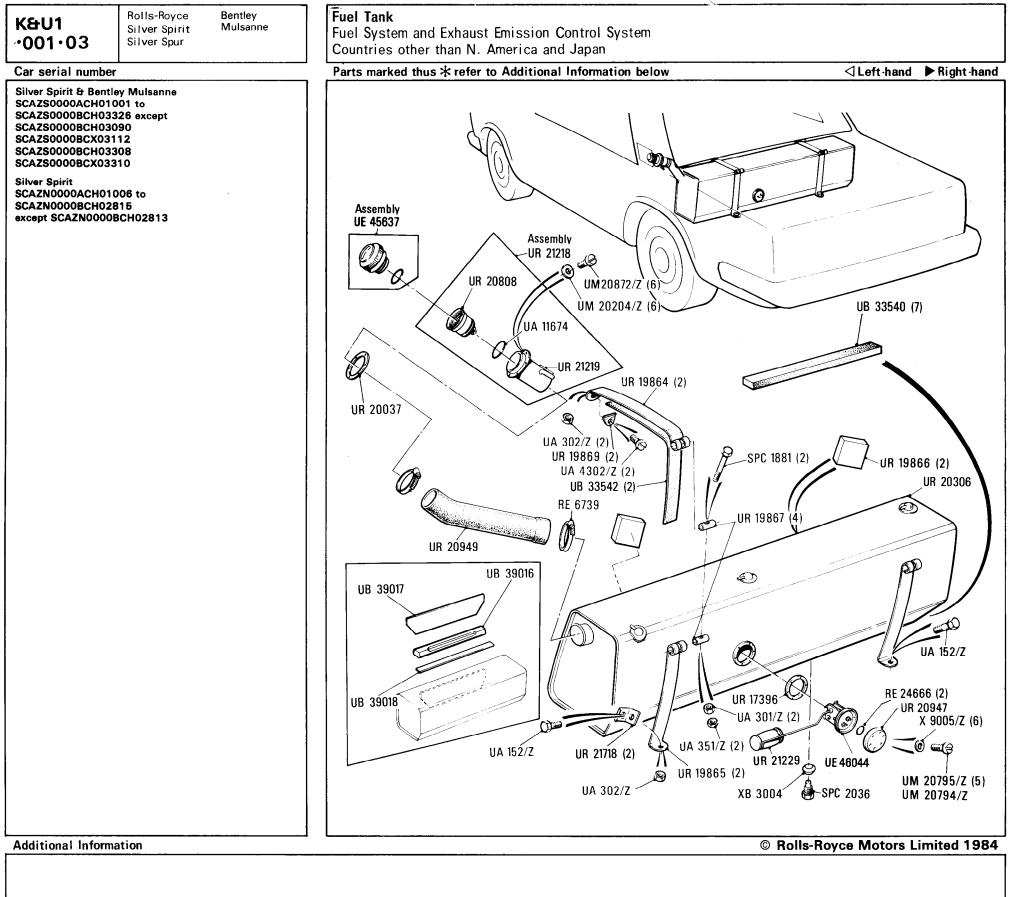
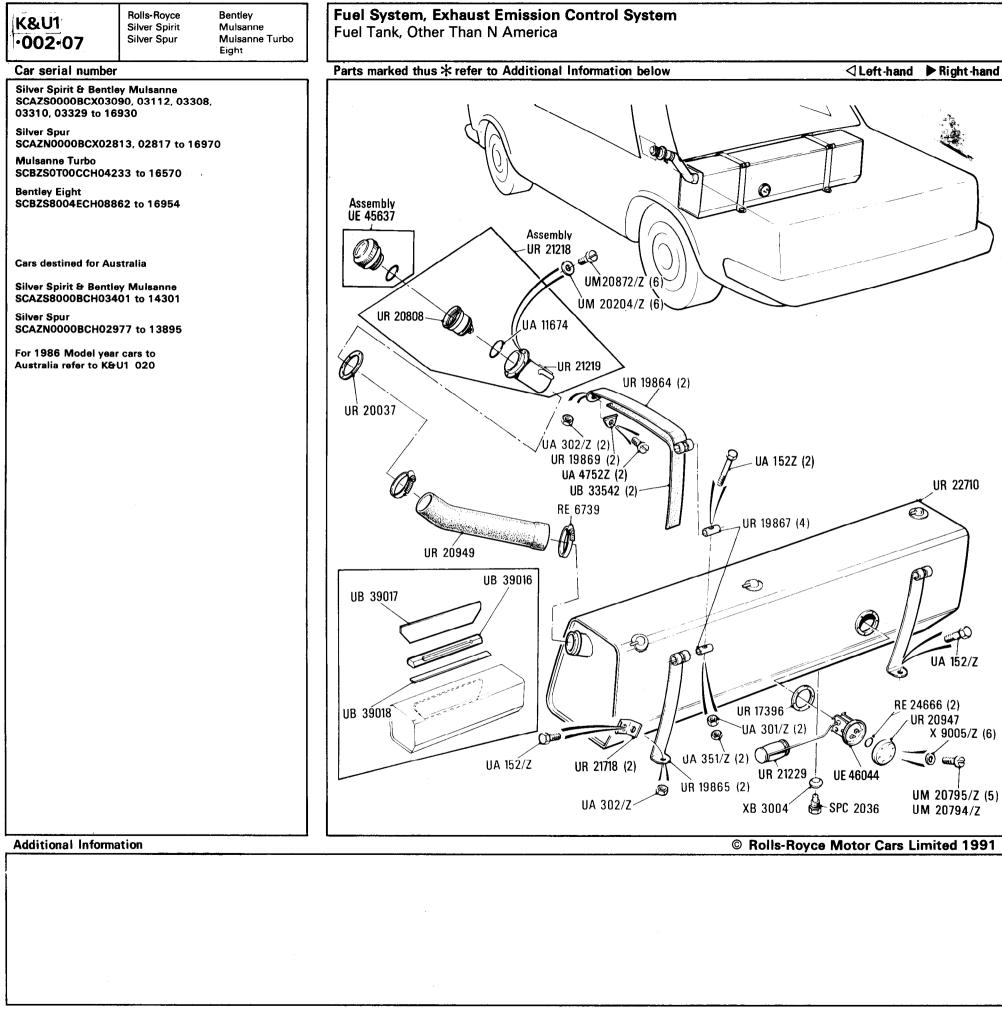
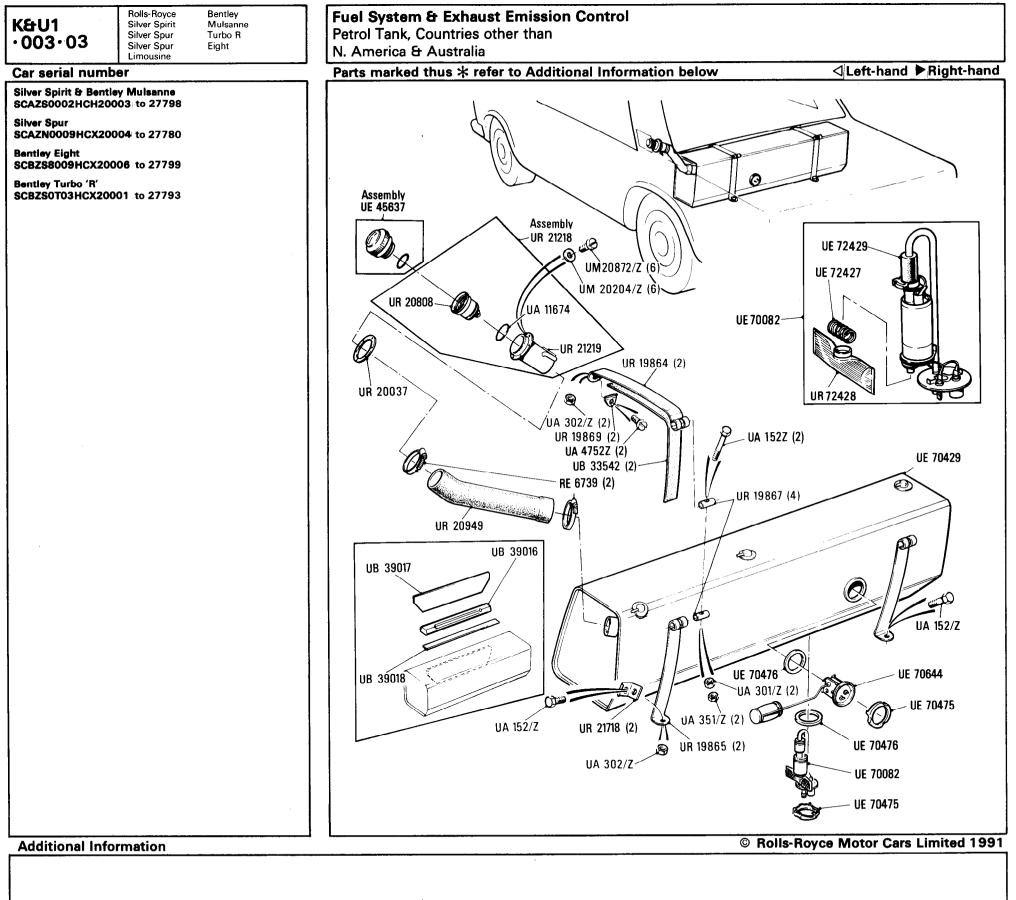
FOUR-DOOR MOTOR CARS 1980-1989

Fuel and Exhaust Emission Control Menu

| K&U1 | Fuel system and exhaust emission control system fuel tank |
|-------|---|
| K&U2 | Fuel filter and pipes |
| | Fuel pump |
| | Fuel pump accumulator pipes and fittings |
| | Fuel filters and pipes (fuel injection system) |
| | Fuel filters, pipes and fittings engine compartment |
| K&U3 | S.U. carburetter (H1F7) |
| | Solex carburetters Assembly RH 9959 |
| K&U4 | Air fuel meter, fuel injection system |
| | Plenum chamber, valves and pipes fuel injection system |
| | Throttle body and fittings (fuel injection) |
| K&U5 | Automatic choke mounting and hot air pipes |
| | Air chest valves and fittings |
| K&U6 | Tee piece induction manifold |
| K&U7 | Induction manifold, cars fitted with S.U. carburetters |
| | Induction manifold cars fitted with fuel injection system |
| K&U8 | Throttle control accelerator pedal and pivot RHD cars |
| | Throttle control accelerator pedal and pivot LHD cars |
| | Throttle control engine compartment |
| K&U9 | Air cleaner silencer |
| | Intercooler air cleaner |
| K&U10 | Air injection system air pump and mounting |
| | Valves, pipes and hoses air injection system |
| K&U11 | Fuel vapour emission control |
| | Canister pipes, hoses and fittings |
| | Filters, valves and hoses (engine compartment) |
| | Solenoid valves and hoses |
| K&U12 | Exhaust gas recirculation system |

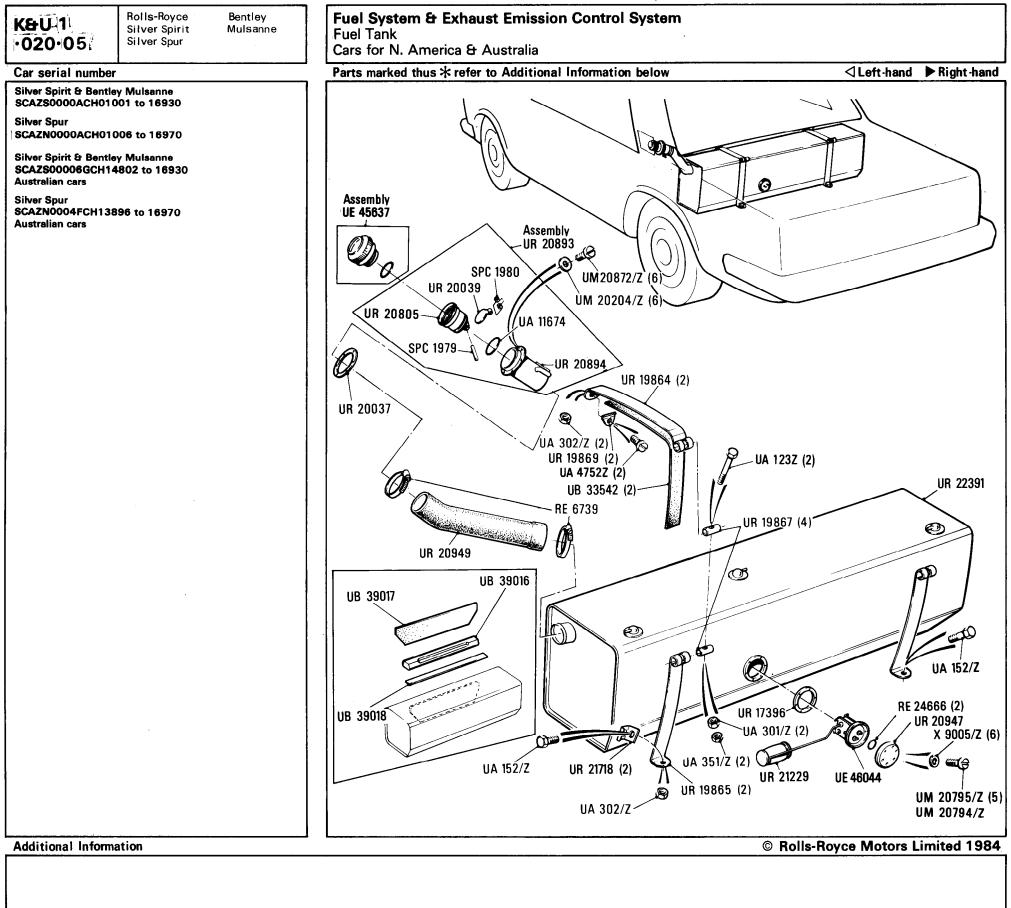


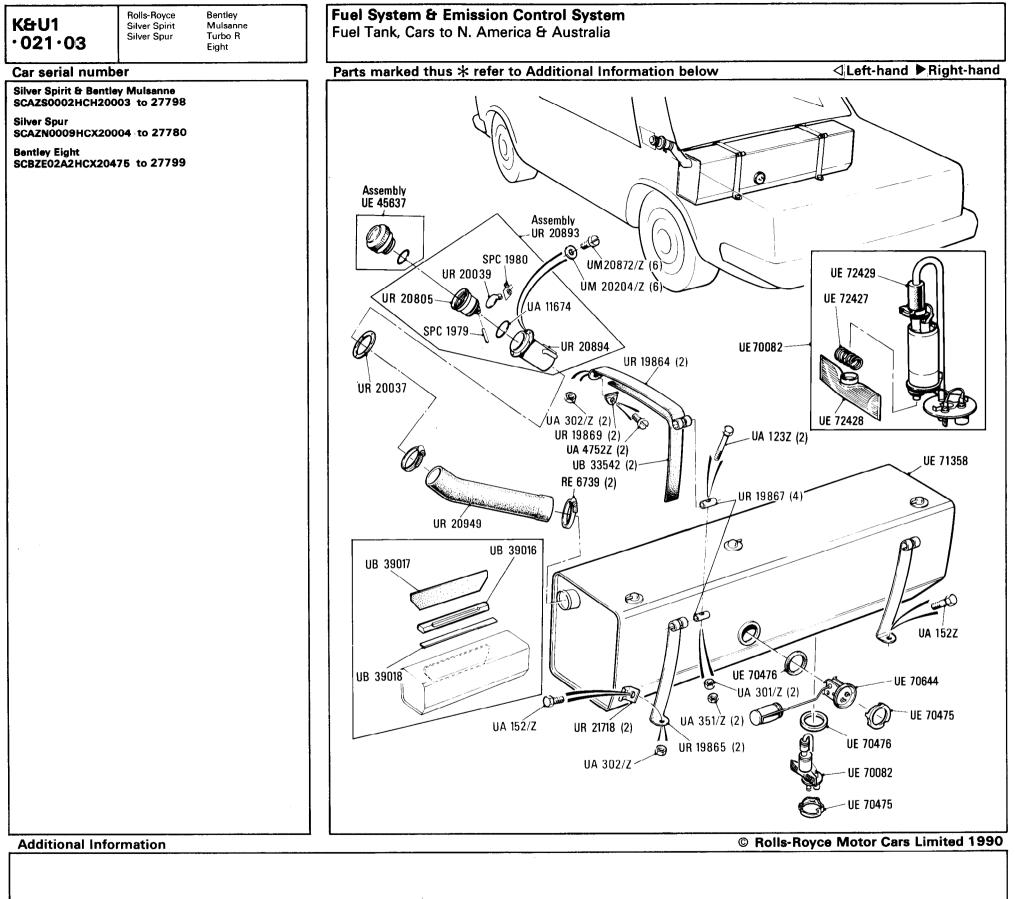


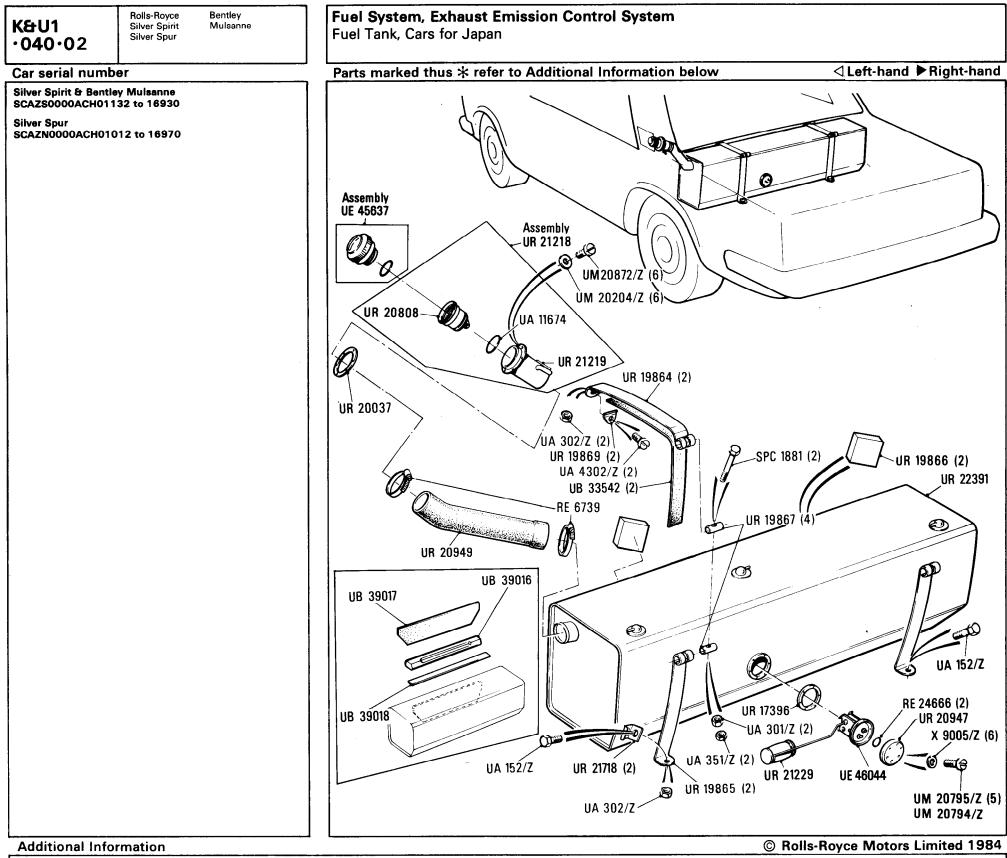


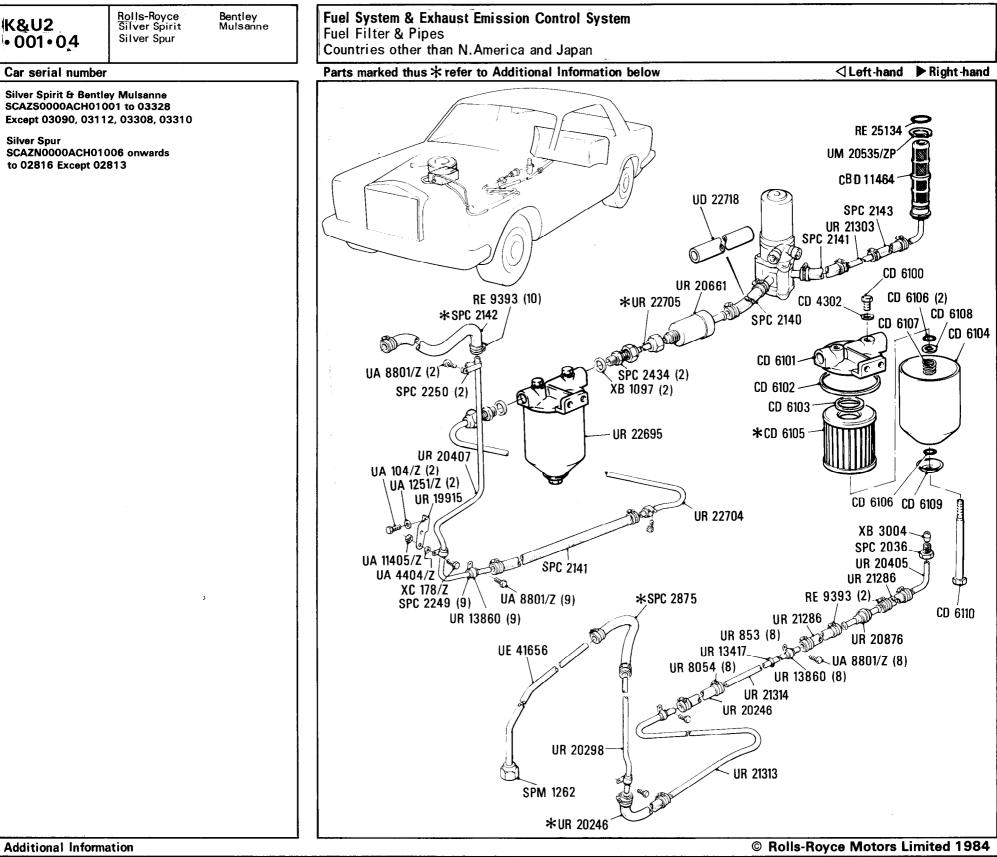
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* UR 22705 Silver Spirit & Bentley Mulsanne UR 22706 Silver Spur

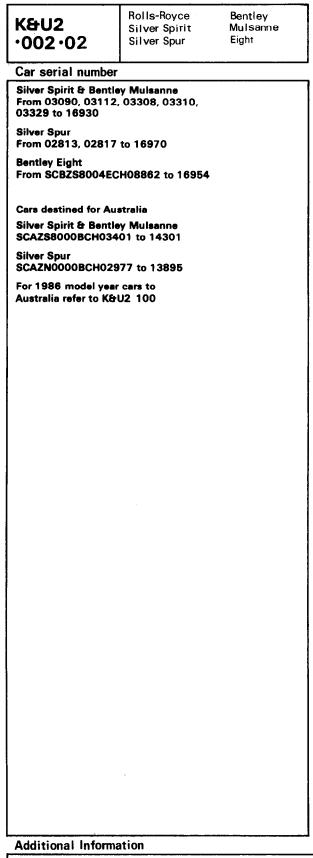
* UR 20246 Silver Spirit & Bentley Mulsanne UR 20253 Silver Spur

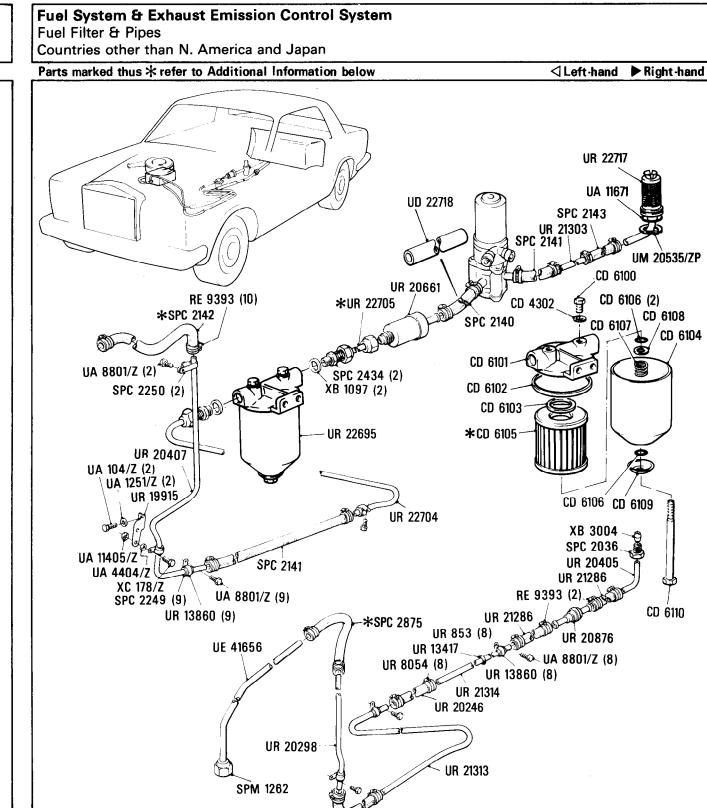
SPC 2142 Cars for countries other than Australia SPC 2144 Cars for Australia

* SPC 2875 Cars for countries other than Australia UR 20249 Cars for Australia

* CD 6105

CD 6137 Contains filter element & Seals





*UR 20246

* UR 22705 Silver Spirit & Bentley Mulsanne UR 22706 Silver Spur

- * UR 20246 Silver Spirit & Bentley Mulsanne UR 20253 Silver Spur
- * SPC 2142 Cars for countries other than Australia SPC 2144 Cars for Australia

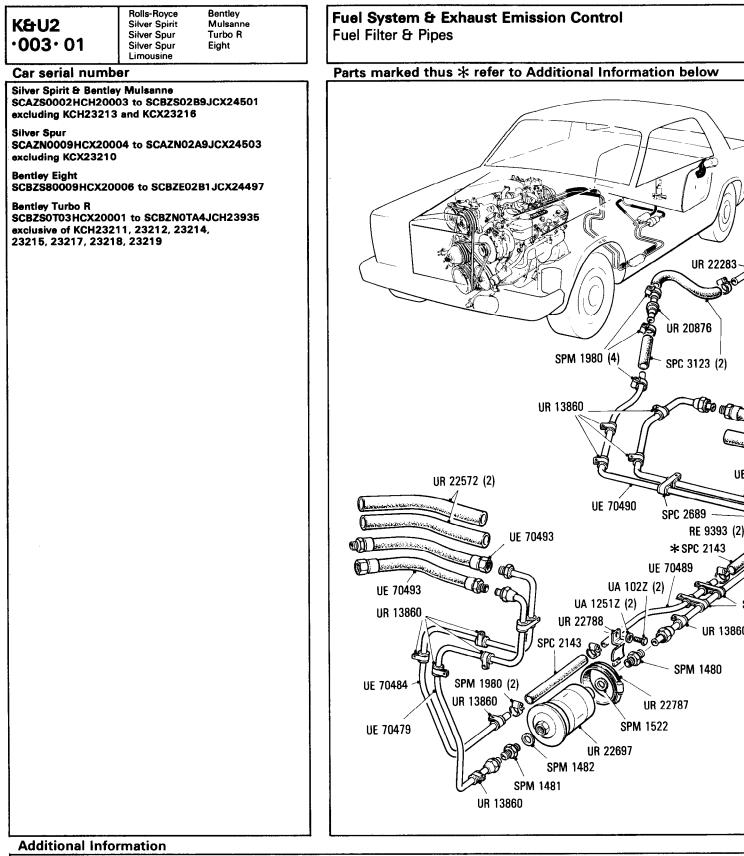
* SPC 2875 Cars for countries other than Australia

UR 20249 Cars for Australia

* CD 6105 Fuel Filter

CD 6137 Contains Filter element & Seals

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© Rolls-Royce Motors Limited 1987

SPC 2249 (10)

UR 14506 (2)

SPC 2664 (2)

UR 20261-

SPC 2780 (2)

UE 70518

UR 13860 (13)

SPC 2664 (13)

SPC 2249 (13)

SPC 2689 (5)

SPC 2664 (5)

SPC 2780 (2) UE 70562

SPM 1981

UE 70513 SPM 1980

806

UR 22549

UR 22562

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UR 20263

UE 70563

*UE 70462

SPC 2689

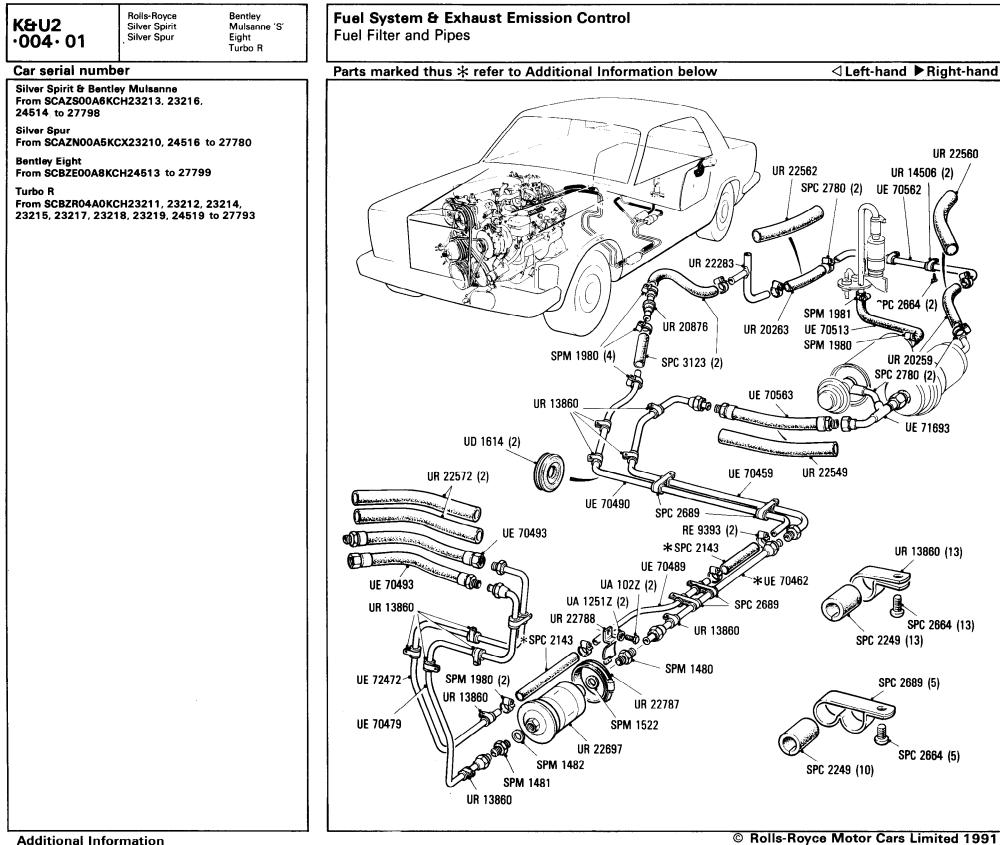
UR 13860

UE 70459

UR 22560

* UE 70462 For SWB cars UE 70464 For LWB cars * SPC 2143 For SWB cars

SPC 2147 For LWB cars



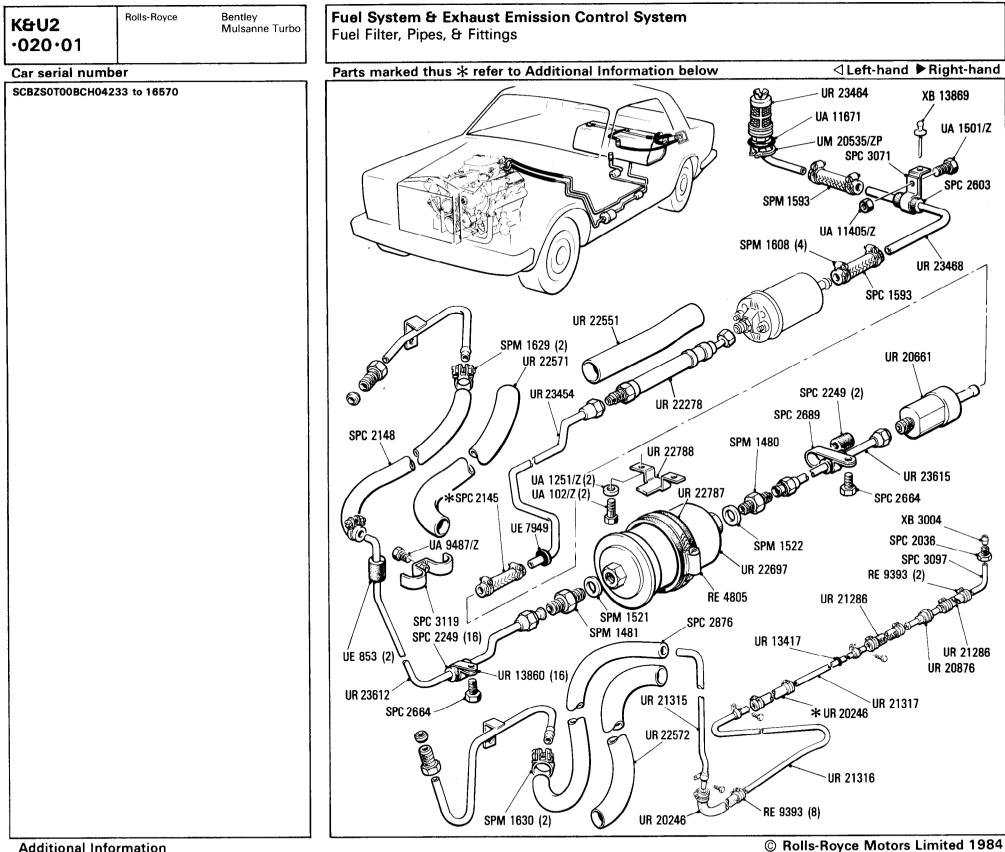
Additional Information

* UE 70462 SWB cars

UE 70464 LWB cars

* SPC 2143 SWB cars

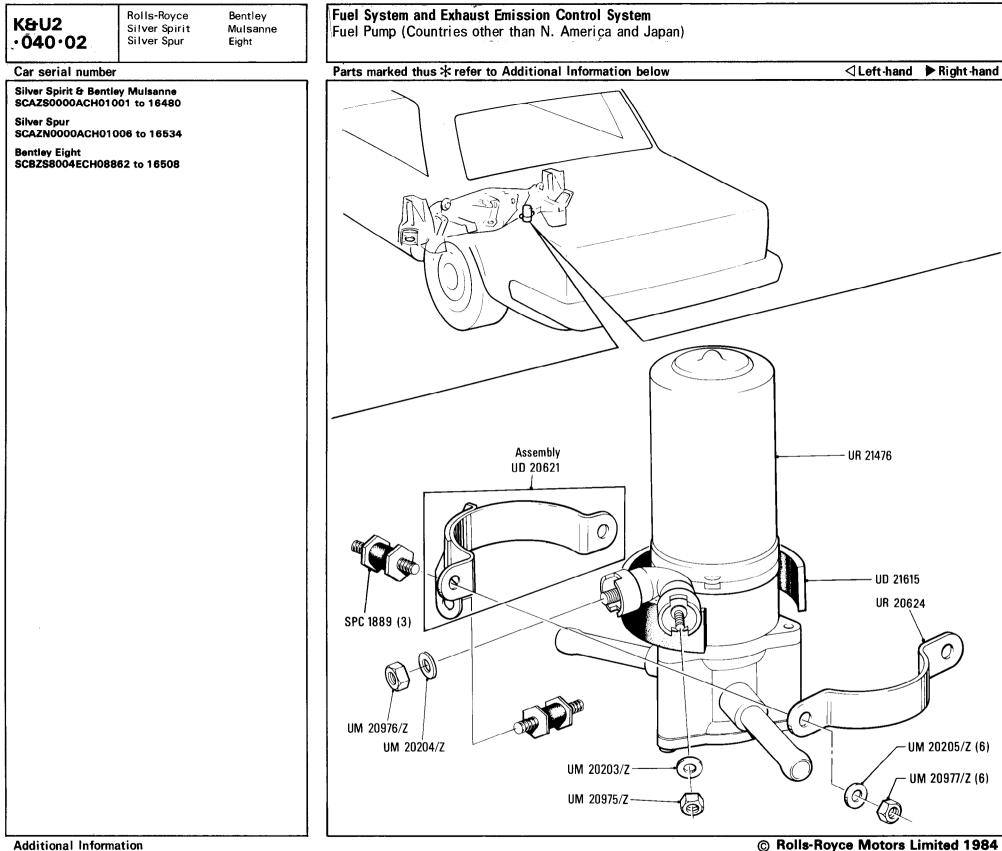
SPC 2147 LWB cars



Additional Information

* SPC 2145 For SWB cars SPC 2146 For LWB cars

* UR 20246 For SWB cars UR 20252 For LWB cars

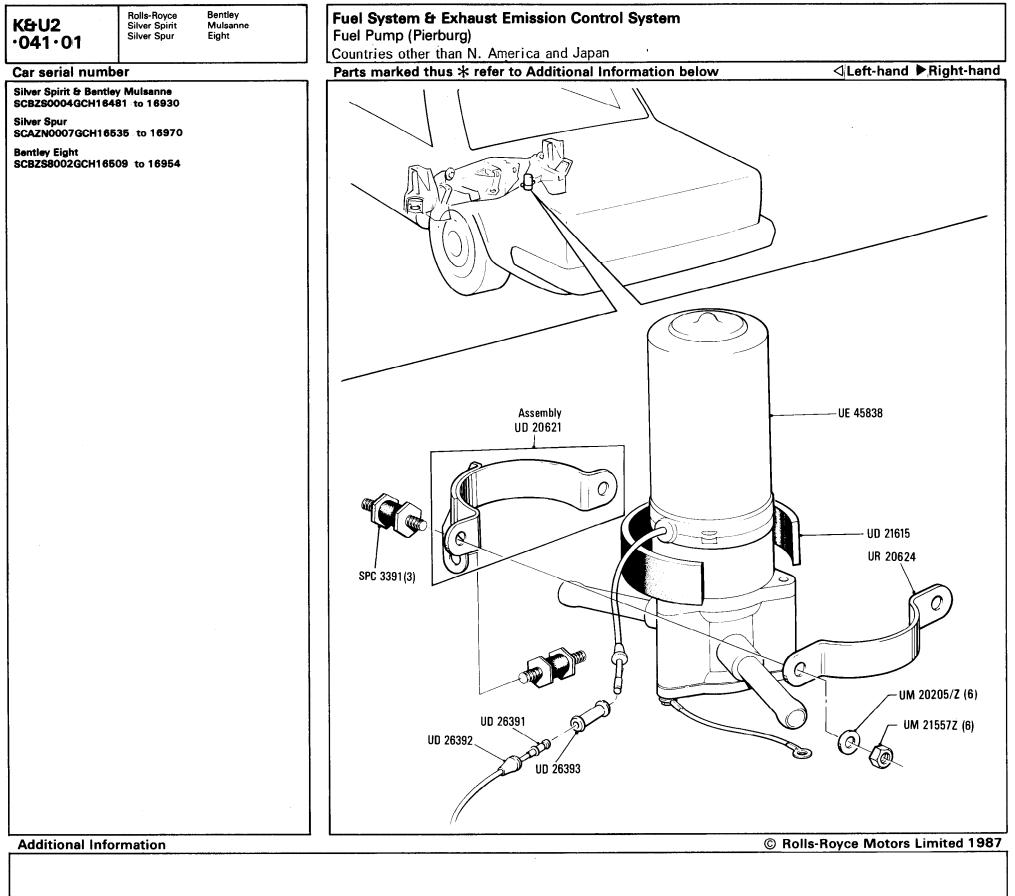


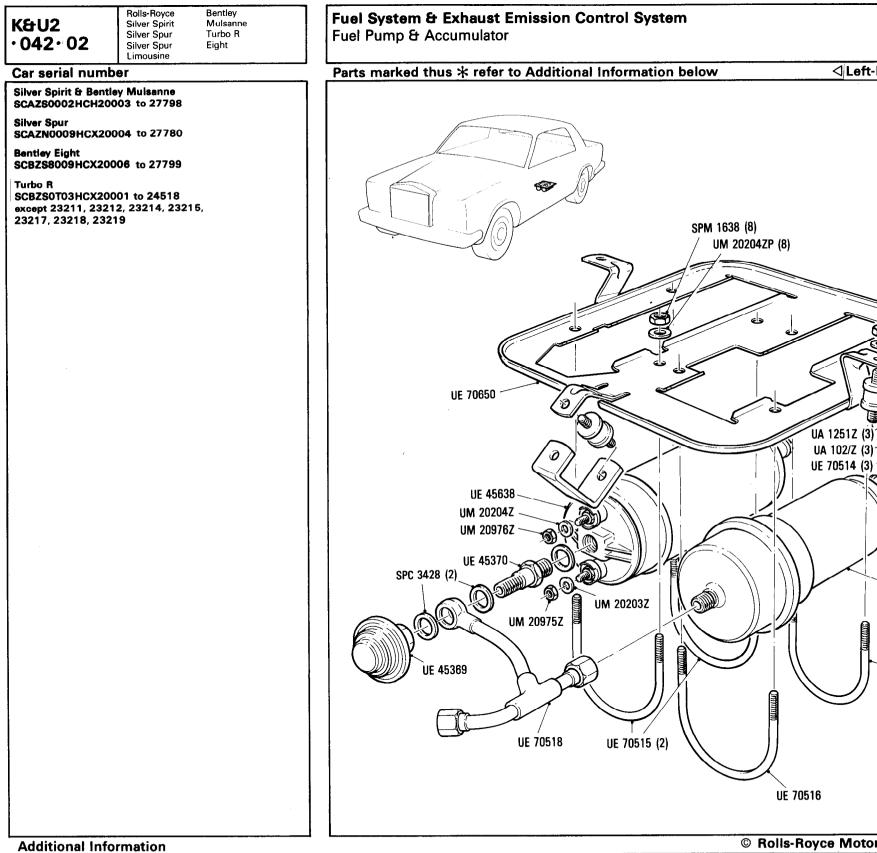


UD 21615 UR 20624

UM 20205/Z (6)

- UM 20977/Z (6)





✓Left-hand ▶Right-hand

SPC 3391 (3)

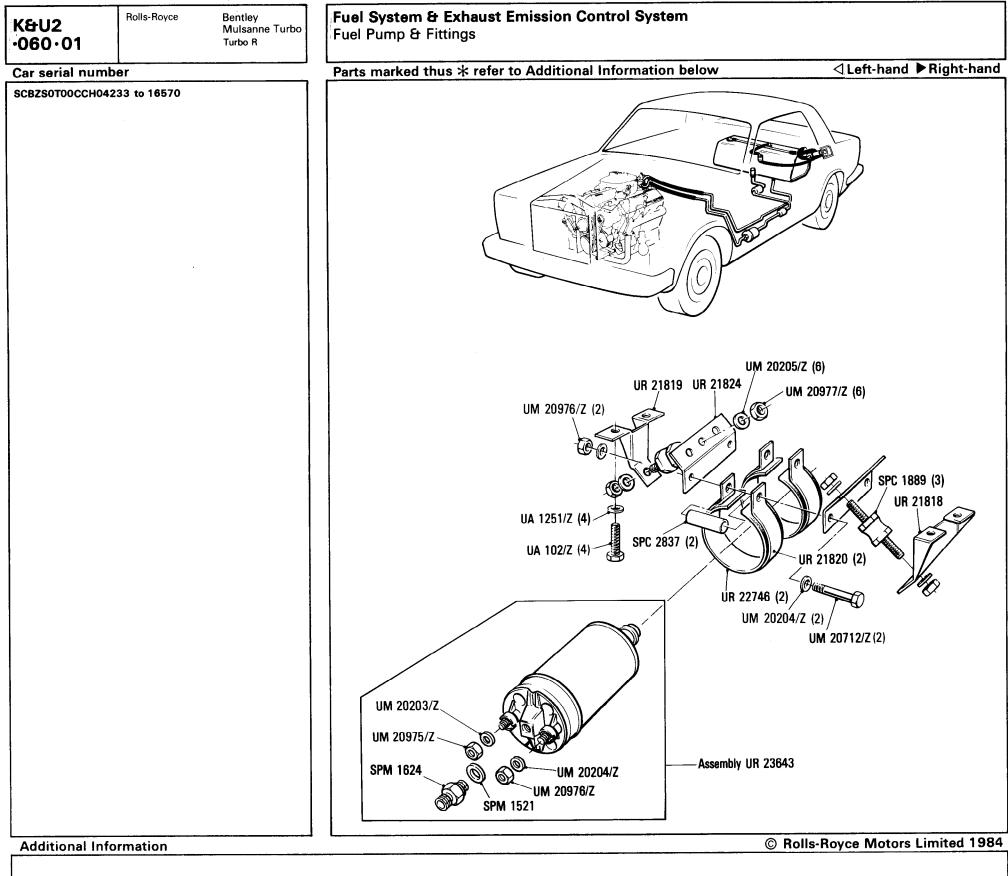
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UE 70132

UE 70517

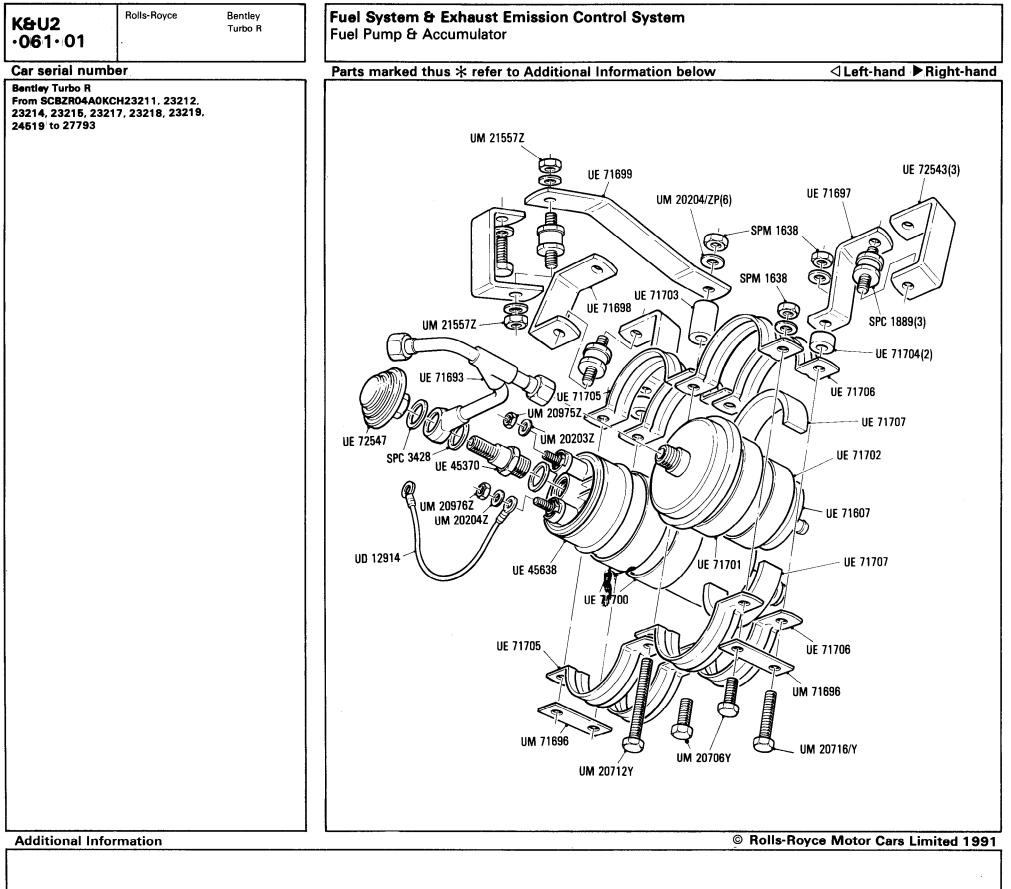
UM 21557/Z (6)

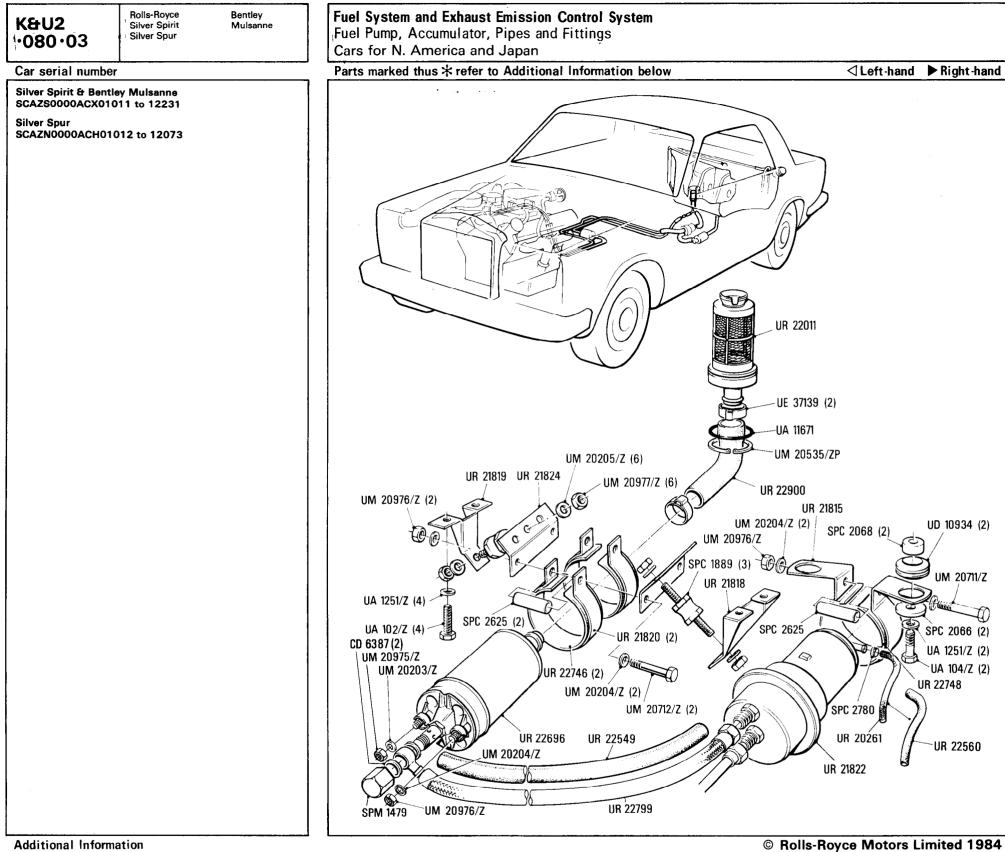
© Rolls-Royce Motor Cars Limited 1991

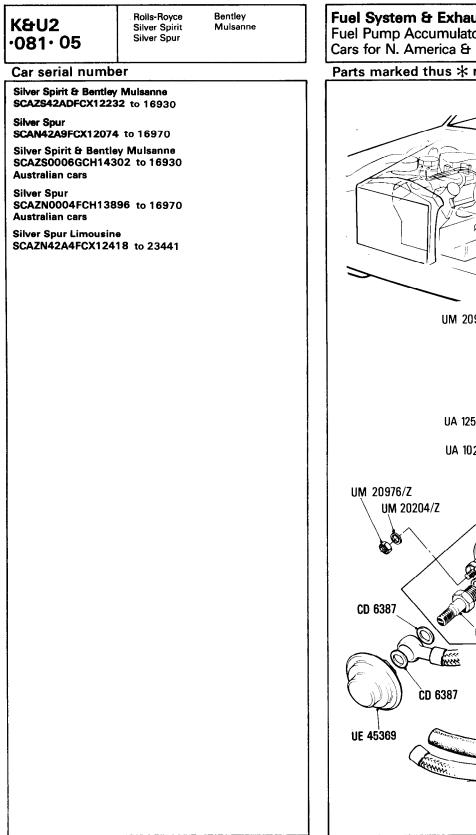


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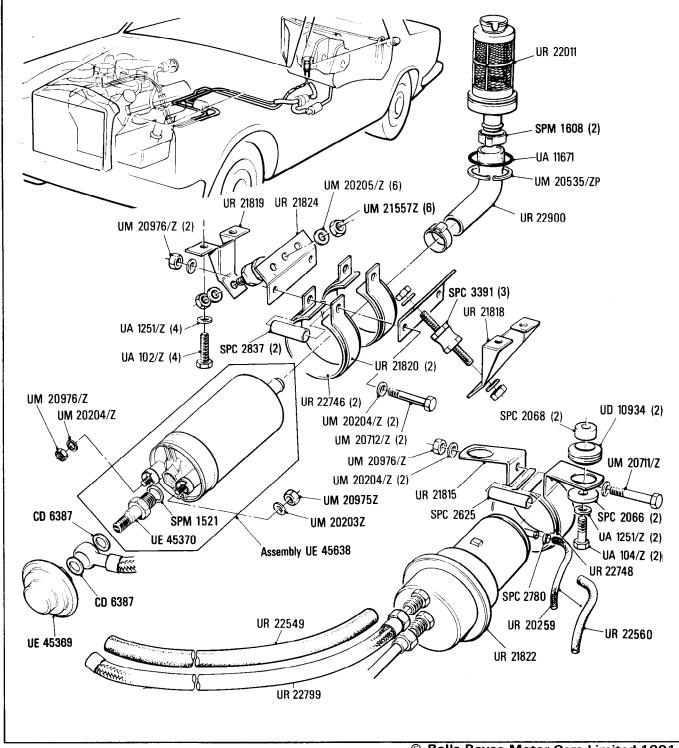




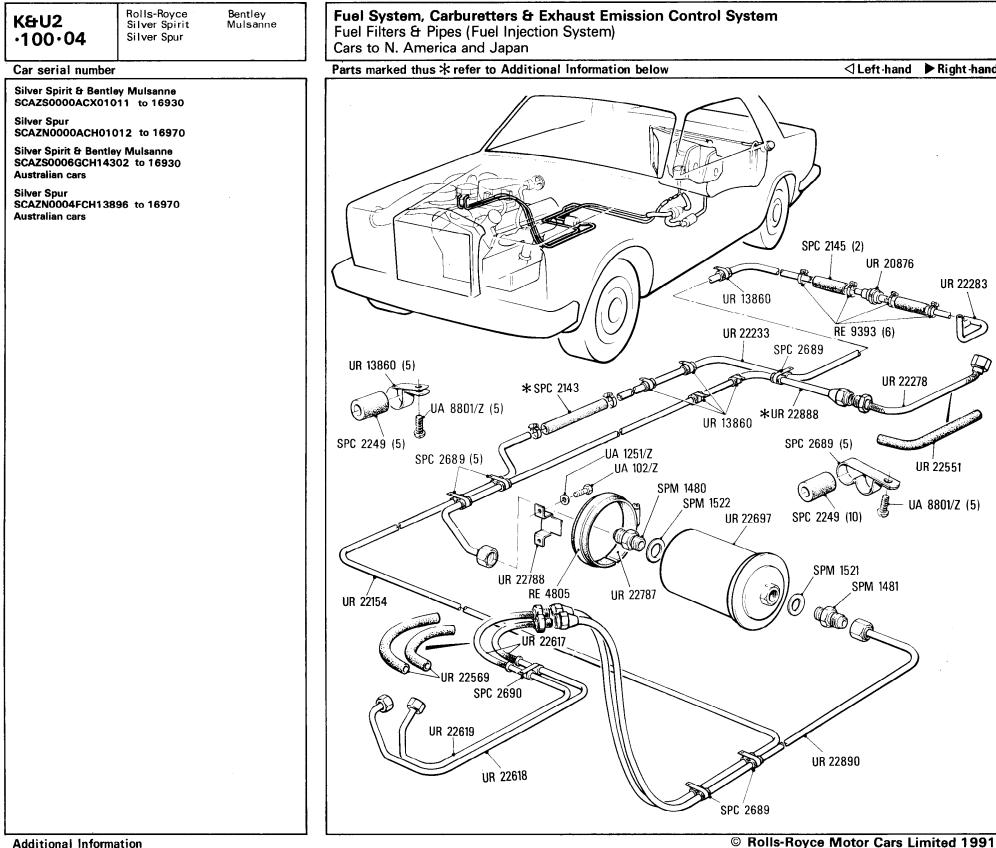


Additional Information

Fuel System & Exhaust Emission Control System Fuel Pump Accumulator, Pipes & Fittings Cars for N. America & Japan & Australia Parts marked thus * refer to Additional Information below



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▶ Right-hand

UR 22283

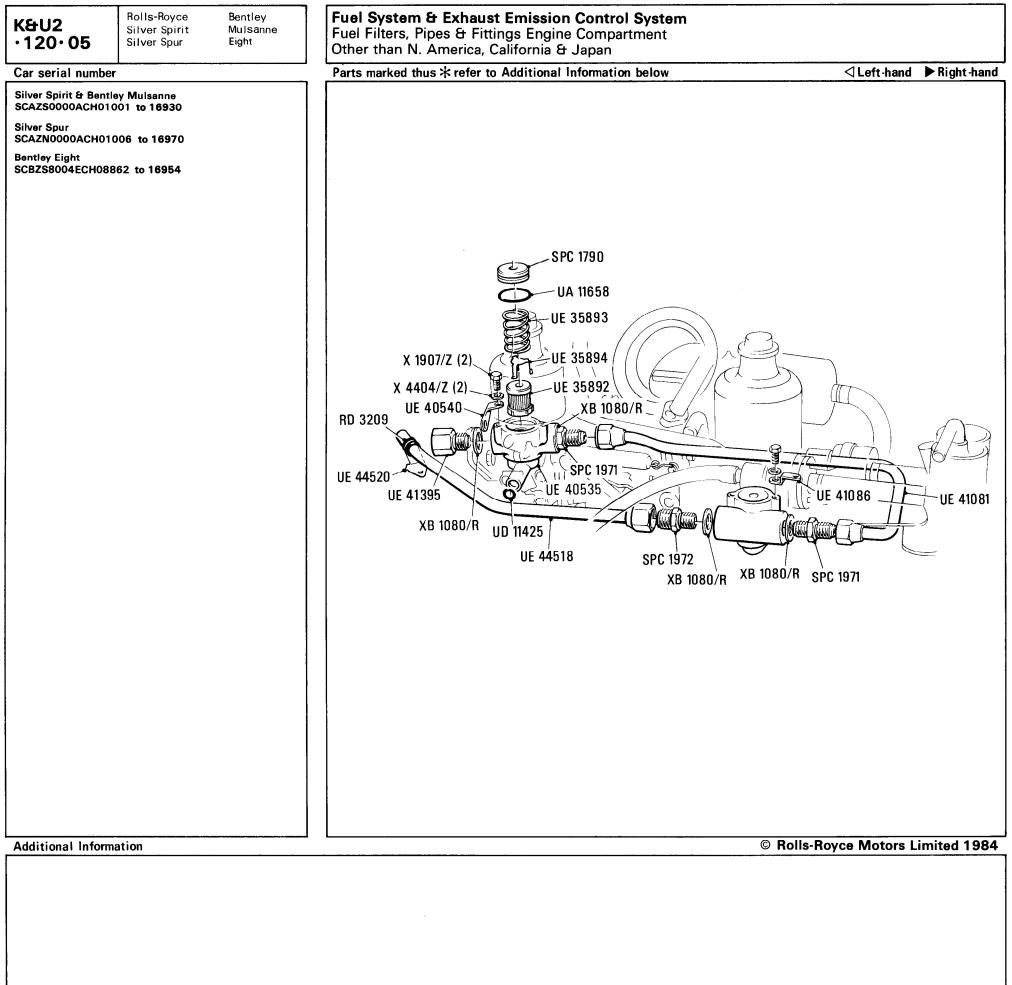
UR 22551

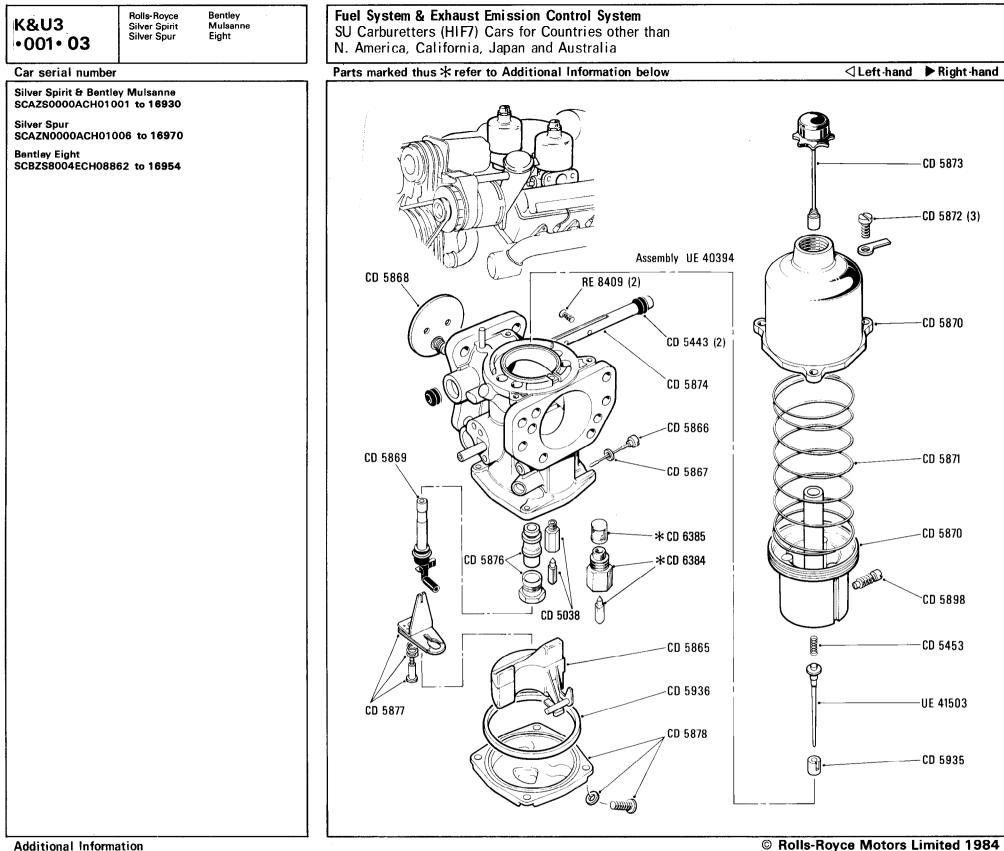
UA 8801/Z (5)

Additional Information

*UR 22888 Standard Saloon Cars UR 22889 Silver Wraith Saloon Cars

***SPC 2145 Standard Saloon Cars** SPC 2146 Silver Wraith Saloon Cars

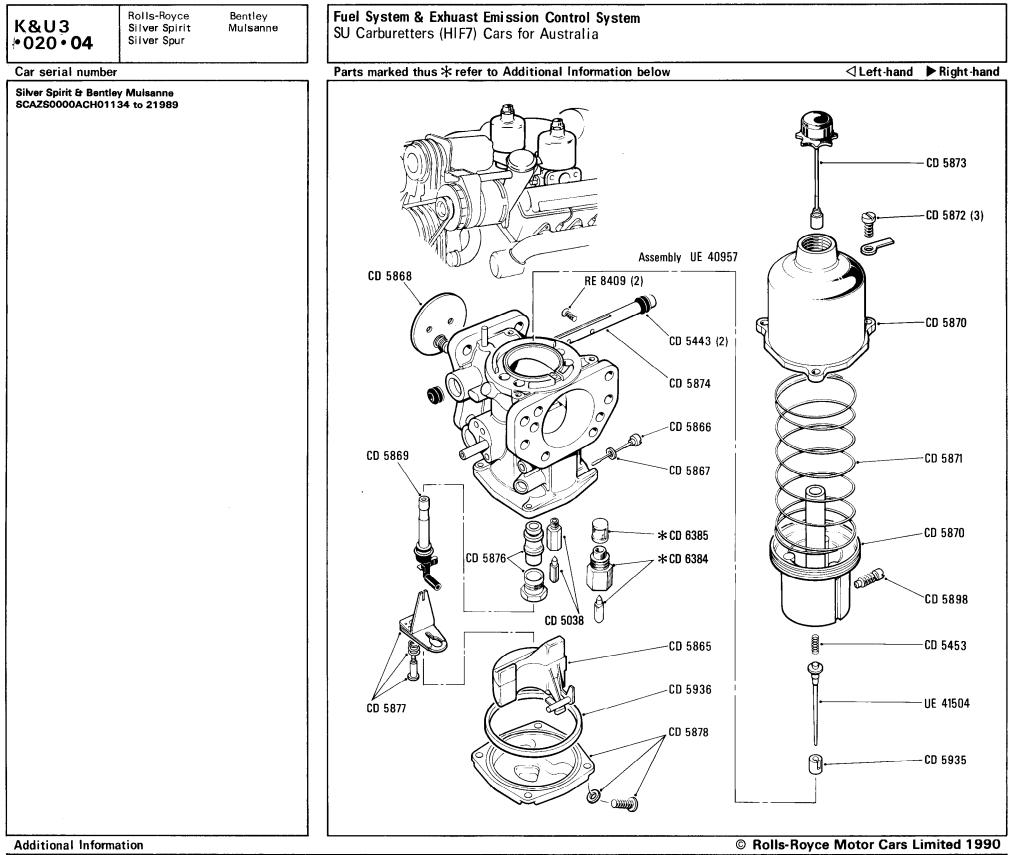




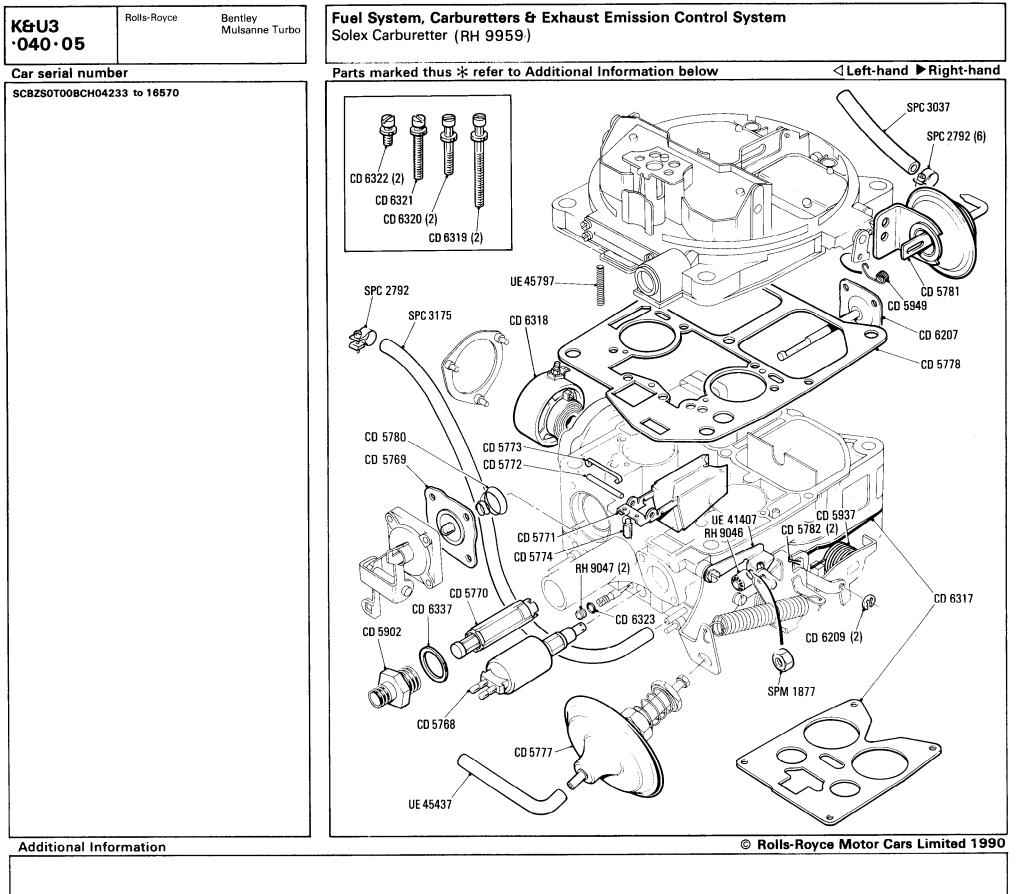


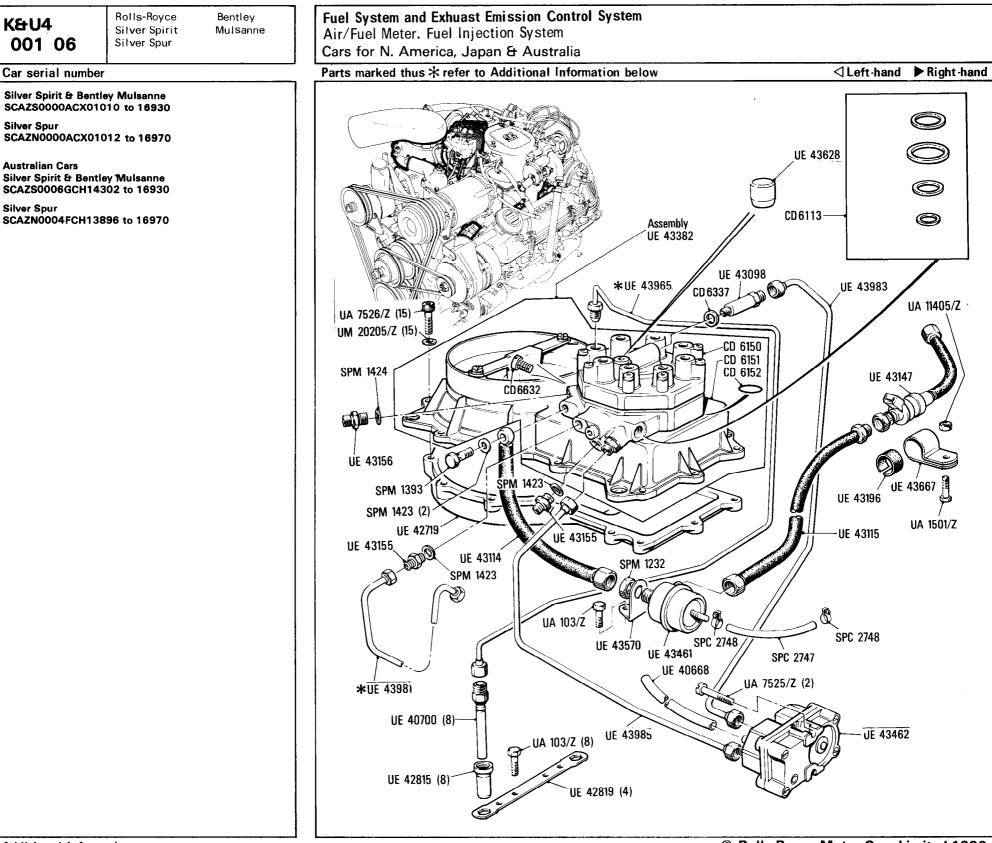
*CD 6384 Required for cars built after September 1984

CD 6385



* CD 6384 - Required for cars built after Septemebr 1984 CD 6385 -

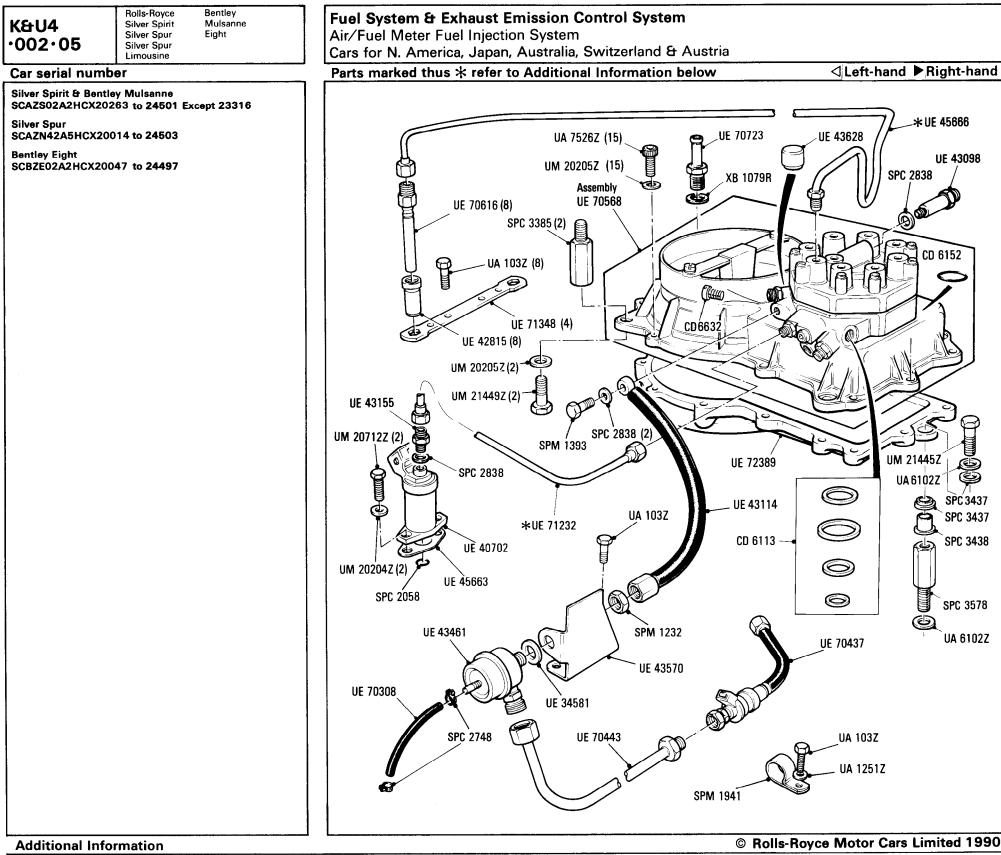




Additional Information
© Rolls-Royce Motor Cars Limited 1990
*UE 43965 A1 Cylinder
UE 43967 A2 Cylinder
UE 43969 A3 Cylinder
UE 43971 A4 Cylinder
UE 43973 B1 Cylinder
UE 43975 B2 Cylinder
UE 43977 B3 Cylinder

UE 43977 B3 Cylinder UE 43979 B4 Cylinder

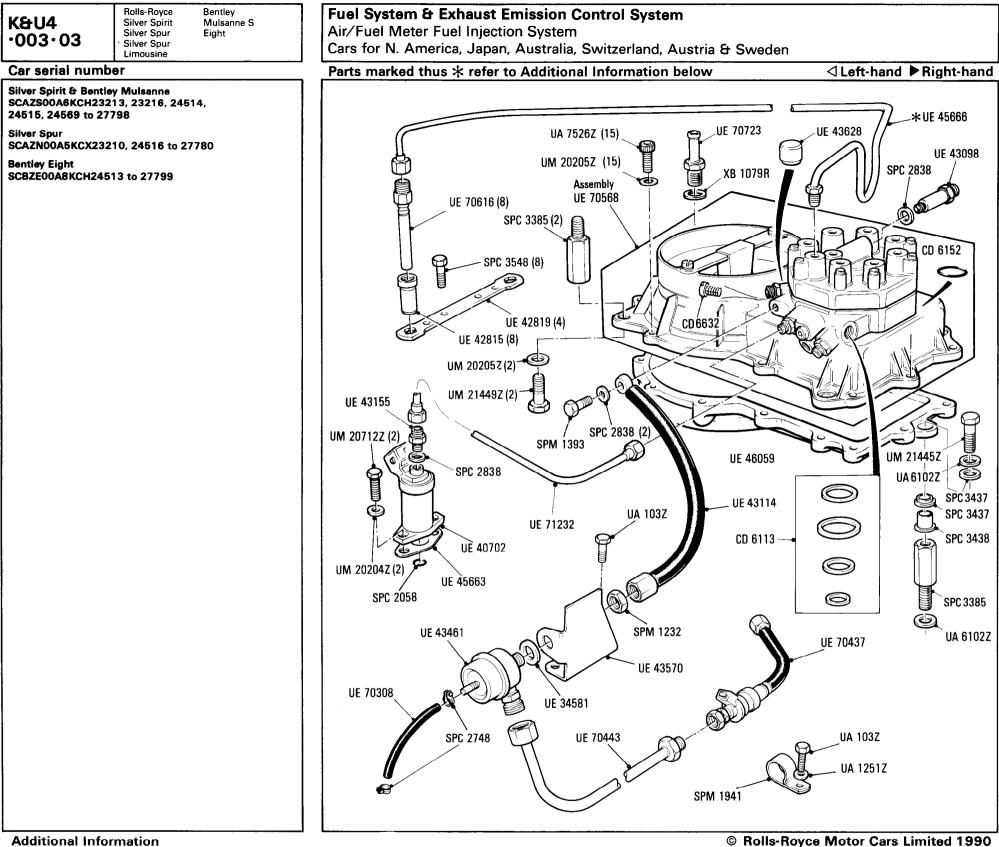
≭UE 43981 Pipe Air Meter to Cold Start Injection



* UE 45666 A1 Cylinder UE 45668 A2 Cylinder UE 45670 A3 Cylinder UE 45672 A4 Cylinder UE 45674 B2 Cylinder UE 45676 B2 Cylinder

- UE 45678 B3 Cylinder
- UE 45680 B4 Cylinder

* UE 71232 Pipe Air Meter to cold start injector



- * UE 45666 A1 Cylinder UE 45668 A2 Cylinder UE 45670 A3 Cylinder UE 45672 A4 Cylinder UE 45674 B1 Cylinder UE 45676 B2 Cylinder
 - UE 45678 B3 Cylinder
- UE 45680 B4 Cylinder
- * UE 71232 Pipe air meter to cold start injector



Rolls-Royce Bentley Silver Spirit Mulsanne Silver Spur Silver Spur

Car serial number

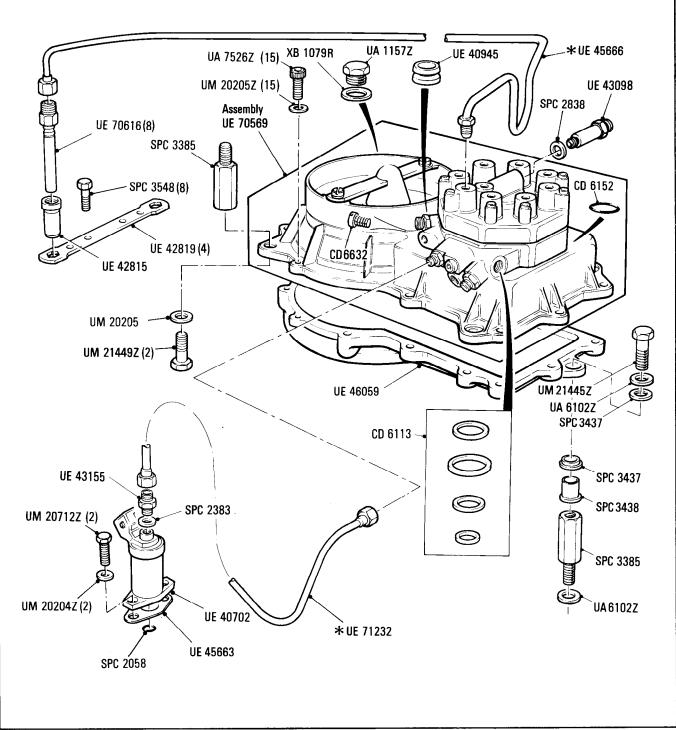
Silver Spirit & Bentley Mulsanne SCAZS0002HCH20003 to 24501 Except 23213

Limousine

Silver Spur SCAZN0009HCX20004 to 24503 Except 23210

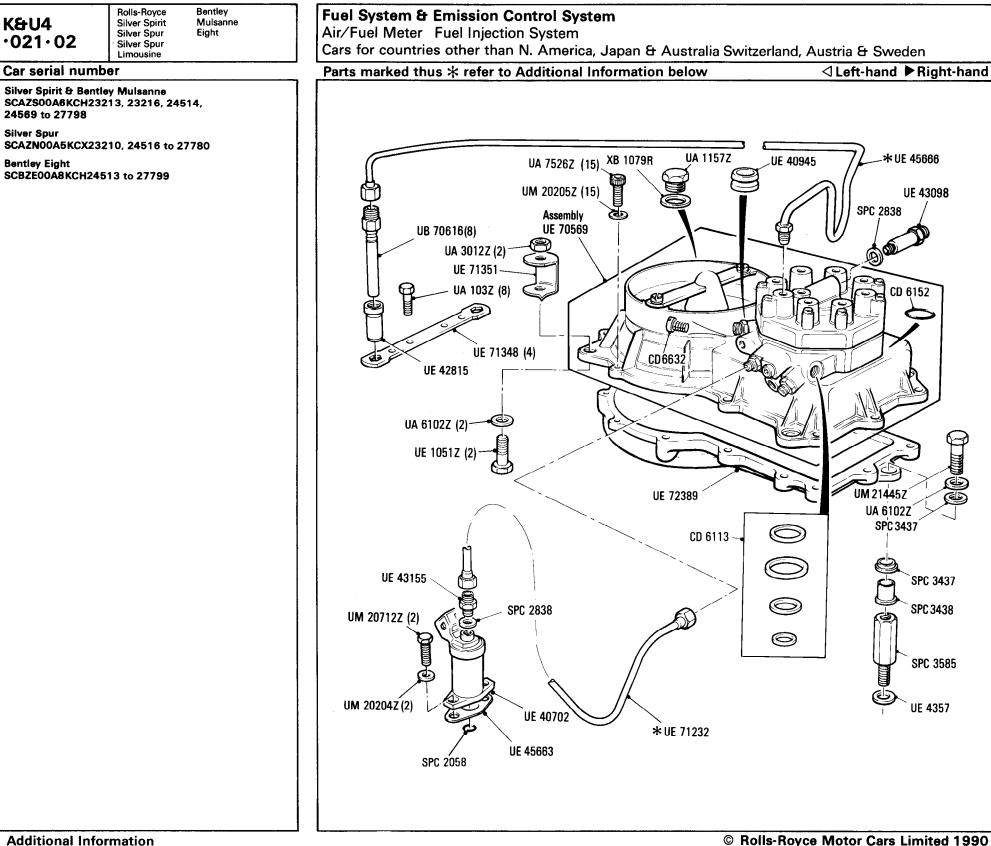
Bentley Eight SCBZS8009HCX20006 to 24497 Fuel System & Emission Control System Air/Fuel Meter Fuel Input System Cars for countries other than N. America, Japan & Australia

Parts marked thus * refer to Additional Information below



Additional Information

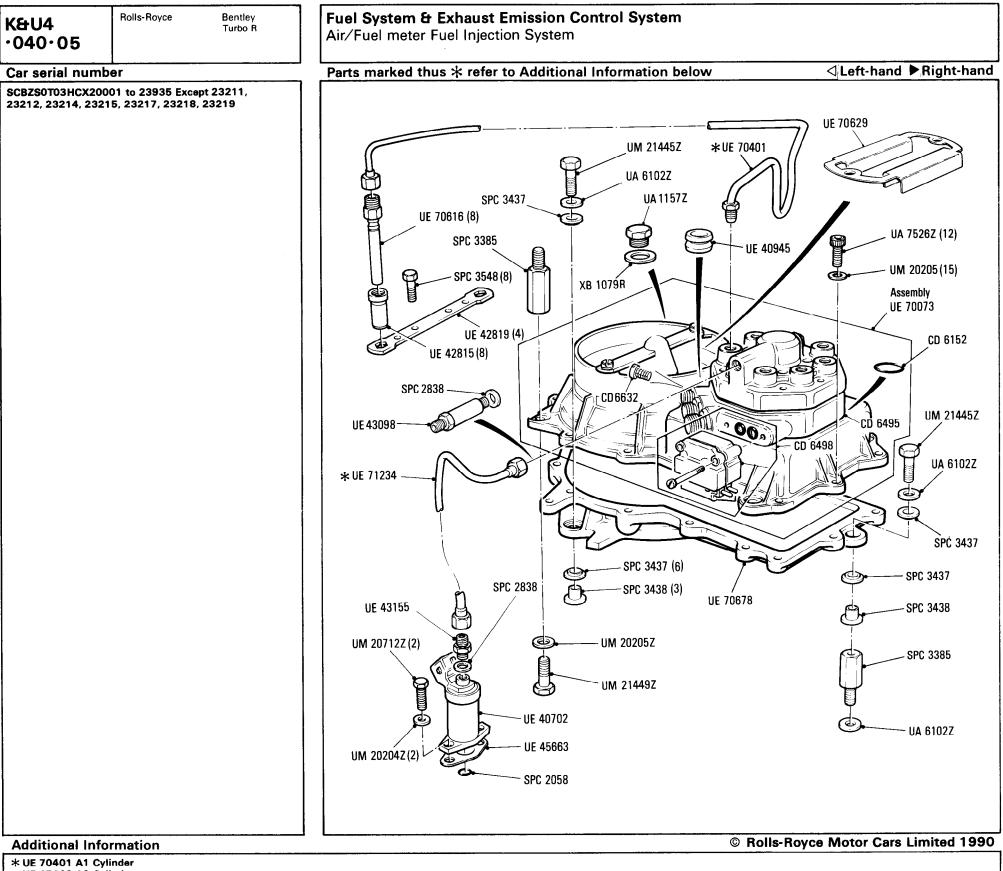
* UE 45666 A1 Cylinder UE 45668 A2 Cylinder UE 45670 A3 Cylinder UE 45672 A4 Cylinder UE 45676 B1 Cylinder UE 45676 B2 Cylinder UE 45678 B3 Cylinder UE 45680 B4 Cylinder * UE 71232 Pipe Air Meter to cold start injector © Rolls-Royce Motor Cars Limited 1990



© Rolls-Royce Motor Cars Limited 1990

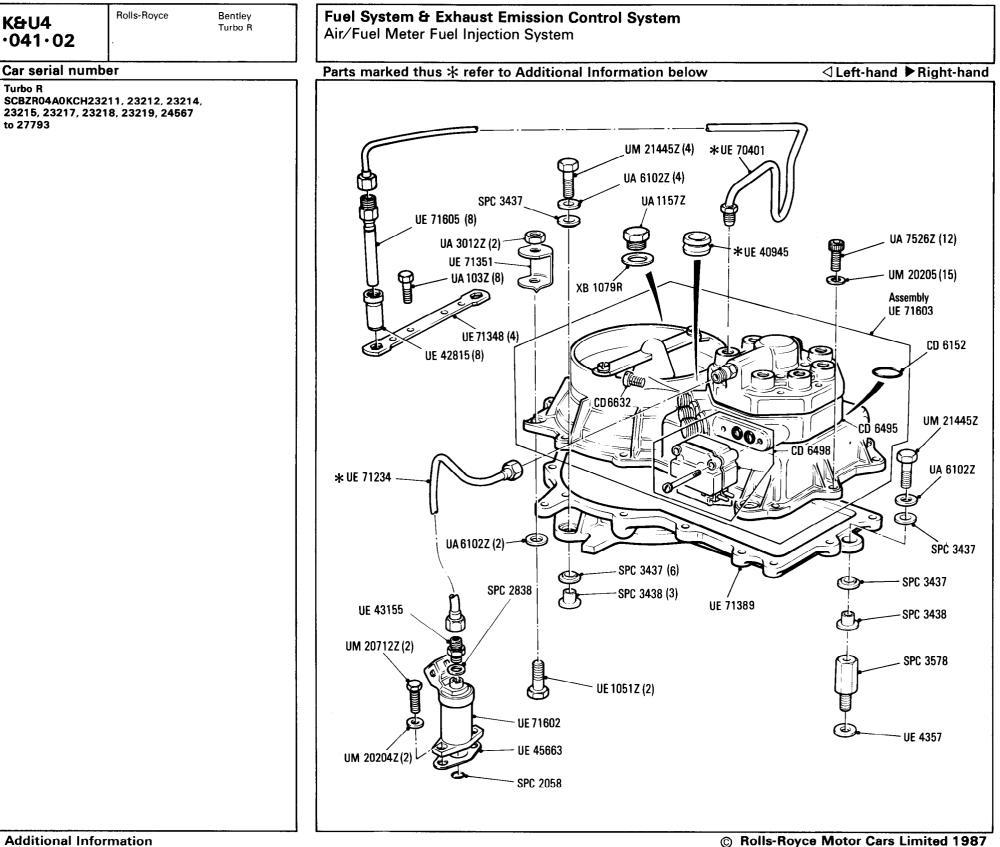
*UE 45666 A1 Cylinder UE 45668 A2 Cylinder UE 45670 A3 Cylinder UE 45672 A4 Cylinder UE 45674 B1 Cylinder UE 45676 B2 Cylinder UE 45678 B3 Cylinder UE 45680 B4 Cylinder

***UE 71232 Pipe Air Meter to cold stand injector**

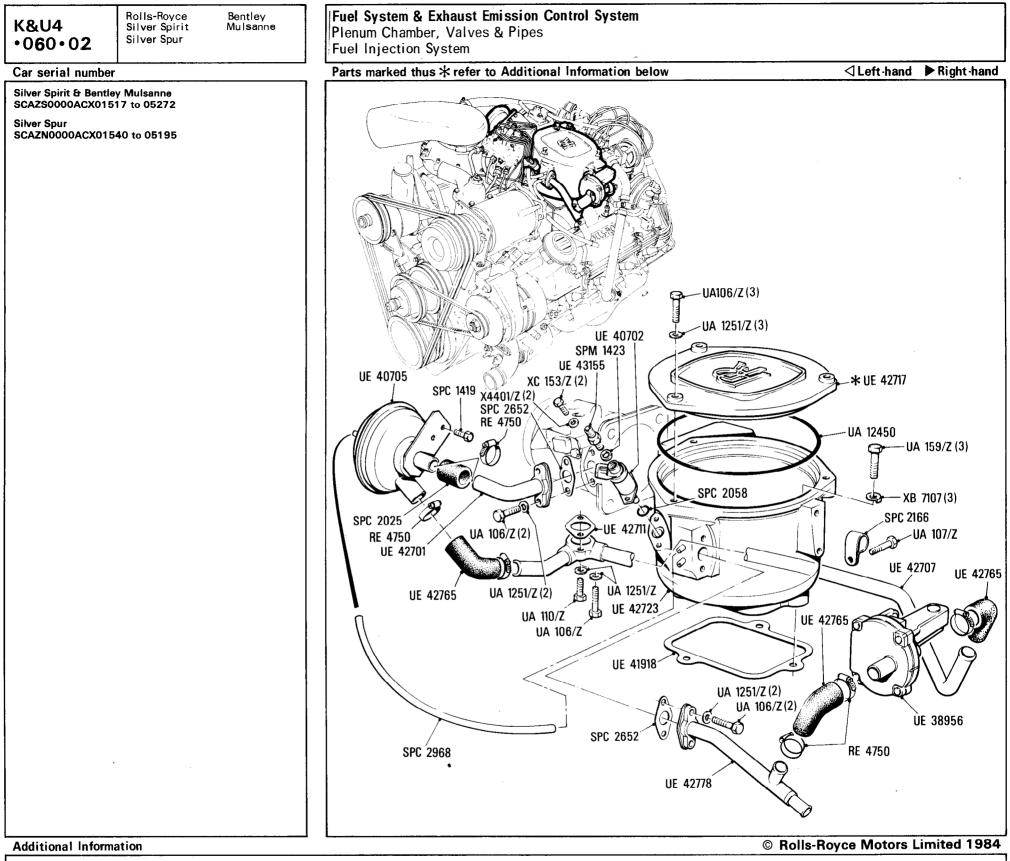


- UE 45668 A2 Cylinder UE 45670 A3 Cylinder UE 45672 A4 Cylinder UE 70403 B1 Cylinder
 - UE 45676 B2 Cylinder
 - UE 400/0 82 Cylinde
- UE 45678 B3 Cylinder
- UE 45680 B4 Cylinder

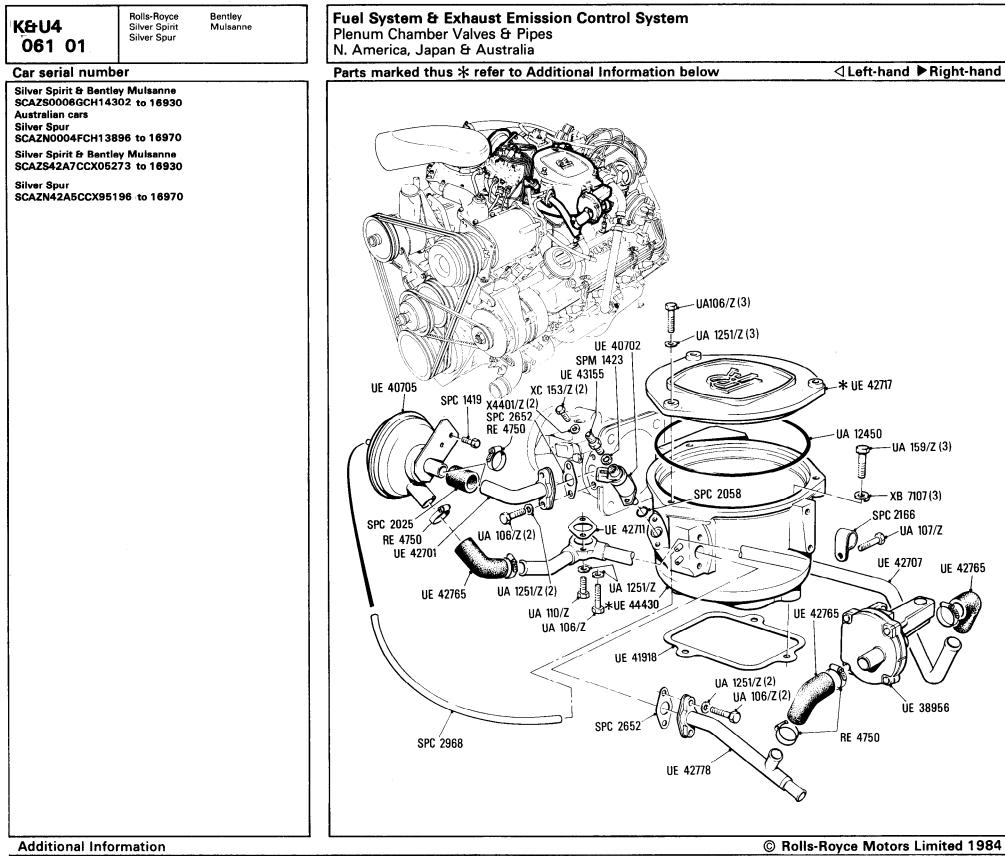
* UE 71234 Pipe Air Meter to cold start injector



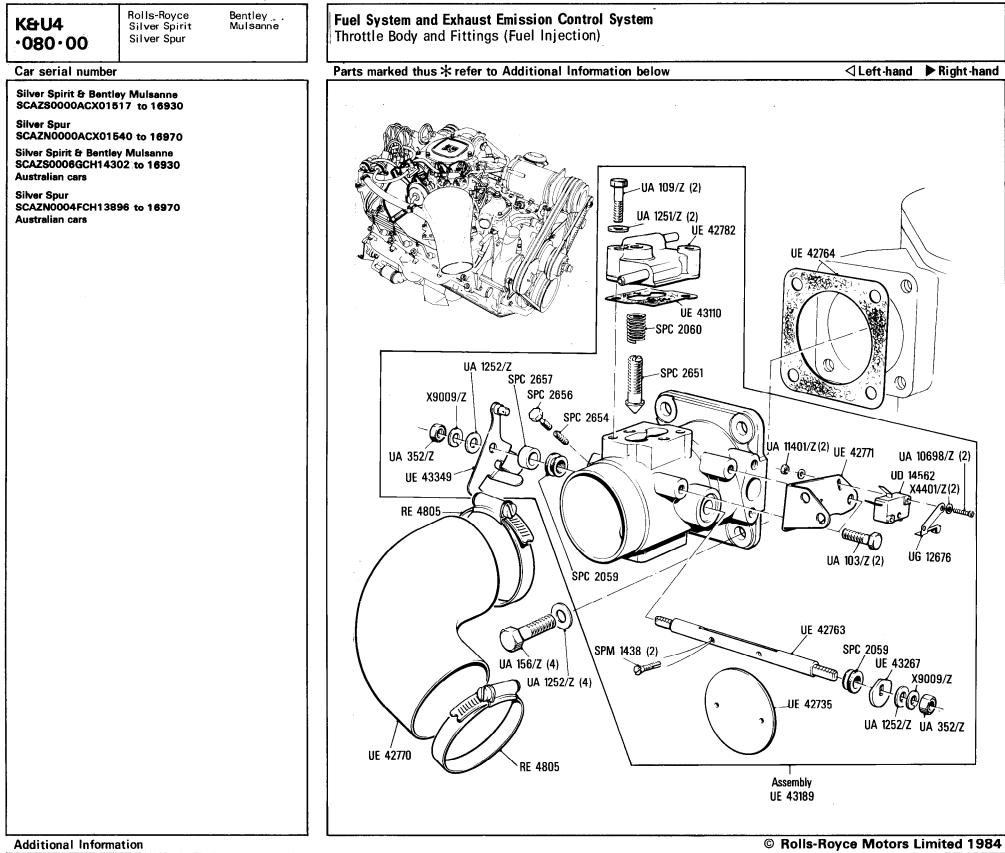
* UE 70401 A1 Cylinder UE 45668 A2 Cylinder UE 45670 A3 Cylinder UE 45672 A4 Cylinder UE 45674 B1 Cylinder UE 45676 B2 Cylinder UE 45678 B3 Cylinder UE 45680 B4 Cylinder * UE 71234 Pipe air meter to cold start injector * UE 40945 Cars for countries other than N. America, Middle East and Taiwan UE 72938 Cars for N. America & Taiwan

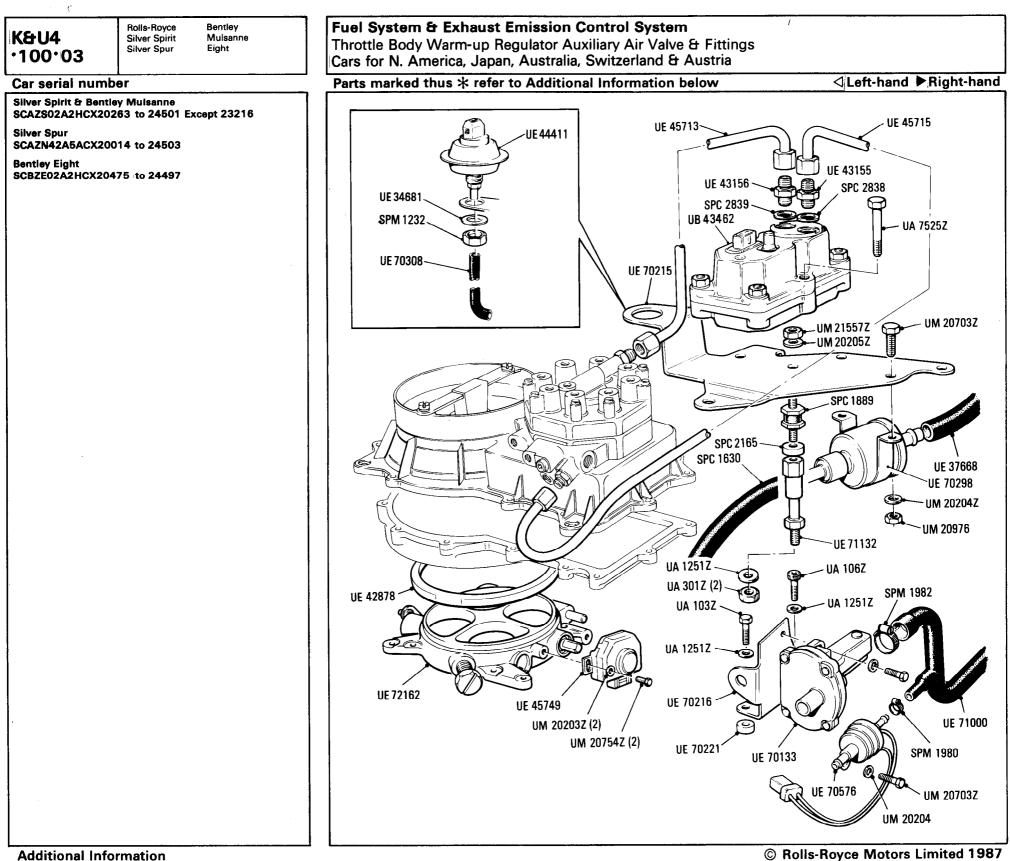


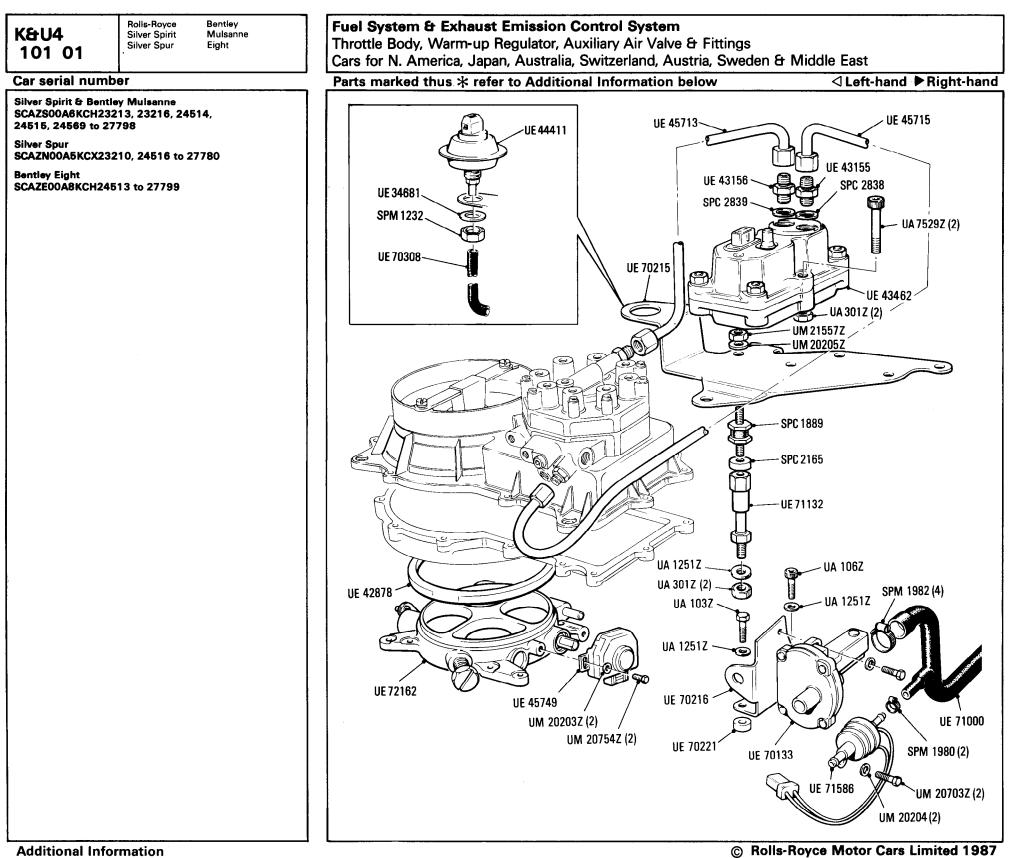
UE 42717 Rolls-Royce cars UE 43207 Bentley cars

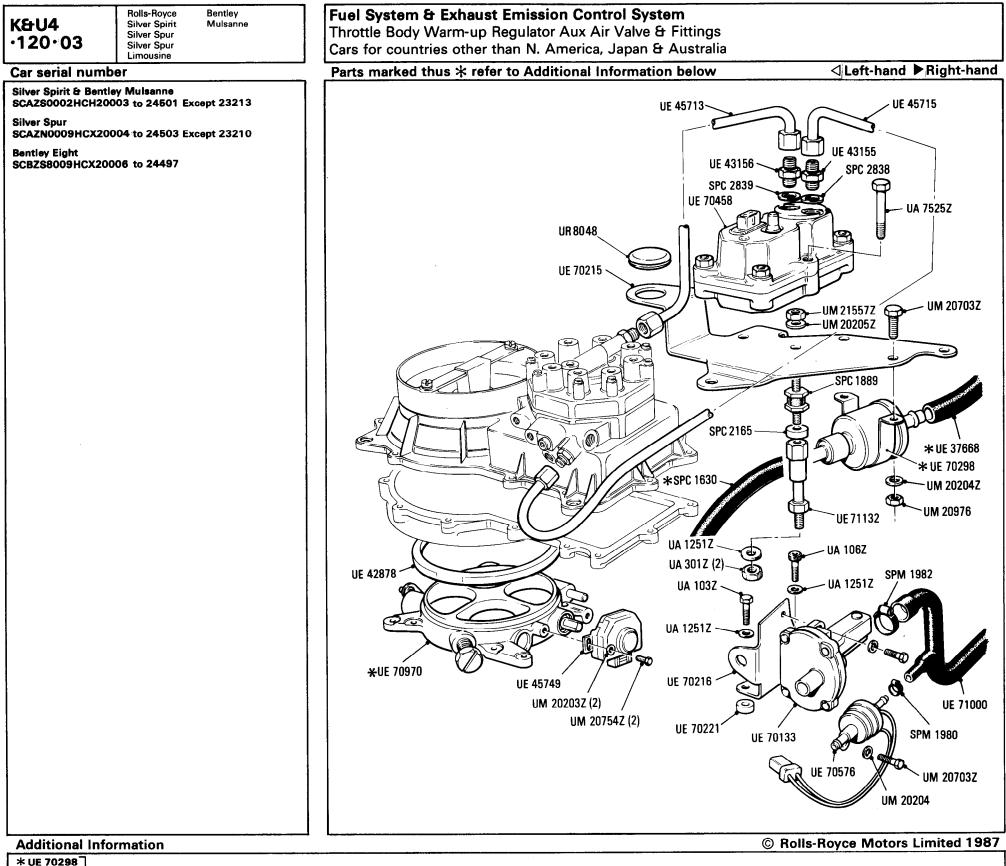


* UE 44430 N. America & Australian cars UE 43263 Japanese cars



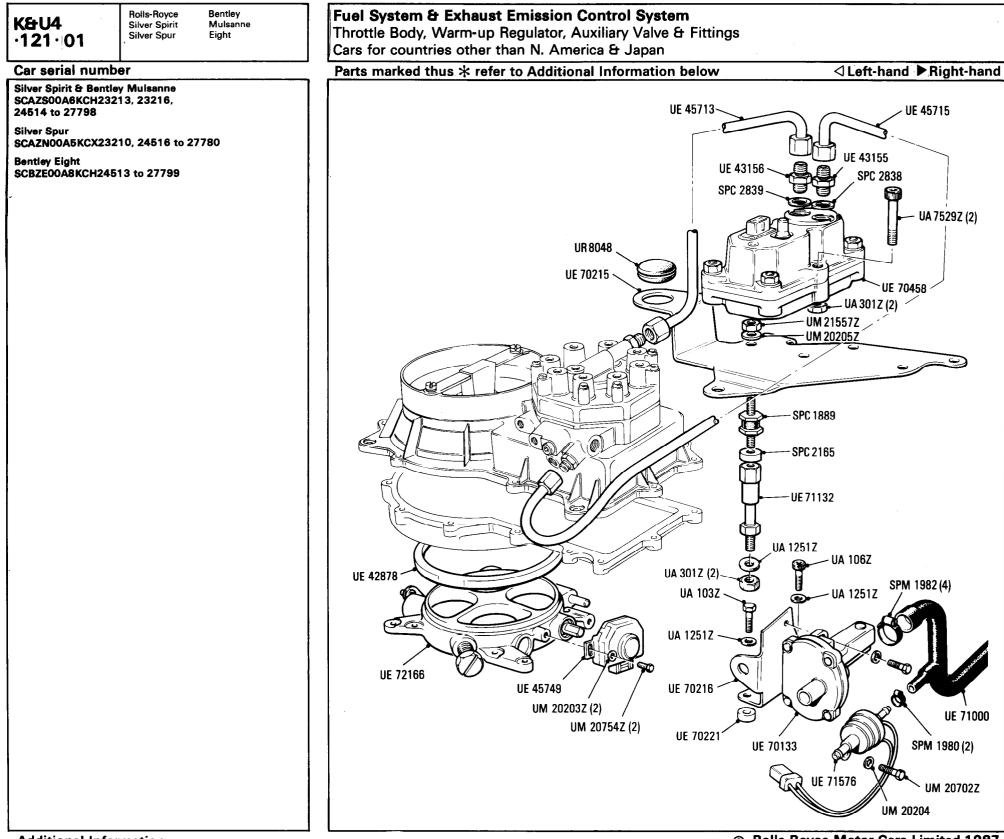




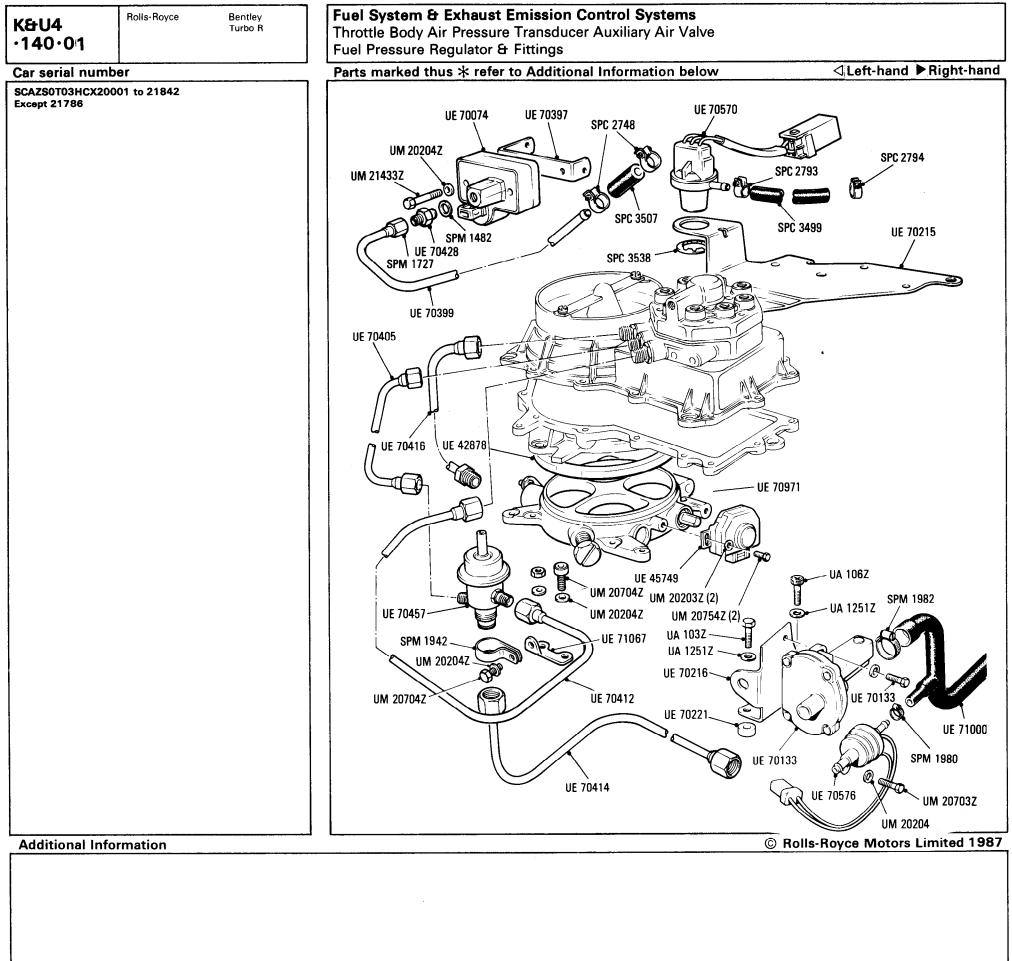


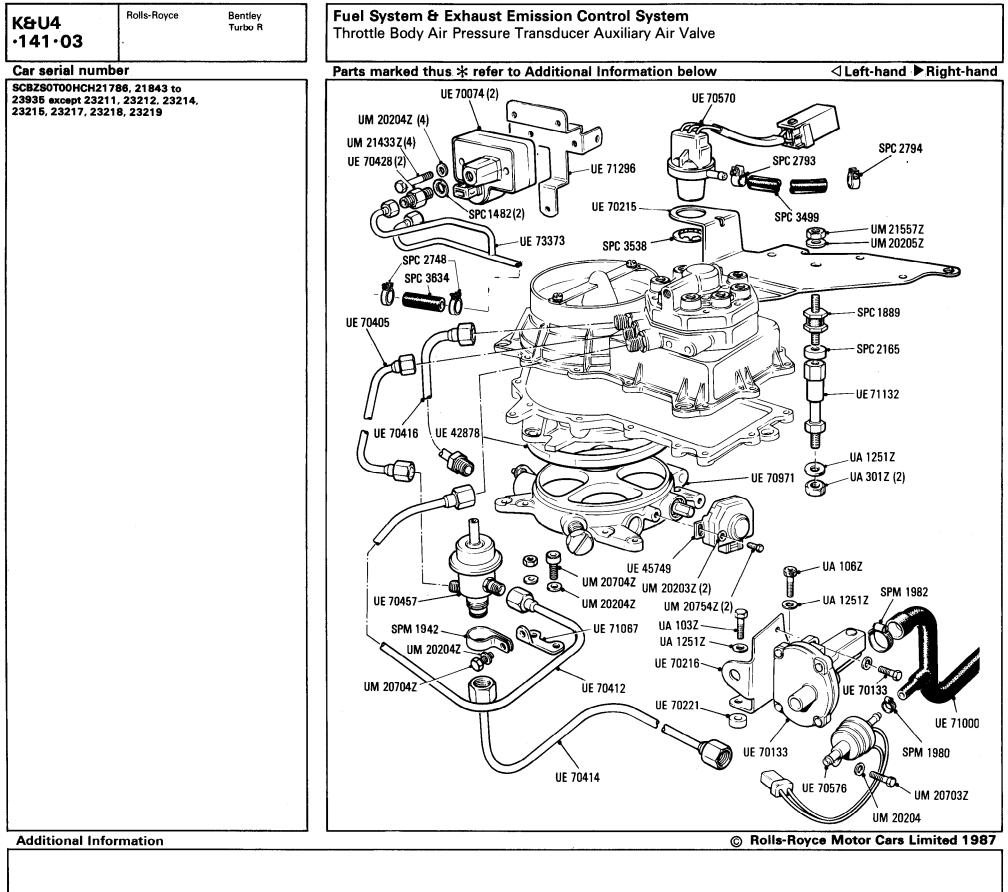
* UE 37668 * UE 70992 - Required for Middle East cars only * SPC 1630 * UM 20703Z (3) * UM 20204Z (2) * UM 20976Z (2)

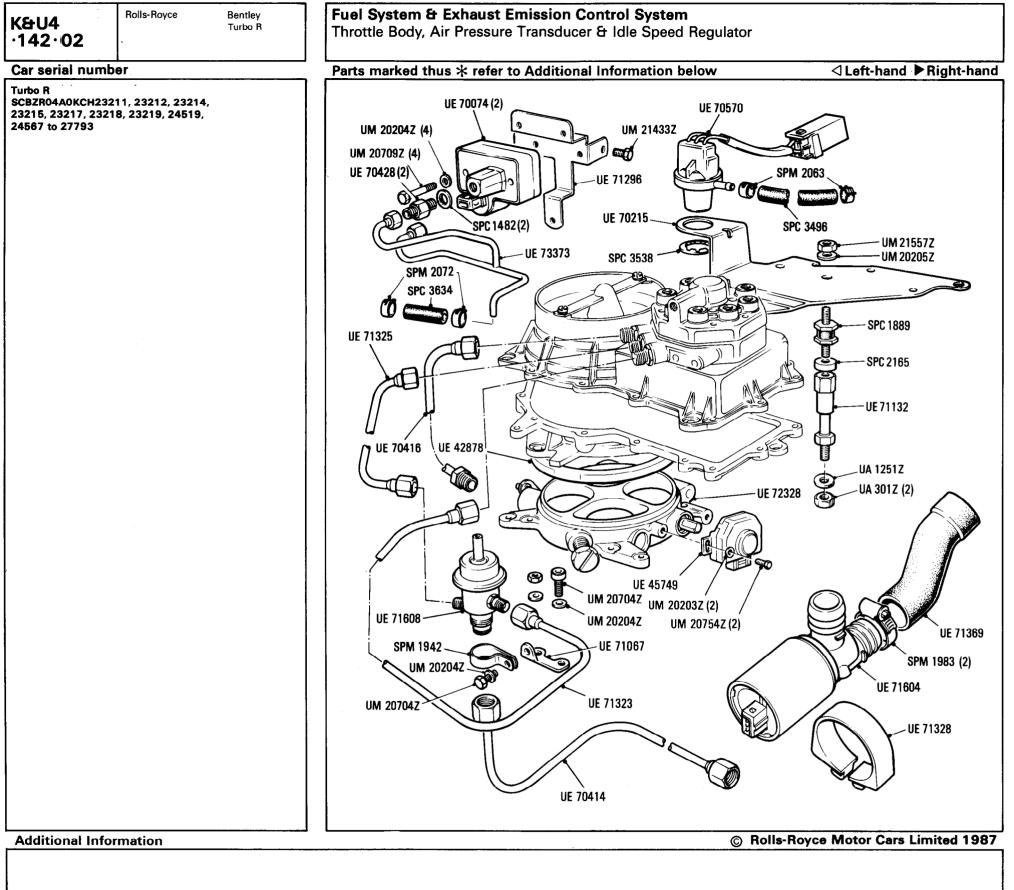
* UE 70970 Cars for countries other than N. America, Japan & Australia

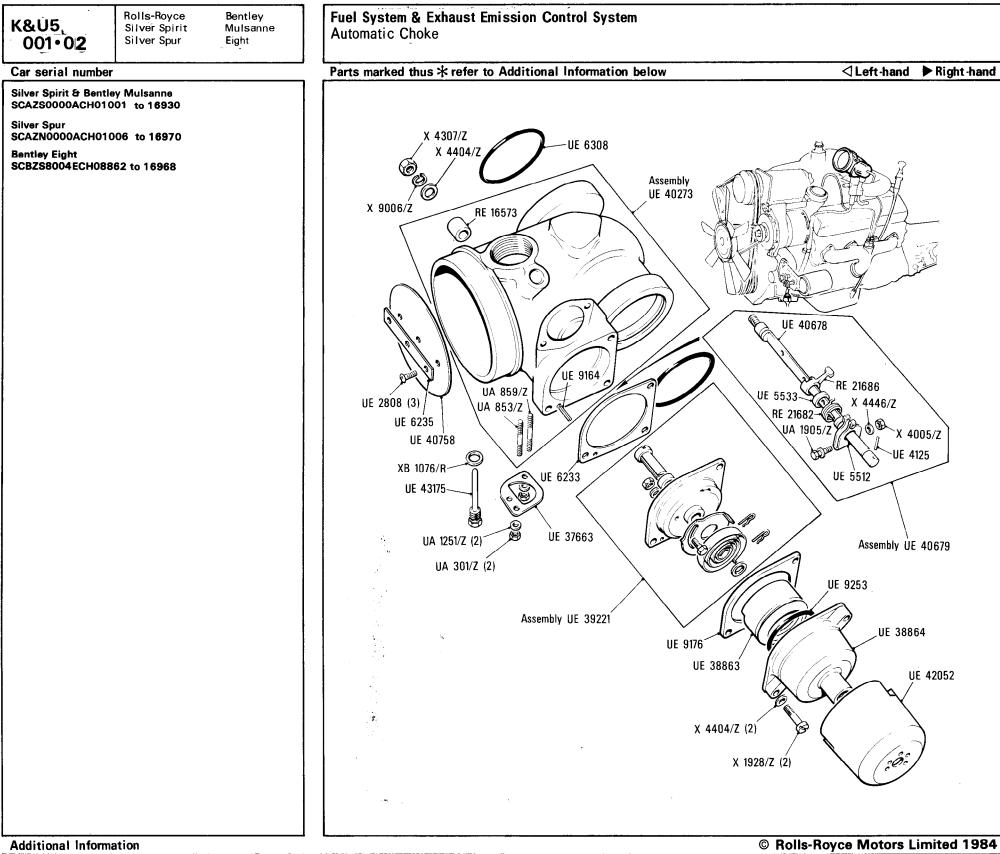


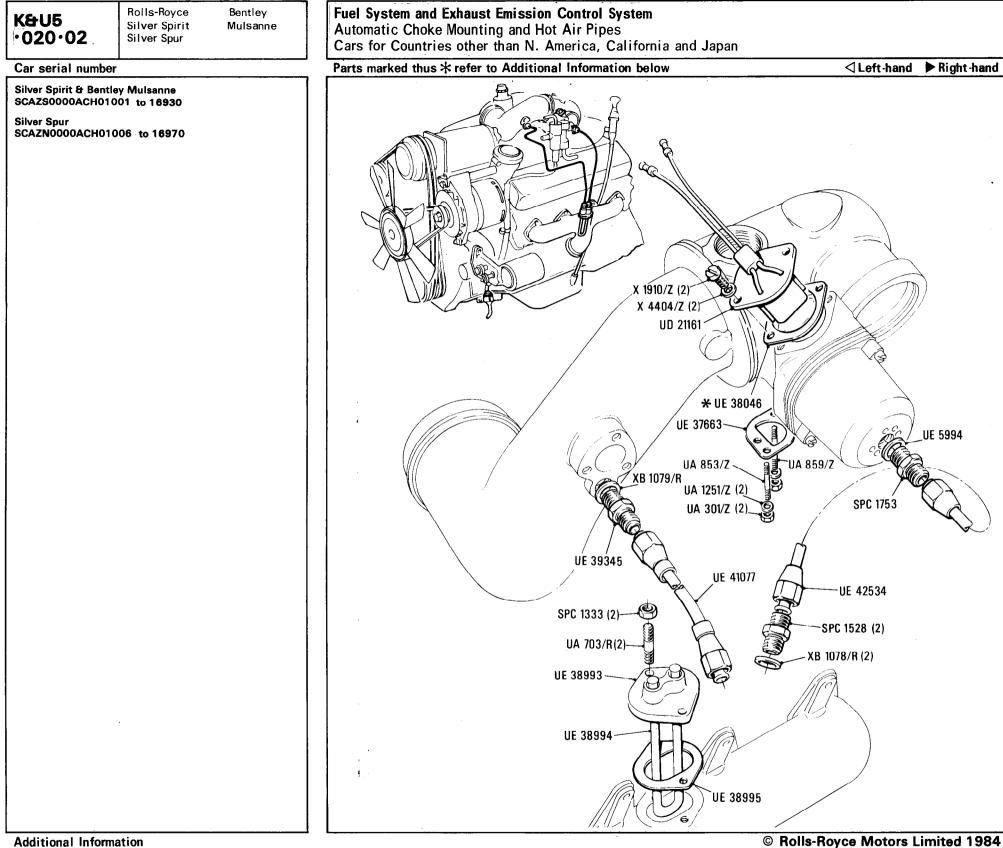
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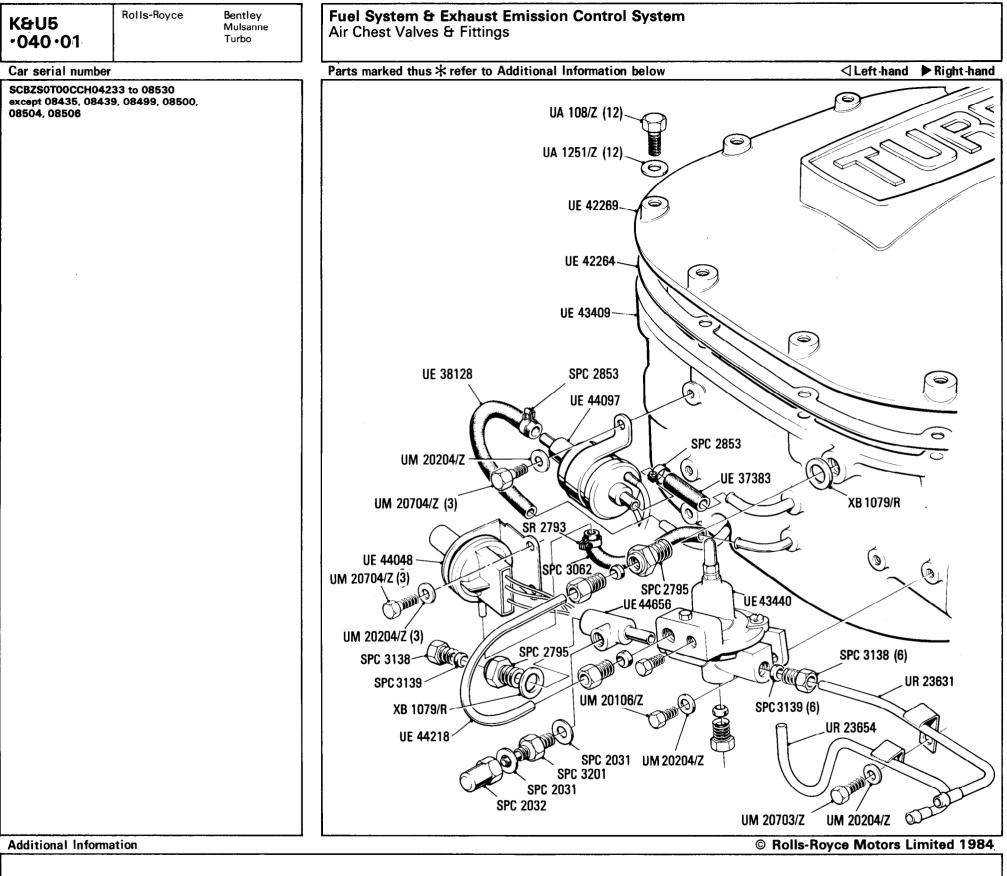


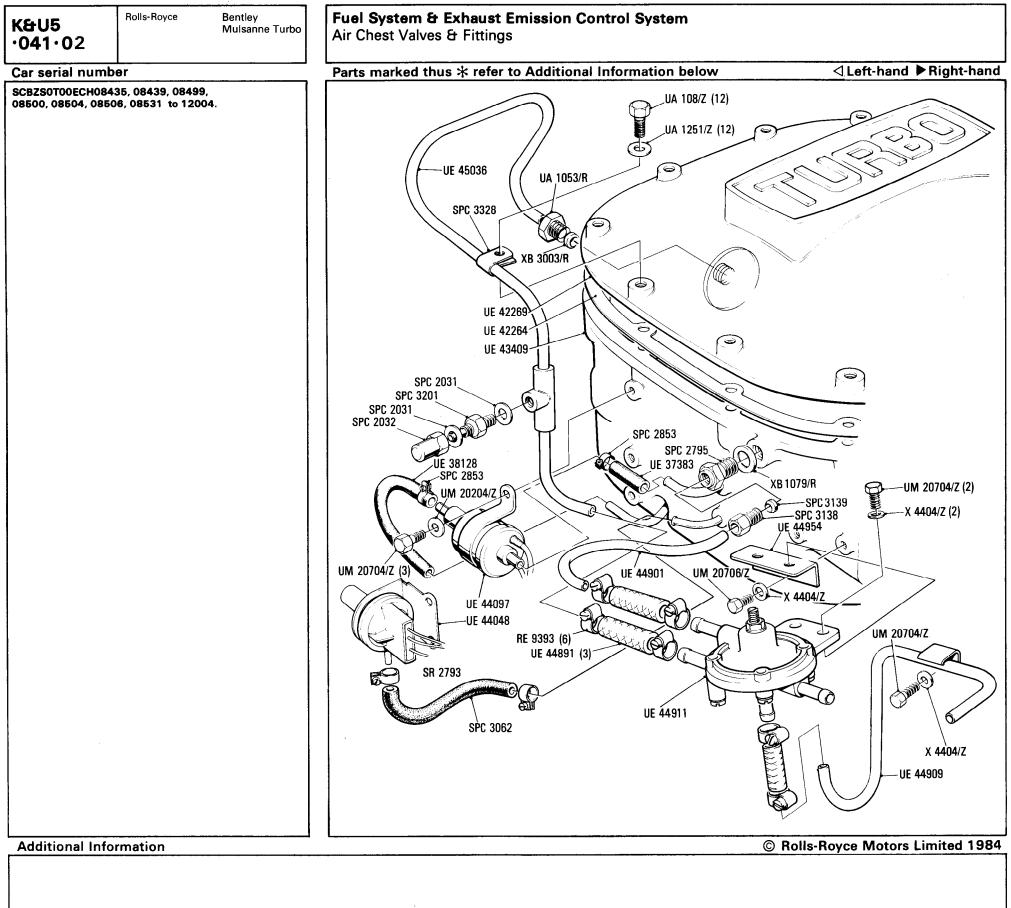


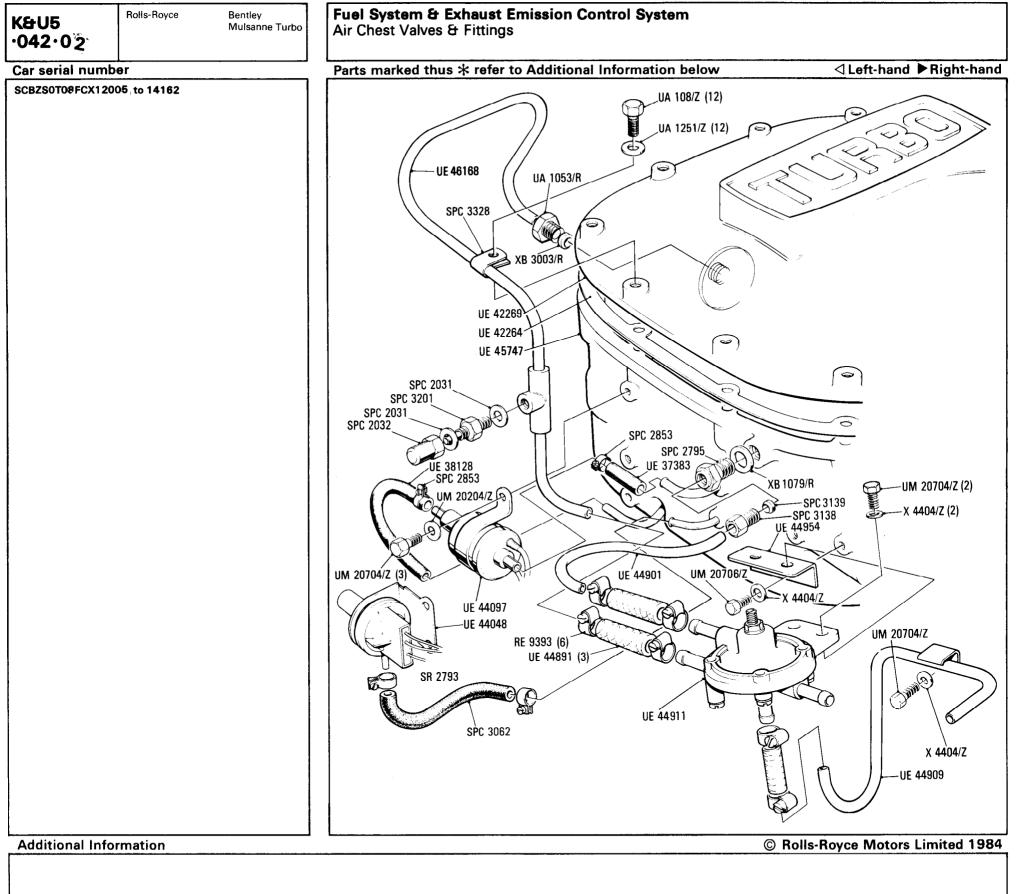


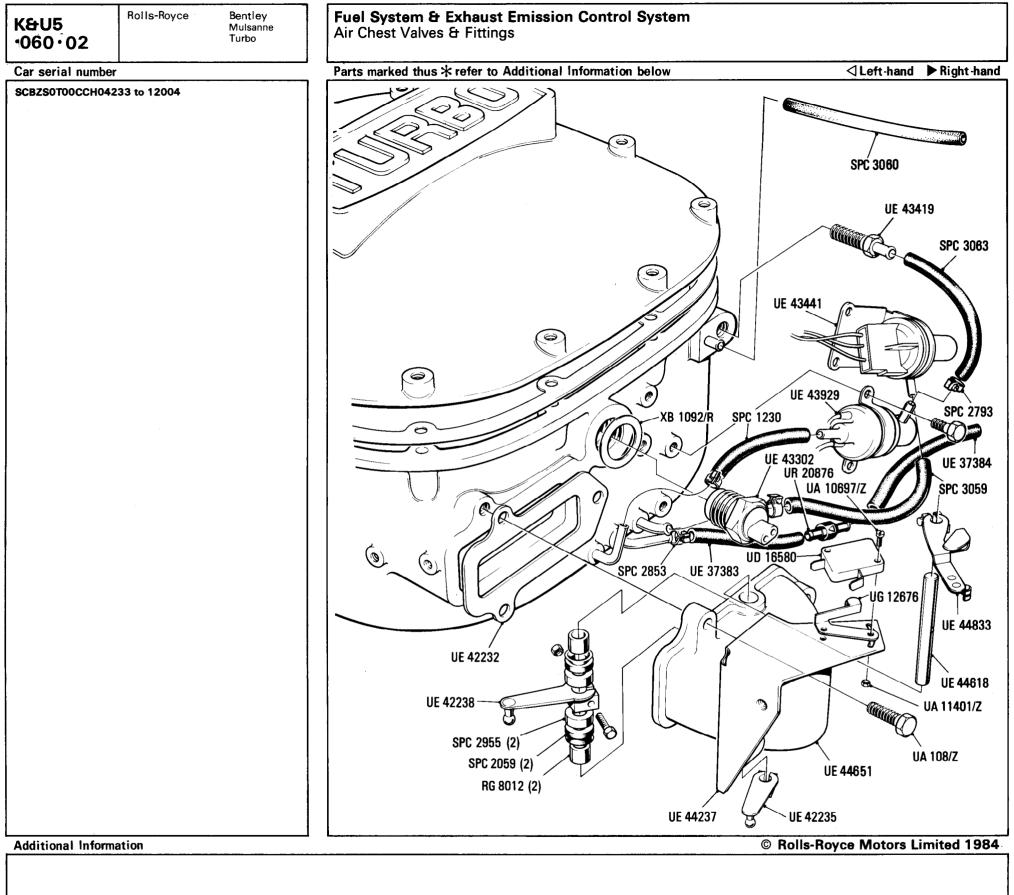
UE 38046 Adjusting Shim .002 in. UE 38047 Adjusting Shim .005 in. RD 6516 Adjusting Shim .009 in. RD 6517 Adjusting Shim .012 in.

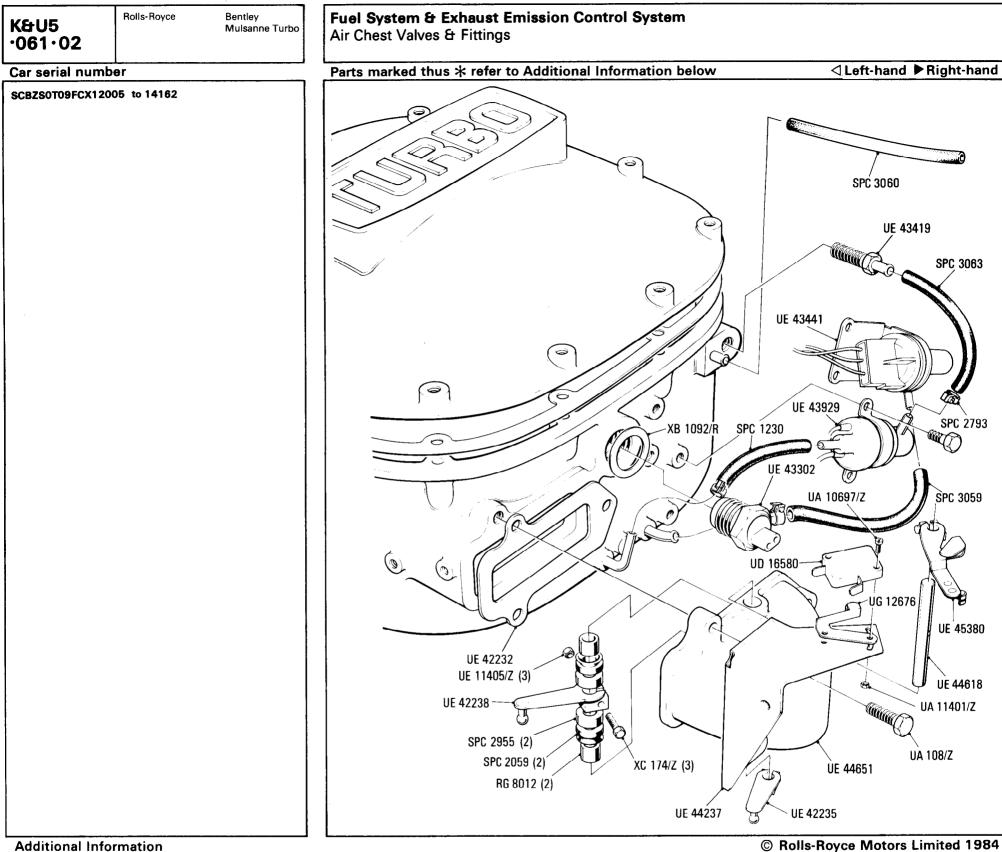
RD 6518 Adjusting Shim .015 in.

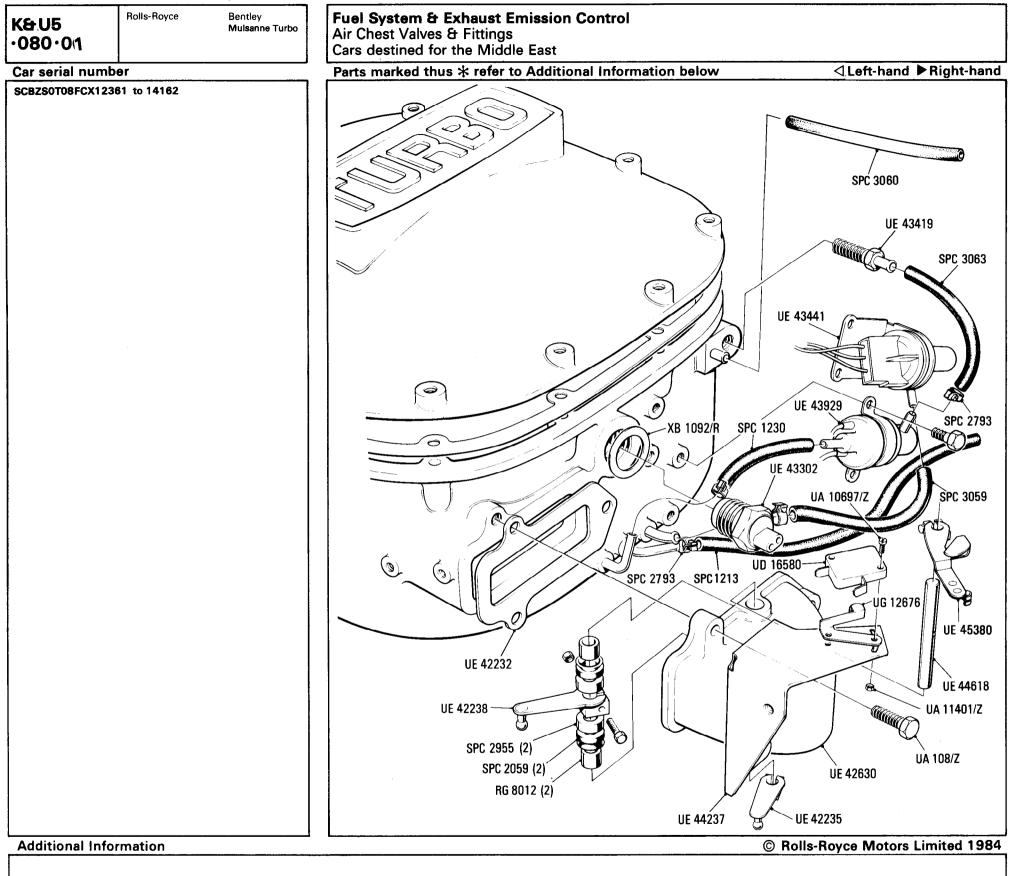


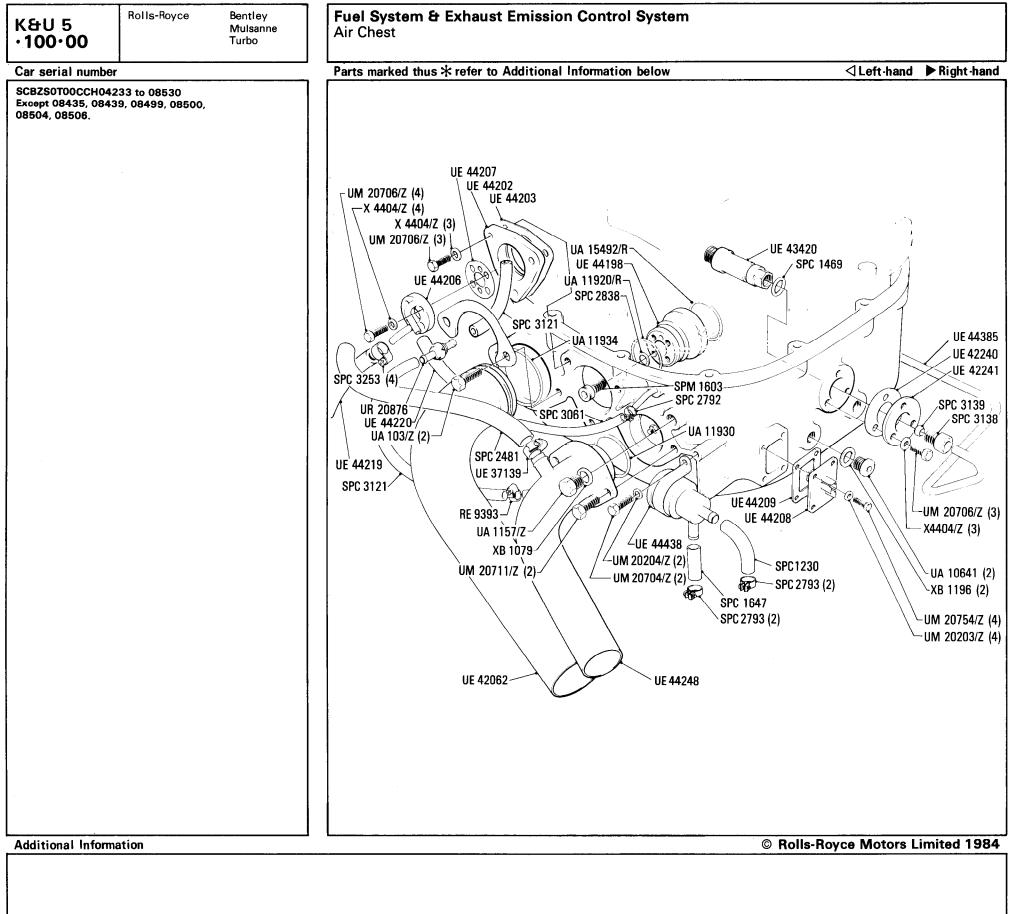


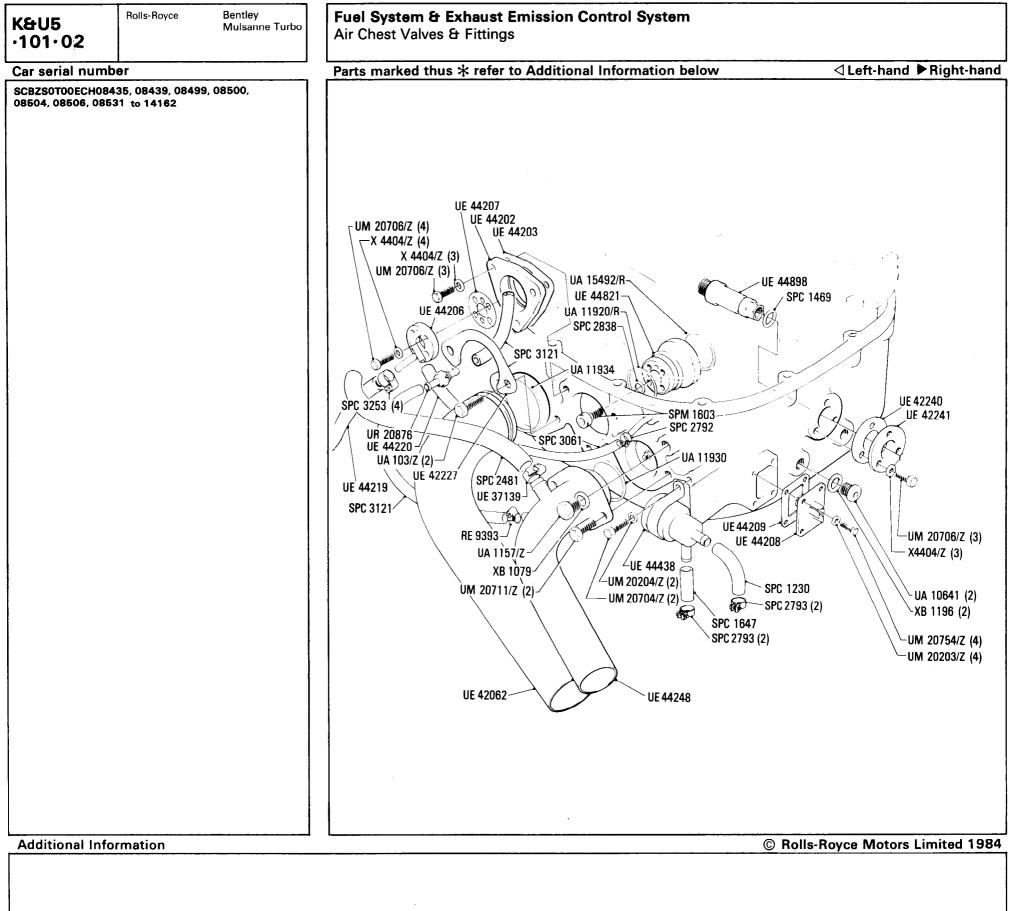


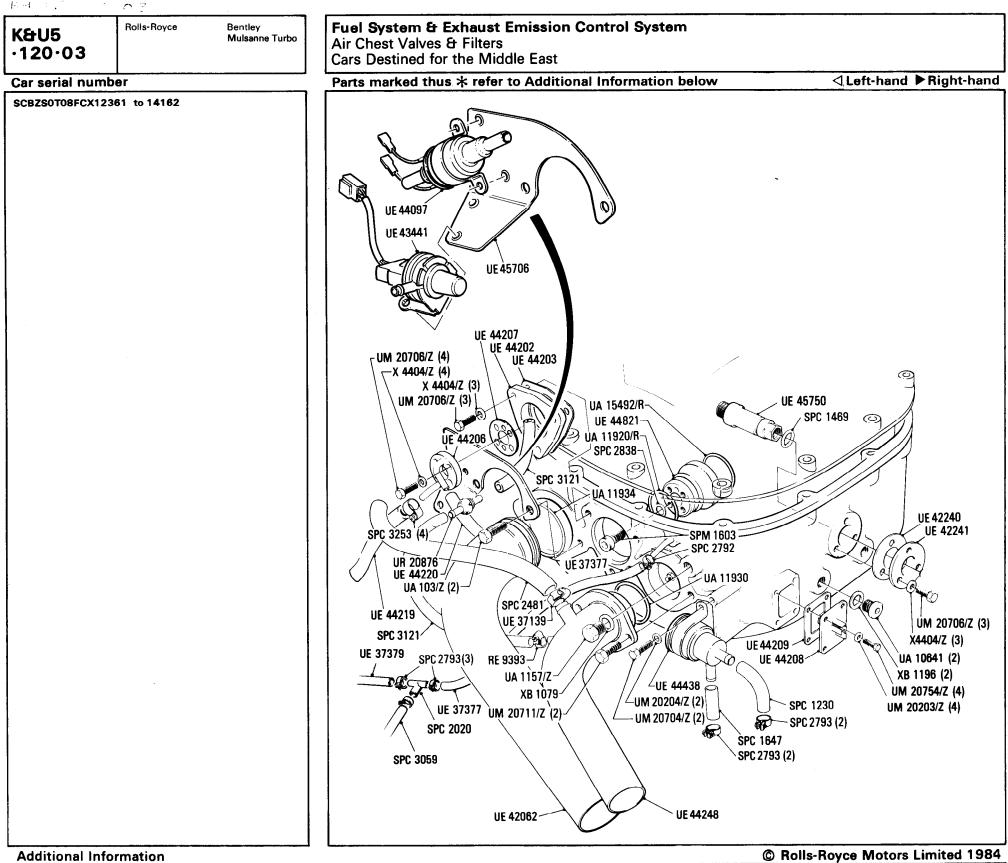


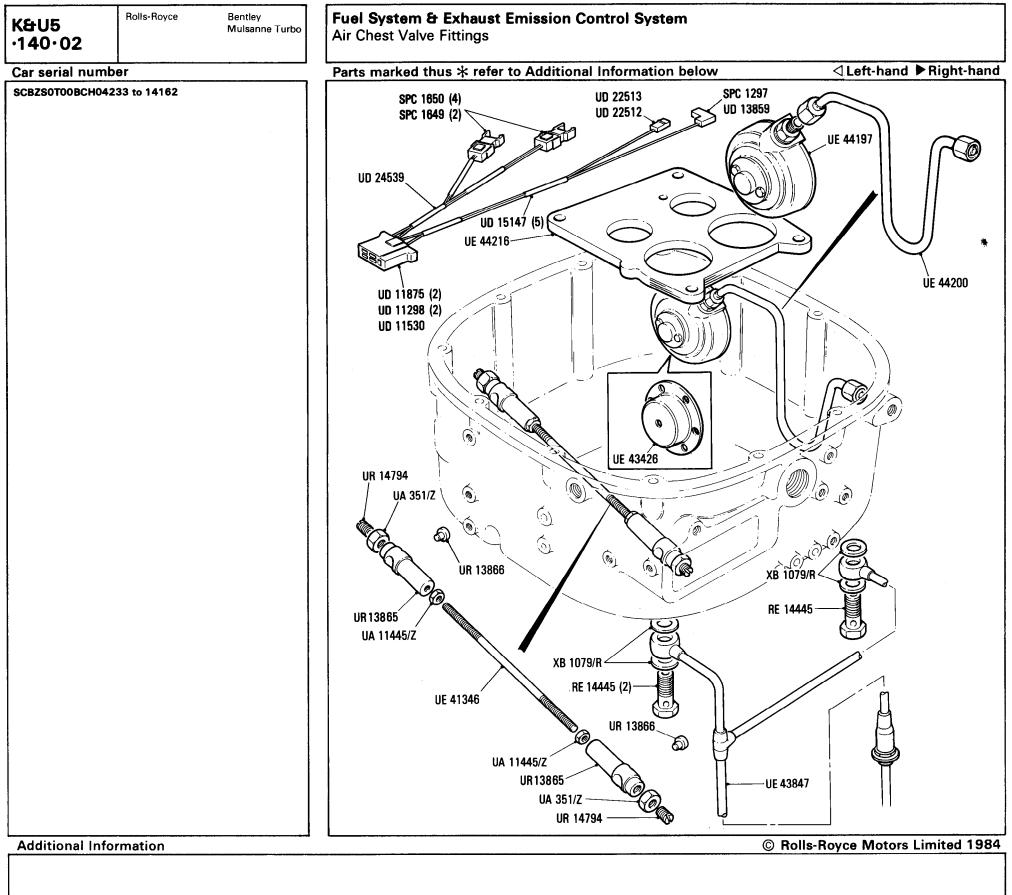


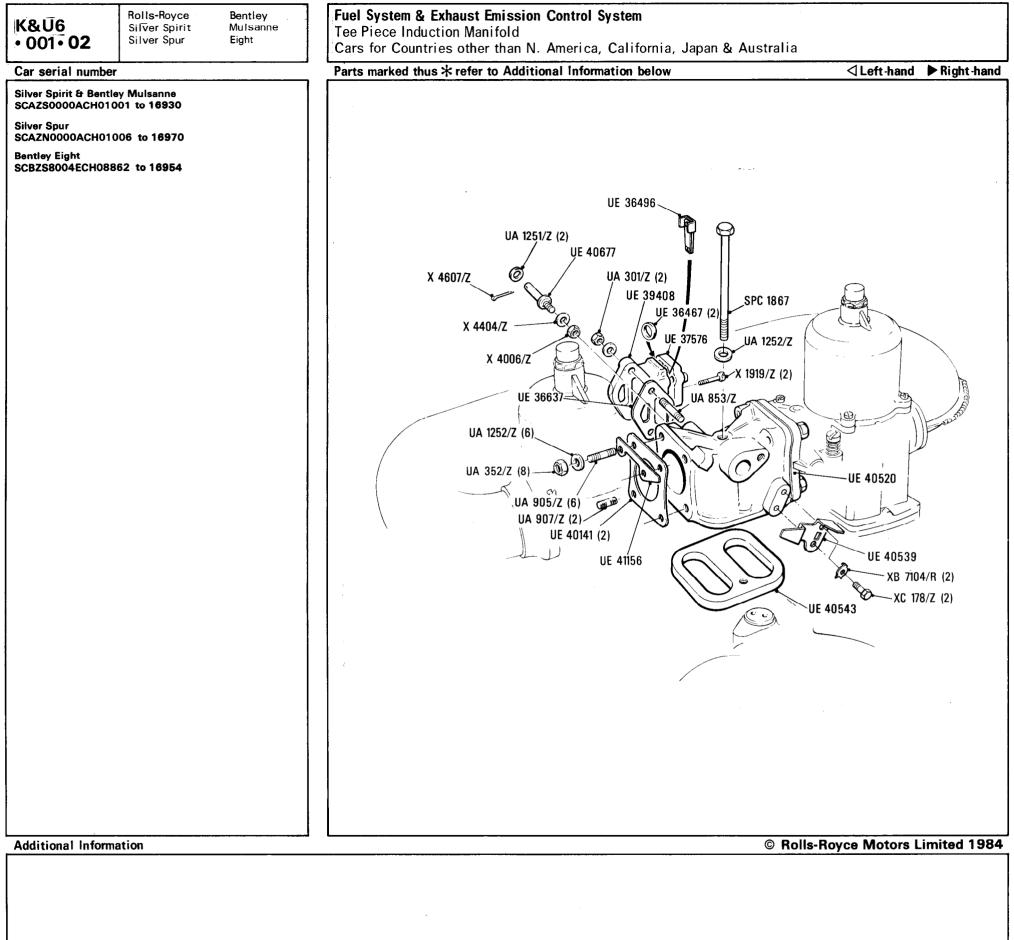




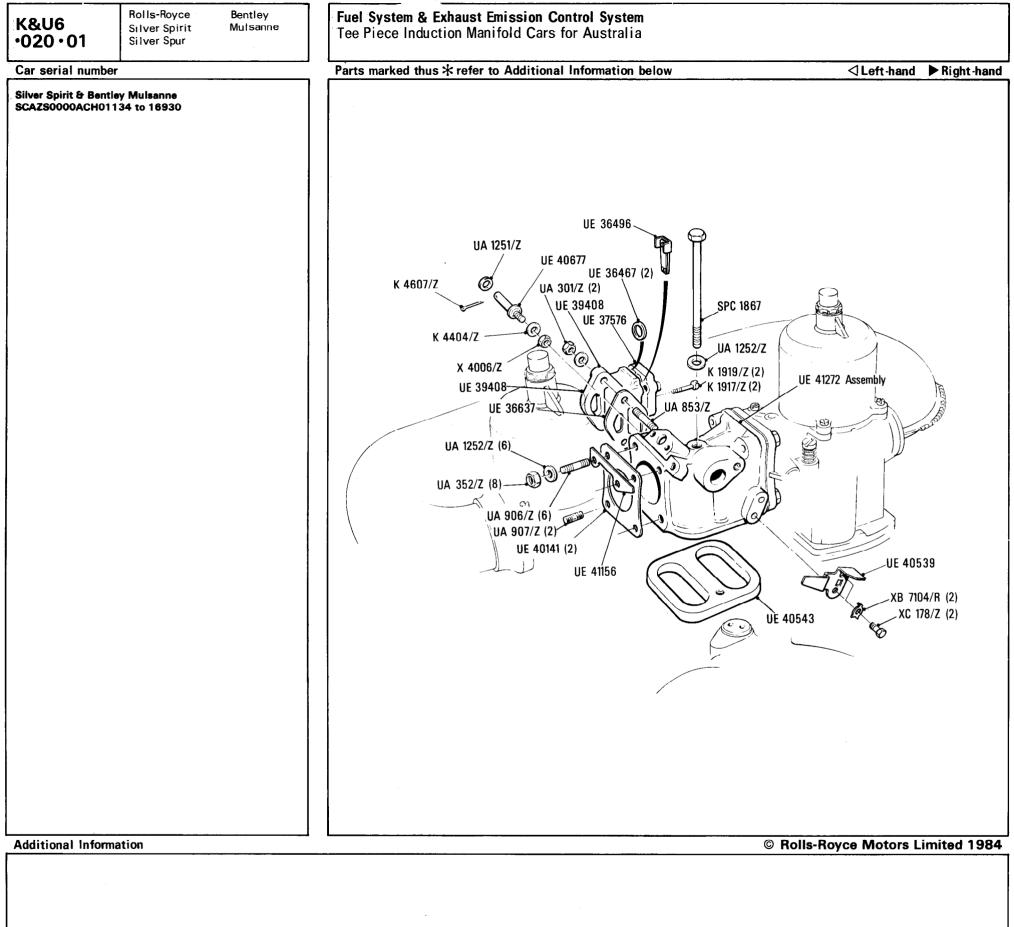


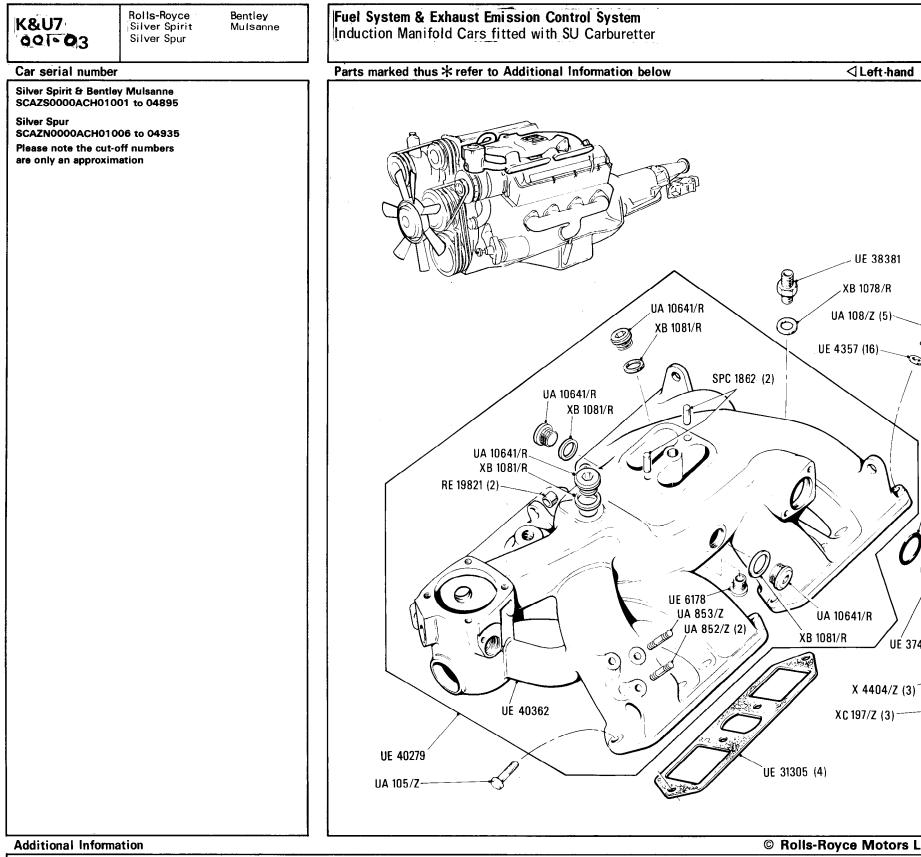






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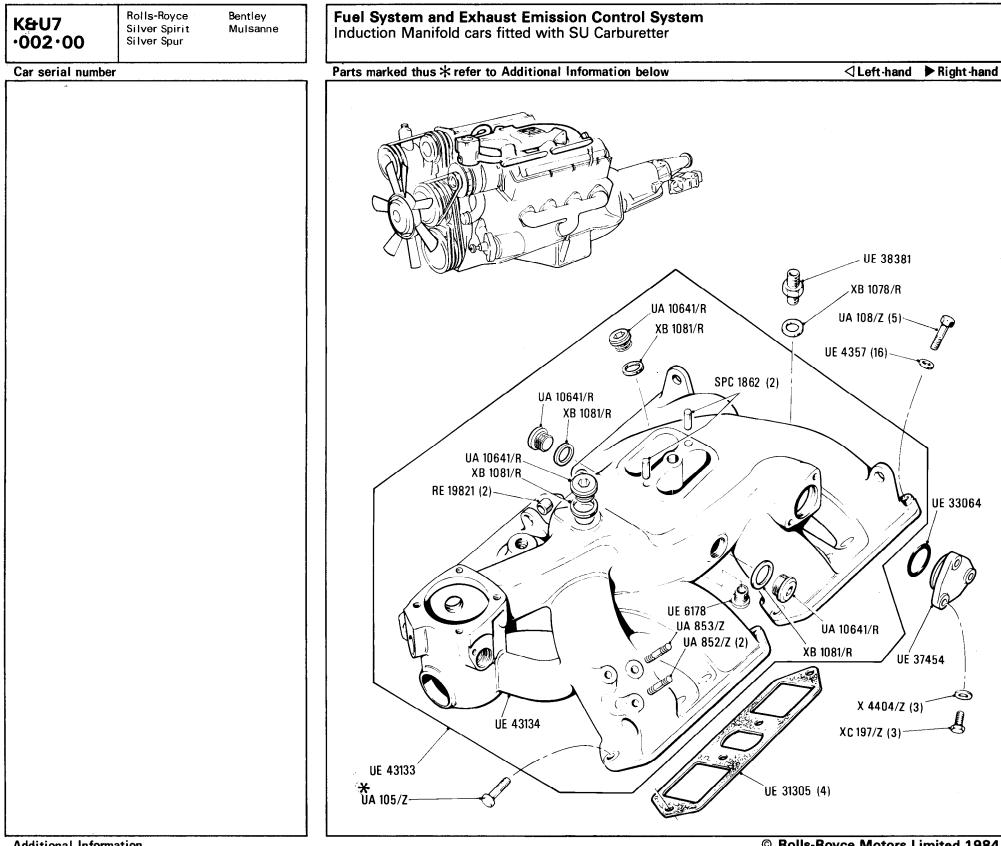
▶ Right-hand

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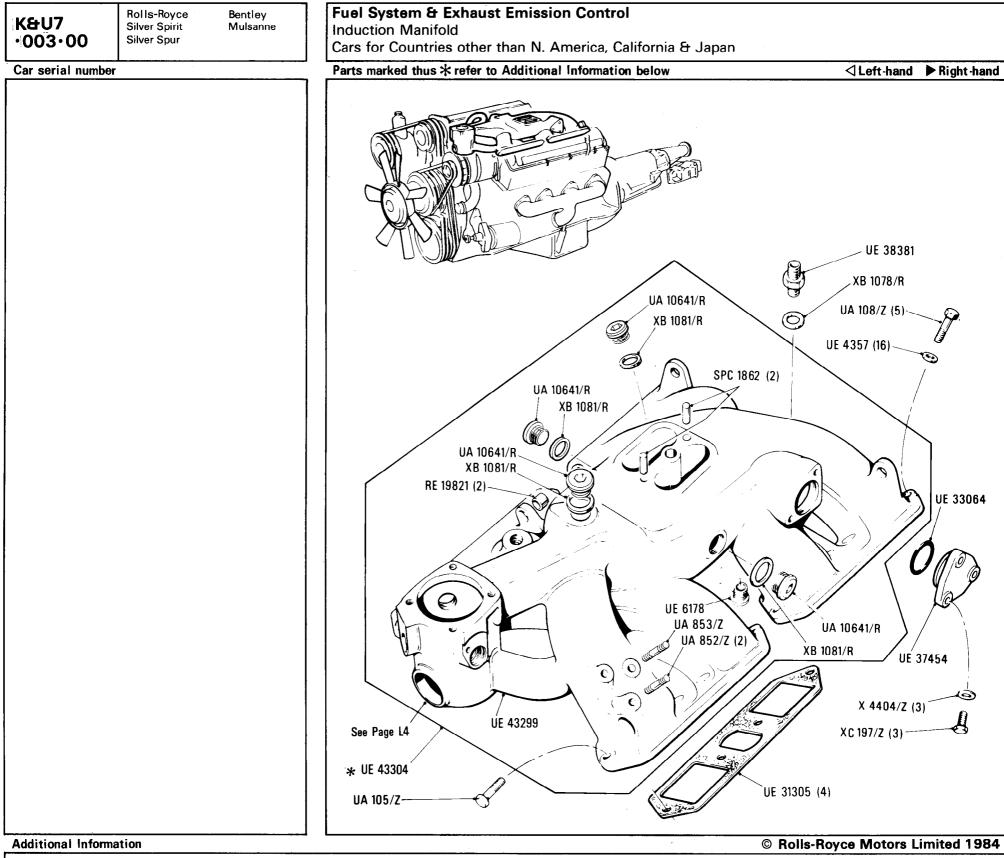
UE 37454

UE 33064

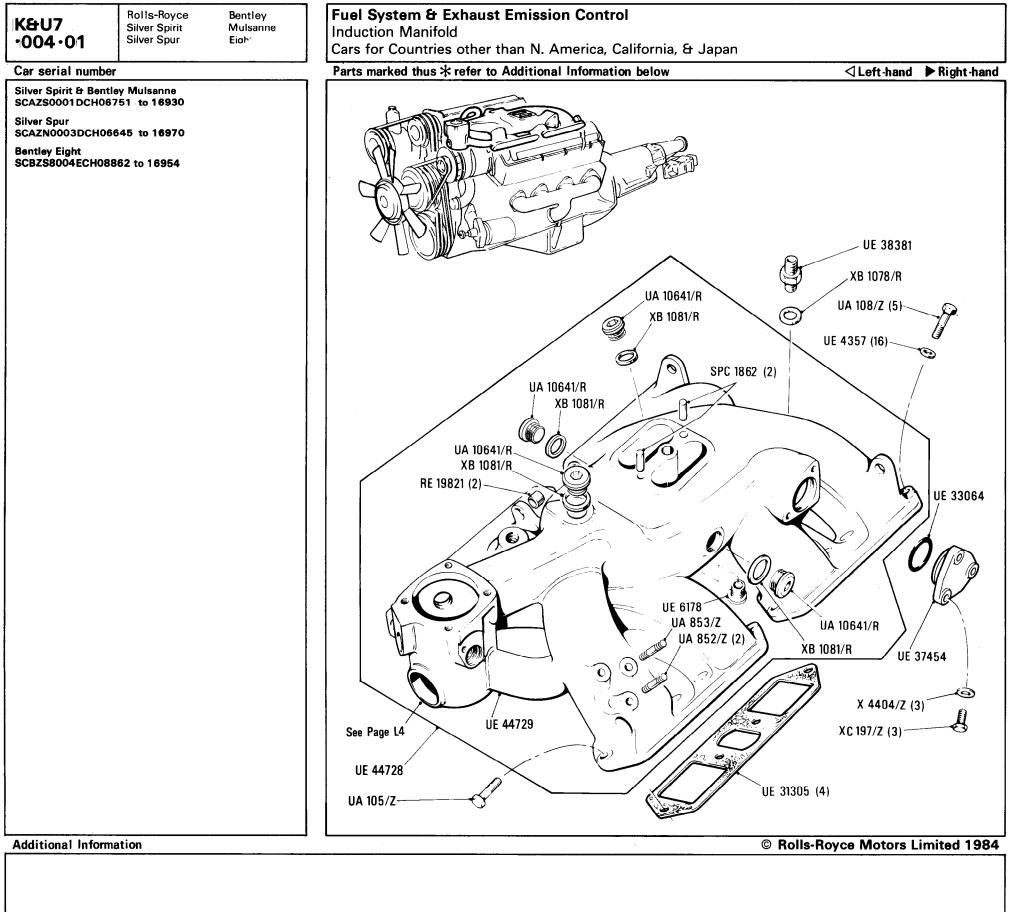
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 \star UE 43133 Manifold with larger heater pipe aperture Introduction of larger 'O' Ring September 1981 © Rolls-Royce Motors Limited 1984



*UE 43304 Manifold Introduction of screw in type otter switch

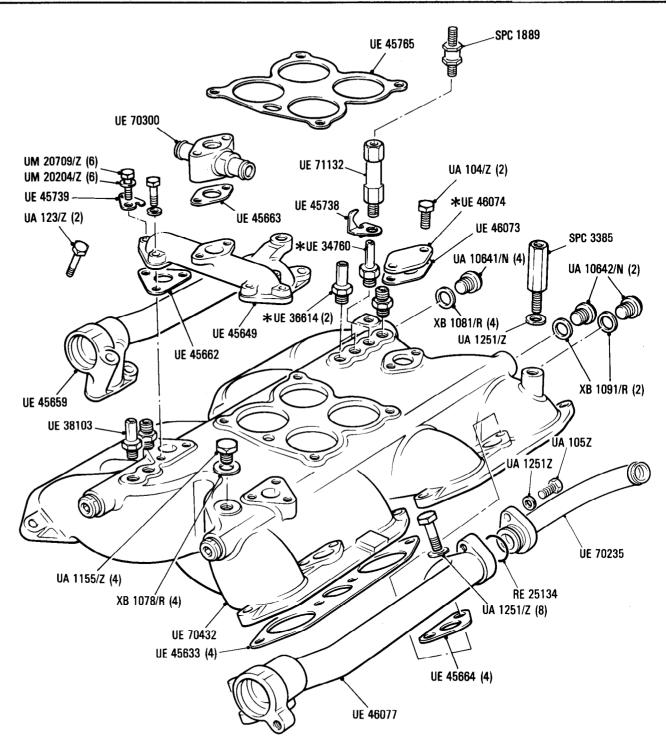


| Car serial number Silver Spirit SCAZS0002HCH20003 to 27798 Silver Spur SCAZN0009HCH20004 to 27780 Bentley Eight SCBZS8009HCX20006 to 27799 Bentley Turbo R SCBZS0T03HCX20001 to 27793 Bentley Mulsanne SCBZS0000HCH20013 to 27798 |
|---|
| SCAZS0002HCH20003 to 27798 Silver Spur SCAZN0009HCH20004 to 27780 Bentley Eight SCBZS8009HCX20006 to 27799 Bentley Turbo R SCBZS0T03HCX20001 to 27793 Bentley Mulsanne |
| SCAZN0009HCH20004 to 27780 Bentley Eight SCBZS8009HCX20006 to 27799 Bentley Turbo R SCBZS0T03HCX20001 to 27793 Bentley Mulsanne |
| SCBZS8009HCX20006 to 27799 Bentley Turbo R SCBZS0T03HCX20001 to 27793 Bentley Mulsanne |
| SCBZS0T03HCX20001 to 27793 Bentley Mulsanne |
| Bentley Mulsanne SCBZS0000HCH20013 to 27798 |
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Fuel System & Emission Control System Induction Manifold

Parts marked thus * refer to Additional Information below

✓ Left-hand ▶ Right-hand



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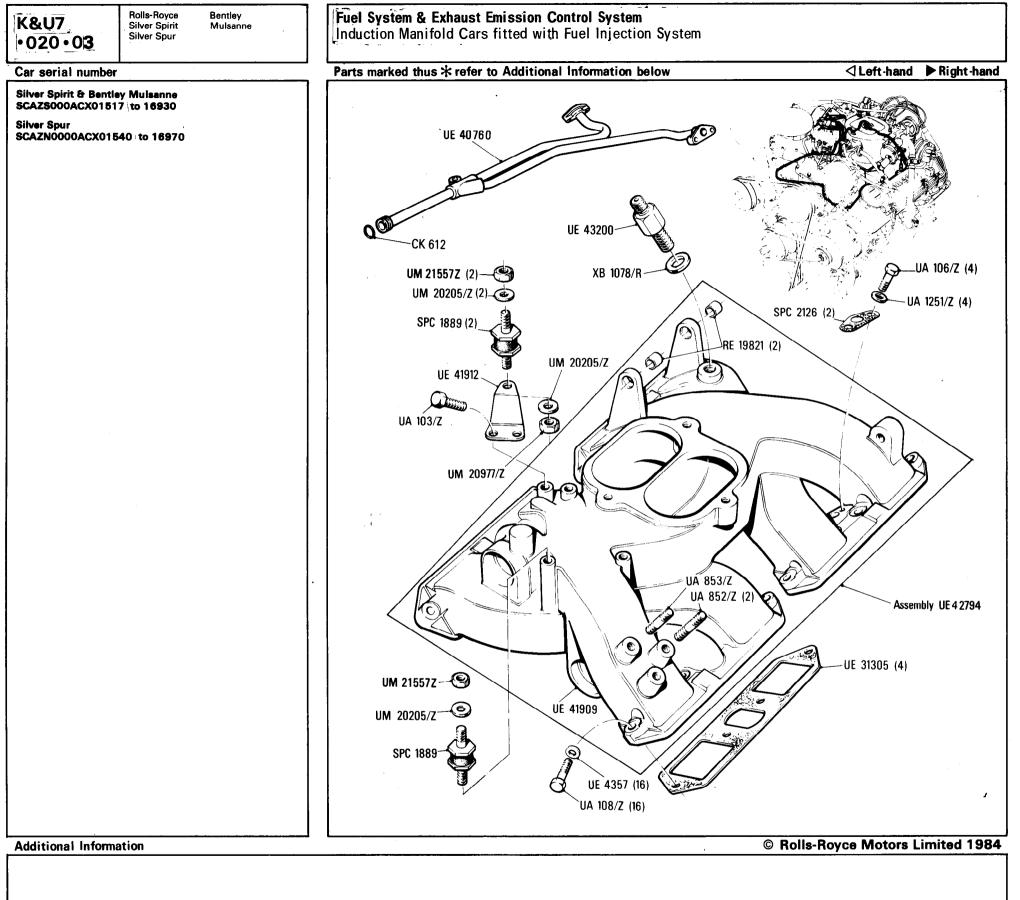
Additional Information

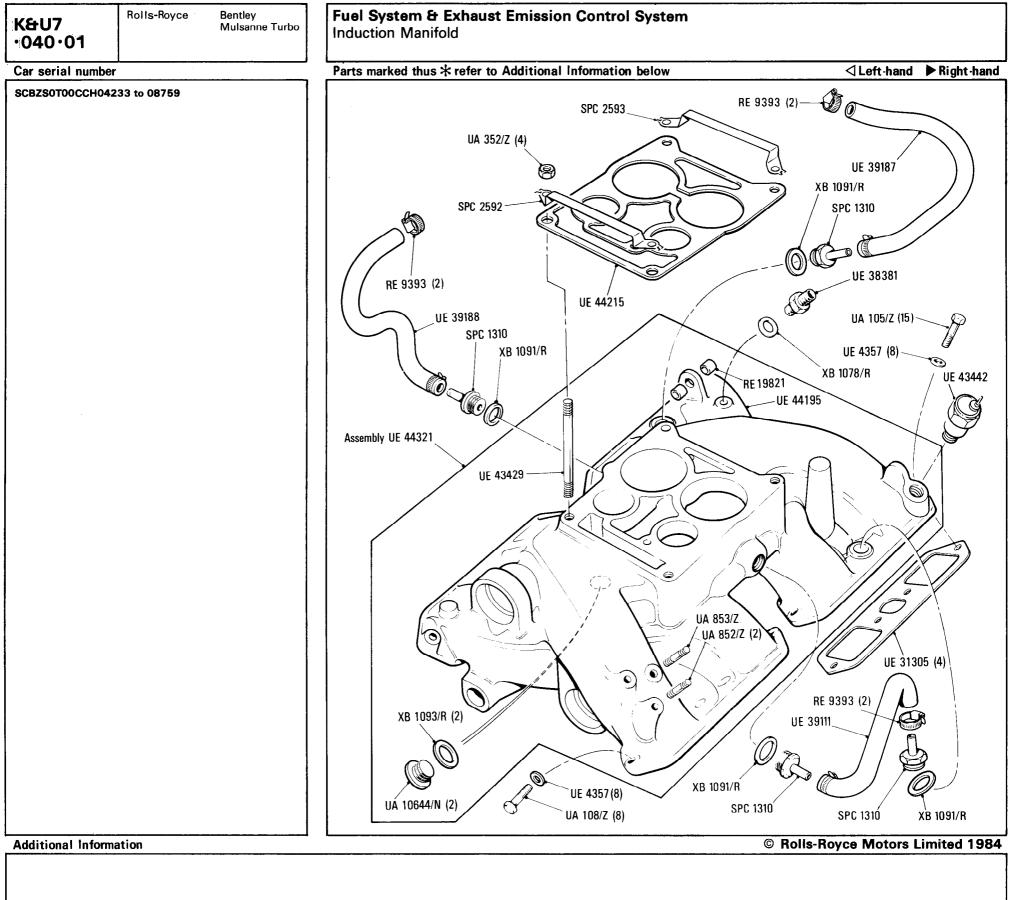
* UE 46074 Required for countries other than America, Japan & Australia

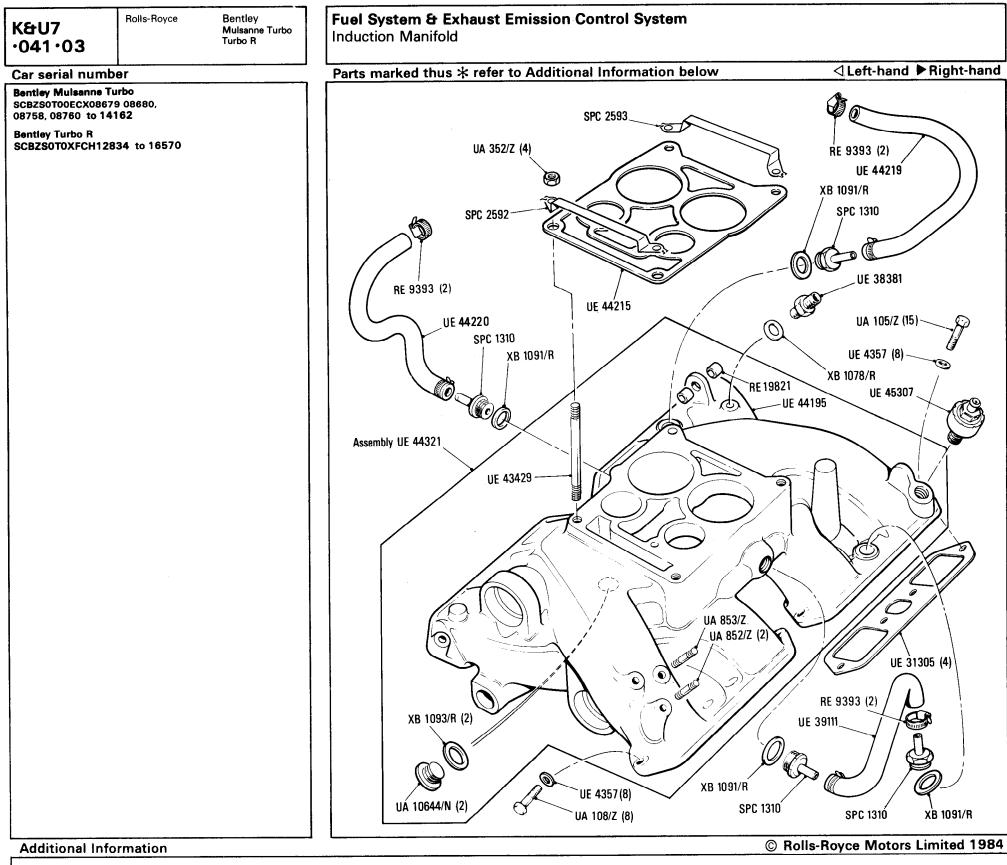
*UE 36614 Required for N America, Japan & Australia

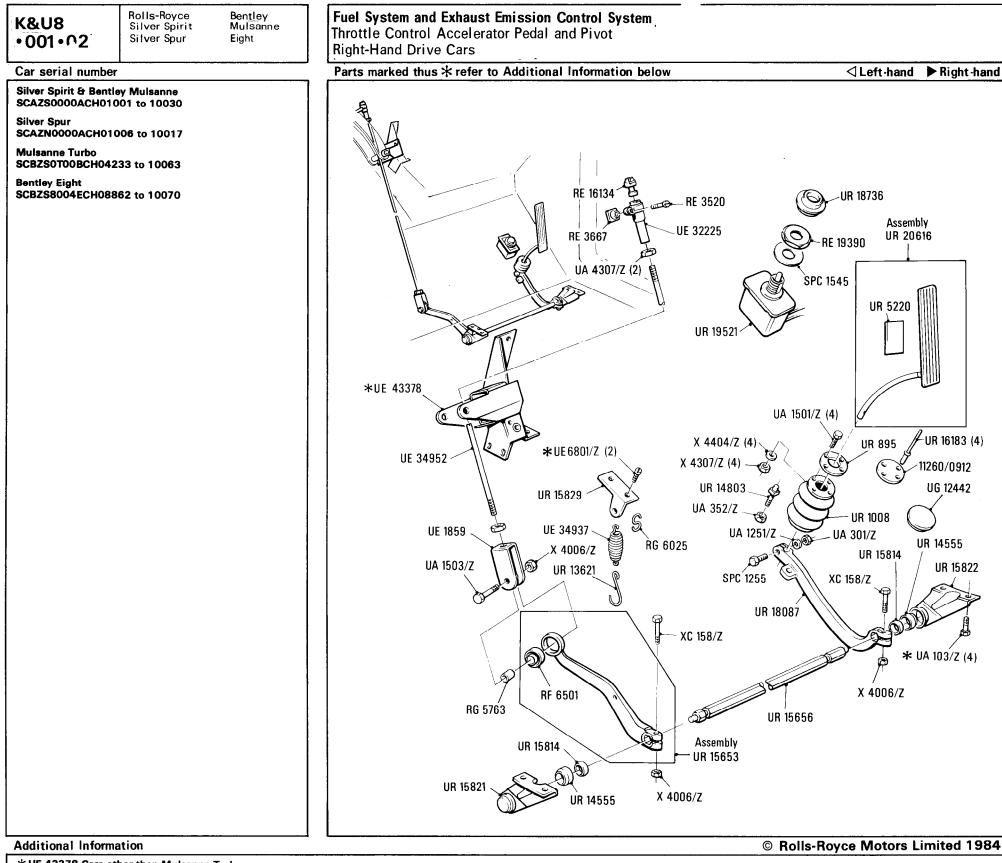
*UE 34760 Required for N America, Japan & Australia *UE 46074 Required for countries other than

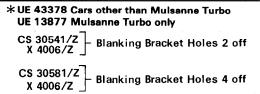
N. America, Japan and Australia

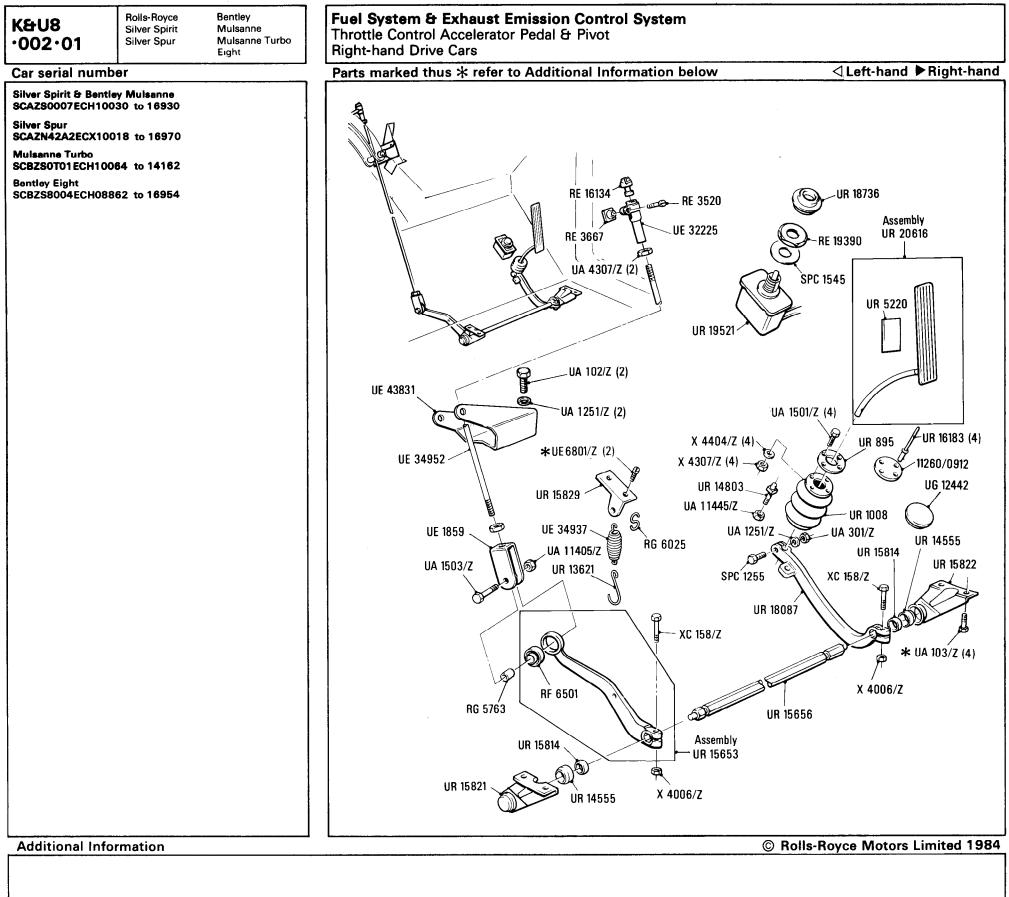














Car serial number

Rolls-Royce

Silver Spirit SCAZS0002HCH20003 to JCX24107 excluding JCH24098

Silver Spur SCAZN0009HCX20004 to JCX24097 excluding JCX24083, JCX24089, JCX24091

Corniche SCAZD02A0HCX20010 to JCX24059

Bentley

Mulsanne S SCBZS0000HCH20013 to JCX24102 excluding JCH24074

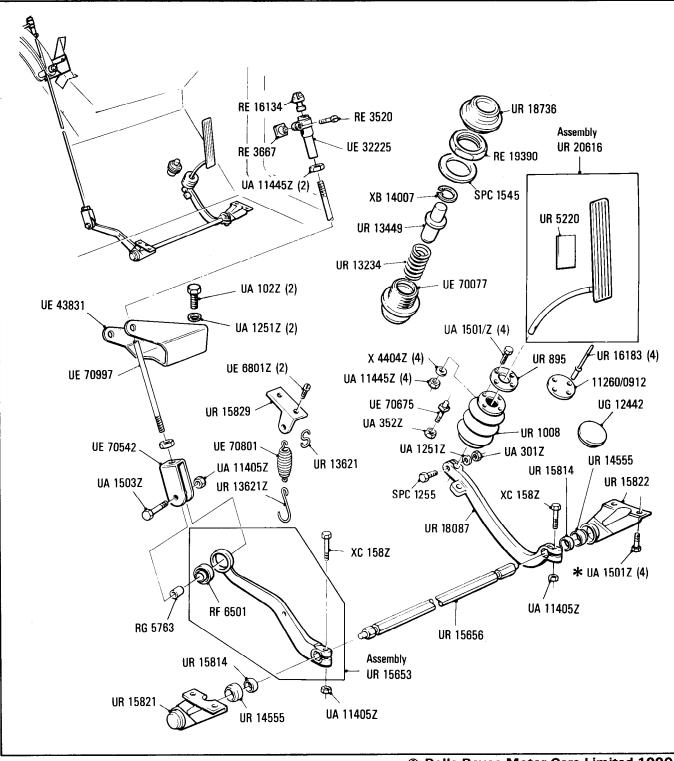
Eight SCBZS8009HCX20006 to JCX24079

Turbo R SCBZSOT03HCX20001 to JCH23935

Continental SCBZD000XHCH20238 to JCX24059 **Fuel System & Exhaust Emission Control** Throttle Control Accelerator Pedal & Pivot Right-hand Drive Cars

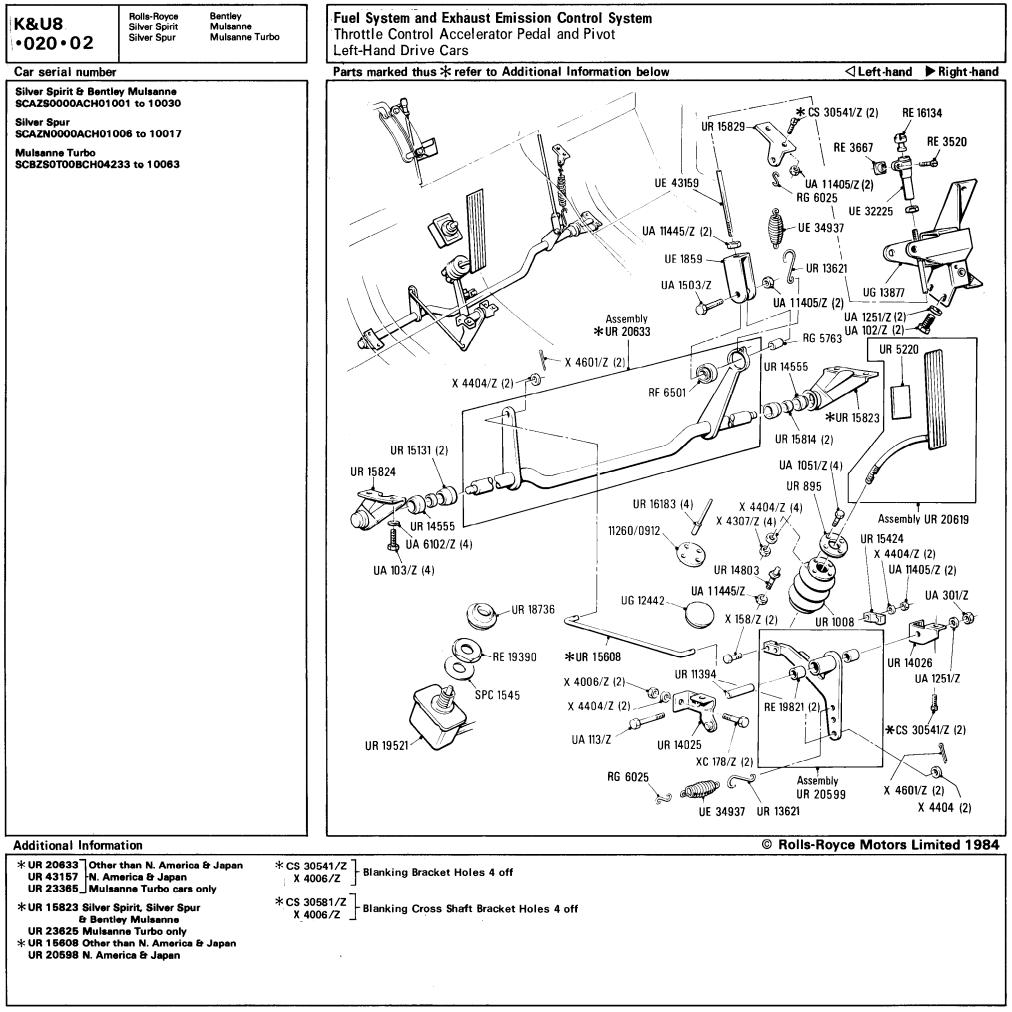
Parts marked thus * refer to Additional Information below

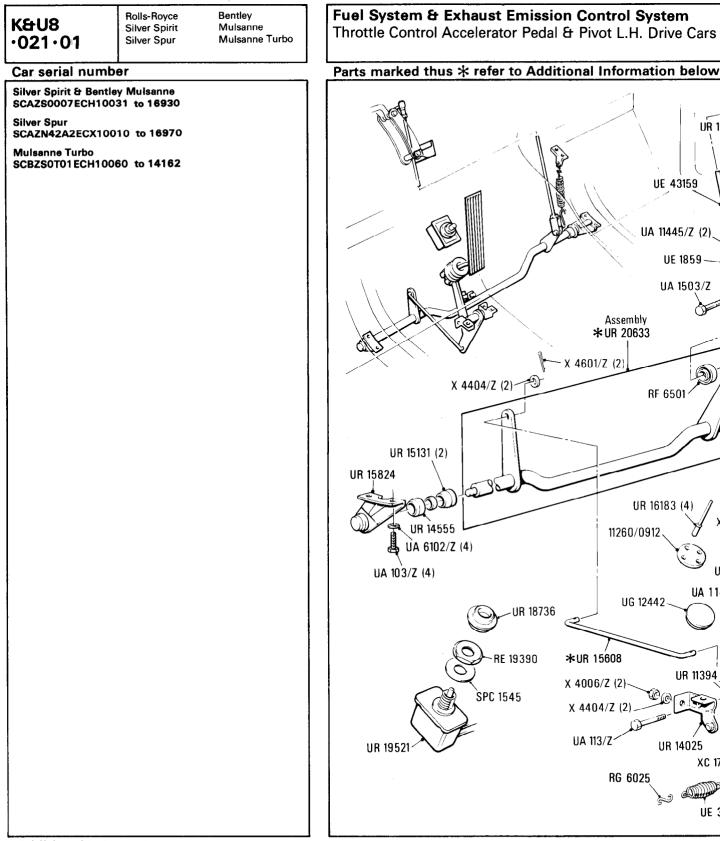
Left-hand Right-hand



Additional Information

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✓Left-hand ▶Right-hand

RE 16134

RE 3520

B

* CS 30541/Z (2)

UA 11405/Z(2) RG 6025

UE 34937

UR 13621

UA 11405/Z (2)

UR 15814 (2)

UA 1051/Z (4

UR 1008

UR 895

X 4404/Z (4)

É

Ì

RE 19821 (2),

Assembly

UR 20599

C

X 158/Z (2)

X 4307/Z (4)

UR 14803

UA 11445/Z.

XC 178/Z (2)

UE 34937 UR 13621

UR 11394

0.

UR 14025

UR 14555

RE 3667

UA 1251/Z (2) - RG 5763 UA 102/Z (2)

*UR 15823

UE 32225

UE 43831

UR 5220

Assembly UR 20619

LIA 301/7

UA 1251/Z

X 4404 (2)

¥CS 30541/Z (2)

X 4601/Z (2)

UR 15424

X 4404/Z (2) UA 11405/Z (2)

UR 14026.

UR 15829-

UE 43159

UA 11445/Z (2

RF 6501

UR 16183 (4)

11260/0912

UG 12442

Assembly *UR 20633

X 4601/Z (2

*UR 15608

X 4006/Z (2)

X 4404/Z (2

UA 113/Z

RG 6025

UE 1859

UA 1503/Z

A))

Additional Information

*** UR 15608 Required on cars for countries** other than N. America & Japan UR 20598 Required on cars for N. America & Japan

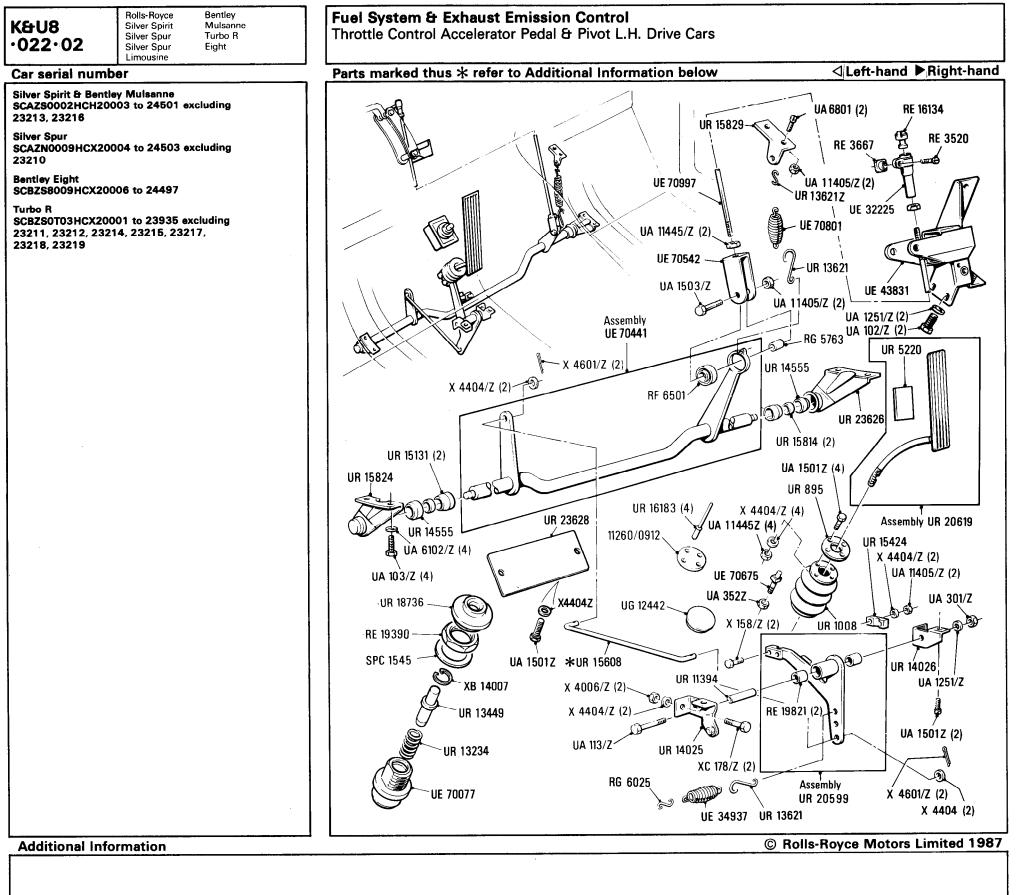
***UR 20633 Required on cars for countries**

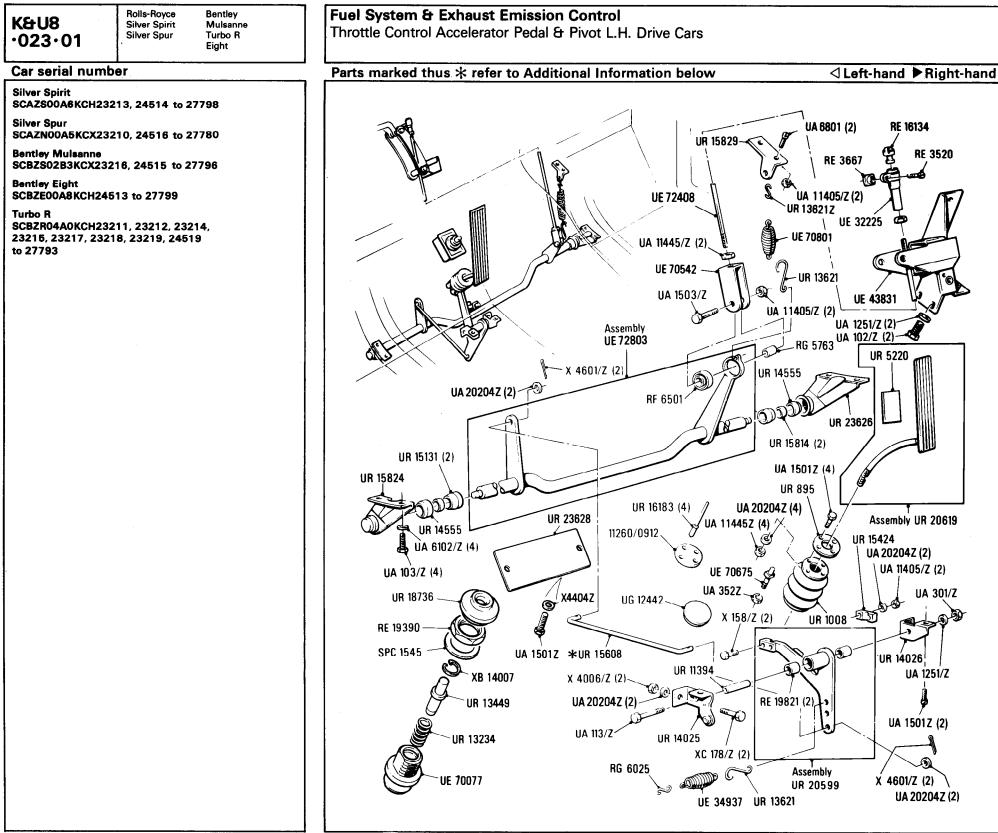
other than N. America & Japan

UR 43157 Required on cars for N. America & Japan

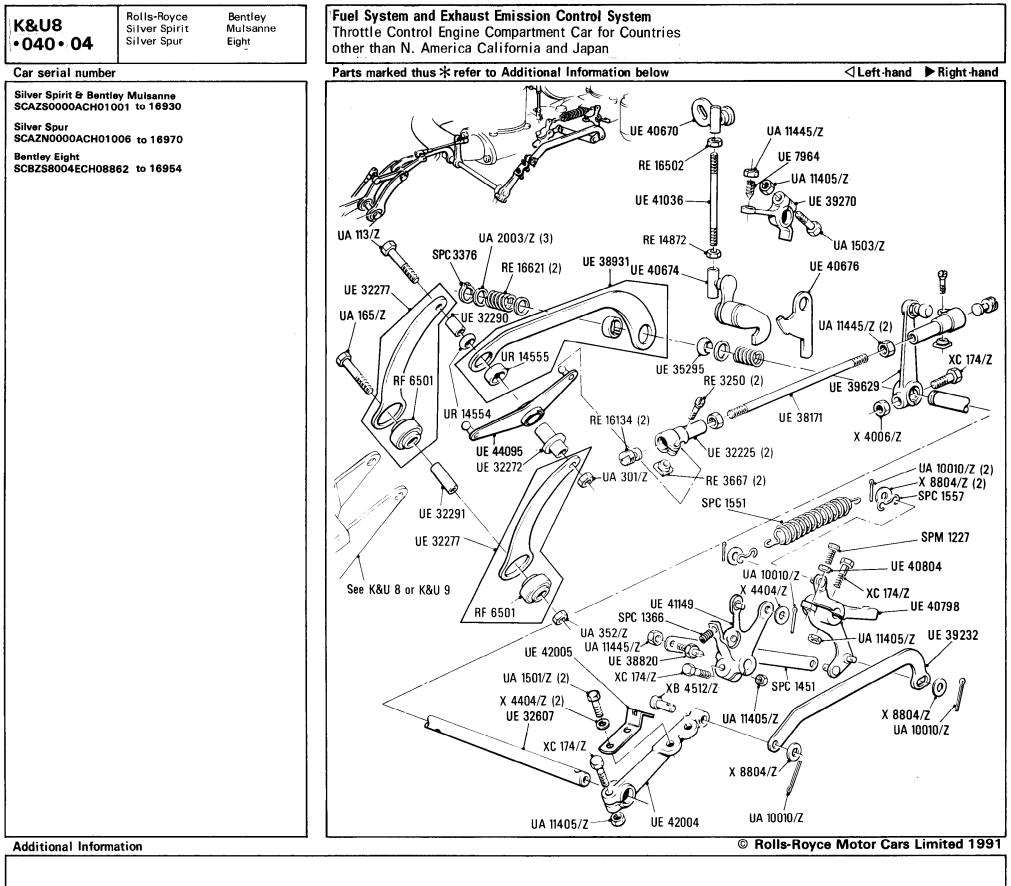
*CS 30541/Z - Blanking - Bracket Holes 4 off X 4006/Z

CS 30581/Z 구 Blanking - Crossshaft & Bracket holes 4 off X 4006/Z

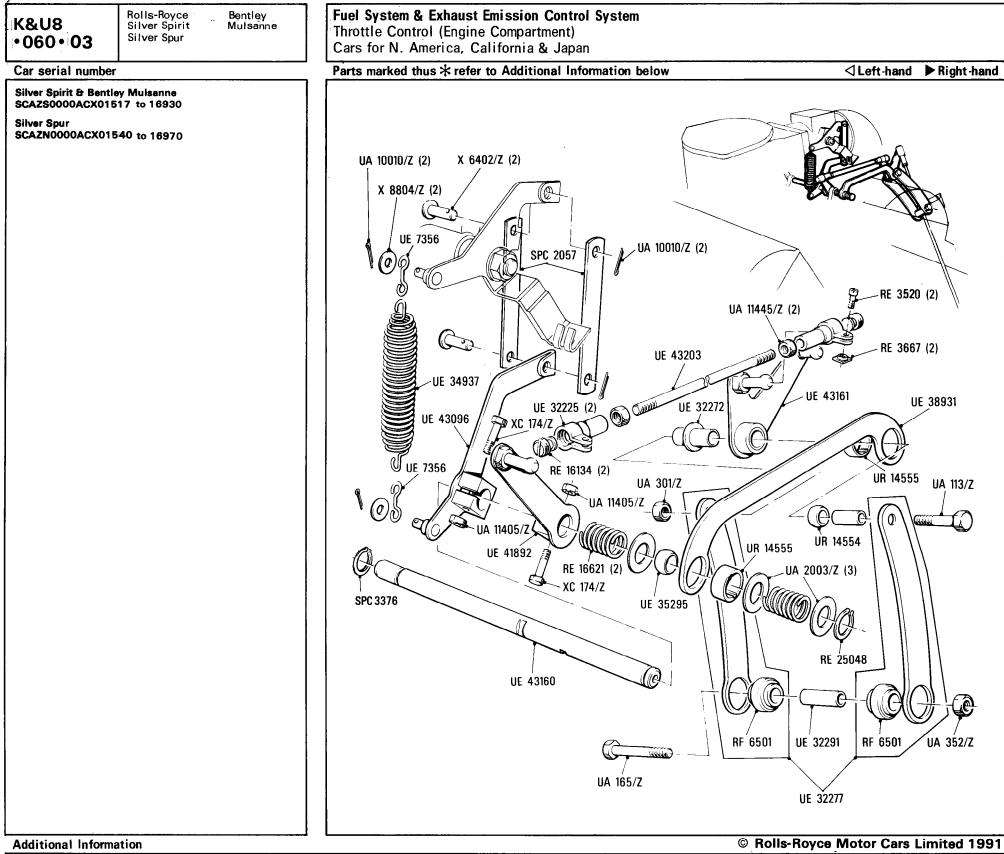


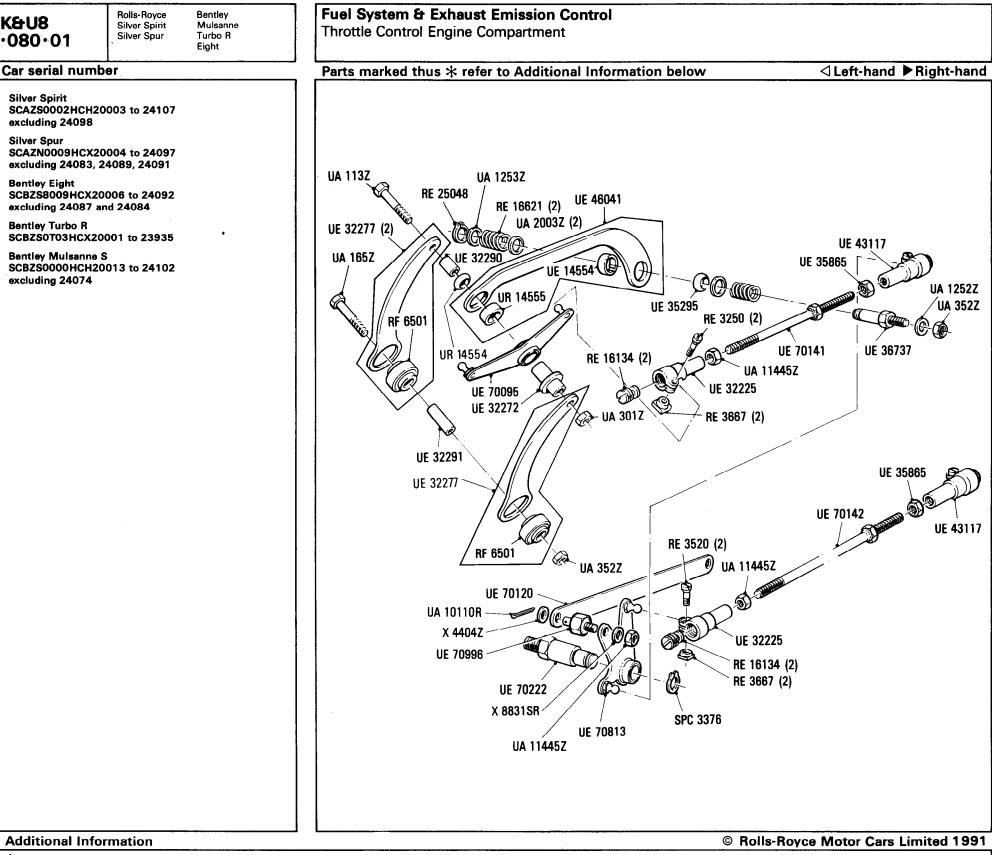


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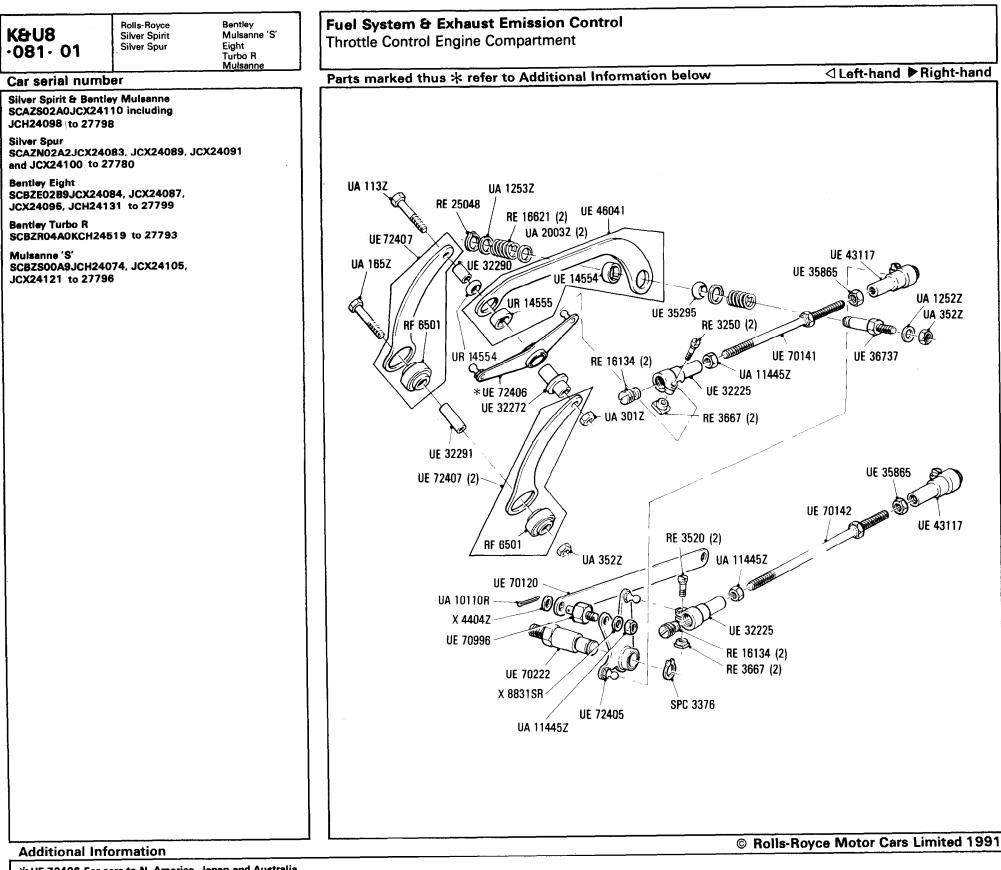
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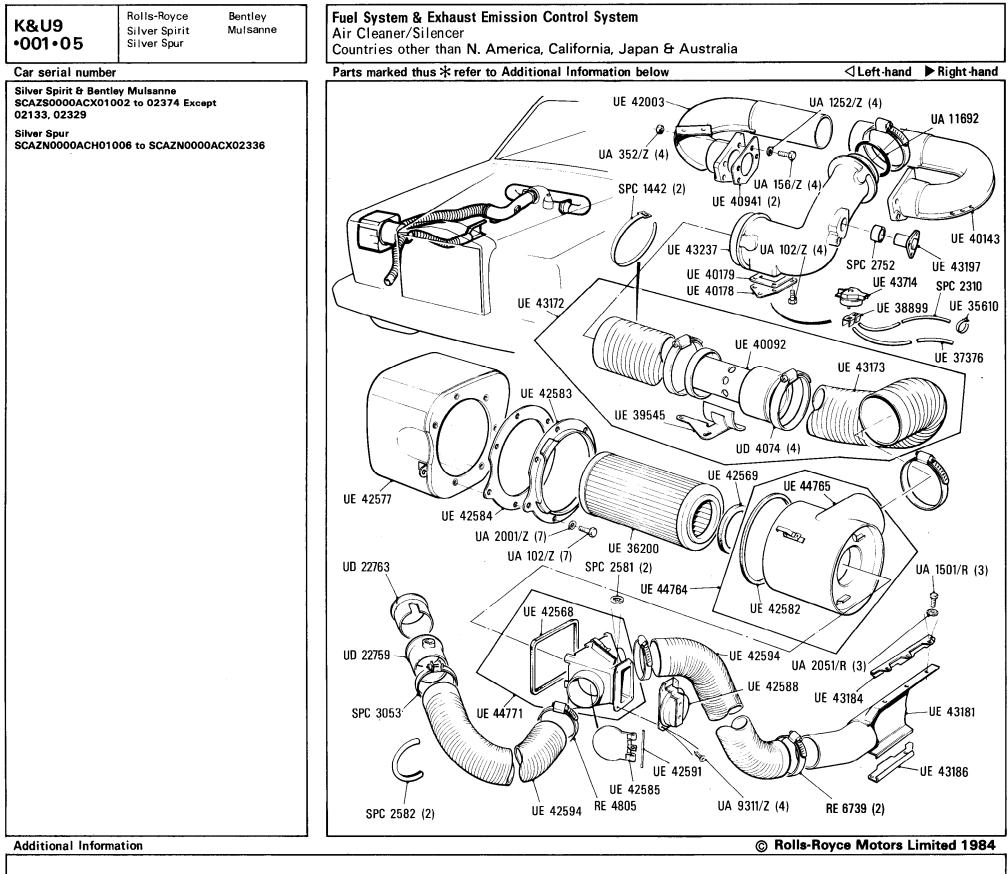


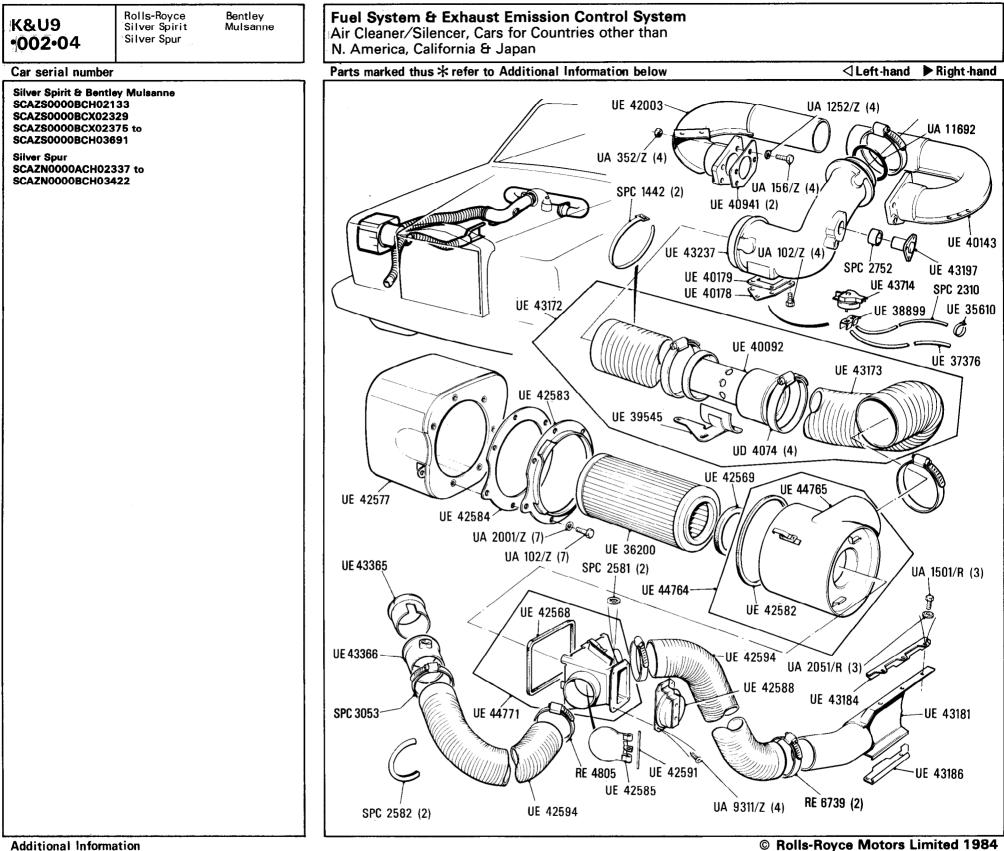
* UE 70095 for cars to N. America, Japan and Australia UE 70112 for cars to countries other than N. America, Japan and Australia

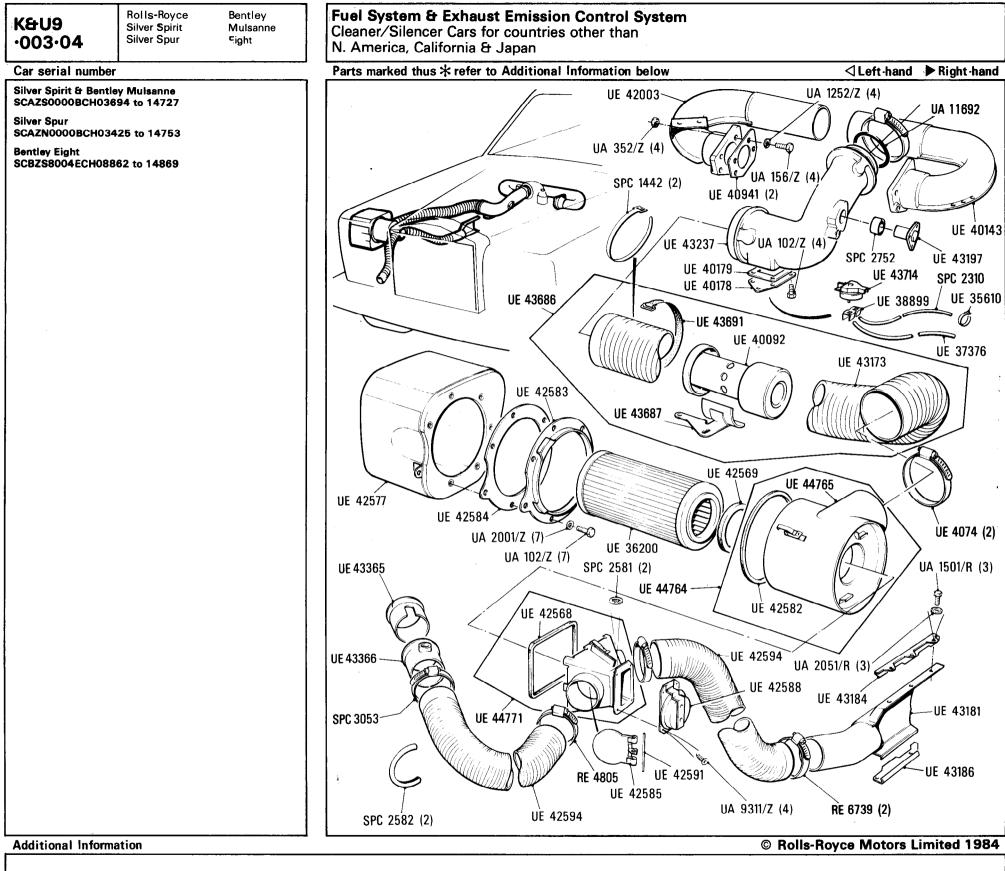
K&U8

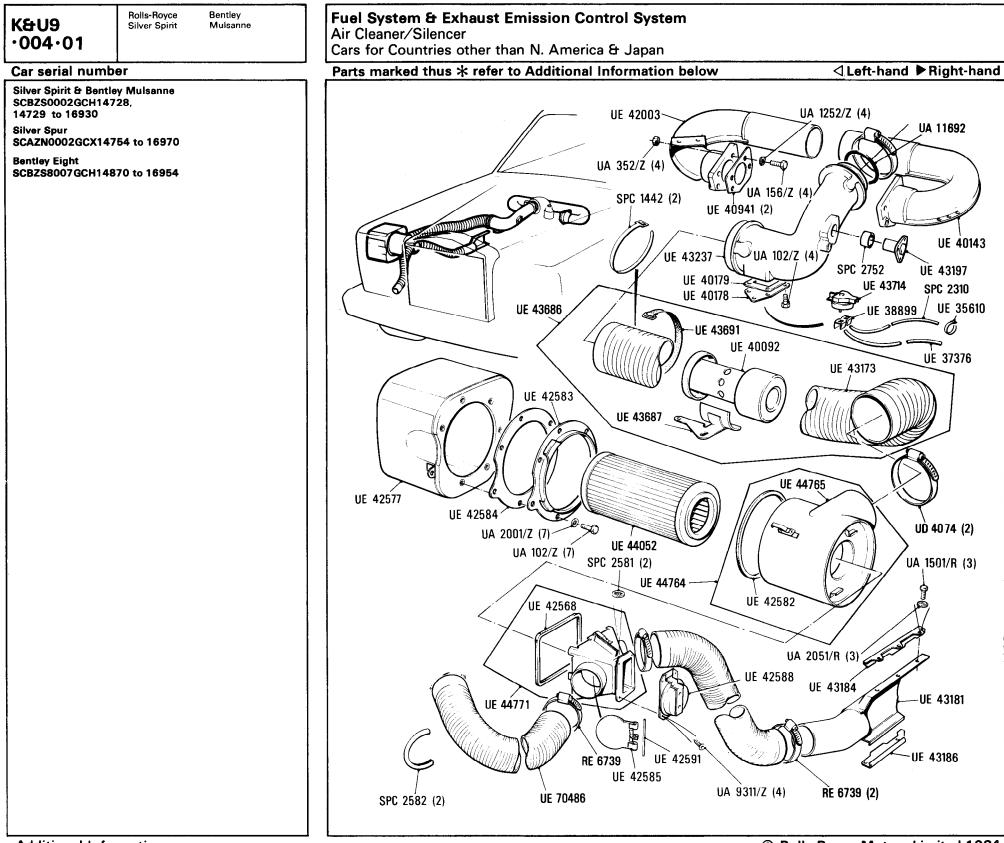


* UE 72406 For cars to N. America, Japan and Australia UE 70112 For cars to countries other than N. America, Japan and Australia

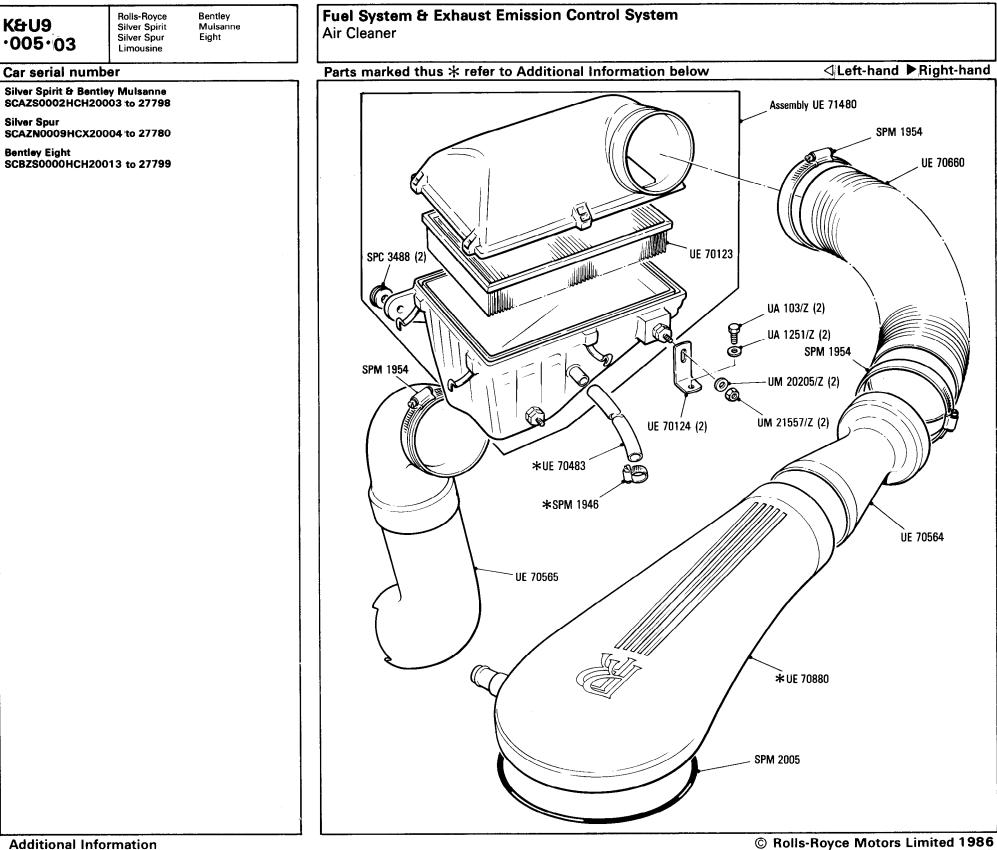








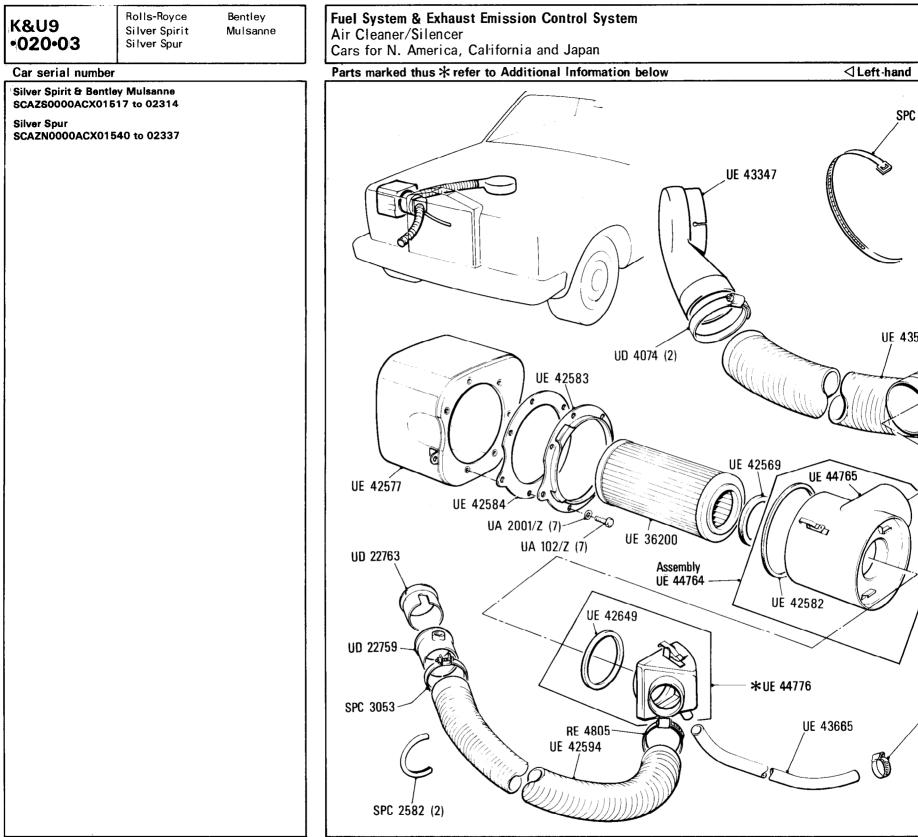
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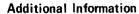


Additional Information

* UE 70483 For N. American, Australian & Japanese cars SPM 1946_

* UE 70880 Rolls-Royce Motor Cars UE 70881 Bentley Motor Cars





* UE 44776 Required on cars for N. America UE 44775 Required on cars for Japan

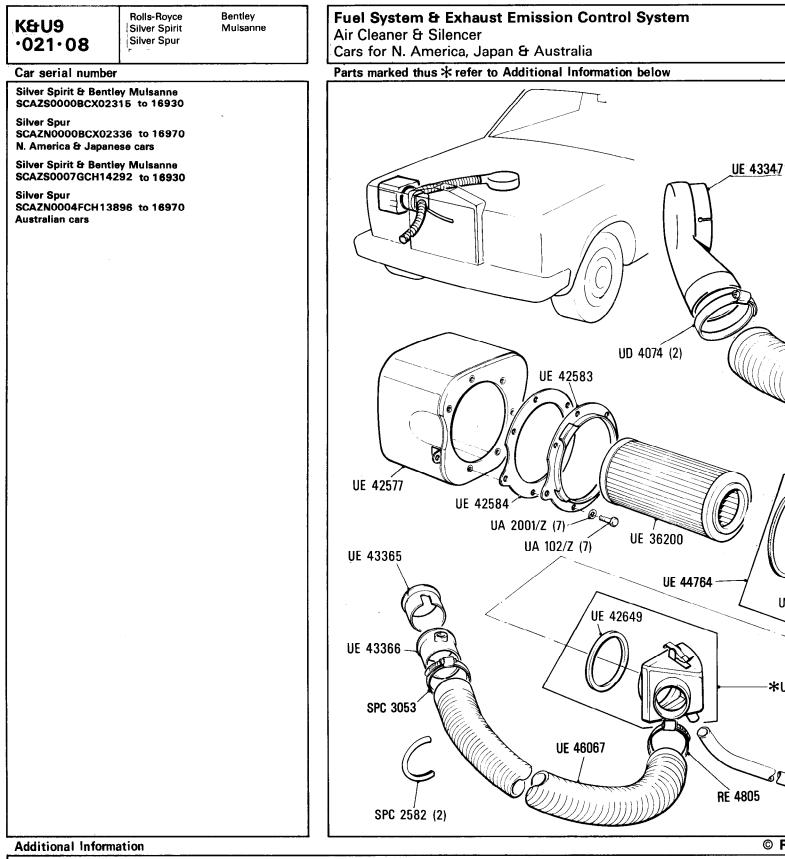
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UE 37139 (2)

► Right-hand

SPC 1442

UE 43540



✓ Left-hand ► Right-hand

SPC 1442

UE 43540

UE 37139 (2)

UE 44765

UÈ 42582

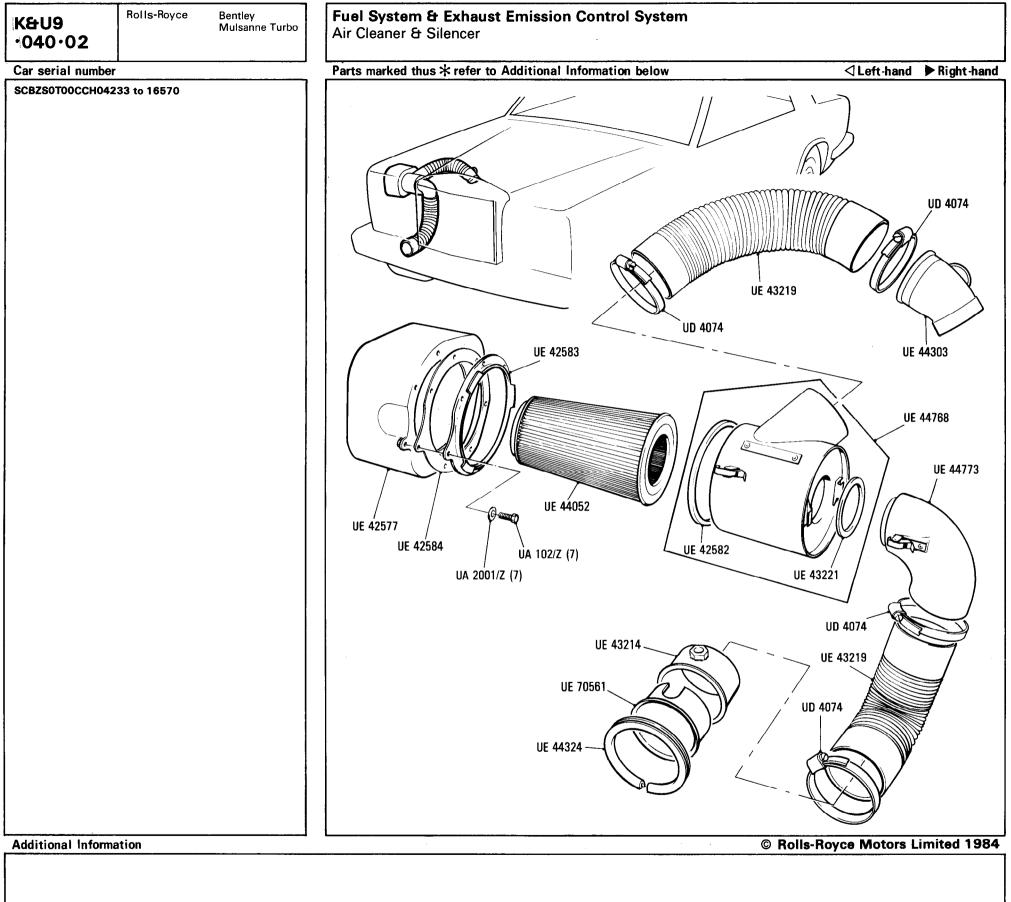
*UE 44775

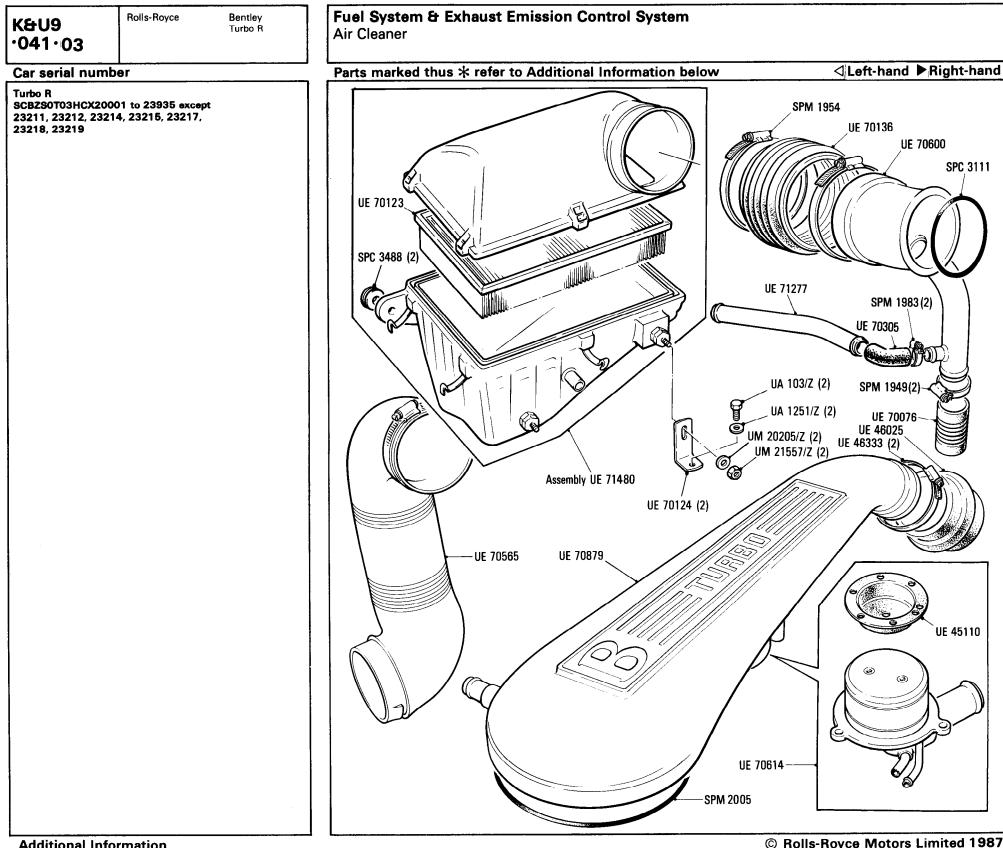
*UE 43665

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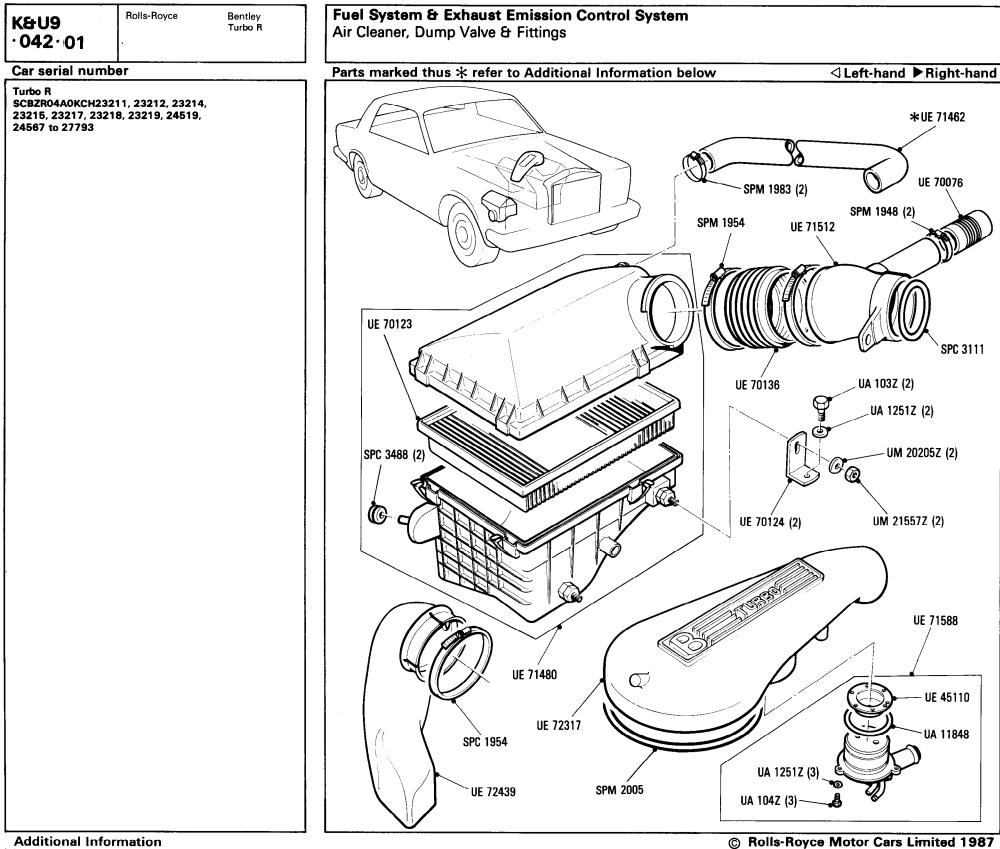
* UE 44755 Required for cars for N. America & Australia UE 44776 Required for cars for Japan

*UE 43665 Required for cars for N. America & Australia

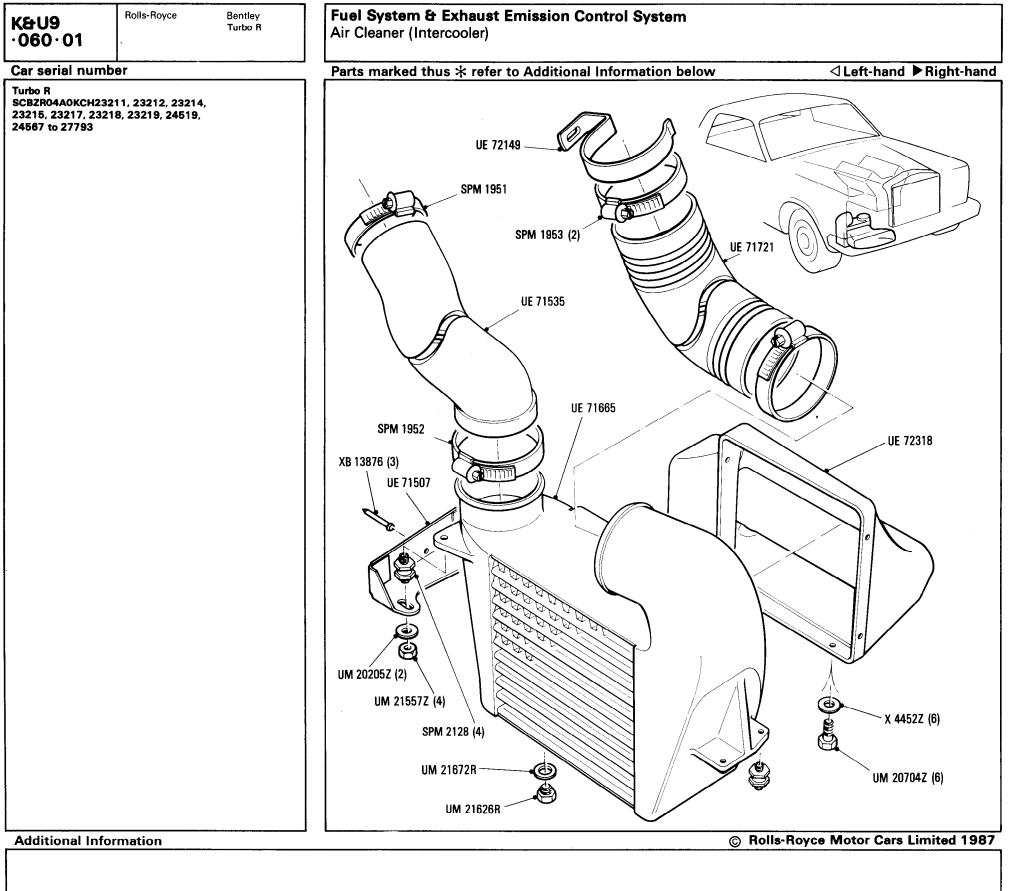


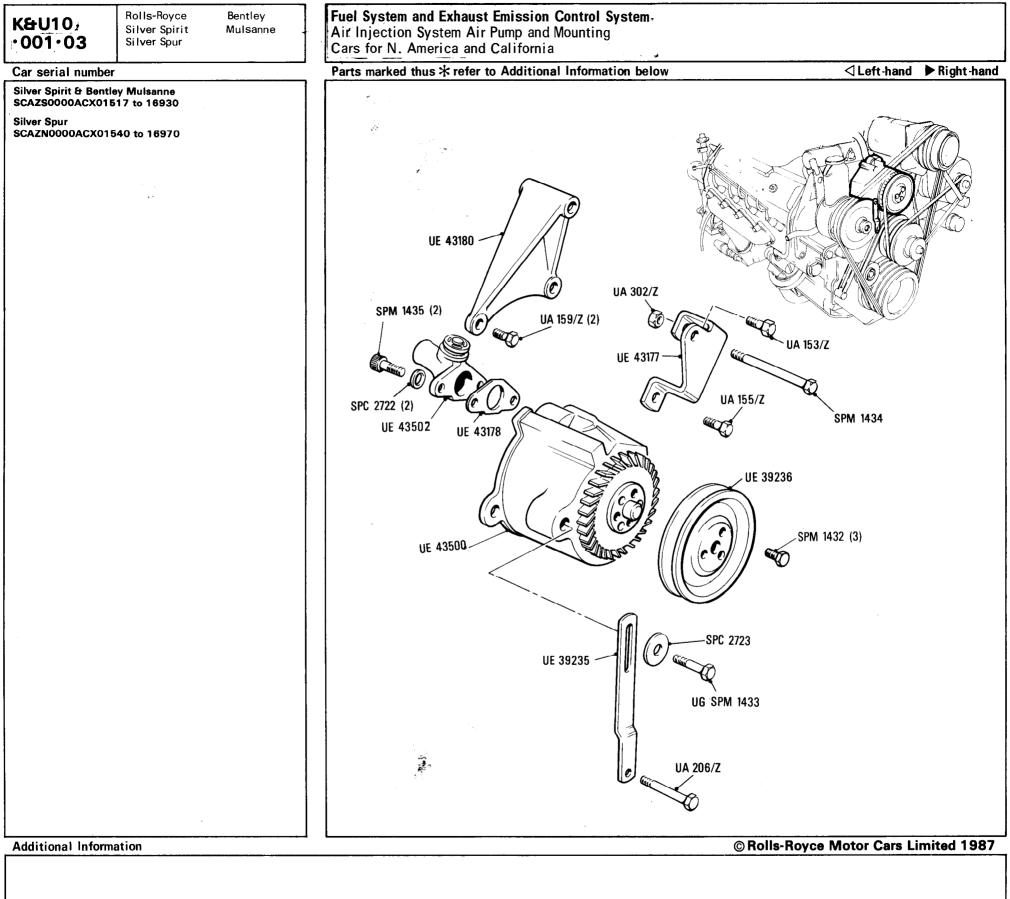


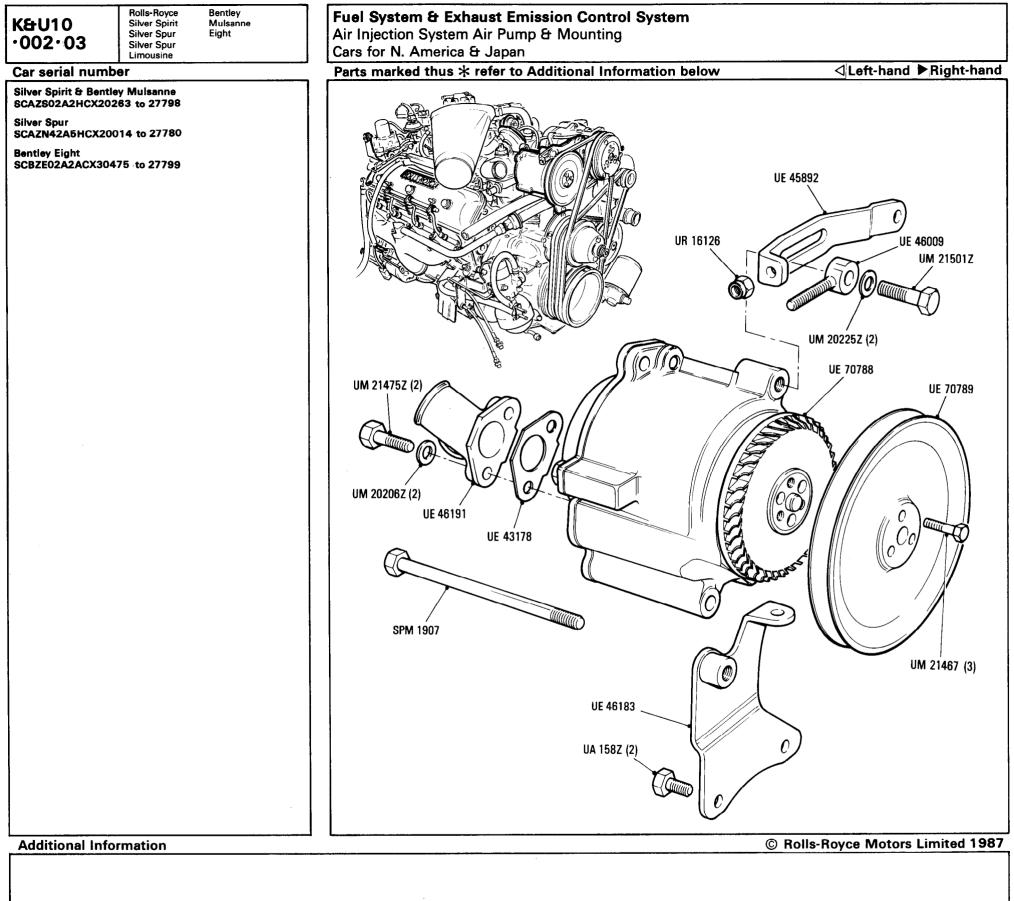
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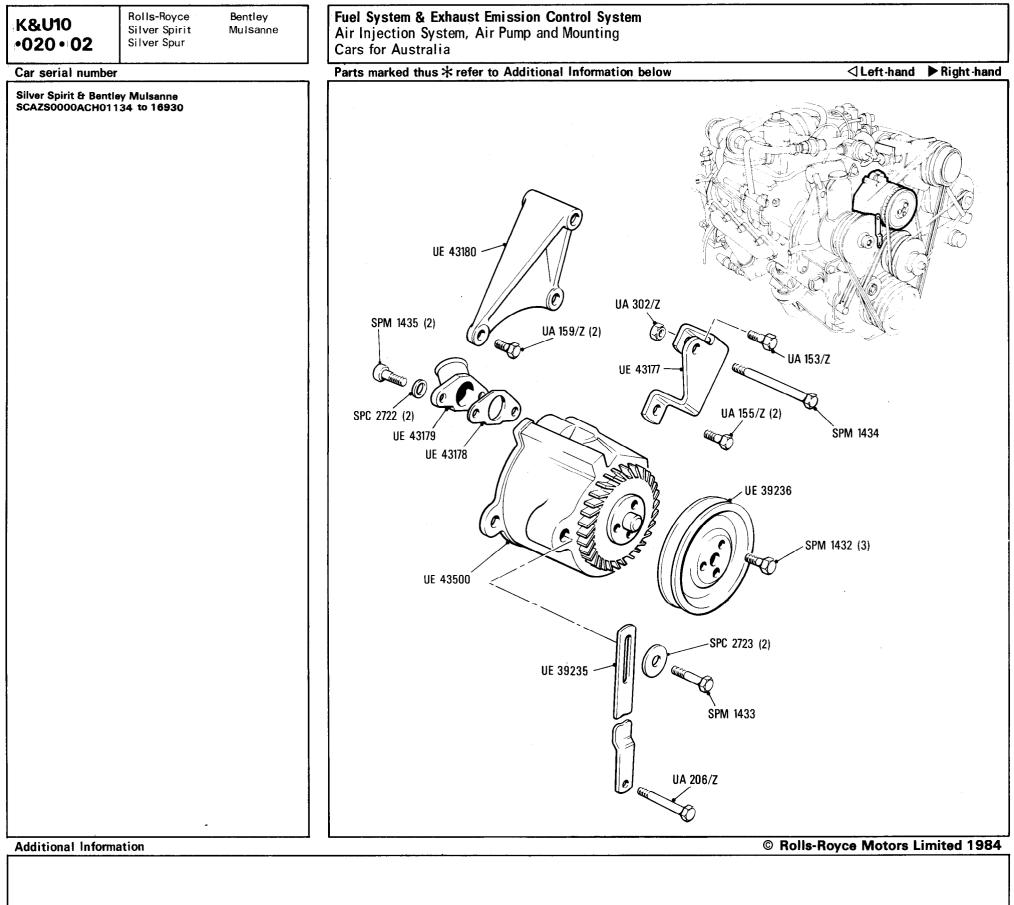


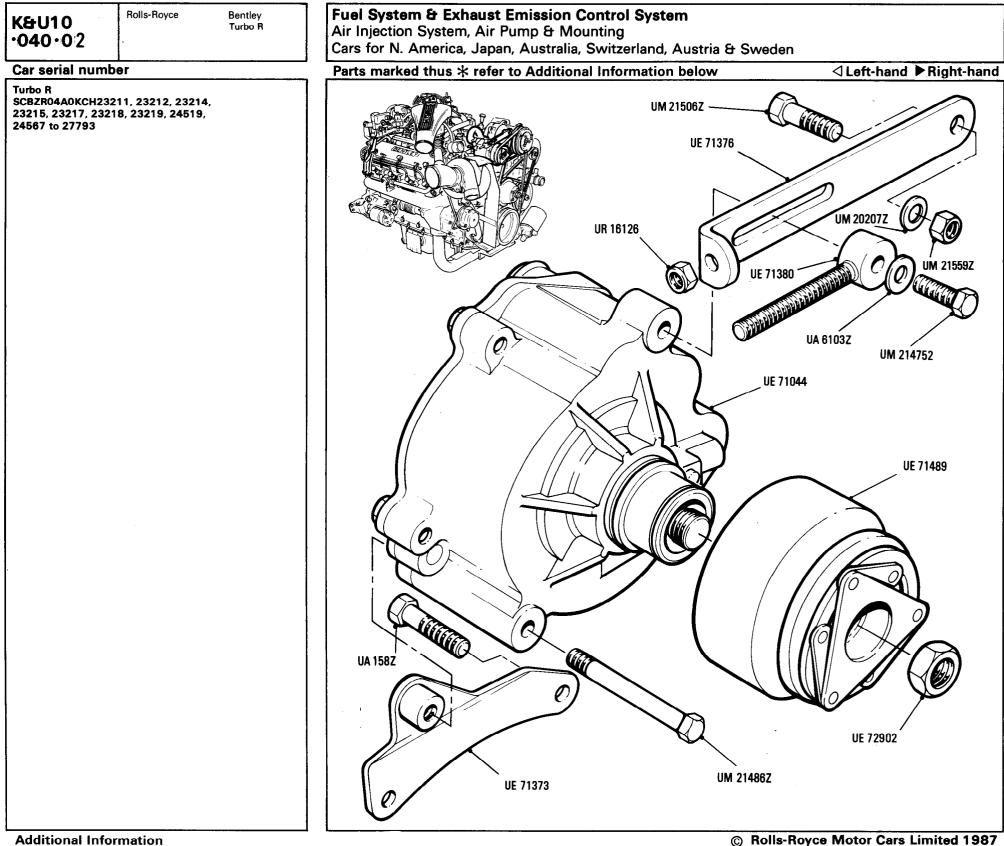
* UE 71462 Required for car for N. America, Japan, SPM 1983 Australia, Switzerland, Austria & Sweden

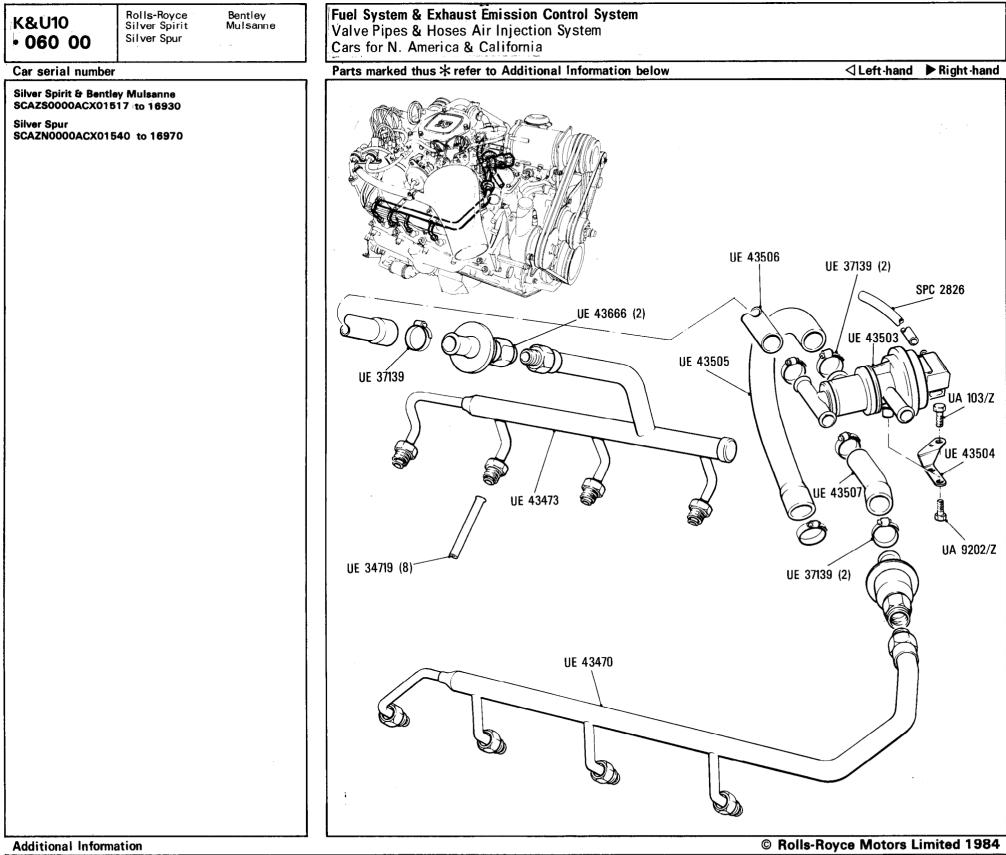


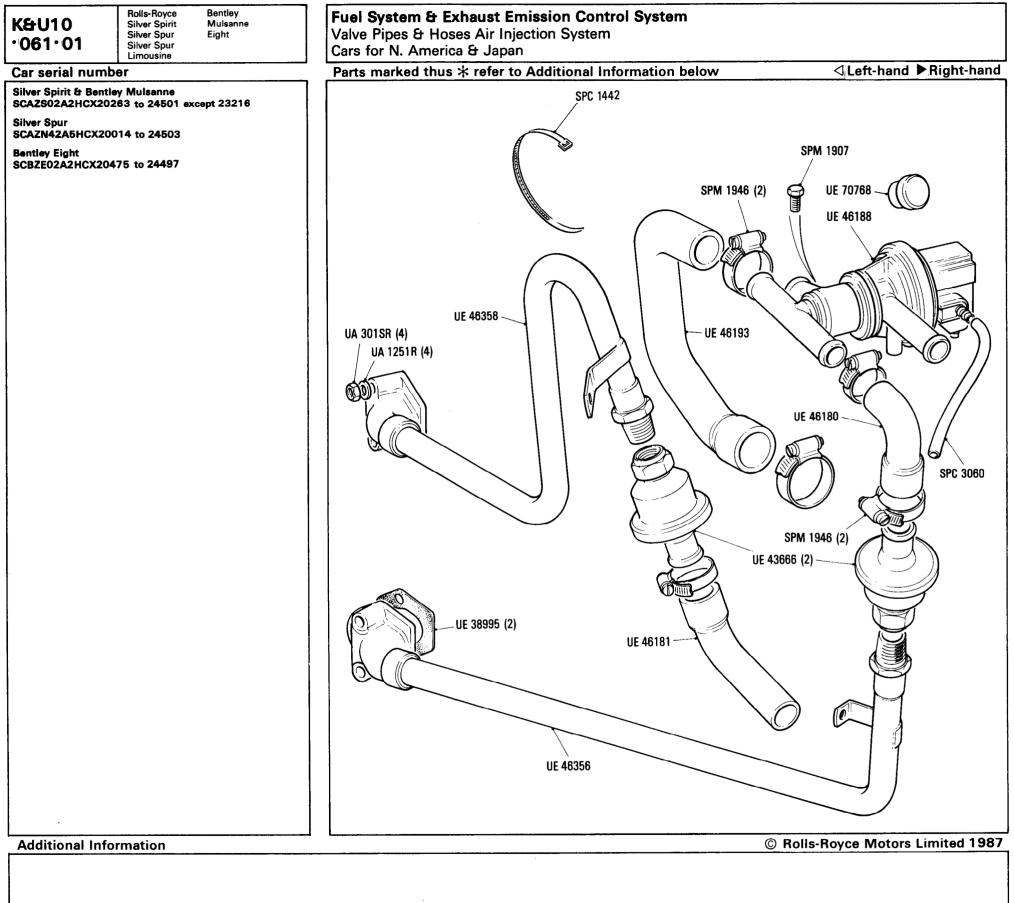


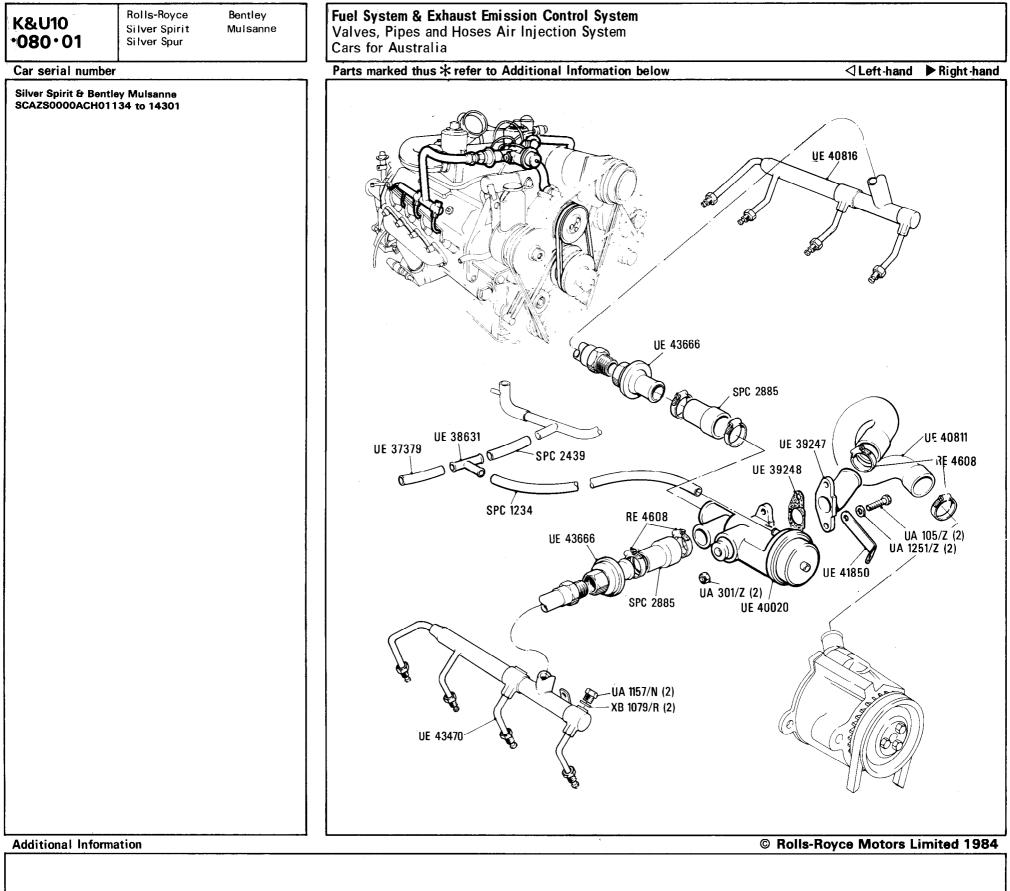


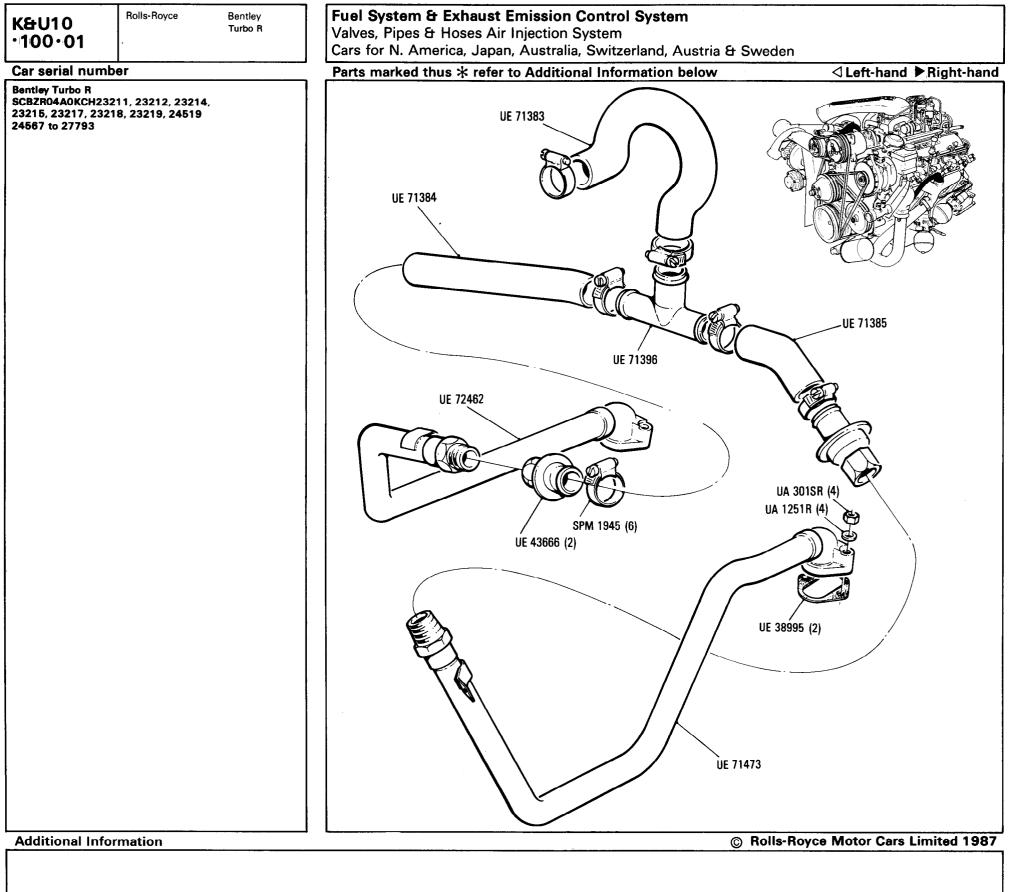


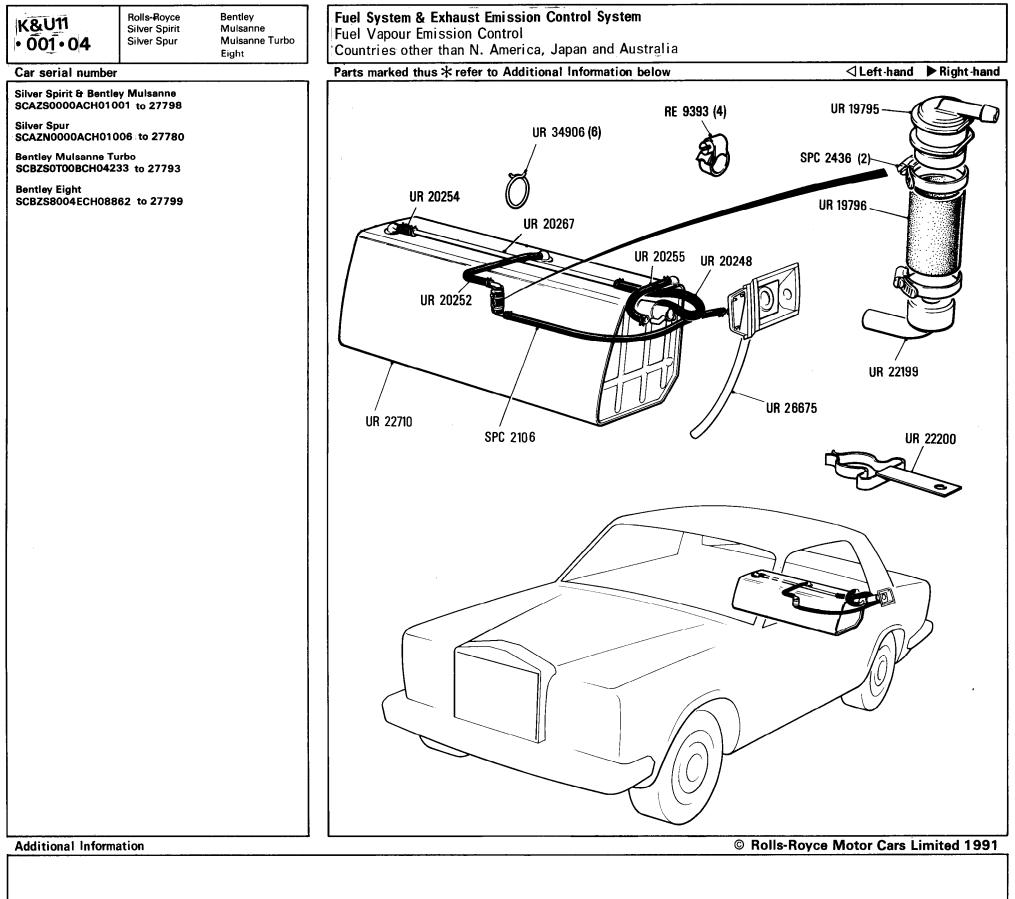


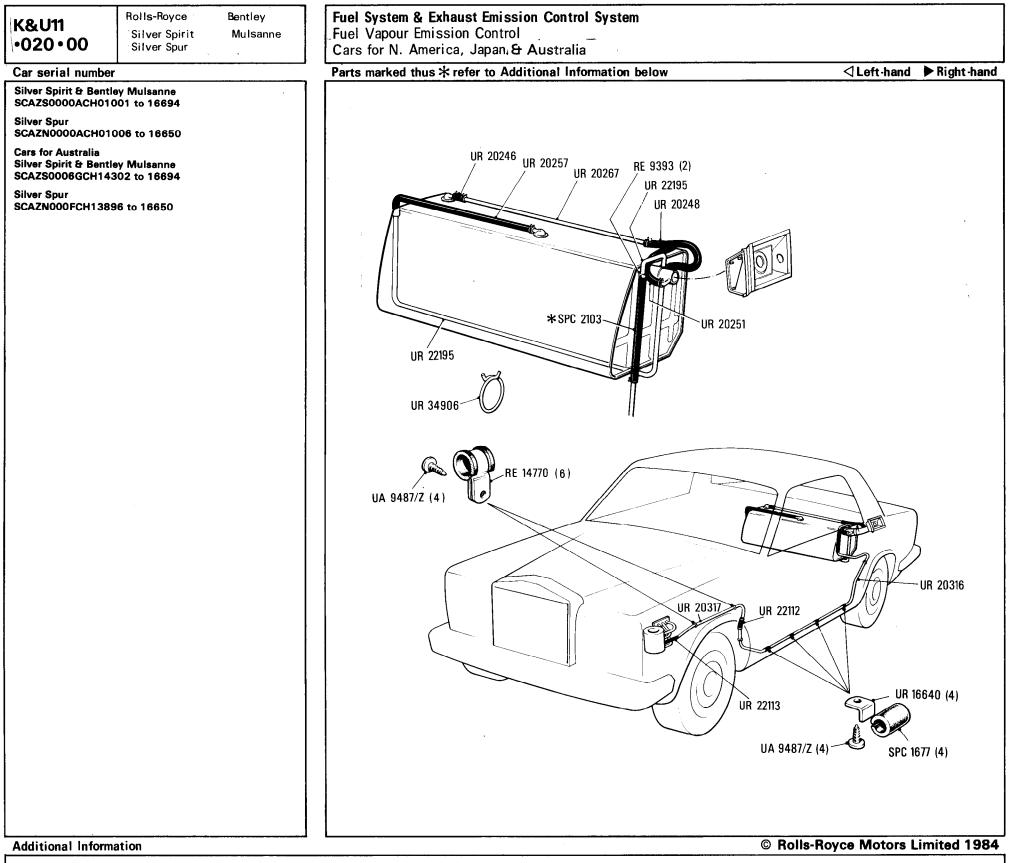




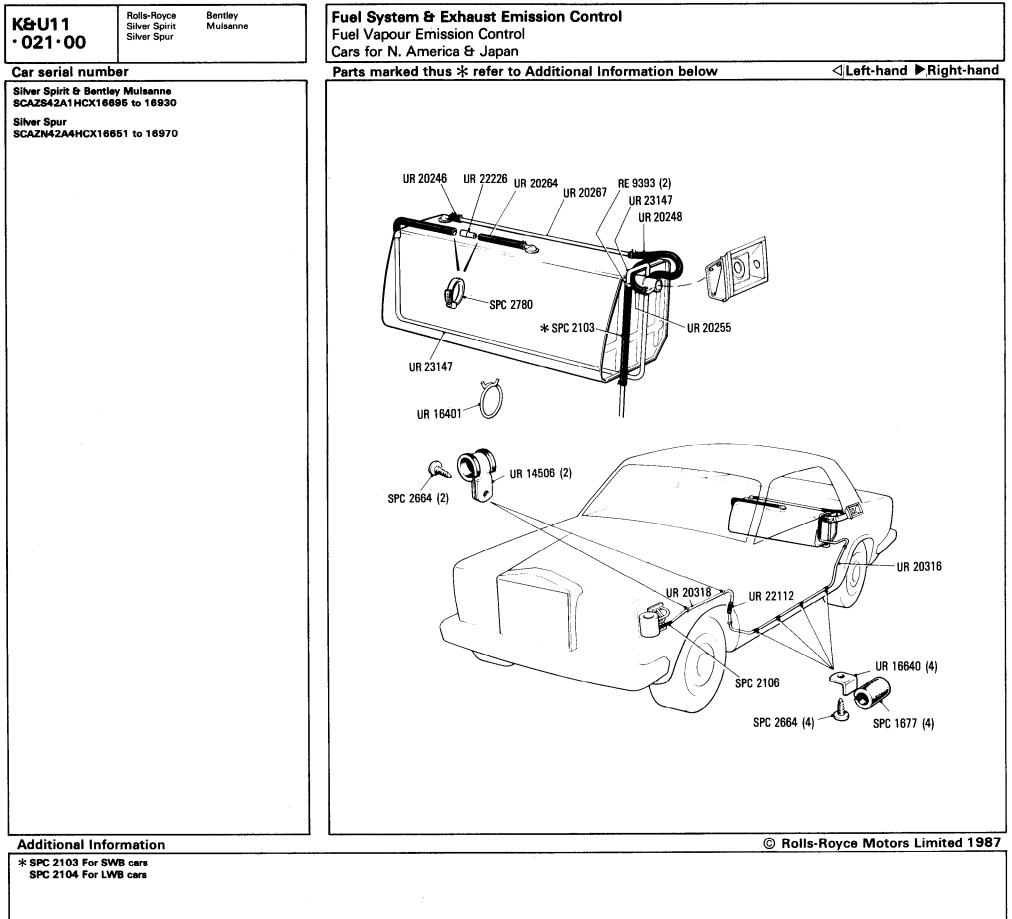


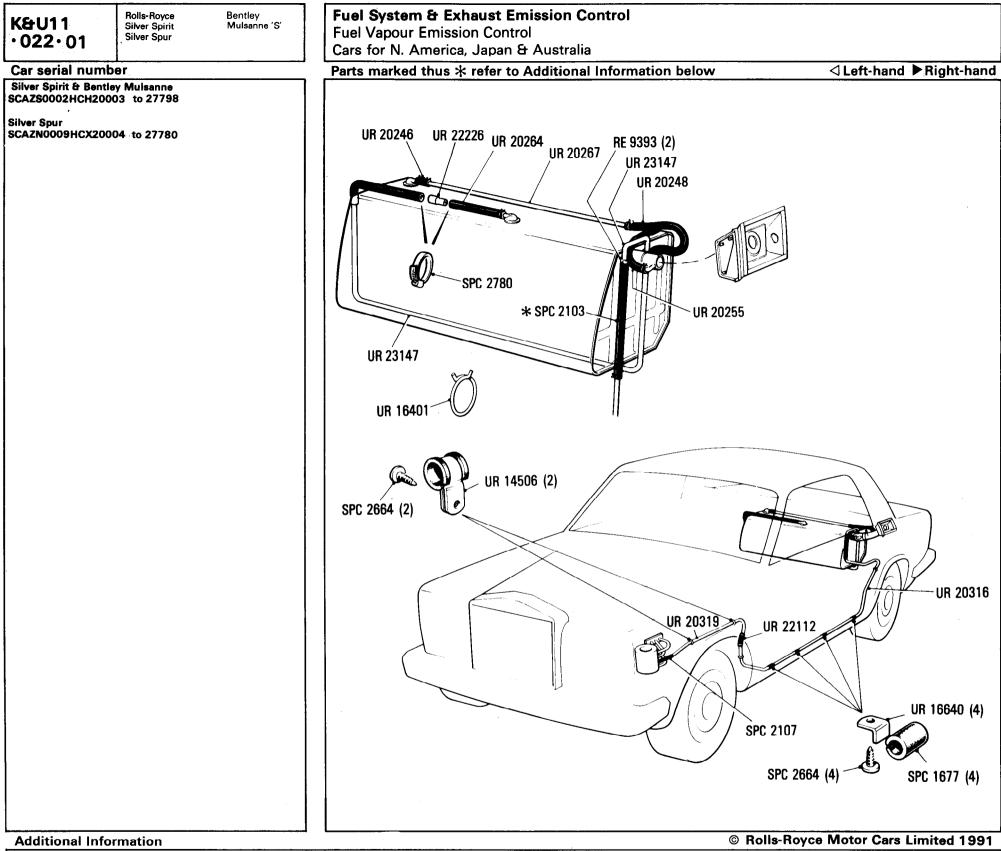




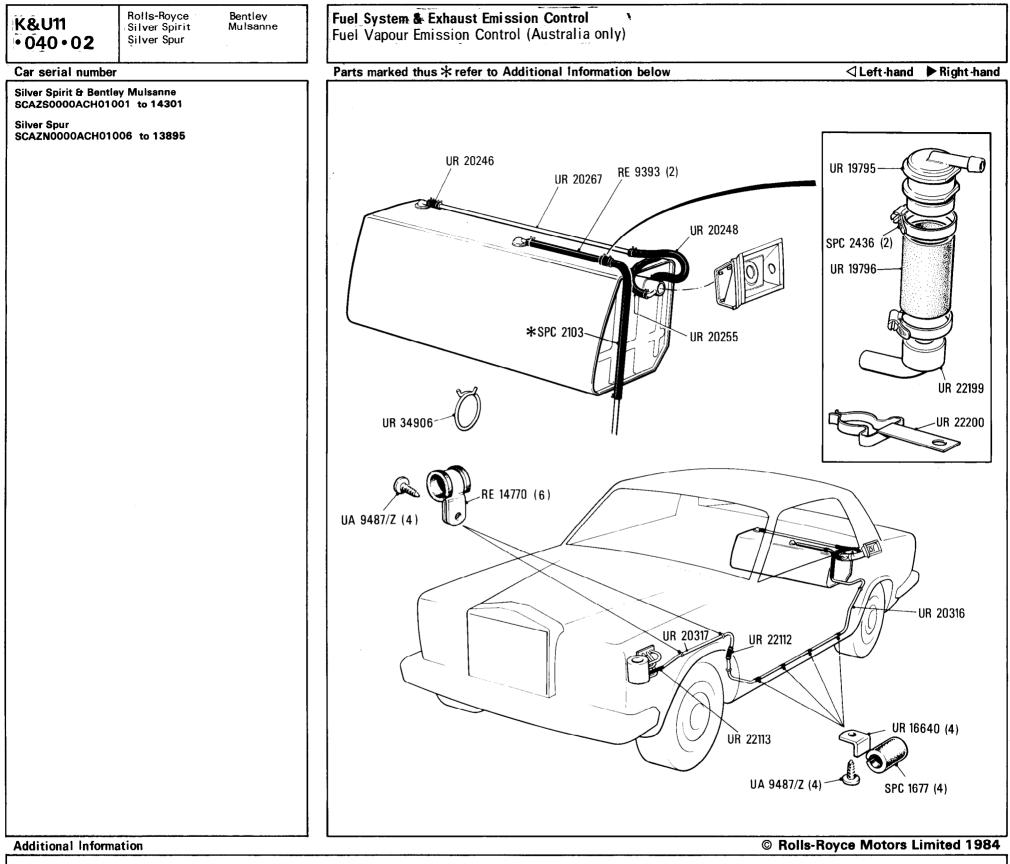


SPC 2103 Standard Saloon Cars SPC 2104 Silver Wraith Saloon Cars



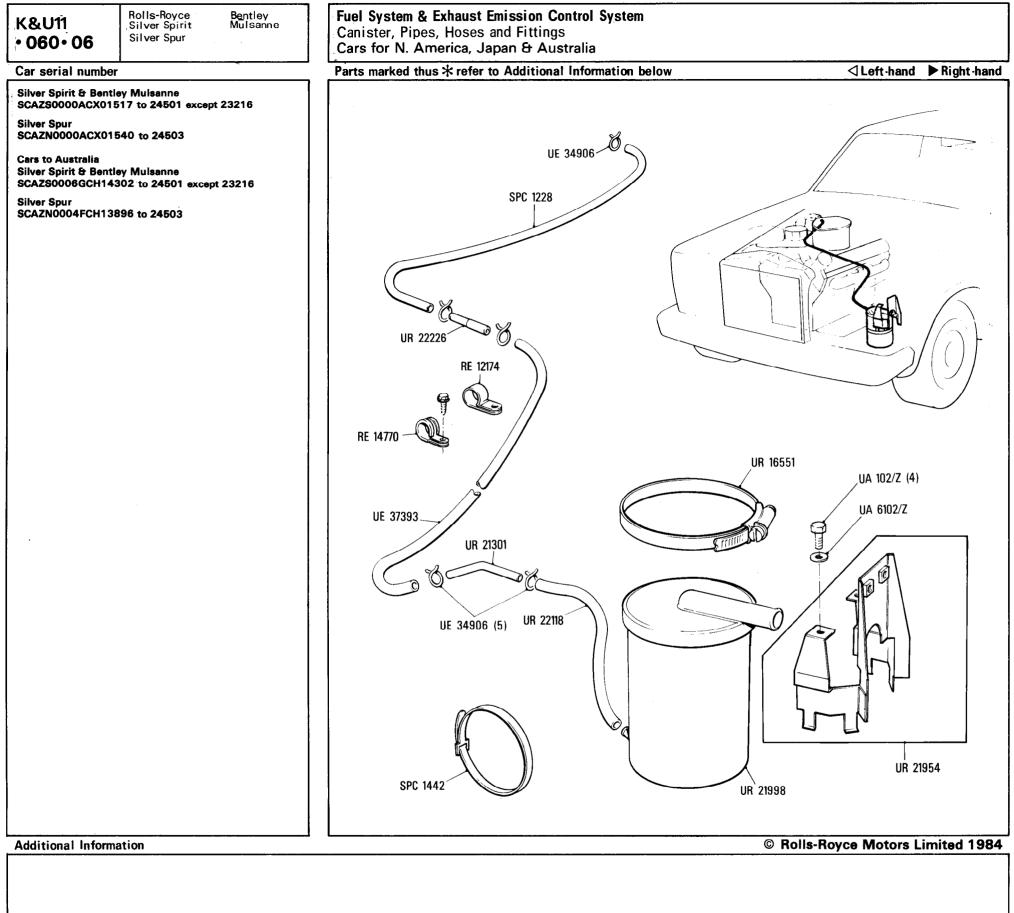


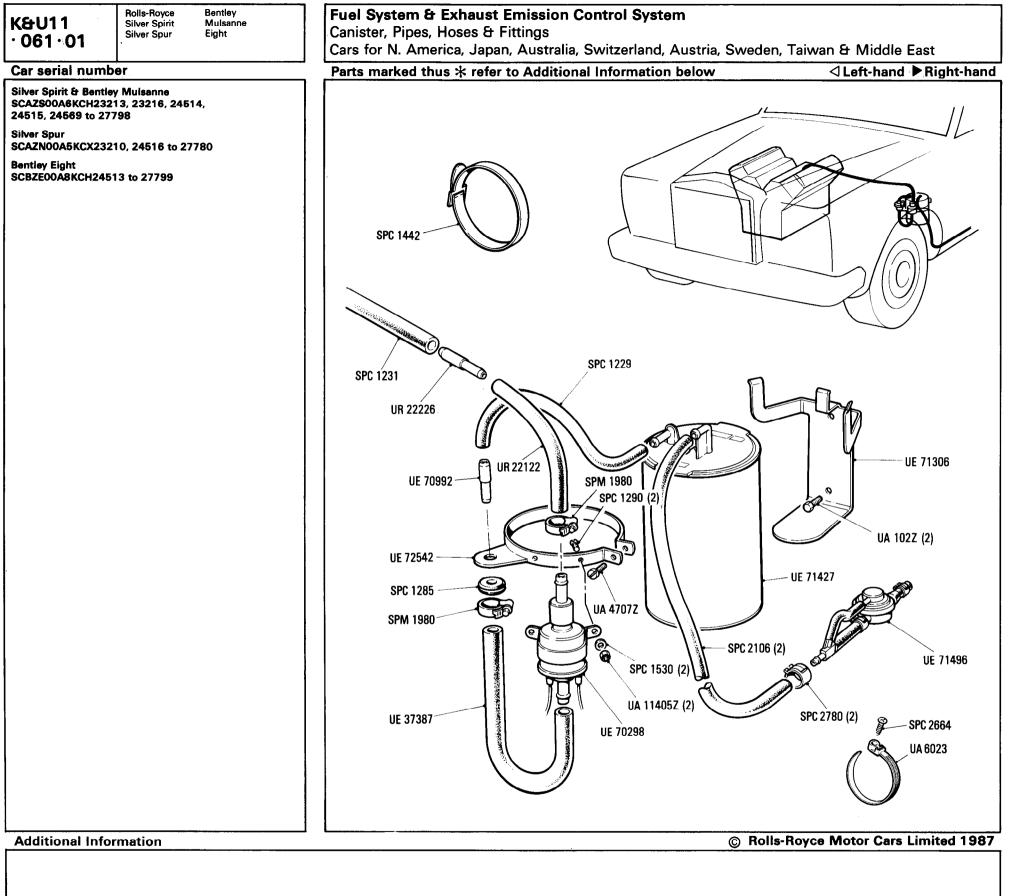
* SPC 2103 For SWB cars SPC 2104 For LWB cars

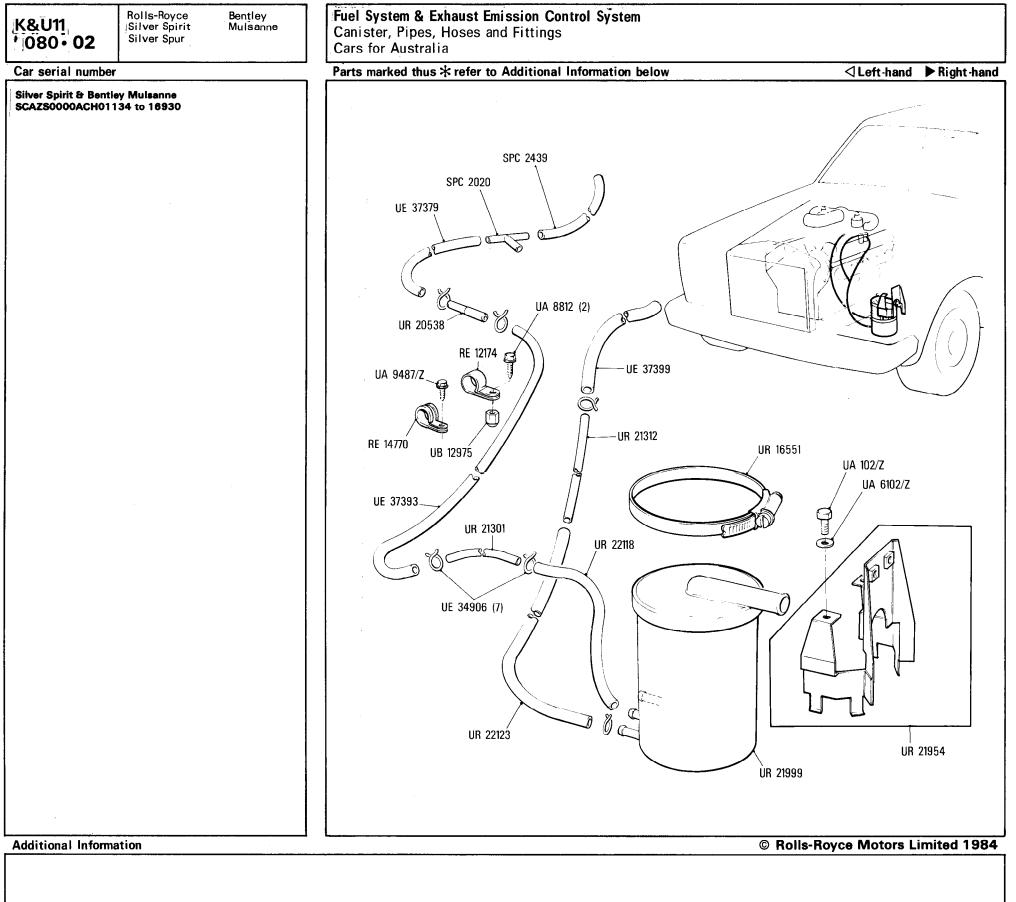


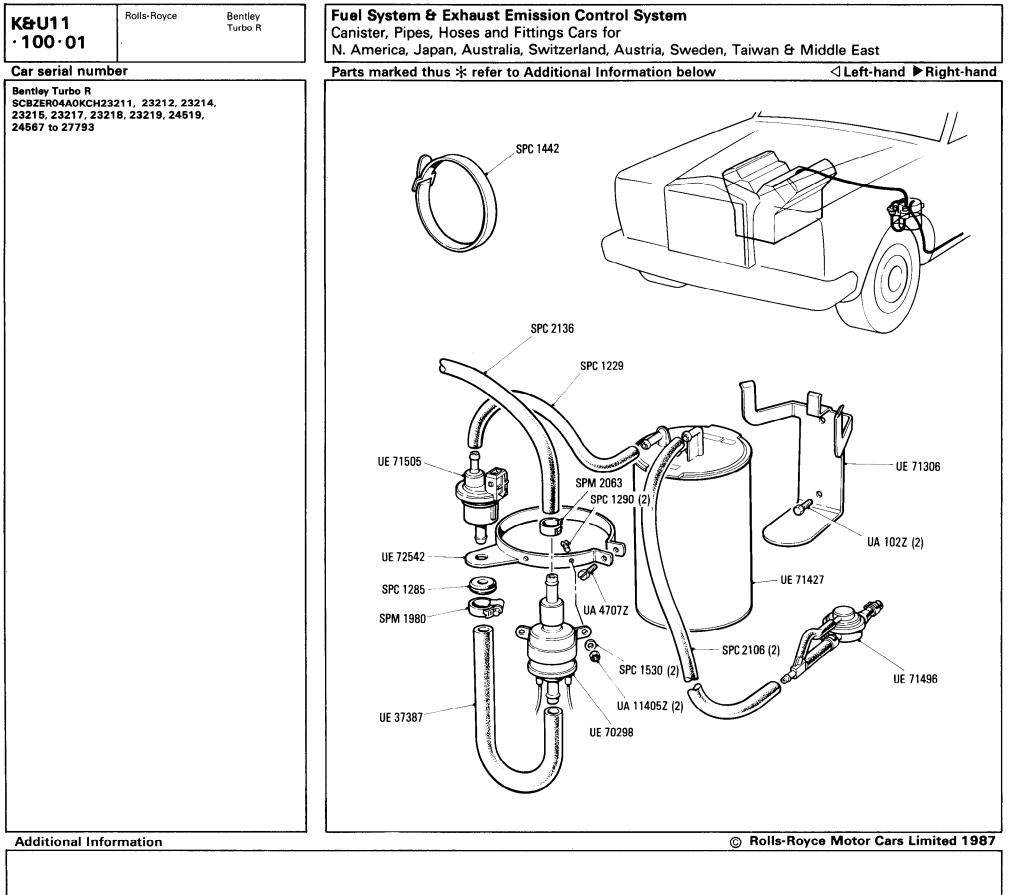
* SPC 2103 Silver Spirit Saloon Cars SPC 2104 Silver Spur Saloon Cars

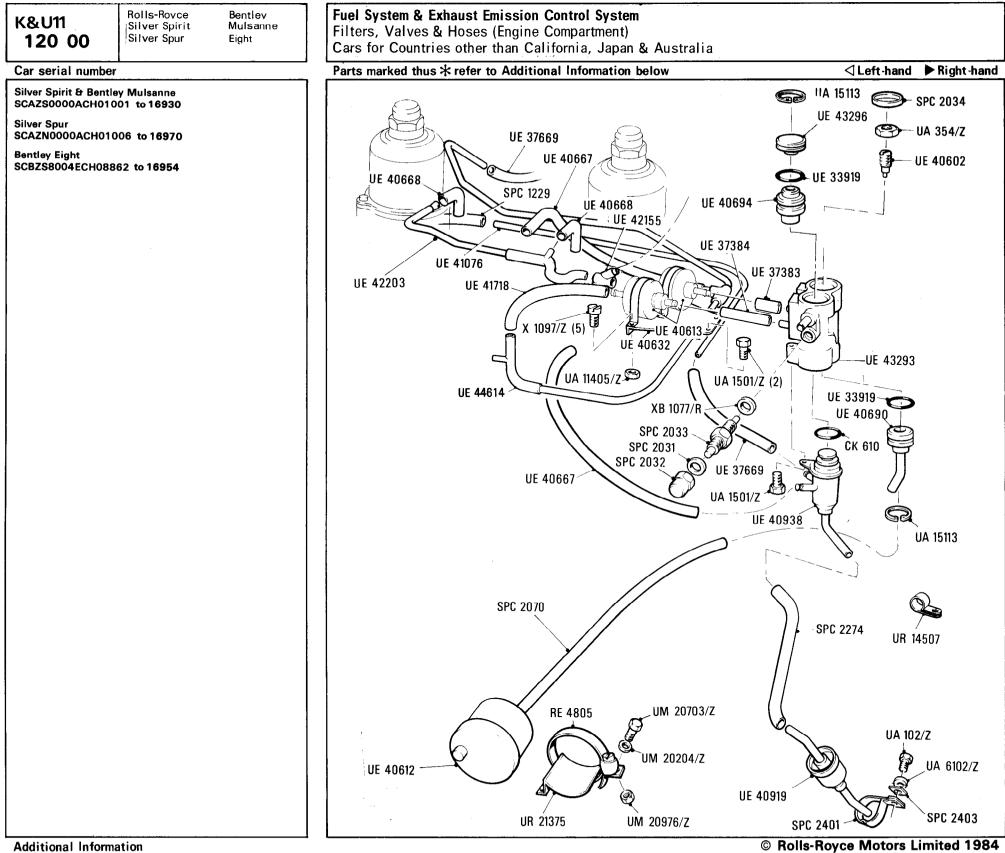
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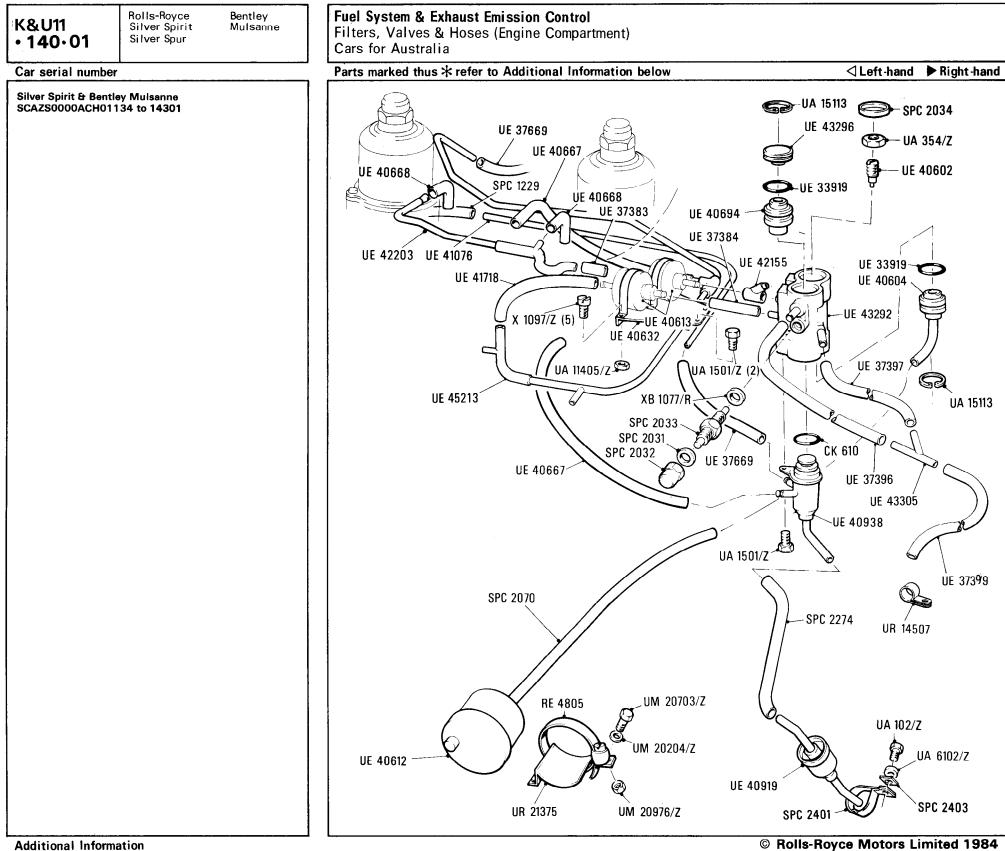


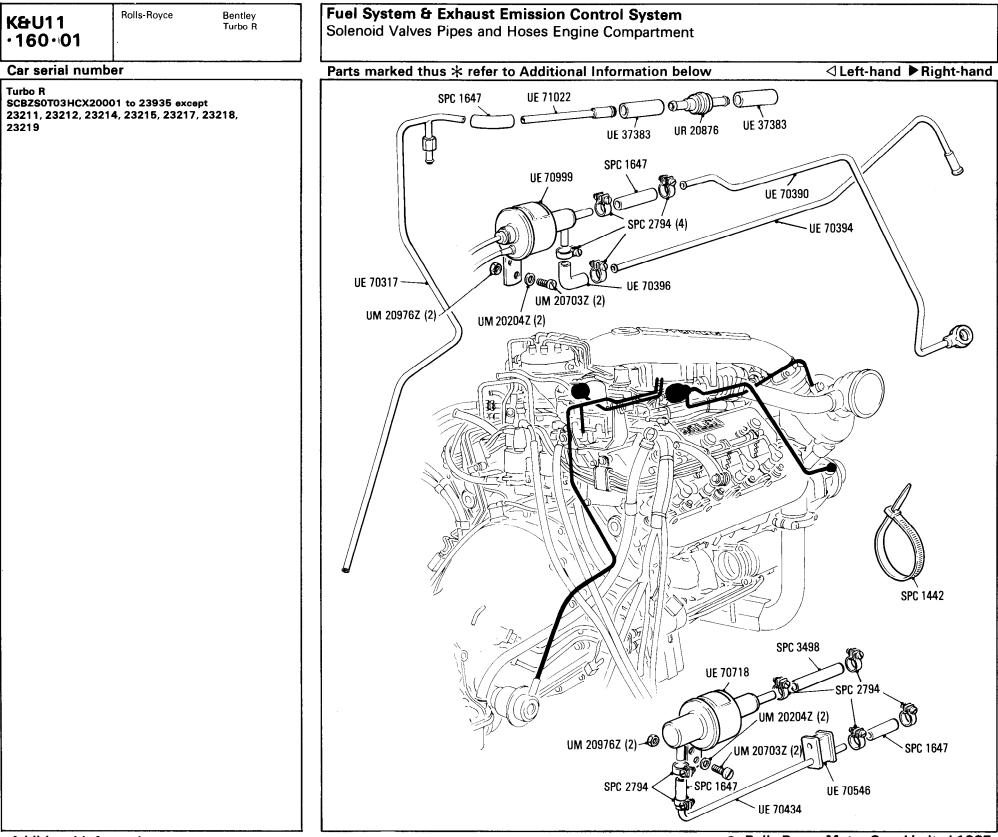




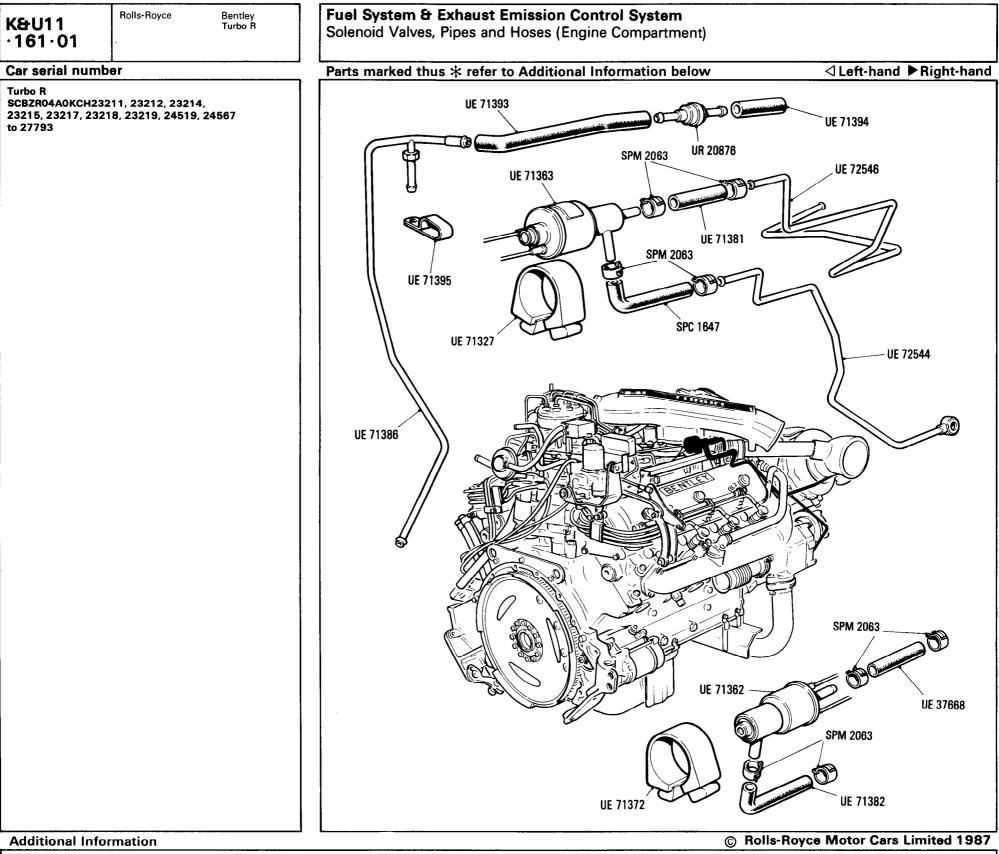


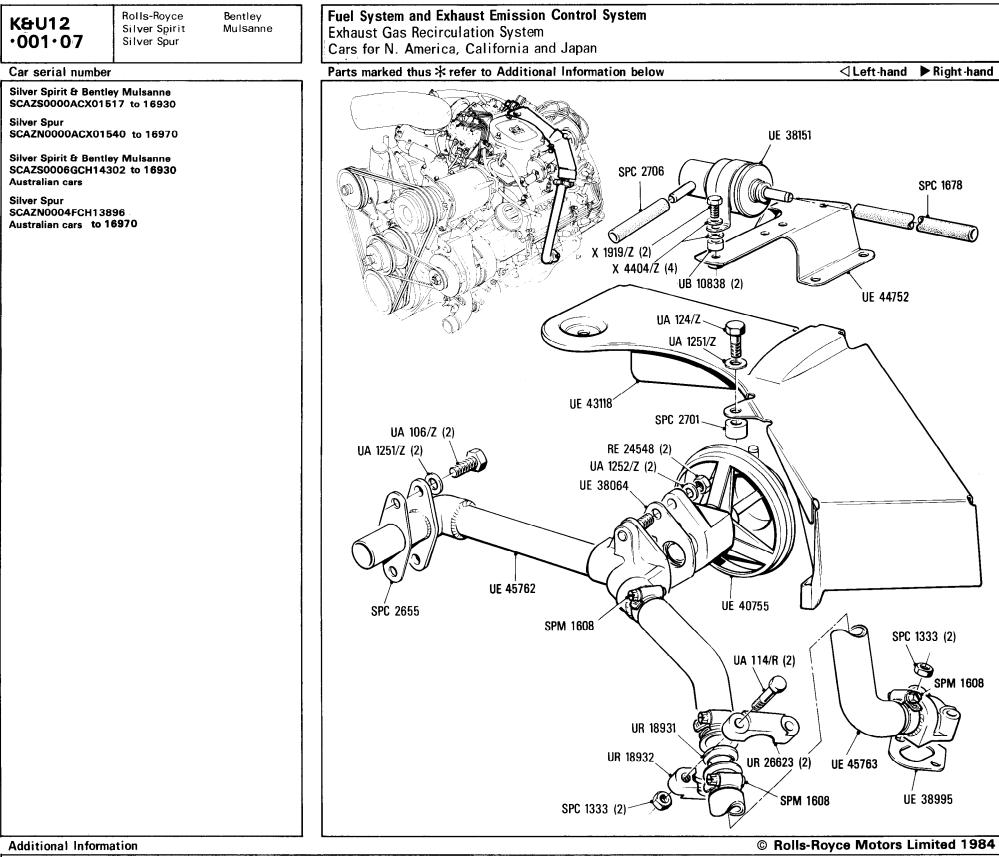


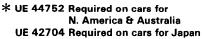




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Rolls-Royce Bentley Silver Spirit Mulsanne Silver Spur Eight

Car serial number

Silver Spirit & Bentley Mulsanne SCAZS02A2HCX20263 to 24501 except 23213, 23216

Silver Spur SCAZN42A5HCX20014 to 24501 except 23210

Bentley Eight SCBZE02A2HCX20475 onwards Cars for N. America, Japan & Australia to 24497

Silver Spirit & Bentley Mulsanne SCAZS00A0JCH21990 to 24501 except 23213, 23216

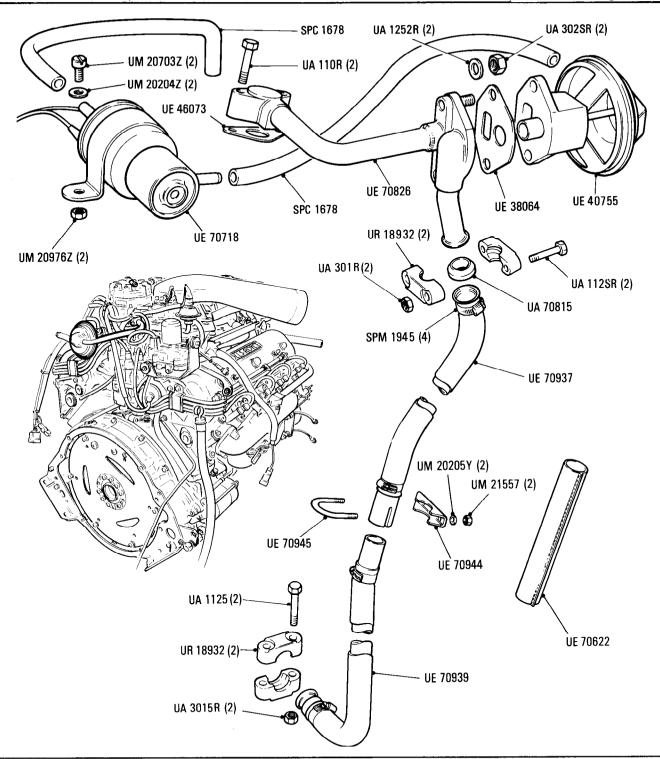
Silver Spur SCAZN02A7JCX22054 to 24503 except 23210

Bentley Eight SCBZE00A2JCX22008 onwards Cars for Switzerland & Austria to 24497

Fuel System & Exhaust Emission Control System Exhaust Gas Recirculation System Cars for N. America, Japan, Switzerland & Austria

Parts marked thus * refer to Additional Information below

✓Left-hand ▶Right-hand



Additional Information

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