

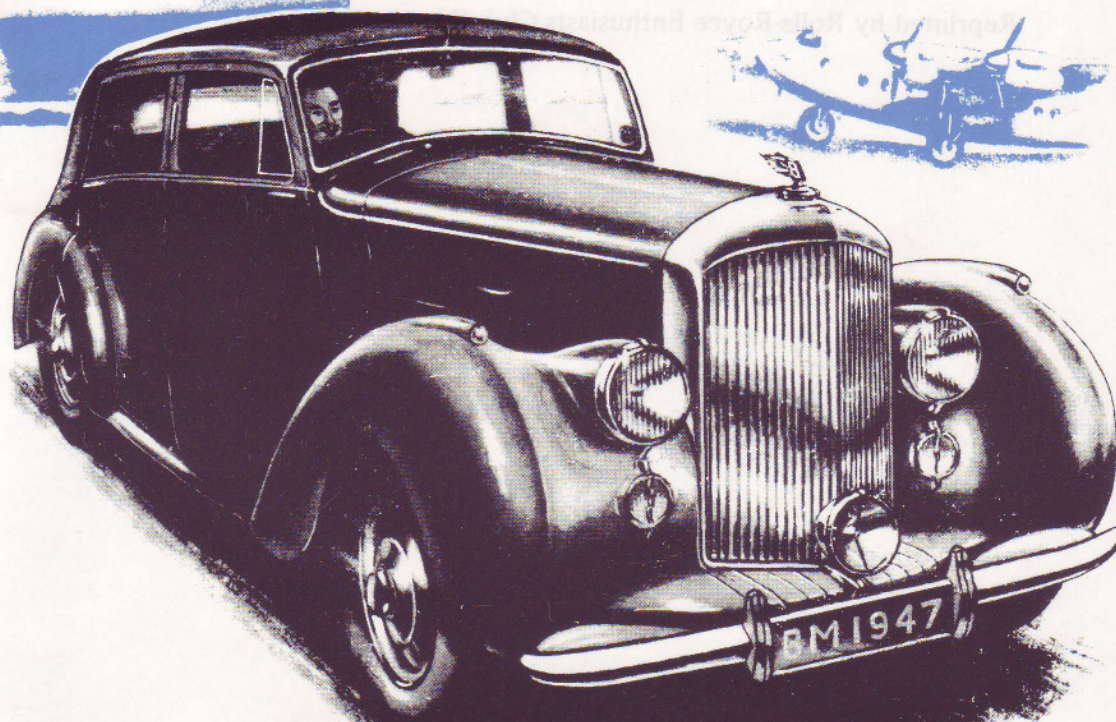
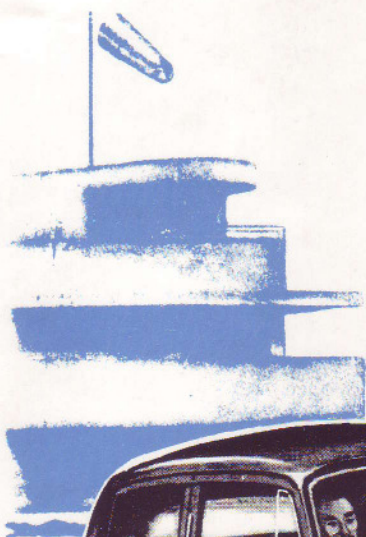
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*orkshop*

MANUAL  
*for*  
**BENTLEY**

C A R S



B E N T L E Y   M O T O R S   1 9 3 1   L T D.



## INDEX

GENERAL INFORMATION	A
SPECIAL PROCESSES AND SPECIFICATIONS	B
WORKSHOP TOOLS	C
LUBRICATION AND MAINTENANCE	D
ENGINE	E
CLUTCH	F
GEARBOX	G
PROPELLER SHAFT UNIVERSAL JOINTS	H
BRAKES	J
FRONT SUSPENSION FRONT SHOCK DAMPERS	K
REAR AXLE	L
FUEL SYSTEM	M
COOLING SYSTEM PUMP AND FAN	N
ELECTRICAL	P
STEERING	Q
FRAME – REAR SHOCK DAMPERS – ROAD SPRINGS	R
EXHAUST SYSTEM	S
WHEELS AND TYRES	T
BODY	U





## FOREWORD

The purpose of this Manual is to provide those responsible for the overhaul and maintenance of Bentley Mk.VI cars, with information on proved methods of repair and maintenance operations.

The plan followed in this Manual is to detail the various dismantling, re-assembly and adjustment operations of the different units.

It will be found that the majority of the operations described, can be carried out with normal workshop equipment, plus the special workshop tools listed in Section "C". Where the use of other specialised tools are essential, illustrations are included in the text to enable them to be locally manufactured.

From time to time, as necessity arises, "Service Bulletins" will be issued by Messrs. Bentley Motors (1931) Ltd., to cover any special adjustments or modifications, or to amplify or alter previous instructions. It should be understood that when instructions given in a Bulletin of later date contradict previous instructions, the later dated Bulletin overrides all others. It is therefore essential that all Bulletins should be inserted in the Manual in their appropriate sections and referred to as required. Provision is made at the back of the book for recording the reference number and the subject, which should be filled in on receipt of the Bulletin.

ALL COMMUNICATIONS SHOULD BE ADDRESSED TO

**BENTLEY MOTORS (1931) LTD.**

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