

# FOUR-DOOR MOTOR CARS 1980-1989

## Exhaust System Menu

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  - Five box twin system
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  - Five box twin system
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- Q3      Turbo charger, exhaust manifolds and fittings
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- Q5      Turbocharger and fittings

Rolls-Royce	Bentley
Silver Spirit	Mulsanne
Silver Spur	Eight

## Exhaust System

### 6 Box Twin System cars for United Kingdom

**Car serial number**

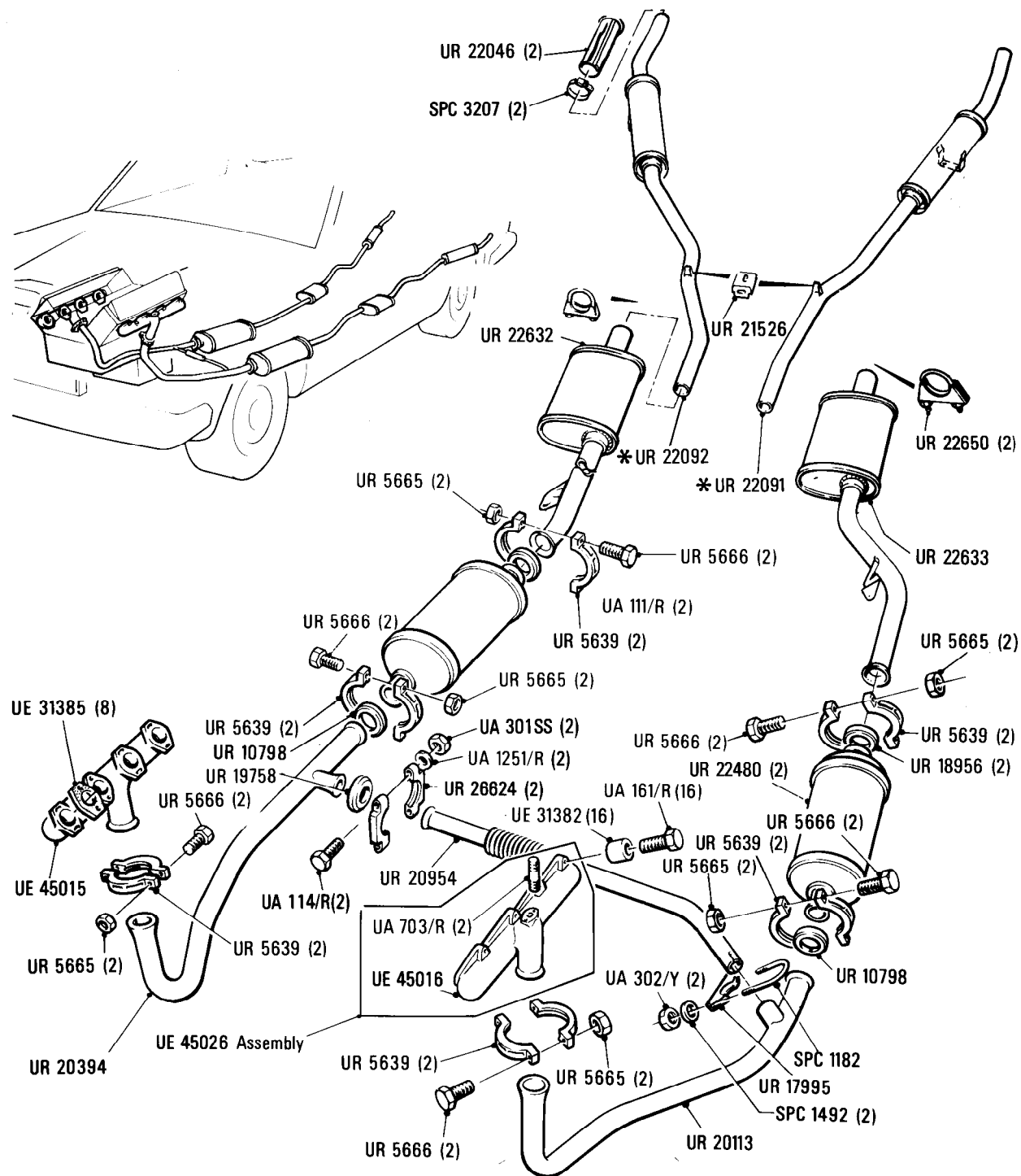
**Silver Spirit & Bentley Mulsanne**  
**SCAZS0000ACH01001 to 16930**

**Silver Spur**  
**SCAZN0000ACH01006 to 16970**

**Bentley Eight**  
**SCBZS8004ECH08862 to 16954**

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



### Additional Information

\* UR 22092 For SWB cars  
UR 22094 For LWB cars

\* UR 22091 For SWB cars  
UR 22093 For LWB cars

**Q1-020-05**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne

Car serial number

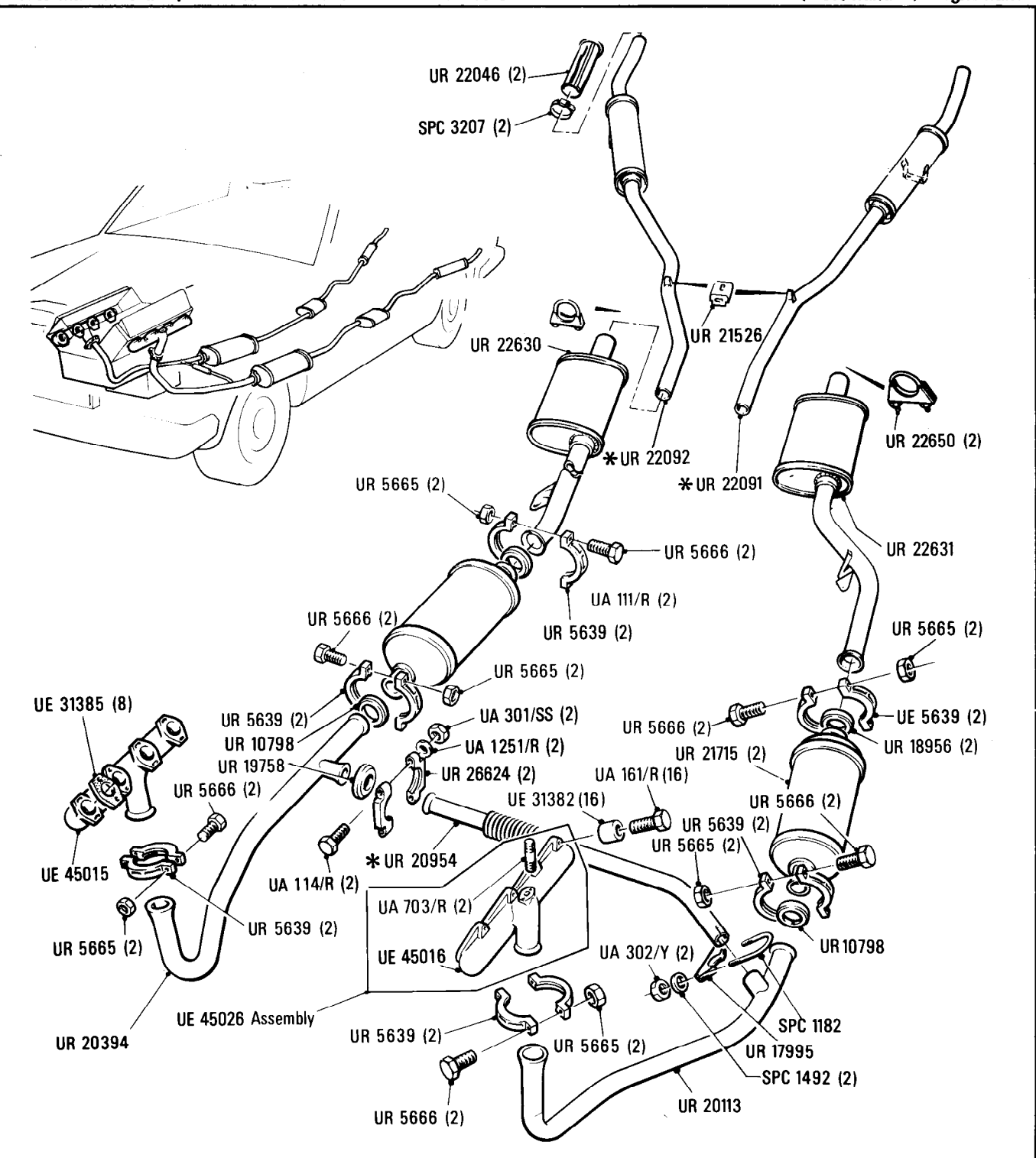
Silver Spirit & Bentley Mulsanne  
1002 to 16930

Silver Spur  
1008 to 16970

**Exhaust System**  
6 Box Twin System Countries other than  
N.America, California, Japan & United Kingdom

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



**Additional Information**

\*UR 22091 Rolls-Royce Silver Spirit  
UR 22093 Rolls-Royce Silver Spur

\*UR 22092 Rolls-Royce Silver Spirit  
UR 22094 Rolls-Royce Silver Spur

\*UR 20954 Cars for countries other than Australia  
UR 19753 Cars for Australia

**Q1·021·01**

Rolls-Royce Silver Spirit Silver Spur	Bentley Mulsanne Eight
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**Car serial number**

**Silver Spirit & Bentley Mulsanne**  
SCAZS00002HCH20003 to 20998  
Except 20955, 20957, 20958, 20997

**Silver Spur**  
SCAZN0009HCX20004 to 21022  
Except 20974, 21019, 21021

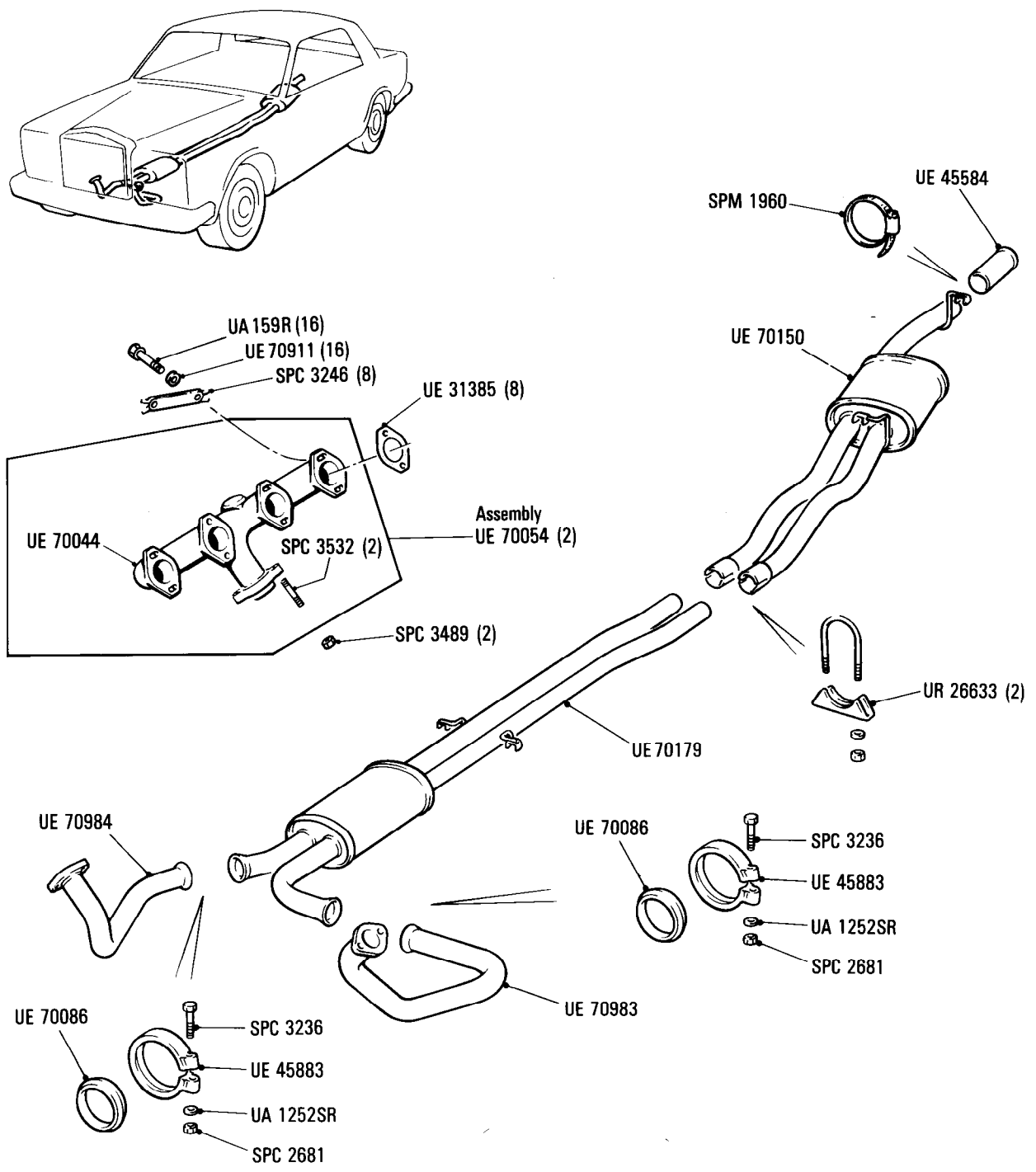
**Bentley Eight**  
SCBZS8009HCX20006 to 21163  
Except 21032, 21033, 21034, 21036,  
21037, 21162

**Exhaust System**

Twin Box System, Cars for Countries other than  
N. America, Japan & Australia

Parts marked thus \* refer to Additional Information below

◀Left-hand ▶Right-hand



**Additional Information**

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\* UE 70179 For SWB cars only  
UE 70266 For LWB cars only

**Rolls-Royce**  
**Silver Spirit**  
**Silver Spur**

**Rolls-Royce**  
**Silver Spirit**  
**Silver Spur**

**Bentley  
Mulsanne  
Eight**

**Car serial number**

**Silver Spirit**  
**SCAZS0006HCX20955, 20957, 20958 to**  
**26406**

**Silver Spur**  
**SCAZN0000HCX20974, 21029, 21021 to**  
**26408**

**Bentley Eight**  
**SCBZE02A6HCX21032, 21033, 21034,**  
**21036, 21037 21162 to 26415**

**Bentley Mulsanne**  
**SCBZS0002HCH20997 to 26418**

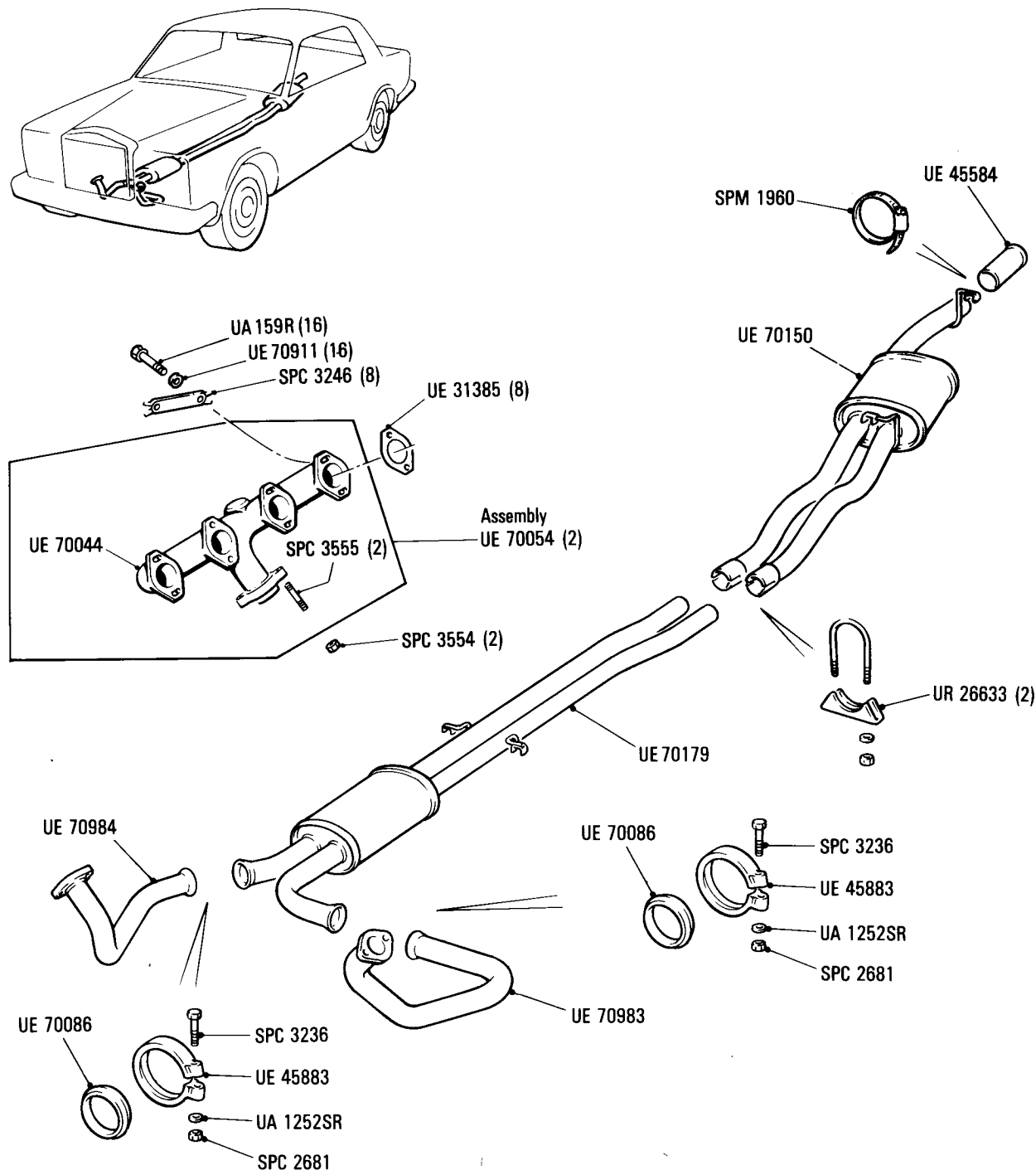
## Exhaust System

## Twin Box System

### Cars for countries other than N. America, Japan & Australia

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



### Additional Information

© Rolls-Royce Motor Cars Limited 1987

**Q1·023·00**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne 'S'  
Eight

**Car serial number**

**Rolls-Royce**  
**Silver Spirit**  
**SCAZS00A5KCH26409 to 27798**

**Silver Spur**  
**SCAZN00A9KCX26420 to 27780**

**Bentley**

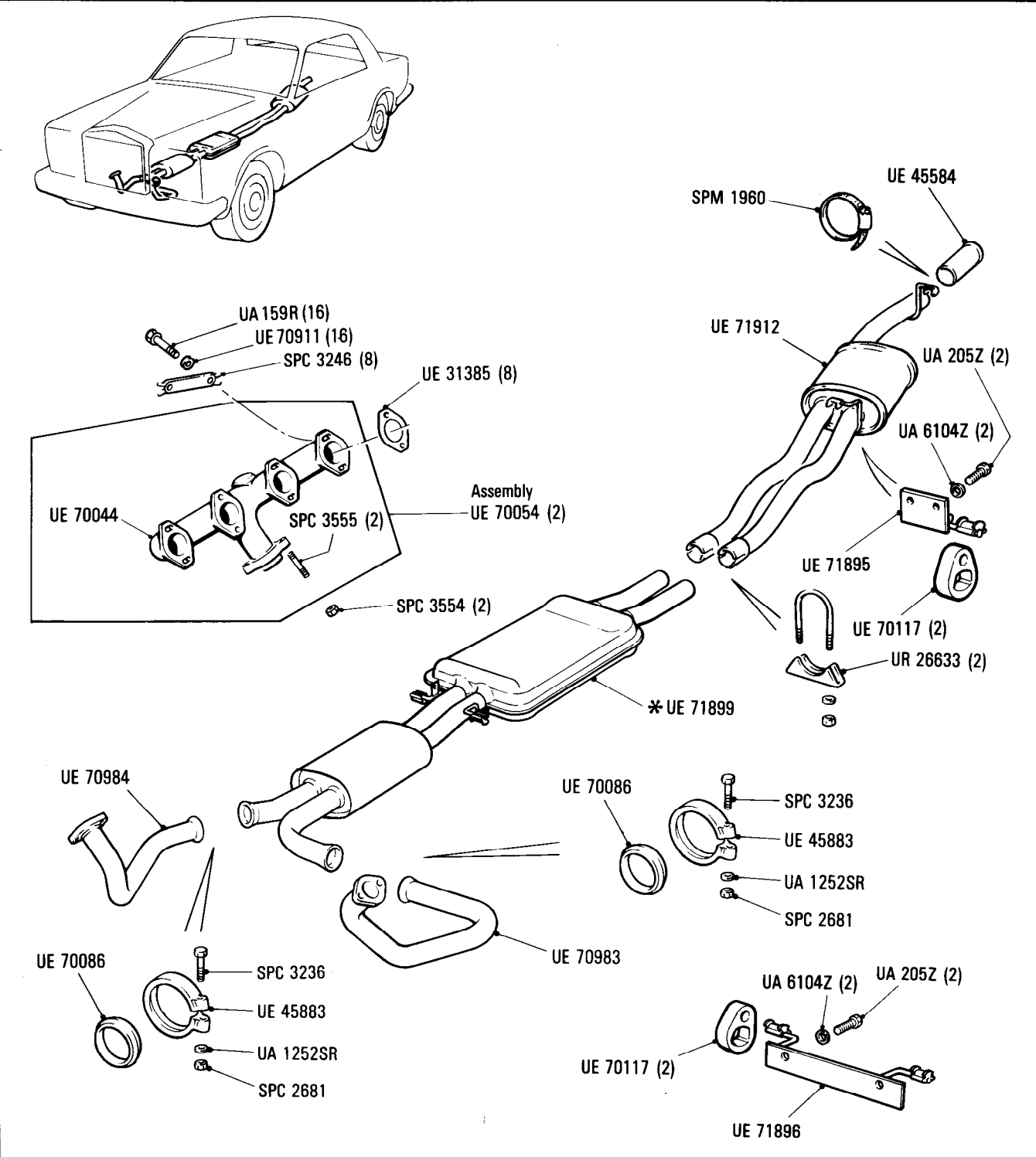
**Mulsanne S**  
**SCBZS00A2KCH26427 to 27796**

**Eight**  
**SCBZE00A2KCH26421 to 27799**

**Exhaust System**  
**Non-Catalyst Cars Only**

**Parts marked thus \* refer to Additional Information below**

◀ Left-hand ▶ Right-hand



**Additional Information**

\* UE 71899 SWB cars  
UE 71909 LWB cars

© Rolls-Royce Motor Cars Limited 1987

**Q1·040·03**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne

**Car serial number**

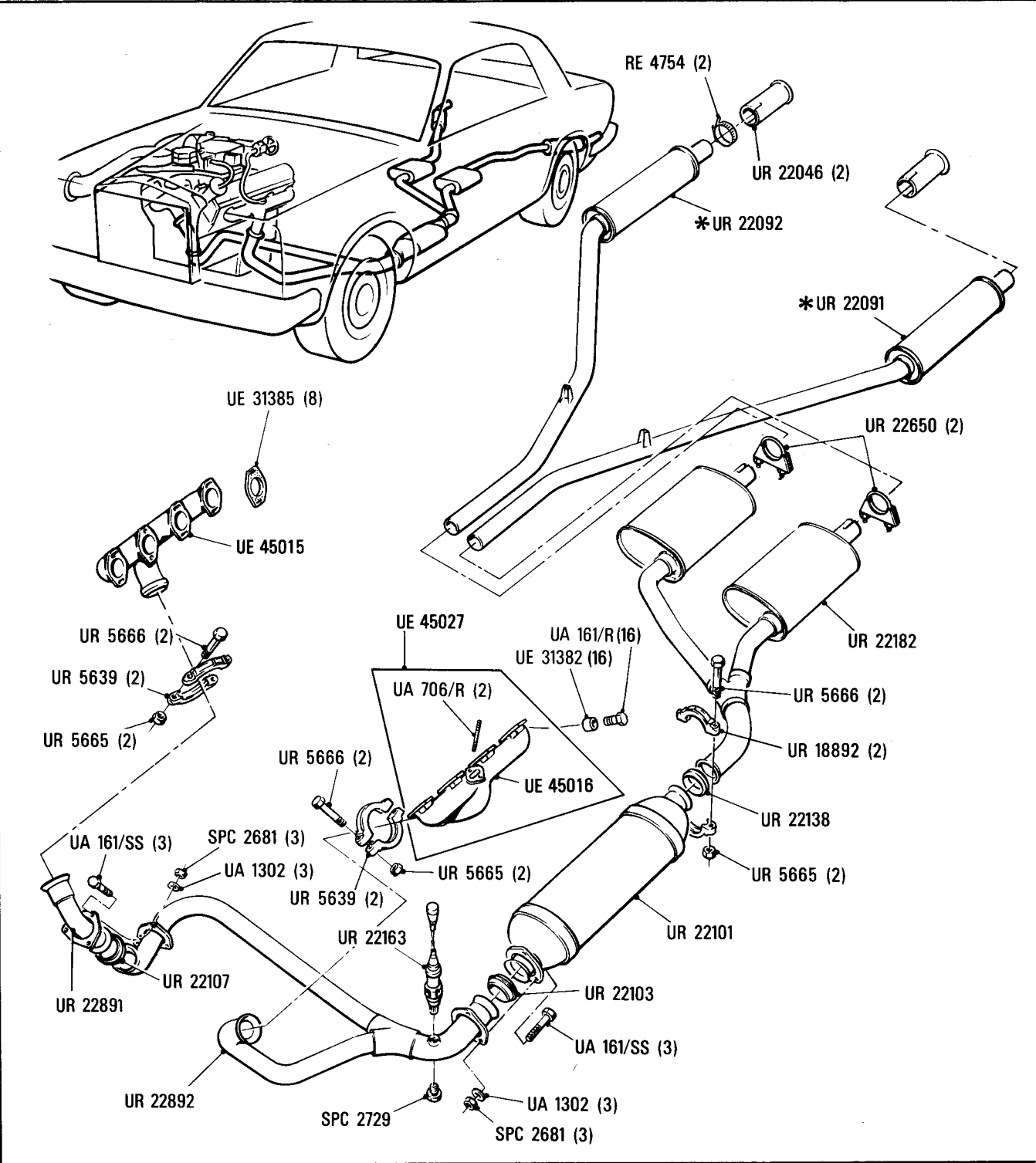
**Silver Spirit & Bentley Mulsanne**  
SCAZS0000ACX01517 to 08750  
except 08687, 08742, 08747

**Silver Spur**  
SCAZN0000ACX01540 to 08731  
except 08589, 08703, 08707,  
08712, 08715, 08730

**Exhaust System**  
Five Box Twin System Cars for N. America & California

Parts marked thus \* refer to Additional Information below

◁Left-hand ▷Right-hand



**Additional Information**

© Rolls-Royce Motors Limited 1986

**Q1·041·05**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne

Car serial number

**Silver Spirit & Bentley Mulsanne**  
SCAZS42A1ECX08687, 08742, 08747  
08751 to 16930

**Silver Spur**  
SCAZN42A2ECX08589, 08703, 08707, 08712,  
08715, 08730, 08732 to 16970

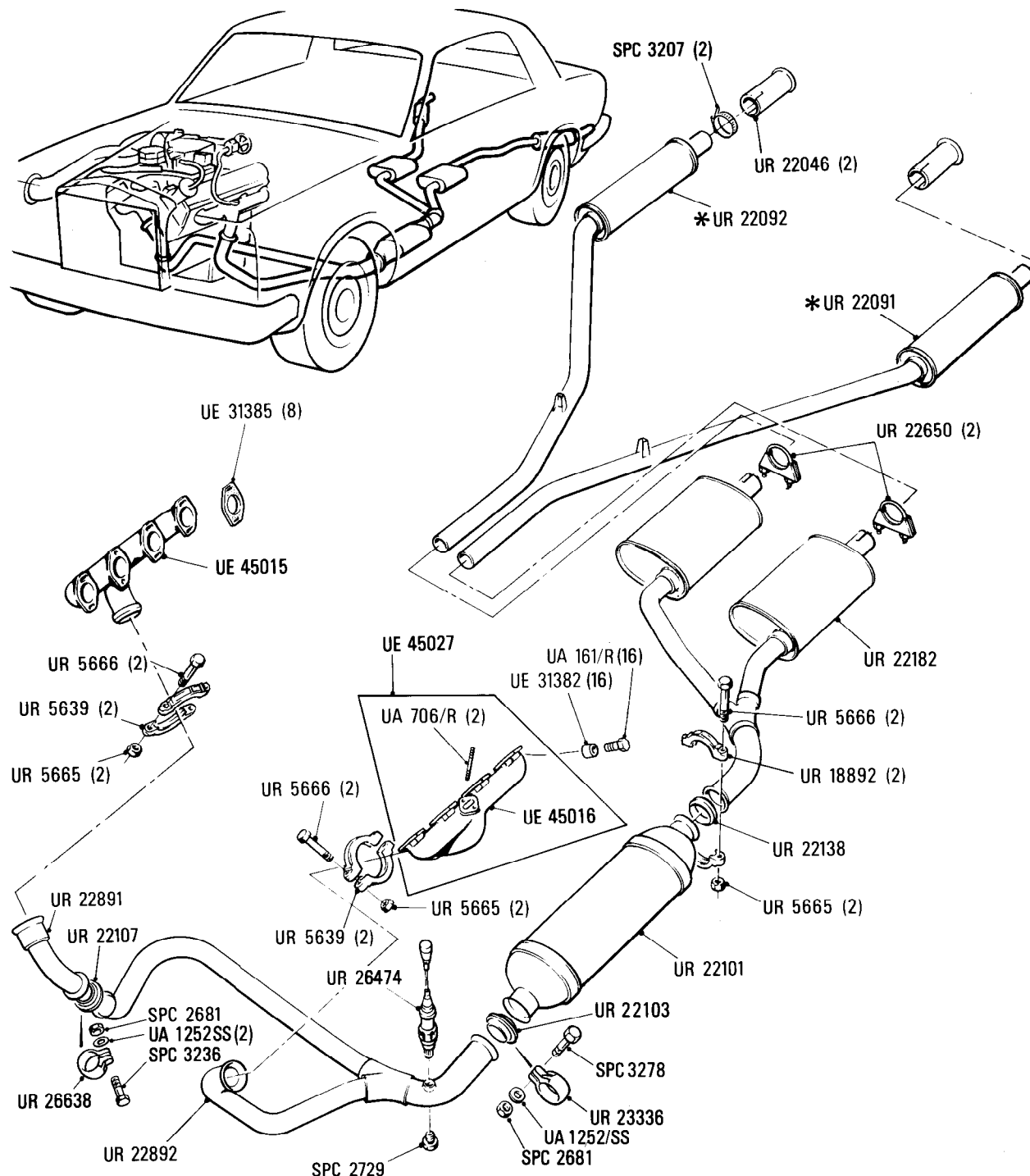
**For cars to Australia**  
**Silver Spirit & Bentley Mulsanne**  
SCAZS0006GCH14302 to 16930

**Silver Spur**  
SCAZN0004FCH13896 to 16970

# **Exhaust System** Five Box twin System Cars for N. America & Australia

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984



**Q1·042·01**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne  
Eight

**Car serial number**

**Silver Spirit & Bentley Mulsanne**  
SCAZS0002HCH20003 to 20998  
Except 20955, 20957, 20958, 20997

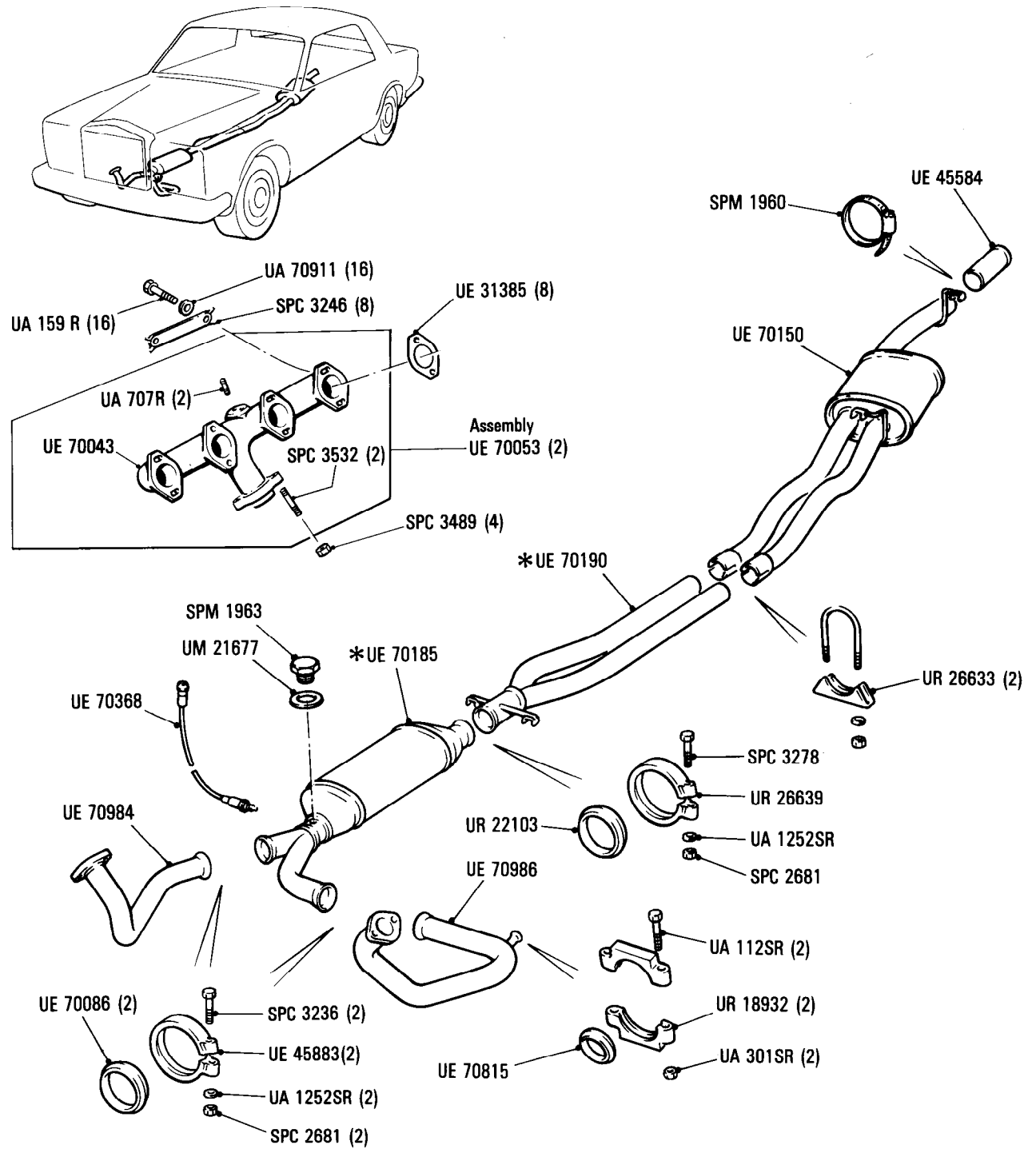
**Silver Spur**  
SCAZN0009HCX20004 to 21022  
Except 20974, 21019, 21021

**Bentley Eight**  
SCBZS8009HCX20006 to 21163  
Except 21032, 21033, 21034, 21036  
21037, 21162

**Exhaust System**  
**Twin Box System**  
Cars for North America & Japan

Parts marked thus \* refer to Additional Information below

◁Left-hand ▷Right-hand



**Additional Information**

- \* UE 70190 For SWB cars only  
UE 70263 For LWB cars
- \* UE 70185 For cars to North America  
UE 70558 For cars to Japan

© Rolls-Royce Motors Limited 1986

**Q1·043·01**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne  
Eight

**Car serial number**

**Silver Spirit & Bentley Mulsanne**  
SCAZS0006HCX20955, 20957, 20958,  
20997 to JCX24501 excluding KCX23216  
and KCH23213

**Silver Spur**  
SCAZN0000HCX20974, 21019, 21021  
to KCX24503

**Bentley Eight**  
SCBZE02A6HCX21032, 21033, 21034,  
21036, 21037, 21162 to JCX24497

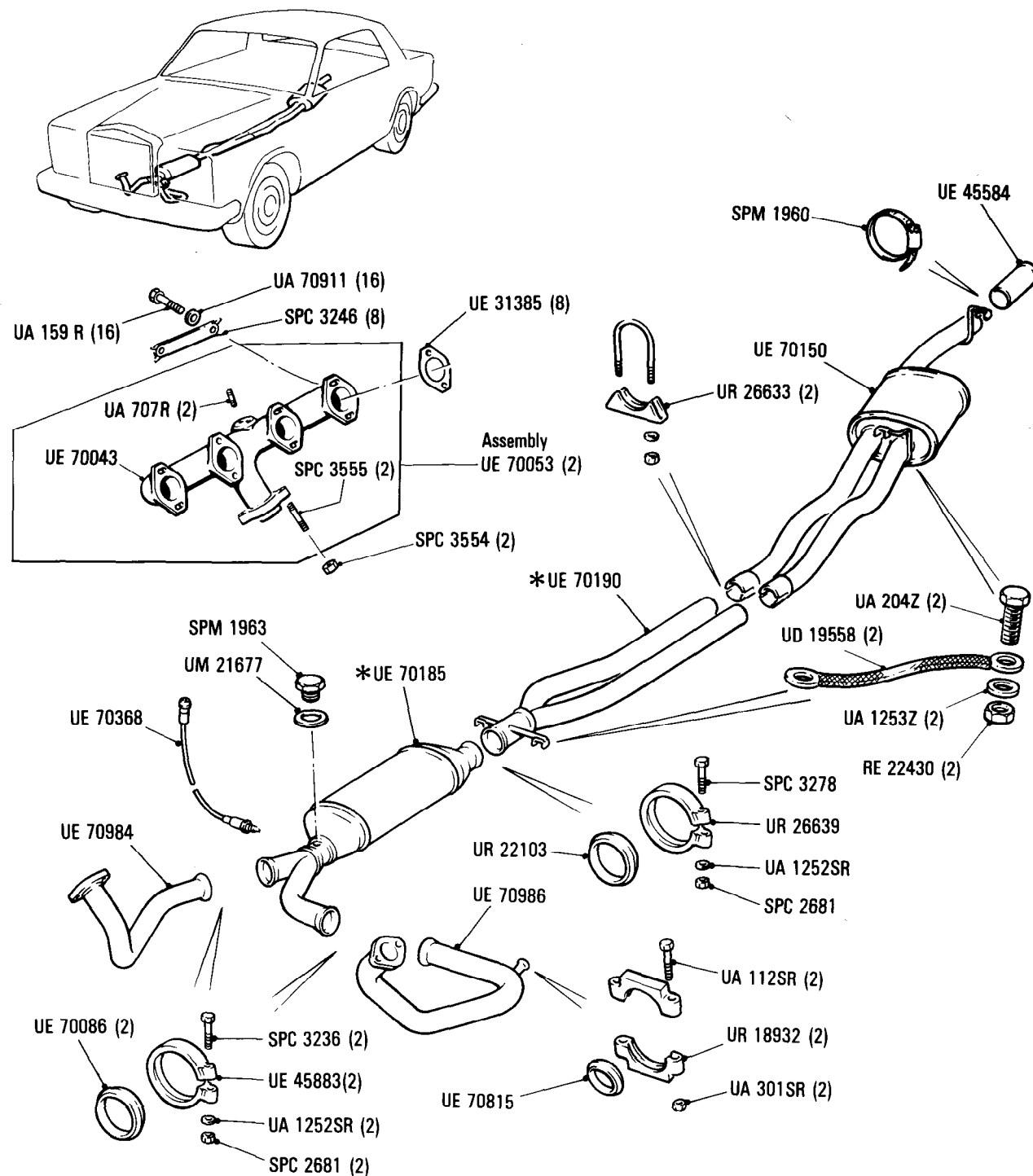
**Exhaust System**

**Twin Box System**

Cars for North America & Japan

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



**Additional Information**

© Rolls-Royce Motor Cars Limited 1991

\* UE 70190 For SWB cars only  
UE 70263 For LWB cars only

\* UE 70185 For cars to North America  
UE 70558 For cars to Japan

**Q1-044-01**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne 'S'  
Eight

**Car serial number**

**Silver Spirit**  
SCAZS00A8KCH23213, 24514 to 27798

**Silver Spur**  
SCAZN00A5KCX23210, 24516 to 27780

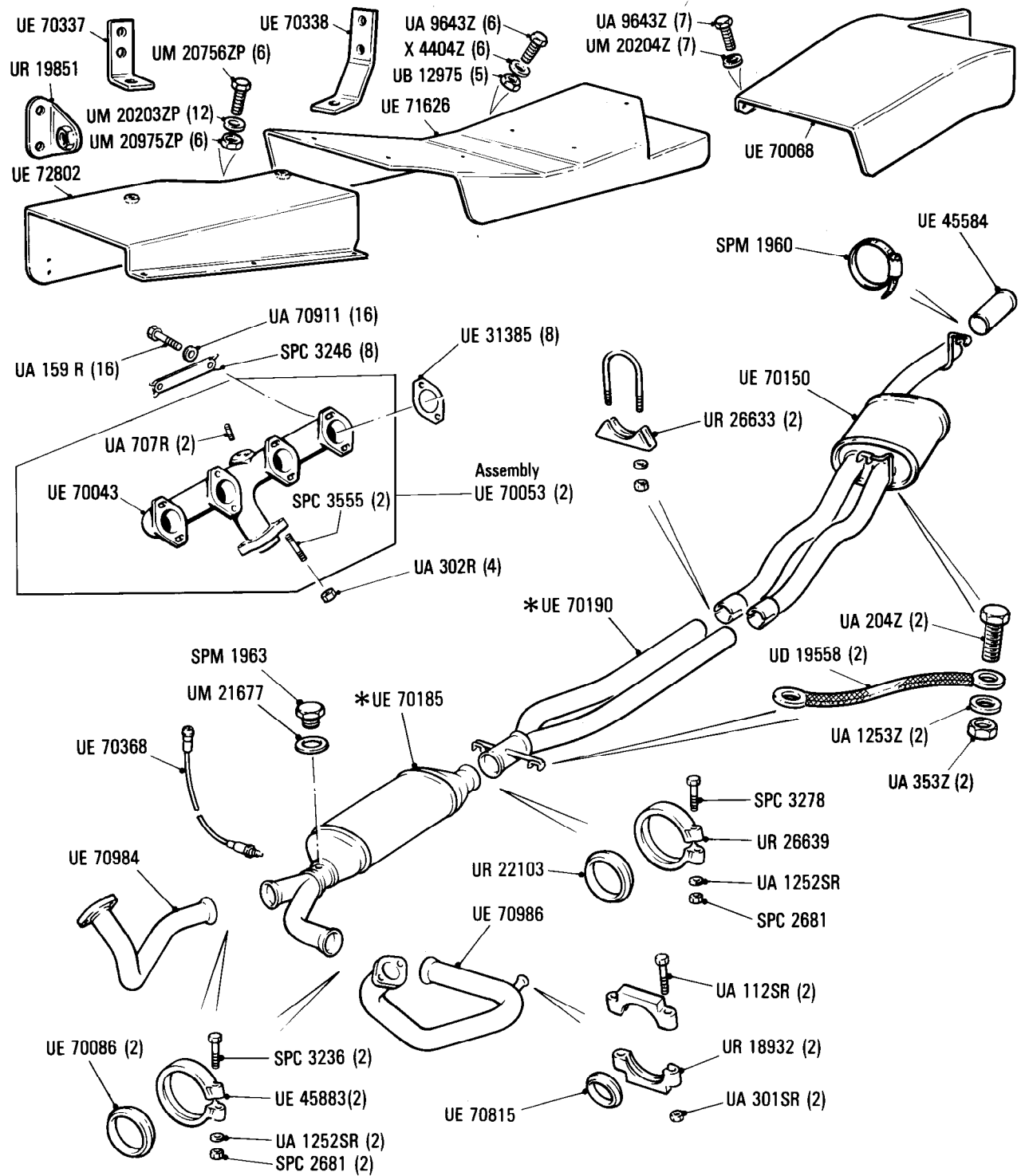
**Mulsanne S**  
SCBZS02B3KCX23216, 24515 to 27796

**Eight**  
SCBZE00A8KCH24513 to 27799

**Exhaust System**  
**Twin Box System**  
Cars For N America & Japan

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



**Additional Information**

- \* UE 70190 For SWB cars only
- UE 70263 For LWB cars only
- \* UE 70185 For Catalyst cars other than Japan
- UE 70558 For cars to Japan

Q1·060·04

Rolls-Royce

Bentley

## Exhaust System

5 Box Twin System Cars for Japan

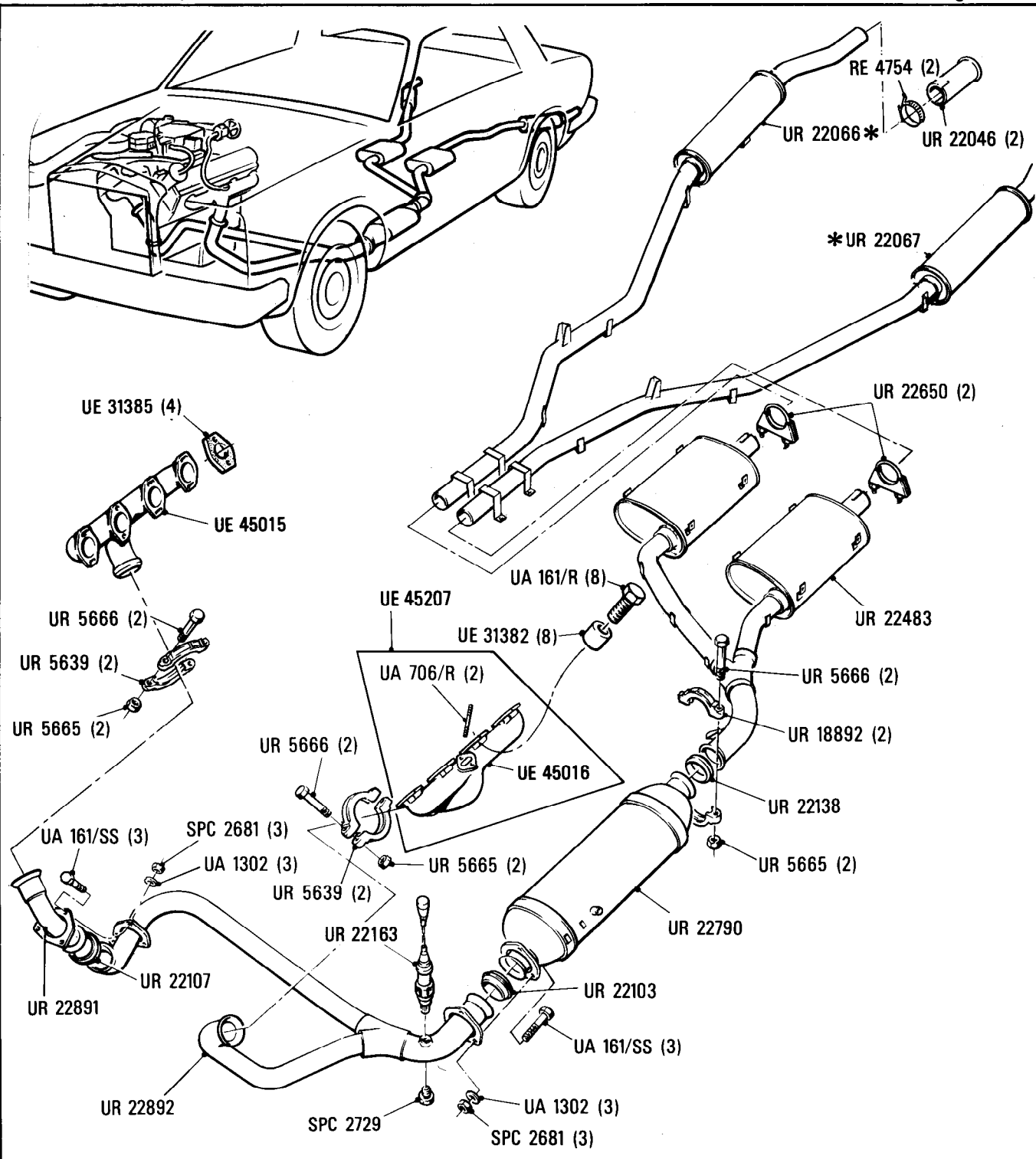
Car serial number

SCAZS0000ACX01132 to 08469  
Except 08464

Silver Spur  
SCAZN0000ACH01010 to 08469  
Except 08464

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



### Additional Information

\*UR 22067 Rolls-Royce Silver Spirit  
UR 22077 Rolls-Royce Silver Spur

\*UR 22066 Rolls-Royce Silver Spirit  
UR 22076 Rolls-Royce Silver Spur

Q1·061·04

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne

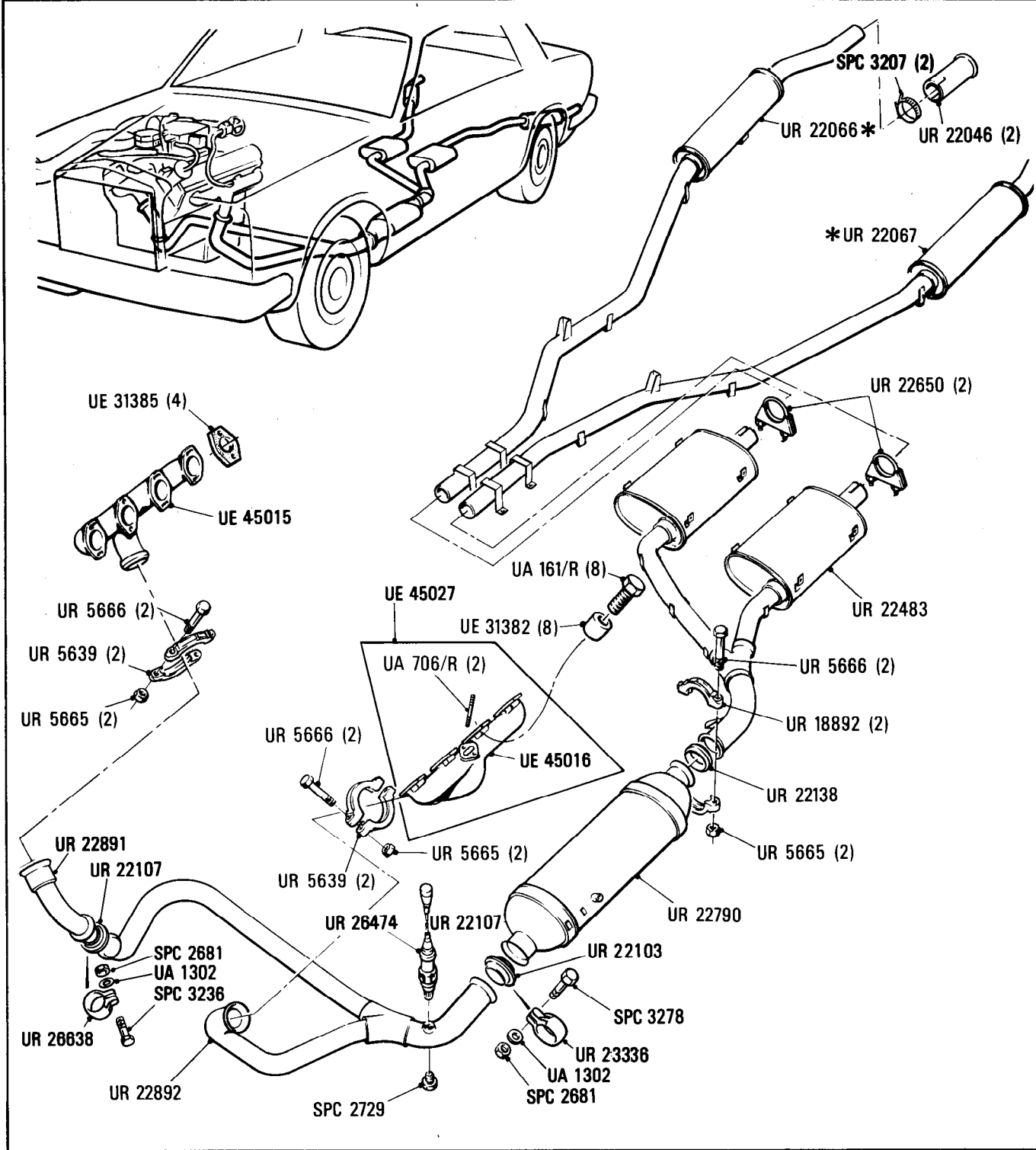
**Exhaust System**  
5 Box Twin System Cars for Japan

Car serial number

Silver Spirit & Bentley Mulsanne  
SCAZS0000ECX08464, 08470 to 16930  
  
Silver Spur  
SCAZN0007ECX09093 to 16970

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



Additional Information

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Q1-080-02

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne S

**Twin Box System**  
Cars for Switzerland & Austria

**Car serial number**

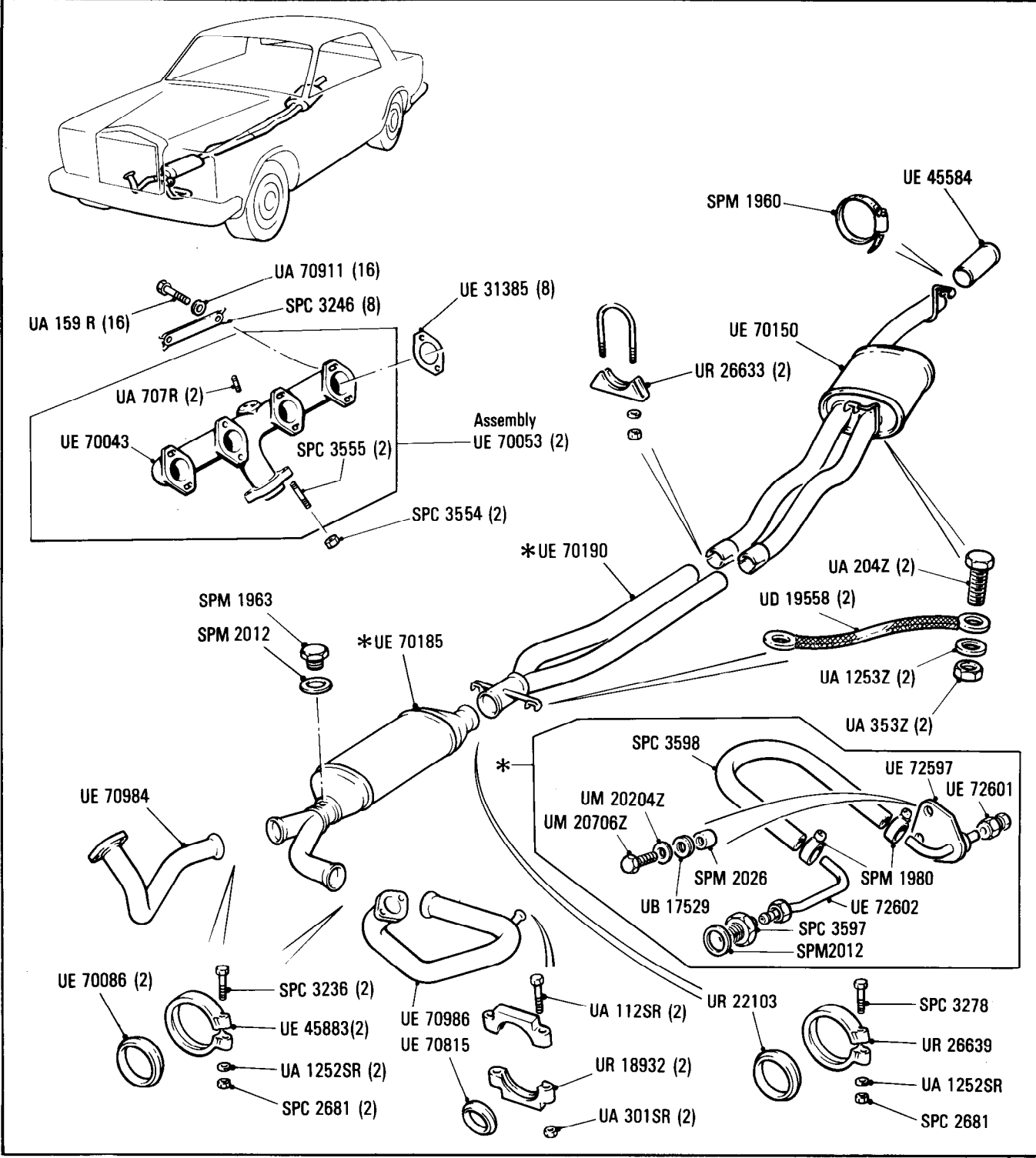
**Silver Spirit**  
From SCAZS00A0JCH21990 to 27798

**Silver Spur**  
From SCBZE00A2JCX22008 to 27780

**Bentley S**  
From SCBZS00A7JCH22047 to 27796

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



**Additional Information**

- \* UE 70190 For SWB
- \* UE 70263 For LWB
- \* For Switzerland cars only

**Q1·100·01**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne  
Eight

**Exhaust System**  
**Twin Box System**  
**For Cars to Australia**

**Car serial number**

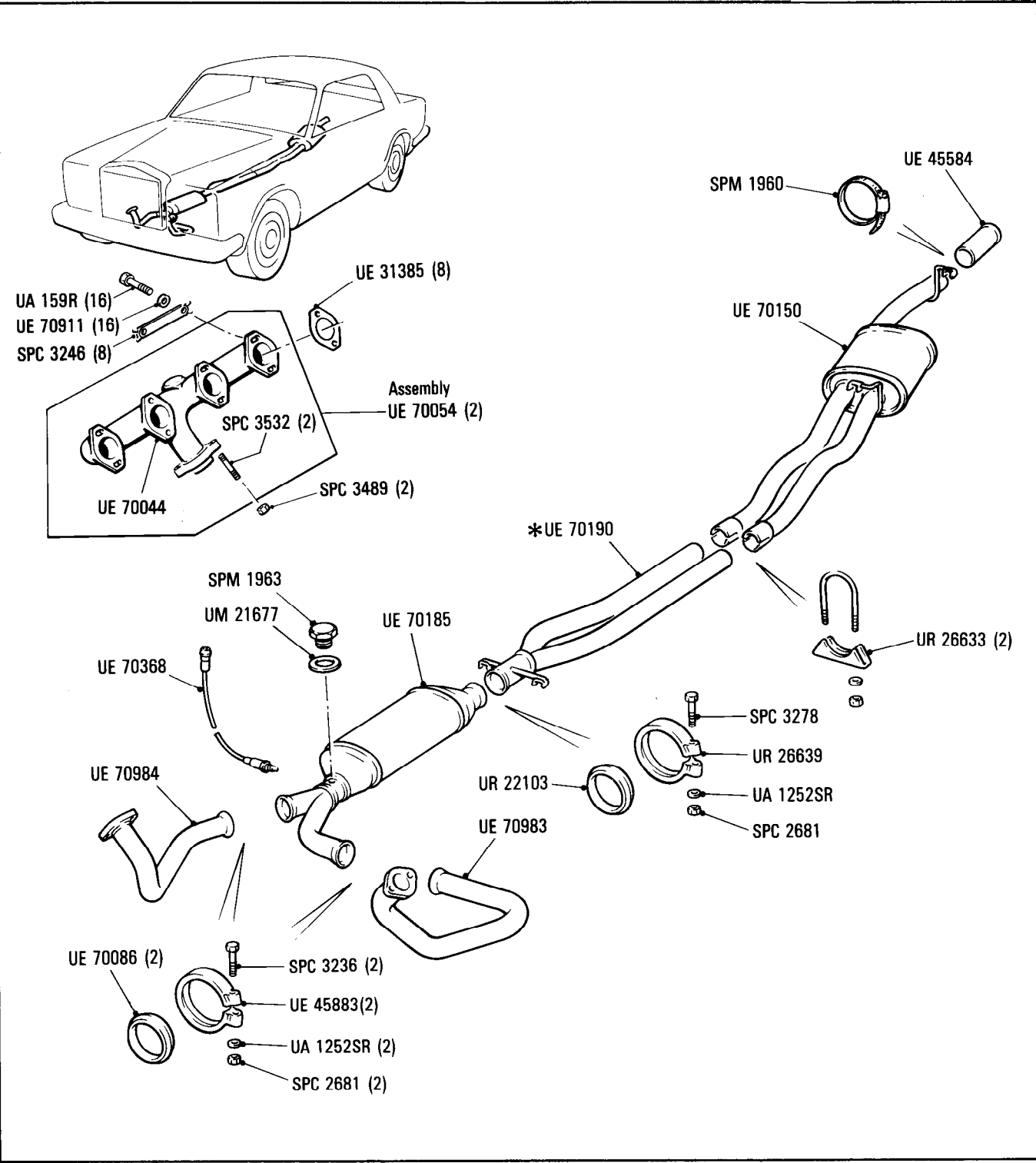
**Silver Spirit & Bentley Mulsanne**  
**SCAZS0002HCH20003 to 20998,**  
**Except 20955, 20957, 20958, 20997**

**Silver Spur**  
**SCAZN0009HCX20004 to 21022**  
**Except 20974, 21019, 21021**

**Bentley Eight**  
**SCBZS8009HCX20006 to 21163**  
**Except 21032, 21033, 21034, 21036,**  
**21037, 21162**

**Parts marked thus \* refer to Additional Information below**

◀Left-hand ▶Right-hand



**Additional Information**

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\*UE 70190 For SWB cars only  
UE 70263 For LWB cars only

Q1·101·01

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne  
Eight

**Exhaust System**  
**Twin Box System**  
**For Cars to Australia**

**Car serial number**

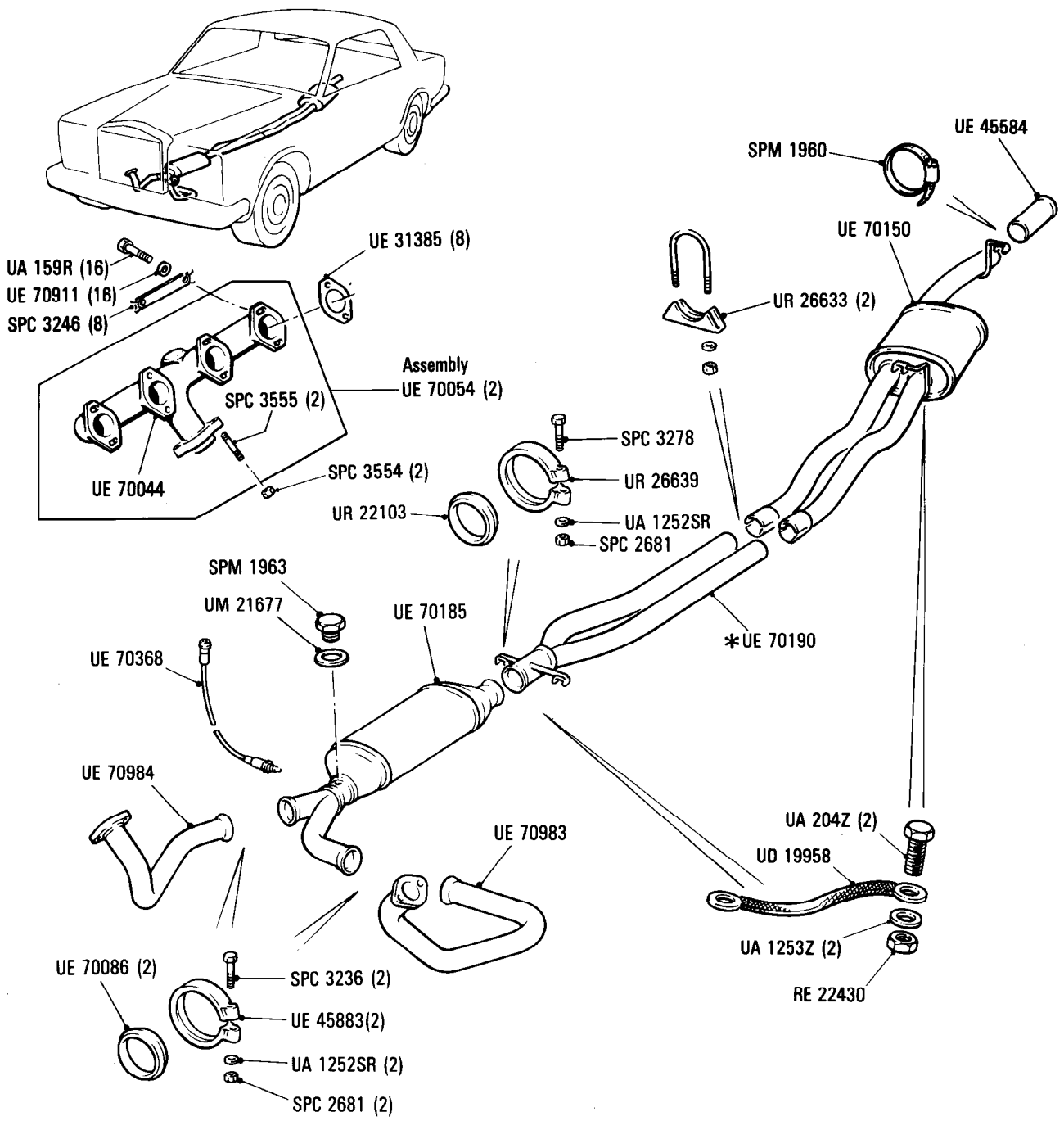
**Silver Spirit & Bentley Mulsanne**  
SCAZS0006HCX20955, 20957,  
20958, 20997 to 27798

**Silver Spur**  
SCAZN0000HCX20974, 21019,  
21021 to 27780

**Bentley Eight**  
SCBZE02A6HCX21032, 21033, 21034,  
21036, 21037, 21162 to 27799

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



**Additional Information**

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\*UE 70190 For SWB cars only  
UE 70263 For LWB cars only



Q1-120-00

Rolls-Royce Bentley  
Mulsanne Turbo

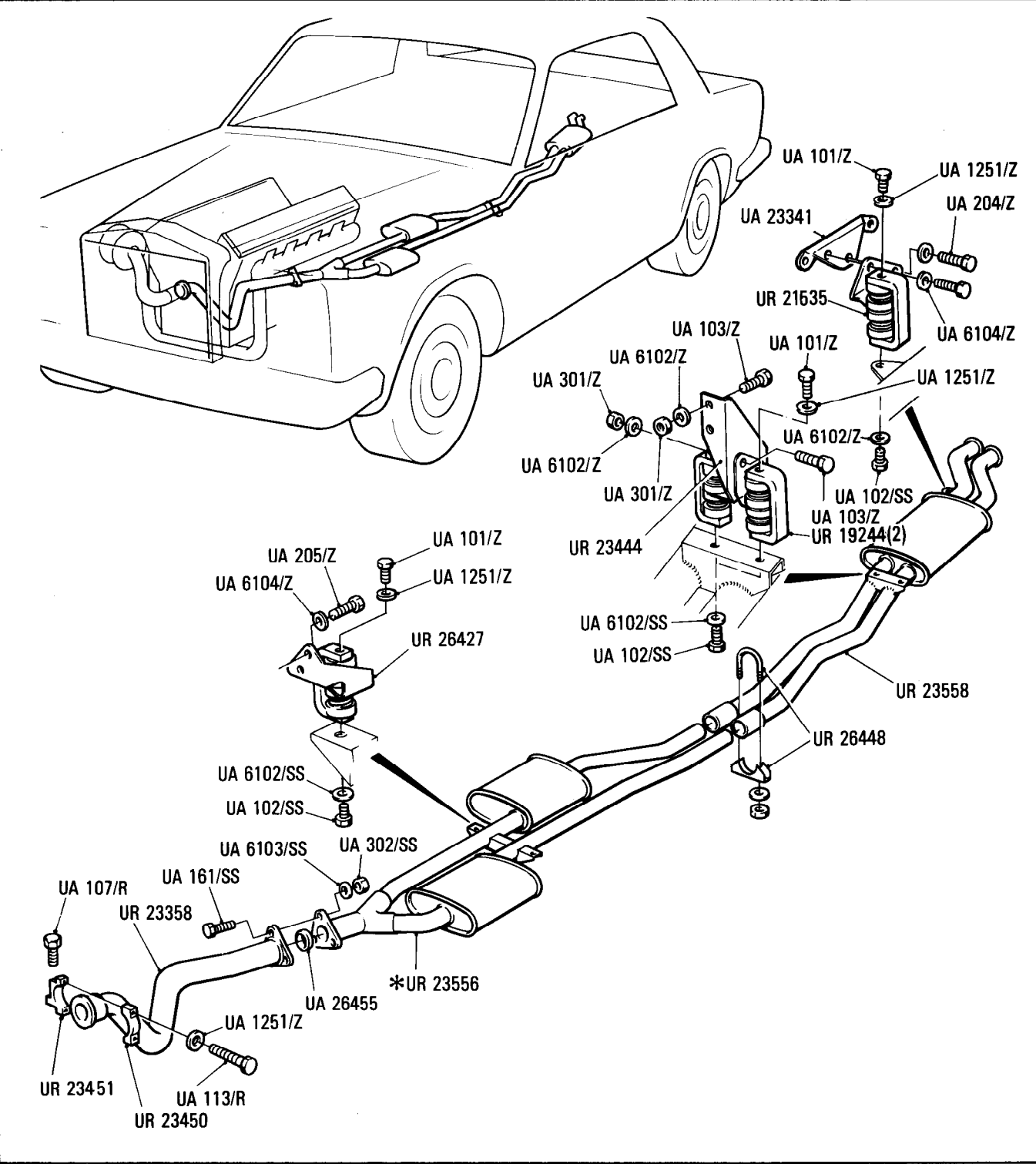
Exhaust System  
Exhaust Pipes & Fittings

Car serial number

SCBZS0T00BCH04233 to 09312  
Except 09309, 09310, 09311

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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\*UR 23556 S.W.B. cars only  
UR 26619 L.W.B. cars only

Q1·121·01

Rolls-Royce

Bentley  
Mulsanne Turbo  
Turbo R

## Exhaust System Exhaust Pipes & Fittings

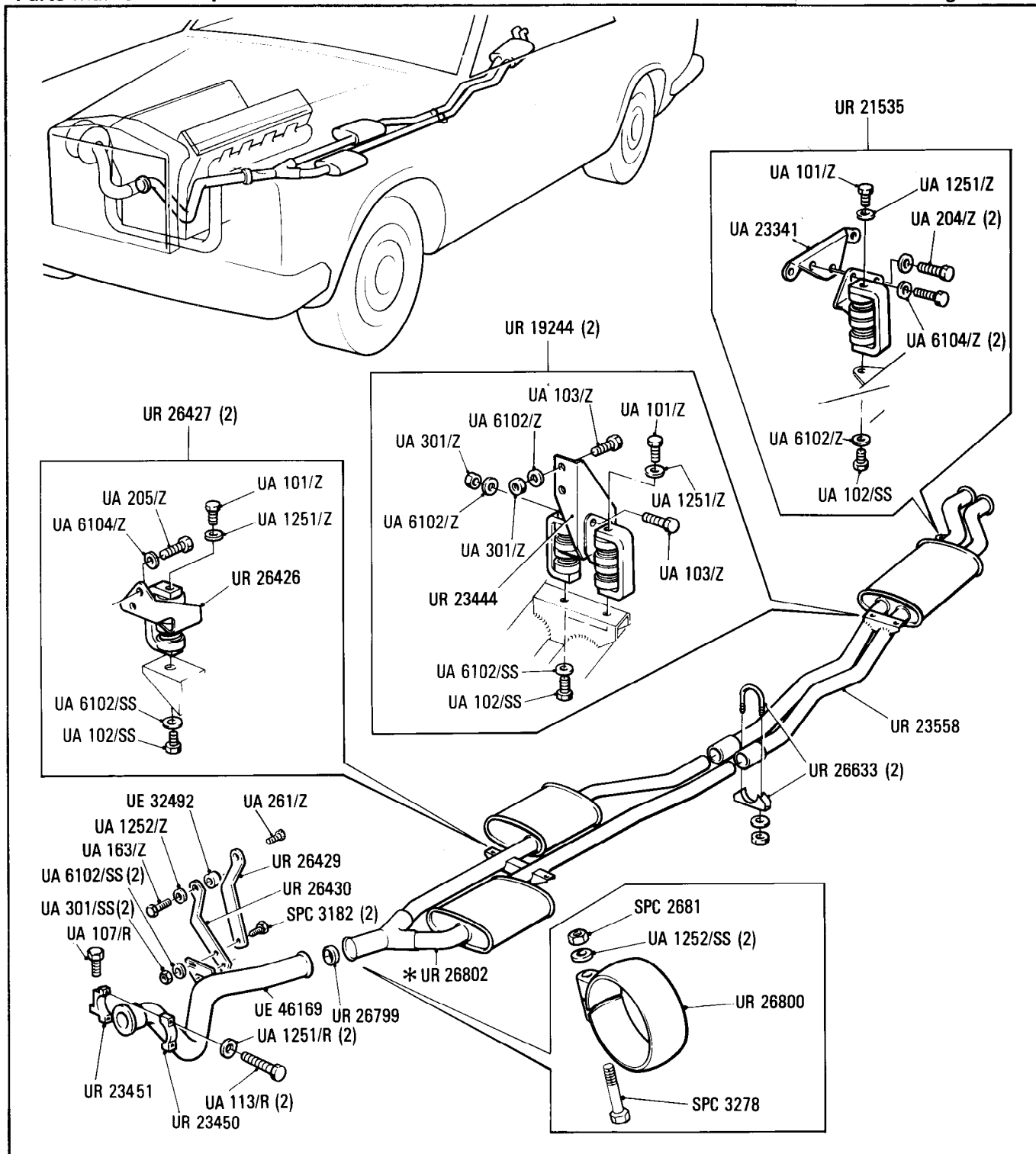
Car serial number

Mulsanne Turbo  
SCBZS0T02ECH09277, 09309, 09310,  
09311, 09313 to 14162

Turbo R  
SCBZS0T0XHCH12834 to 16570

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



### Additional Information

© Rolls-Royce Motors Limited 1984

\* UR 26802 SWB cars only  
UR 26803 LWB cars only

Q1-122-01

Rolls-Royce

Bentley  
Turbo R

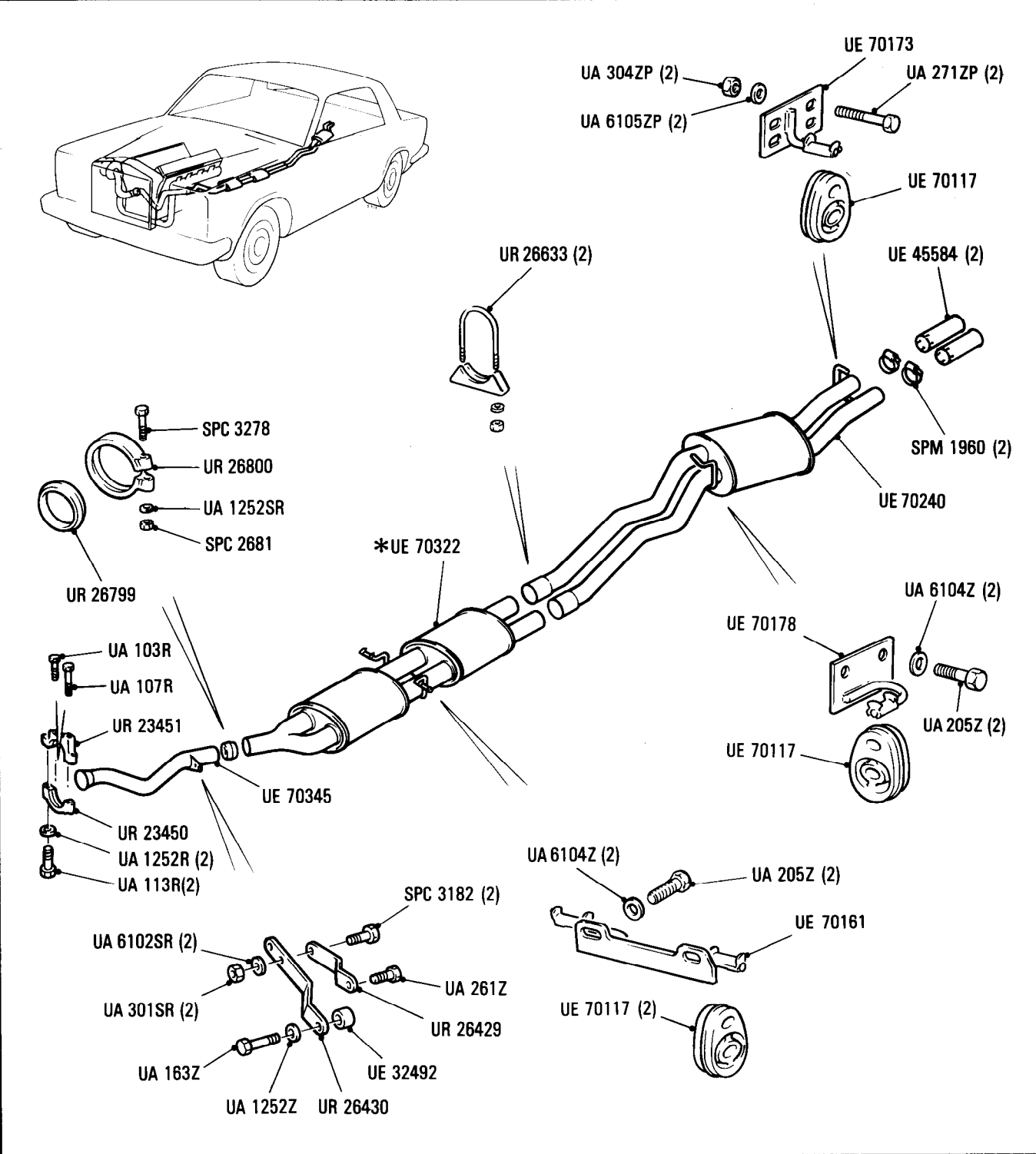
**Exhaust System**  
Exhaust Pipes & Fittings

Car serial number

**Turbo R**  
SCBZ90T03HCX20001 to JCH23935,  
excluding KCH23211, 23212, 23214,  
23215, 23217, 23218, 23219

Parts marked thus \* refer to Additional Information below

◀Left-hand ▶Right-hand



**Additional Information**

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\* UE 70322 For S.W.B. cars  
UE 70331 For L.W.B. cars

Q1·123·01

Rolls-Royce

Bentley  
Turbo R

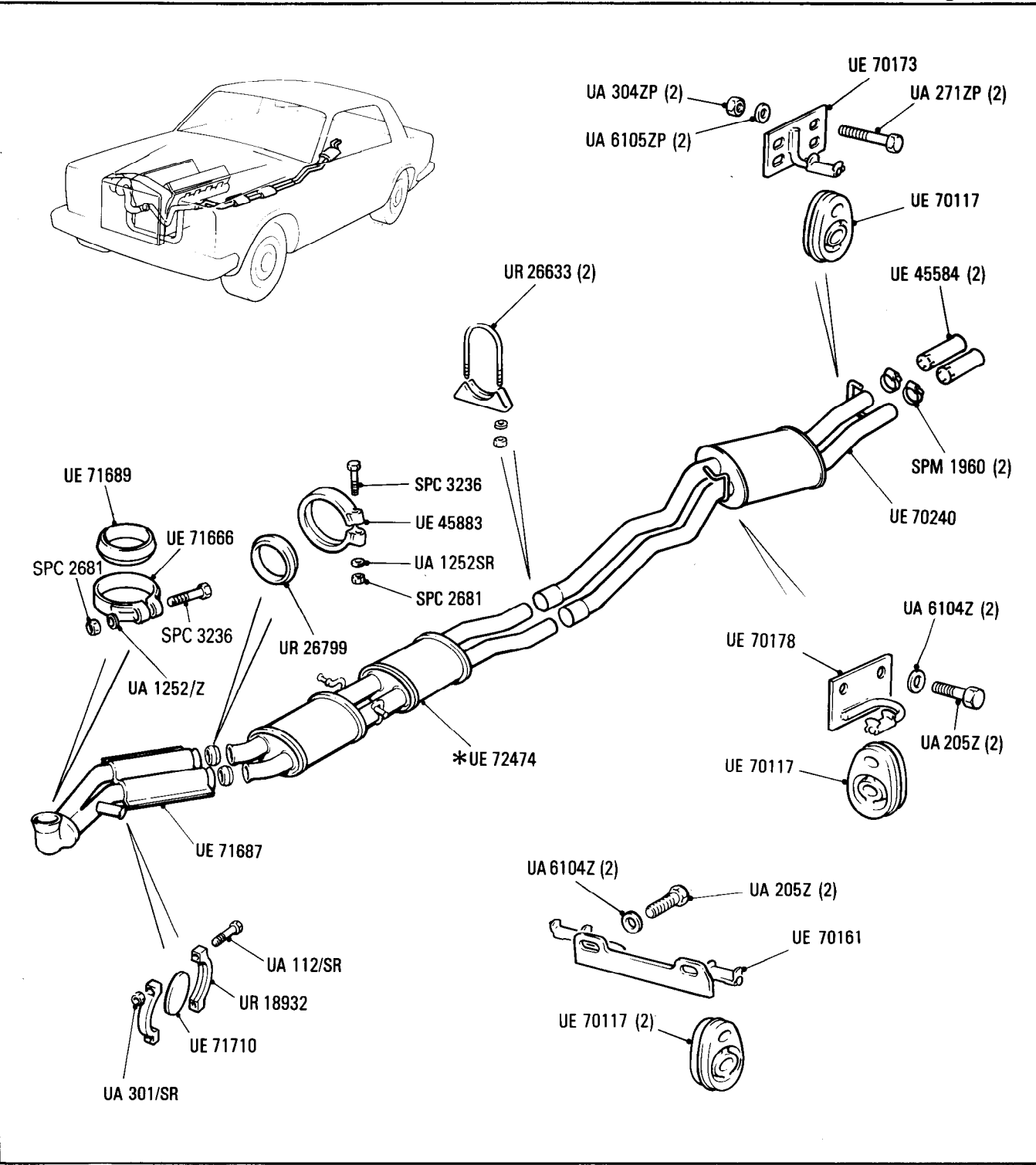
**Exhaust Pipes & Fittings**  
Non-catalyst Cars Only

Car serial number

**Turbo R**  
**SCBZR04A0KCH23211, 23212, 23214,**  
**23215, 23217, 23218, 23219, 24519,**  
**24567 to 27793**

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



**Additional Information**

\* UE 72474 For SWB cars  
UE 72475 For LWB cars

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**Exhaust System**

Exhaust Pipes & Fittings Catalyst cars only

Cars for N. America, Switzerland, Austria, Sweden, Japan and Australia

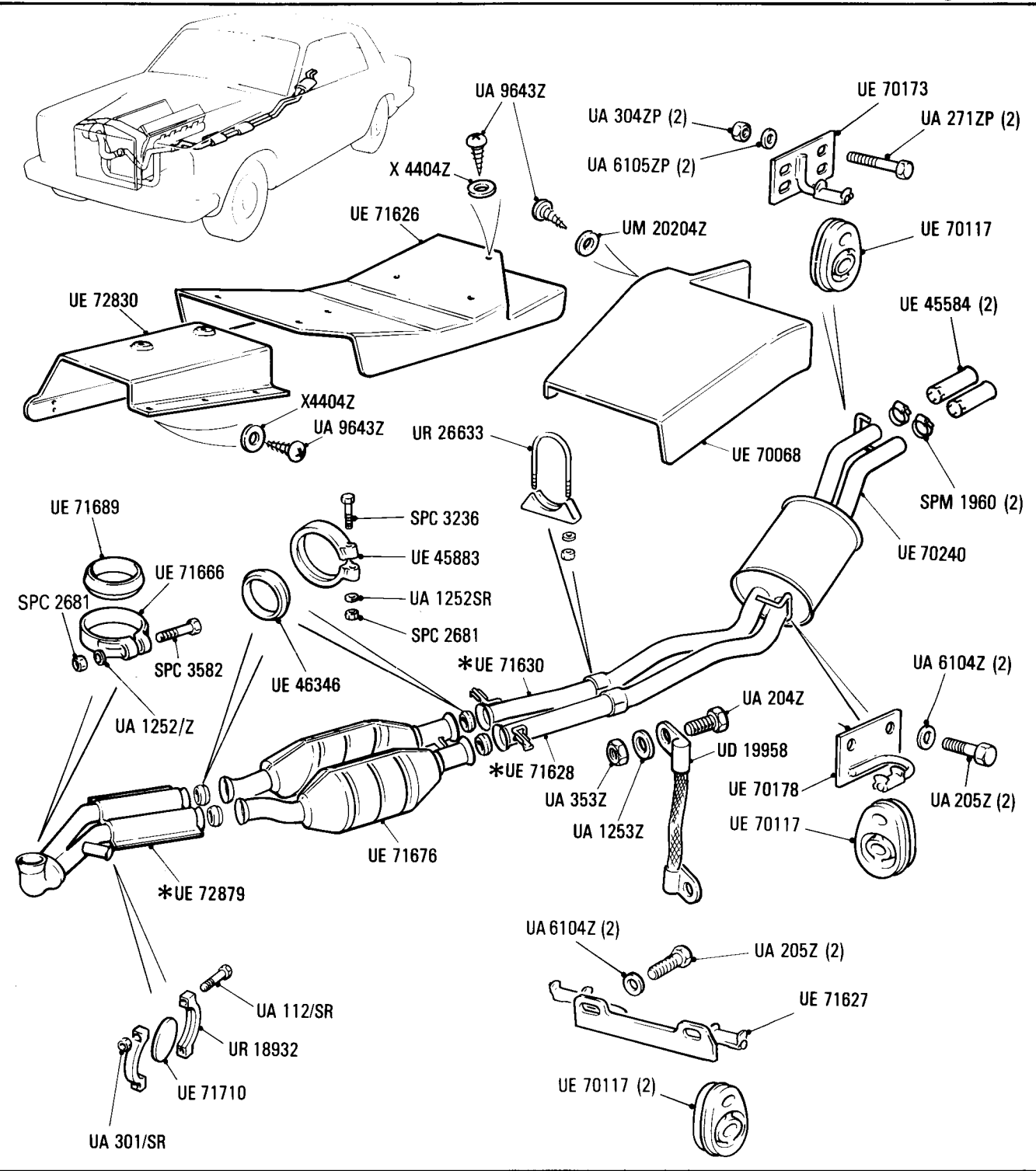
**Car serial number**

**Turbo R SWB**  
From SCBZR04A0KCH23211, 23212,  
23214, 23215, 23218, 23219,  
24519 to 27793

**Turbo R LWB**  
From SCBZP03A6KCX23217, 24657 to 27783

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



**Additional Information**

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- \* UE 71628 SWB cars
- UE 71632 LWB cars
- \* UE 71630 SWB cars
- UE 71634 LWB cars
- \* UE 72879 Other than Japan
- UE 73032 Japan only

**Q2-001-03**

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne  
Eight

**Car serial number**

**Silver Spirit & Bentley Mulsanne**  
SCAZS0000ACH01001 to 16930

**Silver Spur**  
SCAZN0000ACH01006 to 16970

**Bentley Eight**  
SCBZS8004ECH08862 to 16954

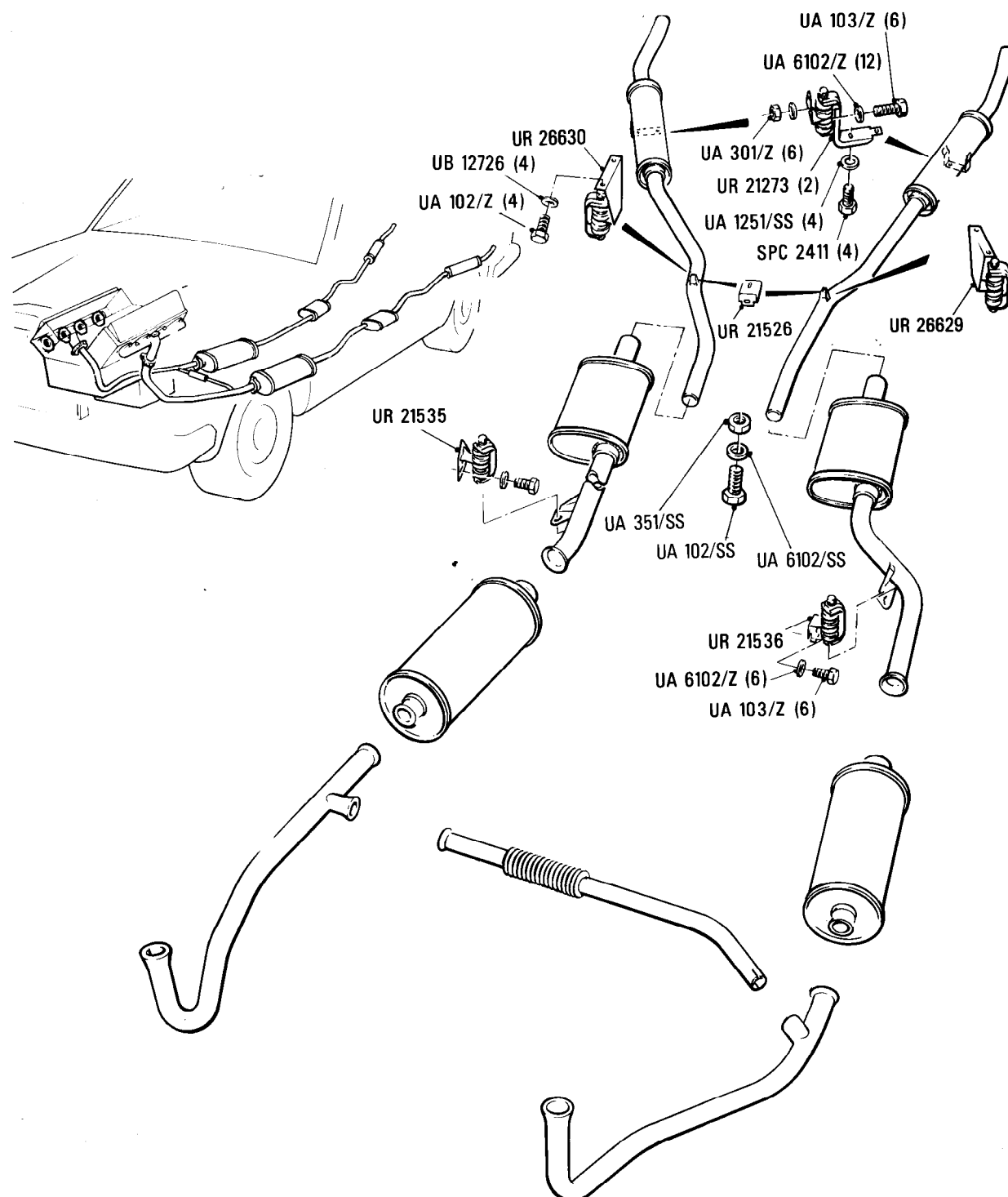
## Exhaust System

Grass Fire Shields & Exhaust Mounting

Cars for Countries other than N. America & Japan

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



**Additional Information**

Q2·002·01

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne  
Eight

Car serial number

Silver Spirit  
SCAZS0002HCH20003 to 27798

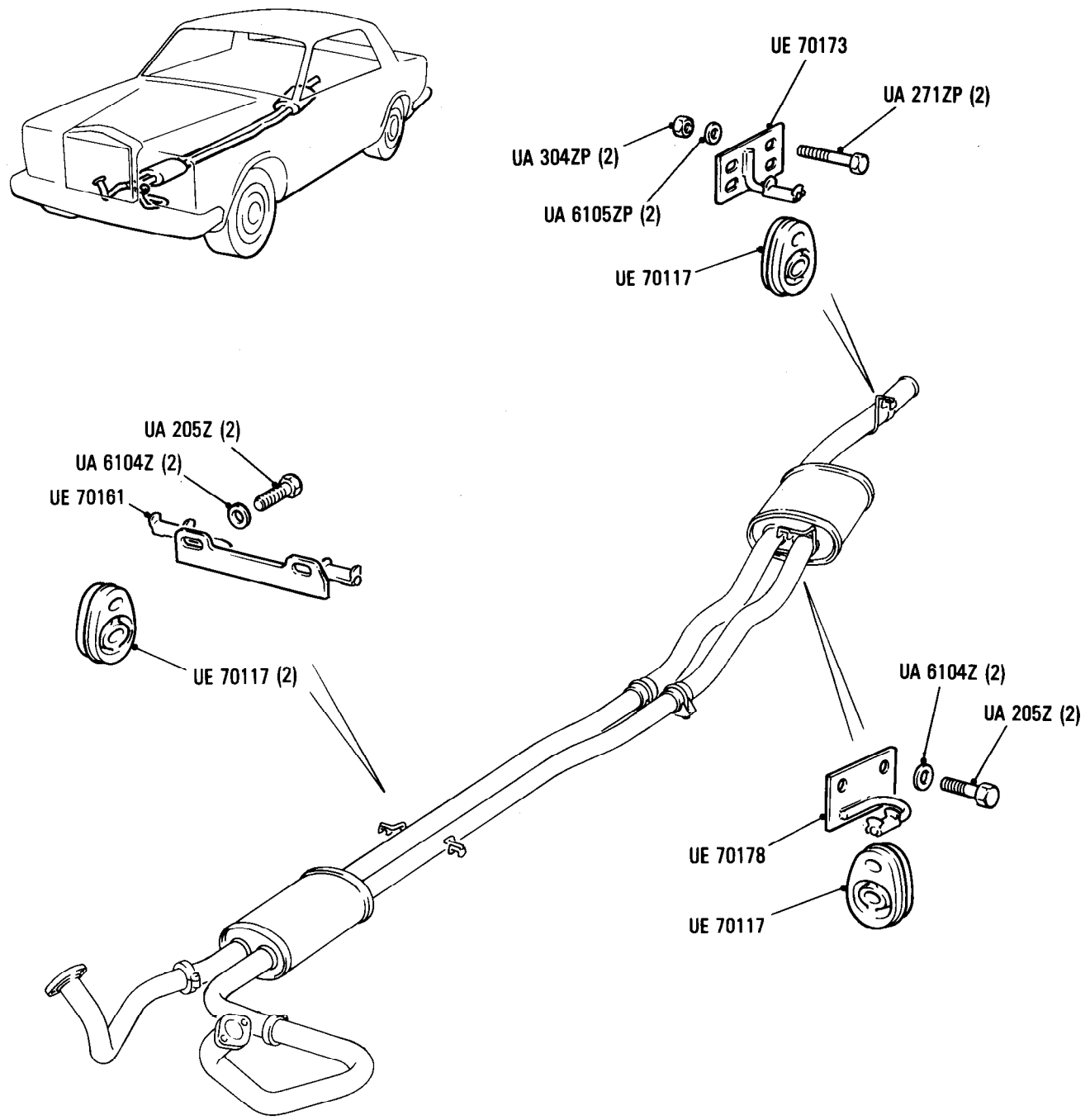
Silver Spur  
SCAZN0009HCX20004 to 27780

Bentley Eight  
SCBZS8009HCX20006 to 27799

Exhaust System  
Grassfire Shields & Exhaust Mounts  
Cars for countries other than N. America, Australia & Japan

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

Q2•020•03

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne

## Exhaust System

Grass Fire Shields & Exhaust Mounts  
Cars for N. America & California

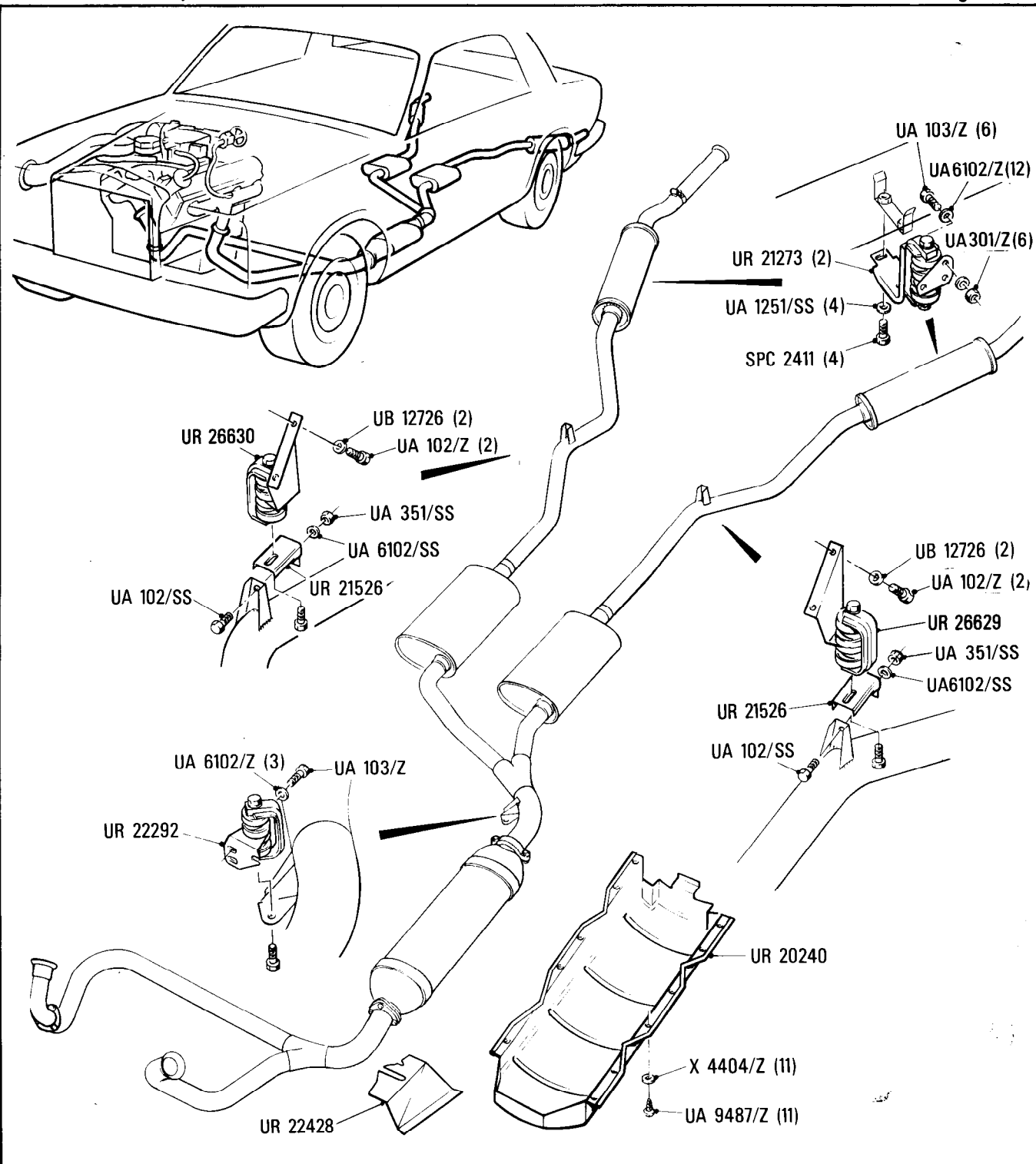
Car serial number

Silver Spirit & Bentley Mulsanne  
SCAZS0000ACX01517 to 16930

Silver Spur  
SCAZN0000ACX01540 to 16970

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motor Cars Limited 1991



Q2·021·01

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne

Car serial number

Silver Spirit  
SCAZS0002HCH20003 to 27798

Silver Spur  
SCAZN0009HCX20004 to 27780

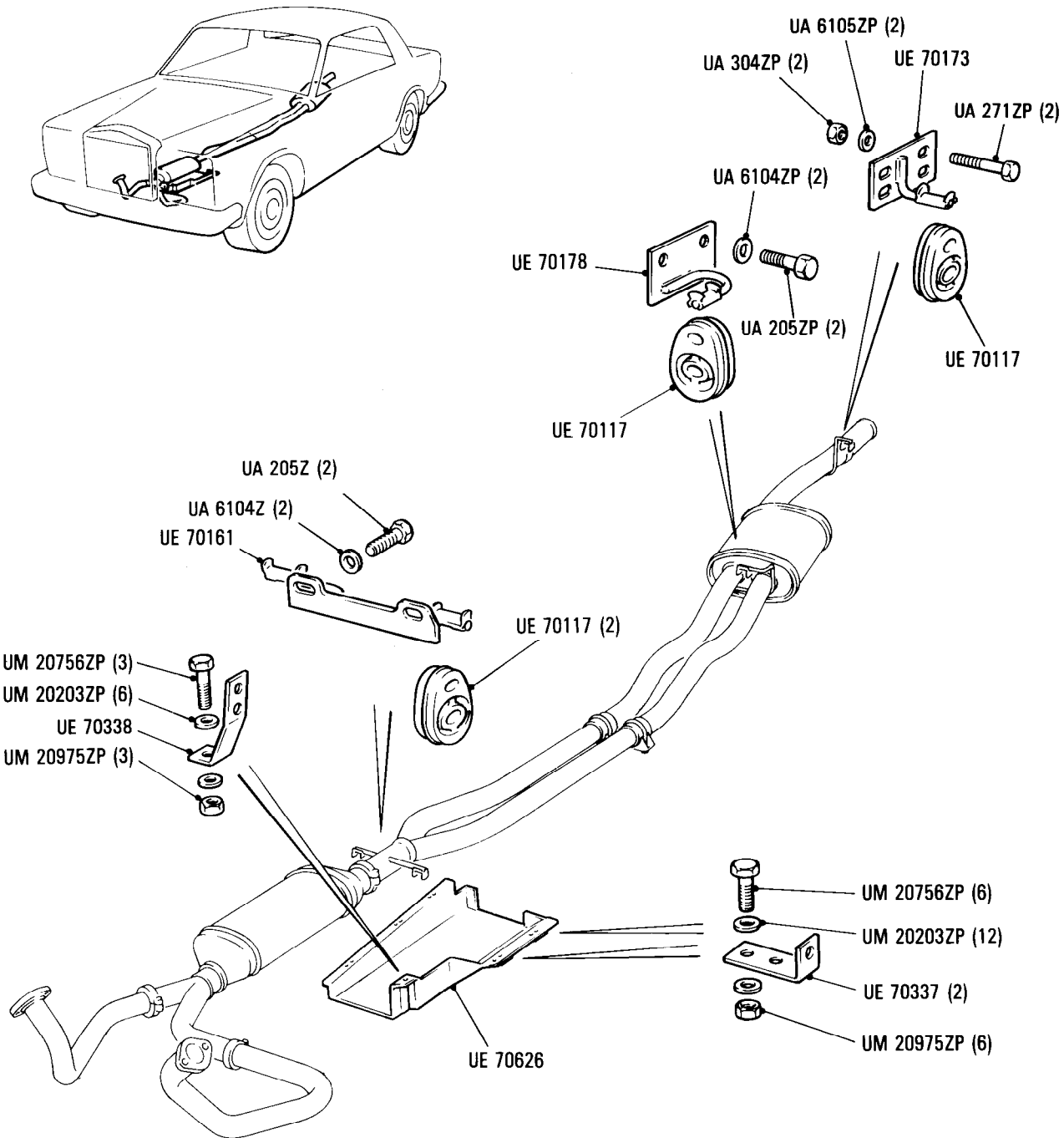
Bentley Mulsanne  
SCBZS0000HCH20013 to 27796

## Exhaust System

Grassfire Shields & Exhaust Mounts cars for  
N. America & Australia

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1987

Q2 • 040 • 03

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne

Car serial number

Silver Spirit & Bentley Mulsanne  
SCAZS0000ACX01132 to 16930

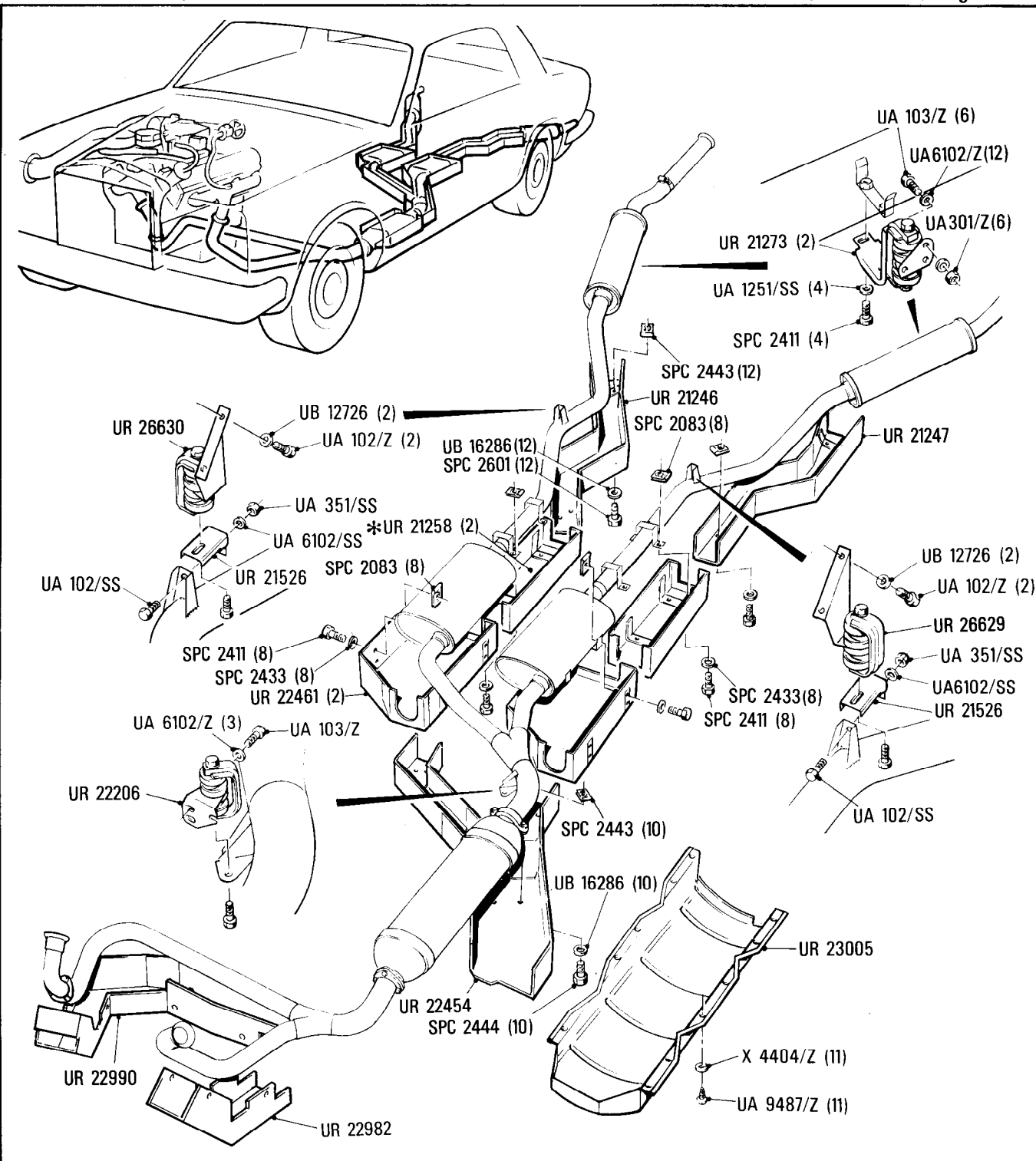
Silver Spur  
SCAZN0000ACH01010 to 16970

# Exhaust System

Grass Fire Shields and Exhaust Mounts  
Cars for Japan

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



## Additional Information

\*UR 21258 Required for Silver Spirit and Bentley Mulsanne  
UR 22085 Required for Silver Spur

Q2·041·01

Rolls-Royce  
Silver Spirit  
Silver Spur

Bentley  
Mulsanne

Car serial number

Silver Spirit  
SCAZS0002HCH20003 to 27799

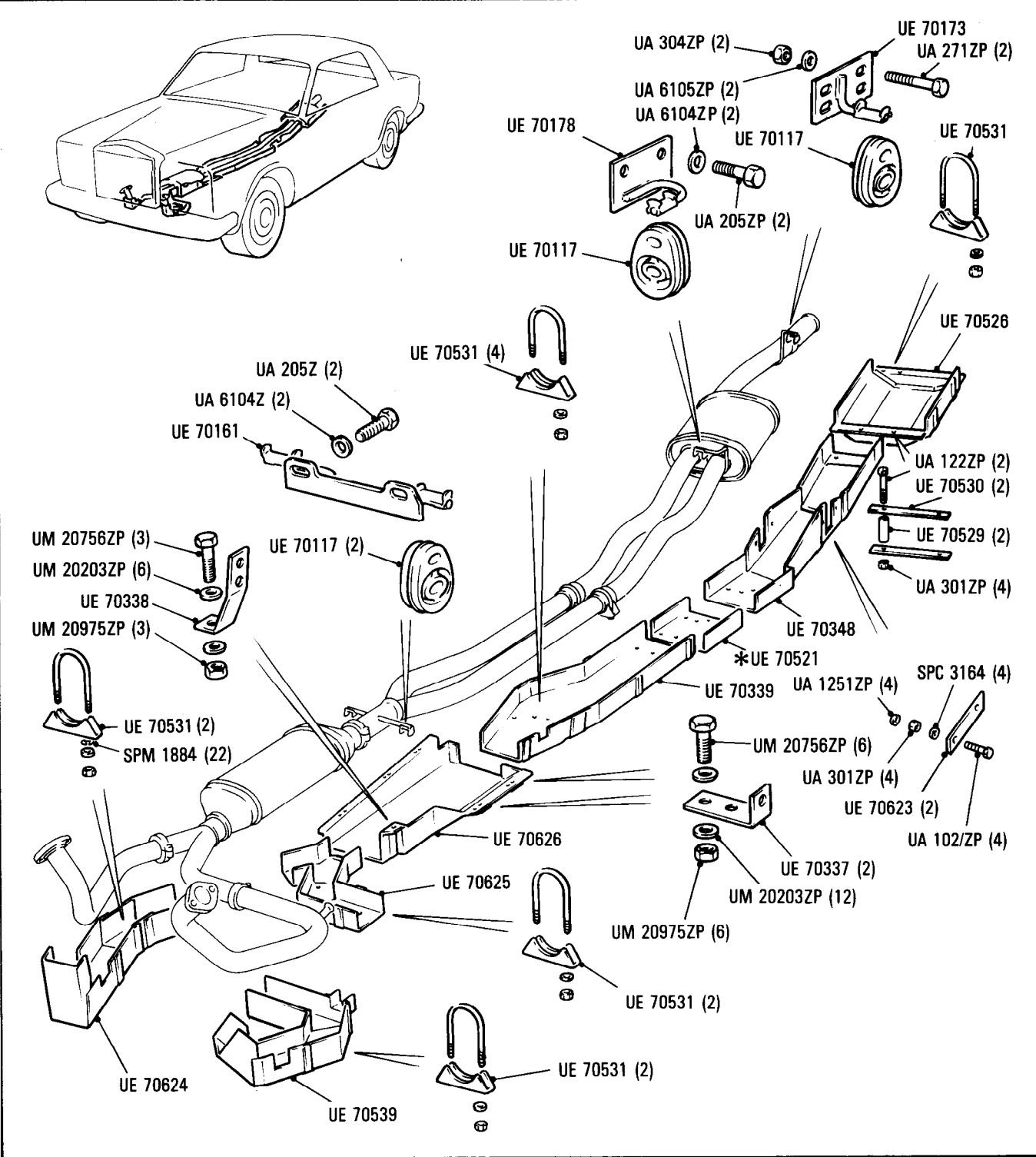
Silver Spur  
SCAZN0009HCX20004 to 27780

Bentley Mulsanne  
SCBZS0000HCH20013 to 27796

**Exhaust System**  
Grassfire Shields & Exhaust Mounts, cars for Japan

Parts marked thus \* refer to Additional Information below

◀Left-hand ▶Right-hand



**Additional Information**

© Rolls-Royce Motors Limited 1987

\* UE 70521 Required for LWB cars only

Q2-060-01

Rolls-Royce

Bentley  
Turbo R

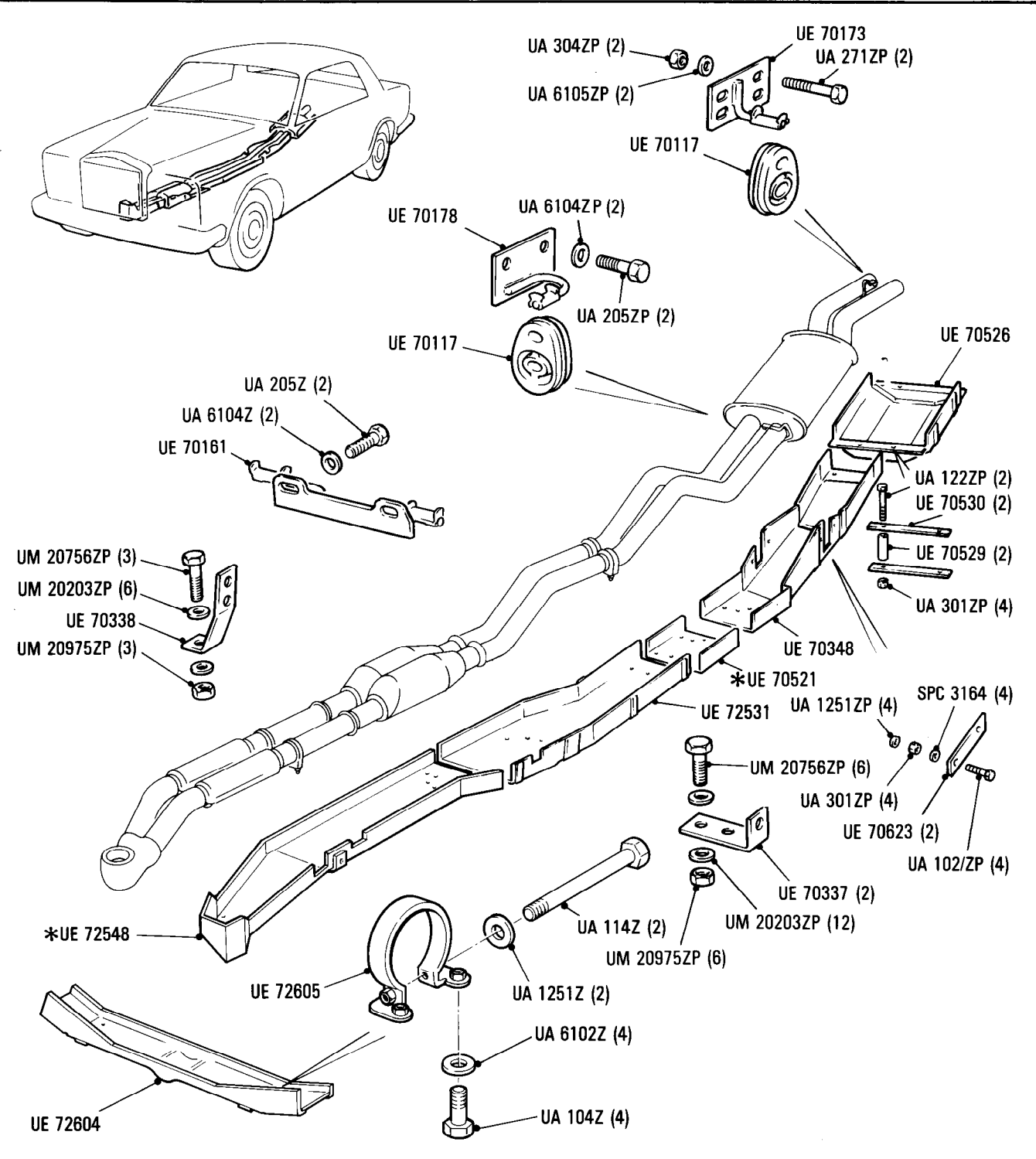
**Exhaust System**  
Grassfire Shield and Exhaust Mounts for Japan

Car serial number

Bentley  
Turbo R  
SCBZR04A0KCH23211, 23212, 23214,  
23215, 23217, 23218, 23219 24519 to  
27793

Parts marked thus \* refer to Additional Information below

◁ Left-hand ▷ Right-hand



**Additional Information**

\*UE 72548 For cars with EGR stub pipe  
UE 72880 For cars without EGR stub pipe

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Q3·001·05

Rolls-Royce

Bentley  
Mulsanne Turbo

## Exhaust System

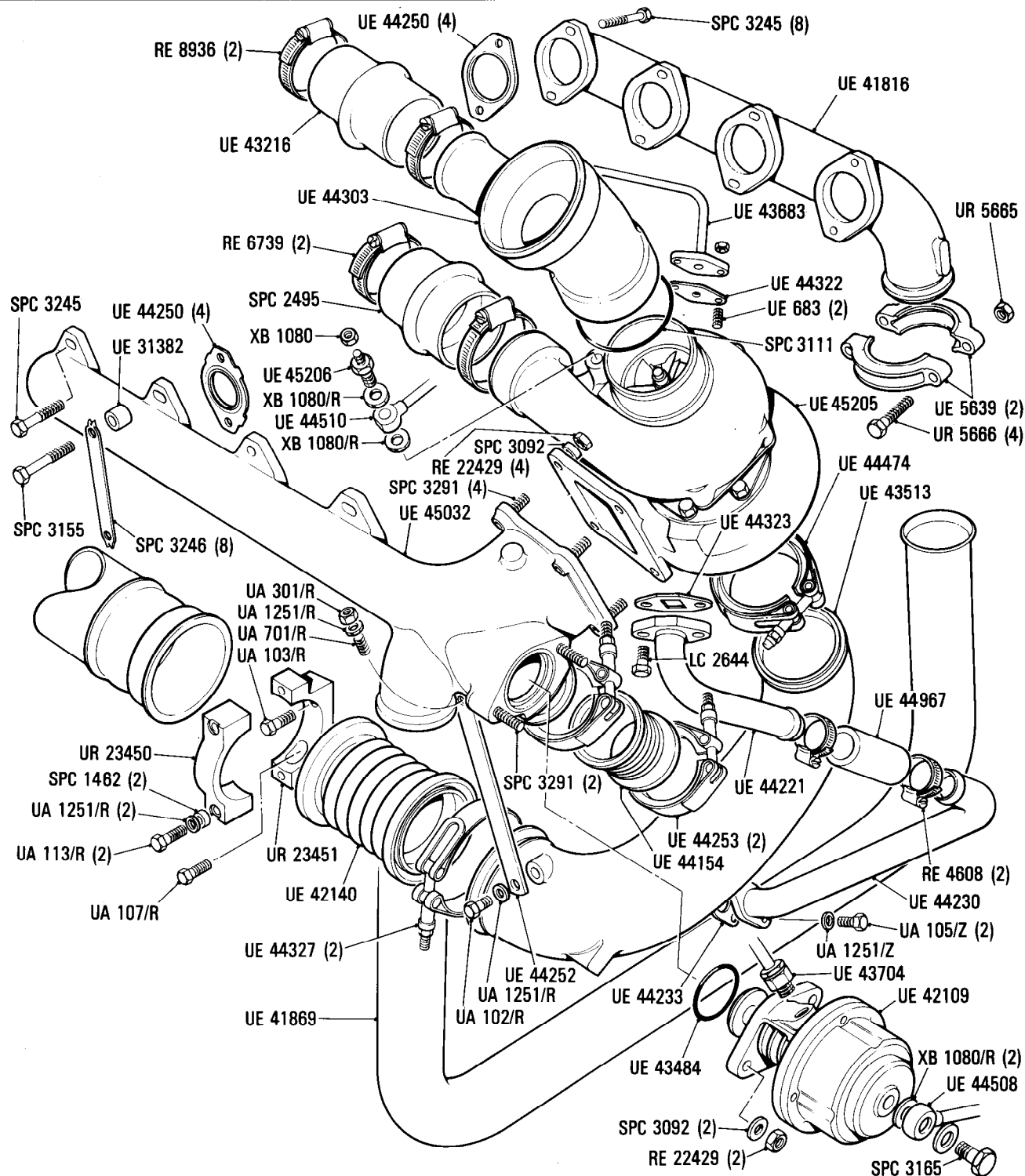
### Turbo Charger Exhaust Manifolds & Fittings

Car serial number

SCBZS0T00BCH04233 to 13197  
Except 13158

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

© Rolls-Royce Motors Limited 1984

Q3·002·01

Rolls-Royce

Bentley  
Mulsanne Turbo  
Turbo R

**Exhaust System**

**Turbo Charger, Exhaust Manifold & Fittings**

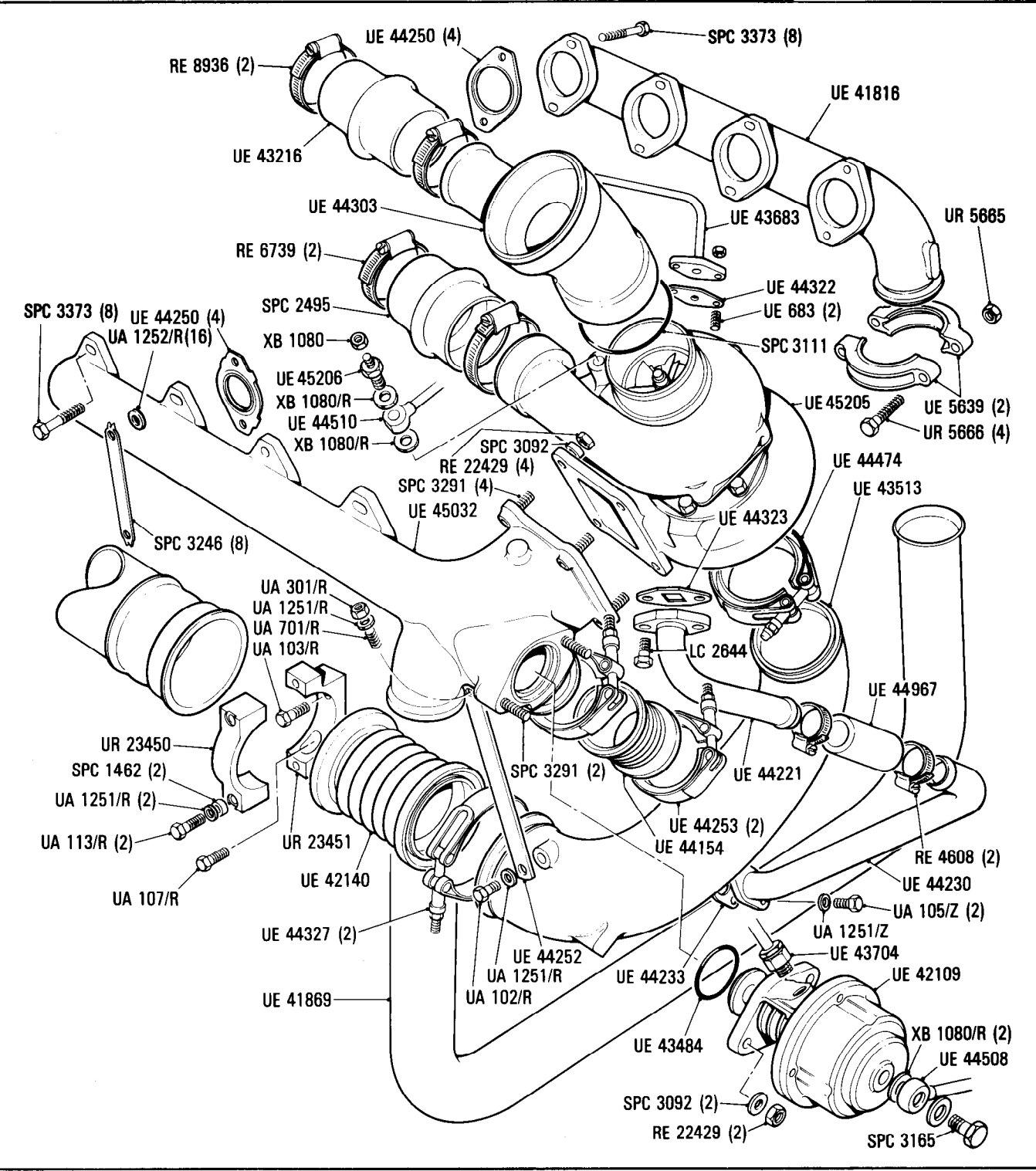
**Car serial number**

**Mulsanne Turbo**  
SCBZN0T06FCX13158, 13198 to 14649

**Turbo R**  
SCBZS0T07FCH13200, 13201, 13208 to 14649  
Except 14552, 14603

**Parts marked thus \* refer to Additional Information below**

◀ Left-hand ▶ Right-hand



**Additional Information**

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Q3•003•00

Rolls-Royce

Bentley  
Mulsanne Turbo

**Exhaust System**

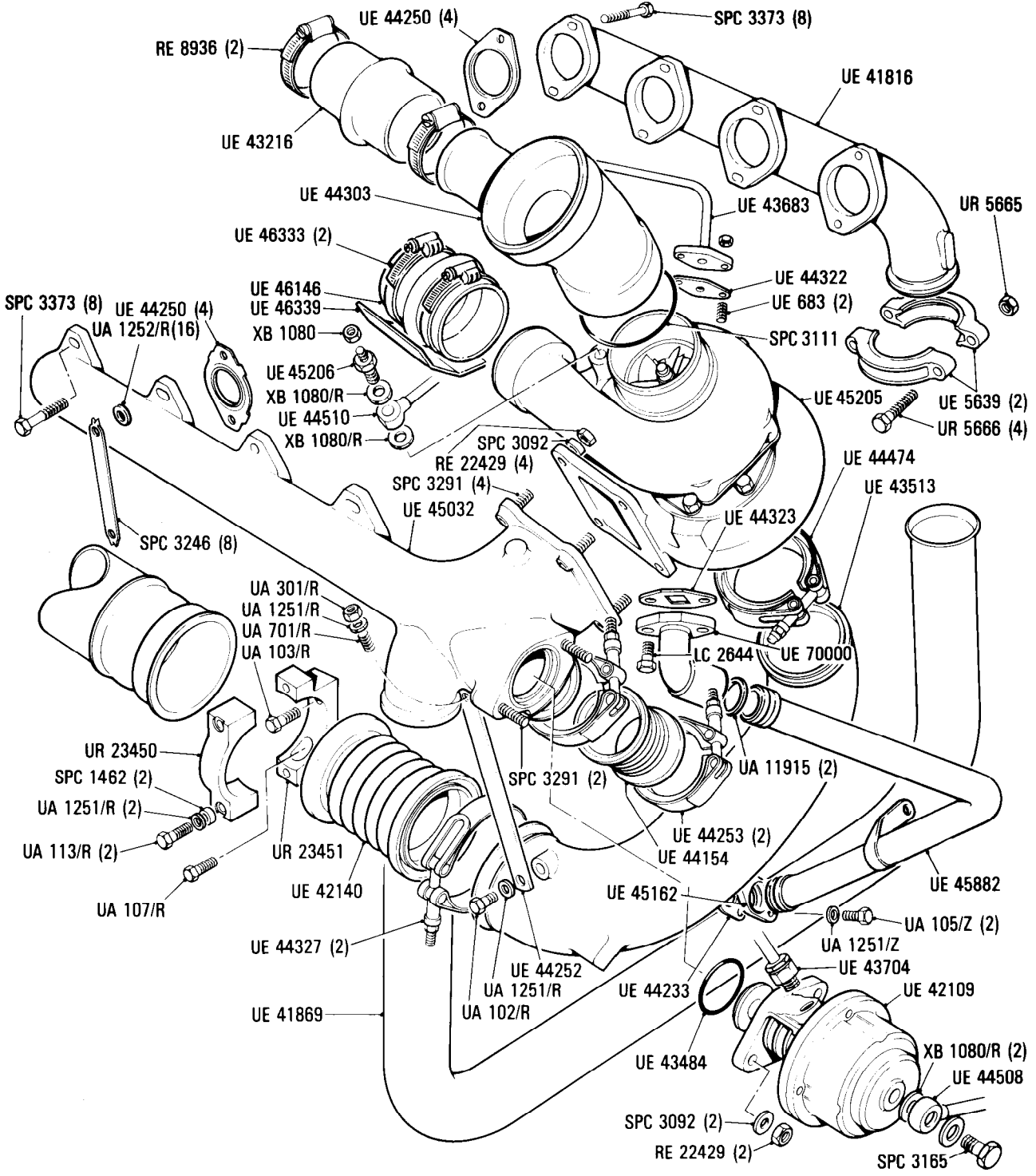
**Turbo Charger Exhaust Manifolds & Fittings**

Car serial number

SCBZS0T01GCX14552, 14603, 14650  
To 15663 except 15077, 15137,  
15139, 15185, 15612

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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Q3-004-01

Rolls-Royce

Bentley  
Mulsanne Turbo  
Turbo R

Car serial number

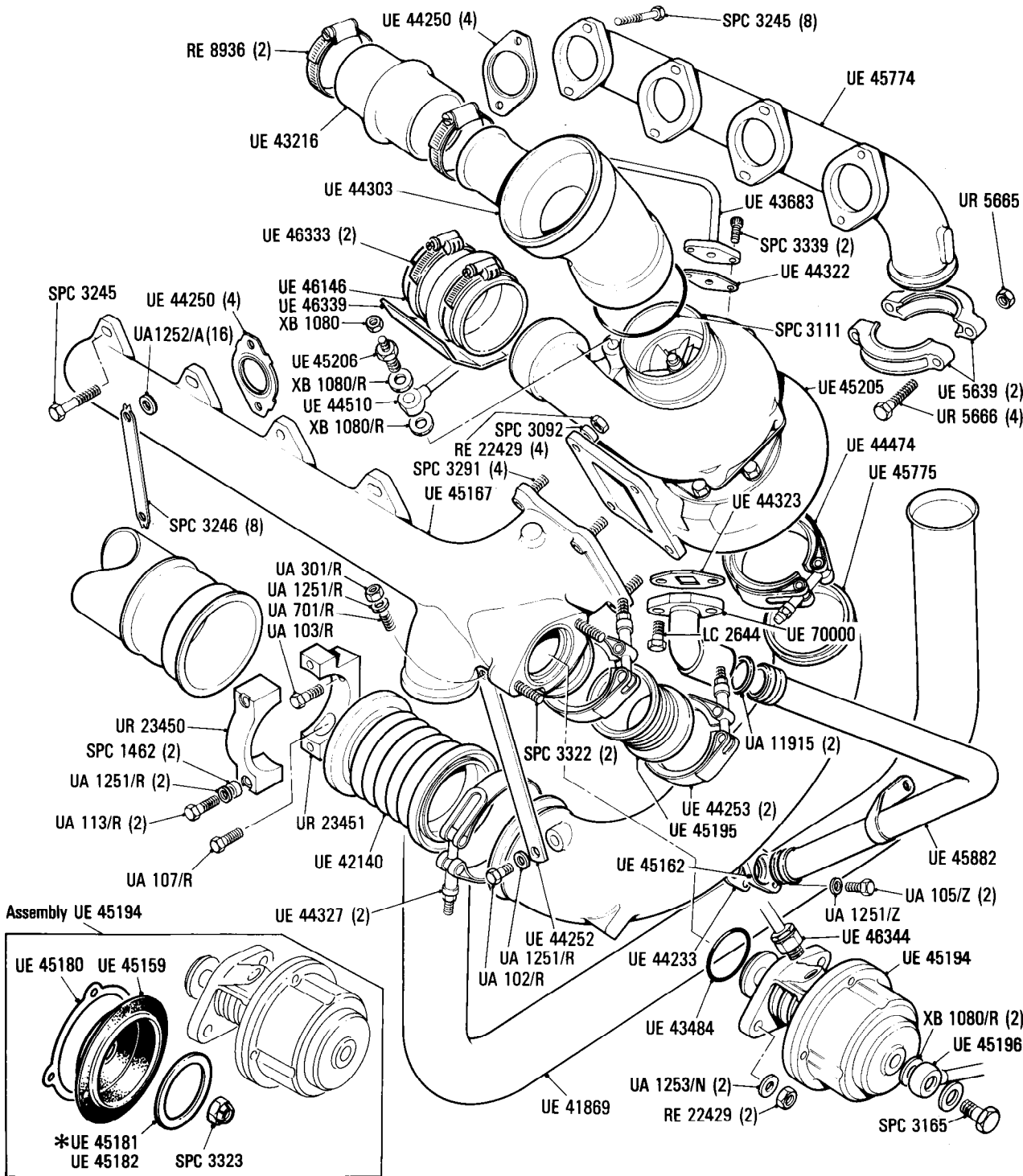
Turbo R  
SCBZS0T02GCX15077, 15137, 15139,  
15185, 15612, 15640 to 16570

Exhaust System

Turbo Charger Exhaust Manifold & Fittings

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

\*UE 45181  
UE 45182 use as required

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Q4·001·01

Rolls-Royce

Bentley  
Turbo R

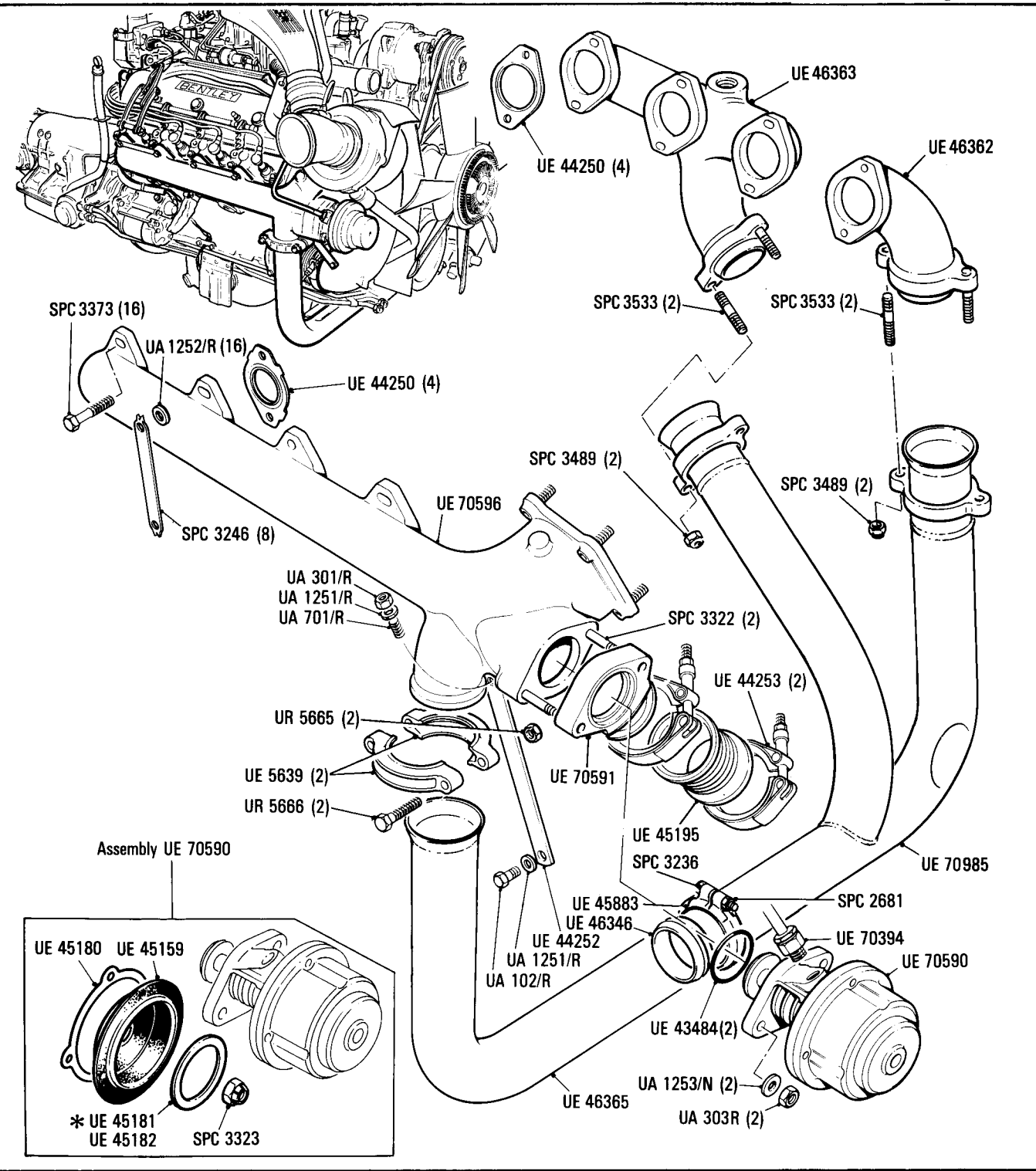
# Exhaust System Exhaust Manifolds & Fittings

Car serial number

SCBZS0T03HCX20001 to 21042  
Except 20984, 20987, 21039, 21041

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



## Additional Information

© Rolls-Royce Motors Limited 1984

\* UE 45181  
UE 45182 ] Use as required

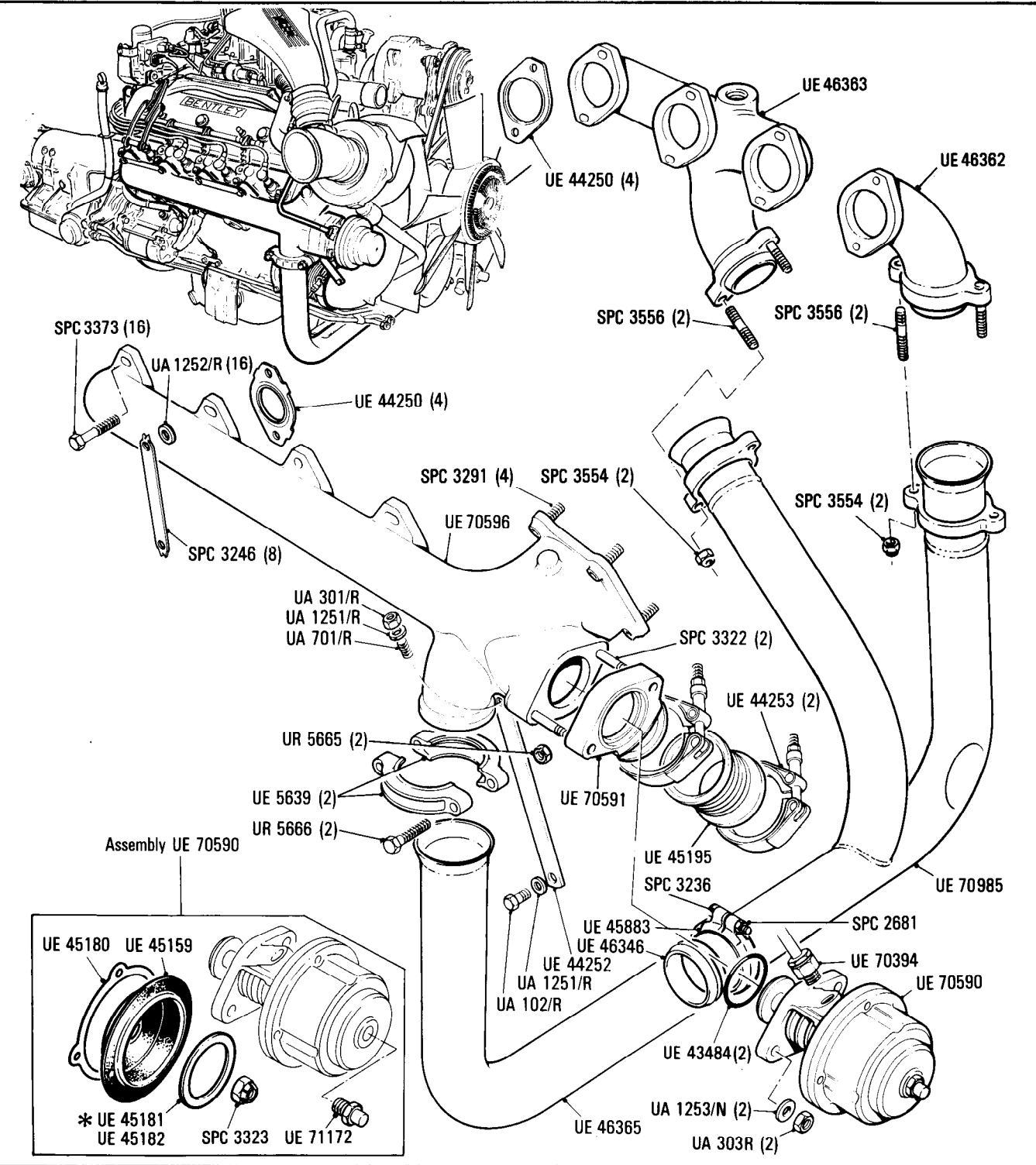
**Exhaust System**  
Exhaust Manifolds & Fittings

Car serial number

Turbo R  
SCBZS0TOXHCH20984, 20987, 21039,  
21041 to JCH23935 excluding KCH23211,  
23212, 23214, 23215, 23217, 23218, 23219

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



**Additional Information**

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\* UE 45181  
UE 45182 } as required

Q4·003·02

Rolls-Royce

Bentley  
Turbo R

# Exhaust System One Piece Manifold

Exhaust Manifolds & Fittings Catalyst Cars Only

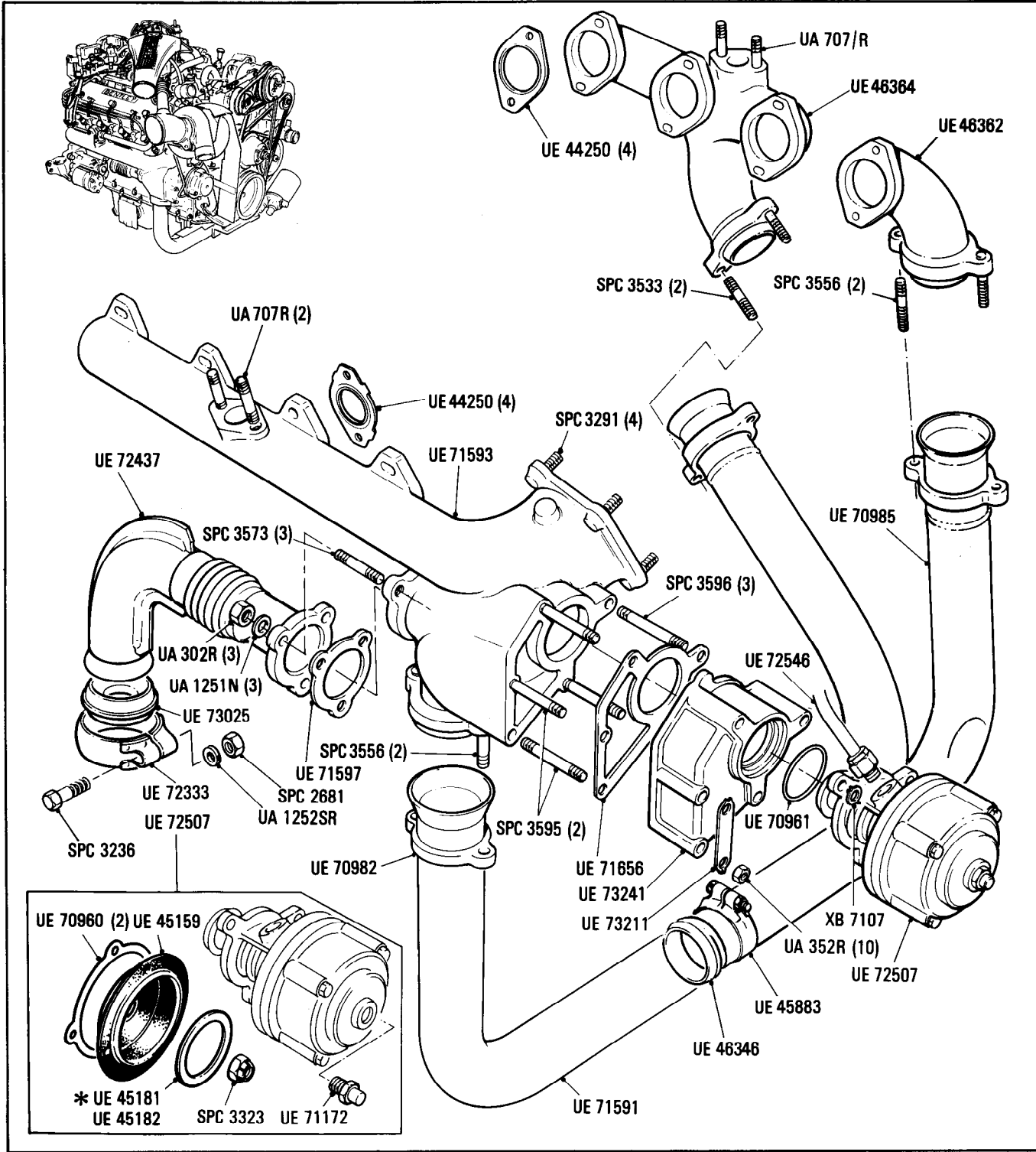
N. America, Japan, Australia, Switzerland, Austria & Sweden

## Car serial number

From SCBZR04A0KCH23211, 23212, 23214,  
23215, 23217, 23218, 23219, 24519 to 27793

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



## Additional Information

\* UE 45181 } Use as required  
UE 45182 }

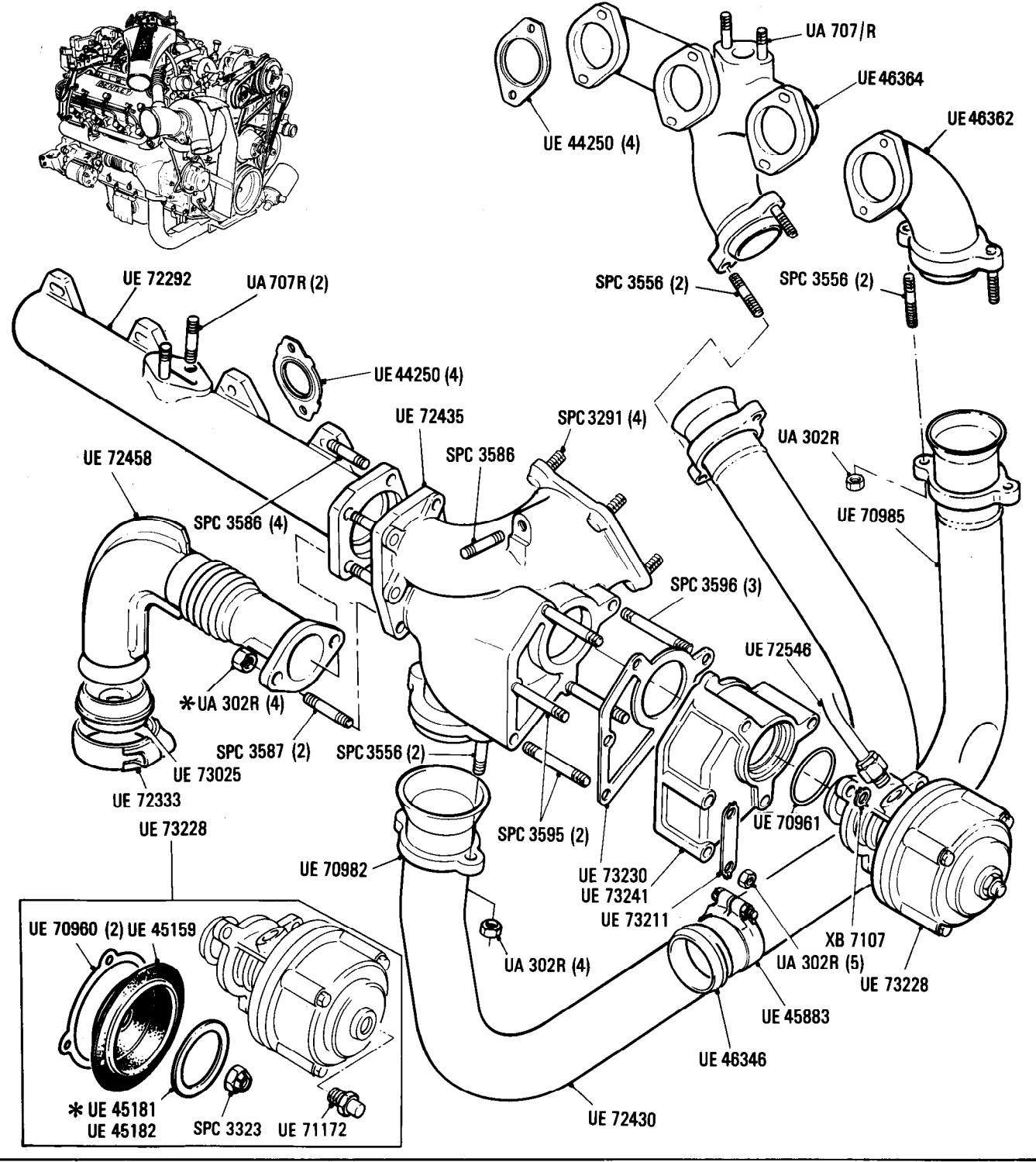
\* UA 302R Refer to PSIS Q2

**Exhaust System**  
Exhaust Manifold & Fittings Split Manifold  
For cars to N. America, Japan, Australia, Switzerland, Austria & Sweden

Car serial number

From SCBZR04A0KCH23211, 23212, 23214,  
23215, 23217, 23218, 23219, 24519 to 27793

Parts marked thus \* refer to Additional Information below ◀ Left-hand ▶ Right-hand



**Additional Information**

- \* UE 45181 } As required
- UE 45182 }
- \* UA 302R Refer to PSIS Q2

Q5·001·03

Rolls-Royce

Bentley  
Turbo R

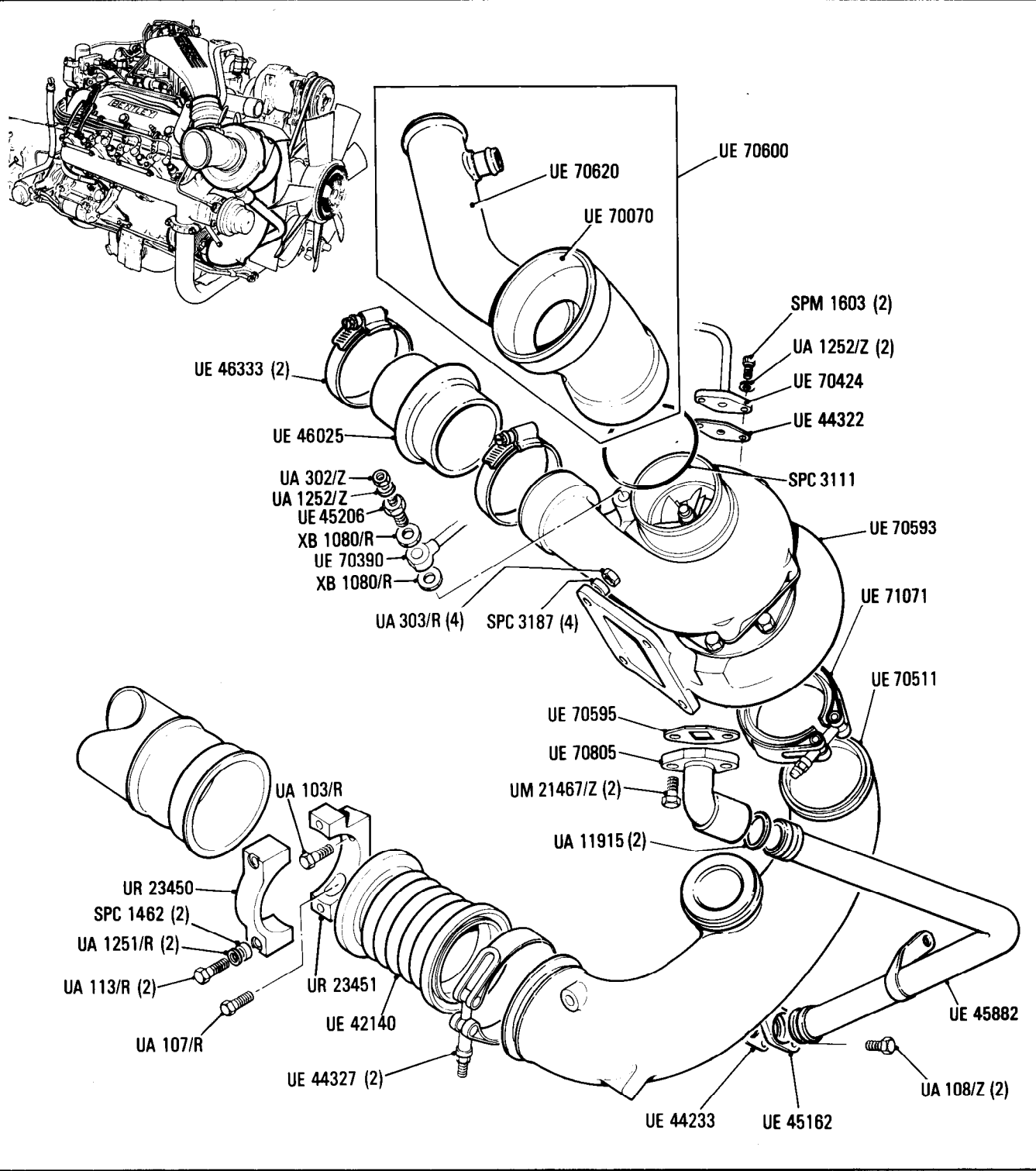
**Exhaust System**  
Turbocharger & Fittings

Car serial number

Turbo R  
SCBZS0T03HCX20001 to 23935 excluding  
KCH23211, 23212, 23214, 23215, 23217,  
23218, 23219

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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Q5·002·01

Rolls-Royce

Bentley  
Turbo R

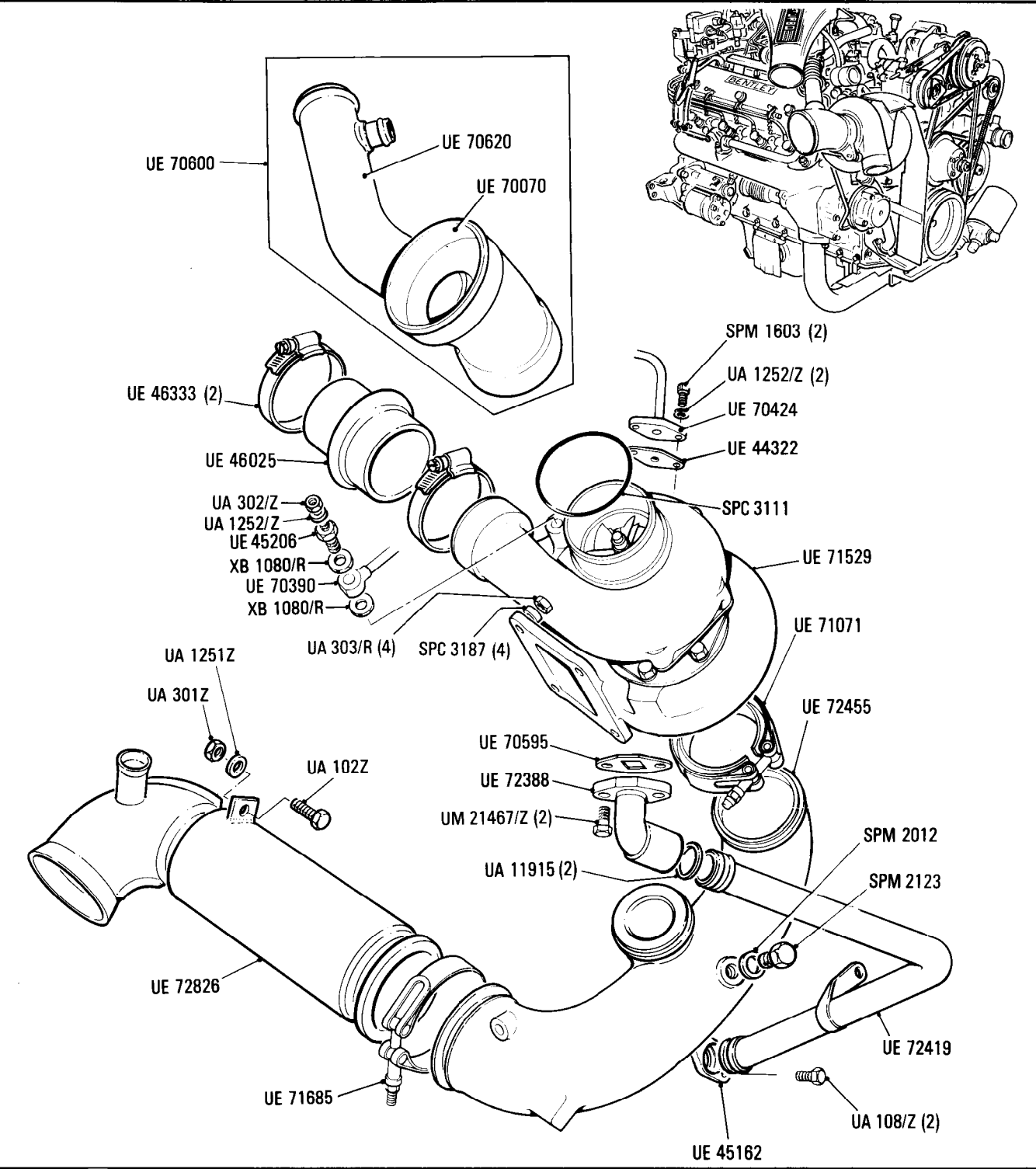
Car serial number

Turbo R  
SWB SCBZR04A0KCH23211, 23212, 23214,  
23215, 23218, 23219, 24519 to 27793  
LWB SCBZP03A6KCX23217, 24567 to 27783

**Exhaust System**  
Turbocharger & Fittings For Cars other than  
N. America, Australia, Austria, Switzerland, Sweden

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



Additional Information

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Q5-020-01

Rolls-Royce

Bentley  
Turbo R

**Exhaust System**

**Turbocharger & Fittings**

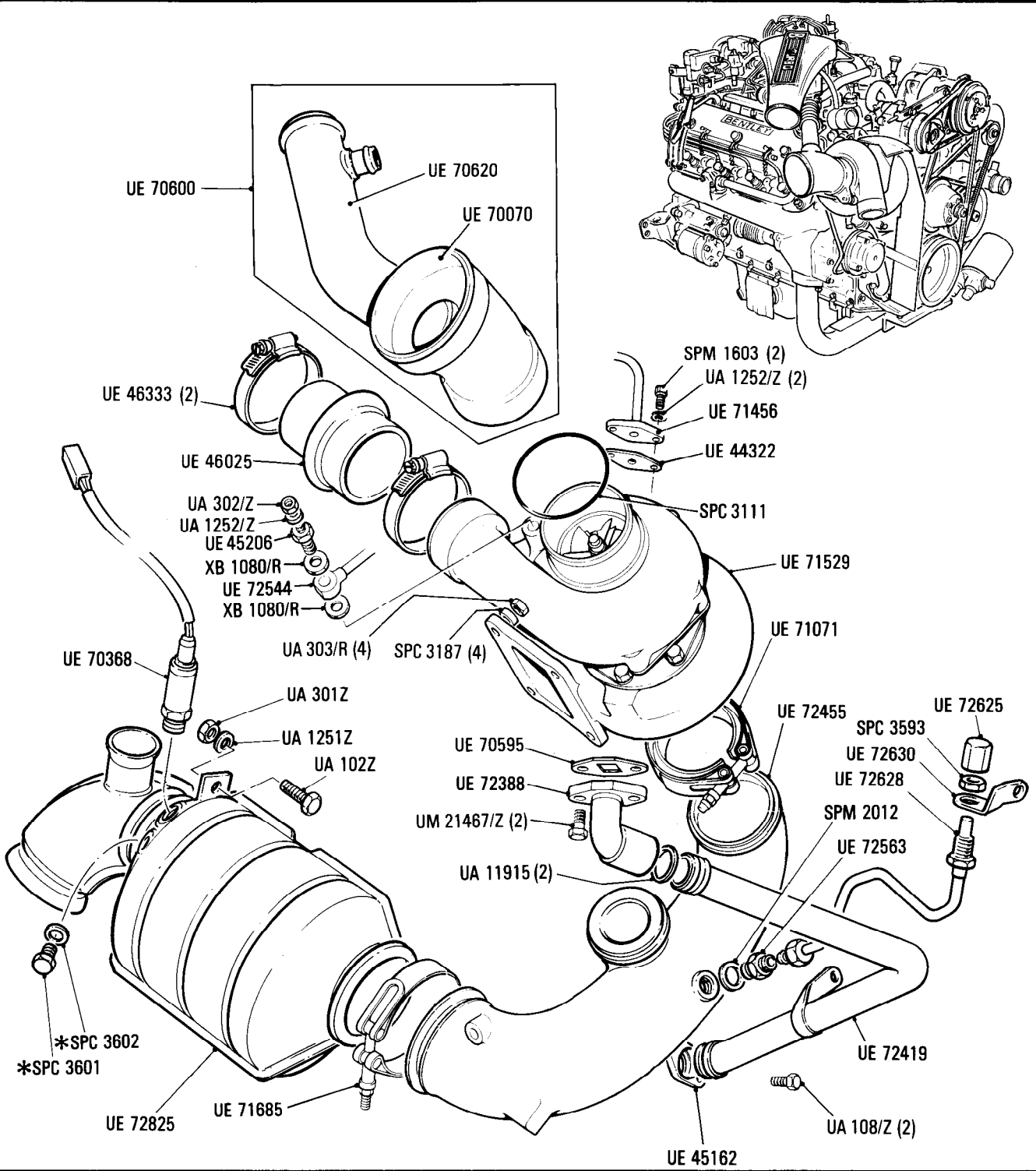
Cars for N. America, Japan, Australia, Austria, Switzerland & Sweden

Car serial number

**Turbo R**  
**SCBZR04KCH23211, 23212, 23214,**  
**23215, 23217, 23218, 23219, 24519 to 27793**

Parts marked thus \* refer to Additional Information below

◀ Left-hand ▶ Right-hand



**Additional Information**

- \* SPC 3601 } Other than Japan
- \* SPC 3602 }
- UD 70594 Japan only