

PETROL PUMP STONEGUARDPHANTOM V

A heavier gauge petrol pump stoneguard is now being fitted in order to reduce the risk of damage to the pump particularly when loose surface stones are experienced.

In order to fit this heavier gauge stoneguard, support brackets are now welded to the frame, in place of studs.

Farts are not interchangeable and piece numbers are as follows:

Displaced

UR. 3048 Stoneguard.
UR. 2463 Setscrew - Stoneguard
K. 4404/Z)
UA. 1252/Z) Washer - Stoneguard

New

UR. 5531
UA. 102/Z
UA. 1251/Z

CENTRE BODY MOUNTING

BENTLEY S2 SILVER CLOUD II LONG WHEELBASE

PARK WARD CARS (WITH DIVISION)

In accordance with the existing practice on standard steel cars, the right and left hand centre body mounting brackets are now being fitted on the above cars.

Part Number is as follows:-

UR. 985 - Body Mounting Bracket Assy.

FOR INFORMATION

FRAME - S2.

The cross channel for radiator and cooling receiver on Phantom V, Long Wheel Base Bentley and Silver Cloud cars, has been given anti corrosive treatment.

Part No's are:-

Displaced

UR.2621

New

UR.5203

2.S.28

BENTLEY S.2. SILVER CLOUD S.IIFALL TABLE FRONT SEATS

To overcome production difficulties it has been decided to use a reduced diameter ball catch. New striker plates are, of course, required also.

Part numbers are as follows:-

<u>Displaced</u>		<u>New</u>
UW.1206	Assy. Fall Table R.H.	UW.2390
UW.1867	Assy. Fall Table L.H.	UW.2391
RB.4864	Assy. Ball Catch	RB.2955
RE.10428	Plate Striker	UB.3622
UB.3071	Plate Striker (Used on cars fitted with division only)	UB.3627

Addendum 2.S.28

FALL TABLE - FRONT SEATS

BENTLEY S.2. SILVER CLOUD II.

The following are chassis numbers of cars which incorporate the new fall tables.

"D" Series

Bentley S.2. (Standard Steel Cars)

Chassis

B.467.DV. onwards

"D" Series

Silver Cloud II (Standard Steel Cars)

Chassis

SZD.515 onwards

"B" Series

Bentley S2 (Long Wheelbase)

Chassis

LBB.24 onwards

"C" Series

Silver Cloud II (Long Wheelbase)

Chassis

LCC.67 onwards

Footrests - Front Seats

Bentley S2 Silver Cloud II Phantom V

For information as regards the fitting of footrests see Information Sheet 2.C.11.

2.S.30.

BODY TRIM

BENTLEY S2 SILVER CLOUD II

To provide a better lie of carpet around the dipswitch a thinner and smaller felt washer has been introduced.

S.2. Spares Schedule Page No. N.41 Item 15.

Parts are interchangeable and are as follows :

Displaced

RW.2689

Washer - Dipswitch

New

UW.2581

2.S.31.

BOOT LID SEAL

BENTLEY S.2. SILVER CLOUD II

In order to improve the sealing of the boot lid, thicker seals are now being fitted on the sides of the boot lid.

These thicker seals replace two of the three seals shown in the S.2. Parts List Schedule, Page N.10. Item 4.

The seal can be used for replacements on all S Series cars.

Seal part numbers are as follows:

Displaced

UB.1289

Seal - Boot Lid

New

UB.3781

CIRCULATION

HOME & OVERSEAS
DISTRIBUTORS & RETAILERS

HOME & OVERSEAS
DEALERS & SUB-RETAILERS

GENERAL TRADE

ROLLS ROYCE &
BENTLEY MOTORS DIRECTORS

OVERSEAS REPRESENTATIVES

ROLLS ROYCE SALES STAFF

ROLLS ROYCE SERVICE STAFF

FITTED SUITCASES

A re-designed Set of Suitcases has recently been introduced to replace those which have been available over the last few years.

The new suitcases are of a more contemporary shape and the quality of the interior fittings, locks and detailed finish, has been improved.

This luggage is available in Light or Dark Tan. There is a 9-piece set available for Standard Cars and a 6-piece set for cars fitted with boot unit refrigeration.

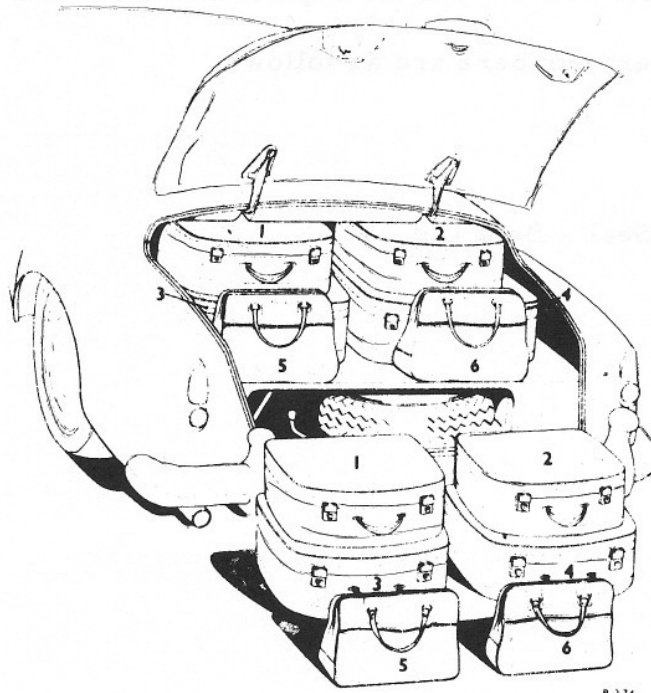


Fig. 1. Set of six Suitcases

Suitcase Dimensions

Nos 1 - 2	21 in. x 15 in. x 7 in.
Nos. 3 - 4	24 in. x 18 in. x 7½ in.
Nos. 5 - 6	16 in. x 13 in. x 6½ in.

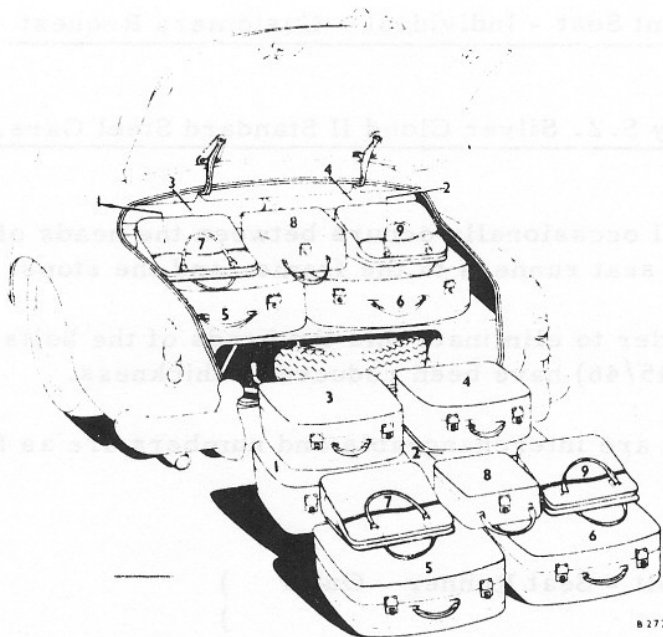


Fig. 2. Set of nine Suitcases.

Suitcase Dimension

Nos. 1 - 5 - 6	24 in. x 18 in. x 7 $\frac{1}{2}$ in.
Nos. 2 - 3 - 4	21 in. x 15 in. x 7 in.
No. 8	13 in. x 13 in. x 5 $\frac{1}{2}$ in.
Nos. 7 - 9	16 in. x 13 in. x 6 $\frac{1}{2}$ in.

To facilitate the ordering of complete sets of the Antler suitcases the following part numbers are specified :-

- RH.2112 - Set - Antler Suitcases - Light Tan - Standard Cars
- RH.2113 - Set - Antler Suitcases - Dark Tan - Standard Cars
- RH.2114 - Set - Antler Suitcases - Light Tan - (Cars fitted with Boot
- RH.2115 - Set - Antler Suitcases - Dark Tan Refrigeration Units.)

For details of prices regarding these suitcases refer to Sales Bulletin No. 7.

November 1960.

2.S.32.

Front Seat - Individual - Customers RequestBentley S.2. Silver Cloud II Standard Steel Cars.

A foul occasionally occurs between the heads of the bolts, which secure the upper seat runners to the frame, and the stops.

In order to eliminate this the heads of the bolts (Spares Schedule N.32. Items 44/45/46) have been reduced in thickness.

Bolts are interchangeable and numbers are as follows :

<u>Displaced</u>		<u>New</u>
UA.109/Z	Bolt - Seat Runner - Outer)	UB.5061
UA.110/Z	Bolt - Seat Runner - Outer)	
UA.101/Z	Bolt - Seat Runner - Inner	UB.5075

2.S.33.

Seat Slide

Bentley S2 and Silver Cloud II (Long Wheel Base Cars)

The seat slide assembly (S2 Schedule Page H.33 Reference Number 14) applies only to Left Hand Cars.

The part numbers of those fitted to Right Hand Cars is UB.3651.



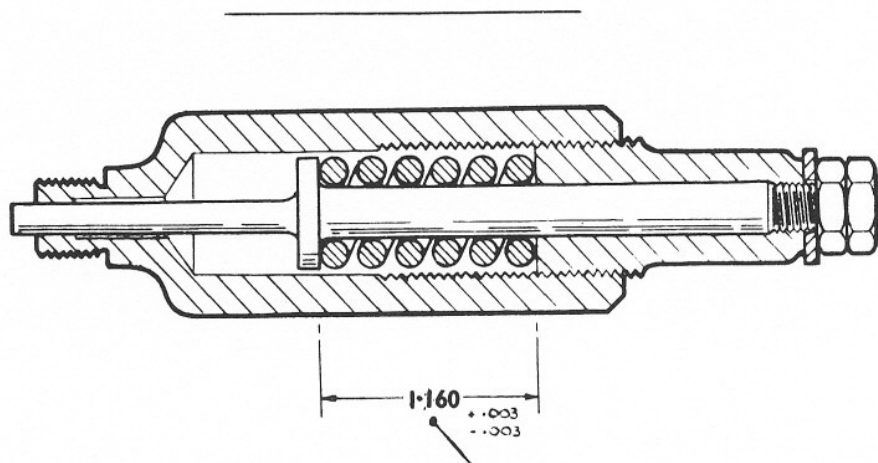
THIS DIMENSION IS TO BE MAINTAINED
BY ADJUSTING LOCKWASHERS
(SPRINGS SHOULD THEN BE UNDER
A PERMANENT LOAD OF 140 LBS (63.5 N))

AUTOMATIC GEARBOX

Instances have occurred of the locknuts, which regulate the spring loading on the front brake band tool UR.3144, slackening off, resulting in inaccurate adjustment.

The plunger assembly should be removed from the housing and a check made of the length of the spring under compression. This should be $1.160 \pm .003$, as shown on illustration, and if found to be incorrect the locknut should be adjusted accordingly. The nut should then be locked and peened over to prevent any further slackening.

Small quantities of these tools have been issued with the end already peened over and should also be checked and adjusted if necessary.



THIS DIMENSION TO BE OBTAINED
BY ADJUSTING LOCKNUTS.
(SPRING SHOULD THEN BE UNDER
A PERMANENT LOAD OF 145/155 lbs.)

C 22

GEAR CHANGE MECHANISM

On right hand cars there is a tendency for the gear control mechanism to foul the left-hand car anchor pivot boss on the gearbox side cover, when reverse gear is engaged, and to obviate this the depth of the boss has been reduced.

In order to make up this reduction in depth, when the cover is used on left hand cars, a distance piece has been provided.

Part numbers are :-

Displaced

New

UG. 3302 Cover - Side - Transmission Case UG. 4008

Distance Piece - Anchor Pivot UG. 4009 (L.H. cars)

If UG. 4008 is used to replace UG. 3302 on left hand cars, UG. 4009 distance piece must also be supplied.

GEARBOX T.V. CONTROL

BENTLEY S2, SILVER CLOUDII, PHANTOM V R.H, CARS.

Adjustment of the operating lever, on the gearbox, at present consists of screwing the rod in or out of the jaw. In order to improve accessibility, the operating lever has been split into a pivot lever and an adjustable lever interconnected by an adjusting screw. A hole in the body floor gives access to the screw and a rubber grommet is provided to cover the hole.

The complete new lever assembly can be used for all replacements of the earlier type since the rod is unchanged. If desired the full modification can be incorporated by cutting the hole in the floor and fitting the grommet.

Part numbers are :-

<u>Displaced</u>		<u>New</u>
UE. 8024	Lever, throttle control	
	Lever, throttle control assy	RH. 2075)
	consisting of)
	Lever adjustable	UG. 3945)
	Lever pivot	UG. 3948)
	Screw	UG. 3949)
	Circlip	UG. 3947)
	Grommet	UB. 1051

AUTOMATIC GEARBOX

Supplies of UG. 755 Front Body, Control Valve, Gear Box Schedule Vol. II, Page A/1, Plate Ref. A/6.7, are no longer available and, when supplies are exhausted, it will be necessary to use the later valve body UG. 1447 together with UG. 1354 Plug as replacement for UG. 637.

It is emphasised that body and plug are interchangeable only in pairs, UG. 1447 and UG. 1354 for UG. 755 and UG. 637.

GEARBOX T. V. CONTROL.

BENTLEY S2 SILVER CLOUD II PHANTOM V.

After Information Sheet 2. T. 2 was introduced it was found that the pivot lever had a tendency to toggle over when the throttle was snapped shut; in order to obviate this a spring is now fitted which retains the pivot lever to the adjustable lever.

Part number of the spring is UG. 4128.

AI MAIL

NM/APY - West Eaglewood

Hpd/EB/GD.5 7 11 61

RECEIVED

NOV 13 1961

directed to G/IR

We are in receipt of your memo dated 30th October 1961 and after noting the remarks contained therein we have pleasure listing below the current list prices required.

		<u>Unpolished</u>				<u>Polished</u>			
		£	s	d		£	s	d	
Capping Rails	(UB 1321	26	7	5	ea	28	11	2	ea
	(UB 2580	26	7	5	ea	28	11	2	ea
	(UB 3017	26	7	5	ea	28	11	2	ea
Door, Cul ^{Cubby Box}	(UW 1068	11	16	10	ea	14	5	9	ea
	(UW 1822	7	10	1	ea	9	8	3	ea
Facia	(UW 1640	25	3	1	ea	33	12	9	ea
	(UW 1840	25	14	7	ea	30	12	3	ea
Fall Table (table only)	(UW 1206	15	13	3	ea	18	8	1	ea
	(UW 1867	33	8	3	ea	36	3	6	ea
Windscreen surround	(UW 1964	3	0	3	ea	3	13	4	ea
	(UW 1965	3	0	3	ea	3	13	4	ea
	(UW 1966	1	19	10	ea	2	14	8	ea
Door Finisher	(UW 1132	11	16	11	ea	14	6	0	ea
	(UW 1133	11	16	11	ea	14	6	0	ea
	(UW 1145	1	1	10	ea	1	14	0	ea
	(UW 1146	1	1	10	ea	1	14	0	ea
	(UW 1147	10	14	7	ea	12	17	10	ea
	(UW 1148	10	14	7	ea	12	17	10	ea
	(UW 1151	3	6	3	ea	3	18	3	ea
(UW 1155	3	6	3	ea	3	18	3	ea	

In conclusion we would add that all these parts are subject to your usual discount of 25% and that this information meets with your requirements.

Hpd/EB

See JPA memo Oct. 10

See ours to Hpd/EB of Nov. 13.