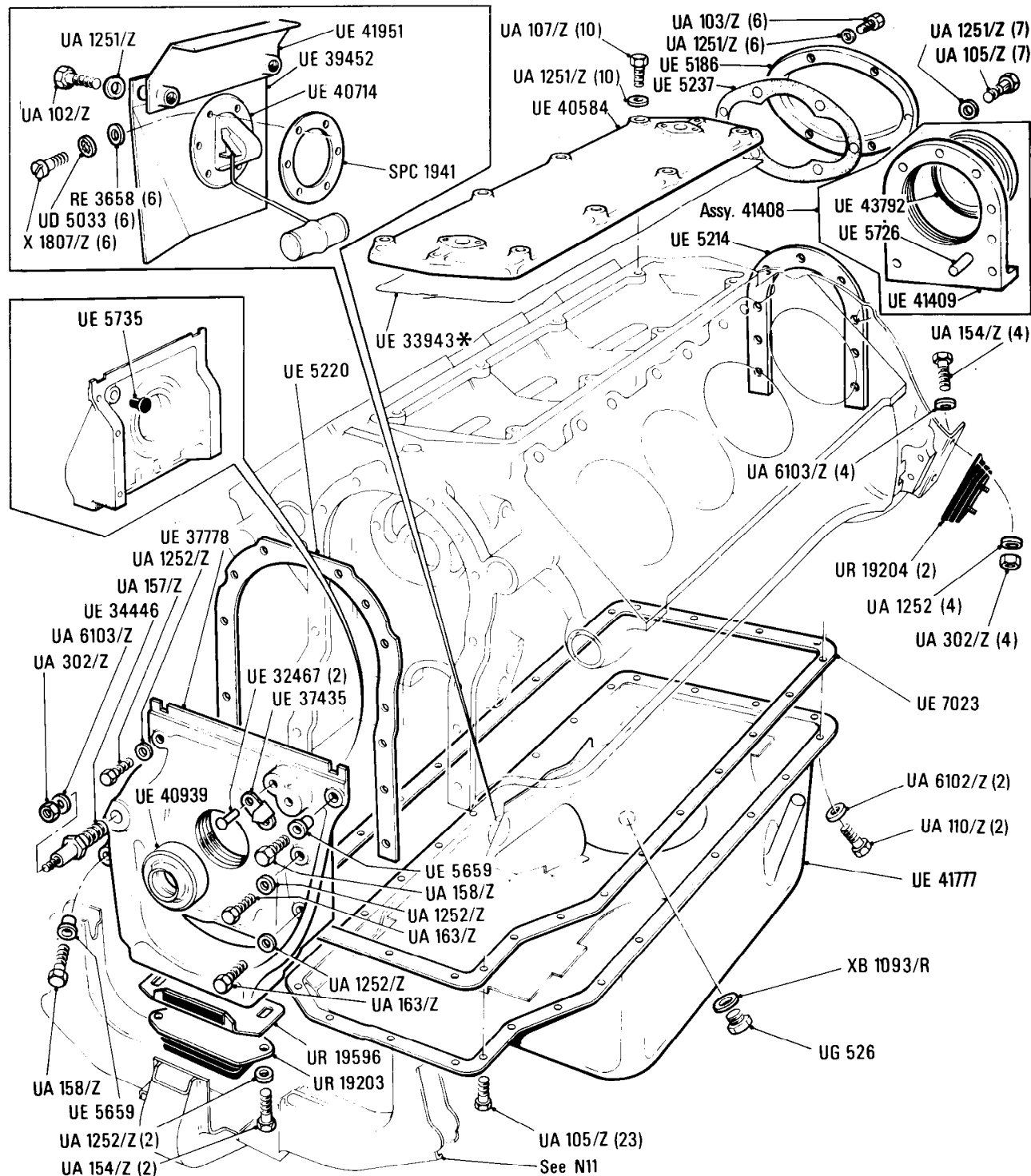
Crankcase Covers & Sump

Car serial number

SCAZD0006CCH05037 to 10079
except 09950, 09984, 10026, 10077

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

* UE 33943 Produce from CK 2853 Bulk Supply
UR 14588 Packing piece engine mounting
(as required)

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E2-002-00

Rolls-Royce
Corniche

Bentley
Continental

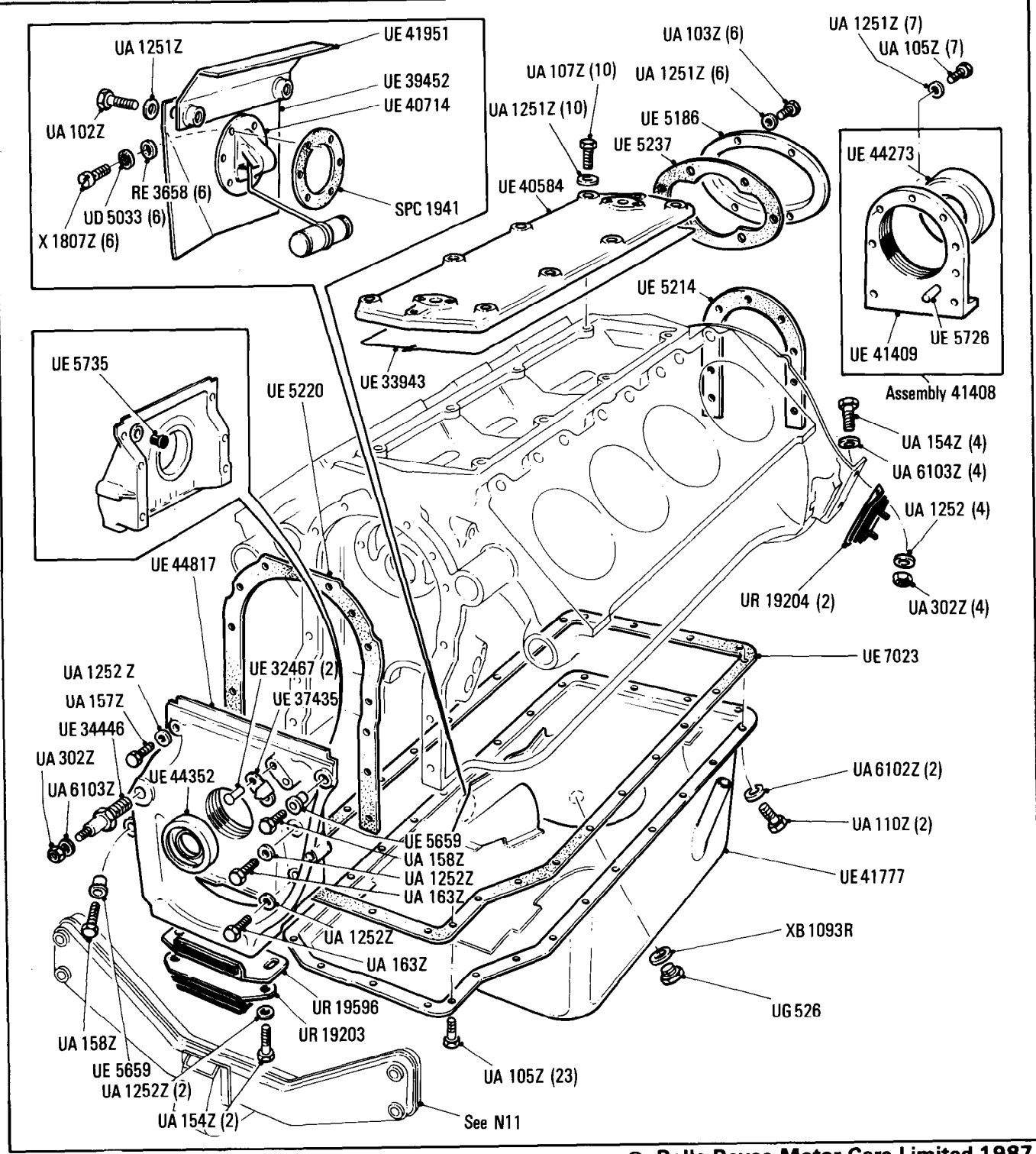
Engine
Crankcase Covers & Sump

Car serial number

**SCAZD42A1FCX09950, 09984, 10026,
10077, 10080 to 16968**

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

* UE 33943 Produce from CK 2853 Bulk supply
UR 14588 Packing piece engine mounting (as required)

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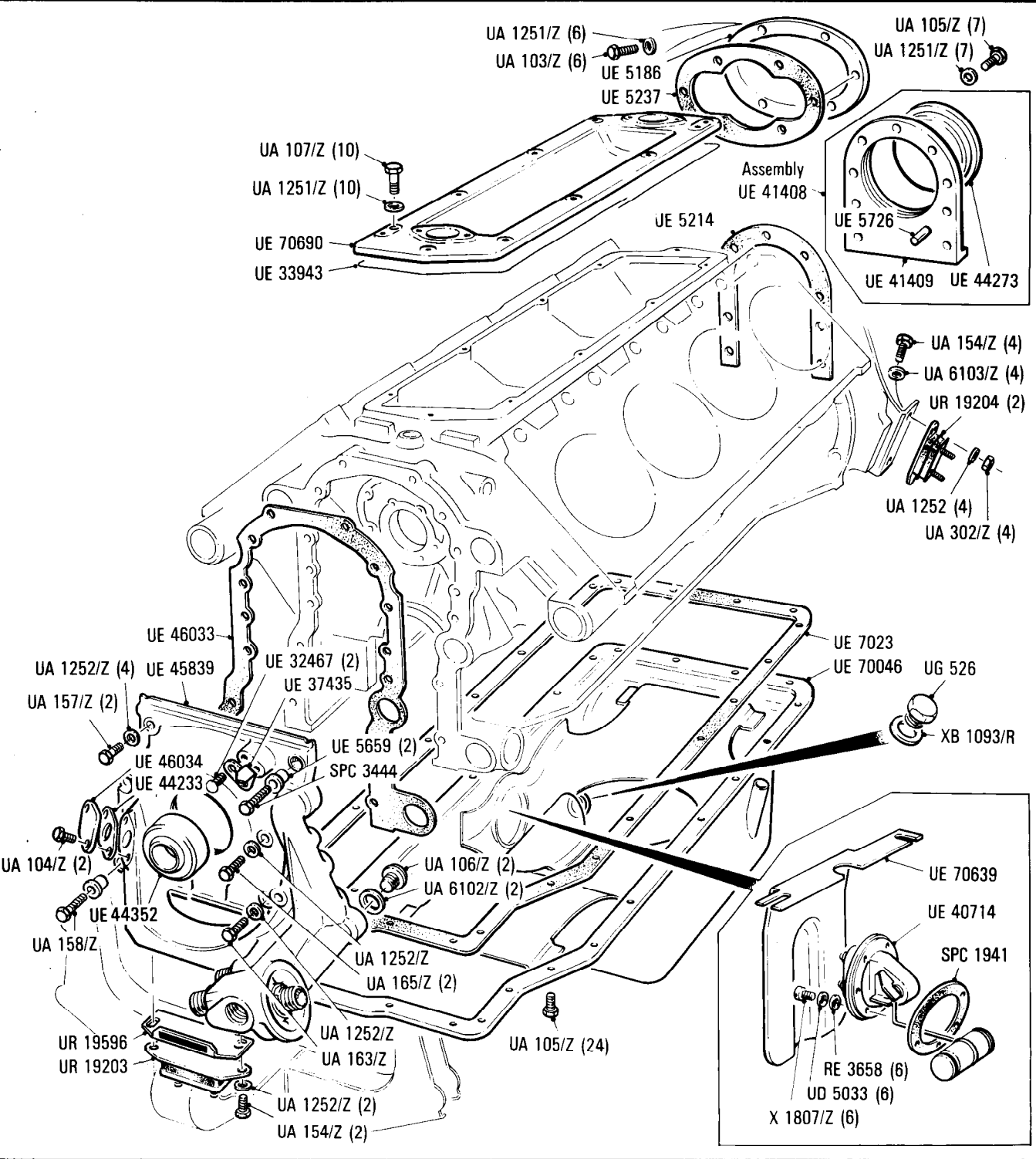
Engine
Crankcase Covers & Sump

Car serial number

Corniche & Bentley Continental
SCAZD0000HCX20010 to 24637
also including 24638 to 24653

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

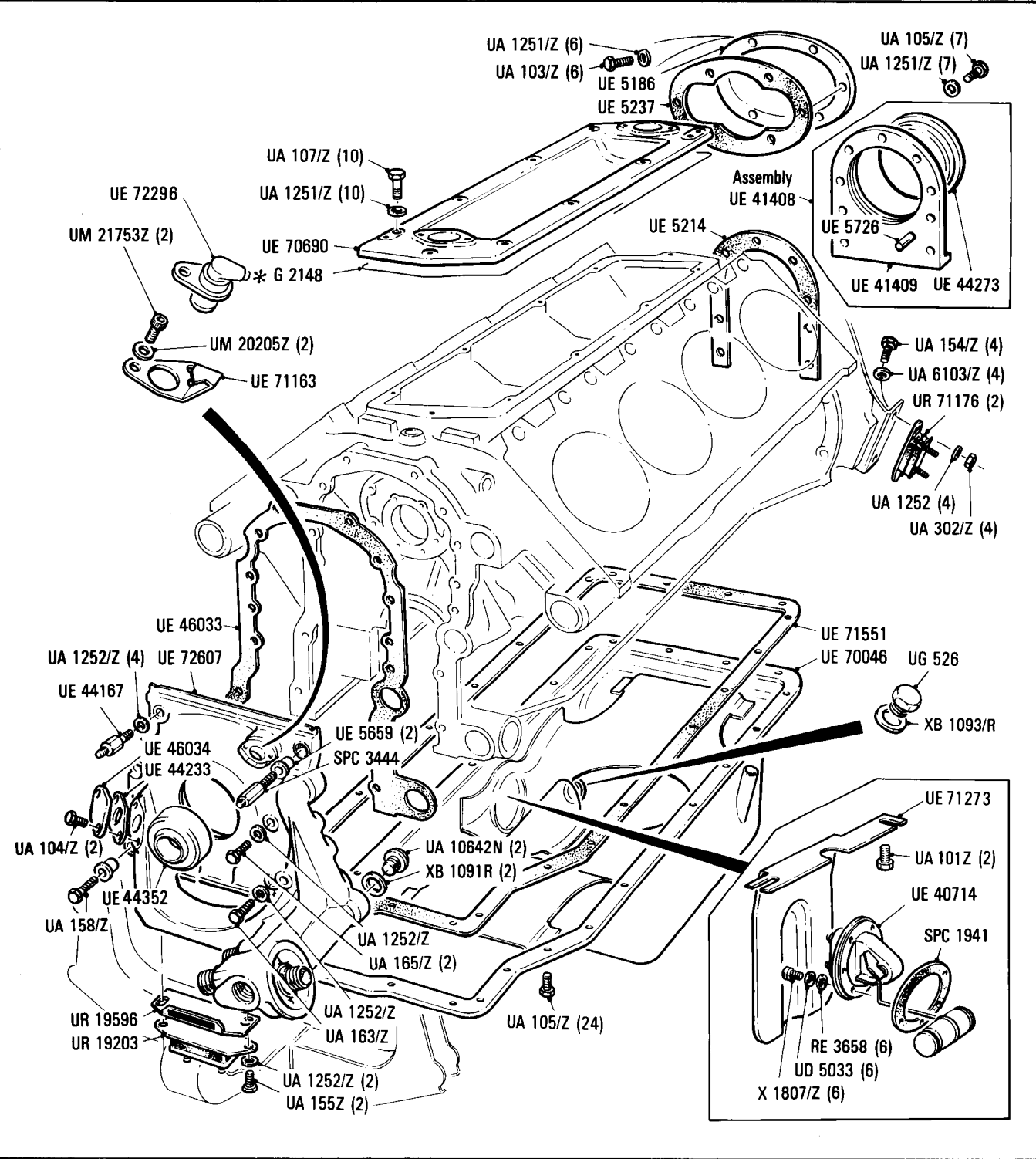
Engine
Crankcase Covers & Sump

Car serial number

Corniche & Bentley Continental
SCAZD00A7KCH23246, 23247, 24638,
24770 to 29290 except 24638 to 24653

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

* G 2148 Sealing Compound (Tube)

E3-001-00

Rolls-Royce
Corniche

Bentley
Continental

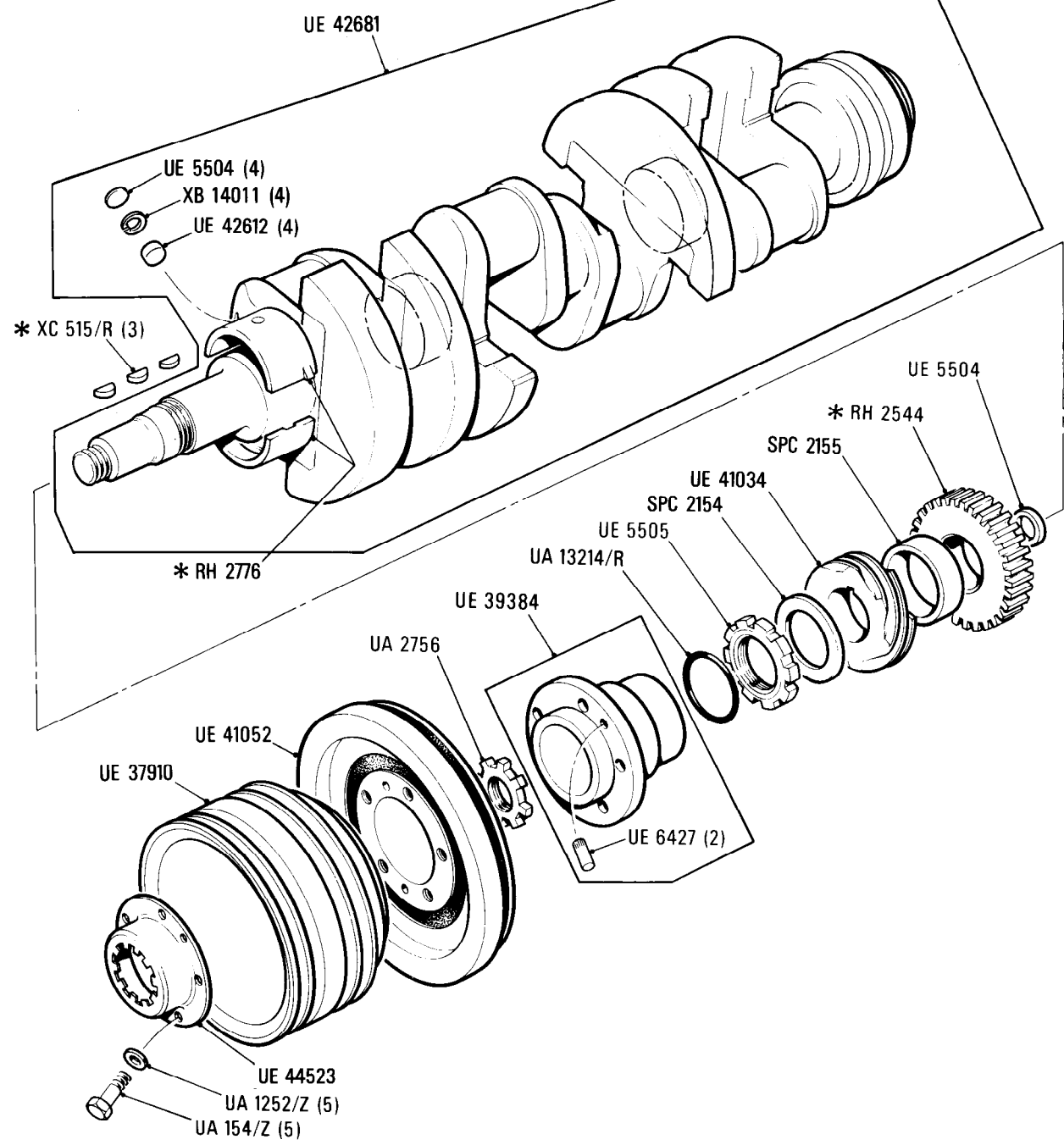
Engine
Crankshaft, Damper & Pulley

Car serial number

SCAZD0000BCH05037 to 10079
except 09950, 09984, 10026, 10077

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

- * RH 2776 Main bearing set (Standard)
- RH 2777 Main bearing set (.010 in undersize)
- RH 2778 Main bearing set (.020 in undersize)
- * XC 515R Woodruff key (.1875 in wide)
- XC 516R Woodruff key (.1880 in wide)
- XC 517R Woodruff key (.1885 in wide)
- XC 518R Woodruff key (.1890 in wide)
- * RH 2544 UE 36699
UE 6988 } Matched sets

E3·002·00

Rolls-Royce
Corniche

Bentley
Continental

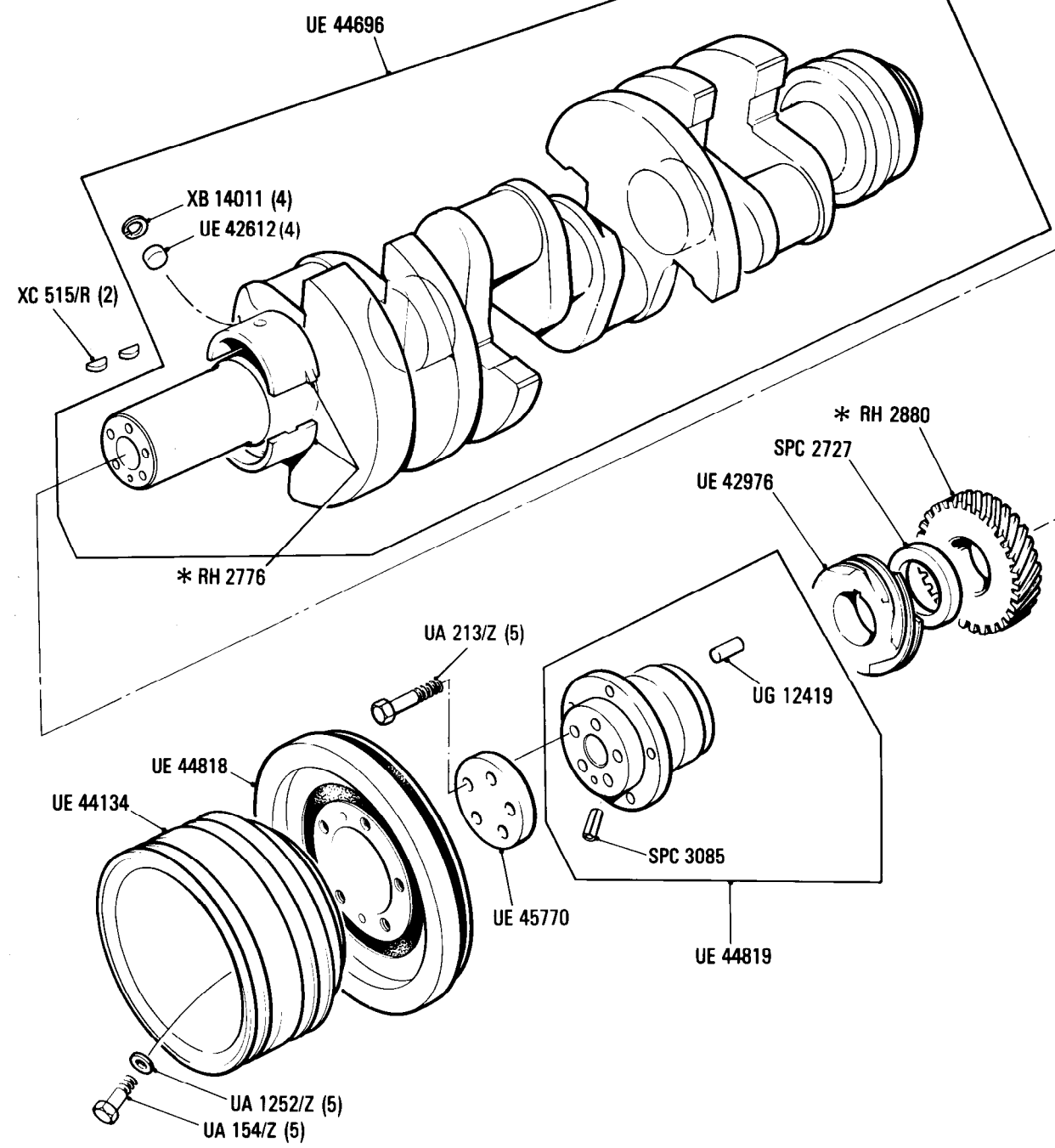
Engine
Crankshaft Damper & Pulley

Car serial number

**SCAZD42A1FCX09950, 09984, 10026,
10077, 10080 to 13409 except
13344, 13403, 13404, 13405, 13408**

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1987

- * RH 2776 Main bearing set (Standard)
- RH 2777 Main bearing set (.010 in undersize)
- RH 2778 Main bearing set (.020 in undersize)
- * XC 515R Woodruff key (.1875 in wide)
- XC 516R Woodruff key (.1880 in wide)
- XC 517R Woodruff key (.1885 in wide)
- XC 518R Woodruff key (.1890 in wide)
- * RH 2544 UE 36699
UE 6988] Matched sets

E3·003·00

Rolls-Royce
Corniche

Bentley
Continental

Engine

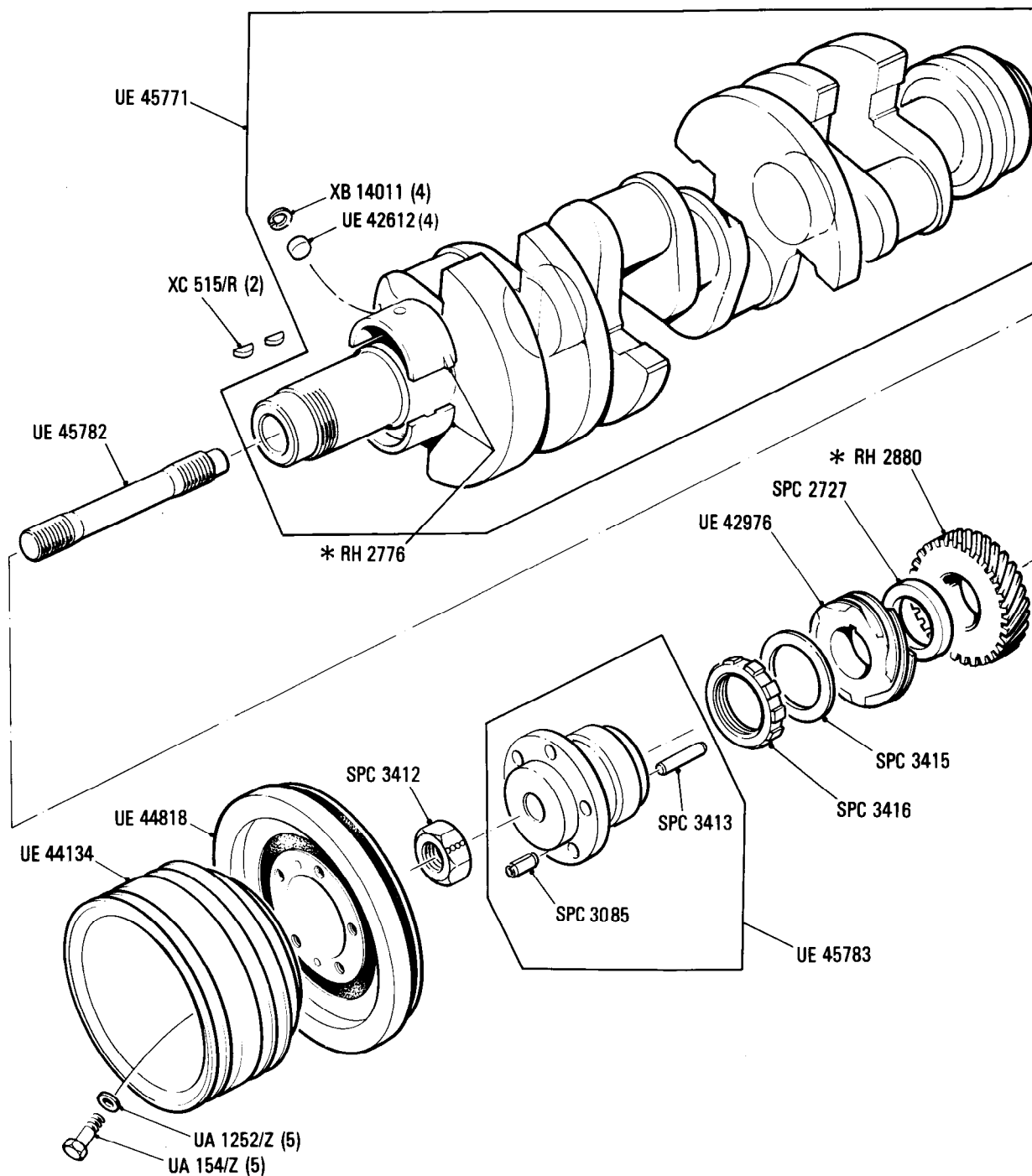
Crankshaft, Damper & Pulley

Car serial number

**SCAZD42A0GCX13344, 13403, 13404,
13405, 13408, 13410 to 13865
except 13807, 13864**

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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- * RH 2776 Main bearing set (Standard)
- RH 2777 Main bearing set (.010 in undersize)
- RH 2778 Main bearing set (.020 in undersize)
- * XC 515R Woodruff key (.1875 in wide)
- XC 516R Woodruff key (.1880 in wide)
- XC 517R Woodruff key (.1885 in wide)
- XC 518R Woodruff key (.1890 in wide)
- * RH 2544 UE 36699
UE 6988 } Matched sets

E3·004·00

Rolls-Royce
Corniche

Bentley
Continental

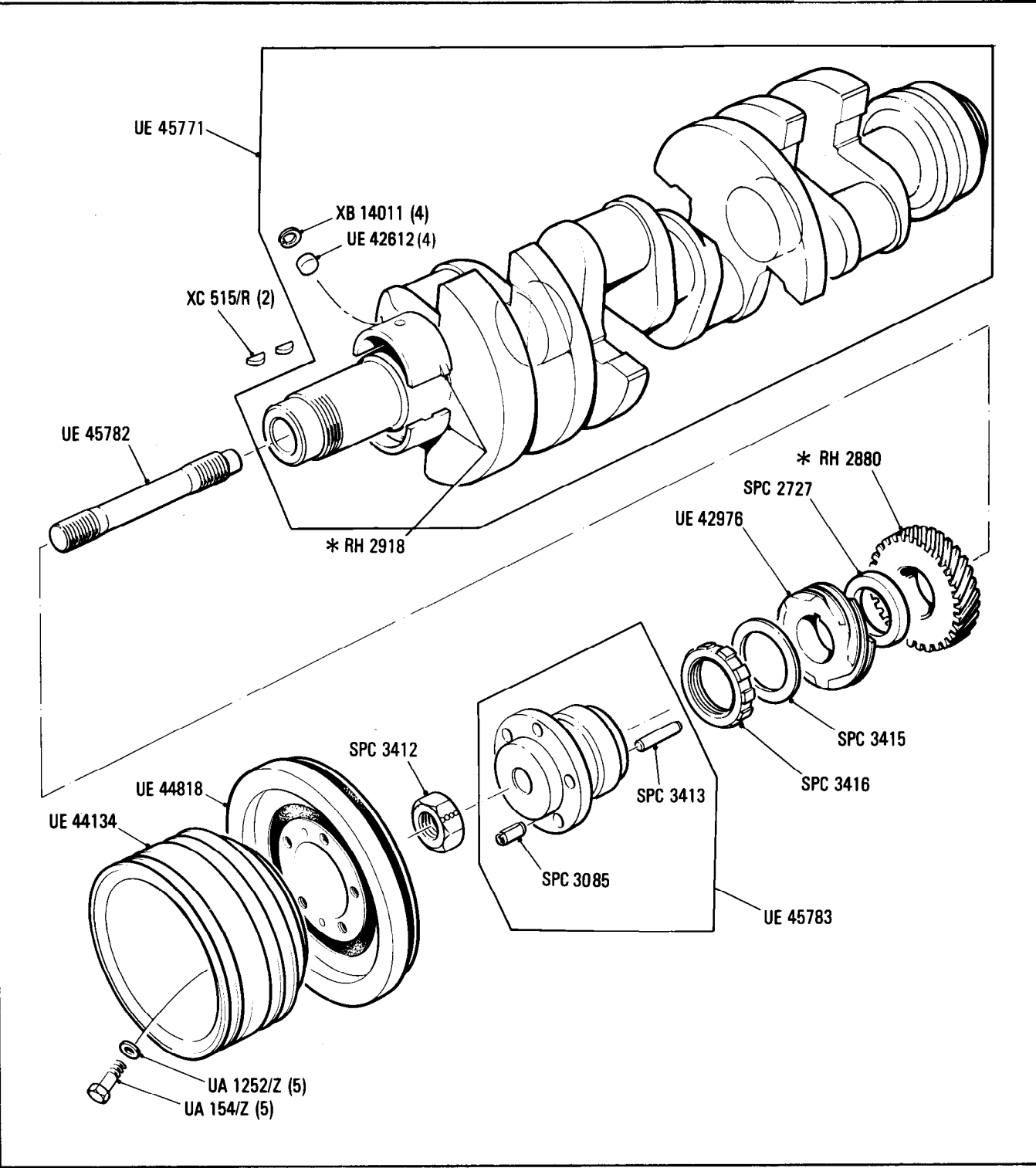
Car serial number

SCAZS42A3GCX13807, 13864, 13866 to
16968

Engine
Crankshaft, Damper & Pulley

Parts marked thus * refer to Additional Information below

◁Left-hand ▷Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

- * RH 2918 Main bearing set (Standard)
- RH 2919 Main bearing set (.010 in undersize)
- RH 2920 Main bearing set (.020 in undersize)
- * XC 515R Woodruff key (.1875 in wide)
- XC516R Woodruff key (.1880 in wide)
- XC 517R Woodruff key (.1885 in wide)
- XC 518R Woodruff key (.1890 in wide)
- * RH 2880 UE 42975
UE 6988 } Matched set

Engine

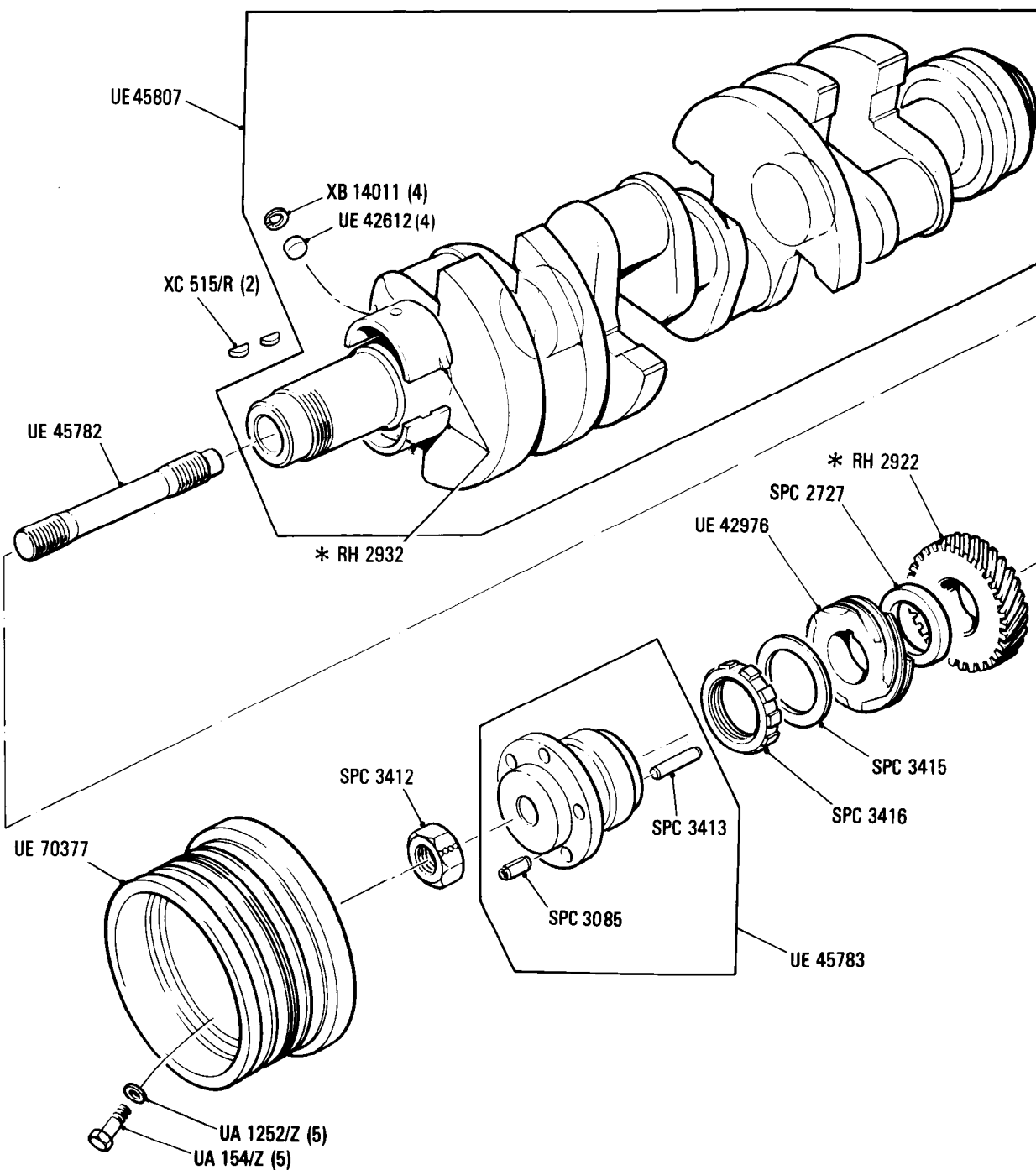
Crankshaft, Damper & Pulley

Car serial number

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand

**Corniche & Bentley Continental
SCAZD0000HCX20010 to 24637
including 24638 to 24653**



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2932 Main bearing set (Standard)
- RH 2933 Main bearing set (.010 in undersize)
- RH 2934 Main bearing set (.020 in undersize)
- * XC 515/R Woodruff key (.1875 in wide)
- XC 516/R Woodruff key (.1880 in wide)
- XC 517/R Woodruff key (.1885 in wide)
- XC 518/R Woodruff key (.1890 in wide)
- * RH 2922 UE 42975
UE 44792 } Matched sets

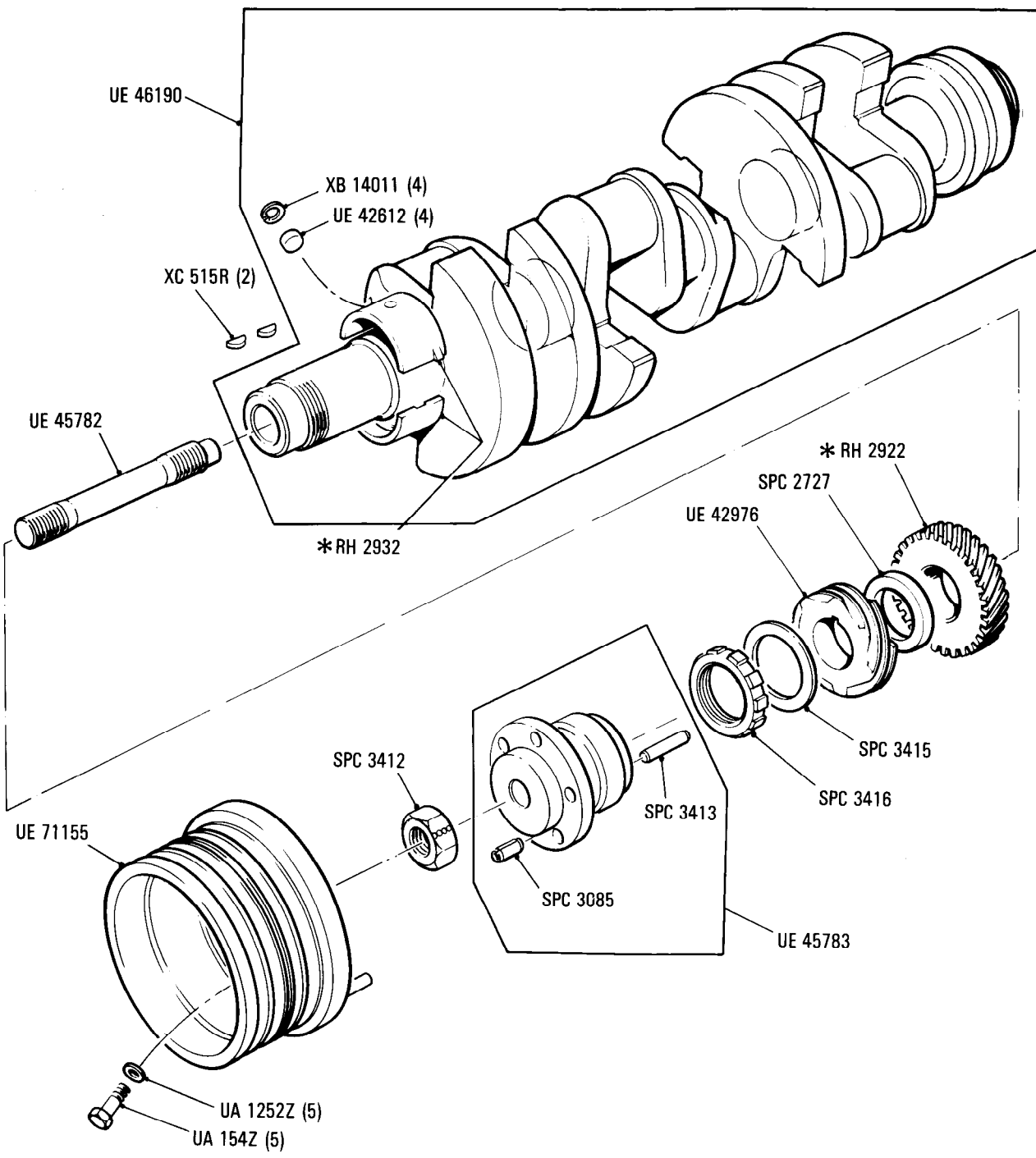
Engine
Crankshaft Damper & Pulley

Car serial number

Corniche & Bentley Continental
SCAZD00A7KCH23246, 23247,
24770 to 29290 except 24638 to 24653

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2932 Main bearing set (standard)
- RH 2933 Main bearing set (.010 in undersize)
- RH 2934 Main bearing set (.020 in undersize)
- * XC 515R Woodruff key (.1875 in wide)
- XC 516R Woodruff key (.1880 in wide)
- XC 517R Woodruff key (.1885 in wide)
- XC 518R Woodruff key (.1890 in wide)
- * RH 2922 UE 42975 } Matched set
- UE 44792 }

E4•001•02

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

SCAZD0000BCH05037, 05038 to 15494

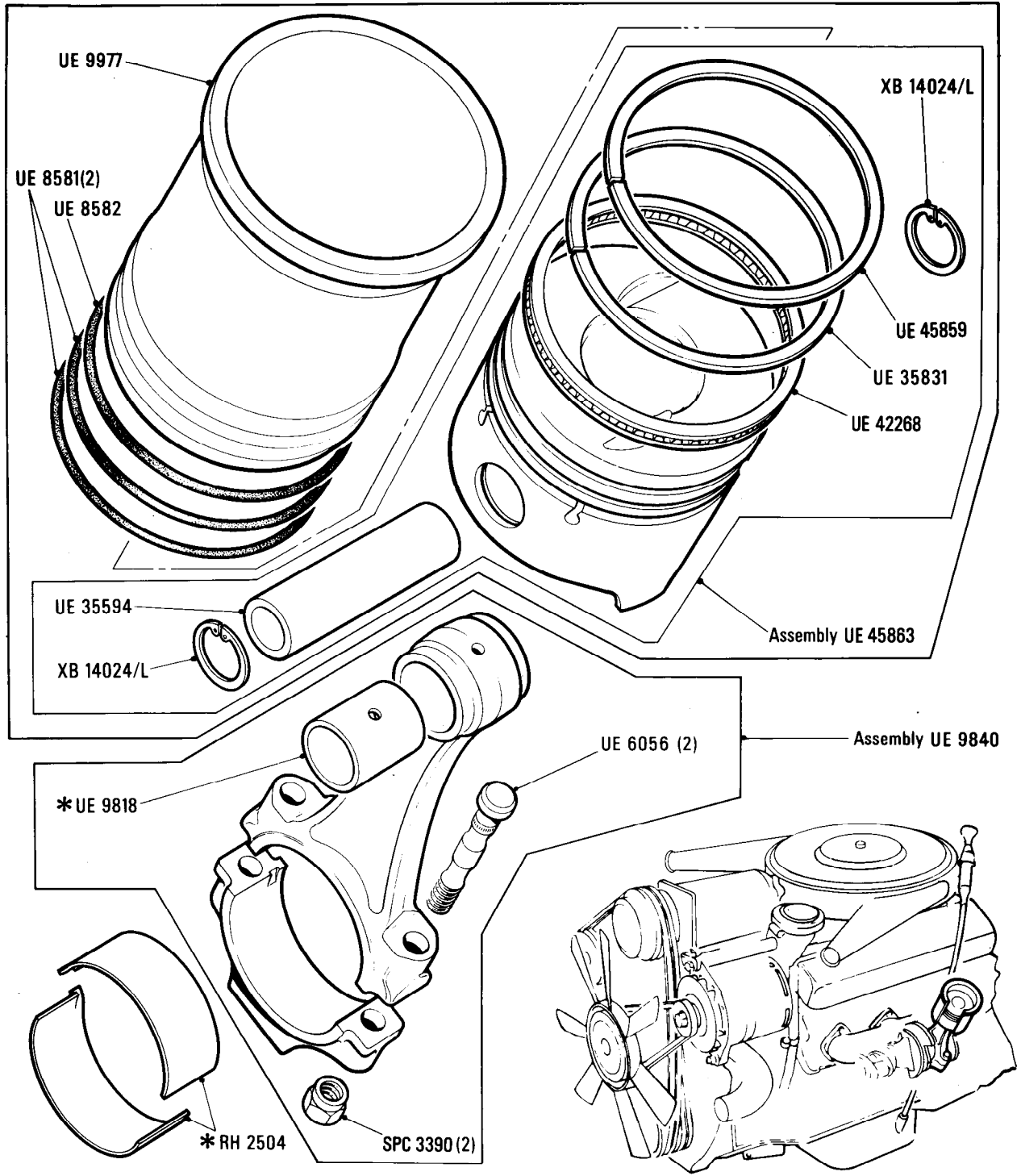
Engine

Connecting Rods & Pistons 9:1 Compression Ratio

Cars for countries other than N. America, Japan & Australia

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * UE 9818 } Alternatives
- UE 9819 }
- * UE 45863 'S' 'T' & 'X' Grades

E4·002·01

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

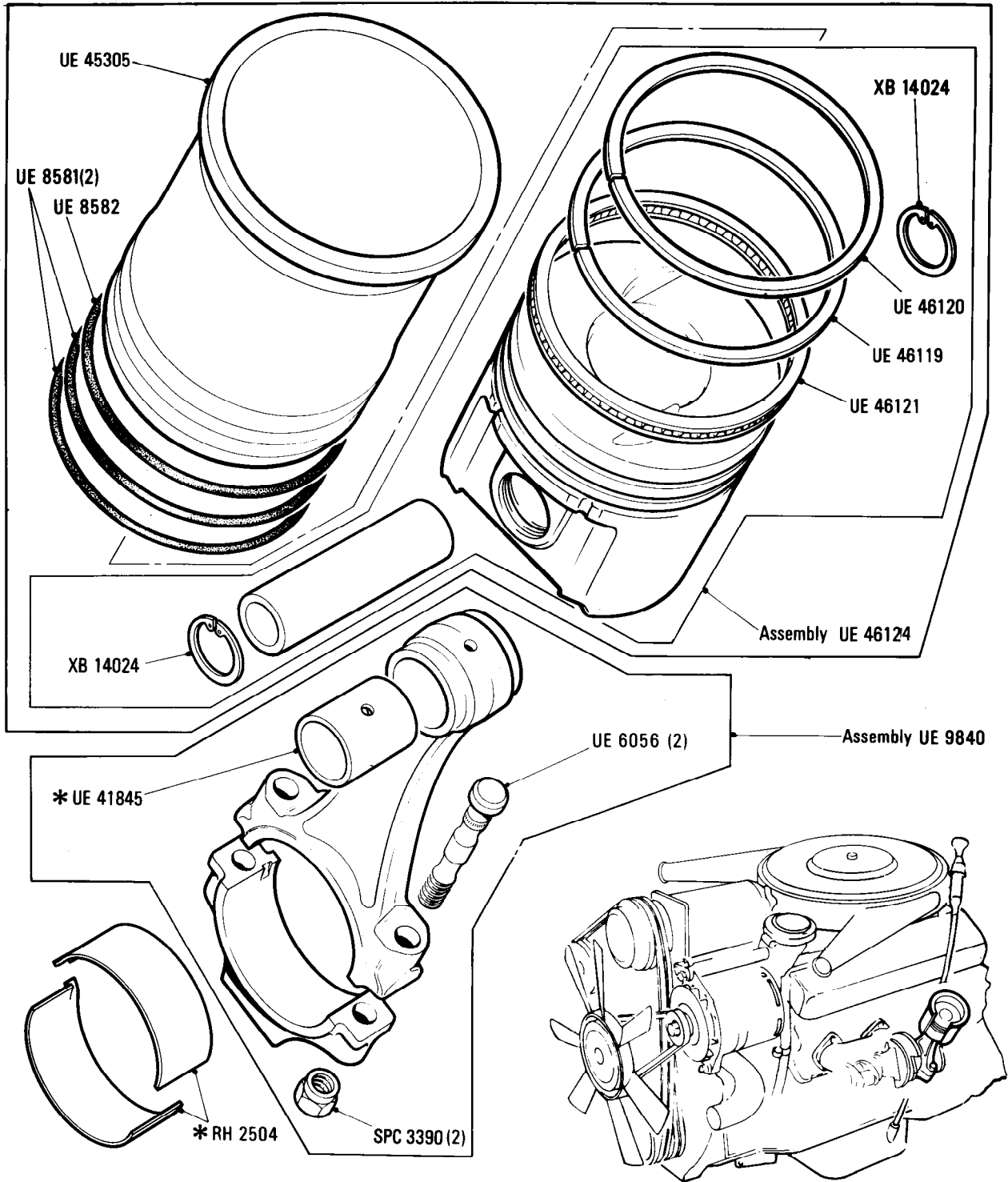
SCAZD0005GCX15495 to 16968

Engine

Connecting Rods & Pistons 9:1 Compression Ratio
Cars for countries other than N. America, Japan & Australia

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * UE 9818 } Alternatives
- UE 9819 }

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E4·003·03

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

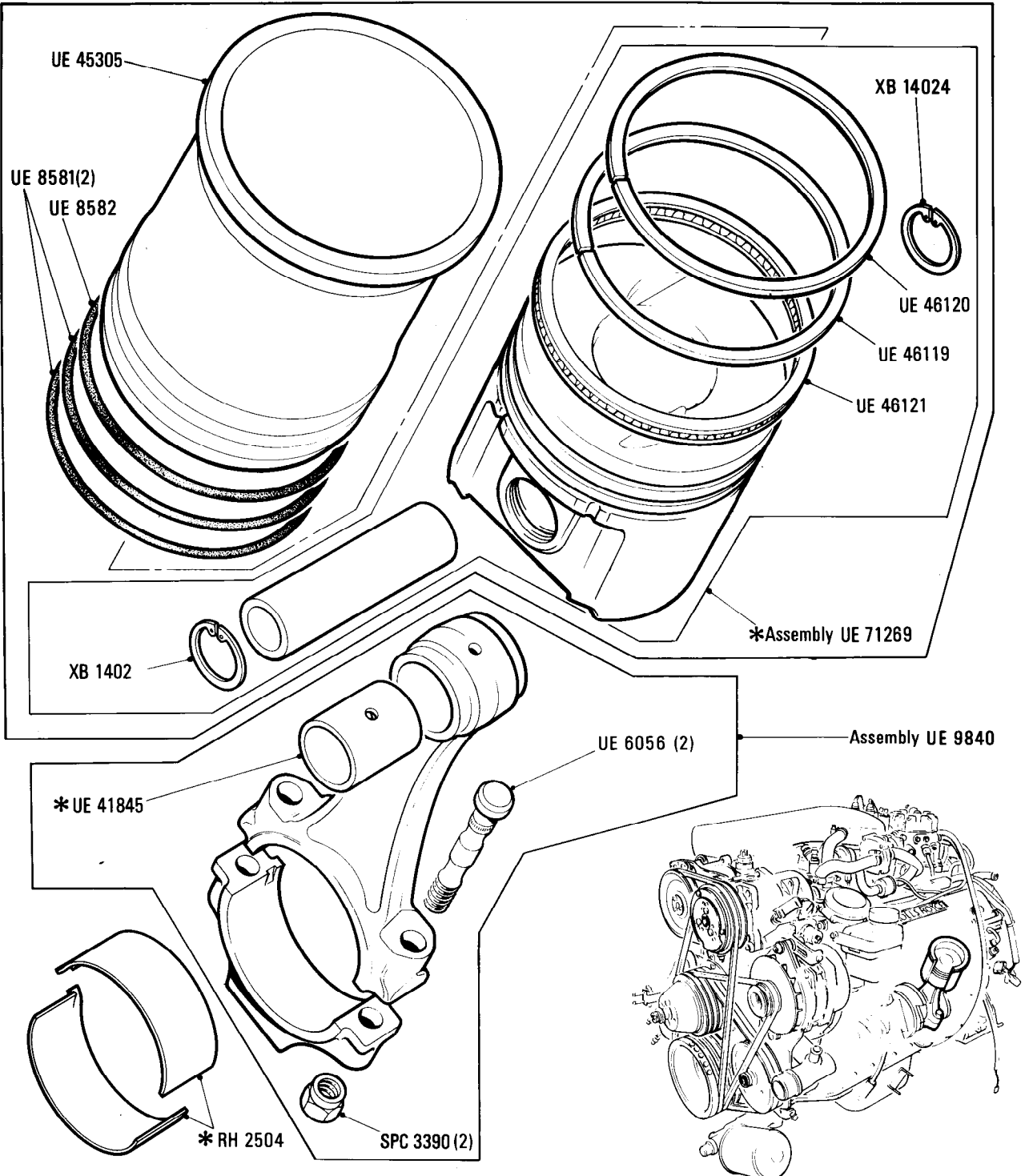
SCAZD0000HCX20010 to 29117
Cars for countries other than
N. America, Japan & Australia

SCAZD0000HCX20010 to 21731
Cars for Switzerland & Austria

Engine
Connecting Rods & Pistons 9:1 Compression Ratio
Cars for countries other than N. America, Japan, Australia,

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * RH 2935 Cylinder liner & piston kit
- * UE 41845 } Alternatives
- UE 9819 }
- * UE 71269 S.T.M. Grading

E4-004-03

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

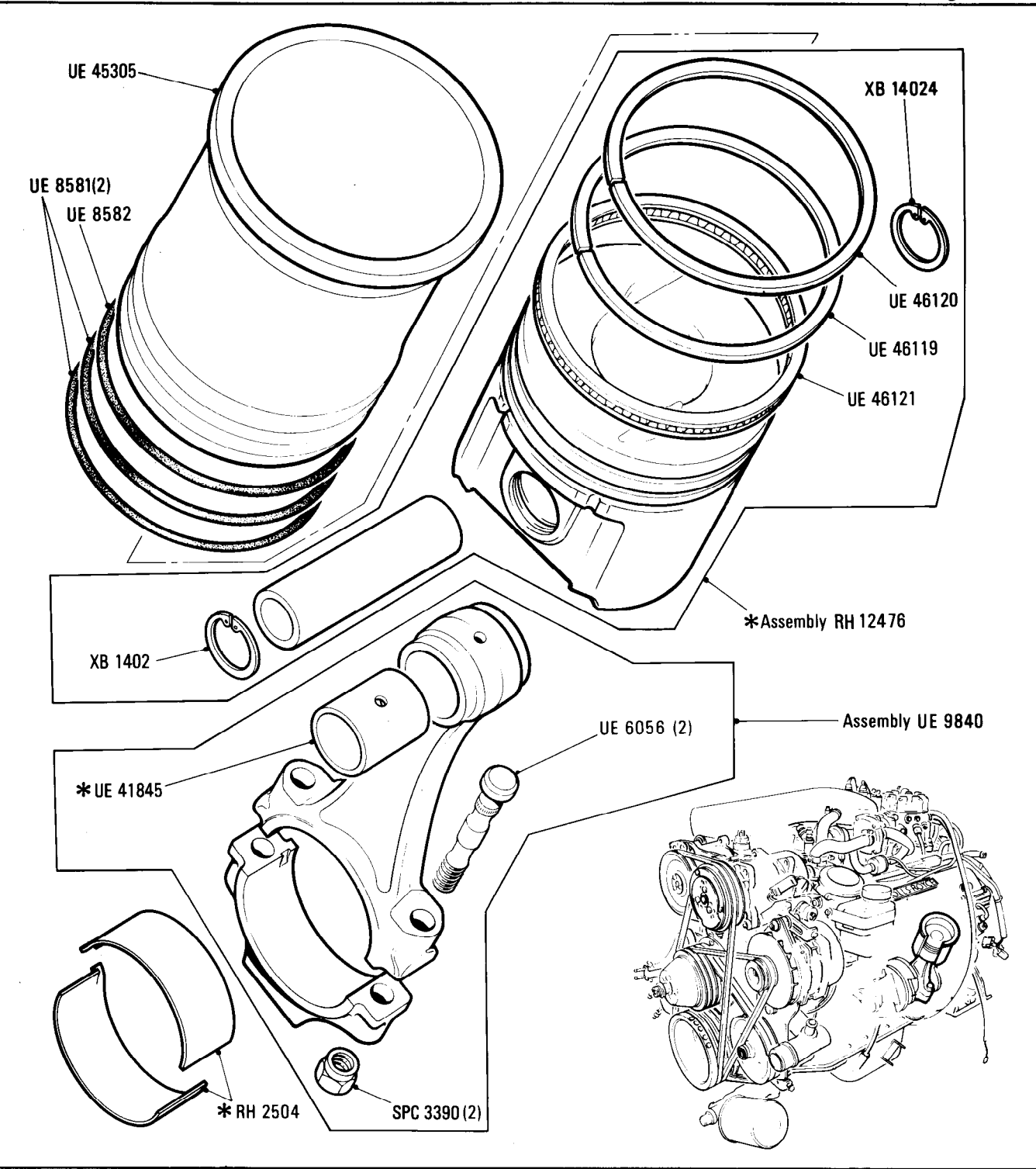
**Corniche & Bentley Continental
SCAZD00A6KCH29118 to 29290**

Engine

**Connecting Rods & Piston 9:1 Compression Ratio Cars for countries
other than N. America, Japan, Australia, Switzerland, Austria & Sweden**

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * UE 41845 } Alternatives
- UE 9819 }
- * RH 12476 'S' grade
- RH 12478 'T' grade
- RH 12474 'X' grade

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E4•020•01

Rolls-Royce
Corniche

Bentley
Continental

Engine

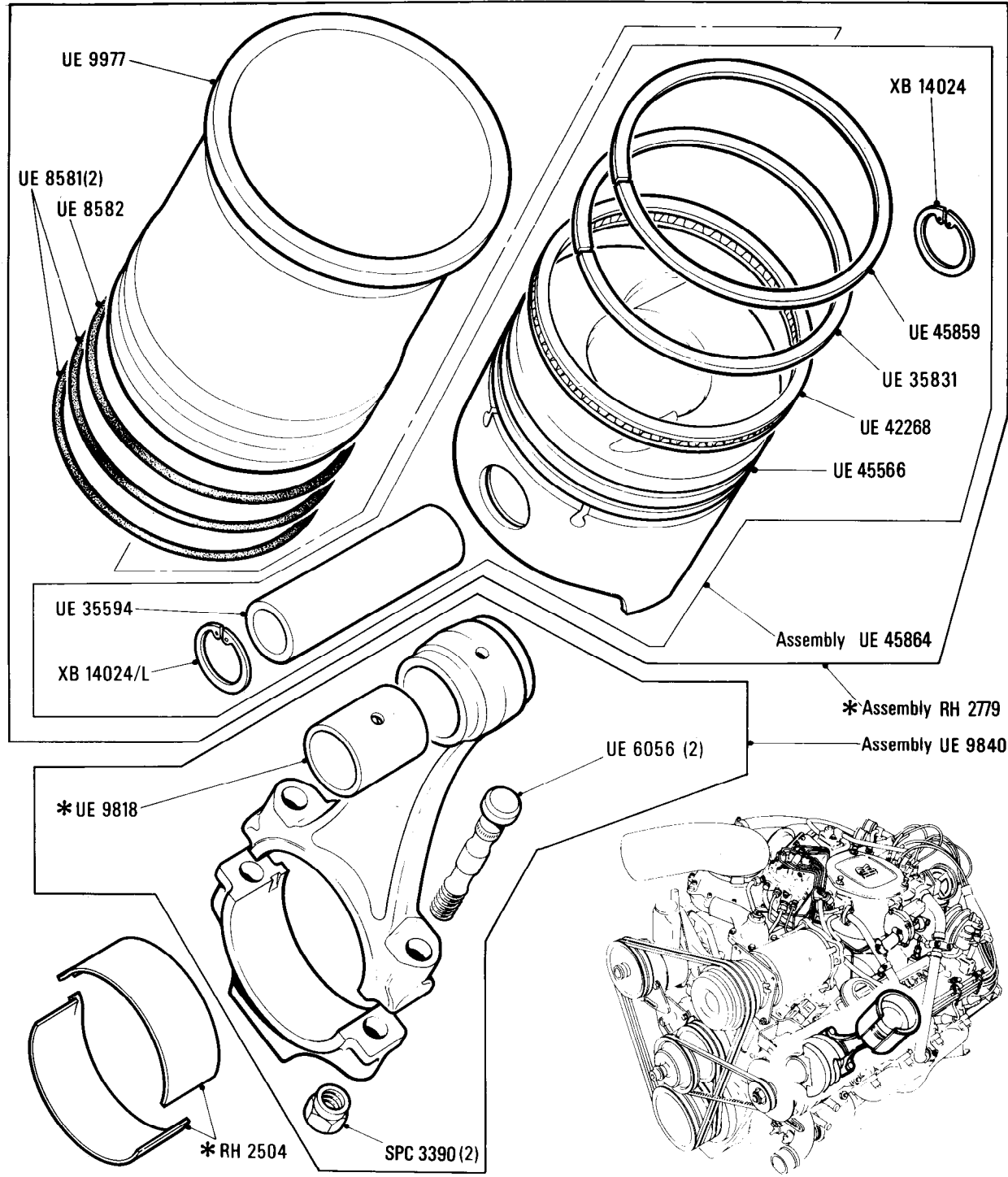
Connecting Rods & Pistons 8:1 Compression Ratio
Cars for N. America, Japan & Australia

Car serial number

SCAZD0000BCH05037, 05038 to
16070 except 15992, 15995,
15997, 16036, 16037

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * UE 9818 } Alternatives
- UE 9819 }

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E4·021·01

Rolls-Royce
Corniche

Bentley
Continental

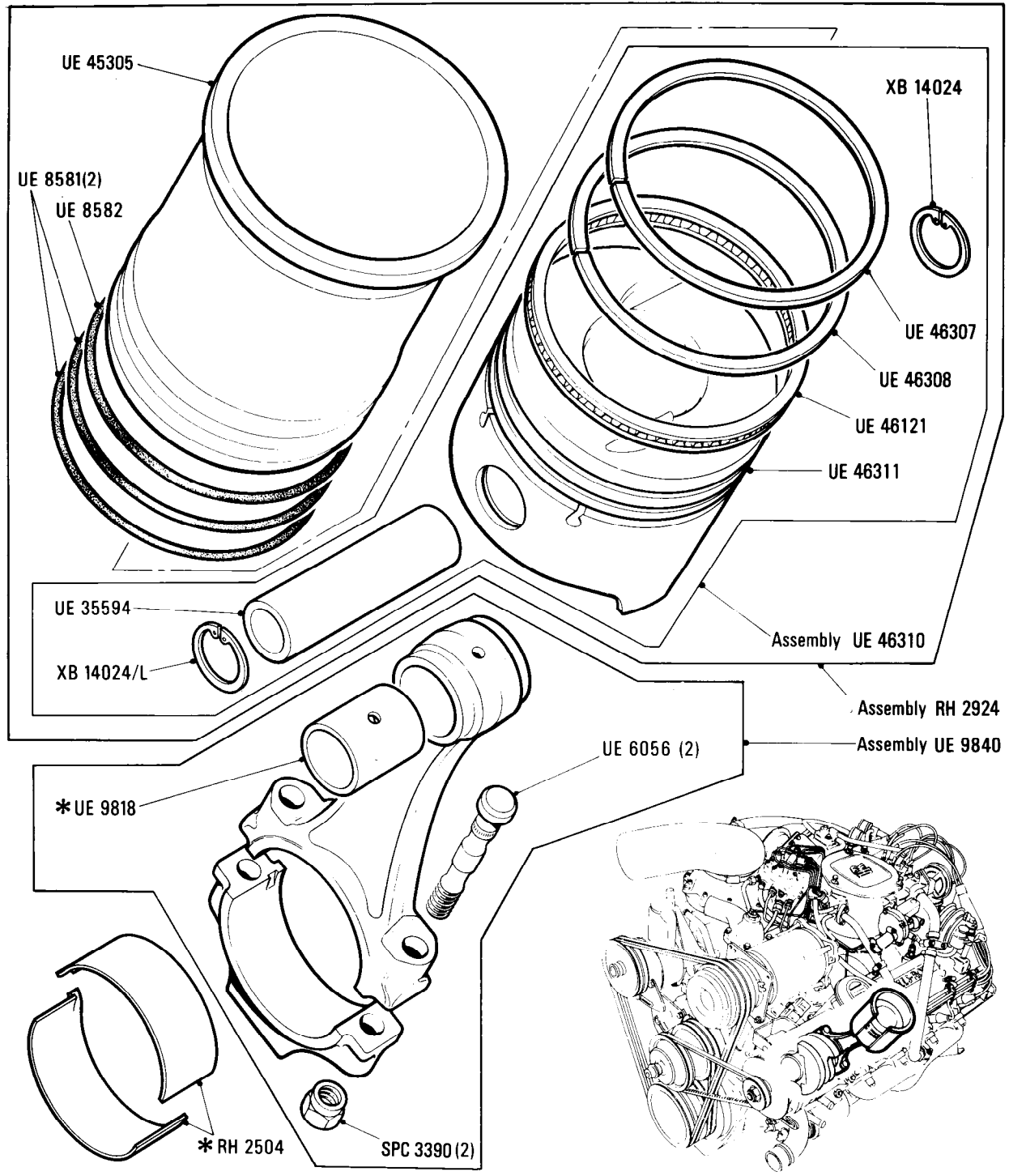
Engine
Connecting Rods & Pistons 8:1 Compression Ratio
Cars for N. America, Japan & Australia

Car serial number

SCAZD42AXH15992, 15995, 15997,
16036, 16037, 16071 to 16968

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

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- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * UE 9818 } Alternatives
- UE 9819 }

E4·022·03

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

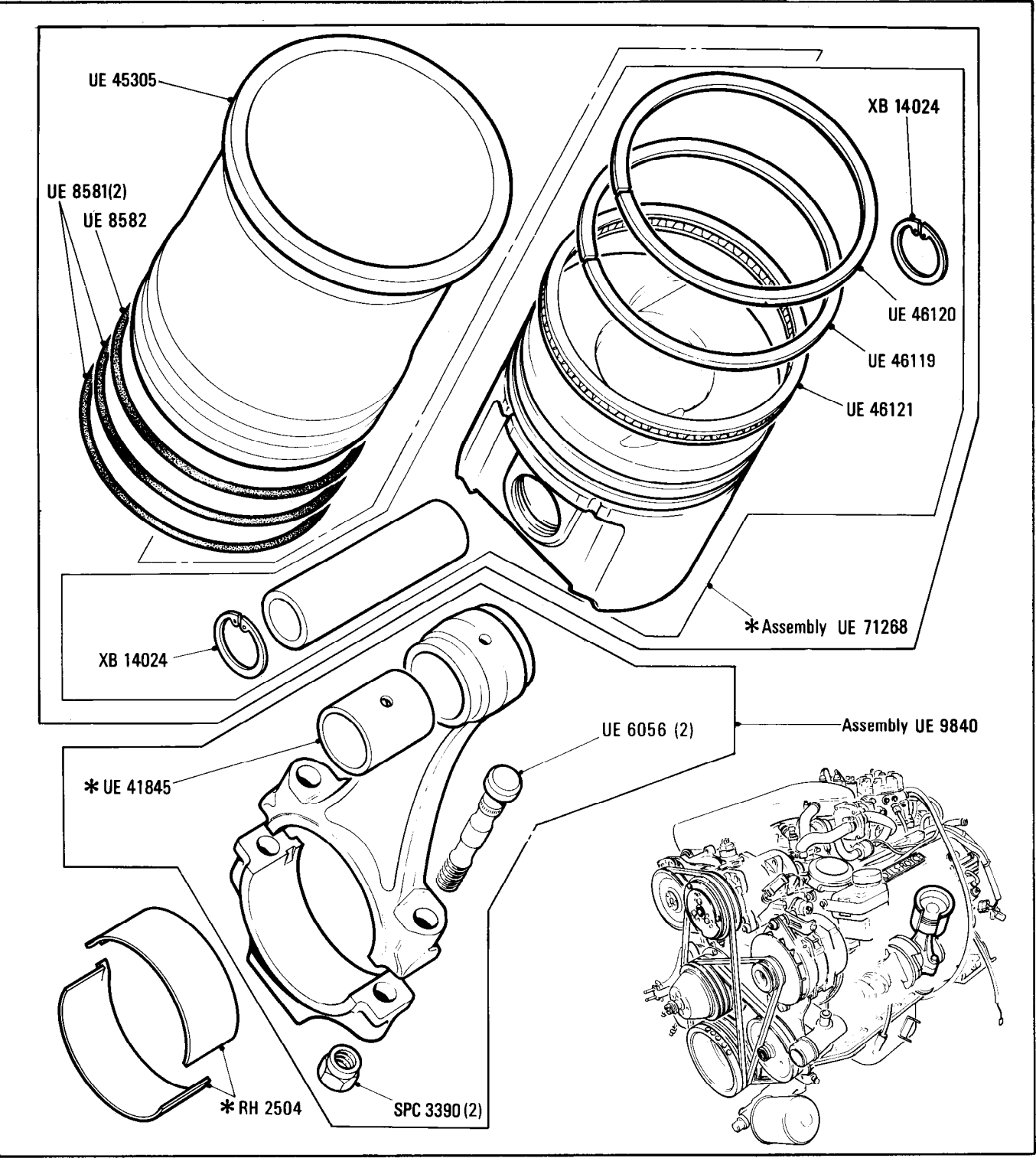
SCAZD43A6HCX20011 to 29153
except 29149 cars for
N. America, Japan & Australia
SCAZD00A1JCX21732 to 29153
Except 29149 cars for
Switzerland & Austria

Engine

Connecting Rods & Pistons 8:1 Compression Ratio
Cars for N. America, Japan, Australia, Switzerland, Austria

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

- * RH 2504 Big end bearing set (standard)
- RH 2505 Big end bearing set (.010 in undersize)
- RH 2506 Big end bearing set (.020 in undersize)
- * UE 9818 } Alternatives
- UE 9819 }
- * UE 71268 S.T.M. Grading

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E4·023·03

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

SCBZD02A9KCX29149, 29154 to 29290

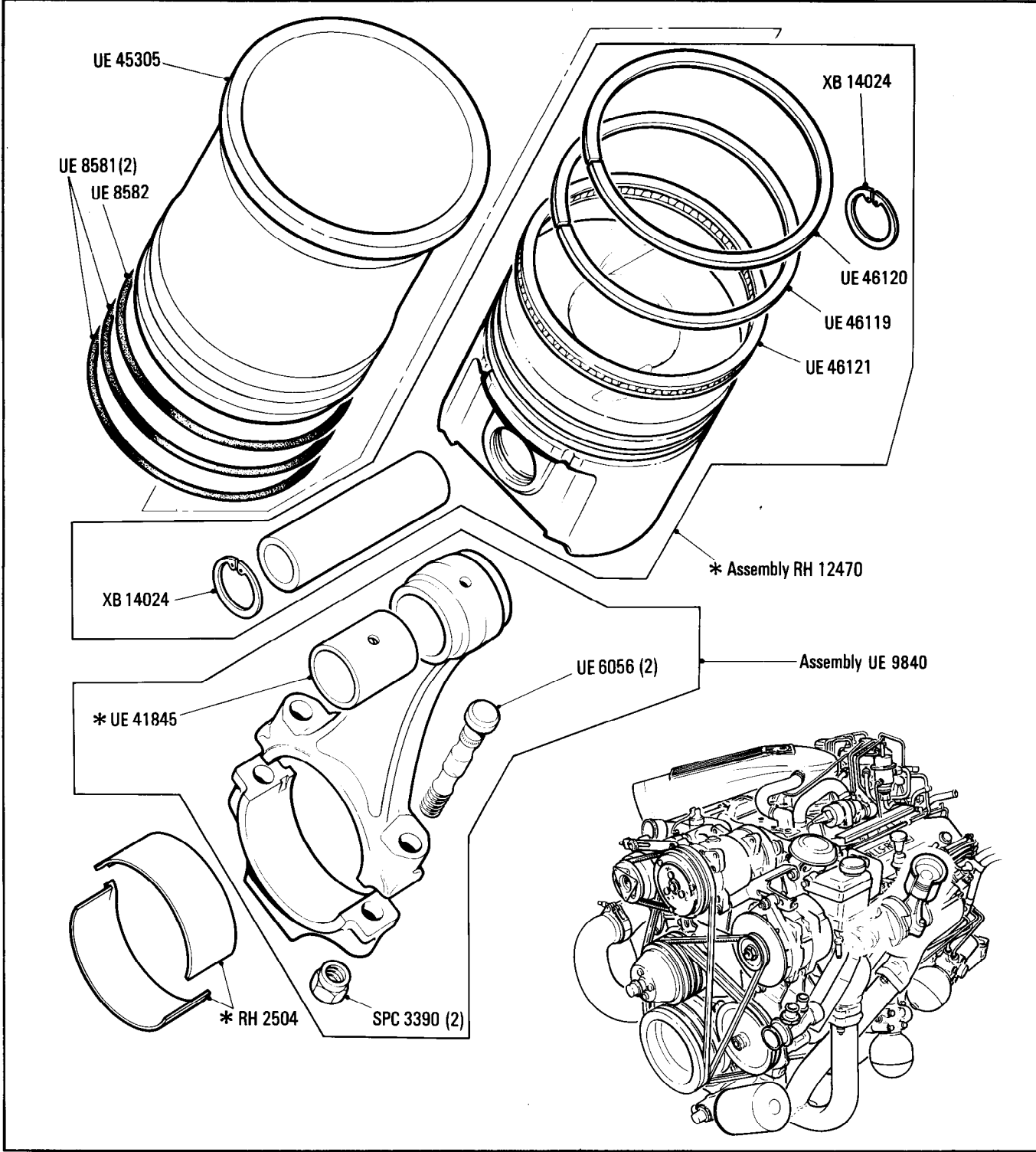
Engine

Connecting Rods & Pistons 8:1 Compression Ratio

Cars for N. America, Japan, Australia, Switzerland, Austria & Sweden

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

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*** RH 2504 Big end bearing set (standard)**
RH 2505 Big end bearing set (.010 in undersize)
RH 2506 Big end bearing set (.020 in undersize)

*** UE 9818 } Alternatives**
UE 9819 }

*** RH 12470 'S' grade**
RH 12472 'T' grade
RH 12468 'X' grade

E5·001·00Rolls-Royce
CornicheBentley
Continental**Car serial number**

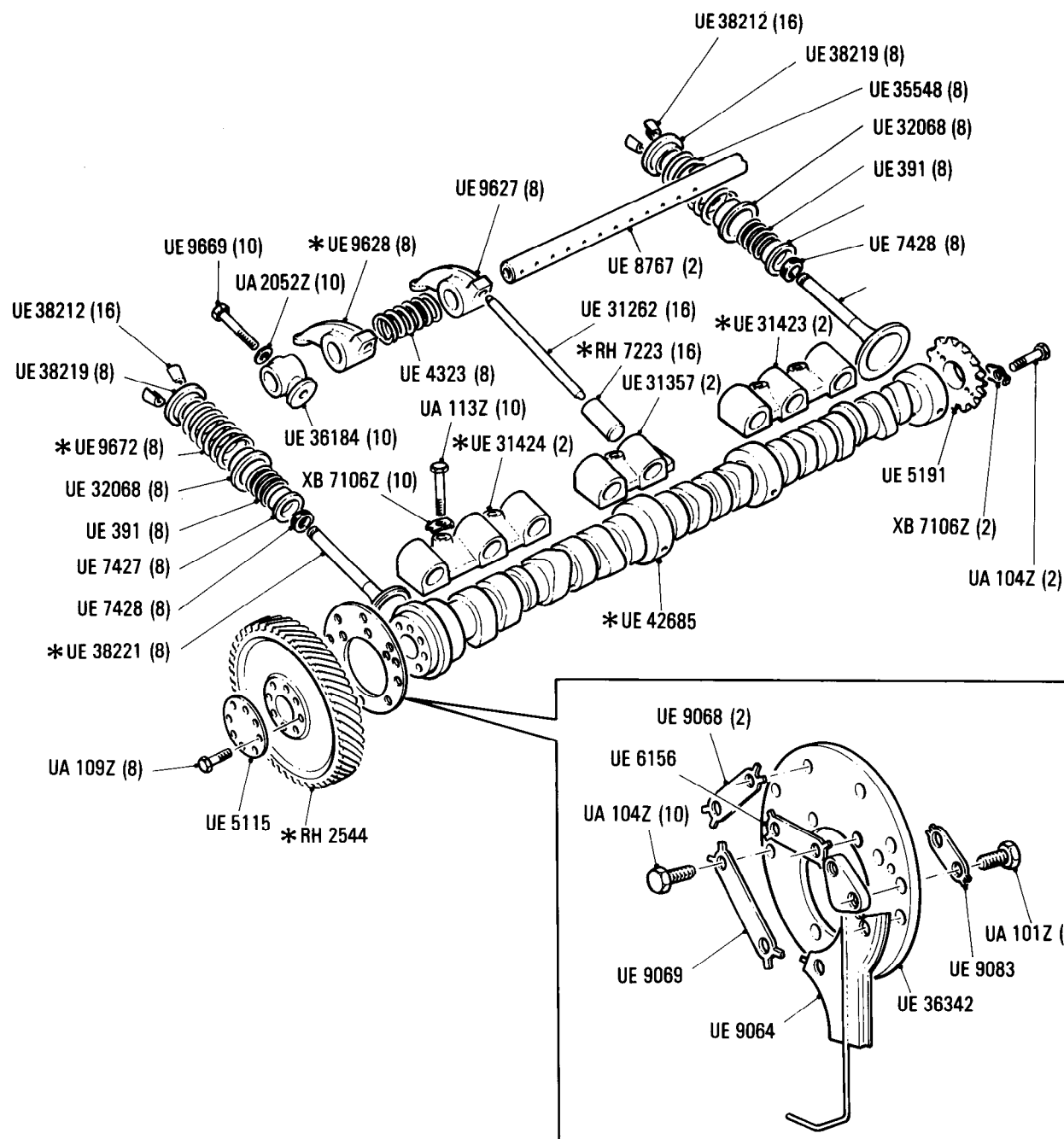
SCAZD0000CCH05112 to 06661

Engine**Camshaft Thrust Plate & Valves**

Cars for countries other than N. America & Japan

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand

**Additional Information**

© Rolls-Royce Motors Limited 1987

- * UE 31424 'A' Bank front and 'B' Bank rear
- * UE 31423 'A' Bank rear and 'B' Bank front
- * UE 42685 } Alternatives
- UE 42806 }
- * RH 7223 Hydraulic tappet assembly Code 'Y'
- * RH 7224 Hydraulic tappet assembly Code 'Z'
- * UE 38221 Inlet valve
- * UE 9628 Inlet rocker
- * RH 2544 UE 36699 Matches set
- UE 6988

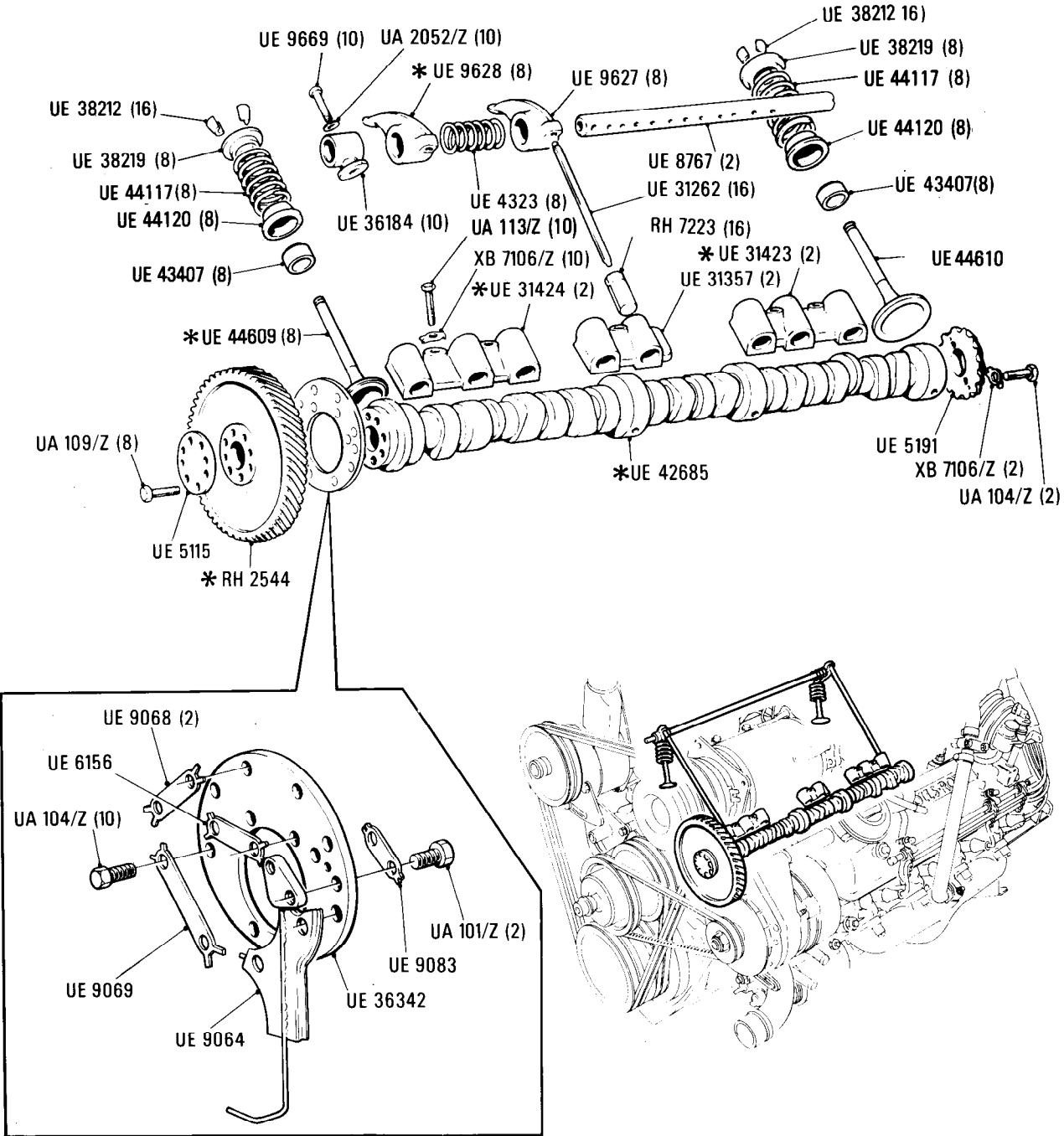
Car serial number

SCAZD003DCX06662 to 10079
except 09984, 10026

Engine
Camshaft Thrust Plate & Valves
Countries other than N. America & Japan

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- * UE 44609 Inlet valve
- * UE 9628 Inlet rocker
- * RH 2882 Decarbonisation kit
- * UE 31423 'A' Bank rear
'B' Bank front
- * UE 31424 'A' Bank front
'B' Bank rear
- * UE 42685 Alternatives
UE 42806
- * RH 2544 UE 36699
UE 6988 } matched set

E5·003·00

Rolls-Royce
Corniche

Bentley
Continental

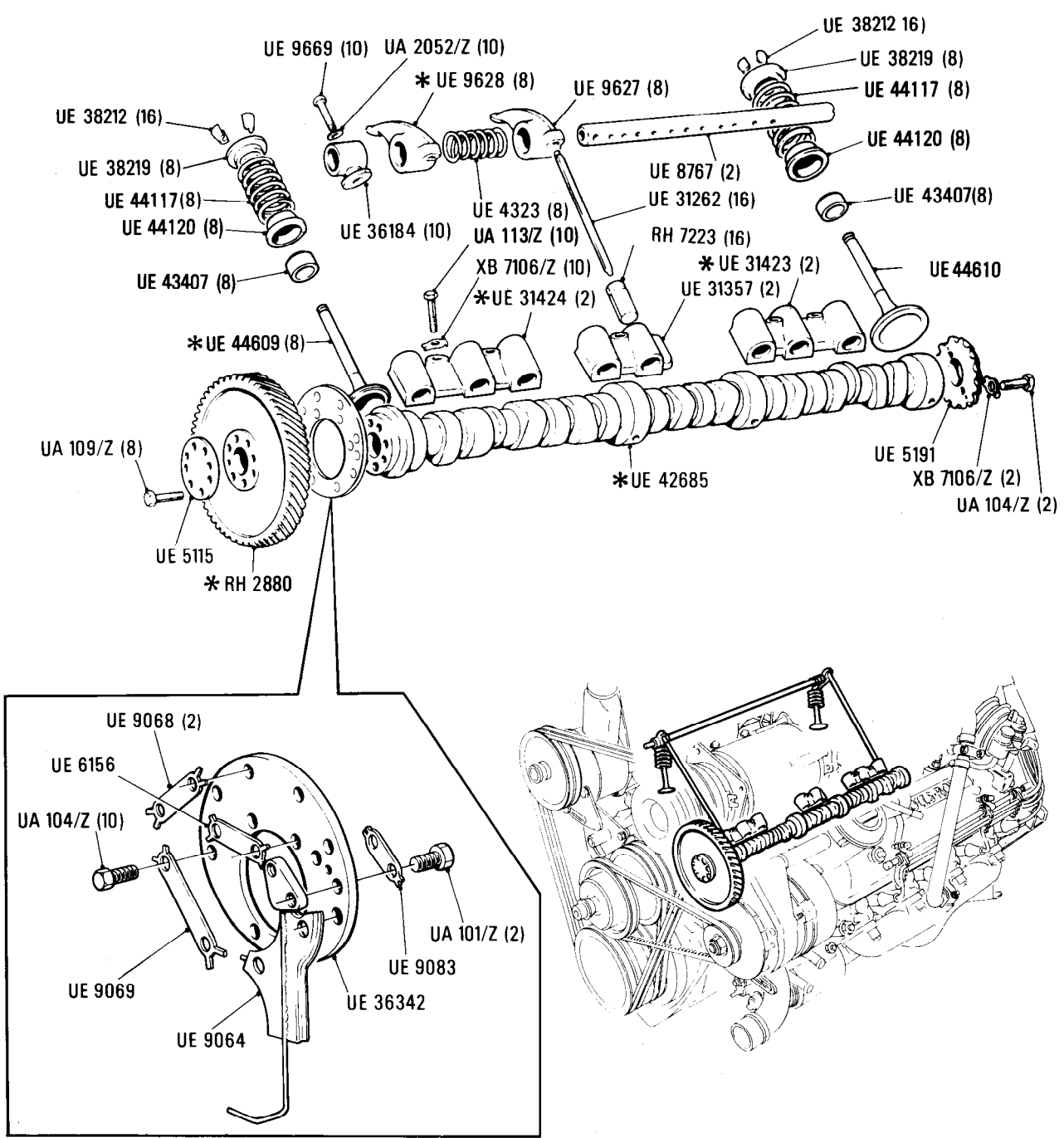
Car serial number

SCAZD000XFCH09984, 10026 to 16968

Engine
Crankshaft, Thrust Plate & Valves

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

- * UE 44609 Inlet valve
- UE 44117 Valve spring
- * UE 9628 Inlet rocker
- * UE 31423 'A' Bank rear 'B' Bank front
- * UE 31424 'A' Bank front 'B' Bank rear
- * UE 42685 } Alternatives
- UE 42806 }
- * RH 2880 UE 42975 } Matched set
- UE 6988 }

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E5·004·00

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

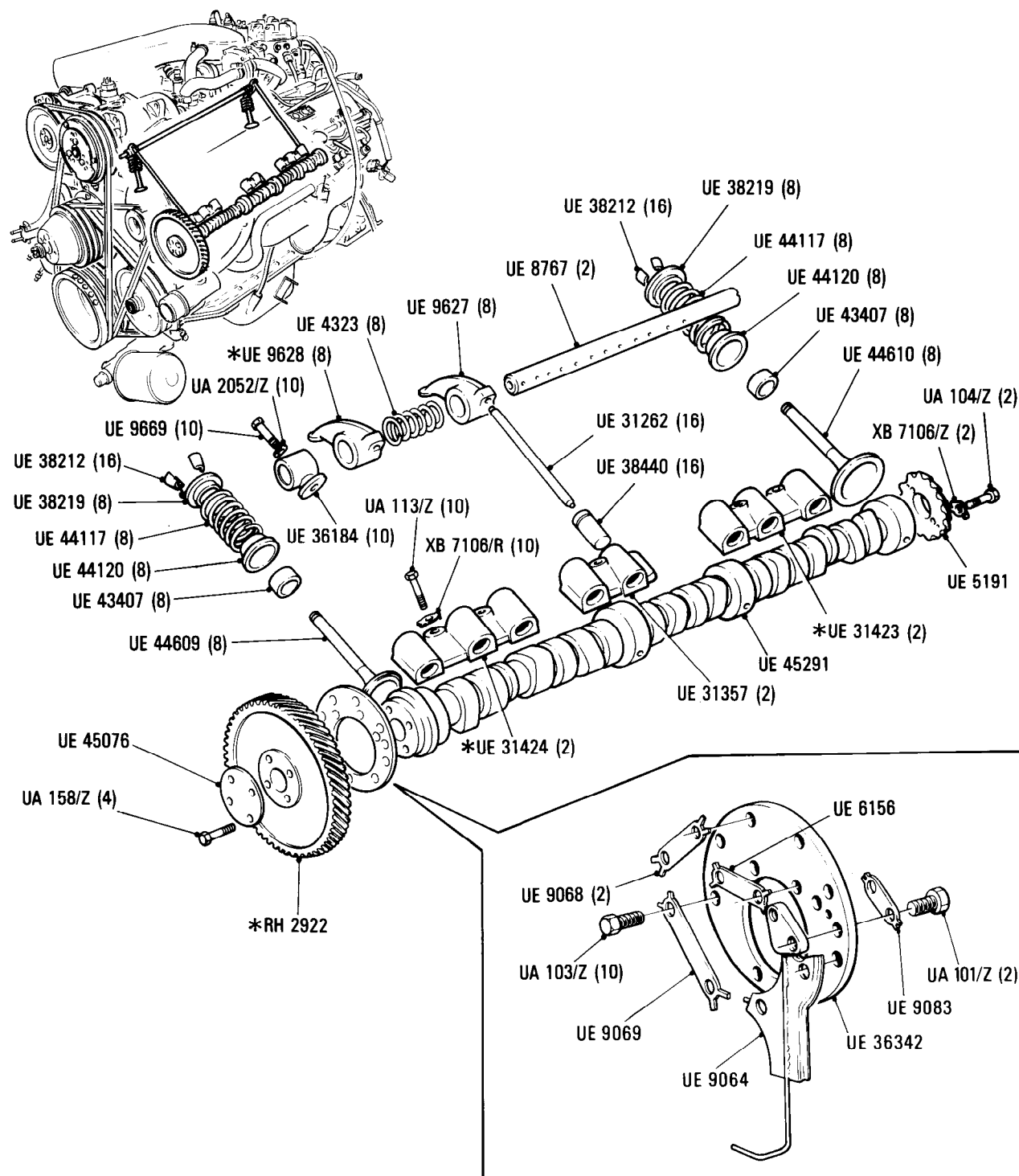
SCAZD0000HCX20010 to 24653

Engine

Camshaft, Thrust Plate & Valves

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



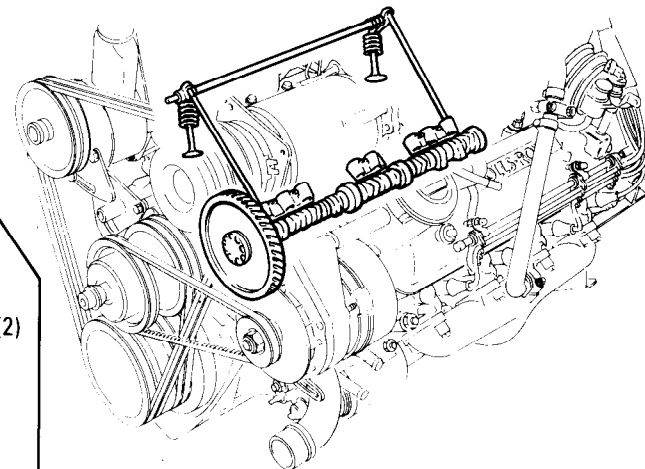
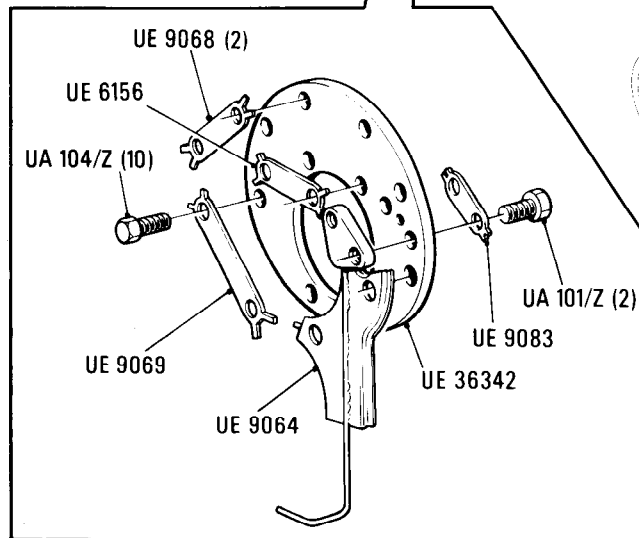
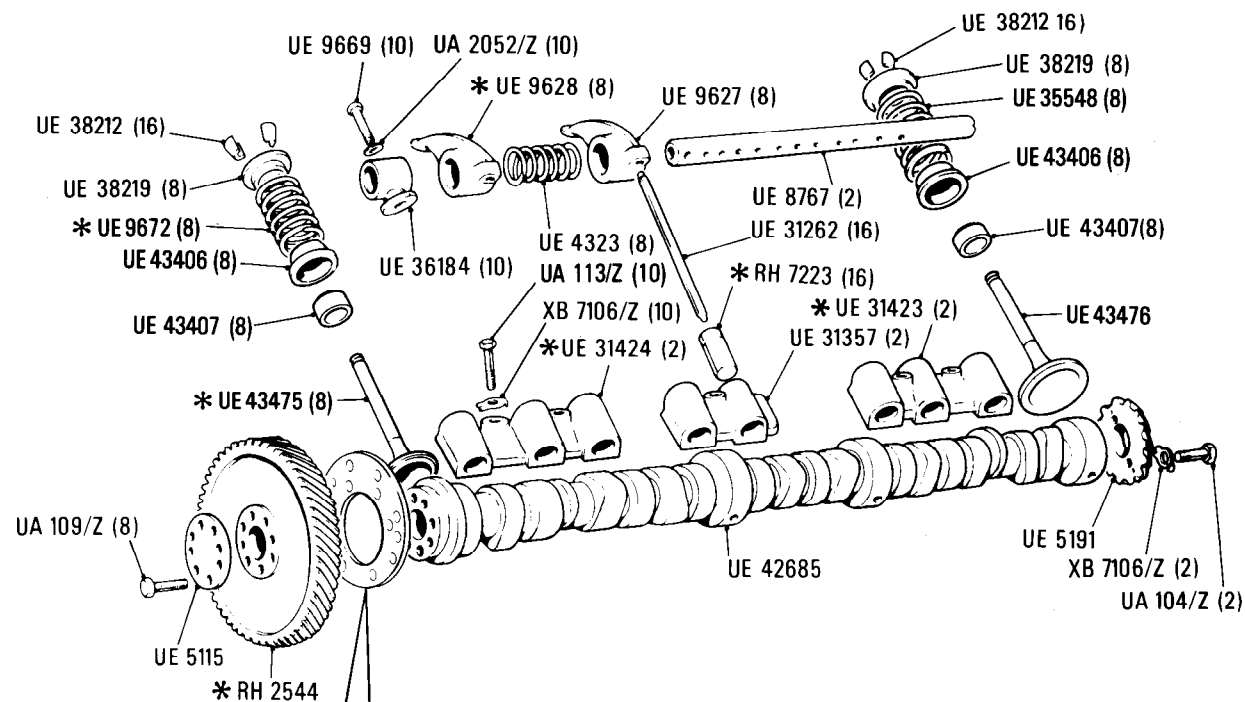
Additional Information

- * UE 9628 Inlet rocker
- UE 9627 Exhaust rocker
- * UE 31423 'A' Bank rear
- UE 31423 'B' Bank front
- * UE 31424 'A' Bank front
- UE 31424 'B' Bank rear
- * RH 2922 UE 42975 } matched set
- UE 44792 }
- * RH 2882 Decarbonisation kit

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E5·020·02Rolls-Royce
CornicheBentley
Continental**Engine**
Camshaft Thrust Plate & Valves
Cars for N. America & Japan**Car serial number****SCAZD0000BCH05037, 05038 to 10077**
except 09950**Parts marked thus * refer to Additional Information below**

◀Left-hand ▶Right-hand

**Additional Information**

© Rolls-Royce Motor Cars Limited 1990

- * UE 43475 Inlet valve
- * UE 9672 Inlet spring
- * UE 9628 Inlet rocker
- * RH 2544 UE 36699 } Matched set
- UE 6988 }
- * UE 31423 'A' bank rear 'B' bank front
- * UE 31424 'A' bank front 'B' bank rear
- * RH 2882 Decarbonisation kit

Engine**Camshaft Thrust Plate & Valves**

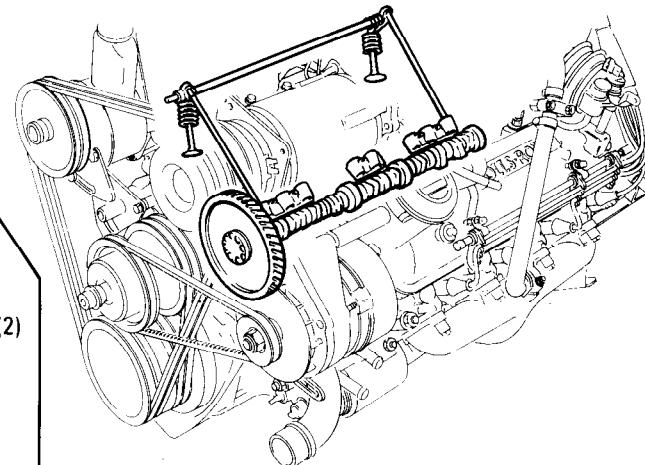
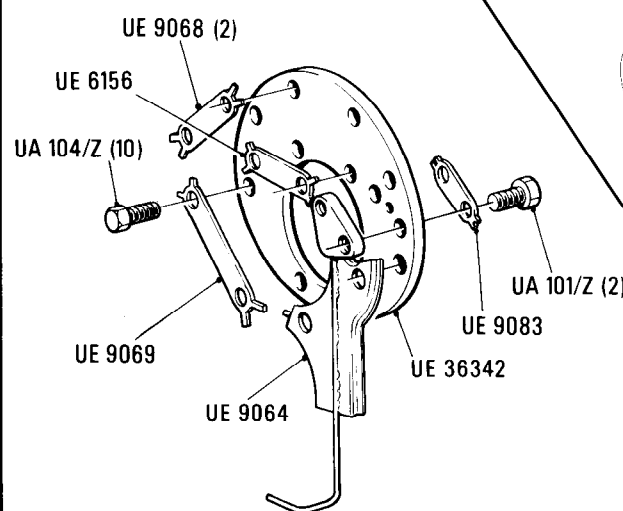
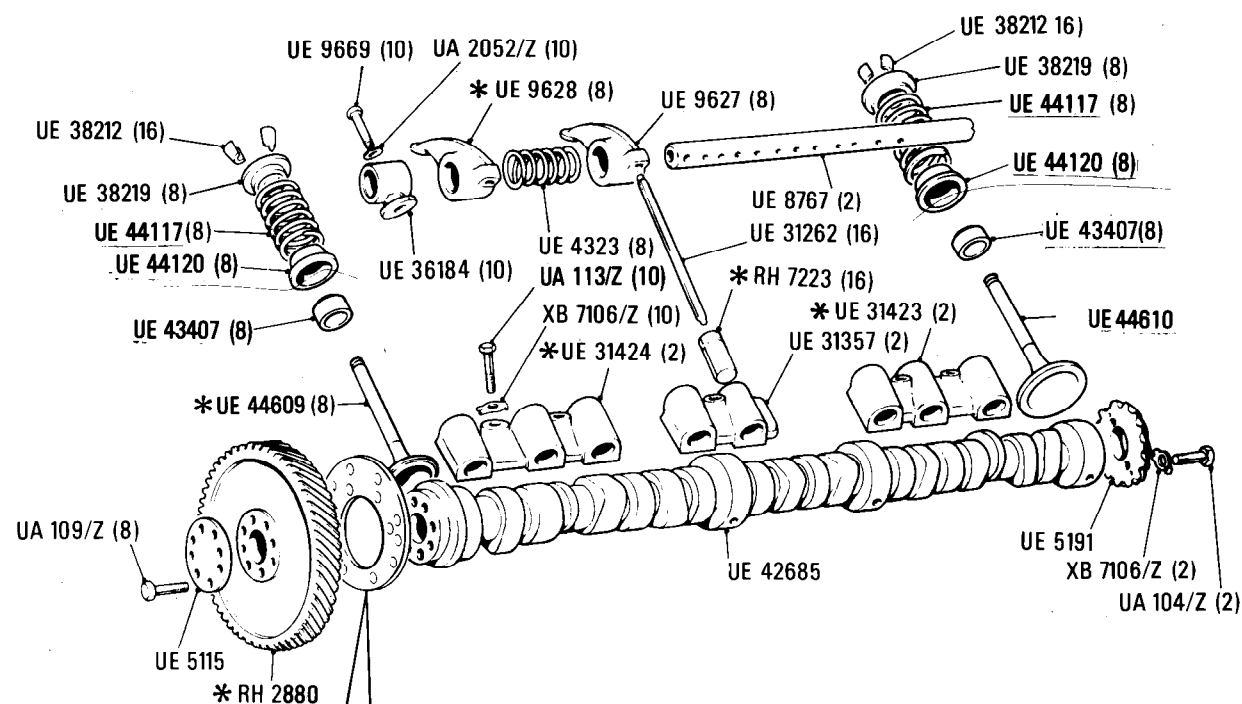
Cars for N. America & Japan

Car serial number

SCAZD42A1FCX09950, 10077 to 16968

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand

**Additional Information**

- * UE 44609 Inlet valve
- * UE 9628 Inlet rocker
- * RH 2544 UE 36699 } Matched set
UE 6988 }
- * UE 31423 'A' bank rear 'B' bank front
- * UE 31424 'A' bank front 'B' bank rear
- * RH 2880 UE 42975 } Matched set
UE 6988 }
- * RH 2882 Decarbonisation kit

E6•001•00

Rolls-Royce
Corniche

Bentley
Continental

Engine

Cylinder Head

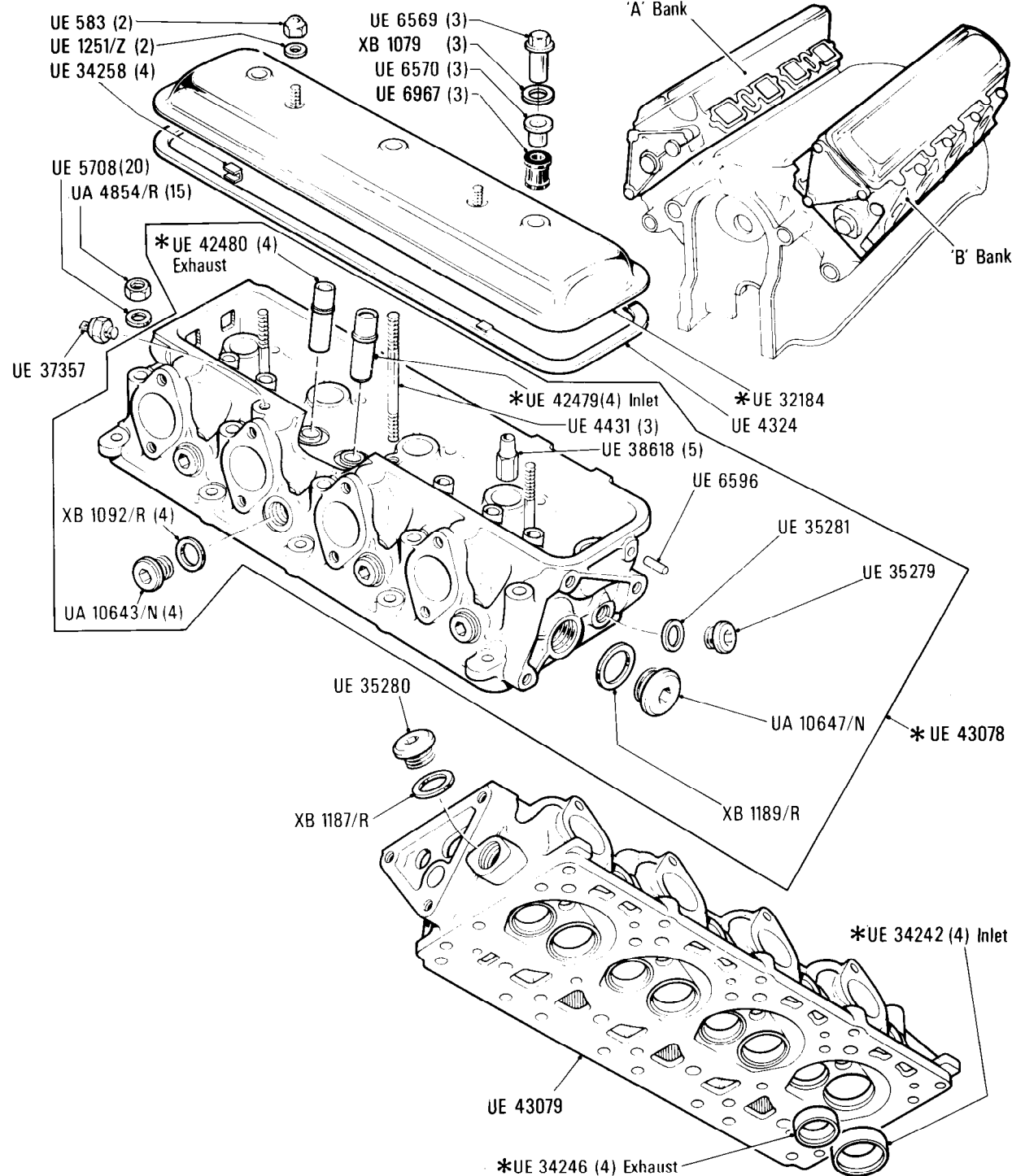
Cars for countries other than N. America & Japan

Car serial number

SCAZD0000CCH05112 to 06661

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

* UE 32148 Rolls-Royce cars
UE 32185 Bentley cars

* UE 42480 Valve Guide Exhaust (standard)
UE 42502 Valve Guide Exhaust (.002 in. oversize)
UE 42503 Valve Guide Exhaust (.005 in. oversize)
UE 42504 Valve Guide Exhaust (.010 in. oversize)

* UE 42479 Valve Guide Inlet (standard)
UE 42499 Valve Guide Inlet (.002 in. oversize)
UE 42500 Valve Guide Inlet (.005 in. oversize)
UE 42501 Valve Guide Inlet (.010 in. oversize)

* UE 34246 Valve Seat Exhaust (standard)
UE 34247 Valve Seat Exhaust (.005 in. oversize)
UE 34248 Valve Seat Exhaust (.010 in. oversize)
UE 34249 Valve Seat Exhaust (.015 in. oversize)

* UE 34242 Valve Seat Inlet (standard)
UE 34243 Valve Seat Inlet (.005 in. oversize)
UE 34244 Valve Seat Inlet (.010 in. oversize)
UE 34245 valve seat Inlet (.015 in. oversize)

* UE 43078 Cylinder head assembly 'A' & 'B' bank

E6·002·00

Rolls-Royce
Corniche

Bentley
Continental

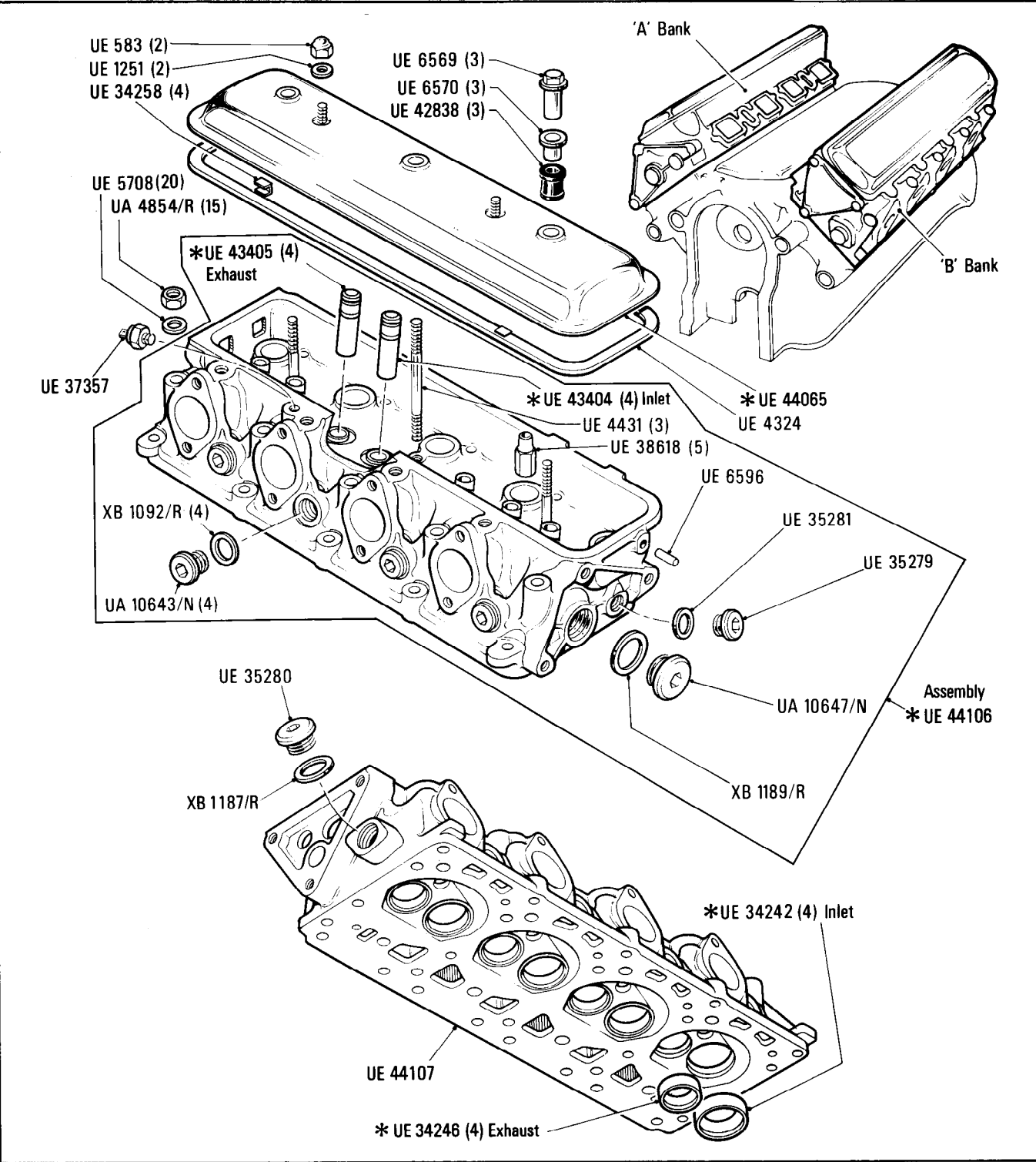
Car serial number

SCAZD0003DCX06662 to 13161

Engine
Cylinder Heads
Countries other than N. America, Japan & Australia

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

- * UE 44065 Rocker cover RR
- UE 44066 Rocker cover Bentley
- * UE 44106 Cylinder head assembly 'A' and 'B' bank
- UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- * UE 43405 Valve guide exhaust (standard)
- UE 44293 Valve guide exhaust (.002 in. oversize)
- UE 44294 Valve guide exhaust (.005 in. oversize)
- UE 44295 Valve guide exhaust (.010 in. oversize)
- * UE 43404 Valve guide inlet (standard)

- * UE 44290 Valve guide inlet (.002 in. oversize)
- UE 44291 Valve guide inlet (.005 in. oversize)
- UE 44292 Valve guide inlet (.010 in oversize)
- * UE 34246 Valve seat exhaust (standard)
- UE 34247 Valve seat exhaust (.005 in. oversize)
- UE 34248 Valve seat exhaust (.010 in. oversize)
- UE 34249 Valve seat exhaust (.015 in. oversize)
- * UE 34242 Valve seat inlet (standard)
- UE 34243 Valve seat inlet (.005 in. oversize)
- UE 34244 Valve seat inlet (.010 in. oversize)
- UE 34245 Valve seat inlet (.015 in. oversize)

E6·003·00

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

SCAZD42A5GCX13162 to 16968

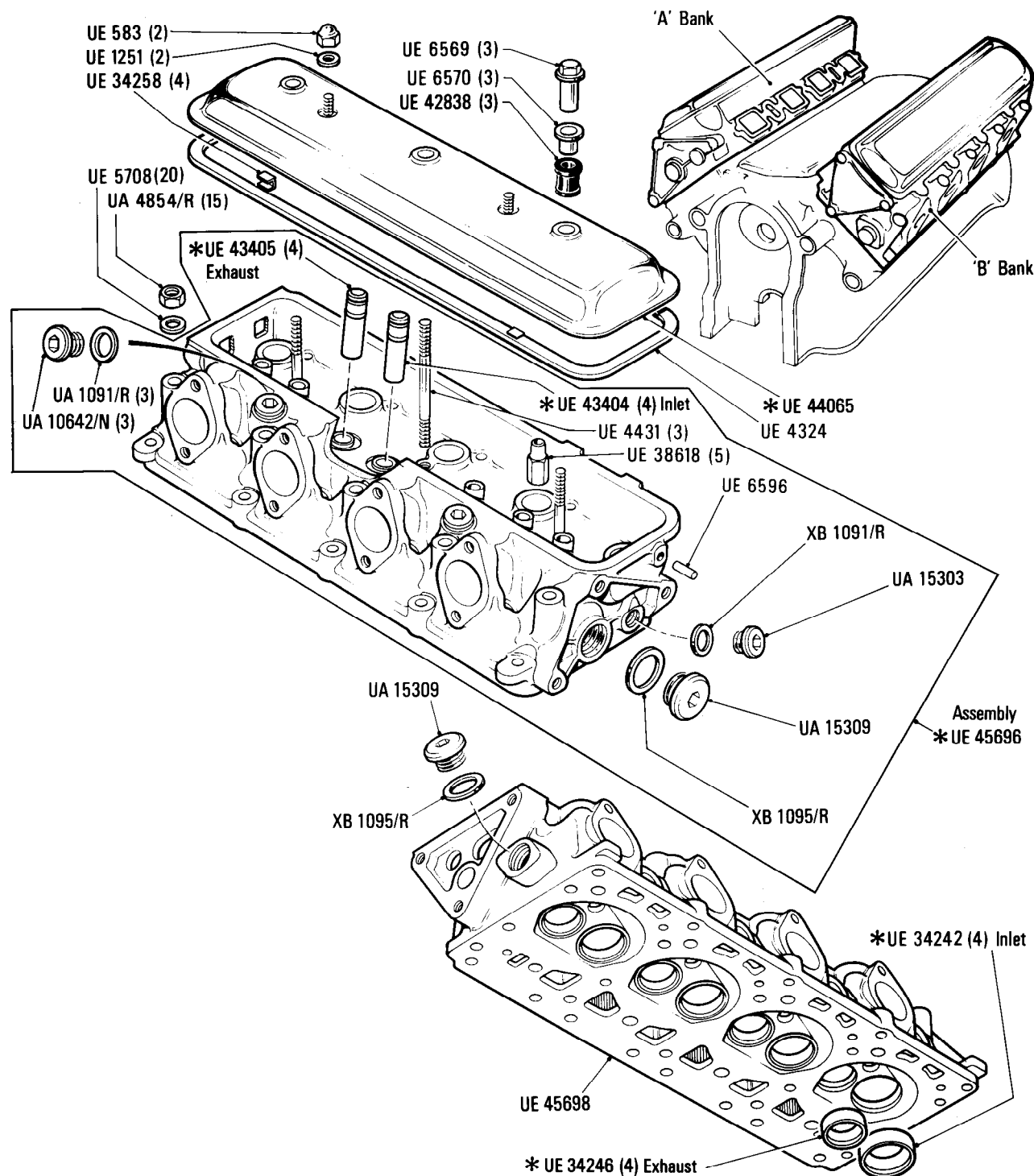
Engine

Cylinder Heads

Cars for countries other than N. America, Japan & Australia

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

- * UE 45696 Cylinder head assembly 'A' & 'B' bank
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- UE 43405 Valve guide exhaust (standard)
- UE 44293 Valve guide exhaust (.002 in. oversize)
- UE 44294 Valve guide exhaust (.005 in. oversize)
- UE 44295 Valve guide exhaust (.010 in oversize)
- * UE 43404 Valve guide Inlet (standard)
- UE 44290 Valve guide inlet (.002 in. oversize)
- UE 44291 Valve guide inlet (.005 in. oversize)
- UE 44292 Valve guide inlet (.010 in. oversize)

- * UE 34246 Valve seat exhaust (standard)
- UE 34247 Valve seat exhaust (.005 in. oversize)
- UE 34248 Valve seat exhaust (.010 in. oversize)
- UE 34249 Valve seat exhaust (.015 in. oversize)
- * UE 34242 Valve seat inlet (standard)
- UE 34243 Valve seat inlet (.005 in. oversize)
- UE 34244 Valve seat inlet (.010 in. oversize)
- UE 34245 Valve seat inlet (.015 in. oversize)

E6•004•01

Rolls-Royce
Corniche

Bentley
Continental

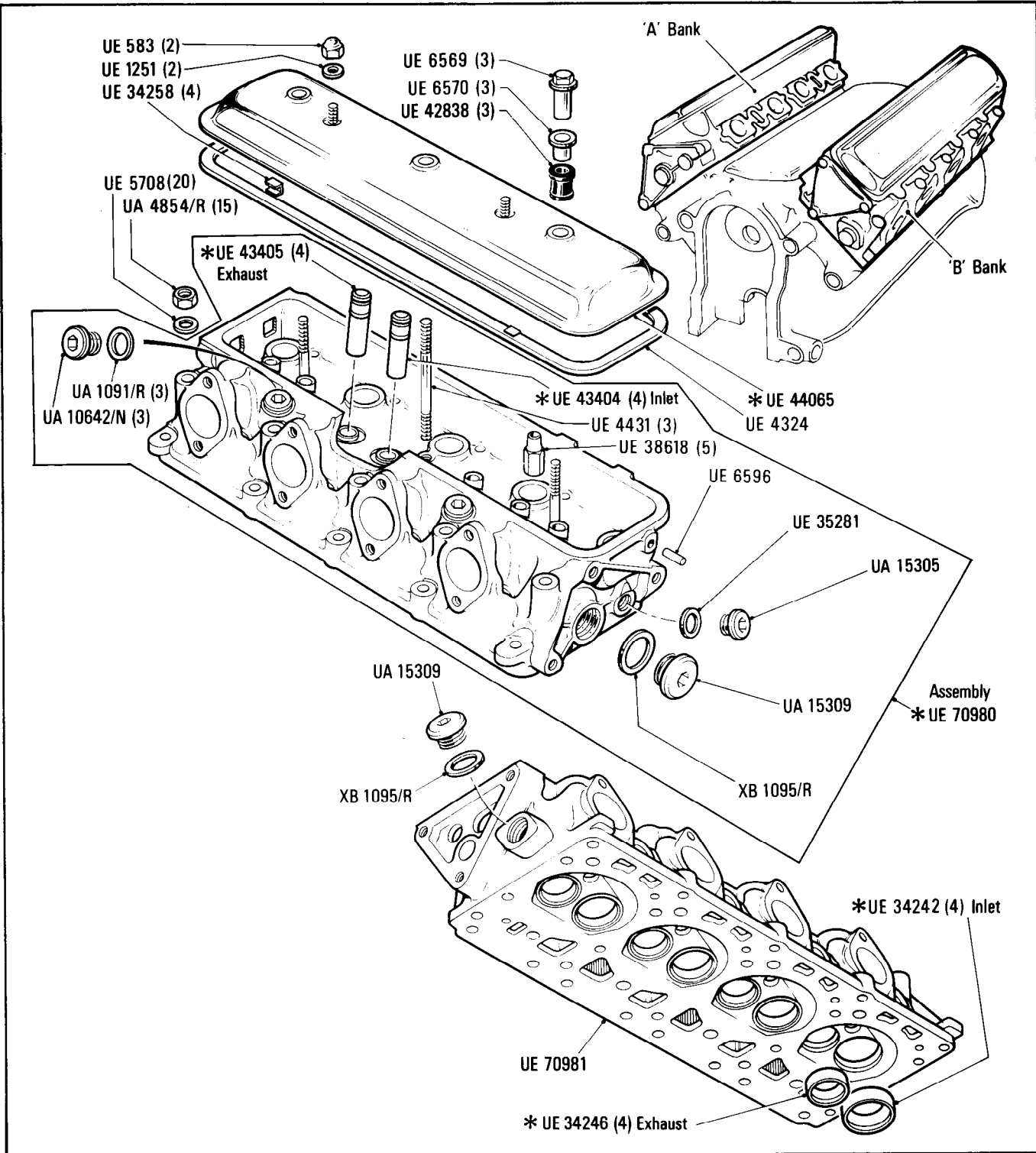
Engine Cylinder Heads

Car serial number

SCAZD0000HCX20010 to 29290

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

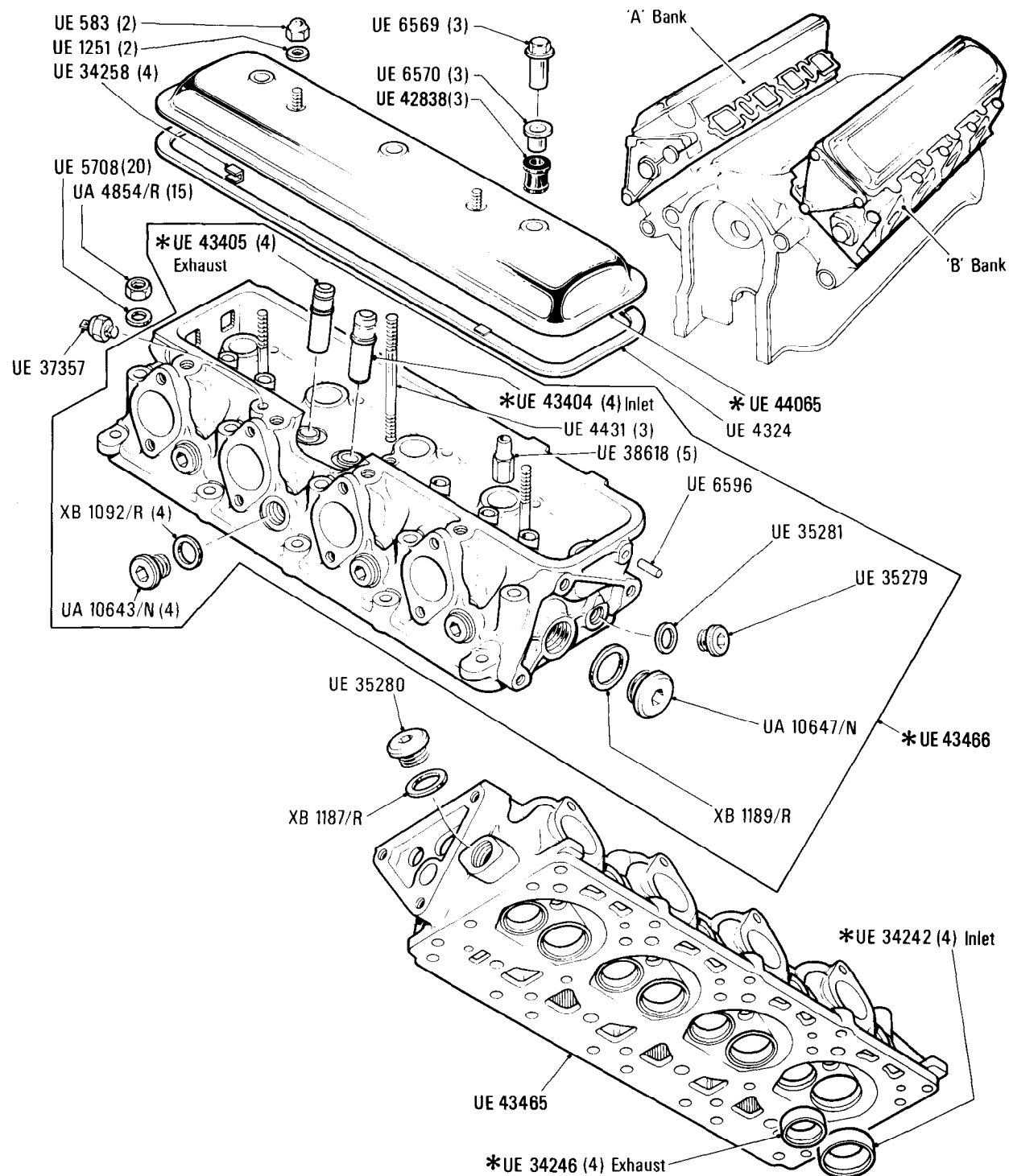
© Rolls-Royce Motors Limited 1991

- * UE 70980 Cylinder head assembly A & B Banks
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- UE 43405 Valve guide exhaust (standard)
- UE 44293 Valve guide exhaust (.002 in. oversize)
- UE 44294 Valve guide exhaust (.005 in. oversize)
- UE 44295 Valve guide exhaust (.010 in. oversize)
- * UE 43404 Valve guide inlet (standard)
- UE 44290 Valve guide inlet (.002 in. oversize)
- UE 44291 Valve guide inlet (.005 in. oversize)
- UE 44292 Valve guide inlet (.010 in. oversize)

- * UE 34246 Valve seat exhaust (standard)
- UE 34247 Valve seat exhaust (.005 in. oversize)
- UE 34248 Valve seat exhaust (.010 in. oversize)
- UE 34249 Valve seat exhaust (.015 in. oversize)
- * UE 34242 Valve seat inlet (standard)
- UE 34243 Valve seat inlet (.005 in. oversize)
- UE 34244 Valve seat inlet (.010 in. oversize)
- UE 34245 Valve seat inlet (.015 in. oversize)
- * RH 2984 Decarbonising kit

E6·020·00Rolls-Royce
CornicheBentley
Continental**Car serial number****SCAZD0006CCH05037 to 05699****Engine**
Cylinder Heads
Cars for N. America & Japan**Parts marked thus * refer to Additional Information below**

◀Left-hand ▶Right-hand

**Additional Information**

- * UE 43405 Valve guide exhaust (standard)
- UE 44290 Valve guide exhaust (.002 in. oversize)
- UE 44291 Valve guide exhaust (.005 in. oversize)
- UE 44292 Valve guide exhaust (.010 in. oversize)
- * UE 43404 Valve guide inlet (standard)
- UE 44293 Valve guide inlet (.002 in. oversize)
- UE 44294 Valve guide inlet (.005 in. oversize)
- UE 44295 Valve guide inlet (.010 in. oversize)
- * UE 34246 Valve seat exhaust (standard)
- UE 34247 Valve seat exhaust (.005 in. oversize)
- UE 34248 Valve seat exhaust (.010 in. oversize)
- UE 34249 Valve seat exhaust (.015 in. oversize)

- * UE 34242 Valve seat inlet (standard)
- UE 34243 Valve seat inlet (.005 in. oversize)
- UE 34244 Valve seat inlet (.010 in. oversize)
- UE 34245 Valve seat inlet (.015 in. oversize)
- * UE 43466 Cylinder head assembly 'A' & 'B' Banks
- * UE 32184 Rolls-Royce cars
- UE 32185 Bentley cars
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars

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E6·021·00

Rolls-Royce
Corniche

Bentley
Continental

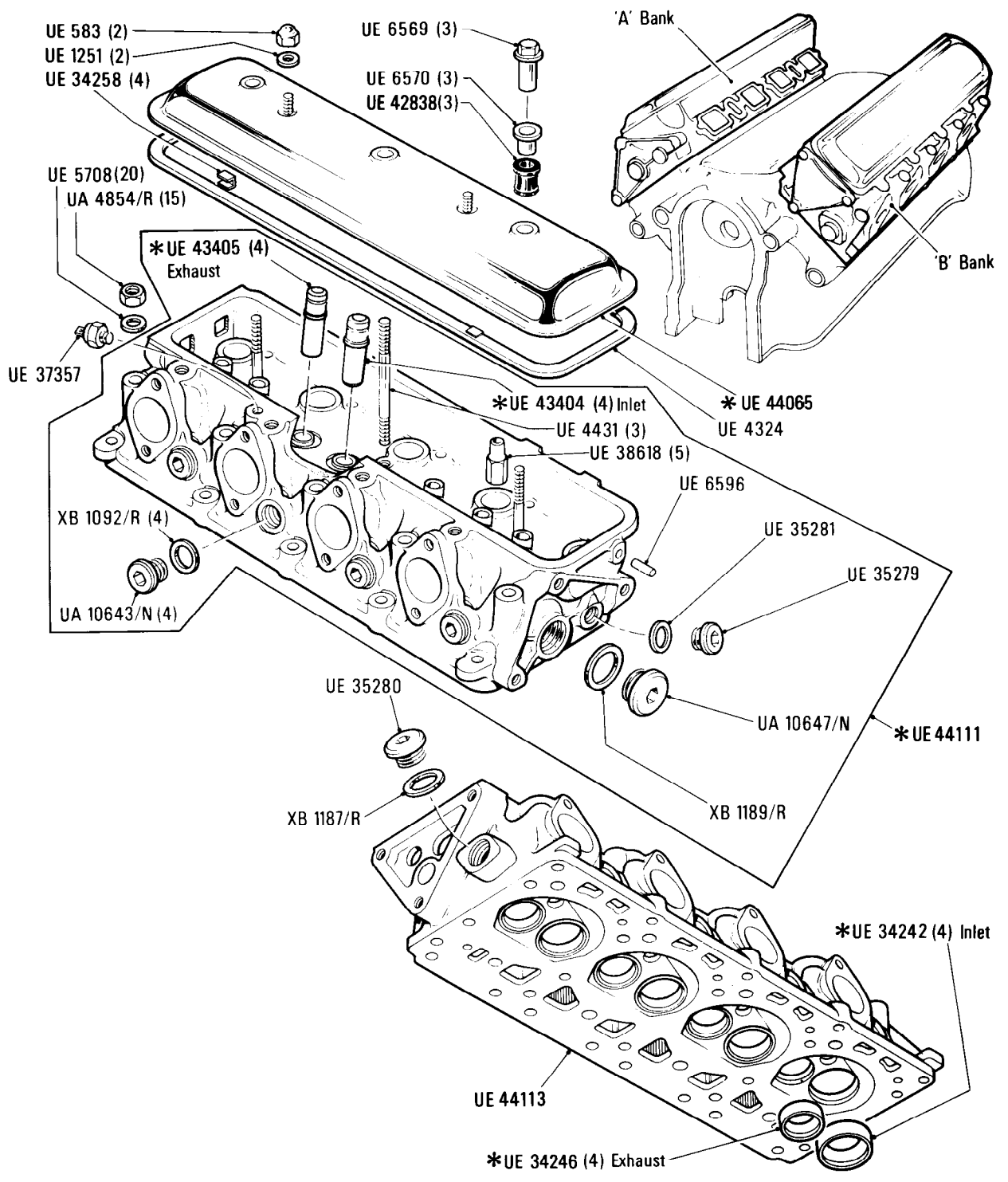
Engine
Cylinder Heads
Cars for N. America

Car serial number

SCAZD42A6DCX05700 to 14401

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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- * UE 43405 Valve guide exhaust (standard)
- UE 44293 Valve guide exhaust (.002 in. oversize)
- UE 44294 Valve guide exhaust (.005 in. oversize)
- UE 44295 Valve guide exhaust (.010 in. oversize)
- * UE 43404 Valve guide inlet (standard)
- UE 44290 Valve guide inlet (.002 in oversize)
- UE 44291 Valve guide inlet (.005 in. oversize)
- UE 44292 Valve guide inlet (.010 in. oversize)
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- * UE 44111 Cylinder head assembly 'A' & 'B' banks

E6·022·01

Rolls-Royce
Corniche

Bentley
Continental

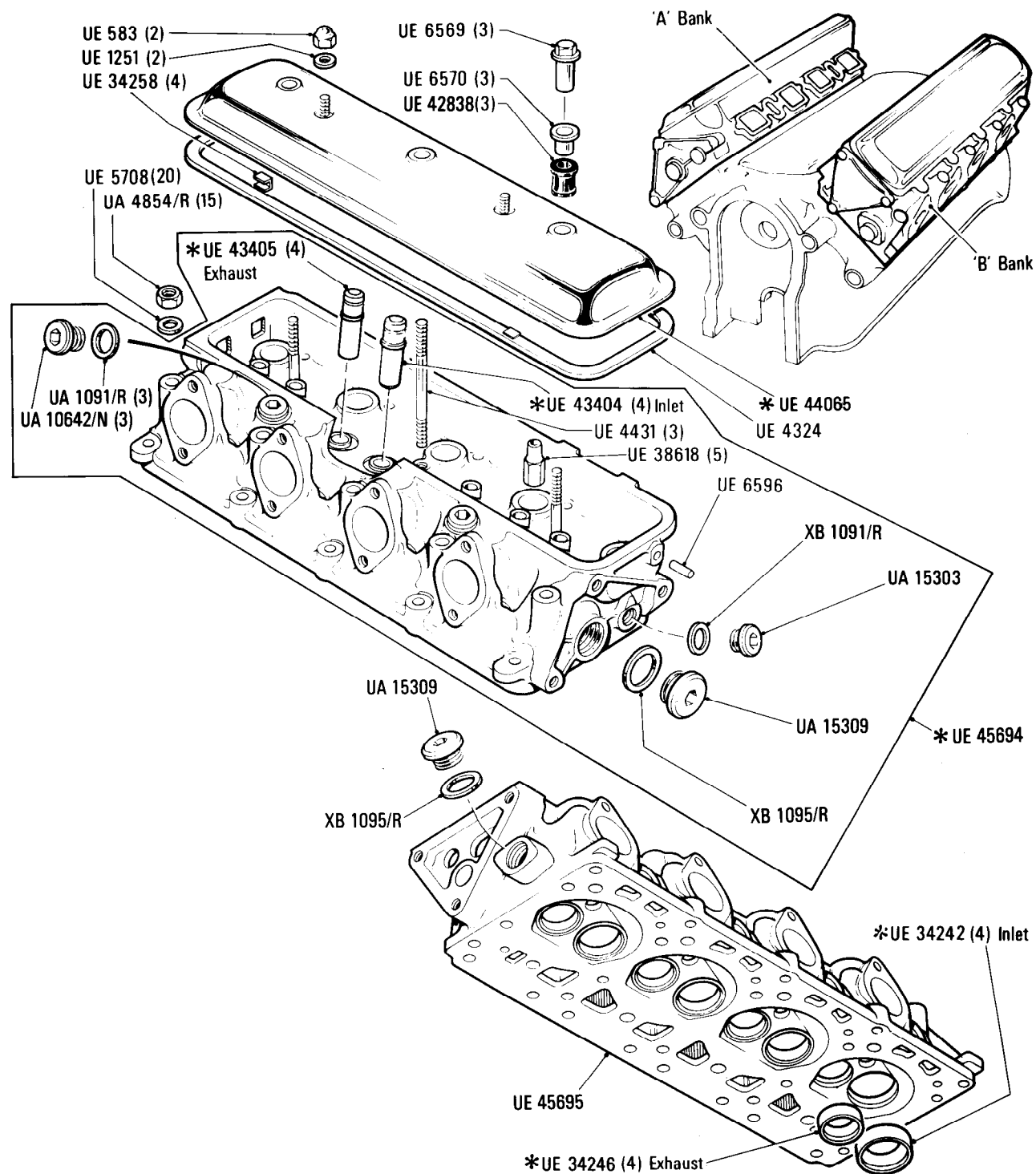
Engine
Cylinder Heads
Cars for N. America & Australia

Car serial number

SCAZD42A4GCX14402 to 16968

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

- * UE 45694 Cylinder head assembly 'A' and 'B' banks
- * UE 44065 Rolls-Royce cars
- UE 44066 Bentley cars
- * UE 43405 Valve guide exhaust (standard)
- UE 44293 Valve guide exhaust (.002 in oversize)
- UE 44294 Valve guide exhaust (.005 in oversize)
- UE 44295 Valve guide exhaust (.010 in oversize)
- * UE 43404 Valve guide inlet (Standard)
- UE 44290 Valve guide inlet (.002 in oversize)
- UE 44291 Valve guide inlet (.005 in oversize)
- UE 44292 Valve guide inlet (.010 in oversize)
- * UE 34246 Valve seat exhaust (Standard)

- UE 34247 Valve seat exhaust (.005 in oversize)
- UE 34248 Valve seat exhaust (.010 in oversize)
- UE 34249 Valve seat exhaust (.015 in oversize)
- * UE 34242 Valve seat inlet (Standard)
- UE 43243 Valve seat inlet (.005 in oversize)
- UE 34244 Valve seat inlet (.010 in oversize)
- UE 34245 Valve seat inlet (.015 in oversize)

E7•001•00

Rolls-Royce
Corniche

Bentley
Continental

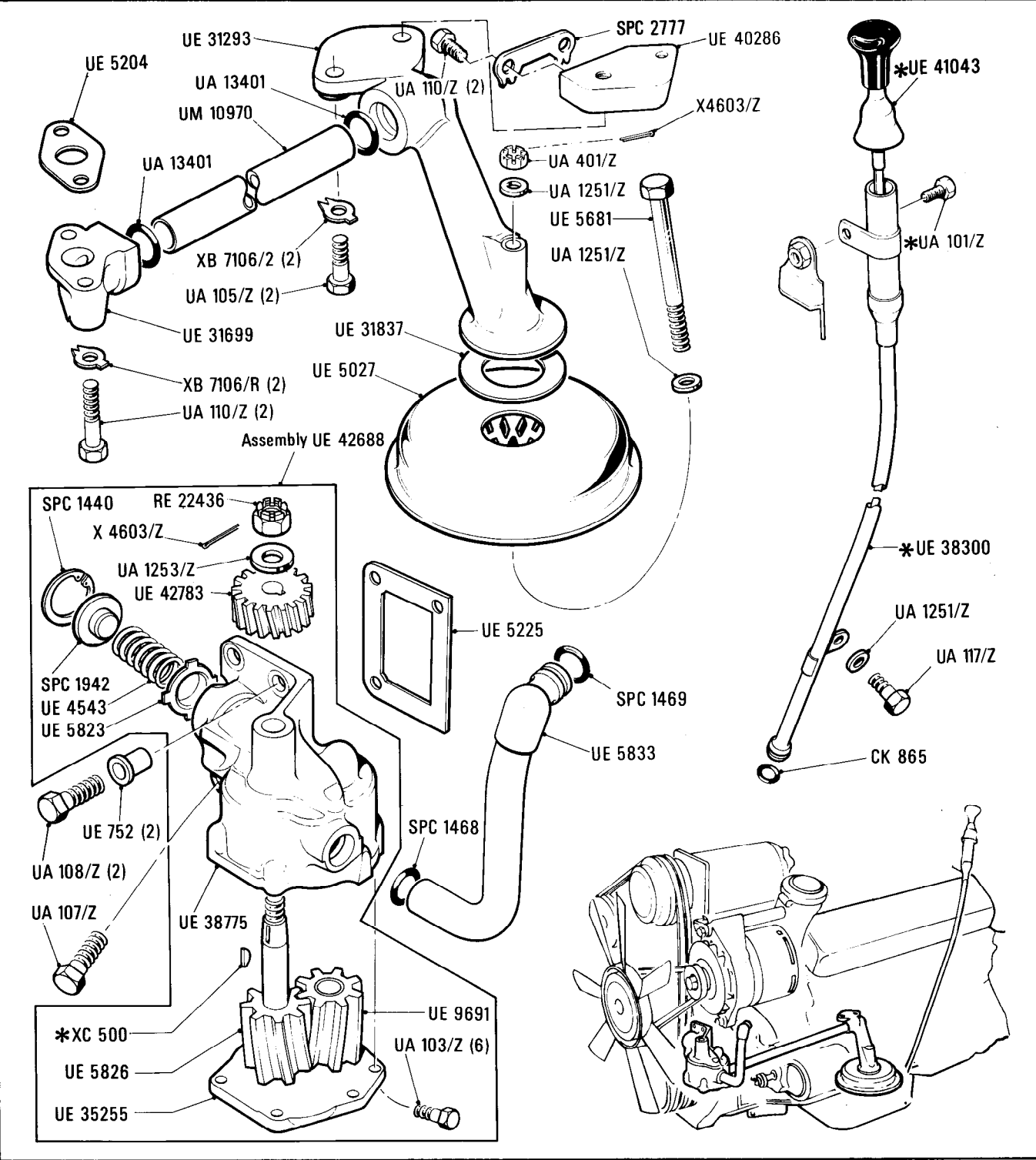
Engine
Oil Pump, Oil Pick Up & Dipstick

Car serial number

SCAZD0006CCH05037 to 16968

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

- * XC 500 .0935 in wide
XC 501 .0940 in wide
XC 502 .0945 in wide
XC 503 .0950 in wide
- * UE 38300 Required on cars for countries other than N. America and Japan
UE 42840 Required on cars for N. America and Japan
- * UE 41043 Required on cars for countries other than N. America and Japan
UE 43047 Required on cars for N. America and Japan
- * UE 42836 Required on cars for N. America and Japan
SPC 2164 Required on cars for countries other N. America and Japan
- * UA 101Z Required on cars for N. America and Japan
UA 102Z Required on cars for countries other than N. America and Japan
UA 1251Z Required on cars for countries other than N. America and Japan
UA 351Z Required on cars for countries other than N. America and Japan

Bentley
Continental

Oil Pump, Oil Pick Up & Dipstick

SCAZD0000HCX20010 to 24653

◁ Left-hand ▷ Right-hand

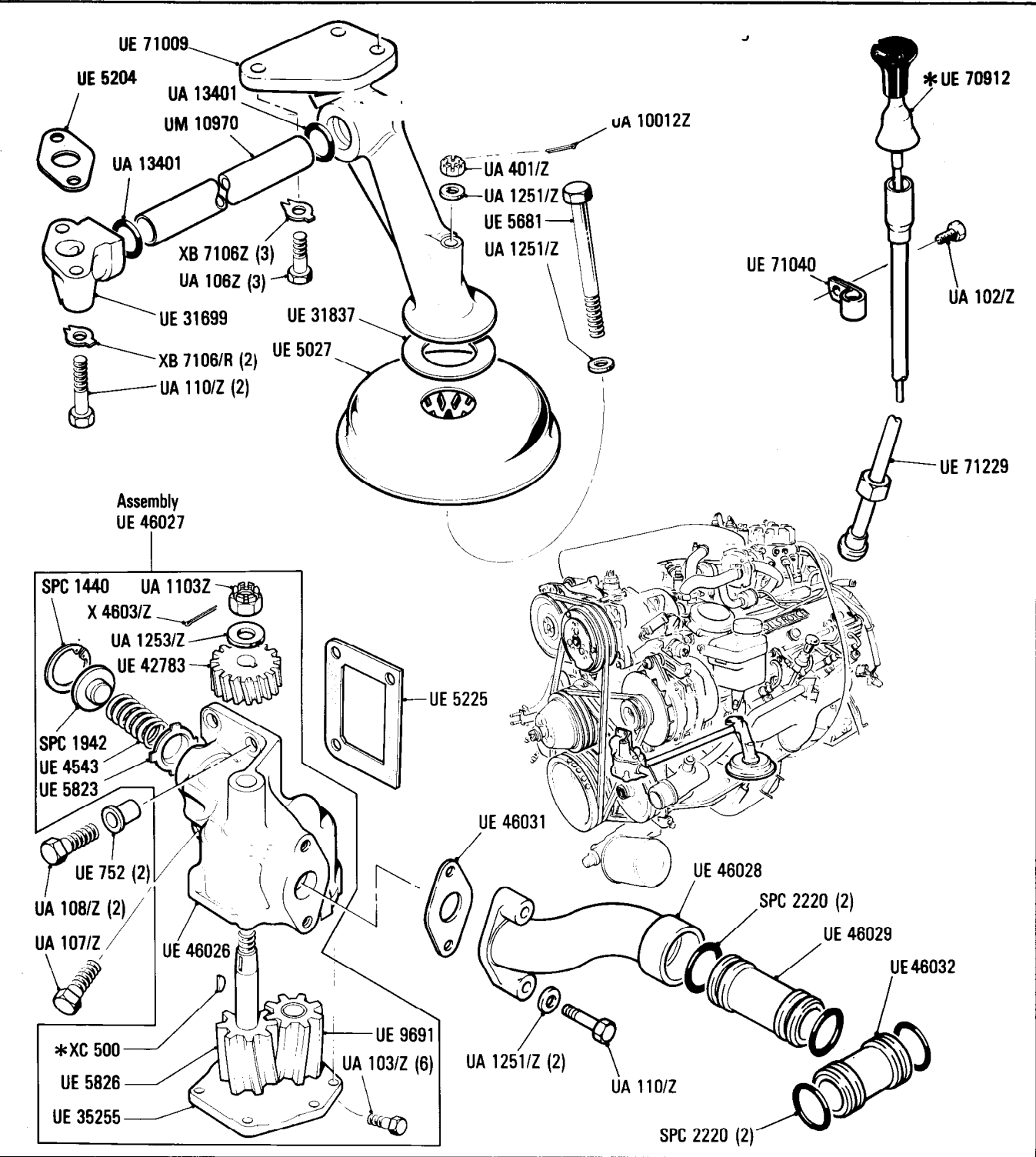


Car serial number

SCAZD00A7KCH23246, 23247,
24770 to 29290

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

* XC 500 .0935 in wide
XC 501 .0940 in wide
XC 502 .0945 in wide
XC 503 .0950 in wide

E8•001•00

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

SCAZD0006CCH05037 to 16968

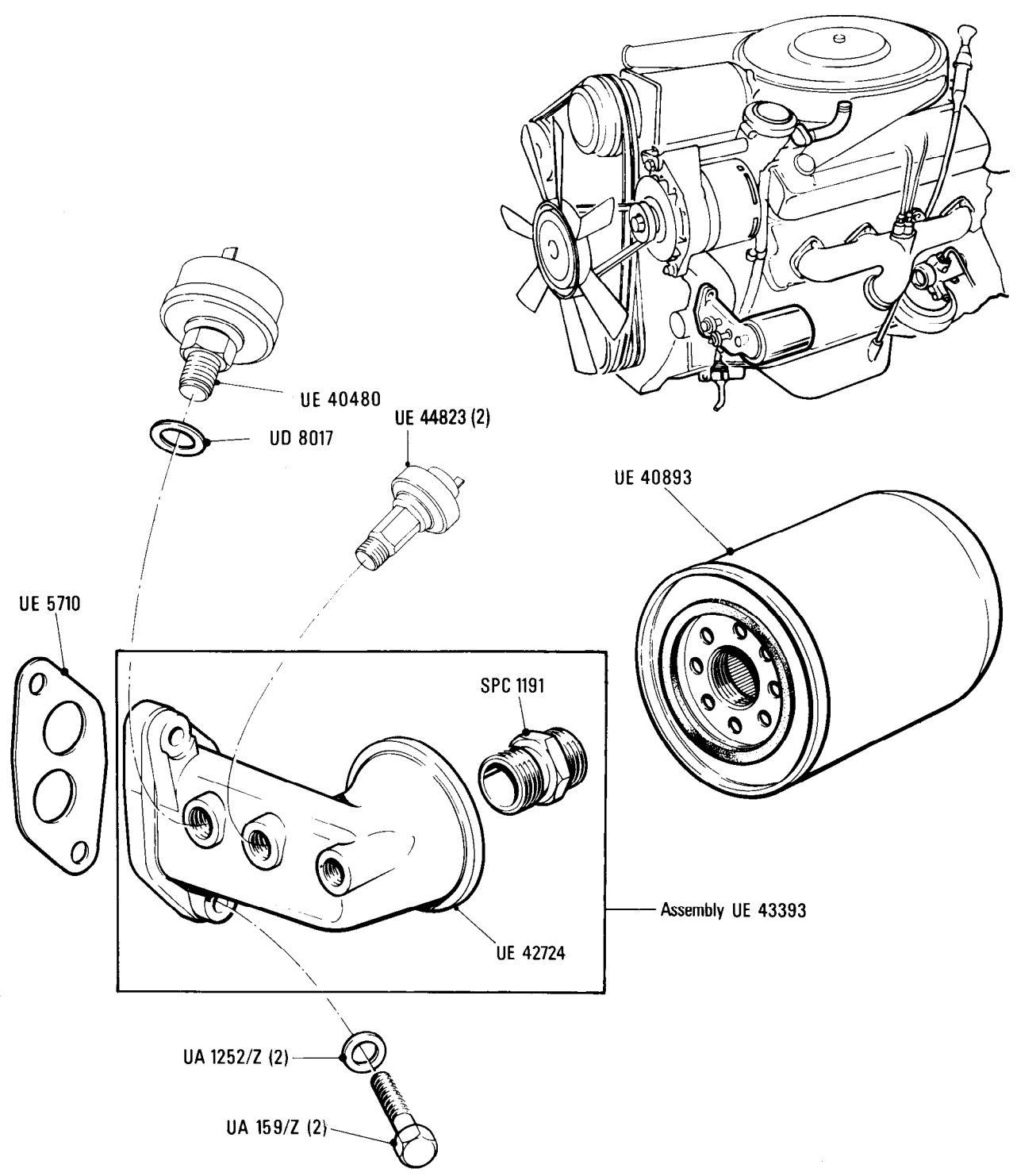
Engine

Oil Filter & Fittings

Cars for Countries other than N. America & Japan

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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E8•002•01

Rolls-Royce
Corniche

Bentley
Continental

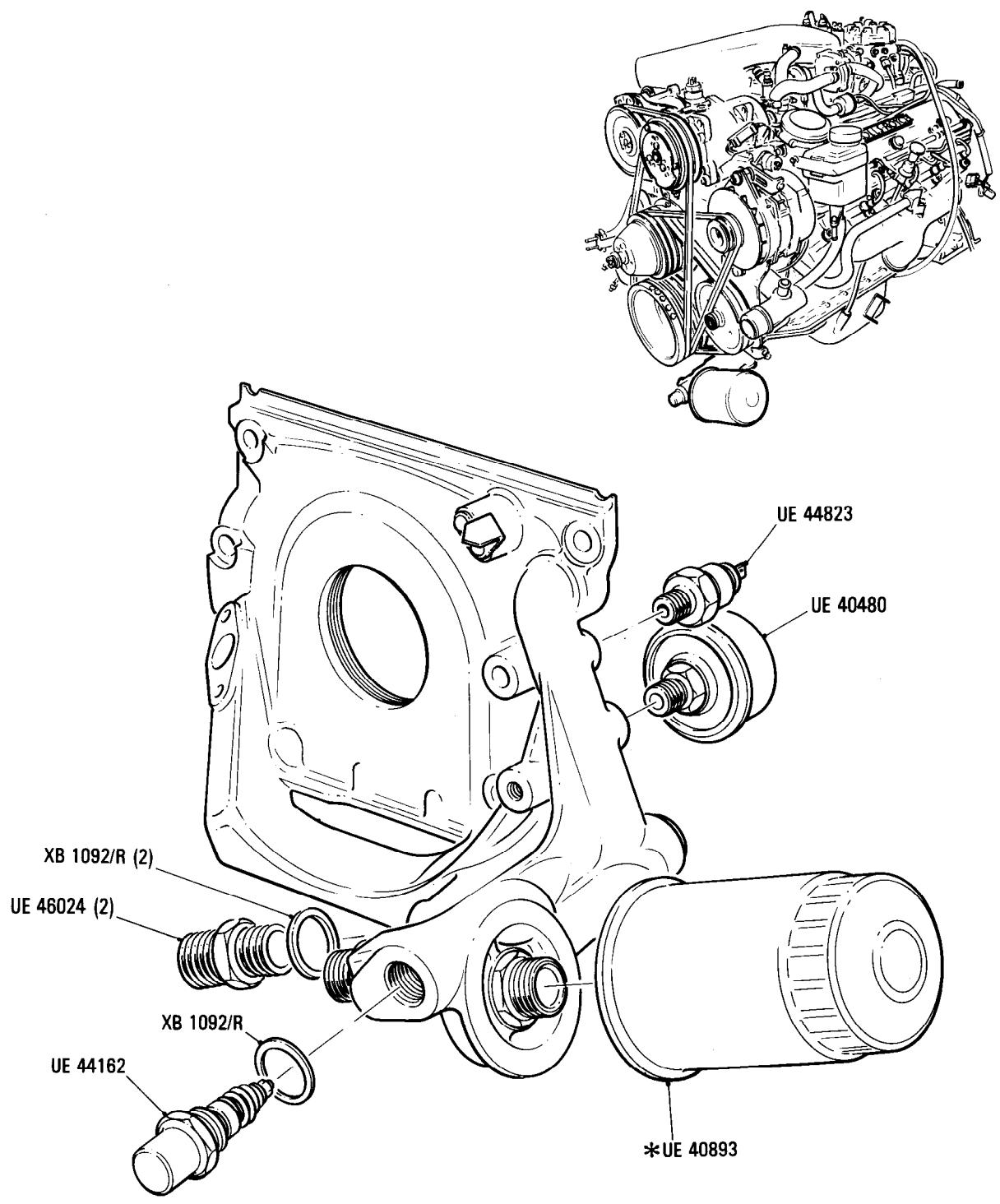
Car serial number

SCAZD0000HCX20010 to 29290

Engine
Oil Filter & Fittings

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

- | | |
|------------|----------------|
| * UE 40893 | } Alternatives |
| UE 45018 | |
| UE 45017 | |

E8·020·00

Rolls-Royce
Corniche

Bentley
Continental

Engine

Oil Filter & Fittings N. America and Australia

Car serial number

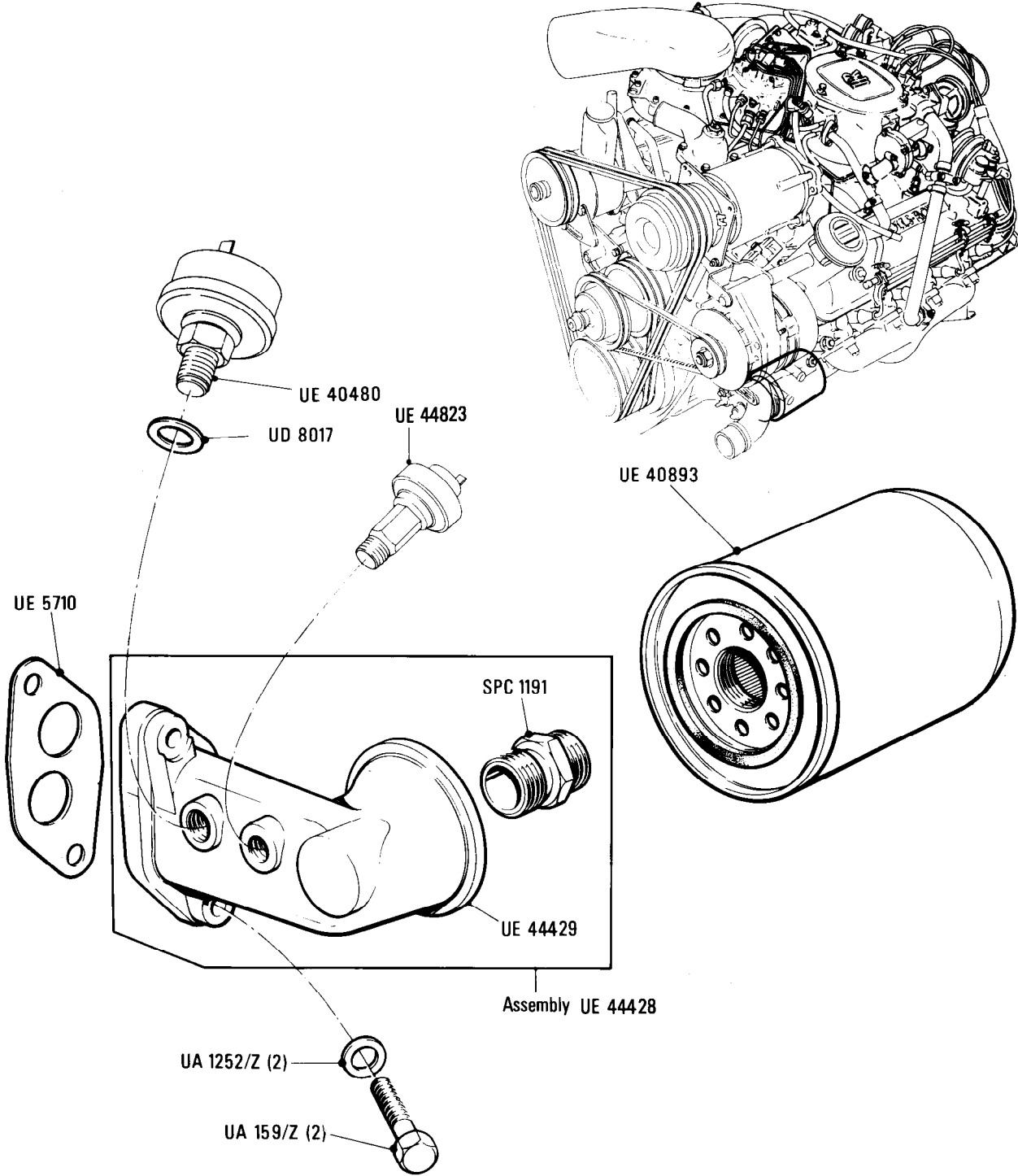
SCAZD42A0BCX05038 to 16968

Australian Cars

SCAZD42A5GCX13162 to 16968

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

E8·021·00

Rolls-Royce
Corniche

Bentley
Continental

Engine

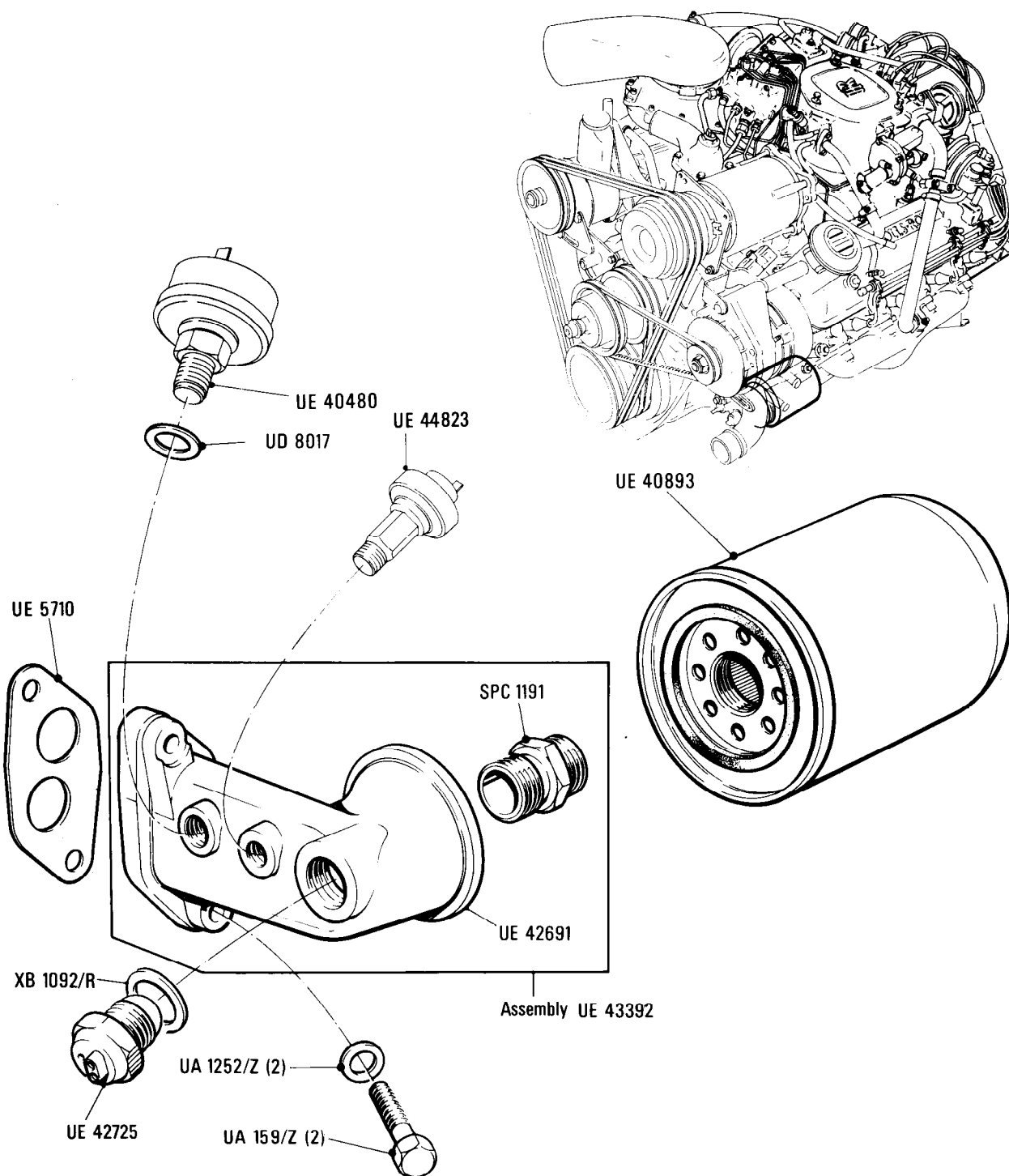
Oil Filter and Fittings Cars for Japan

Car serial number

SCAZD42A0BCX05038 to 16968

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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E9 001 01

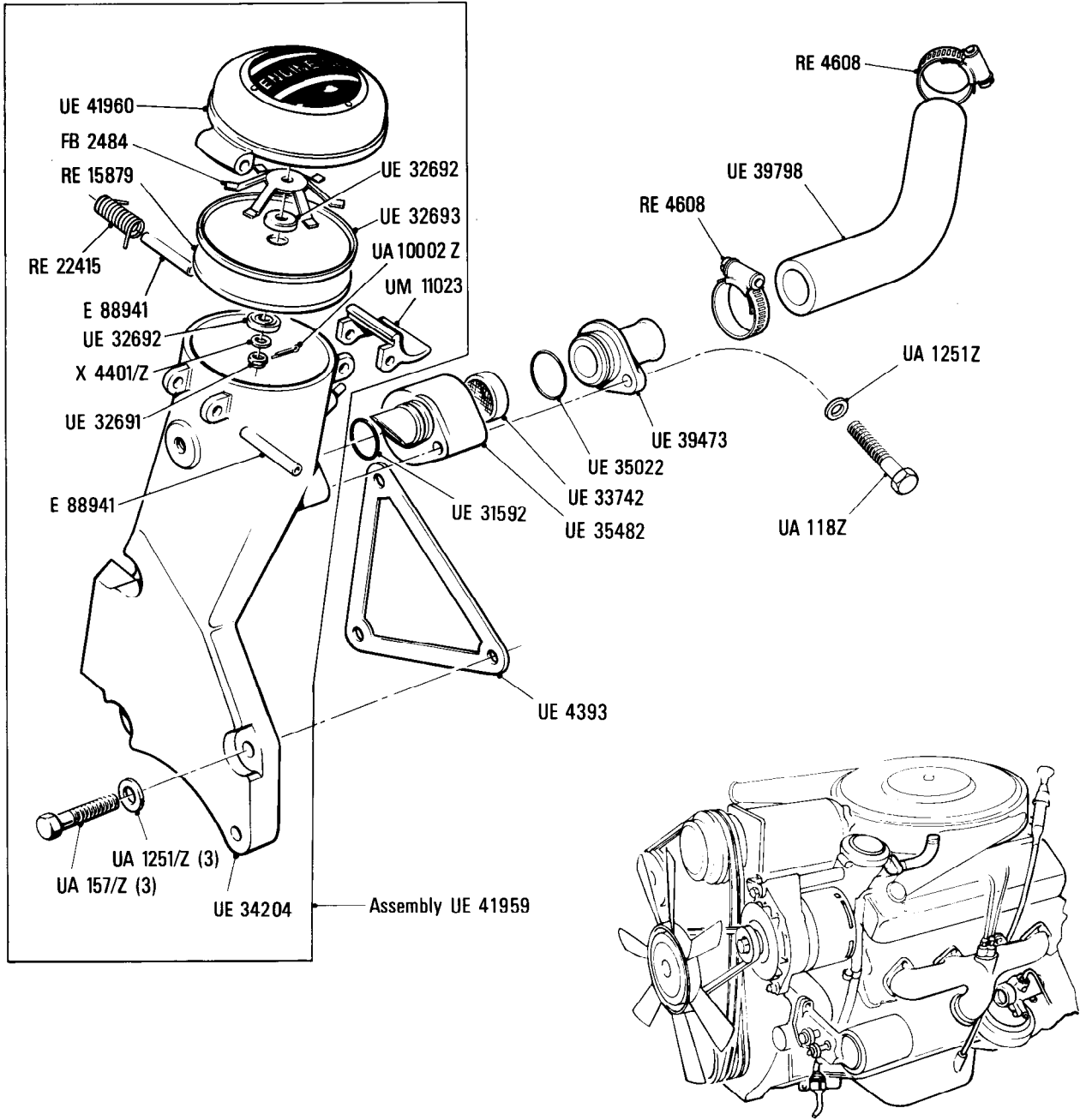
Rolls-Royce
Corniche
Bentley
Convertible

Car serial number

SCAZD0006CCH05037 to 16968

Engine
Oil Filler, Breather & Fittings
Cars for countries other than N. America, California & Japan

Parts marked thus * refer to Additional Information below ◀ Left-hand ▶ Right-hand



Additional Information

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E9·002·02

Rolls-Royce
Corniche

Bentley
Continental

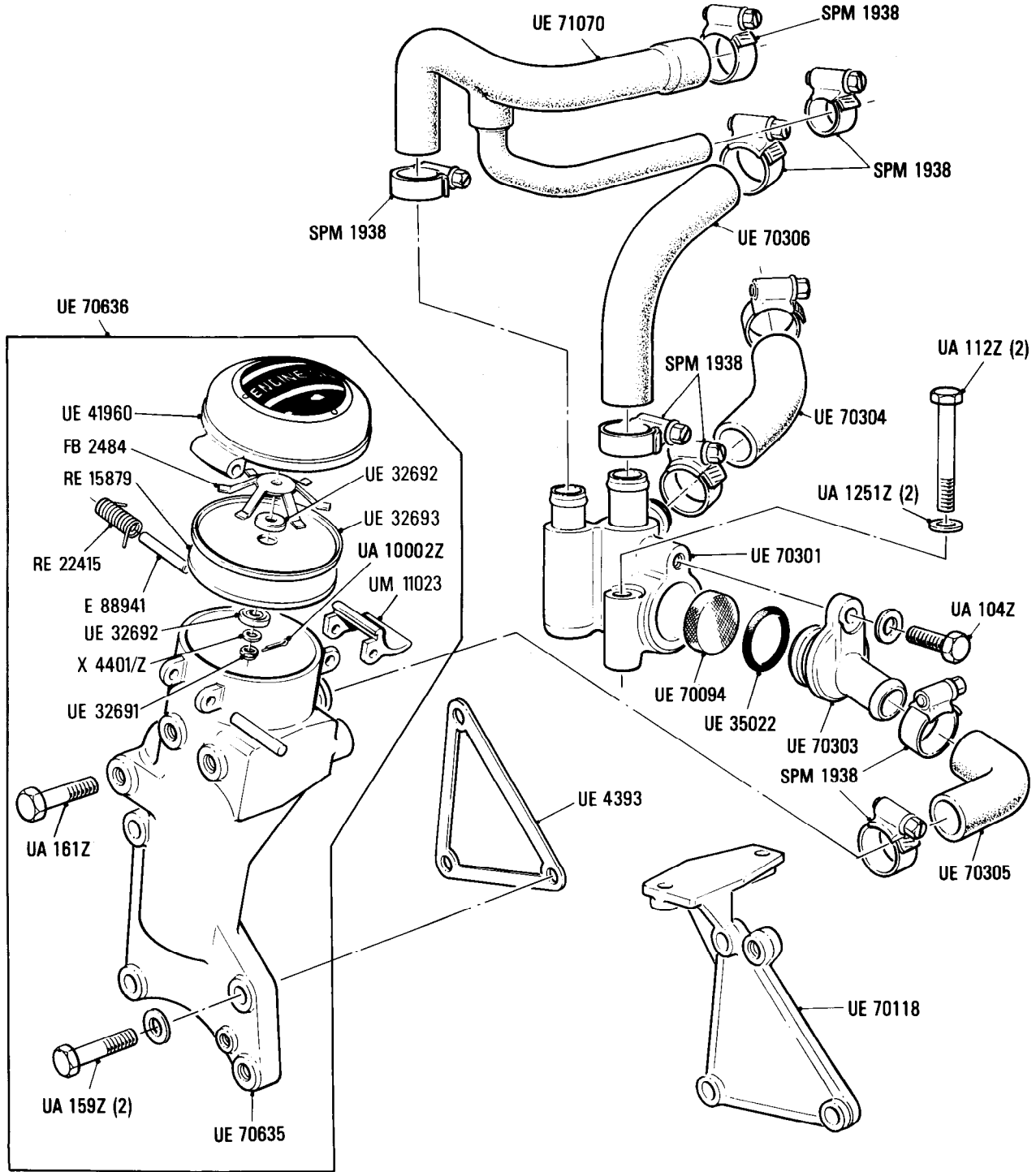
Car serial number

SCAZD0000HCX20010 to 29290

Engine
Oil Filler, Breather & Fittings

Parts marked thus * refer to Additional Information below

◀Left-hand ▶Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1990

E9·020·00

Rolls-Royce
Corniche

Bentley
Continental

Car serial number

SCAZD0000CCH05112 to 16968

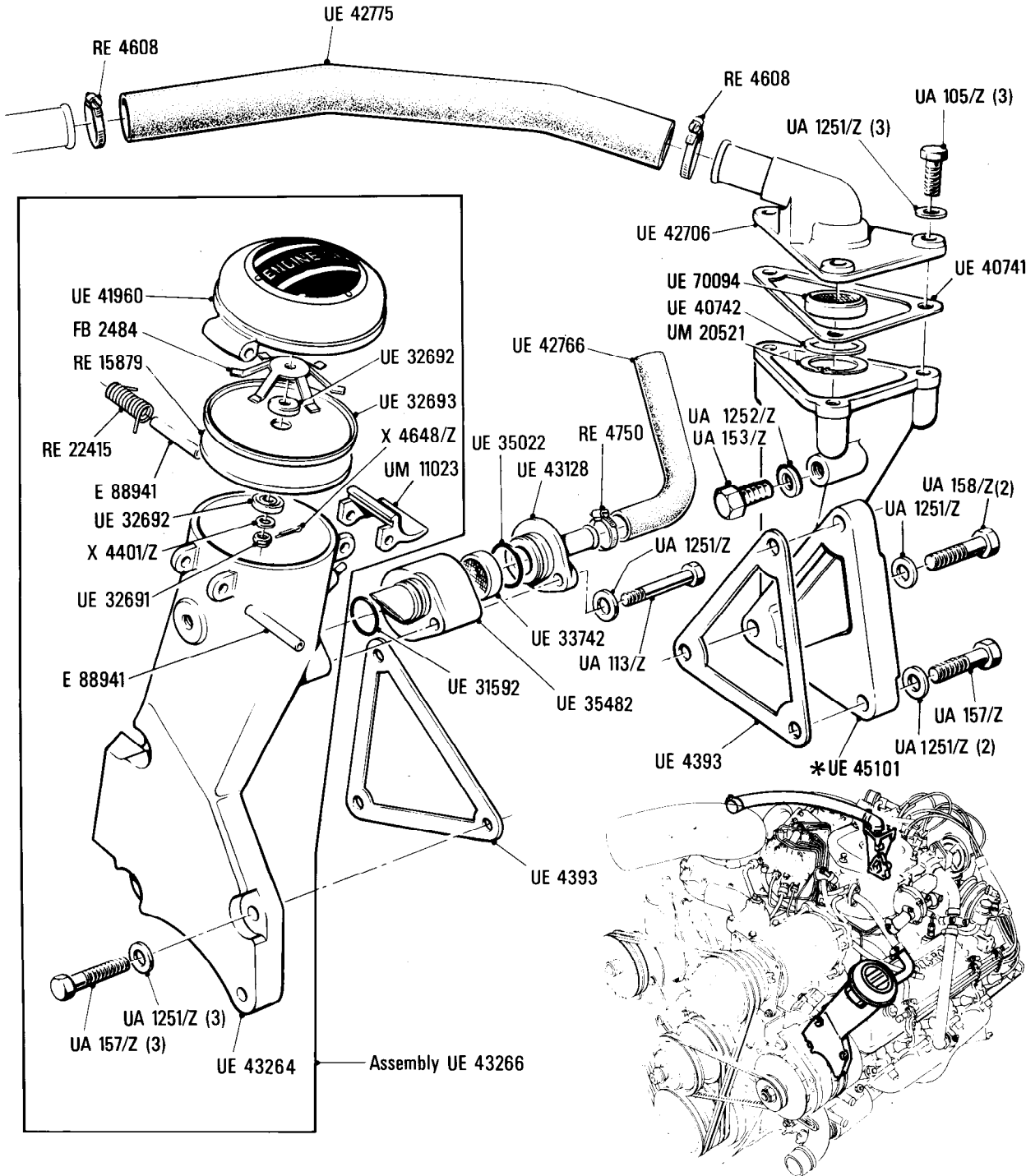
Engine

Oil Filler, Breather & Fittings

Cars for N. America, California & Japan

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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E10
•001•00

Rolls-Royce
Corniche
Bentley
Convertible

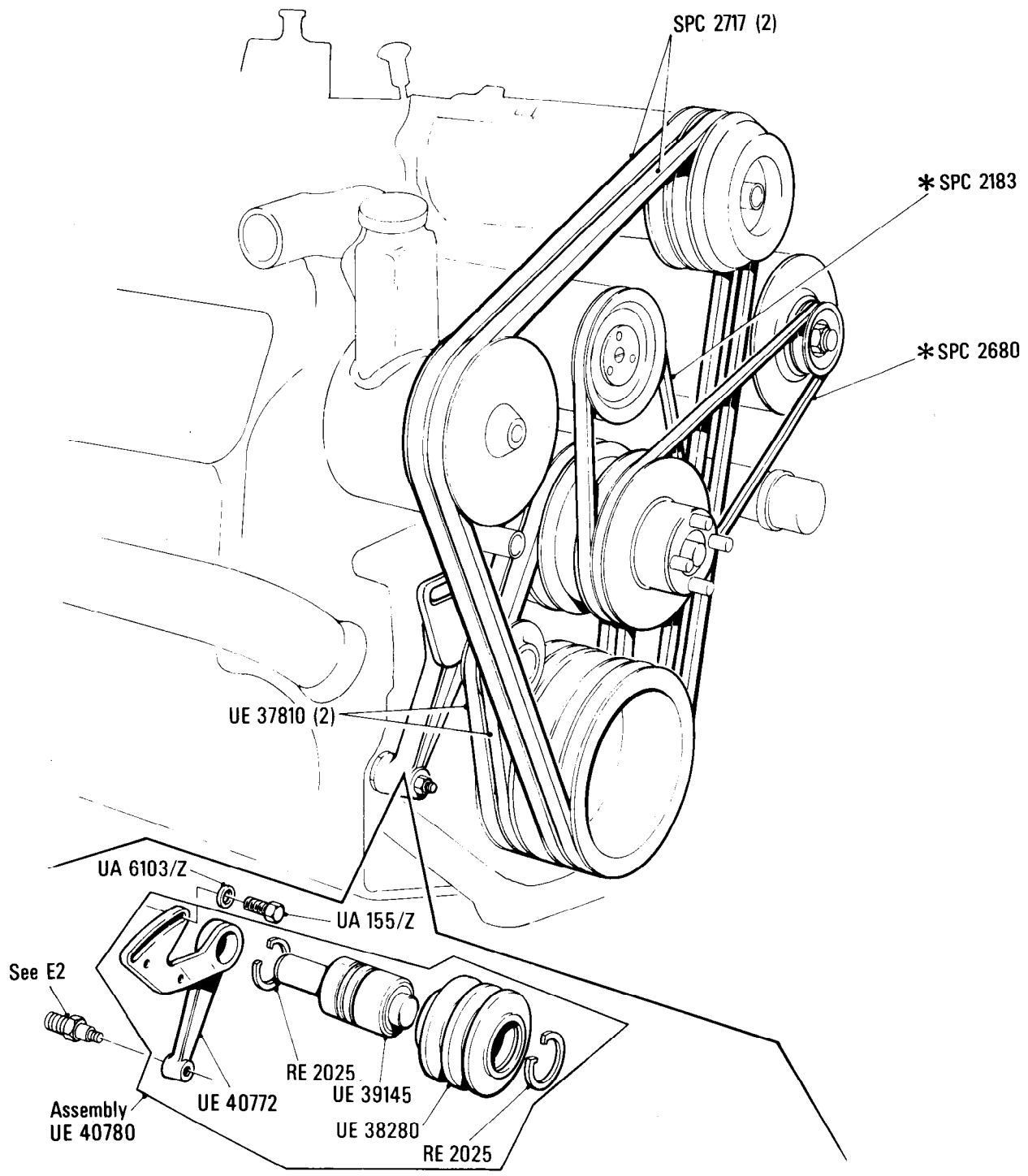
Car serial number

SCAZD0006CCH05037 to 16968

Engine
Drive Belts and Jockey Pulley

Parts marked thus * refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

- *SPC 2183 Required on cars for N. America, California & Japan
- *SPC 2680 Required on cars without Motorola Alternator
- SPC 3213 Required on cars with Motorola Alternator

E10
·002·01

Rolls-Royce
Corniche
Bentley
Continental

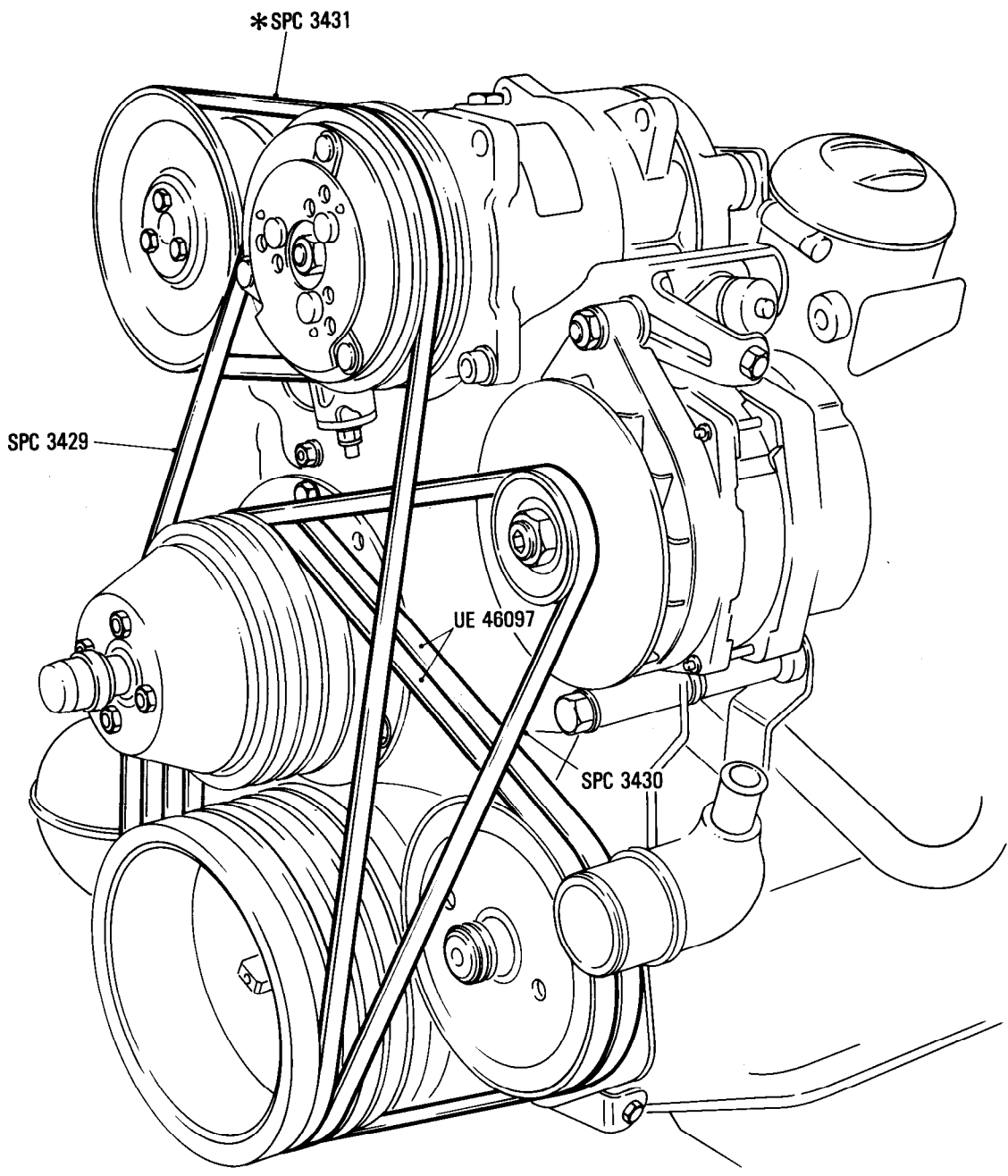
Engine
Drive Belts

Car serial number

SCAZD0000HCX20010 to 29290

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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* SCP 3431 Cars for N. America, Japan, Switzerland & Austria

E12
•001•01

Rolls-Royce
Corniche
Bentley
Continental

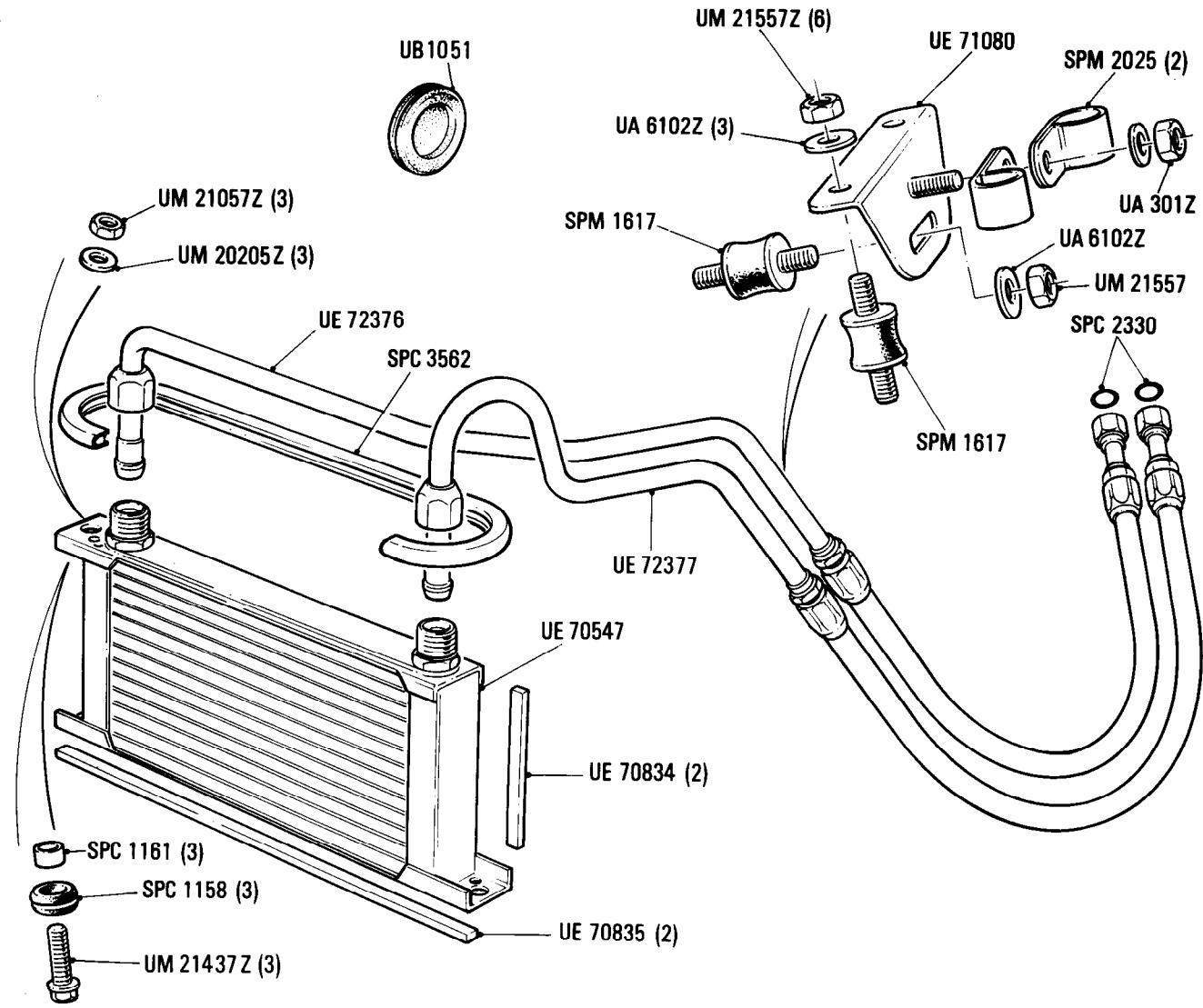
Engine
Oil Cooler, Pipes & Fittings

Car serial number

SCAZD0000HCX20010 onwards

Parts marked thus * refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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